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Assessment of the Potential to Use the Expelled Heat Energy from a Typical Data Centre in Ireland for Alternative Farming Methods

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Abstract: Data centres, though a necessary part of modern society, are being stigmatised for consuming vast amounts of electricity for their operational and cooling needs. Due to Ireland's reliance on fossil fuels to meet the increased energy demand of data centres, the data centres are contributing significantly to Ireland's total carbon emissions. As much of this energy is expelled from data centres as waste heat energy, the potential for recycling some of this wasted heat energy was explored using environmentally friendly systems from recent publications. The recovered waste heat energy was applied in a vertical farming system, and the benefits of this waste heat to the vertical farm were analysed and quantified in two scenarios. Using conservative estimates, it was predicted that each vertical farm could be between 5-23% the size of the data centre and produce enough food to feed between 14-61 adults their daily calorie needs, and between 13-58 people their daily fresh produce requirements, depending on the scenario applied. For a more accurate prediction, each vertical farm would have to be assessed on a case-by-case basis as there is no current research in this area. However, there was not enough data available on Irish data centres to perform these calculations.

Keywords: data centre; vertical farming; energy-saving; sustainability; emission reductions; waste heat energy

1. Introduction

Data centres have become an integral part of modern society enabling fast communications for e-mail and social media, the storage of public and networked data remotely, and robust networking to have almost instant access to any of this data from an internet/intranet connection [1]. A data centre can vary in size depending on the amount of data that it has to store or transfer, from micro data centres (1-100 kW) that can be portable and used for environmental or construction projects [2], to hyper-scale data centres (100+ MW) that could maintain telecommunications of entire countries [3]. The ever-increasing use of server-dependant technologies like smartphones [4], online gaming [5] and media streaming [6] is increasing the demand for data centres. This is also accelerated by increased use of data, the continuous need for faster download speeds [7], and higher resolution images that increase the volume of data that needs to be processed and transferred [8].

Data centres are estimated to consume 3% of the global electricity supply and are predicted to consume more than 20% by 2025 [9]. Compared to pre-COVID-19 lockdown levels, internet services have increased 40-80% [10], further increasing their energy demands. At least 40% of this energy is dedicated to cooling the servers [11,12], making the cooling systems of data centres accountable for 1.6% of global greenhouse gas emissions [9]. Many countries are falling short on their carbon emission targets [13]. If the world keeps increasing its dependency on data centres without further consideration of the energy use, and energy source, there could be significant ramifications for the total greenhouse gas emissions.

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Water is often used in cooling data centres, and there is a general lack of transparency on water usage, with less than a third of data centres measuring water consumption [14]. Google has been steadily increasing their water usage by an average of ~19.7% year-on-year since 2018 to 6.3 billion gallons in 2021, though it has reduced its rate of increase to ~10.5% in 2020 & 2021 [15,16]. Microsoft has also had a steady rate of increase in water usage, increasing by an average of ~10.4% year-on-year since 2018 to 7.6 billion litres of water in 2021, though they have managed to reduce their rate of increased water usage significantly more to an average of 1% in 2020 and 2021 [17].

Ireland's data centres currently draw more energy than the entire country's rural dwellings combined [18], and concerns about energy security and their environmental impact are causing a growing stigma about the sustainability of their energy demand and the associated greenhouse gas emissions [19,20]. In 2021 data centres required 11% of Ireland's total annual energy consumption (3,019 GWh); this is expected to increase to 29% by 2028 [21,22], resulting in over 300Mt of CO_{2eq} annually from the cooling systems alone [23,24]. Even though Ireland has continuously failed to reach emission targets [25–27], there is an increase in the number of data centres being constructed with Dublin becoming the largest data centre hub in Europe and the operation of Dublin's data centres currently contributing significantly (1.9%) to Ireland's total carbon emissions [28].

The global electricity demand grew by 6% in 2021 with coal being used to meet more than half of this extra demand. As a result, the global CO_2 emissions from electricity rose by 7% [29]. Due to this increased global demand for energy, and increased energy insecurity from the Russo-Ukrainian war [30], there has been a drastic increase in the price of electricity and non-renewable energy sources [31]. The increase in fuel prices is one of the factors driving global inflation, which in turn is affecting the cost of food and food security [32]. Prior to the Russian invasion, Ukraine was a key exporter producing: 16% of the maize, 10% of the barley, 9% of the wheat, and 42% of the sunflower oil for the global market [33]. With other factors like soil degradation reducing yields, climate change-induced weather events destroying crops, and the economic consequences of the COVID-19 pandemic, there are more than 193 million people in 53 countries at crisis levels of food insecurity [34,35].

Approximately 38% of the global land surface is dedicated to agriculture, and about one-third of this is used as cropland with the rest for grazing livestock [36]. Though meat and associated products (milk, eggs etc.) are calorie-dense, and a good source of High Biological Value (HBV) protein and minerals like calcium and iron [37], meat only provides 11% of the global food energy [38]. A study by Ritchie and Roser [39] investigated the environmental impact of food production and found that meat requires significantly more resources than vegetables or grains, resulting in a greater environmental impact of production. To produce 1000 kilocalories of food, beef requires 119.49 m^2 land area, peas require 2.16 m^2, and maize requires 0.65 m^2; for 100 g of protein, beef requires 163.6 m^2 land area, peas require 3.4 m^2, and grains require 4.6 m^2; resulting in large amounts of CO_{2eq} being released as beef produces 99.48 kg CO_{2eq} per kilogram of product compared with peas producing 0.98 kg and maize producing 1.7 kg.

A study by Abbade [40] concluded that the world's food production is sufficient to meet the world population's nutritional demands, but there is much waste in supply chain efficiency, and the end users waste up to 30% of food purchased [41]. The centralisation of food production is more cost-effective [42], but it increases dependency on logistics and requires a more efficient and comprehensive supply chain [43]. A breakdown in the supply chain can have repercussions for the global market, like the blockage of the Suez Canal that impacted 12% of global trade [44], the delays caused by the breakdown in logistics affecting China's distribution [45], or the effects of political decisions and national emergencies like Brexit and COVID-19 [46].

Many innovations in farming and food production that have increased production yields and improved post-harvest quality, such as implementing new crop rotation methods that increase the sustainability, and profitability of soybean production [47]. Other innovations include the experimentation of breeding technologies to develop safe-to-eat genetic variations of lettuce with improved post-harvest quality [48]. However, further research is still needed into drought-tolerant varieties, pest and disease resistance, and reducing the environmental impact of production [49]. Droughts were found to statistically significantly and negatively impact household nutrition due to the effect on crop yields; their frequency and severity are expected to increase worldwide in the coming years [50,51]. Pests and pathogens were accountable for 4.84-16.29% of the wheat loss in China between 2000 and 2018 [52]. Increased global temperatures are facilitating the growth and reproduction of insects, and this increased pest density is causing additional crop damage [53]. Alternative innovative methods of food production are being developed to reduce its environmental impact; such as the development of meat alternatives [54], the use of microalgae as animal feed and water purification/waste management [55], or the use of biological agents like tadpoles, fish, ducks, geese and pigs as weed control instead of chemical herbicides [56].

