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Article

Sensor Systems for Measuring Force and Temperature with Fiber-Optic Bragg Gratings Embedded in Composite Materials

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Abstract: Currently, there is a high interest in smart sensors and integrated composite materials in various industries such as construction, aviation, automobile, medical, information technology, communication, and manufacturing. Here, a new conceptual design for a force and temperature sensor system is developed by integrating fiber optic Bragg grating sensors embedded within composite materials, and a mathematical model is proposed that allows one to estimate strain and temperature based on signals obtained from optical Bragg gratings. This is important for understanding the behaviors of sensors under different conditions and for creating effective monitoring systems. Describing the strain gradient distribution, especially considering different materials with different values of Young's modulus, provides insight into how different materials respond to applied forces and temperature changes. The shape of the strain gradient distribution was obtained, which is a quadratic function with a maximum value of 1500 μ , with a maximum value at the center of the lattice and a symmetrically decreasing strain value with distance from the central part of the fiber Bragg grating. With axial strain at the installation site of the Bragg grating sensor under applied force values ranging from 10 to 11 N, the change in strain was linear. As a result of theoretical research, it was found that the developed system with fiber-optic sensors based on Bragg gratings embedded in composite materials is resistant to external influences and temperature changes.

Keywords: fiber optic Bragg sensor; composite material; force and temperature measurements; chirp; polymethyl methacrylate

1. Introduction

Sensors play a crucial role in various industries such as factory automation, aerospace, automotive and construction in making the system intellectual, and have used for different applications. Fiber reinforced polymer composites have been widely used in the sensors due to their excellent properties - lightness, high strength, corrosion resistance, and structural properties [1–5]. Specially, composites show high potential as structural materials for spacecraft. Although the space environment in which spacecraft are operated can significantly degrade the performance of composites due to the infinitely harsh data of high vacuum, thermal cycling, atomic oxygen, ultraviolet radiation, radiation, and the presence of space debris [6–8]. A fiber reinforced composite

exposed to the space environment suffers from changes in strength, interface delamination, surface cracking, weak fracture, molecular chain breakage and other types of damage [9–16].

Thus, the best way to predict the performance of fiberglass composites has the main property of providing them with long-term strength in service. Multiple methods have been proposed for predicting the condition of composites, such as ultrasonic detection, radiographic inspection, sound emission observation, strain gauge testing and optical fiber installation [17–25]. Although ultrasonic and radiographic inspection methods appear to be mature and freely used, they can only be used for offline testing. Frequent collapse of the interface between piezoelectric sensors and composites during acoustic emission testing makes noise during the propagation of elastic waves in materials. Strain gauges are free-standing, integrated into composite materials, but their electrical signals are susceptible to electromagnetic interference. In contrast, fiber Bragg grating (FBG) sensors have attracted impressive research interest in damage detection due to their embeddability, electromagnetic interference immunity capabilities, and encoded wavelength data. Previous studies have documented the adaptability of the integrated FBG sensor for dynamic stress prediction, thermal cycle reading, and thermal strain measurement [26–30]. However, harsh environmental circumstances may also have some impact on the monitoring method itself. When FBG sensors are adapted to the radiation sensing environment, it has been discovered that high energy ionizing radiation can cause signal deflection and transmission loss in the FBG, which can lead to errors in temperature or strain measurements [31–33]. Based on this, relevant studies have focused on increasing the radiation resistance of FBGs, mainly through modulation of fiber composition, grating inscription methods, and pre-treatment methods to mitigate the effects of radiation on FBGs [34–36]. However, it is still unknown whether FBG sensors are designed for monitoring materials in radiative environments.

The FBG sensor is an optical fiber with a uniformly distributed grating. The grating fits inside the fiber core through exposure to ultraviolet light or a femtosecond laser. The refractive index of an optical fiber is periodically modified over a certain length. It is noteworthy that FBG is a kind of unrivalled bandpass filter, which can reflect a small spectrum of incident light and simultaneously transmit another region [37]. Sensitivity coefficients to strain and temperature, respectively, which are associated with fiber and lattice parameters [38]. The wavelength shift is linearly proportional to the change in temperature and strain, which guarantees the probability of composition and temperature prediction by FBG.

For a reliable monitoring and sensing strategy in radiation environments, FBG sensors that are constant to radiation must be carefully selected. It is currently believed that FBGs deposited on purified silica or doped fibers have low radiation sensitivity, resulting in less emission loss and wavelength shift than FBGs deposited on standard Ge-doped fibers [39–41]. In addition, FBGs fabricated using femtosecond laser research in recent years, compared with the traditional UV laser inscription method, exhibit better stability at high temperatures and better reliability against radiation-induced wavelength shift [42–45]. The radiation reliability and commercialization of various types of FBG sensors were comprehensively provided for.

In this study, we address a new conceptual design for a force and temperature sensor system by integrating FBG sensors embedded within composite materials, and propose a mathematical model to estimate strain and temperature based on signals obtained from FBG sensors. The results give an important understanding for the sensor behaviors under different conditions and for creating effective monitoring systems.

2. Materials and Methods

2.1. Sensor Diagram

Practical solutions for force measurement use optical Bragg gratings embedded in composite materials. a system in which Bragg gratings are mounted in a composite material in an arc shape is shown in Figure 1.

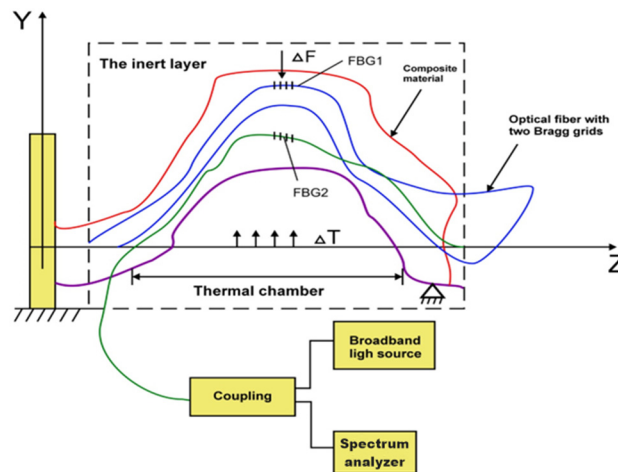


Figure 1. Sensor diagram for simultaneous force and temperature measurement with designated FBG mounting location.

