Nanofiber-Based Gas Diffusion Layer for Improve Performance in Air-Cathode Microbial Fuel Cells

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Abstract: This work investigates a new nanostructured gas-diffusion-layer (nano-GDL) to improve performance of air-cathode Single-Chamber-Microbial-Fuel-Cells (a-SCMFCs). The new nano-GDLs improves the direct oxygen-reduction-reaction by exploiting the best of nanofibers from electrospinning in terms of high surface ratio to volume and high porosity, and laser-based processing to promote adhesion. Nano-GDLs by electrospinning were fabricated directly collecting two nanofibers mats on the same carbon-based electrode, acting as the substrate. Each layer was designed with a specific function: water resistant, oxygen permeable polyvinylidene-difluoride (PVDF) nanofibers served as a barrier to prevent water-based electrolyte leakage, while an inner layer of cellulose nanofibers was added to promote oxygen diffusion towards the catalytic sites. The maximum current density obtained for a-SCMFCs with the new nano-GDLs is (132.2 ± 10.8) mA m^{-2}, and it doubles the current density obtained with standard PTFE-based GDL (58.5 ± 2.4 mA m^{-2}), used as reference material. The energy recovery (EF) factor, i.e. the ratio of the power output to the inner volume of the device, was then used to evaluate the overall performance of a-SCMFCs. a-SCMFCs with nano-GDL provided an EF value of 60.83 mJ m^{-3}: one order of magnitude higher than the value of 3.92 mJ m^{-3} obtained with standard GDL.

Keywords: Electrospinning; fuel cell; laser-induced nanomaterials; microbial fuel cells; gas diffusion layer; triple phase boundary; oxygen reduction reaction

1. Introduction

The transition from carbon-based economies to sustainable human development, is boosting renewable energy systems [1]. Alongside the more traditional technologies for the valorization of renewable energy, like wind, solar, hydro-and geo-thermal and biomass, microbial fuel cells (MFCs) have gained great interest in recent years. MFCs are bio-electrochemical devices that combine a power production mechanism similar to that of traditional fuel cells, with biotechnological processes like water treatment [2,3], bioremediation [4], and sensing [5–7], thanks to the presence of electroactive bacteria at their anodes[8–12]. These microorganisms can directly transduce the chemical energy, entrapped into organic matter, into electrical energy. Indeed, electroactive bacteria work as anodic biocatalysts in anaerobic conditions, oxidizing organic matter dissolved into the electrolyte and releasing the produced electrons to the anode. Electrons flow continuously to the cathode compartment where their re-combination with terminal electron acceptors (TEAs) is ensured. MFCs in open-air configuration use oxygen as the TEA. The target cathodic reaction is the direct oxygen reduction reaction (ORR). As demonstrated by several works in the literature [13–17], ORR is the usual choice for the cathodic reaction as oxygen maximizes power production while allowing environmental application of MFCs. Catalysts are needed to promote the ORR according to the direct reduction of O_2 in water and to optimize the reaction kinetics. If properly catalyzed, the secondary reaction pathway of the ORR, associated to the production of toxic hydrogen peroxide, can be completely avoided. The best performing catalyst is platinum [13–17]. Pt is applied at the surface of the cathode in such a way to ensure optimal contact with both the electrode itself and the electrolyte. The resulting interface is the most critical one for fuel cell technologies since it is associated to the triple-phase boundary, i.e. the zone where protons, electrons and oxygen molecules must reach the catalyst sites to react [18–21]. In this view the Gas Diffusion Layer (GDL) is a key component of fuel cells to manage diffusion

