

Article

Efficient Removal of Carcinogenic Azo Dyes from Water Using Iron(II) Clathrochelate Derived Metalorganic Copolymers Made from a Copper-Catalyzed [4+2] Cyclobenzannulation Reaction

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Abstract: A novel synthetic strategy is disclosed to prepare a new class of metalorganic copolymers which contain iron(II) clathrochelate building blocks by employing a mild and cost-effective copper-catalyzed [4 + 2] cyclobenzannulation reaction, using three specially designed diethynyl iron(II) clathrochelate synthons. The target copolymers CBP1-3 were isolated in high purity and excellent yields as proven by their structural and photophysical characterization, namely, Fourier transform infrared (FTIR), X-ray photoelectron spectroscopy (XPS) and UV-vis absorption and emission spectroscopies. Thermogravimetric analysis (TGA) of CBP1-3 reveals excellent chemical stability. Investigation of the adsorption properties of the target copolymers towards the carcinogenic methyl red dye from aqueous solution reveals a quantitative uptake in 30 minutes. Isothermal adsorption studies disclose that methyl red uptake from aqueous solution follows Langmuir model for all the target copolymers reaching a maximum adsorption capacity (q_m) of 431 mg g⁻¹, whereas kinetic investigation reveals that the adsorption follows pseudo first-order with an equilibrium adsorption capacity (q_e , cal) of 79.35 mg g⁻¹ and whose sorption property was sustained even after its reuse several times.

Keywords: Metalorganic copolymer; [4+2] cycloaddition; cyclobenzannulation; dye removal; Environmental Remediation

1. Introduction

Dyes are predominantly utilized as coloring agents in textile industry and also employed in myriad products, such as, pharmaceuticals, food and beverage, leather, plastics, cosmetics, and paper.¹⁻² Dyes, whose global annual production is estimated to 7 × 10⁷ tons,²⁻³ present several advantages, namely, the variety of their color palette, ease of application on various types of materials, structural diversity, and low energy consumption.⁴⁻⁵ There are several methods to classify synthetic dyes, notably that based on the chemical structure of their chromophore, hence, they could be grouped as acidic, basic, azoic, nitro, sulphur, etc.⁶⁻⁷ It is noteworthy that azo dyes, which are characterized by the presence of one or more azo groups (-N=N-), are widely employed in industry with a production rate that exceeds half that of the total dyes synthesized annually⁸⁻⁹ Despite its undeniable importance and contribution to economic development^{5, 10}, textile industry is one of the largest global polluters as it consumes large amounts of fuels and chemical reagents.¹¹⁻¹³ Additionally, textile industry uses massive quantities of freshwater in the various operations required for its production chain, such as, washing, bleaching, and dyeing,¹⁴ thus, producing effluents which contain high concentrations of pollutants.¹⁵ Inappropriate discharge practices of azo dyes waste lead to harmful environmental effects

and severely damage the aquatic life.¹⁶⁻¹⁷ On top of that, azo dyes cause health complications as they are considered carcinogenic, mutagenic, and teratogenic¹⁸⁻²⁰ while their high solubility in water allow them to access the food chain, consequently, causing many health problem, mainly, fever, renal damage, and cramps.⁵ Methyl red (MR) is an anionic mono-azo dye (c.f. table S1 in the supporting information file) which is used in paper printing and textile dyeing. Nevertheless, MR is classified as carcinogenic and mutagenic besides being considered as eye and skin irritant and causes damage to the aquatic life if present in excess.^{19, 21}

Various technologies have been tested to remove azo dyes from wastewater, ranging from physicochemical methods, like, oxidation and irradiation, to electrochemical techniques, such as, coagulation-flocculation, photodegradation, ozone treatment, electro Fenton's and hypochlorite usage.²²⁻²⁴ These technologies suffer from several disadvantages, among others, the high dosage required and production of large amounts of sludge, which make them economically unattractive.¹⁰ Nevertheless, the use of adsorbents proved to be promising due to its high efficiency, cost-effectiveness, simplicity, and possibility to be used under ambient conditions.⁵

Metal clathrochelates derivatives, which are known for more than five decades, consist of three-dimensional octahedral organometallic complexes with an encapsulated central metal-ion.²⁵⁻²⁷ Among these metalorganic complexes, myriad of iron(II) clathrochelate derivatives doubly capped with aryl borate groups were synthesized disclosing several advantages, notably, their versatile synthesis from environmentally friendly synthons, modular chemistry allowing for their functionalization, high chemical stability, intricate structure, and cost-effectiveness.²⁸⁻³¹ Interestingly, iron(II) clathrochelates revealed remarkable properties for applications in biosensors, catalysts for hydrogen generation, materials for electronic transport, organogels, and building blocks to make supramolecular cages and metalorganic frameworks (MOFs).³²⁻³⁶ Several adsorbents derived from iron(II) clathrochelate were made and tested against various gases and dyes disclosing remarkable properties.³⁷⁻⁴⁰ This work discloses the synthesis of three new metalorganic copolymers **CBP1-3** in high yield and under mild reaction conditions using a copper-catalyzed [4 + 2] cyclobenzannulation reaction of specially designed diethynyl iron(II) clathrochelate synthons **CM1-3**, which were made in one step, with 2,5-bis(phenylethynyl)terephthalaldehyde **6**. The resulting metalorganic copolymers **CBP1-3** were investigated as adsorbents of the carcinogenic Methyl Red dye from aqueous solution, revealing excellent adsorption of the latter.