The sensor consists of two Bragg gratings built into a composite material, taking the shape of an arc. When a lateral force F is applied to the sensor, its bending will lead to strain of the lattice located below the neutral layer, as well as to shortening of the lattice located above this layer. The solution shown in Figure 1 takes advantage of the fact that the two resonant wavelengths of the gratings shift independently as the lateral force changes and simultaneously shift as the ambient temperature changes [46].

In this work we consider the simultaneous measurement of force and temperature using fiber-optic sensors with Bragg gratings. The indicated dependencies are linear. The use of all these elements makes it possible, respectively, to increase the sensitivity of the measurement of a particular physical quantity, to make the measurement insensitive to temperature, and to increase the linear resolution.

It is also possible to prove the dependence (preferably linear) of the grating spectral width on the force causing the grating strain. FBG-based force and temperature sensors are currently under investigation, in which gratings are mounted in such a way as to allow their inhomogeneous strain under a transverse force. When installing Bragg gratings in composite materials, it is assumed that the dimensions of the optical fiber are significantly smaller compared to the sensor module, so its effect on sensor strain is negligible.

Due to the specific nature of the measured quantities, the results of an analysis of mechanical conditions and groups of sensor systems currently being developed for simultaneous measurement of force and temperature are presented. Thanks to the method of determining the measured value (forces and temperatures).

This method can also be used in variable temperature conditions. The chirp caused by the transfer of the measured force to the lattice strain can then be described by an appropriate mathematical function. Figure 2 shows a schematic view of a device for measuring force and temperature using a Bragg grating mounted on a special holder that transfers the applied force to a linear, quadratic chirp, and is described by a specially designed function.

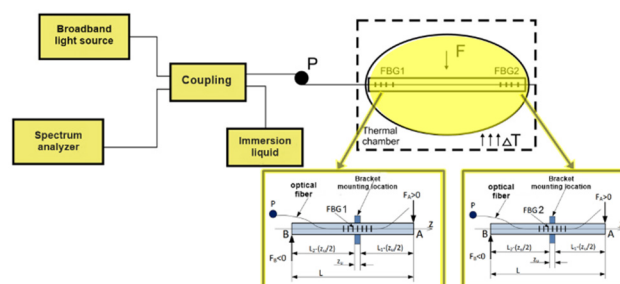


Figure 2. Schematic of the sensor design for simultaneous measurement of strain and temperature based on a single FBG, mounted on a specially designed holder that ensures the transfer of shear force to the chirp.

The measurement setup shown in Figure 2 uses a specially designed holder on which the FBG is mounted. In this case, the rectangular holder has length L , thickness g and width s . The two ends A and B are free, and the middle part of the holder is fixed. A Bragg grating of length L and Bragg wavelength λ_B is installed on the surface of the middle part of the holder. The grille is installed in such a way that the lengths of the fixed parts of the grille and the holder are the same. In this case they are designated as z_u . Thus, the holder is divided into two parts of length $L_1 - z_u / 2$ and $L_2 - z_u / 2$. The parts are intentionally designated by different indices because $L_1 \neq L_2$. From the analysis of Figure 3 it also follows that $L = L_1 + L_2$. In such sensors, two parts of the beam are subjected to opposing forces F_A and F_B . This design of the sensor leads to a shift in the spectrum towards longer wavelengths of the part of the grating that is being stretched - the right side of the holder in Figure 3. At the same time, there is a shift in the spectrum towards shorter wavelengths of the part of the FBG that is being compressed - located on the left side holder. In the area where the holder and grille are fixed, i.e., $-z_u / 2 < z < z_u / 2$, the strain value is theoretically zero. However, assuming that the holder is elastic and that the region z_u is very small, the FBG strain distribution within z does not change dramatically. We assume that this is a quasi-homogeneous change in the gradient from the minimum value ($-z_u / 2 < z < z_u / 2$) to the maximum ($|z| = z_u / 2$). Thus, a uniform Bragg grating is subject to chirp caused by strain of the holder. The closer to the stationary part, the greater the FBG strain value. The holder on which the grille is fixed is symmetrical, so the FBG has a certain strip width. However, the grating spectrum does not consist of a single Bragg resonance, but of many resonance peaks.

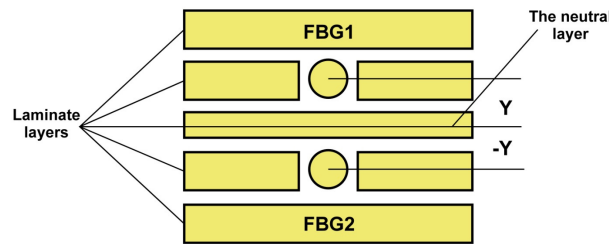


Figure 3. View of a laminate section with a schematic.

2.2. Theory

The solution presented in Figure 1 takes advantage of the fact that the two resonant wavelengths of the gratings shift independently when the lateral force changes and simultaneously shift when the ambient temperature changes [46]. The indicated dependencies are linear. In sensors for measuring force and temperature, a Bragg grating (or several solutions, for example, two placements in different places [47] is also installed on special supports. Their shape and design transmit the lateral force applied to the strain support of the mesh attached to it [48,49].