of gaseous reactants, such as oxygen, to promote removal of excess water in proximity of the catalyst layer and, in MFCs, to minimize as much as possible the electrolyte leakage [22]. The ideal GDLs must satisfy several properties, such as high gas diffusion [23,24], good bending stiffness, continuous porosity, air permeability, water vapor diffusion, high surface area to volume ratio to ensure the water removal, good electrical and electronic conductivity to ensure the proper electrons' transfer and suitable mechanical stability [21]. For what concerns air-cathode single chamber microbial fuel cells (a-SCMFCs), commonly used GDLs are characterized by a backbone made of a carbon-based material acting as the electrode, which is then covered by the catalyst layer on one side [25], and by a hydrophobic coating, typically based on polytetrafluoroethylene (PTFE) on the side. PTFE is strongly hydrophobic and permeable to oxygen. These properties can be very useful to design GDLs for MFCs since this polymer can act as a barrier to avoid electrolyte leakage from the cell, while allowing oxygen diffusion, and contributing to avoid excess of water, so preventing the cathode flooding [26–30]. Nevertheless, the PTFE layer needs careful design in order to avoid any negative influence to the final behavior of the cathode. Guerrini et al. [30] demonstrated that excess PTFE in GDLs for open-air cathode MFCs, can make the electrode too hydrophobic preventing water from reaching the catalytic sites, inhibiting   the ORR reaction. Moreover, many works in the literature, in the main fields of fuel cell technology, focused their attention on the GDLs' structure, that could be a bottleneck for improving of functionality of this layer [18–30]. Indeed, during last decades, nanostructured materials, gained increasing interest in the design of GDLs to overcome the above-described limitations, ensuring optimized gas diffusion, optimal water management and structural refinement [18,31,32].

The present work proposes the development of a novel nanostructured-gas-diffusion-layer (nano-GDL) to improve the overall behavior of a-SCMFCs with the aim to obtain the best compromise among hydrophobicity and surface wettability properties of GDL. To overcome all the limitations associated to the unprecise use of PTFE, which can induce an incomplete wetting of the cathode electrode, novel nano-GDLs were prepared by the electrospinning process directly collecting on the same carbon-based electrode two different nanofiber mats. The electrohydrodynamic process promotes optimal interaction among the different layers, avoiding the need of a binder. The first layer (inner-layer) was made of cellulose nanofibers that play a crucial role to promote oxygen diffusion into SCMFC [29,30]. With the aim to improve the adhesion of this first nanostructured layer to the carbon backbone, in the present work, we propose to create carbonized patterns into the cellulose nanofibers by direct laser writing. To this purpose, the carbonized patterns were designed allowing the creation of graphene-like regions (i.e., Laser Induced Graphene) combined with un-treated cellulose nanofibers which played a key role ensuring the necessary hydrophilicity to improve water retention in proximity of the active catalytic sites, thus avoiding any decrease of proton conductivity of the electrolyte by dehydration [29,30]. The second layer (outward-layer) was based on polyvinyl-fluoride (PVDF) nanofibers with the main purpose to prevent the electrolyte leakage, while allowing oxygen free to flow combined with a correct water removal from cathode electrode.

The design of new nano-GDL allowed exploiting all nanofibers intrinsic properties, such as high surface ratio to volume, high continuous porosity, and light weight, achieving thus a good oxygen diffusion in the proximity of the catalyst layer, ensuring optimal surface wettability, and thus favoring the direct ORR while preventing the water flooding in correspondence of catalyst layer. We proposed the ideal catalyst layer for ORR, based onto Platinum on carbon [35], directly deposited on the inner side of carbon paper, on which both of two nanostructured layers were directly collected. To investigate the good performances of SCMFCs, achieved when nano-GDLs were employed, cathode electrodes with commercial gas diffusion layers, made of PTFE, were used for comparison. We demonstrated the capability of a-SCMFCs with nano-GDLs to achieve a maximum current density equal to (132.2 ± 10.8) mA m^{-2}, an order of magnitude higher than the one reached with commercial-PTFE, equal to (58.5 ± 2.4) mA m^{-2}. To confirm the extremely/excellent performances, provided by nano-GDLs, we propose an analysis of obtained results in terms of energy recovery, as already reported in our previous work [36]. In line with the trend obtained by analyzing the current densities, it is possible to state that nano-GDLs ensured the achievement of an energy recovery of 60.83 mJ m^{-3}, one order of magnitude higher than the value obtained by commercial-PTFE (3.92 mJ m^{-3}). All these latter results open the doors to the design of the whole nanostructured cathode electrode in SCMFCs. To achieve this goals, nitrogen-doped carbon nanofibers (N-CNFs) can be proposed as conductive

carbon backbone, able to exploit simultaneously good electrocatalytic properties for ORR, as deeply defined in our previous work [11].