2. Materials and Methods

All the reactions were carried out under an inert atmosphere of dry argon. Unless otherwise specified, the chemical reagents were used without further purification as purchased from Merck, Aldrich, Alfa Aesar, Honeywell, Loba Chemie, and HiMedia. Decane-5,6-dione dioxime **1**, 2-((4-(tert-butyl)phenyl)ethynyl)benzaldehyde **5**, and 2,5-bis(phenylethynyl)terephthalaldehyde **6** were synthesized following the literature.^{34, 41} Synthon **4** was synthesized following a reported procedure⁴²⁻⁴³ and its structure was confirmed by ¹H- and ¹³C- nuclear magnetic resonance (NMR), and electrospray ionization mass spectrometry (ESI-MS) (c.f. synthetic procedure (i) and figures S1, S6, and S11 in the supporting information file). Anhydrous solvents, namely, hexane, tetrahydrofuran (THF), dichloroethane (DCE), dichloromethane (DCM), chloroform (CHCl₃) methanol, and diisopropylamine (ⁱPr₂NH) were further dried over molecular sieves and deoxygenated by bubbling with dry argon gas for 30 minutes. Thin layer chromatography (TLC) was performed on aluminum sheets coated with silica gel 60 F254 and revealed using a UV lamp. NMR spectra (¹H: 600 MHz, ¹³C: 150 MHz) were recorded using a JEOL resonance ECZ600R spectrometer at 25 °C, using CDCl₃ and CD₂Cl₂ as a solvent with the chemical shifts (δ) given in ppm and referenced to tetramethylsilane (TMS). Electro-spray ionization mass spectra (ESI-MS) were recorded on waters QTOF Micro YA263 using a single quadrupole detector-2 (SQD-2). UV-Vis spectra were recorded using a Shimadzu UV1800

spectrophotometer. FT-IR spectra were recorded on PerkinElmer G spectrophotometer using a KBr matrix. Thermogravimetric Analysis (TGA) was recorded on Mettler Toledo Star SW 8.10 system (model number TGA/SDTA851e) analyzer and was used to measure the thermal stability of composites from room temperature to 800 °C with a heating rate of 10 °C/min under an inert atmosphere. X-ray Photoelectron Spectroscopy (XPS) data were recorded with a Thermo scientific using a monochromatic Al K-radiation source (1486.6 eV) with the spot size of samples 10 × 10 × 5 mm. Spectra acquisition and processing were carried out using the software Thermo Advantage Version 4.87. The base pressure in the XPS analysis chamber was in the range 10⁻¹⁰ to 10⁻⁹ torr. The analyzer was operated with a pass energy of 20 eV, dwell time of 50 min and with a step size of 0.1 eV. Brunauer–Emmett–Teller (BET) surface area were performed at 77 K using a liquid nitrogen bath (77 K) on a Quantachrome Quadrasorb automatic volumetric instrument. All the samples were outgassed for 12 h at 120 °C under vacuum prior to the gas adsorption studies. The surface areas were evaluated using the Brunauer-Emmett-Teller (BET) model applied between P/P₀ values of 0.05 and 0.3 for samples. The pore size distributions were calculated using the non-localized density functional theory (NLDFT) method. The surface area of each of the sample has been measured multiple times and then averaged out for proper comparison.

2.1. Synthesis

2.1.1. Synthesis of CM1 (Procedure A).

2-(4-((4-(tert-butyl)phenyl)ethynyl)phenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane **4** (540 mg, 1.5 mmol, 2.3 eq.), decane-5,6-dione dioxime **1** (405 mg, 2.0 mmol, 3 eq.) and iron(II) chloride (FeCl₂, 83 mg 0.66 mmol, 1 eq.) in 6 mL of degassed methanol was refluxed under argon for 24 hours. The solvent was evaporated under reduced pressure and the orange red solid was precipitated from methanol. The resulting orange red precipitate was filtered and washed with methanol, hexane followed by diethyl ether. Yield: (691 mg, 93 %). ¹H-NMR (CDCl₃, 600 MHz, ppm): δ 7.70 (d, *J* = 7.7 Hz, 4H, ArH), 7.55 (d, *J* = 8.0 Hz, 4H, ArH), 7.48 (d, *J* = 8.3 Hz, 4H, ArH), 7.38 (d, *J* = 8.1 Hz, 4H, ArH), 2.83 (t, *J* = 7.7 Hz, 12H, N=C-CH₂), 1.58 (m, 12H, CH₂), 1.36–1.33 (m, 30H, CH₂ & CH₃), 0.90 (t, 18H, CH₃); ¹³C-NMR (CDCl₃, 150 MHz, ppm): δ 157.14 (C=N), 151.24, 131.68, 131.38, 130.59, 125.37, 122.39, 120.86, 89.91, 88.91, 34.84, 31.29, 29.28, 27.19, 22.52, 13.93; ESI-MS; Calcd. for M⁺ C₆₆H₈₈B₂FeN₆O₆: 1138.63; found 1138.63 FTIR (KBr, cm⁻¹): 2958 (Aliphatic C-H str), 2211 (C≡C str), 1468 (Aliphatic C-H ben) 1396 (B-O str), 1184 (B-C str), 828 (Ar-C-H ben).

2.1.2. Synthesis of CM2

CM2 was prepared following procedure A with: 2-(4-((4-(tert-butyl)phenyl)ethynyl)phenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane **4** (280 mg, 0.77 mmol, 2.3 eq.), 1,2-Cyclohexanedione dioxime **2** (147 mg, 1.0 mmol, 3 eq.), and iron(II) chloride (FeCl₂, 43 mg 0.34 mmol, 1 eq.) in 5 mL of degassed methanol. Brick-red solid (298 mg, 91%). ¹H-NMR (600 MHz, CD₂Cl₂, ppm): δ 7.69 (*d*, *J* = 8.1 Hz, 6H, ArH), 7.53–7.51 (*brm*, 6H, ArH), 7.45 (*d*, *J* = 8.4 Hz, 4H, ArH), 2.97 (*brs*, 12H, CH₂), 1.86 (*brs*, 12H, CH₂), 1.38 (*brs*, 18H, CH₃); ¹³C-NMR (150 MHz, CD₂Cl₂, ppm): δ 152.66 (C=N), 142.14, 135.11, 132.25, 131.74, 130.93, 126.00, 123.02, 121.00, 90.00, 89.48, 35.26, 31.48, 26.80, 22.17; ESI-MS; Calcd. for M⁺ C₅₄H₅₈B₂FeN₆O₆: 964.39; found 964.39 FTIR (KBr, cm⁻¹): 2947 (Aliphatic C-H str), 2208 (C≡C str), 1431 (Aliphatic C-H ben) 1399 (B-O str), 1194 (B-C str), 829 (Ar-C-H ben).