When installing Bragg gratings in composite materials, it is assumed that the dimensions of the optical fiber are much smaller compared to the sensor module, so its effect on sensor strain is negligible. A change in the lateral force F and the associated change in strain $\Delta\epsilon$ will cause changes in the Bragg wavelength, which are denoted as $\Delta\lambda_B^\epsilon$.

$$\Delta\lambda_B^\epsilon = K_\epsilon \Delta\epsilon, \quad (1)$$

where K_ϵ is the sensitivity of the Bragg wavelength shift under the strain. At the same time, changing the temperature ΔT of the environment will also lead to a change in the Bragg wavelength of each of the gratings, which in turn is denoted as $\Delta\lambda_B^T$.

$$\Delta\lambda_B^T = K_T \Delta T, \quad (2)$$

where K_T is the sensitivity of the Bragg wavelength shift at the temperature.

The total change $\Delta\lambda_B$ in Bragg wavelength of each grating can be expressed as:

$$\Delta\lambda_B = K_\varepsilon\Delta\varepsilon + K_T\Delta T. \quad (3)$$

Since the described design is used for simultaneous measurement of force and temperature, the dependence of the wavelength of both gratings on the applied lateral force was established. According to Hooke's law, the strain ε_z along the z axis marked in Figure 1 can be described as

$$\varepsilon_z = \frac{\sigma_z}{E}, \quad (4)$$

where E is the Young's modulus of the material from which the composite is made. The stresses σ_z along the z axis depend on the bending moment M that occurs when a force F is applied, the distance y from the Bragg grating to the neutral layer and the moment of inertia I, according to the following relationship

$$\sigma_z = \frac{My}{I} \quad (5)$$

and

$$I = \frac{sg^3}{12}, \quad (6)$$

where s is the width of the composite, g is its thickness, and the bending moment is equal to:

$$M = \frac{Fz}{2}. \quad (7)$$

To simplify calculations and due to the symmetry of the design, only the left half of the sensor can be considered, so the z variable can be limited to the range $0 \leq z \leq L/2$. Consequently, the sensor experiences maximum strain along the z-axis in the central part, where $z = L/2$. Considering relations Equations (5)–(7), ε_z can be described by the following equation:

$$\varepsilon_z = \frac{yz}{2IE} \times F (0 \leq z \leq \frac{L}{2}). \quad (8)$$

The strain in the central part of the sensor, at the location where the Bragg grating is attached, can be expressed by the following relationship:

$$\varepsilon_z(z = \frac{L}{2}) = \frac{Ly}{4IE} \times F, \quad (9)$$

which the outcome of Equation (6) takes the form

$$\varepsilon_z(z = \frac{L}{2}) = \frac{3Ly}{sg^3E} \times F. \quad (10)$$

The product $K_\varepsilon\Delta\varepsilon$ from Equation (3) can be represented as:

$$K_\varepsilon\Delta\varepsilon = \frac{3Ly}{sg^3E} \times \Delta F \quad (11)$$

where the sensitivity of the array to changes in force, K_F , is described by the following equation:

$$K_F = \frac{3Ly}{sg^3E} \quad (12)$$

For a sensor designed to simultaneously measure force and temperature in the configuration shown in Figure 2, it can be expressed as follows:

$$\begin{bmatrix} \Delta\lambda_{B1} \\ \Delta\lambda_{B2} \end{bmatrix} = \begin{bmatrix} K_{T1}K_{F1} \\ K_{T2}K_{F2} \end{bmatrix} \times \begin{bmatrix} \Delta T \\ \Delta F \end{bmatrix}, \quad (13)$$

where K_{T1} and K_{F1} are the sensitivities of the Bragg wavelength shift $\Delta\lambda_{B1}$ of the corresponding Bragg grating, denoted as FBG1, respectively to changes in temperature ΔT and force ΔF , and K_{T2} and K_{F2} are the sensitivities of the Bragg wavelength shift $\Delta\lambda_{B2}$ of the Bragg grating, denoted as FBG2, also to a change in temperature ΔT and force ΔF , respectively. The force sensitivity of the gratings, according to Equation (12), can be easily controlled by changing the width and thickness of

the composite in which the grating is installed. Equation (13) allows us to write down the changes in wavelength FBG1 and FBG2 in the following form:

$$\Delta\lambda_{B1} = K_{T1}\Delta T + K_{F1}\Delta F \quad (14)$$

and

$$\Delta\lambda_{B2} = K_{T2}\Delta T + K_{F2}\Delta F \quad (15)$$

Figure 3 shows the arrangement of two FBGs in the laminate. Based on the analyzes performed, we can conclude that the sensitivity coefficients to the applied force of both gratings in the system shown in Figure 3 satisfy the following equality:

$$K_{F1} = -K_{F2}. \quad (16)$$

The temperature sensitivity coefficients of FBG1 and FBG2 will remain as follows:

$$K_{T1} = K_{T2} \quad (17)$$

in case the gratings have approximately the same Bragg wavelength and are made of the same optical fiber using the same phase mask.

Simultaneous measurement of temperature change ΔT and force change ΔF in the presented system can be performed based on Equations (16) and (17), by performing operations of addition or subtraction of the Bragg wavelengths of both lattices, by the following dependencies:

$$\Delta\lambda_{B1} + \Delta\lambda_{B2} = 2K_{T1}\Delta T \quad (16)$$

and

$$\Delta\lambda_{B1} - \Delta\lambda_{B2} = 2K_{F1}\Delta F. \quad (17)$$

This allows temperature and force to be measured simultaneously by detecting the wavelengths FBG1 and FBG2, since the equation holds:

$$\Delta F = \frac{\Delta\lambda_{B1} - \Delta\lambda_{B2}}{2K_{F1}} \quad (18)$$

and at the same time the equation is executed:

$$\Delta T = \frac{\Delta\lambda_{B1} + \Delta\lambda_{B2}}{2K_{T1}}. \quad (19)$$

In the case when Bragg gratings, which are elements of a force and temperature sensor, are installed in composite materials, the process of curing the entire sensor containing the composite along with the gratings is very important. The type of composite material, as well as its structure and shape, play a significant role in increasing sensitivity to lateral force.