2. Materials and Methods

2.1. Gas Diffusion Layer package and nanofibers synthesis

Nanostructured GDLs were obtained by deposition of nanofibers mats directly onto carbon-based materials (Carbon Paper, purchased from Fuel Cell earth). To this purpose, electrospinning process (NANON 01A electrospinning apparatus MECC, LTD) was involved to design nano-GDLs, guaranteeing the ability to connect two different nanofibers' layers, without the use of a binder, suitable to connect all developed layer to the carbon backbone. Nano-GDLs were composed by two different layers. The first layer was based on cellulose nanofibers, obtained by implementing an hydrolyzation process onto cellulose acetate nanofibers [37,38]. Indeed, cellulose acetate nanofibers were immersed for 1h in an ethanol-based solution containing 0.05M di NaOH. To guarantee the carbonization process, no subsequent washing is to be granted. CO_2 Laser Writing (Pulsed CO_2 laser source, implementing by commercial Laser Scriber by Microla Optoelectronics S.r.l) was employed to occur the carbonization of cellulose nanofibers, as deeply investigated in the literature [37,38]. In particular, the great advantage of CO_2 laser writing was identified by the capability to create carbonized patterns onto nanofibers mats, following different and desirable paths. We proposed the possibility to perform the LIG step under ambient conditions, writing onto cellulose nanofibers carbonized patterns, which led to improve the adhesion of all nanostructured GDLs to the carbon backbone. The second layer was made of polyvinyl fluoride, PVDF-nanofibers, achieved by starting a polymeric solution of 2g of PVDF (Mw=150 kDa, Sigma Aldrich) dissolved in a mixture (1:1 v/v) of N-N Dimethylformamide (N-N DMF) and acetone. The deposition of PVDF nanofibers is achieved to ensure the correct balance between hydrophilic properties and hydrophobic features, preventing possible leakage of electrolyte solution.

For both nanofibers' mats, the electrospinning parameters were an applied voltage of 26 kV, a working distance of 15cm and a flow rate of 0.5 mL h-1.

2.2. SCMFCs architecture and operation

The experiment was carried on using squared shape open-air cathode SCMFCs that we discussed in previous articles [10,11]. A 3D printer (OBJET 30) was used to fabricate the membrane-less cells, characterized by a single reaction chamber shared betwenn anode and cathode. The two electrodes were kept at a fixed distance thanks to an intermediate septum, ensuring an inner volume of 12.5 mL. Both the electrodes have a squared shape, with a geometric surface area close to 5.76 cm². They both were made of carbon paper (CP, from Fuel Cell Earth, USA). To ensure maximum anodic stability, all the anodes of the here proposed experiment have been obtained from a-SMFCs already running in our Labs [36], characterized by anodic biofilms made of mixed consortia. For what concerns the cathode electrodes, on the inner side of cathode electrode, standard platinum catalyst layer made of 0.5mg cm^{-2} of Pt/C (by Sigma Aldrich) and 5wt% of Nafion (Sigma Aldrich) was applied [34]. On the outer side of cathode electrode, with the main purpose to improve the triple contact zone to ensure the direct ORR, and consequently increasing the overall devices' performance, three different GDLs were proposed and compared: i) the first one is made of a nanostructured GDL, as explained in the previous paragraph, named nano-GDL, ii) the second one is based on two different layers of nanofibers, cellulose nanofibers patterned by LIG and PVDF-nanofibers, defined as nano-LIG GDL, and iii) the third material was composed by Polytetrafluoroethylene (PTFE) layer and it is referred to as commercial-PTFE. A water-based solution containing 12 mM of sodium acetate was used as the electrolyte, with sodium acetate serving as the carbon-energy source. Ammonium chloride (5.8 mM) and phosphate buffer saline solution (PBS) [10–12] were added to the promote the metabolic activity of microorganisms. Titanium wires were for electrical contact and a multichannel data acquisition unit (Agilent 34972 A) was used to monitor the output voltage from the cells. An external load of 1kΩ was applied to each cell. All the devices were operated in fed-batch mode, thus ensuring the electrolyte replacement when the output voltage dropped to 0V. All the experiments were conducted in duplicate.