2.1.3. Synthesis of CM3

CM3 was prepared following procedure A with: 2-(4-((4-(tert-butyl)phenyl)ethynyl)phenyl)-4,4,5,5-tetramethyl-1,3,2-dioxaborolane **4** (270 mg, 0.75 mmol, 2.3 eq.), *anti*-diphenylglyoxime **3** (243 mg, 1.0 mmol, 3 eq.), and iron(II) chloride (FeCl₂, 42 mg 0.33 mmol, 1 eq.) in 5 mL of degassed methanol. Brick-red solid (382 mg, 94%). ¹H-NMR (600 MHz, CDCl₃, ppm): δ 7.77 (d, *J* = 8.0 Hz, 4H, ArH), 7.51 (d, *J* = 8.0 Hz, 4H, ArH), 7.46 (m, 14H, ArH), 7.37 (d, *J* = 8.3 Hz, 6H, ArH), 7.32–7.28 (m, 18H, ArH), 1.35 (*brs*, 18H, CH₃); ¹³C-NMR (150 MHz, CDCl₃, ppm): δ 155.89 (C=N), 151.76, 134.65, 131.81, 131.47, 131.02, 130.81, 130.27, 129.84, 127.74, 126.31, 125.44, 120.21, 90.98, 89.00, 34.88, 31.25; FTIR (KBr, cm⁻¹): 2973 (Aliphatic C-H str), 2203 (C≡C str), 1450 (Aliphatic C-H ben) 1396 (B-O str), 1144 (B-C str), 868 (Ar-C-H ben).

2.1.4. Synthesis of **CBM**

A Schlenk tube was charged under argon with 2-((4-(tert-butyl)phenyl)ethynyl) benzaldehyde **5** (27 mg, 0.10 mmol, 2.1 eq.), **CM2** (48 mg, 0.05 mmol, 1 eq.), copper(II) triflate $\text{Cu}(\text{OTf})_2$ (3.6 mg, 0.01 mmol, 0.2 eq.), and trifluoroacetic acid TFA (15 μL , 0.2 mmol) in 4 mL of deoxygenated dichloroethane. The solution was heated at 100 °C overnight and the solvent was evaporated under reduced pressure. The resulting mixture was dissolved in DCM and extracted with a saturated solution of NaHCO_3 (50 mL \times 2). The combined organic layer was washed with deionized water (100 mL \times 3), concentrated, and the desired product was isolated using silica gel column chromatography with DCM/hexane (50:50 v/v) as the eluent. Brick-red solid (55 mg, 95%). ^1H -NMR (600 MHz, CDCl_3 , ppm): δ 7.81-7.78 (brm, 4H, ArH), 7.57 (t, J = 7.9 Hz, 2H, ArH), 7.48 (d, J = 7.9 Hz, 2H, ArH) 7.43-7.39 (m, 8H, ArH), 7.32-7.26 (m, 4H, ArH), 7.20-7.11 (m, 8H, ArH), 2.84 (brs, 12H, CH_2), 1.73 (brs, 12H, CH_2), 1.25 (brs, 18H, CH_3); ^{13}C -NMR (150 MHz, CDCl_3 , ppm): δ 152.48, 150.17, 139.47, 133.19, 132.25, 131.83, 131.74, 130.93, 130.25, 130.10, 129.51, 128.19, 126.64, 126.00, 125.74, 125.58, 125.40, 125.05, 34.39, 31.68, 26.79, 22.17. ESI-MS; Calcd. for M^{++} $\text{C}_{70}\text{H}_{70}\text{B}_2\text{FeN}_6\text{O}_6$: 1168.48; found 1168.48 FTIR (KBr, cm^{-1}): 2947 (Aliphatic C-H str), 1435 (Aliphatic C-H ben), 1391 (B-O str), 1194 (B-C str), 833 (Ar-C-H ben).

2.1.5. Synthesis of copolymer **CBP1** (Procedure B)

2,5-bis(phenylethynyl) terephthalaldehyde **6** (73 mg, 0.22 mmol, 1 eq.), **CM1** (250 mg, 0.22 mmol, 1 eq.), $\text{Cu}(\text{OTf})_2$ (32 mg, 0.09 mmol, 0.4 eq.), and TFA (136 μL , 1.76 mmol) were refluxed in 35 mL of deoxygenated dichloroethane in a Schlenk tube under argon. After 2 days of reaction, the precipitate was filtered and washed exhaustively with a sequence of the following solvents 50 mL of DCM, 50 mL of THF, 50 mL of acetone, 50 mL of water, and 50 mL of diethyl ether affording a brown solid (235 mg, 83%). FTIR (KBr, cm^{-1}): 2955 (Aliphatic C-H str), 1461 (Aliphatic C-H ben), 1396 (B-O str), 1180 (B-C str), 820 (Ar-C-H ben). UV-vis: (THF, 10^{-6} M), λ_{max} [nm] = 313, 452, fluorescence: (THF, 10^{-6} M), λ_{max} [nm] = 440.

2.1.6. Synthesis of **CBP2**

CBP2 was prepared following procedure B with: 2,5-bis(phenylethynyl) terephthalaldehyde **6** (63 mg, 0.19 mmol, 1 eq.), **CM2** (183 mg, 0.19 mmol, 1 eq.), $\text{Cu}(\text{OTf})_2$ (27 mg, 0.08 mmol, 0.4 eq.), and TFA (117 μL , 1.52 mmol) in 30 mL of degassed dichloroethane. Brown solid (200 mg, 95%); FTIR (KBr, cm^{-1}): 2948 (Aliphatic C-H str), 1450 (Aliphatic C-H ben), 1392 (B-O str), 1190 (B-C str), 830 (Ar-C-H ben). UV-vis: (THF, 10^{-6} M), λ_{max} [nm] = 312, 450, fluorescence: (THF, 10^{-6} M), λ_{max} [nm] = 440