Below is a method for deriving matrix equations for force sensors operating in the system shown in Figure 2. It is assumed that for a system with a linearly chirped homogeneous lattice, the forces applied to the free ends are equal in magnitude:

$$F_1 = -F_2 = F. \quad (20)$$

Information about changes in temperature and strength is contained in the sum and difference of wavelengths between two parts of the grating: stretched - marked on the right in Figure 3. and compressed - marked on the left in Figure 3. Denoting the sum of changes in wavelengths of both parts of the gratings as:

$$\Delta\lambda_{1+2} = \Delta\lambda_{B1} + \Delta\lambda_{B2} \quad (21)$$

and their difference, respectively, as:

$$\Delta\lambda_{1-2} = \Delta\lambda_{B1} - \Delta\lambda_{B2}. \quad (22)$$

The matrix equation of such a designed sensor for simultaneous measurement of temperature and force will take the following form:

$$\begin{bmatrix} |\Delta\lambda_{1-2}| \\ \Delta\lambda_{1+2} \end{bmatrix} = \begin{bmatrix} K_{F1} & K_{T1} \\ K_{F2} & K_{T2} \end{bmatrix} \times \begin{bmatrix} F \\ \Delta T \end{bmatrix}, \quad (23)$$

where K_{F1} and K_{T1} are the sensitivity coefficients of the absolute difference in wavelengths $\Delta\lambda_{1-2}$, respectively, to force and temperature change, and K_{F2} and K_{T2} denote the sensitivity of the sum of the wavelengths of both parts of the grating $\Delta\lambda_{1+2}$, respectively, to force and temperature change.

Equation (23) describes the dependence of the change in wavelength on the quantities under consideration (force and temperature). This pattern can be proved using analytical relations, bearing in mind the principles of mechanics. The equation describing the dependence of the change in the Bragg wavelength of the first part of the grating on the applied force $\Delta\lambda_1 = f(F_1)$ will take the following form:

$$\Delta\lambda_1(F) = \frac{6(1-p_e)(L_1 - \frac{z_u}{2})}{Esg^2} \times F_1 \times \lambda_B, \quad (24)$$

where p_e is the photoelastic constant, λ_B is the wavelength used for the Bragg grating (the nominal one for which the grating was designed and tuned). A similar equation $\Delta\lambda_2 = f(F_2)$ can be written for the second part of the grating.

$$\Delta\lambda_2(F) = \frac{6(1-p_e)(L_2 - \frac{z_u}{2})}{Esg^2} \times F_2 \times \lambda_B, \quad (25)$$

The wavelength value for both parts of the grating also changes due to temperature changes, reflected based on the coefficient of thermal expansion of the stand on which the Bragg grating is installed, using the following equation:

$$\Delta\lambda_1(\Delta T) = \Delta\lambda_2(\Delta T) = [\alpha_A + \alpha_n + (1 - p_e)(\alpha_w)] \times \Delta T \times \lambda_B, \quad (26)$$

where α_w is coefficient of thermal expansion of the rack, α_n is coefficient of thermal expansion of the holder, and α_w is the coefficient of thermal expansion of the stand on which the Bragg grating is installed, depending on the material of the stand.

Analyzing this Equation (26), it can be noted that the difference in the change in wavelength for both parts of the array will be zero, which contributes to a better matrix condition due to the zeroing of one of the sensitivity coefficients in the sensor processing matrix. To prove this statement, the equations describing the dependence of wavelength shifts on the measured values are written as follows:

$$\Delta\lambda_1(F, \Delta T) = \left\{ \frac{6(1-p_e)(L_1 - \frac{z_u}{2})}{Esg^2} \times F_1 + [\alpha_A + \alpha_n + (1 - p_e)(\alpha_w - \alpha_A)] \Delta T \right\} \lambda_B \quad (27)$$

$$\Delta\lambda_2(F, \Delta T) = \left\{ \frac{6(1-p_e)(L_2 - \frac{z_u}{2})}{Esg^2} \times F_2 + [\alpha_A + \alpha_n + (1 - p_e)(\alpha_w - \alpha_A)] \Delta T \right\} \lambda_B \quad (28)$$

Thus, the processing equations will take the following form:

$$\Delta\lambda_{1+2}(F, \Delta T) = \frac{6(1-p_e)(L_1 + L_2 - z_u)\lambda_B}{Esg^2 F} + 2\lambda_B(\alpha_A + \alpha_n + (1 - p_e)(\alpha_w - \alpha_A))\Delta T \quad (29)$$

$$\Delta\lambda_{1-2}(F, \Delta T) = \frac{6(1-p_e)(|L_1 - L_2| - z_u)\lambda_B}{Esg^2 F} \quad (30)$$

Based on Equation (23), the values of the individual sensitivity coefficients can be determined because the following equations occur:

$$\Delta\lambda_{1-2}(F, \Delta T) = K_{F1}F + K_{T1}\Delta T \quad (31)$$

$$\Delta\lambda_{1+2}(F, \Delta T) = K_{F2}F + K_{T2}\Delta T \quad (32)$$

Analyzing Equations (31) and (32) and the derived processing Equations (29) and (30), it can be seen that one of the sensitivity coefficients (KT1) takes the value of zero. The matrix Equation (23) can be inverted. In view of the fulfillment of the equation $KT1 = 0$, it will take the form:

$$\begin{bmatrix} F \\ \Delta T \end{bmatrix} = D^{-1} \begin{bmatrix} K_{T2} & 0 \\ -K_{F2} & K_{F1} \end{bmatrix} \times \begin{bmatrix} |\Delta\lambda_{1-2}| \\ \Delta\lambda_{1+2} \end{bmatrix} \quad (33)$$

where in this case the determinant of the matrix is equal to:

$$D = K_{F1}K_{T2} \quad (34)$$

and the following inequality holds:

$$K_{F1}/K_{F2} \neq K_{T1}/K_{T2}. \quad (35)$$

It should be noted that the sensor is capable of measuring the applied force and at the same time the temperature change. In the case under consideration, the lattice parameters are the Bragg wavelength λ_B and the width of the grating reflection spectrum, which is designated as $\Delta FWHM$.