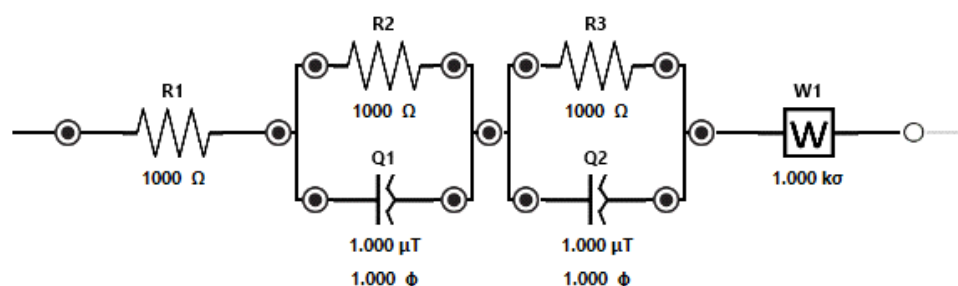
2.3. Characterizations and measurements

Field Emission Scanning Electron Microscopy (FESEM, Supra operating from 5 kV to 10 kV), is used to evaluate the morphological properties of nanostructured gas diffusion layer (GDL). Through the analysis of FESEM images allowed defining the preservation of nanostructures also after the LIG process, implementing to improve the adhesion of both nanofibers' layers, components of the new gas diffusion layer GDL. Moreover, to confirm the effective role of high continuous porosity onto diffusion of oxygen species inside the devices and onto the balance between water retaining and re-moving, FESEM images were analysed with an imaging software (ImageJ).

Final porosity of both samples, nano-GDL and commercial-PTFE, were indirectly determined by dividing the volume occupied by nanofiber (V_{NF}) or PTFE layer (V_{PTFE}), respectively, by total volume (V_{tot}).

$$\phi = \frac{(V_{NF} \text{ or } V_{PTFE})}{V_{TOT}}, \tag{1}$$

To evaluate how nano-GDL can affect SCMFCs performance, Linear Sweep Voltammetry (LSV) characterizations were defined by using Palmsens potentiostat (Palmsens4, Netherlands)). LSV characterizations were performed at the end of experimental study, ranging the voltage from open circuit to a short circuit at a rate of 0.1 mV s^{-1}. Electrochemical impedance spectroscopy (EIS), using a Palmsens potentiostat, were provided to define electrocatalytic features of cathodes. EIS analysis was performed applying an external fixed resistor of 100 Ω [12], using a sinusoidal signal with an amplitude of 25 mV and frequency spanning between 150 kHz and 200 mHz.

The equivalent circuit of Scheme 1 was used to fit the experimental data from EIS, in such a way to quantitatively evaluate the following electrical parameters: i) R1, i.e. the series resistance, accounts for electrolyte and wiring resistances; ii) R2 and R3 are associated to the resistances to charge transport inside the electrode and to the charge transfer at the electrode/electrolyte interface, respectively. Due to porous nature of cathode electrodes, constant phase elements, Q1 and Q2 are used to model the corresponding double layer capacitances [12].; and finally, iii) Warburg element was included to model low frequency feature, commonly corresponding to the species diffusion.

Scheme 1. Equivalent circuit used to fit the impedance spectra.

3. Results and Discussion

3.1. Morphological properties of nano-GDL and commercial-PTFE

Aiming to perform the LIG step in ambient conditions, to facilitate the fabrication process to scale it up, the main results was achieving by the definition of proper conditions for a graphitization avoiding the burning the material. Indeed, to ensure the carbonization of cellulose nanofibers, high temperatures must be reached, at which basically these synthetic polymers burned in the presence of oxygen. All these limitations demand the development of a polymeric nanofibers treatment capable of allowing and guaranteeing the carbonization of the nanofibers themselves. The obtained results highlighted how the deacetylation step, usually involved to transform the cellulose acetate nanofibers into cellulose nanofibers, if not followed by subsequent washing in deionized water, played a pivotal role/was essential to ensure the carbonization of nanofibers. It was possible to demonstrate that the presence of NaOH salts onto cellulose nanofibers resulted to have a key role to promote carbonization