Vertical farming is one method of food production growing in popularity for domestic and commercial food production [57]. The global vertical farming market is expected to increase by an average of 23.86% year on year to a value of $20 billion by 2026 [58]. The world's largest vertical farm has recently opened in Dubai with more than 300,000 m^2 of production space with the capacity to produce one million kgs of leafy greens annually for Emirates Flight Catering [59]. There are many advantages to this farming method: the plants are arranged to support high crop yield production per unit area, enabling annual crop cultivation with less space, which is less labour intensive [60]; the absence of soil and indoor controlled environments reduce water loss through drainage and evaporation resulting in hydroponic methods using as little as 8% of the water compared to conventional methods [61], this also drastically reduce the risk of diseases or pests damaging the crop eliminating the use of pesticides and herbicides in vertical farm facilities [62]; and the decentralisation of food production would reduce emissions from transportation of food while increasing access to fresh produce [63]. There is however a major disadvantage to vertical farms in that their increased energy consumption which use on average 38.8 kWh per kg (139.7 MJ/kg) of produce compared to unheated greenhouses which use on average 5.4 kWh per kg (19.4 MJ/kg) [64].

Depending on the crop being grown, the air conditioning system uses 18-23% of a vertical farm's total energy in temperate climates [65]. However, fluctuations in the temperature (23-34° C) of the external environment can increase this energy demand by up to 50% [66]. The average annual temperature of the Dublin region over the past three years is 10.1° C [67]. This is one of the reasons why Dublin is home to 25% of all data centres in Europe, the relatively cool climate reduces the workload and cost of running the air conditioning units [68]. Most of the electricity consumed in Information Technology (IT) installations is converted into waste heat, forming a large and stable low-temperature heat source [69]. Much research has been conducted into novel methods of utilising the wasted heat energy from data centres for heating homes and office space [70], but not much research into using the waste heat energy in a vertical farm setup. It has been shown that an increase in ambient temperature increases the growth rate of plants by up to 100% [71,72], so some of the low-grade heat energy can be utilised by a vertical farm to increase yields. This paper attempts to determine if there could be a potential symbiotic relationship in energy usage between data centres and vertical farms and quantify any reduction in overall energy consumption and carbon emissions.

2. Materials and Methods

2.1. Research methodology

This research will be a data-driven feasibility analysis to determine if it is possible to reduce the environmental impact of a data centre by recycling the waste heat produced to supply energy to a vertical farm. This paper will consult available data on Irish data centres and supplement any gaps in the literature with data from data centres operated in similar climate regions to determine a range for how much waste heat energy is produced. There will be considerations to energy losses through waste heat transportation. These losses will be quantified to determine the preferred method of heat transfer to maintain the maximum amount of heat energy available to a vertical farm. The magnitude of heat energy available will influence the size of the vertical farm and the types of produce that can be grown in the facility, the geographical location of the data centre will also be a factor to consider in the calculations. Using public data on the environmental impact and cost of energy production in

Ireland, the advantages, and disadvantages of combining a data centre and a vertical farm will be explored to determine if the proposed system is feasible.

2.2. Data collection and analysis

Data on the energy use of Irish data centres was compiled from public online data resources [21,73,74].This data was found to be insufficient, so it was supplemented with comparable data from London data centres [75]. The quantification of waste heat recovery rates could not be determined from current research available on Irish data centres, therefore figures provided by [9] were used. The variations in weather conditions used in calculations were provided by the Irish Meteorological Service [67,76]. There was very little research into the energy requirements of a vertical farm in Ireland as the first large-scale vertical farm only started producing in 2021 [77], so data from a manufacturer of vertical farms [65] was used. Electric Ireland and the Environmental Protection Agency provided the data used to calculate the financial and environmental costs of electricity production in Ireland [24,78].

2.3. Determining the energy usage of Irish data centres

The available data on energy use in Irish data centres [73,74] was compiled in a spreadsheet. However, the only figures available were the size of the data centres (ft^2) and the power consumption (MW) of the whole building, as much of the data was incomplete from *DataCenters* and *Baxtel* with only 33.3% and 45.7% of the respective sources having data on both size and power consumption of data centres in Ireland. To obtain more data, London data centres were considered as the climate is relatively comparable to Ireland, though an average of ~5.65° C warmer [79].Therefore the cooling systems of data centres will likely require slightly more energy in London than in Ireland. There was a slightly higher level of reporting (52.83%) in London data centres [75], hence this data will be used to assist in research but will be kept separate for calculations. The unit used to compare the data centres will be power used per area of data centre ($kW.m^{-2}$).

2.4. Quantification of usable wasted heat energy produced in data centres

Research by X. Wang *et al.* [80], stated that the average total energy distribution of a data centre is: IT equipment (44%), cooling (40%), transportation and distribution losses (7%), site power system losses (6%), and miscellaneous (lighting, security etc.) (3%). Up to 90% of a data centre's electricity is converted to low grade waste heat [81]. To calculate the viable waste heat, the miscellaneous energy use and the transportation losses will not be considered as they are unlikely to expel their waste heat in the server room with the heat recovery system. Similarly, the cooling system is unlikely to add recoverable heat to the system. Therefore, the maximum potential waste heat will be calculated based on the IT equipment and the site power system loss, assuming 90% of this energy is converted into recoverable heat. The average rate of waste heat energy ($\dot{Q}_w$) produced by a data was calculated using these estimates.

$$\dot{Q}_w = 0.9(\dot{Q}) \times (0.44 + 0.06) = 0.45(\dot{Q}) \quad (1)$$

The amount of this energy that can be recovered varies from system to system with up to 68% of the waste heat being recoverable when the servers are submerged in a dielectric coolant [82]. The value of 55% recoverable energy using in a district heating water-side economiser system [9], was chosen to calculate the maximum usable waste heat energy per second ($\dot{Q}_{wu}$) as it was considered to be the most efficient viable system to adopt.

$$\dot{Q}_{wu} = 0.55(\dot{Q}_w) = 0.2475(\dot{Q}) \quad (2)$$

2.5. Energy requirements of a vertical farm

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Data from producers of vertical farms [65] was tabulated to determine the energy breakdown for each piece of necessary equipment used in a vertical farm. All electric powered devices will produce some waste heat energy, though LED lights are much more efficient than other light sources, they still emit between 70-80% of their energy usage as waste heat [83]. This will be assumed to be a constant 75% for ease of calculations. The desired temperature of the vertical farm is 20° C [65], but due to the amount of waste heat available from the data centre and the LED lights, plants more suited to a warmer climate will also be considered [84].