The equation describing the dependence of the Bragg wavelength of the sensor on the applied force and temperature change $\lambda_B = f(F, \Delta T)$ will take the form:

$$\lambda_B(F, \Delta T) = \frac{32(1-p_e) \frac{2n_{eff}\Lambda z}{(1+z/L)^3}}{E\pi d^3} \times F + [\alpha_\Lambda + \alpha_n + (1-p_e)(\alpha_w - \alpha_\Lambda)] 2n_{eff}\Lambda \times \Delta T, \quad (36)$$

where n_{eff} is the effective refractive index of the fiber on which the Bragg grating is applied, and Λ is its period.

A similar equation $\Delta FWHM = f(F, \Delta T)$ can be written as follows:

$$\Delta FWHM(F, \Delta T) = \frac{64n_{eff}\Lambda(1-p_e)}{E\pi d^3} \times \left[\frac{z_2}{(1+z_2/L)^3} - \frac{z_1}{(1+z_1/L)^3} \right] \times F \quad (37)$$

In this case, Equation (23) will take the form:

$$\begin{bmatrix} \Delta FWHM \\ \lambda_B \end{bmatrix} = \begin{bmatrix} K_{F1}K_{T1} \\ K_{F2}K_{T2} \end{bmatrix} \times \begin{bmatrix} F \\ \Delta T \end{bmatrix}. \quad (38)$$

Based on Equation (38), it is possible to calculate the values of each of the sensitivity coefficients, since the following equalities are satisfied:

$$\Delta FWHM(F, \Delta T) = K_{F1}F + K_{T1}\Delta T \quad (39)$$

and

$$\lambda_B(F, \Delta T) = K_{F2}F + K_{T2}\Delta T. \quad (40)$$

Again, analyzing Equations (39) and (40) and processing Equations (36) and (37), it can be seen that one of the sensitivity coefficients (K_{T1}) takes on a zero value. The matrix Equation (38) can be inverted. In this situation, in view of the fulfillment of the equality $K_{T1} = 0$, Equation (33) can be rewritten by

$$\begin{bmatrix} F \\ \Delta T \end{bmatrix} = D^{-1} \begin{bmatrix} K_{T2} & 0 \\ -K_{F2} & K_{F1} \end{bmatrix} \times \begin{bmatrix} \Delta FWHM \\ \lambda_B \end{bmatrix}, \quad (41)$$

In addition, analyzing Equation (37), one can notice that the width of the spectral characteristic depends linearly on the applied force and does not depend on temperature changes.

In theoretical studies for the steel, the temperature sensitivity of FBG1 $K_{T1} = 9.45$ pm/0C, FBG2 $K_{T2} = 14.34$ pm/0C.

$$\begin{bmatrix} \Delta FWHM \\ \lambda_B \end{bmatrix} = \begin{bmatrix} 2,6 \times 10^{-3} & 9.45 \\ 1,2 \times 10^{-3} & 14.34 \end{bmatrix} \times \begin{bmatrix} F \\ \Delta T \end{bmatrix} \quad (42)$$

Also the sensitivity coefficient K_F is equal to:

$$K_F = \frac{\Delta FWHM}{\Delta F} \quad (43)$$

From here we can find

$$\begin{bmatrix} F \\ \Delta T \end{bmatrix} = \frac{1}{16,8 \times 10^{-3}} \begin{bmatrix} 14.34 & 0 \\ -1,2 \times 10^{-3} & 2,6 \times 10^{-3} \end{bmatrix} \times \begin{bmatrix} \Delta FWHM \\ \lambda_B \end{bmatrix} \quad (44)$$

Table 1 shows the parameters used in this work.

Table 1. Parameters used in this work.

<div>Parameters</div>	Bracket	Steel (unit)	PMMA (unit)	Glass (unit)
K_{ϵ}		1,2nm/mε	0,554mn/mε	0,987 mn/mε
E Young's modulus		200GPa	3GPa	73,5GPa
s the width of the composite		10mm	10mm	10mm
g is its thickness		1mm	1mm	1mm
K_{T1}		9,45pm/0C	7,6745pm/0C	14,3445pm/0C
K_{F1}		2,6*10-3nm/N	1,2*10-3nm/N	3,5*10-3nm/N
K_{T2}		8,35 pm/0C	5,57 pm/0C	6,24 pm/0C
K_{F2}		1,2*10-3km/N	2,78*10-3km/N	3,89*10-3km/N
p_e photo elastic constant		210 GPa	45 GPa	71,4 GPa
λ_B the wavelength used for the Bragg grating		1555nm	1555nm	1555nm
α_A coefficient of thermal expansion of the rack		1,2*10-5 1/K	5*10-51/K	5,8*10-71/K
α_n coefficient of thermal expansion of the holder		1,3*10-61/K	4,6*10-61/K	8,6*10-61/K
α_w the coefficient of thermal expansion of the stand		0,55*10-61/K	3,5*10-61/K	4*10-61/K
z_u the length of the Bragg grating		530 nm	530nm	530nm
n_{eff} the effective refractive index of the fiber		100	100	150
Λ period		100mkm	100mkm	100mkm
z_1		55nm	55nm	55nm
z_2		60nm	60nm	60nm

3. Results

This work is focusing on measuring temperature and strain simultaneously. The of proposed methods involves simultaneous relative methods and forces acting in two directions, uneven stresses and their distribution, including theoretical preconditions for developing specific methodological solutions.