of cellulose nanofibers. As shown in **Figure 1a**, the presence of NaOH salt decorating the nanofiber mats was confirmed by FESEM images, whereas on the contrary, NaOH was completely disappeared after the implementation of LIG process, as represented in Figure 1b). Moreover, **Figure 1b)** allowed confirming the preservation of nanostructures also after the LIG process applied to create carbonized patterns onto nanofiber mats.

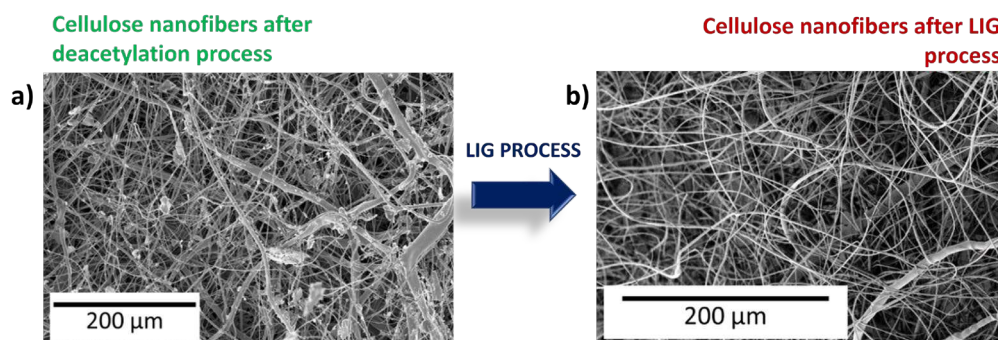



Figure 1. a) Morphological properties of cellulose nanofibers after deacetylation process, confirming the presence of NaOH salts onto nanofibers mats; b) the preservation of nanostructures also after the LIG process involved to create carbonized patterns onto nanofiber mats.

This result can be explained by considering the hypothesis that the NaOH salts were able to sublime during the CO_2 laser writing process, ensuring the formation of an oxygen-free atmosphere during the process itself, leading thus the complete transformation of cellulose nanofibers into carbon-based nanofibers.   With the main purpose to confirm the capability of CO_2 laser writing to transform into laser-induced Graphene (LIG)- nanofibers the initial cellulose nanofibers, Raman characterization was employed. **Figure 2**, indeed, allowed confirming the presence of G-Band at 1580 cm^{-1}, characteristics of graphite materials, granting that the graphitization of nanofibers was achieved.

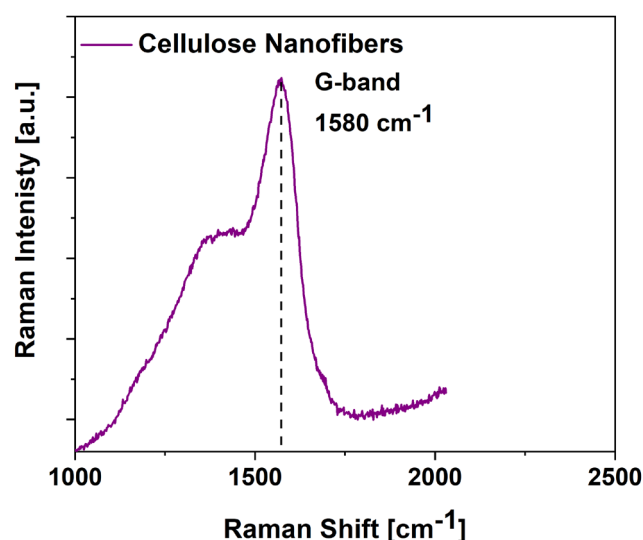



Figure 2. Raman spectrum of carbonized patterns created onto cellulose nanofibers thanks to the implementation of CO_2 laser writing.