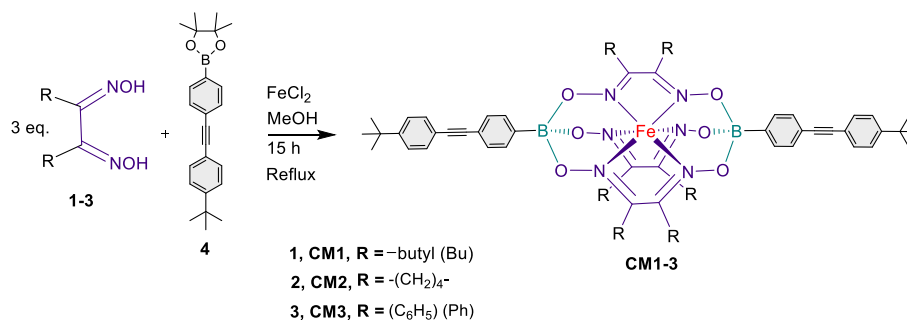
2.1.7. Synthesis of **CBP3**

CBP3 was prepared following procedure B with: 2,5-bis(phenylethynyl) terephthalaldehyde **6** (60 mg, 0.18 mmol, 1 eq.), **CM3** (226 mg, 0.18 mmol, 1 eq.), $\text{Cu}(\text{OTf})_2$ (26 mg, 0.07 mmol, 0.4 eq.), and TFA (110 μL , 1.44 mmol) in 30 mL of degassed dichloroethane. Brown solid (228 mg, 90%); FTIR (KBr, cm^{-1}): 2965 (Aliphatic C-H str), 1449 (Aliphatic C-H ben), 1370 (B-O str), 1200 (B-C str), 890 (Ar-C-H ben); UV-vis: (THF, 10^{-6} M), λ_{max} [nm] = 297, 481, fluorescence: (THF, 10^{-6} M), λ_{max} [nm] = 451.

3. Results and discussion

3.1. Synthesis

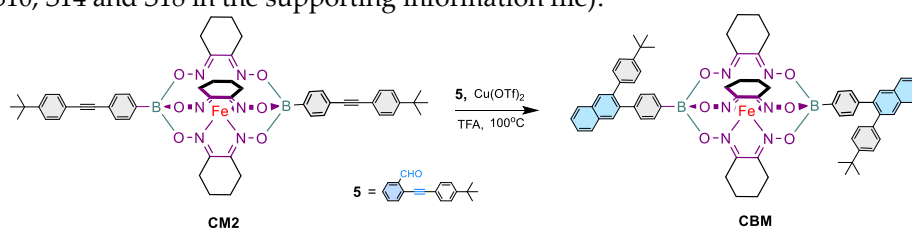
Scheme 1 discloses the reaction conditions to synthesize comonomers **CM1-3** from a one-pot complexation reaction^{31, 34} of iron(II) chloride (FeCl_2 , 0.44 eq.) with a dioxime derivative **1-3** (1.35 eq.) in refluxing methanol overnight and in presence of the diboronic acid pinacol ester capping reagent **4** (1.0 eq.), thus, affording the desired building blocks in excellent yields. The structures of the desired comonomers **CM1-3** were confirmed by ^1H - and ^{13}C - nuclear magnetic resonance (NMR), electrospray ionization mass spectra (ESI-MS), and FTIR spectroscopy (figures S2-4, S7-9, and S12-13 in the supporting information file).



Scheme 1. Synthesis of comonomers **CM1-3**.

3.1.1. Synthesis of the prototypical monomer **CBM**

As a proof of concept, the prototypical iron(II) clathrochelate monomer **CBM** was prepared using the copper-catalyzed [4 + 2] cyclobenzannulation reaction conditions where the diethynyl-containing iron(II) clathrochelate synthon **CM2** was reacted with two equivalents of 2-((4-(tert-butyl)phenyl)ethynyl) benzaldehyde **5** in presence of copper(II) triflate and trifluoroacetic acid (TFA) in refluxing dichloroethane overnight affording **CBM** in quantitative yield (Scheme 2). The structure of the latter was confirmed by ¹H- and ¹³C-nuclear magnetic resonance (NMR), ESI-MS, and FTIR spectroscopy (figure 1 and figures S5, S10, S14 and S18 in the supporting information file).



Scheme 2. Synthesis of **CBM**.

Figure 1 portrays the comparative ¹H-NMR spectra of the starting materials **5** and **CM2** with **CBM**, where the spectrum of the latter clearly confirms the presence of all the desired peaks and the disappearance of those which could be attributed to synthon **5**, namely, the fingerprint chemical shifts of the carbaldehyde group at 10.66 ppm and the *t*-butyl group at 1.37 ppm. The chemical shifts in the ¹H-NMR spectrum of **CBM** ranging from 7.1 ppm to 7.8 ppm are assigned to the aromatic protons while those detected at 2.8 ppm, 1.73 ppm are attributed to the characteristic methylene (-CH₂-) protons of the cyclohexyl groups (c.f. peaks labeled a, b in figure 1). Likewise, the chemical shifts observed at 1.25 ppm are assigned to the methyl (-CH₃) protons of the tertiary butyl group (figure 1). ¹³C-NMR spectrum of **CBM** displays all the expected aromatic peaks in the range of 152.4–125.0 ppm in addition to the chemical shifts of the aliphatic carbons of both the cyclohexyl and tertiary butyl groups at 34.9 ppm, 31.6 ppm, 26.7 ppm, and 22.1 ppm (figures S10 in the supporting information file). In addition, the high purity of **CBM** was confirmed by electrospray ionization mass spectrometry (ESI-MS, figure S14 in the supporting information file).