2.6. Feasibility analysis of combining the two systems

There are many factors to consider when retrofitting a vertical farm to a data centre and each of these variables will likely be different for every data centre. Without available data, it is impossible to design an 'off the shelf' solution that will suit all data centre configurations. This paper will assume that there is space adjacent to the data centre in order to retrofit the vertical farm or that the vertical farm and data centre was being constructed simultaneously. This study will focus on the energy balance between a data centre and a vertical farm to determine the ideal size of a vertical farm based on the available amount of waste heat generated and crops produced. The potential system will be analysed in two separate scenarios:

2.7. Scenario 1 – Integrated system

The data centre and vertical farm are one combined system. The waste heat is pumped directly into the vertical farm, where it is circulated. The air expelled from the data centre is dry and warm [85]. It will be used to heat the vertical farm and assist in the transpiration of the plants [86], and this cooler, more humid air is passed back to the CRAH unit to complete the cycle.

2.8. Scenario 2 – Heat exchange system

The data centre and vertical farm are two separate buildings adjacent to each other. The waste heat energy is transferred from the data centre to the vertical farm through heat exchangers as described by C. Zhang *et al.* [87]. There is no air mixing between the data centre and the vertical farm in this system, but there is some heat energy lost through a heat exchanger. The volumetric flow rate of the air circulating in the data centre (Figure 1. [top]), will depend on the quantity of waste heat energy a data centre produces. This in turn, will affect the flow rate of the ambient Irish air (Figure 1. [bottom]), to provide the vertical farm with its desired operating conditions.

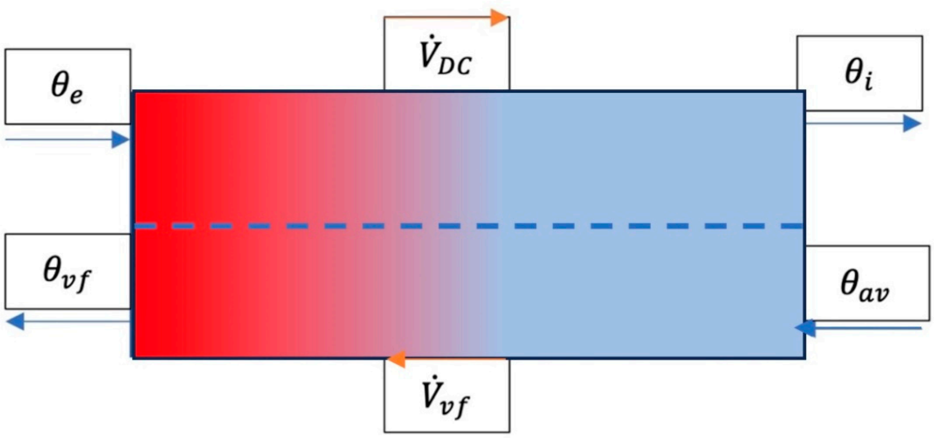

Figure 1. Heat exchange system that transfers heat from the exhaust of the data centre (θ_e), to the ambient air (θ_{av}), to supply it with the heat to cater for the vertical farm (θ_{vf}), the cooled exhaust energy is recycled into the data centre (θ_i). $\dot{V}_{DC}$ and $\dot{V}_{vf}$ represent the volumetric flow rate of the air in the data centre and vertical farm respectively.

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2.9. Quantification of energy savings

The waste energy from the data centre will offset some of the energy requirements of a vertical farm by providing a stable climate and eliminating the need for a dedicated a/c system, humidifiers, and dehumidifiers. The energy savings will be determined using the ideal size of the vertical farm based on the available waste heat energy in each scenario.

2.10. Potential effect on food security and healthy eating of locality

Using the ideal size of the vertical farm from each scenario and available data on the yields of different food products grown in vertical farms compared to a similar area of arable land [88], the calorific potential of the vertical farms will be determined. Using the healthy eating guidelines [37], it will then be determined how many people (2,000 calories or seven portions a day) can be nourished with the vertical farm versus the same area of land using traditional farming methods.

2.11. Potential environmental and economic benefits

The energy saving implications of each scenario will incur economic savings through a reduced energy bill and a reduction in greenhouse gas emissions through this energy saving and the fuel saving in the transportation of goods. These reductions will be calculated using the average values from the Irish grid [24,78,89]. Food miles can account for up to a fifth of total food system emissions [90]. Using recent data on emission factors for transporting food [91], the average reduction in carbon emissions were tabulated to estimate the carbon emissions.

3. Results

3.1. Determining the energy usage of reported Irish data centres

Many variations were observed (Table 1.) in the size (621-86,000 m^2), power consumption (0.46-108 MW), and power consumption per unit area of the data centres in Ireland (0.2-3 $kW.m^{-2}$). Microsoft Dub 07 (part of Microsoft Dublin Grange Castle data centres) was found to correlate the closest to the average values from reported data.

Although there was also a lot of variation (Table 2.) in the size (809-84,542 m^2), power consumption (0.5-29 MW), and power consumption per unit area of the data centres in London (0.05-10 $kW.m^{-2}$), the average size of London data centres tended to be smaller than Irish data centres (9,576 vs. 17,734 m^2). On average they consumed less power (7.66 vs 23.71 MW) but have overall higher average levels of power consumption per unit area (1.49 vs. 1.32 $kW.m^{-2}$).

Table 1. Available information on data centres in Ireland [73,74].