Moreover, the morphological properties of the whole nanostructured-LIG GDLs, obtained after the deposition of PVDF-nanofiber layers, were investigated and reported in **Figure 3a),** highlighting thus the pore distribution in these samples. Indeed nano-GDL are characterized by pores with dimensions in the range of few micrometers, leading thus to exhibit a higher surface area to volume ratio than the one obtained with commercial gas diffusion layers, commercial-PTFE (**see Figure 3b**). ImageJ software was used to define the surface area of these samples and to indirectly determine the

porosity distribution of all samples, by applying Equation 1. Figure 1c) allowed confirming that the porosity distribution of nanostructured GDL, close to 77%, results to be higher than the one when commercial-PTFE was applied (equal to 25%).

These intrinsic properties of nanofibers with particular attention on their high continuous porosity can play a pivotal role into the enhancement of oxygen diffusion in proximity of triple contact zone, ensuring thus a better oxygen transport in proximity of catalytic active sites.

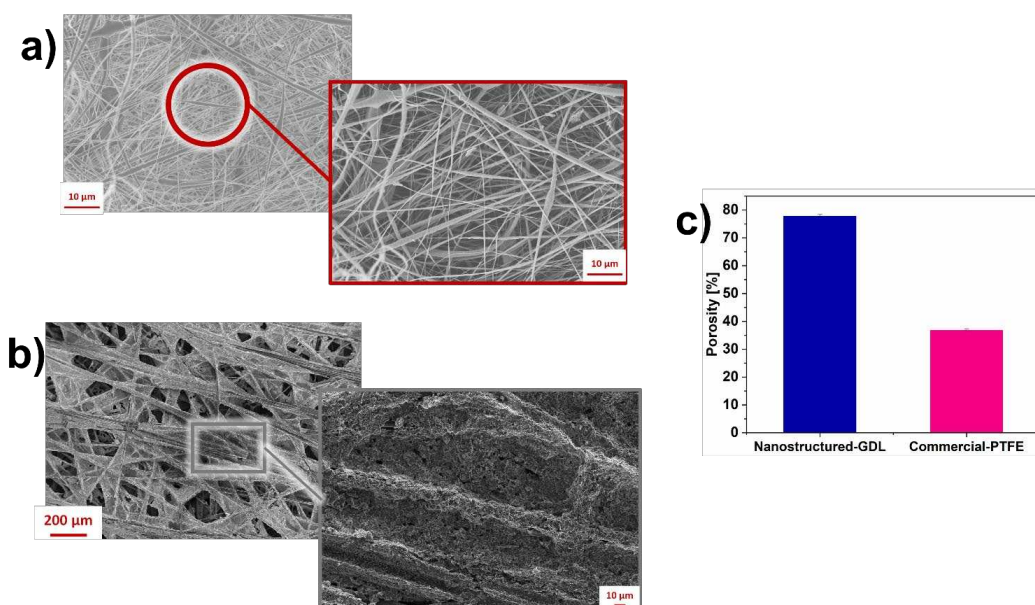



Figure 3. a) Morphological properties of nano-GDL, confirming high porosity of samples, as highlighted from higher magnification, underlined by red box; b) Morphological properties of commercial-PTFE; c) Evaluation of porosity distribution of nano-GDL compared with the one reached with commercial-PTFE.

3.2. SCMFCs performance

As previously described, anodes electrodes, on which a microorganisms proliferation occurred were obtained by preceding experiments [36]. For all cathode electrodes platinum is involved as catalyst, while nano-LIG GDL, nano-GDL and commercial-PTFE were compared, to evaluate how all the properties of both nano-GDLs can affect the overall performance of SCMFCs. **Figure 4** represents the current density trends over time. Nano-LIG GDL reached a maximum current density equal to (151.2 ± 15.5) mA m-2, which is double of the one reached with Nano-GDL, confirming how the presence of conductive patterns played a pivotal role to ensure the design of a better performing Gas Diffusion Layer. Moreover, Figure 4 also highlighted that nanostructured arrangement of Gas diffusion Layers allowed achieving improved overall SCMFCs performance, if compared with commercial-PTFE (maximum current density close to (58.5 ± 2.4) mA m-2), used as reference material. Since the anodes electrodes resulted to be formally identical for all devices, it is possible to attribute the different power production of SCMFCs directly to the development of diverse nano-GDLs onto cathode electrodes.