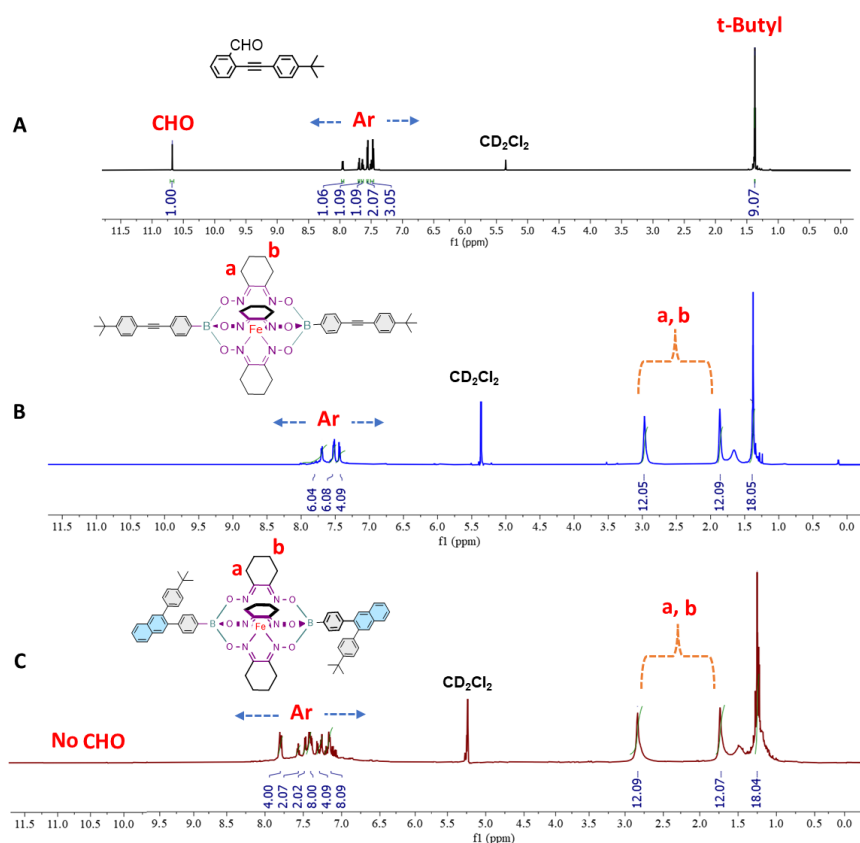
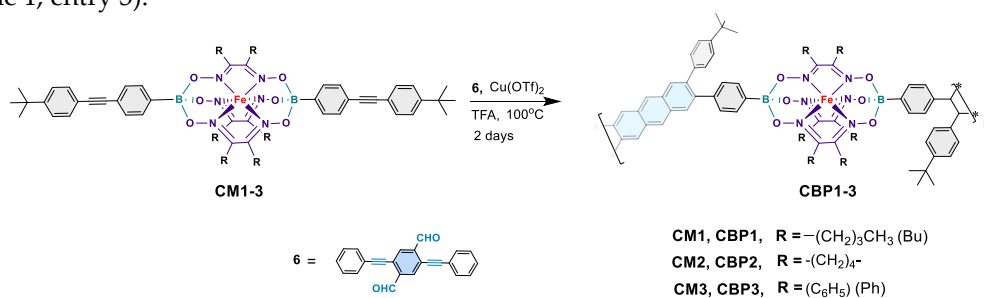


Figure 1. Comparative ¹H-NMR spectra of 5 (A), CM2 (B), and CBM (C)

3.1.2. Synthesis of copolymers CBP1-3

Synthesis of target copolymers **CBP1-3** (Scheme 3) was carried out using reaction conditions similar to those employed to make the prototypical monomer **CBM** described in Scheme 2. The copper-catalyzed [4 + 2] cyclobenzannulation reaction of the diethynyl iron(II) clathrochelate derivatives **CM1-3** and 2,5-bis(phenylethynyl)terephthalaldehyde **6** afforded the target copolymers **CBP1-3** in excellent yields in the range of 83-95% (Scheme 3). Table 1 summarizes the attempts carried out to optimize the copolymerization reaction conditions: when a 2.5×10^{-2} M solution of 2,5-bis(phenylethynyl)terephthalaldehyde **6** and an equimolar amount of **CM1** are reacted in refluxing dichloroethane (DCE) in presence of Cu(OTf)₂ and TFA for 48 hours, **CBP1** was isolated as an insoluble solid in 48% yield (table 1, entry 1). Thus, to improve the reaction yield, the concentration of comonomers **CM1** and **6** was diluted to a molar concentration of 1.25×10^{-2} M which afforded **CBP1** in 65% (table 1, entry 2). Further dilution of the comonomers to a concentration of 6×10^{-3} M resulted in the improvement of the reaction yield affording **CBP1** in 83% (table 1, entry 3).



Scheme 3. Synthesis of copolymers **CBP1-3**

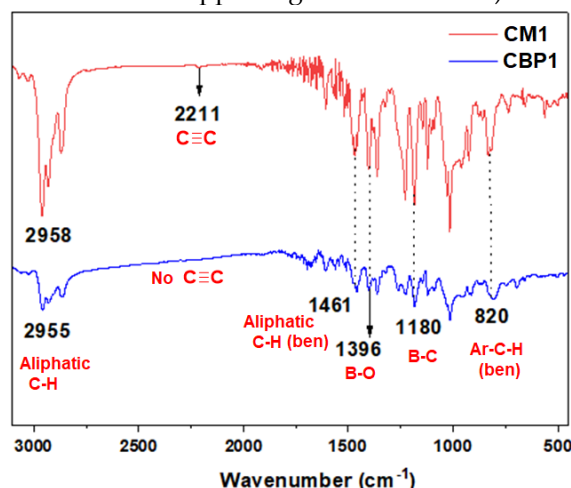
Similar reaction conditions were employed in the copolymerization of **6** in presence of an equimolar amount of either **CM2** or **CM3**, thus, affording **CBP2** and **CBP3** in 95% and 90% yields, respectively (table 1 entry 4 and 5).

Table 1 Summary of optimized reaction conditions of copolymers **CBP1-3**

Entry	Copolymer ^a	Time in days	C _M ^b [M]	Yield (%)
1	CBP1	2	2.5x10 ⁻²	48
2	CBP1	2	1.25x10 ⁻²	65
3	CBP1	2	6.0x10 ⁻³	83
4	CBP2	2	6.0x10 ⁻³	95
5	CBP3	2	6.0x10 ⁻³	90
^a : Cu(OTf) ₂ (0.4 eq.), TFA (8.0 eq.), and DCE; ^b Molar concentration of 6				

CBP1-3 were characterized by various techniques, namely, FTIR, XPS, TGA, UV-vis absorption, and emission spectroscopies (figure 2-5 and figures S19-S21 and S22-S26 in the supporting information file). Nevertheless, the target copolymers were found to be insoluble in common organic solvents, such as THF, DCM, DMSO, methanol, acetone, and chloroform, which prevented their molar masses determination.