Code	Site Name	Area (m^2)	Power (MW)	$kW.m^{-2}$
I1	Amazon Dublin Mulhuddart Campus	20,717	35.00	1.69
I2	Blanchardstown Dublin - Digital Realty	11,148	8.00	0.72
I3	BT Citywest Ireland Dublin	10,219	3.20	0.31
I4	CyrusOne Dublin Grange Castle	11,148	18.00	1.61
I5	Digital Profile Park Dublin	8,361	11.50	1.38
I6	DUB10 Blanchardstown Dublin Data Center	11,148	10.00	0.90
I7	DUB12 Clonshaugh Dublin Data Center	8,000	10.00	1.25
I8	Echelon Arklow	14,400	35.00	2.43
I9	EdgeConnex DUB04	12,797	7.00	0.55
I10	Edgeconnex Dublin	6,000	18.00	3.00
I11	Equinix Dublin DB1	11,136	4.72	0.42
I12	Equinix Dublin DB3 & DB4	10,552	10.08	0.96
I13	Equinix: DB3 Ballycoolin Data Center	10,552	10.08	0.96
I14	Facebook Clonee Ireland	86,000	108.00	1.26

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I15	Google Dublin Grange Castle	28,800	80.00	2.78
I16	Interxion Dublin DUB3	2,320	4.60	1.98
I17	K2 Dublin 1	11,799	18.00	1.53
I18	Keppel DC Dublin1	6,328	8.00	1.26
I19	Microsoft DUB 06	21,553	20.00	0.93
I20	Microsoft DUB 07	16,258	24.00	1.48
I21	Microsoft DUB 08	15,979	24.00	1.50
I22	Microsoft DUB 09	15,979	24.00	1.50
I23	Microsoft DUB 10	15,979	24.00	1.50
I24	Microsoft DUB 12	15,979	24.00	1.50
I25	Microsoft DUB 13	15,979	24.00	1.50
I26	Microsoft DUB 14	28,066	32.00	1.14
I27	Microsoft DUB 15	28,168	32.00	1.14
I28	Microsoft Dublin DB3 Grange	51,097	47.00	0.92
I29	Microsoft Dublin Grange Castle	28,150	23.40	0.83
I30	Sungard: Dublin - Park West - DC2 Data Center	2,248	0.46	0.20
I31	Sungard: Dublin - Profile Park - DC3 Data Center	621	0.70	1.13
I32	T5 Data Centers: @Ireland Data Center	30,008	60.00	2.00
I_{av}	**Average**	**17,734**	**23.71**	**1.32**

Table 2. Available information on data centres in London [75].

Code	Site Name	Area (m^2)	Power (MW)	$kW.m^{-2}$
L1	Cyxtera: LHR1 Slough Data Center Campus	5,574	13.50	2.42
L2	Cyxtera: LHR1 Slough Data Center Campus	5,574	13.50	2.42
L3	Cyxtera: LHR2 Docklands Data Center Campus	5,574	2.70	0.48
L4	DataBank: Heathrow Data Center	11,148	3.00	0.27
L5	Digital Realty: LHR18 Oliver's Yard London Data Center	2,450	4.00	1.63
L6	Digital Realty: LHR19 Cloud House West, 47 Millharbour	1,771	2.50	1.41
L7	Digital Realty: LHR20 Sovereign House 227 Marsh Wall	8,865	12.00	1.35
L8	Digital Realty: LON1 London Data Center	4,645	8.00	1.72
L9	Digital Realty: LON2 London Data Center	1,858	4.00	2.15
L10	e-shelter: London 1 Data Center	24,000	8.00	0.33
L11	Equinix: LD1 London Data Center	809	0.54	0.67
L12	Equinix: LD3 Park Royal Data Center	3,900	3.96	1.02
L13	Equinix: LD8 London Data Center	12,769	12.00	0.94
L14	Equinix: LD9 London Data Center	26,345	21.00	0.80
L15	Global Switch: London North Data Center	2,900	29.00	10.00
L16	INAP: London 2 Data Center	836	1.50	1.79
L17	IP House: IP House Data Center	1,486	2.00	1.35
L18	Netwise: Harbour Exchange Data Center	5,574	0.50	0.09
L19	Netwise: London Central Data Center	1,022	0.50	0.49
L20	Netwise: Telehouse North Data Center	9,290	0.50	0.05
L21	Server Farm: Lon-1 Data Center	11,148	10.50	0.94
L22	Sungard Availability Services: TC2 - Docklands UK	6,169	13.50	2.19
L23	Sungard Availability Services: Woking - TC3 UK Data Center	4,951	10.00	2.02

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L24	Sungard Availability Services: Woking - TC3 UK Data Center	4,951	10.00	2.02
L25	Volta Data Centres: Great Sutton Street	8,454	9.60	1.14
L26	Volta Data Centres: Great Sutton Street	84,542	9.60	0.11
L27	Voxility: Digital Realty Memaco House in London	1,943	1.00	0.51
LAV	**Average**	**9,576**	**7.66**	**1.49**

3.2. Quantification of usable wasted heat energy produced in data centres

The amount of recoverable waste energy being produced was calculated (Equation 2.) based on the heat recovery system (Figure 2.) described by [9], and available data from Irish and London-based data centres.

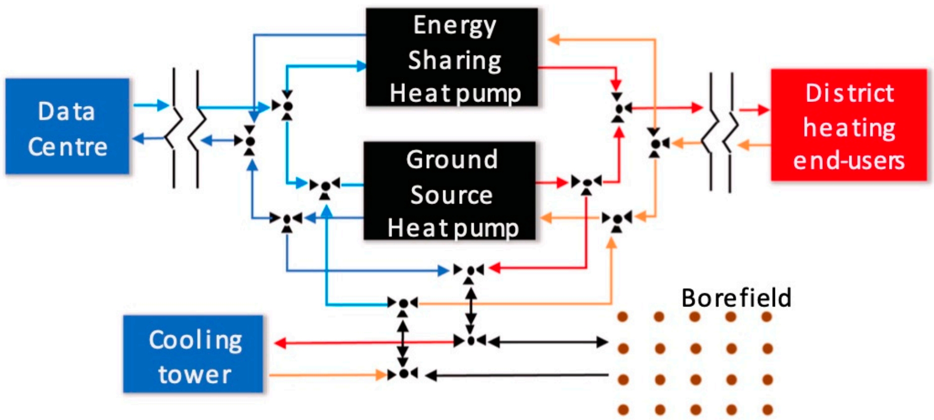

Figure 2. Schematic diagram of one-borefield model as described by [9].

On average, Irish data centres produce more waste heat energy (5.87 MJ) than London-based data centres (1.9 MJ). However, when their areas are considered, there is more waste energy produced per square meter on average in London data centres (369.68 J.m^{-2}) than in Ireland (326.75 J.m^{-2}). The potentially recoverable minimum & maximum usable waste heat energy from Irish data centres and usable waste heat energy per square meter for Irish data centres were 0.11-26.73 MJ and 50.64-742.51 J.m^{-2} respectively.

3.3. Energy requirements of a vertical farm

It was found (Figure 3.) that the energy demand for different plants fluctuates depending on the species and whether it produces a flower or fruit. Energy demand per annum: Romaine lettuce 783 kWh.m^{-2} (2.81 GJ.m^{-2}); Rocket 630 kWh.m^{-2} (2.26 GJ.m^{-2}); Strawberries 1,405 kWh.m^{-2} (5.06 GJ.m^{-2}). The LED lights require the most energy (55.2-66%), with more light energy required by strawberries to produce the fruit. Between 18.2% & 22% of the total energy demand comes from the air conditioning (AC) unit, and between 10.2% and 22.5% of us used to power dehumidifiers. The operating temperature of the vertical farm was assumed to be 20˚C.