In this study, integrated composite materials are used. Each type of bracket made of a different material (steel, PMMA, and glass) has unique mechanical, thermal conductive, and optical properties. Studying different brackets allows us to evaluate how these differences in material properties can affect the behavior of the sensor system under different operating conditions. Thus, studying three types of brackets in this study aims to provide insight into how different materials affect the performance of integrated sensors and help select the best option for specific applications.

When a vertical force is applied to the measurement section as shown in Figure 2, the grid experiences inhomogeneous deformation, resulting in inhomogeneous deformation. Figure 4 shows the axial strain shape of the grid corresponding to different values of the applied force. The graphs indicate the location where the Bragg grating is mounted. Using Equations (20)~(26) and data in Table 1, the calculations are given by applied force values $F=10N$, $F=10.5N$, $F=11N$.

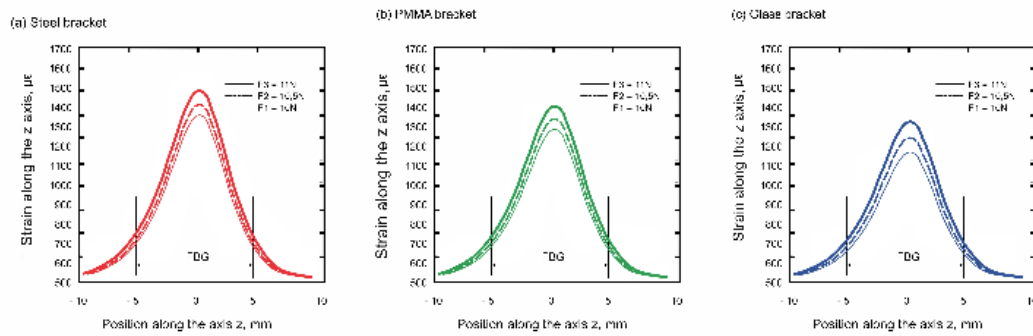


Figure 4. Distributions of axial strains along the measuring arm of the sensor in Figure 2 for different brackets with different applied forces. (a) Steel, (b) PMMA, and (c) glass brackets.

Where the mesh is located, the shape of the strain gradient distribution is quadratic, with the maximum value in the center of the mesh and the strain value symmetrically decreasing as we move away from the central part of the FBG.

At the grating position, the shape of the gradient strain distribution is quadratic function parabola and has a maximum value in the center of the bracket and the strain value decreases symmetrically as it moves away from the center part of the FBG.

The maximum strains of the steel, PMMA, and glass brackets are 1430, 1535, and 1345 $\mu\epsilon$, respectively.

Figure 5a shows plots of axial strain for different values of applied forces. Figure 5b shows plots of axial strain at the location of Bragg gratings. According to them, it can be assumed that for given values of force (10-11 N), the change in strain is linear. Also important from the point of view of the amount of strain is the material from which the bracket in Figure 6a,(a1)–(a3). The characteristics shown here were obtained for three different materials with different Young's modulus values. The materials considered were steel (Young's modulus around 200 GPa - red line in Figure 6(a1)–(a3)), glass (Young's modulus about 73.5 GPa - blue line in Figure 6(c1)–(c3) and PMMA - polymethyl methacrylate (Young's modulus about 3 GPa – green line in Figure 6(b1)–(b3). Figure 6 shows the strain characteristics for different values of the cantilever length. Note that it is possible to choose a length such that the direction of strain varies. In this way, it is possible to cause an increase or decrease in the strain values along the z-axis.

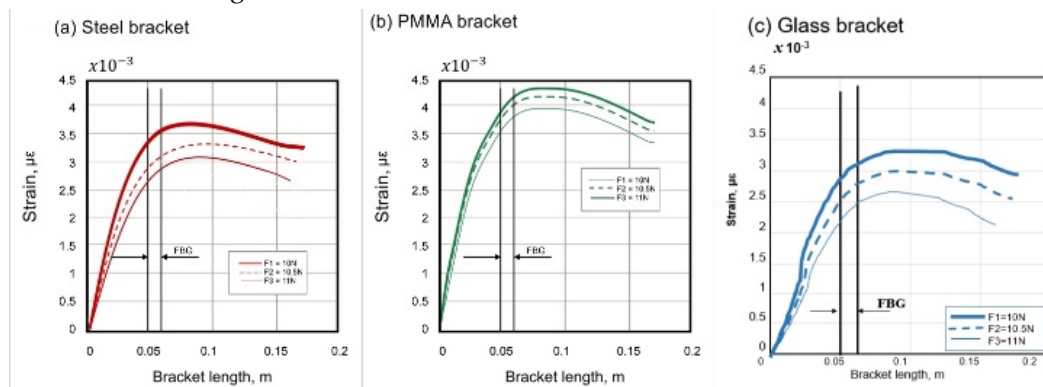


Figure 5. Graph of axial strain along the support in the form of a truncated cone with the Bragg grating location marked, (a), (b) graphs plotted for different values of applied forces.