Figure 2 portrays the comparative FTIR absorption spectra for comonomer **CM1** and its corresponding target copolymer **CBP1**. The characteristic stretching vibrations of the ethynyl (C≡C) group were detected at ~2211 cm⁻¹.⁴⁴ for **CM1** which disappear from the spectrum of copolymer **CBP1**. It is noteworthy that the absorption bands identified at ~2955 cm⁻¹ and ~1461 cm⁻¹ correspond to the distinctive aliphatic C-H stretching and bending vibrations, respectively, which clearly indicates the presence of the butyl groups in **CBP1**.⁴⁵⁻⁴⁶ In addition, the fingerprint stretching vibrations were confirmed for each of the B-O (1396 cm⁻¹), B-C (1180 cm⁻¹) and aromatic C-H (820 cm⁻¹) bending vibration peaks which further supports the formation of target copolymer **CBP1**.^{34, 47} Likewise, FTIR absorption spectra of target copolymers **CBP2,3** reveal their distinctive stretching and bending vibration peaks which corroborates their successful formation (figure 2 and figure S19-21 in the supporting information file).

**Figure 2.** Comparative FT-IR spectrum of **CM1** (red) and **CBP1** (blue).

X-ray Photoelectron spectroscopy (XPS) survey-scan spectra of **CBP1-3** confirm the presence of all their constituting elements. The C1s, O1s, and N1s binding energies were detected in the range of ~284.8-284.7 eV, 532.2 eV, and 400.5-400.1 eV, respectively, whereas those for B1s and Fe2p were revealed in the range of 191.1-191.0 eV and 708.9-722.1 eV, respectively (figure 3 and S22-23 in the supporting information file).³⁴

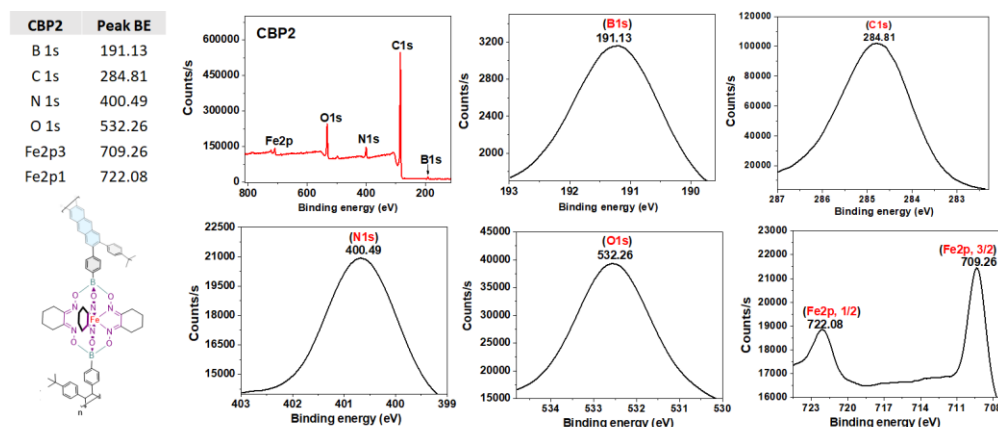


Figure 3. High-resolution XPS survey scan and spectra of B1s, C1s, N1s, O1s, and Fe2p of copolymer **CBP2**.

Figure 4 illustrates the thermogravimetric analysis (TGA) of copolymers **CBP1-3** depicting their 10% weight loss temperatures in the range of 200-310°C, which indicates their relatively high thermal stability.

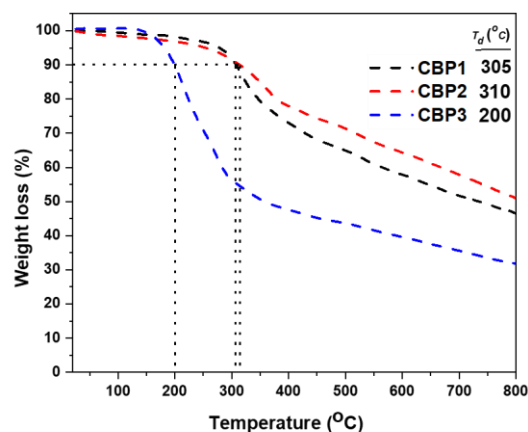


Figure 4. TGA thermograms of polymers **CBP1-3**, T_d represents the temperature of 10% weight loss

Interestingly, UV-Vis absorption and emission spectra of the target copolymers **CBP1-3** display similar features. The butyl- and cyclohexyl- containing iron(II) clathrochelate cyclobenzannulated copolymers **CBP1,2** reveals a similar UV absorption band at ~312 whereas the one with phenyl side groups i.e., **CBP3** displays a strong absorption band at 297 (figure 5). The emission spectra of **CBP1,2** portray a broad peak with an intensity maximum at 442 nm while the phenyl-containing copolymer **CBP3** discloses an emission maximum at 451 nm (figure 5 and S24 in the supporting information file).

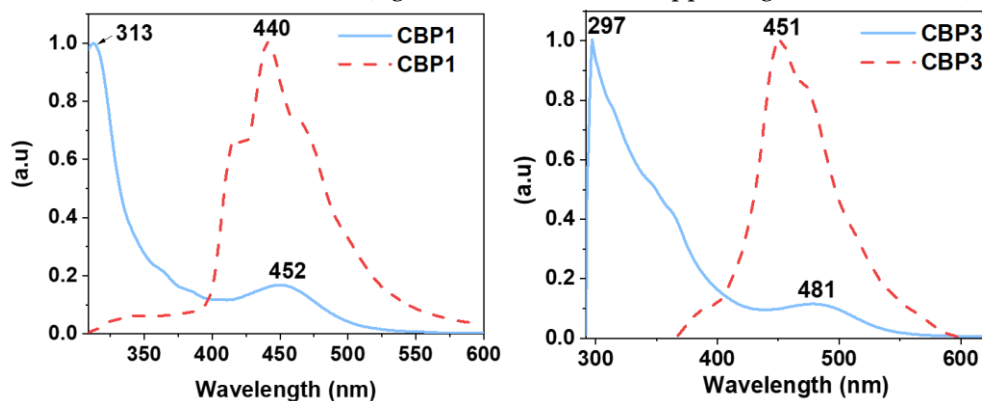


Figure 5. Normalized UV-VIS absorption (solid lines) and emission (dotted lines) spectra of **CBP1-3** (CM = 10^{-8} M in THF)

The porosity of the target copolymers **CBP1-3** was investigated using nitrogen adsorption-desorption experiments at 77 K and low relative pressure (figures S25-27 in the supporting information file). Brunauer-Emmett-Teller (BET) method revealed a surface area of $74.0 \text{ m}^2\text{g}^{-1}$ for the cyclohexyl-containing copolymer **CBP2** whereas those with butyl- and phenyl- side groups, i.e., **CBP1** and **CBP3**, respectively show lower BET surface areas of $7.0 \text{ m}^2\text{g}^{-1}$ and $35.0 \text{ m}^2\text{g}^{-1}$, respectively. The pore volumes of **CBP1-3** derived from these isotherms disclose values of $0.014 \text{ cm}^3 \text{ g}^{-1}$, $0.081 \text{ cm}^3 \text{ g}^{-1}$, and $0.030 \text{ cm}^3 \text{ g}^{-1}$ respectively.