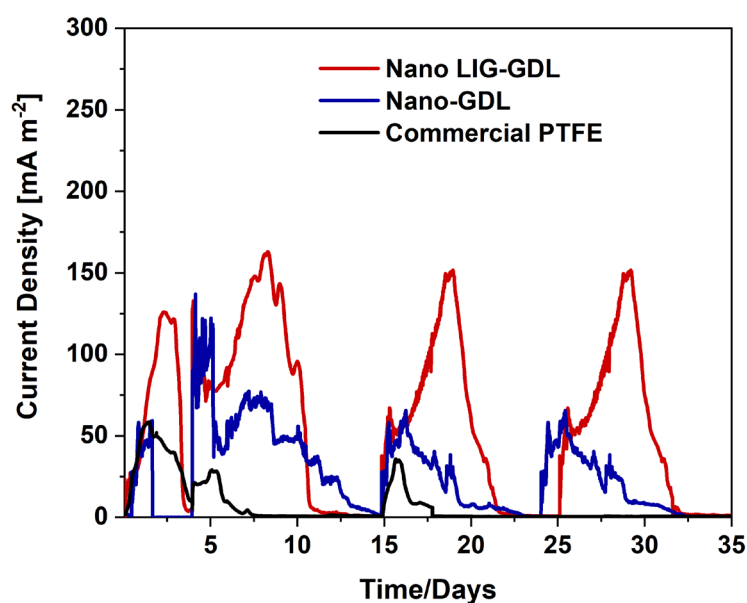



Figure 4. Comparison of average current density trend of SCMFCs with nano-GDL and nano-LIG GDL compared with the one achieved by SCMFCs made of commercial-PTFE.

This latter result allowed confirming the key role of nano-LIG GDL with a great interest onto the presence of conductive patterns, creating through the CO2 laser writing, able to further improve overall SCMFCs' performance. Indeed, the presence of conductive patterns could improve the contact between the whole nanostructured GDL and the carbon backbone, allowing the enhancement of the triple contact zone, oxygen diffusion in proximity of catalytic active sites and, at the same time, thanks to the presence of hydrophilic cellulose-NFs layers, the exceed water removal from catalytic sites. The combination of these features affects the electrocatalytic efficiency of electrode toward direct-ORR, reflecting thus onto the augmented overall SCMFCs' performance. In line with the obtained results, we performed LSV and electrochemical characterizations onto SCMFCs that showed nano-GDL, nano-LIG GDL and commercial-PTFE.

Both of SCMFCs devices reach a similar open circuit voltage (OCV) close to 0.4V, while SCMFCs with nano-LIG GDL achieved a higher short circuit current (close to 262 ± 5 mA m^{-2}) that the one obtained with commercial-PTFE (176.4 ± 3.2 mA m^{-2}). Since nano-LIG GDL can affect and favor the direct ORR, ensuring the best oxygen diffusion into SCMFCs, the variation of total cathodic resistance over time was investigated through EIS. Typical Nyquist plots are represented in **Figure 5b),** comparing nano-LIG GDL and commercial one. The curves obtained by fitting procedure are overlaid on the experimental data (**see Figure5b**). **Table 1**, on the contrary, summarized all resistance values.