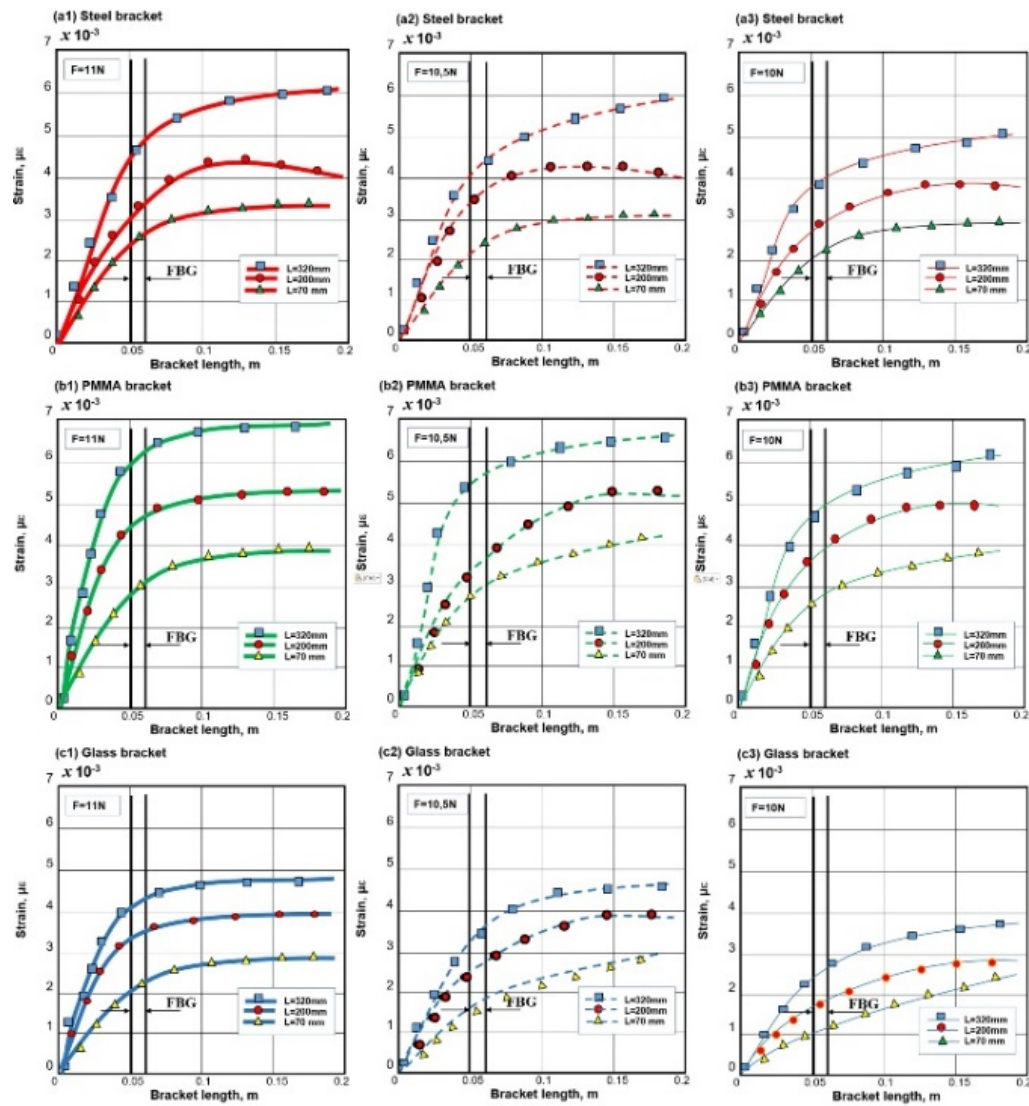


Figure 6. Graph of axial strain along the support in the form of a truncated cone with the Bragg grating location marked.

Examples of processing characteristics for force and temperature measurements using an optical Bragg grating, in which linear chirp is induced by its placement on a special support, are presented in Figures 7 and 8.

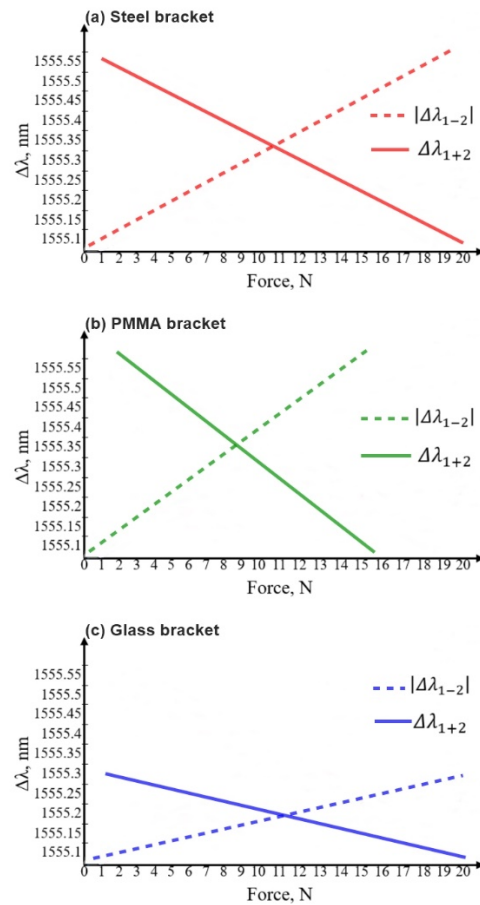


Figure 7. Processing characteristics of an optical Bragg grating sensor in which a linear chirp is caused by an applied force when the force value changes and the temperature is constant.

Figure 7 shows examples of the difference and sum characteristics of the Bragg wavelength variation of a sensor with a linear chirp at constant temperature under varying force conditions. Analogous results for wavelength and bandwidth measurements as a function of temperature for a system using a Bragg grating with a quadratic chirp function are shown in Equations (3) and (4).

Figure 7 shows examples of the difference and sum characteristics of the Bragg wavelength variation of a sensor with a linear chirp at constant temperature under varying force conditions. Analogous results for wavelength and bandwidth measurements as a function of temperature for a system using a Bragg grating with a quadratic chirp function are shown in Figures 3 and 4.

As shown in Figure 8, the change in grating spectral width with temperature is negligible compared to the difference in Bragg wavelength caused by temperature changes. Based on the slope of the characteristics from Figures 5 and 6, it is possible to determine the values of all sensitivity coefficients of the characteristic parameters of the gratings (for example, Bragg wavelength, grating spectral width) for force and temperature, and it is also possible to determine the discussed quantities from indirect measurements of the Bragg grating parameters. According to the theoretical results of the work, the new model has improved sensitivity compared to the existing model.