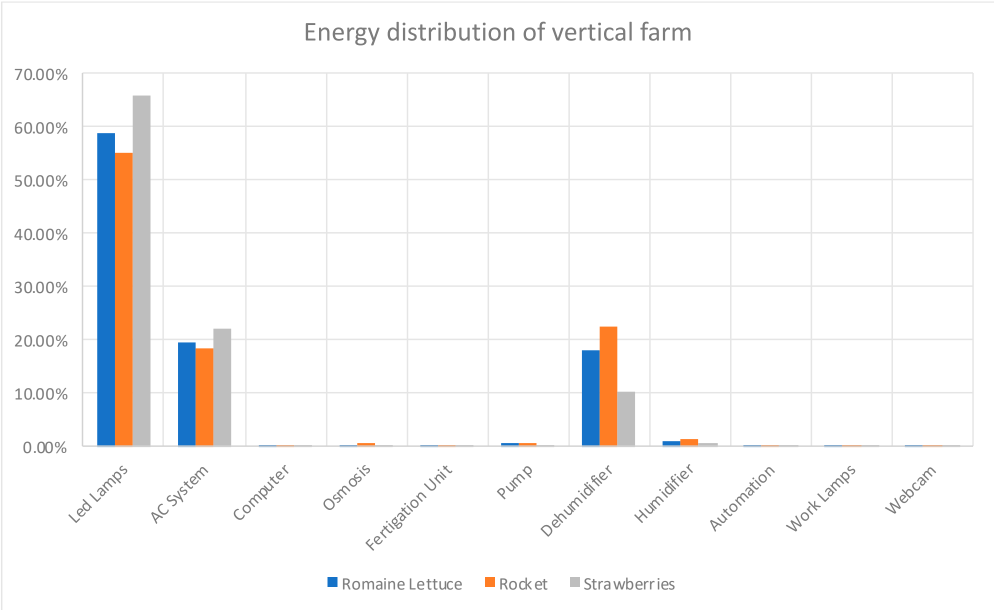

Figure 3. Energy distribution of vertical farm for romaine lettuce, rocket, and strawberries [65].

3.4. Effect of waste heat on plant growth

Data centres are advised to operate in the range of 18-27˚ C, but are permitted to be as high as 32˚ C [92]. Many foods (Table 3.) can grow comfortably above the temperatures of a data centre, and some plants have increased growth rates at these temperatures.

The vertical farm has the potential to utilise some, or all of the waste heat from a data centre to optimise the potential growth rates in the vertical farm, but without causing thermal harm to the plants. However, there are many variables to consider such as the amount of waste heat recoverable from a data centre, the load of the data centre, the size of the vertical farm facility, its ambient temperature, and the type of crops being grown.

Table 3. Ideal growing temperatures of common produce.

Product	Ideal growing temperature	Noted by
Basil	25-30˚ C	[93]
Cherry tomato	27.6˚ C	[94]
Cotton	18-35˚C depending on stage of growth	[95]
Dill	22.5˚ C	[96]
Lettuce	30˚C (Day); 25˚ C (Night)	[97]
Maize	32-35˚ C	[98]
Oat	25˚ C	[99]
Parsley	28˚ C	[96]
Rice	30-32˚ C	[99]
Strawberries	23-28˚ C	[100]

3.5. Feasibility analysis of combining the two systems

Though some rural Irish data centres, like that in Clonee have ample space around the data centre to construct a vertical farm, many inner-city data centres, like in Finglas are surrounded by streets or buildings. This paper will not consider the size constraints in each individual scenario and assume that the vertical farm can be built directly adjacent to the data centres for the scenario analysis. For all scenarios, it was assumed that the exhaust air (θ_e) of the data centre is between 25-35˚ C [101]; the inlet temperature (θ_i) of the data centre is between 18-23˚ C [102]; and the ideal operating conditions of the data centre is 21.5˚ C (45.5% RH) [103]. The external climate conditions assessed will

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be the average Irish temperature (θ_{av}) of 10.1˚C and London average of 15.8˚ C [67,76,79].The ideal conditions of the vertical farm (θ_{vf}) will vary depending on the variety of plant being grown, most plants are comfortable at 20˚ C, but different plants will be considered in each scenario.

Table 4. Psychrometric properties of ideal data centre conditions, exhaust air of data centre, inlet air of data centre, and average Irish weather conditions.

Parameter	Symbol	Unit	Data centre ideal conditions	Exhaust Average	Inlet Average	Irish Average	London Average	Vertical farm conditions	Vertical farm transpiration effect per 1000 m²
Dry bulb temperature	T_{db}	˚ C	21.50	30.00	20.50	10.10	15.75	20.00	17.60
Wet bulb temperature	T_{wb}	˚ C	14.35	17.42	13.91	8.22	12.38	13.71	12.56
Dew point	T_d	˚ C	9.28	9.28	9.16	6.49	9.90	9.15	8.73
Relative Humidity	RH	%	45.50	27.50	48.00	78.15	68.00	49.50	55.93
Enthalpy	h	$kJ/kg_{dry\ air}$	40.05	48.71	38.88	25.25	34.98	38.36	35.40
Specific Volume	V	$m^3/kg_{dry\ air}$	0.84	0.87	0.84	0.81	0.83	0.84	0.83
Partial Vapour Pressure	P_p	Pa	1,167	1,167	1,158	966	1,217	1,157	1,125
Saturated Vapor Pressure	P_s	Pa	2,565	4,246	2,412	1,236	1,790	2,339	2,013
Humidity Ratio	HR	$kg_{water}/kg_{dry\ air}$	0.0072	0.0072	0.0072	0.0060	0.0076	0.0072	0.0070
Absolute Humidity	W	$kg_{water}/m^3_{dry\ air}$	0.0085	0.0083	0.0086	0.0074	0.0092	0.0086	0.0084
Specific Heat of air	C_{air}	$kJ.kg_{dry\ air}^{-1}.K^{-1}$	1.0185	1.0185	1.0185	1.0163	1.0193	1.0185	1.0182
Volumetric Enthalpy	h_V	$kJ.m^{-3}$	47.45	56.05	46.23	31.17	42.25	45.67	42.50
Volumetric specific heat of air	C_{Vair}	$kJ.m^{-3}.K^{-1}$	1.21	1.17	1.21	1.25	1.23	1.21	1.22

According to Naranjani *et al.* [104], a horizontal air speed of 0.3-0.5 $m.s^{-1}$ boosts photosynthesis, and 0.4 $m.s^{-1}$ will be used as the desired air speed of the vertical farm $(\dot{v}_{id})$, in order to calculate its ideal area (A_{id}). The psychrometric properties of all the conditions to be analysed are summarised in Table 4. The energy of the system will be analysed using psychometric charts and systems as recommended by Callahan *et al.* [105].