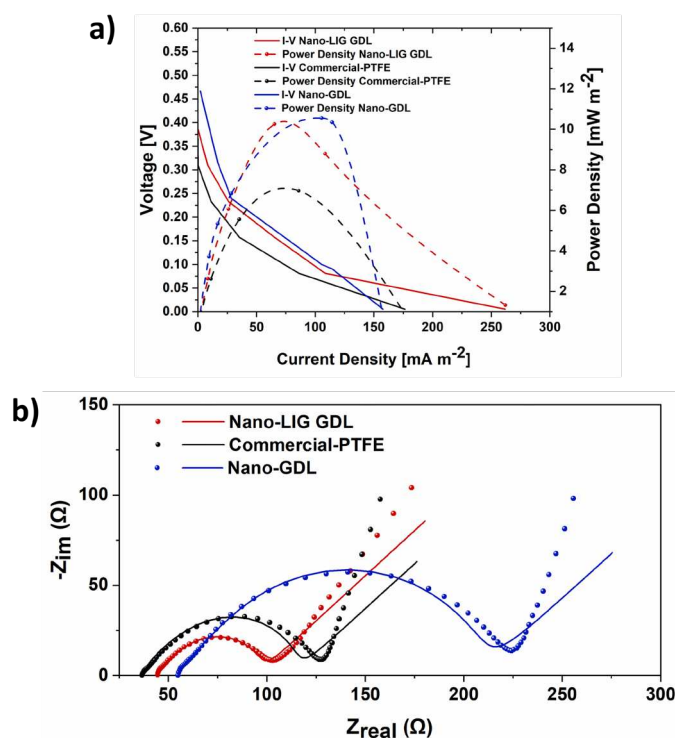



Figure 5. a) Polarization curves obtained by LSV characterization. Potential vs. current density curves (left axis, straight lines) and power density vs. current density (right axis, dash lines) curves of all SCMFCs. b) Typical impedance spectra of nano-LIG GDL (red dot and line) , nano-LIG (blue dot and line) and commercial-PTFE (black dot and line).

As highlighted in Figure 5b), all SCMFCs show a similar value of series resistance R_1, independently of cathode electrodes. This is to be expected, since electrolyte, wires and electrical connection are identical for all SCMFCs. Moreover, the lower is the charge transfer at the electrode/electrolyte interface R_3, higher is the capacity of cathode electrode to ensure a faster electrons flow. This result demonstrates the effectiveness of nano-LIG GDL to ensure an enhancement of oxygen diffusion, improving consequently the occurring of direct-ORR and the overall SCMFCs performance. A similar trend is observed for the transport resistance R_2, which is visible in the high-frequency smaller arc sketched in Figure 5b).

A lower R_2 defines an increasing of electrode transport properties and since all other aspects of cathode electrodes are the same, it is possible to confirm how nano-GDL results to be more efficient in carrying out ORR.

Table 1. Typical resistance values (R1, R2 and R3) calculated from the fitting procedure on Electrochemical Impedance Spectroscopy (EIS) data. For each parameter, the maximum variation observed between three nominally identical Microbial Fuel Cells (MFCs) was 10%.

Cathode electrodes	R1 [Ω]	R2 [Ω]	R3 [Ω
Nano-LIG GDL	44.3	12.04	38.4
Nano-GDL	54.17	24.69	128.8
Commercial-PTFE	36.9	25.7	50.5

Moreover, in line with all obtained results, the analysis performed in terms of energy recovery parameter, defined as ratio of generated power integral and the internal volume of devices, allow evaluating the overall SCMFC performance. SCMFCs with a nano-LIG GDL showed an energy recovery equal to 60.83 mJ m-3, which was one order of magnitude higher than the one obtained with commercial-PTFE, close to 3.92 mJ m-3

4. Conclusion

In the present work, nano-LIG GDL was designed as new gas diffusion layer to improve the oxygen diffusion inside SCMFCs, exploiting the intrinsic properties of nanofibers, such as high porosity, high surface area to volume ratio and light weight. Moreover, through electrospinning process, nanofiber mats were directly collected on carbon-based materials, used as cathode electrodes, without the necessity of binder to bond GDL with the carbon backbone. Morphological analysis gave evidence of a higher porosity obtained with nano-GDL, than that reached using commercial-PTFE.

All obtained results demonstrate that nano-LIG GDLs are effective in improving a-SCMFCs performance, showing a maximum current density value that doubles the one obtained using standard PTFE. Since the changes introduced among the cathodes used in this work are referred to the new nano-LIG GDLs, it is possible to confirm that the observed improvement is related to use of nanostructured materials for GDL. All the obtained results demonstrate the effectiveness of nano-LIG GDL to ensure an enhancement of oxygen diffusion, consequently enhancing the direct-ORR and thus the final performance a-SCMFCs.

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