When comparing the results of this study with the results of previous studies, it can be said that, moreover, systems have been developed in which Bragg modes with chirps intentionally caused during measurement by non-uniform strain are being developed [51,52], and force and temperature sensors are also being investigated based on FBGs, in which the meshes are installed in such a way as to ensure their uneven strain as a result of the appearance of shear force [53].

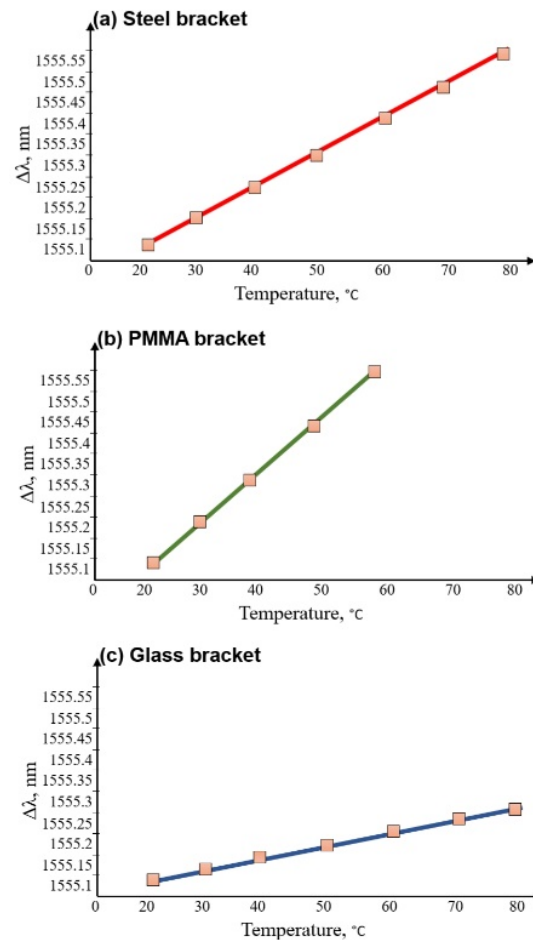


Figure 8. Processing characteristics of an optical Bragg grating temperature sensor in which the linear chirp is induced by an applied force. There is a change in temperature and no load (no applied force).

4. Discussion

The discrepancy in the results for the Glass bracket, compared to other materials, is predominantly attributed to the material's intrinsic mechanical properties, most notably its Young's modulus. The Young's modulus of a material is a measure of its stiffness and is a fundamental factor in determining how it will deform under stress. Glass typically has a higher Young's modulus than many polymers, including polymethyl methacrylate (PMMA), which means it deforms less under the same applied force.

During the application of force, as outlined in Figure 2 of the provided documentation, inhomogeneous strain occurs in the Bragg grating. This strain affects the grating's reflected wavelength due to the strain experienced by the grating's fibers. Given that the glass bracket has a different Young's modulus (approximately 73.5 GPa, as per the context provided), the strain gradient distribution across it would naturally differ from that of brackets made of other materials, such as steel or PMMA. In Figures 4 and 5, the graphs exhibit a linear change in strain for forces ranging between 10 to 11 N, which is expected behavior under elastic strain.

Furthermore, it is crucial to consider the implications of the composite structure in which the FBG sensors are embedded. The composite matrix's behavior, including its response to temperature changes and external influences, can also impact the measurement and performance of the sensor system. In particular, the response of the composite material to environmental factors and its subsequent impact on the embedded FBG sensors are critical to the sensors' ability to measure force and temperature accurately. It is plausible that the distinct axial strain of the Glass bracket under the same applied forces may be the combined result of the Glass's high modulus of elasticity and its interaction within the composite structure.

In addition to the material properties, the FBG sensor system's design-namely, the symmetry of the holder and the Bragg grating's mounting location-can influence the spectral width and wavelength shift, further affecting the strain measurement. As such, the resulting graphs indicate that the developed system exhibits improved sensitivity and the ability to withstand external and temperature-induced influences, as observed in the theoretical findings.

The observed difference in the strain characteristics of the Glass bracket, therefore, underpins the importance of material selection in designing FBG sensor systems for specific applications, especially when considering the composite materials' mechanical properties and the operational environment.

In summary, the disparity in the strain behavior of the Glass bracket is a multifactorial outcome, determined by the material's Young's modulus, the structural design of the FBG sensor system, and the composite material's response to force and temperature. Further research should consider these aspects to optimize the sensor system for diverse materials and applications.

5. Conclusions

In this paper, a new conceptual framework was developed for a system with fiber-optic Bragg lattice sensors for strength and temperature measurement embedded in composite materials. As a result of the study, it can be noted that the width of the spectral characteristic linearly depends on the applied force and does not depend on temperature changes, and also calculate the values of each of the sensitivity coefficients and strain characteristics for different values of the length of the holder. When calculating the strain, attention should be paid to the possibility of choosing a length that can lead to a change in the direction of strain. Thus, it is possible to create increasing or decreasing strain values along the z-axis. The characteristics of the change in the difference and sum of Bragg wavelengths for a fiber-optic sensor with a linear chirp signal at a constant temperature under conditions of varying force for different values of applied axial deforming forces along a holder in the form of a truncated cone at different lengths are constructed. The temperature change has a more significant effect on the Bragg wavelength than on the width of the lattice spectrum. This is because temperature changes lead to a change in the optical refractive index in the optical fiber, which, in turn, causes a change in the Bragg wavelength. Further research will focus on working with three, four, and five sensors, as well as creating a simulation model for monitoring the system using sensors for engineering structures.

6. Patents

Patent for utility model "Cable temperature measurement system with a fiber Bragg grating" / Kalizhanova A.U., Kunelbaev M., Kozbakova A.Kh. No. 8209, Reg. application number 2023/0373.2, dated 04/07/2023.

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Conflicts of Interest: No.

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