3.6. Scenario 1 – Integrated system

As the waste heat air is pumped directly into the vertical farm, there is no heat energy lost from using a heat exchanger. The waste heat energy and its flow rate can vary depending on the size and energy use of the data centre. The CRAH system was assumed to have an air intake temperature of 20.5˚ C and an exhaust temperature of 30˚ C. The mass flow rate of the exhaust air was calculated according to Equation 3.

$$\dot{m} = \frac{\dot{Q_w}}{h_e - h_i} \quad (3)$$

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Though many plants can comfortably grow at the average data centre exhaust air temperature, it is too hot for the average vertical farm and must be mixed with some external air to have the temperature at 20° C. The mixing ratio is calculated using the mass-energy balance of the flow rate and the airflows' respective entropies according to Equation 4.

$$\dot{m}_e(h_e) + \dot{m}_{av}(h_{av}) = \dot{m}_{vf}(h_{vf})$$
$$but\ \dot{m}_{vf} = \dot{m}_e + \dot{m}_{av}$$
$$\therefore \dot{m}_{av} = \dot{m}_e\left(\frac{h_e - h_{vf}}{h_{vf} - h_{av}}\right) \quad (4)$$

It was found (Equation 5.) that the volumetric flow rate of air into the vertical farm ranged between 31.8 – 7,467.1 $m^3.s^{-1}$ (average 1,639.34 $m^3.s^{-1}$); for every square meter of data centre the volumetric flow rate range was between 0.014 – 0.207 $m^3.s^{-1}.m^{-2}{}_{data\ centre}$ (average 0.091 $m^3.s^{-1}.m^{-2}{}_{data\ centre}$). For every m^3 of data centre exhaust air, on average 0.7895 m^3 of air from the external environment is required to achieve the ideal temperature for the vertical farm.

$$\dot{V}_{vf} = \left(\frac{Q_w.V_{id}}{(h_e - h_i)}\right)\left(1 + \frac{(h_e - h_{vf})}{(h_{vf} - h_{av})}\right) \quad (5)$$

Therefore, the ideal size of a vertical farm (Equation 6.) ranged between 80-18,667 m^2 (average 4,098.4 m^2). Assuming that the data centre and the vertical farm have the same height, the area of a vertical farm should be on average 23% the size of a data centre (range of 3-52%) to utilise the waste heat effectively.

$$A_{id} = \frac{\dot{V}_{vf}}{\dot{v}_{id}} \quad (6)$$

The range of values for Irish and London based data centres are presented in Tables 5 & 6, showing their calculated air flow rates and the resulting area of the vertical farm that could be built to utilise the waste heat energies in each scenario.

As the vertical farm also produces some waste heat from the lights and other electrical equipment, the air will be heated further before being recirculated into the data centre's CRAH unit. The plants in the vertical farm will contribute a slight evaporative cooling effect from the transpiration of water through the leaves. According to Qingjuan *et al.* [106], the maximum cooling effect of transpiration is 2.4° C/1000m^3, causing a humidity increase of 6.43%. The waste energy provided by the electrical equipment in the vertical farm (Table 7.) ranges from 124 kW/1000 m^3 (rocket) to 218 kW/1000 m^3 (strawberries), assuming that the air mixing eliminates the need for humidity and heating control, the average value of 94.418 kW/1000 m^3 was used to calculate the heating effect of the vertical farm's electronics.

Table 5. List of Irish data centres calculated mass flow rate of circulating air, the resulting volumetric flow rate of air available to a vertical farm at ideal temperatures, and the ideal size of the vertical farm depending on this flow rate. Full data available in Table S1.

Code	Waste heat energy (kJ)	Waste heat energy per area ($J.m^{-2}$)	Mass flow rate ($kg.s^{-1}$)	Volumetric flow rate of air in data centre ($m^3.s^{-1}$)	Ideal size of vertical farm (m^2)
Min	207	92.07	21.39	17.77	79.51
Max	48600	1,350.01	5022.69	4,172.78	18,667.69
IAV	**10670**	**594.10**	**1102.70**	**916.10**	**4,098.36**

Table 6. List of London data centres calculated mass flow rate of circulating air, the resulting volumetric flow rate of air available to a vertical farm at ideal temperatures, and the ideal size of the vertical farm depending on this flow rate. Full data available in Table S2.

Code	Waste heat energy (kJ)	Waste heat energy per area (J.m^{-2})	mass flow rate (kg.s^{-1})	Volumetric flow rate of air in data centre (m^3.s^{-1})	Ideal size of vertical farm (m^2)
Min	225	24.22	23.25	19.32	196.18
Max	13050	4,500.00	1348.68	1,120.47	11,378.72
LAV	**3448.33**	**672.15**	**356.38**	**296.07**	**3,006.71**

The cooling effect of transpiration ranged from 101-23,668 kW (average 5,196.17 kW) (Equation 7.), and the heating effect from the waste heat produced by a vertical farm's electronics ranged from 7.5-1,762.6 kW (average 387 kW). When combined, it was found (Equation 8.) that the net negative energy of the system produced a vertical farm exhaust temperature (θ_{vfe}), of 15.2° C. The range of values for the energy savings of vertical farms built adjacent to Irish and London-based data centres are presented in Table 8.

$$\dot{Q}_t = \dot{V}_{vf}\left(h_{vvf} - h_{vt}\right)$$
$$\dot{Q}_{wvf} = A_{id}(94.418\ W.m^{-2})\ (7)$$

$$\theta_{vfe} = \theta_{vf} + \left(\frac{\dot{Q}_{wvf} - \dot{Q}_t}{\dot{V}_{vf} \times C_{vair}}\right)\ (8)$$

Table 7. Energy requirements of romaine lettuce, rocket and strawberries grown in a vertical farm setup, based on a 1000 m3 vertical farm as described by [65]. *Excluding use of AC systems, humidifier, and dehumidifier.