3.2. Methyl red adsorption studies

Copolymers **CBP1-3** were tested as adsorbents of the cancerogenic and mutagenic azo dye methyl red (MR). The uptake capacity was evaluated by soaking an aliquot of **CBP1-3** in aqueous solution of MR (figure 6 and figure S28-S29 in the supporting information file). The removal efficiency of MR by copolymers **CBP1-3** was investigated by recording the UV-visible absorbance spectra of the dye's aqueous solutions at different time intervals. The dye adsorption experiments were carried out by stirring a 5 mg sample of a given copolymer in a 5 mL aqueous solution of MR (20 mg L^{-1}) at ambient temperature. The adsorption efficiency, E (%), and amount of dye adsorbed by the copolymer, q_e (mg g^{-1}), were calculated using the following equations:²⁵

$$E (\%) = \frac{C_0 - C_e}{C_0} \times 100$$

$$q_e (\text{mg g}^{-1}) = \frac{(C_0 - C_e)V}{m}$$

with C_0 and C_e are the initial and equilibrium dye concentrations (mg L^{-1}), respectively, m (g) is the quantity of the adsorbent used, and V (L) is the volume of dye solution.

The absorbance maximum peak intensity of MR detected at 430 nm noticeably decreased upon the addition of the target polymers **CBP1-3** to the solution, which confirms the latter to be very good adsorbents. Interestingly, all the copolymers reached 100% adsorption capacity of MR, but at different time intervals, with **CBP3** being the fastest by quantitatively removing MR from the aqueous solution in 30 minutes at room temperature (figure 6 and figure S28-S29 in the supporting information file).

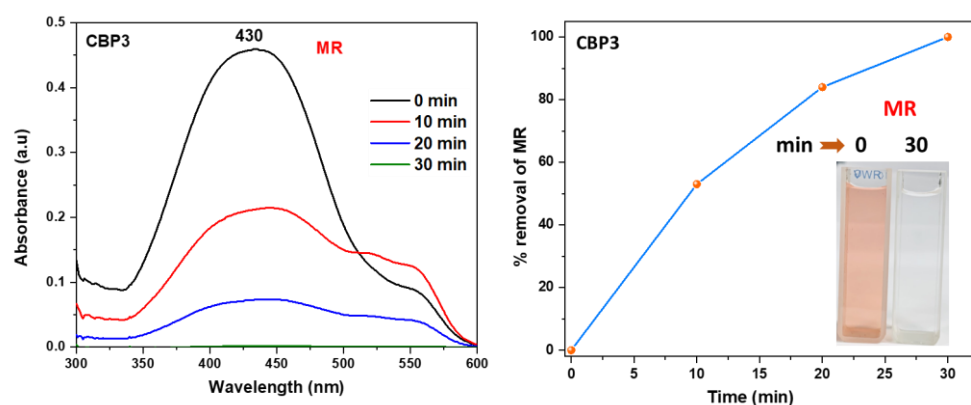


Figure 6. UV-vis absorption spectra of aqueous solution of MR in the presence **CBP3** at various time intervals (inset: Photographs showing the color change upon dye adsorption)

To better comprehend the adsorption behavior of copolymers **CBP1-3**, the adsorption isotherm of MR removal experiments were obtained by preparing different aqueous solutions of MR with initial concentrations ranging from 50 to 600 mg L^{-1} where Langmuir and

Freundlich linear isotherm models were employed to fit the adsorption isotherm data. In case of Langmuir isotherm model, the following linear equation was utilized:²⁵

$$\frac{1}{q_e} = \frac{1}{K_{Lq_m}} \cdot \frac{1}{C_e} + \frac{1}{q_m}$$

On the other hand, the linear equation below was employed for Freundlich isotherm model:²⁵

$$\log q_e = \log K_F + \frac{1}{n} \log C_e$$

where q_e (mg g^{-1}) denotes the equilibrium adsorption capacity, C_e (mg L^{-1}) represents the equilibrium dye concentration, and q_m (mg g^{-1}) indicates the maximum adsorption capacity. K_L is the Langmuir constant whereas K_F and n are Freundlich constants correlated to the sorption capacity and sorption intensity, respectively (figures S30-S32 in the supporting information file). The Langmuir parameters were obtained by plotting the graph of $1/q_e$ versus $1/C_e$ and those for Freundlich were derived from the plot of $\log q_e$ versus $\log C_e$ (figures S30-S32 in the supporting information file). Both models were used to fit the equilibrium data obtained for MR adsorption. It is worthwhile to note that the correlation coefficient (R^2) derived from the linear equation using the Langmuir model was found to be higher than that computed for the Freundlich isotherm model of MR (figure S32), thus, implying that the Langmuir isotherm is a more favorable model to illustrate the equilibrium data, and which suggests a homogenous adsorption and formation of monolayers of MR dye on the adsorbates **CBP1-3**. Additionally, the maximum adsorption capacity (q_m) derived from the Langmuir model was found to be 199.20 mg g^{-1} and 219.8 mg g^{-1} for **CBP2** and **CBP1**, respectively and it reaches 431.03 mg g^{-1} for the phenyl-bearing iron(II) clathrochelatate cyclobenzannulated copolymer **CBP3**, which to the best of our knowledge, is superior to the adsorption capacity values for most of the materials reported in the literature.^{5, 24, 48}

Pseudo-first- and pseudo-second- order kinetic experiments were carried out to better understand the adsorption mechanism of MR on **CBP3** using an initial concentration of 500 mg L^{-1} of MR dye at different time intervals every 15 minutes up to 150 minutes (figure 7).