	Romaine Lettuce			**Rocket**			**Strawberries**		
Energy Source	**(W/m^2)**	**Waste energy produced (W/m^2)**	**30 days (W/m^2)**	**(W/m^2)**	**Waste energy produced (W/m^2)**	**30 days (W/m^2)**	**(W/m^2)**	**Waste energy produced (W/m^2)**	**30 days (W/m^2)**
Led Lamps	90	67.5	38880	68	51	29376	180	135	77760
AC System	30	27	12960	22.5	20.25	9720	60	54	25920
Computer	0.2	0.18	144	0.2	0.18	144	0.2	0.18	144
Osmosis	1.5	1.35	270	1.5	1.35	270	1.5	1.35	270
Fertigation	1.2	1.08	216	1.2	1.08	216	1.2	1.08	216
Pump	7.4	6.66	444	7.4	6.66	444	7.4	6.66	444
Dehumidifier	20	18	12000	20	18	12000	20	18	12000
Humidifier	1.2	1.08	720	1.2	1.08	720	1.2	1.08	720
Automation	0.3	0.27	216	0.3	0.27	216	0.3	0.27	216
Work Lamps	0.4	0.36	120	0.4	0.36	120	0.4	0.36	120
Webcam	0.02	0.018	14.4	0.02	0.018	14.4	0.02	0.018	14.4
Total kW per 1000 m^3	**152.22**	**123.50**	**65,984**	**122.72**	**100.25**	**53,240**	**272.22**	**218.00**	**117,824**
Total kW per 1000 m^3 *	**101.02**	**77.418**	**40304.4**	**79.02**	**60.918**	**30800.4**	**191.02**	**144.918**	**79184.4**

Table 8. Irish [left] and London [right] based data centres' potential cooling effect of transpiration, and heating effect of the electronics of vertical farm contributing a net negative amount of energy, cooling the vertical farm to 15.19° C. Full data available in Table S3.

Net energy savings of Irish data centres				Net energy savings of London-based data centres			
Code	**Cooling energy of transpiration (kW)**	**Heating effect of vertical farm waste energy (kW)**	**Energy savings (kW)**	**Code**	**Cooling energy of transpiration (kW)**	**Heating effect of vertical farm waste energy (kW)**	**Energy savings (kW)**
Min	100.81	7.51	4.67	Min	248.74	18.52	11.52
Max	23,668.1	1,762.57	1,095.79	Max	14,426.7	1,074.36	667.93
IAV	**5,196.17**	**386.96**	**240.57**	LAV	**3,812.11**	**283.89**	**176.49**

The above calculations assumed average temperatures for the air exhausted from the data centre (30° C), keeping all other temperature parameters constant. If the exhaust was operating at its upper limit (35° C), the vertical farm would be, on average, 19.27% smaller for Irish data centres and 9.42% smaller for London's data centres; if operating at its lower limit (25° C), it would increase the size of the vertical farm by 66.6% in Irish data centres and by 32.5% in London's data centres.

3.7. Scenario 2 – Heat exchange system

The waste heat energy from the vertical farm is transferred through a heat exchanger and loses some energy in the process. The usable waste heat energy (Q_{wu}) is diverted to the vertical farm, which is assumed to be built adjacent to the data centre to prevent further heat loss. The usable heat energy (Table 9.) will then be transferred to the air from the external environment to create the ideal vertical farm conditions. The volumetric flow rate of the air in the vertical farm (Equation 9.) varied between 7.29-1,712.68 $m^3.s^{-1}$ (average 376.01 $m^3.s^{-1}$); for every square meter of the data centre, the volumetric flow rate range was between 0.003 – 0.048 $m^3.s^{-1}.m^{-2}{}_{\text{data centre}}$ (average 0.021 $m^3.s^{-1}.m^{-2}{}_{\text{data centre}}$).

$$\dot{V}_{vf} = V_{vf}(\frac{\dot{Q}_{wu}}{h_{vf}-h_{av}}) \quad (9)$$

In this scenario, the ideal size of a vertical farm ranged between 18.2-4,281.7 m^2 (average 940 m^2), and the ideal area of the vertical farm would be 5% of the size of the data centre (range 0.8-11.9%) – a full breakdown of Irish and London data centres in Tables 9 & 10.

Table 9. Scenario 2 data for Irish data centres to predict ideal size of vertical farm. Full data available in Table S4.

Code	**Usable waste heat energy (kJ)**	**Mass flow rate (kg.s^{-1})**	**Mass flow rate of external air into vertical farm (kg.s^{-1})**	**Volumetric flow rate of air into vertical farm (m^3.s^{-1})**	**Volumetric flow rate of air into vertical farm per square meter of data centre (m^3.s^{-1}.m^{-2})**	**Ideal size of vertical farm (m^2)**	**Energy savings (kW)**
Min	114	21.39	8.68	7.29	0.003	18.24	1.07
Max	26730	5022.69	2,038.90	1,712.68	0.048	4281.69	251.34
IAV	**5868**	**1,102.70**	**447.626**	**376.01**	**0.021**	**940.015**	**55.179**

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Table 10. Scenario 2 data for London data centres to predict ideal size of vertical farm. Full data available in Table S5.

Code	Usable waste heat energy (kJ)	Mass flow rate ($kg.s^{-1}$)	Mass flow rate of external air into vertical farm ($kg.s^{-1}$)	Volumetric flow rate of air into vertical farm ($m^3.s^{-1}$)	Volumetric flow rate of air into vertical farm per square meter of data centre ($m^3.s^{-1}.m^{-2}$)	Ideal size of vertical farm (m^2)	Energy savings (kW)
Min	123.75	23.25	36.61	30.75	0.003	76.89	4.51
Max	7,177.50	1,348.68	2,123.52	1,783.76	0.615	4459.39	261.77
LAV	**1,896.58**	**356.38**	**561.12**	**471.34**	**0.09**	**1178.35**	**69.17**

3.8. Quantification of energy savings

Using the energy requirements of the vertical farm (Table 7.), it was determined that every square meter of the vertical farm would require, on average, 58.7 W less energy if the energy demands of the vertical farm can be compensated by the waste heat of a data centre. Using the data from Irish data centres in *Scenario 1*, it was determined (Table 8.) that the calculated ideal-sized vertical farm would save between 4.7-1,095.8 kW (average 240.6 kW) by utilising the data centres' waste heat. In *Scenario 2*, the energy savings (Table 9.) were between 1.1-251.3 kW (average 55.2 kW) for Irish data centres.

3.9. Potential effect on food security and healthy eating of locality

From the sample of foods analysed (Table 12.), the vertical farm produces on average 7.23 kilograms of produce per square meter of growing space, with tomatoes having the greatest mass of yield. However, as potatoes are very calorie dense, they would be able to feed more than twice the people with the same growing area (52,350 $kcal.m^{-2}$).

Table 11. Comparison of crop yields per annum of different food products grown in a vertical farm versus traditional farming methods [37,88].