The linear equation that is detailed below was employed to investigate the pseudo-first-order model:³⁴

$$\ln(q_e - q_t) = \ln q_e - K_1 t$$

Alternatively, the pseudo-second-order model is expressed by:³⁴

$$t/q_t = t/q_e + 1/k_2 q_e^2$$

where q_e (mg g^{-1}) and q_t (mg g^{-1}) are the adsorption capacities at equilibrium and time t (min), respectively. k_1 is the rate constant of the pseudo first-order model whereas k_2 is the rate constant of the pseudo second-order model.

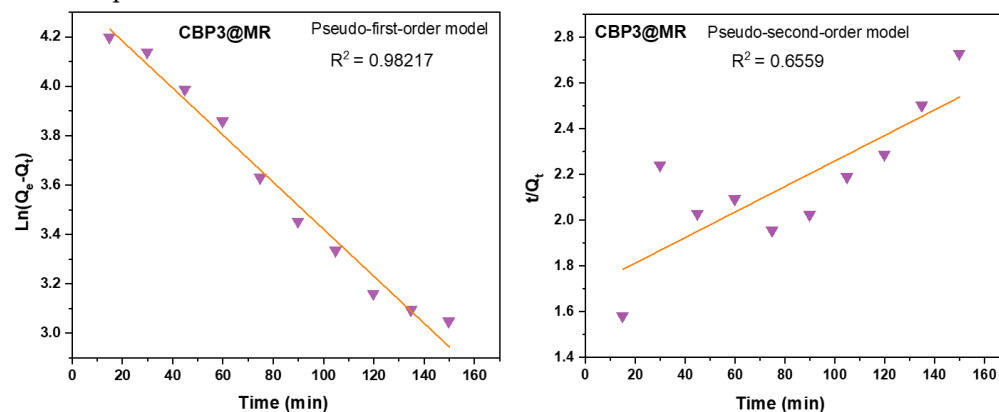


Figure 7. Kinetic modelling of MR by **CBP3** using pseudo-first-order (left) and pseudo-second-order kinetic model (right)

As shown in table 2, the calculated adsorption capacity at equilibrium, $q_{e,cal}$, was derived from the pseudo-first-order model by plotting $\ln(q_e - q_i)$ versus t , whereas the same was computed from the plot of t/q_i versus t from the pseudo-second-order model. Interestingly, table 2 also discloses a correlation coefficient, $R^2 = 0.9821$, derived from the linear equation using the pseudo-first-order model which is higher than the one derived from the pseudo-second-order model ($R^2 = 0.6559$). Moreover, the comparison of the experimental capacity at equilibrium, $q_{e,exp} = 76 \text{ mg g}^{-1}$ with that calculated, $q_{e,cal} = 76 \text{ mg g}^{-1}$, clearly reveal a better agreement between these values when derived from the pseudo-first-order model.⁴⁹ This strongly suggests that the adsorption of MR by **CBP3** follows a pseudo-first-order kinetic model, therefore, suggesting that the adsorption process is most likely physisorption.

Table 2 pseudo-first-order and pseudo-second-order kinetic model parameters for the adsorption of MR on **CBP3**

Dye on CBP3	Pseudo 1st order model					Pseudo 2nd order model		
	C_0	$q_{e,exp}$	$q_{e,cal}$	k_1	R^2	$q_{e,cal}$	k_2	R^2
	(mg L ⁻¹)	(mg g ⁻¹)	(mg g ⁻¹)	(min ⁻¹)		(mg g ⁻¹)	(min ⁻¹)	
MR	500	76	79.35	-0.00013	0.9821	32116	1.83E-05	0.6559

Reusability experiments were carried out in order to test the adsorbing performance of copolymer **CBP3** towards MR after several adsorption–desorption cycles. Thus, a used sample of **CBP3** copolymer loaded with MR was ultrasonicated in deionized water for 10 min followed by its isolation by vacuum filtration over a membrane filter before adding the regenerated copolymer sample to a freshly prepared aqueous solution of MR. This procedure was repeated for several cycles proving a removal efficiency of 90.4% for **CBP3** even after eight cycles (figure 8).

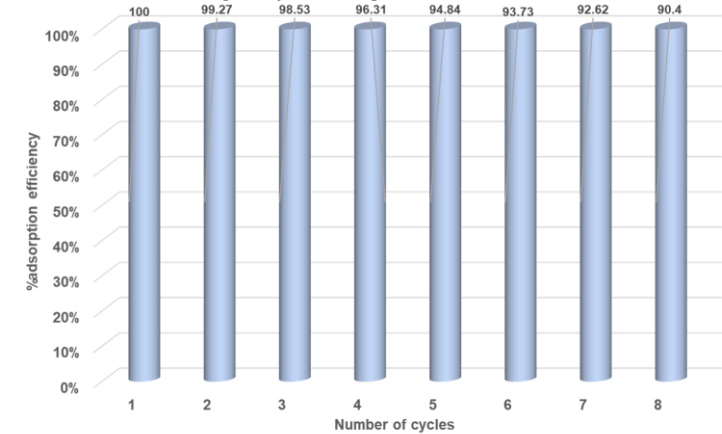


Figure 8. Graphical representation of MR adsorption recyclability of **CBP3**

4. Conclusion

We report the synthesis of a new class of three metalorganic copolymers **CBP1-3** bearing iron(II) clathrochelate unit and interlinked by anthracene groups via a typical copper-catalyzed [4 + 2] cycloaddition polymerization reaction conditions. The target copolymers were isolated in excellent yields and revealed excellent removal capacities of the carcinogenic dye methyl red from aqueous medium, especially **CBP3** which disclosed ultrafast and superior adsorption efficiency up to 100% in 30 minutes and exhibited maximum adsorption capacity (q_m) of 431 mg g^{-1} with the possibility to regenerate

the hitherto mentioned polymer for several cycles. The novel iron (II) clathrochelate-based copolymers presented herein confer several advantages, particularly, a versatile synthesis methodology, low cost, superior stability and excellent adsorption capacity. Therefore, these materials are prominent candidates for environmental remediation applications, specifically, as adsorbents of the hazardous azo dyes.

Data Availability

The raw/processed data required to reproduce these findings can be shared upon demand.

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