Crop	Vertical farm Yield (tons/ha)	Field Yield (tons/ha)	Vertical farm yield ($kg.m^{-2}$)	Field yield ($kg.m^{-2}$)	Energy of food (kcal/kg)	Energy produced in vertical farm ($kcal.m^{-2}$)	Energy produced in field ($kcal.m^{-2}$)	Portions per m^2 of vertical farm	Portions per m^2 of field
Radish	23	15	2.3	1.5	490	1127	735	11.5	7.5
Spinach	22	12	2.2	1.2	690	1518	828	11	6
Lettuce	37	25	3.7	2.5	480	1776	1200	18.5	12.5
Peas	9	6	0.9	0.6	3440	3096	2064	4.5	3
Cabbage	67	50	6.7	5	1080	7236	5400	33.5	25
Carrots	58	30	5.8	3	1250	7250	3750	29	15
Strawberries	69	30	6.9	3	1260	8694	3780	34.5	15
Peppers	133	30	13.3	3	890	11837	2670	66.5	15
Tomatoes	155	45	15.5	4.5	940	14570	4230	77.5	22.5
Potatoes	150	28	15	2.8	3490	52350	9772	75	14
Average	**72.3**	**27.1**	**7.23**	**2.71**	**1401**	**10945.4**	**3442.9**	**36.15**	**13.55**

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Using the average values (Table 11.), the ideal vertical farm from *Scenario 1* could provide enough calories to feed between 1-280 people (average 61) their recommended 2,000 kcal per day and provide between 1-264 people, (average 58) people with all seven portions of fruit and vegetables. Using the same area of vertical farm as arable land, the land area would feed an average of 19 people their daily calories and an average of 22 people their fruit and vegetables. A complete list of values for Ireland and London are presented in Tables 12 & 13.

In *Scenario 2,* the ideal vertical farm could provide between 0-64 people (average 14) with their daily calorie intake and 0-61 people (average 13) with their recommended fruit and vegetables. The same area of arable land could produce on average enough food to provide the calories to sustain four people and provide the fruit and vegetables for five people per day. A complete list of values for Ireland and London are presented in Tables 14 & 15.

Table 12. The number of calories and portions of fruit or vegetables a vertical farm can provide compared to the same land area using traditional farming methods for Irish data centres in Scenario 1. Full data available in Table S6.

Code	People who can obtain daily calories (Vertical Farm)	People who can obtain daily calories (Field)	People who can obtain 7 portions of fruit or veg (Vertical Farm)	People who can obtain 7 portions of fruit or veg (Field)
Min	1	0	1	0
Max	280	88	264	99
IAV	**61**	**19**	**58**	**22**

Table 13. The number of calories and portions of fruit or vegetables a vertical farm can provide compared to the same land area using traditional farming methods for London data centres in Scenario 1. Full data available in Table S7.

Code	People who can obtain daily calories (Vertical Farm)	People who can obtain daily calories (Field)	People who can obtain 7 portions of fruit or veg (Vertical Farm)	People who can obtain 7 portions of fruit or veg (Field)
Min	3	1	3	1
Max	171	54	161	60
LAV	**45**	**14**	**43**	**16**

Table 14. The number of calories and portions of fruit or vegetables a vertical farm can provide compared to the same land area using traditional farming methods for Irish data centres in Scenario 2. Full data available in Table S8.

Code	People who can obtain daily calories (Vertical Farm)	People who can obtain daily calories (Field)	People who can obtain 7 portions of fruit or veg (Vertical Farm)	People who can obtain 7 portions of fruit or veg (Field)
Min	0	0	0	0
Max	64	20	61	23
IAV	**14**	**4**	**13**	**5**

Table 15. The number of calories and portions of fruit or vegetables a vertical farm can provide compared to the same land area using traditional farming methods for London data centres in Scenario 2. Full data available in Table S9.

Code	People who can obtain daily calories (Vertical Farm)	People who can obtain daily calories (Field)	People who can obtain 7 portions of fruit or veg (Vertical Farm)	People who can obtain 7 portions of fruit or veg (Field)
Min	1	0	1	0
Max	67	21	63	24
LAV	**18**	**6**	**17**	**6**

3.10. Potential environmental and economic benefits

Current data [89] shows that the cost of electricity in Ireland during the day-time and night-time are €0.3344/kWh (€92.88/GJ) and €0.165/kWh (€45.83/GJ) respectively. Assuming a constant energy demand, the total annual energy cost is €2,374.44/kW_{annum}. According to the Environmental Protection Agency [78], there was an increase in coal and oil as a fuel source for the Irish electricity grid in 2021, causing an increase in the emission intensity of power generation in 2021 (331 g CO_{2eq}/kWh) compared to 2020 (296 g CO_{2eq}/kWh). The average of these values (2,748 kg CO_{2eq}/kW_{annum}) will be used for calculations.

In *Scenario 1* the energy savings of the ideal vertical farm ranged between €11,082-2,601,895/annum (average €571,227); the range of carbon emissions offset by the system was 12.8-3,011.3 tonnes of CO_{2eq} per annum (average 661.1 tonnes of CO_{2eq} per annum).

In *Scenario 2* the energy savings of the ideal vertical farm ranged between €2,542-596,781/annum (average €131,019); the range of carbon emissions offset by the system was 2.9-660.7 tonnes of CO_{2eq} per annum (average 151.6 tonnes of CO_{2eq} per annum).

Table 16. Carbon impact of importing goods from various countries in either chilled or ambient storage. Costa Rica 277.4 kg CO_{2e}/tonne; South Africa 297.2 kg CO_{2e}/tonne; Spain 100.1 kg CO_{2e}/tonne; and UK 85.6 kg CO_{2e}/tonne [91,107].

kg of CO_{2e} per tonne transported per km using different transportation methods and conditions		Costa Rica to Dublin (kg of CO_{2e} per tonne)	Spain to Dublin (kg of CO_{2e} per tonne)	South Africa to Dublin (kg of CO_{2e} per tonne)	UK to Dublin (kg of CO_{2e} per tonne)
Road ambient	0.2	40	40	40	40
Road cooled	0.6	120	120	120	120
Ship ambient	0.01	131.6031	13.3714	144.8264	3.75
Ship cooled	0.02	263.2062	26.7428	289.6528	7.5
Total ambient emissions		171.60	53.37	184.83	43.75
Total cooled emissions		383.21	146.74	409.65	127.5
Average		**277.40465**	**100.0571**	**297.2396**	**85.625**

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Table 17. Comparison of the reduction in cost of operations and environmental impact in Scenario 1 & 2 for Irish data centres and vertical farm systems.

	Scenario 1				Scenario 2			
Code	Annual cost savings (€)	Annual reduction in CO2 emissions from energy (kg)	Annual reduction in CO2 emissions from transport (kg)	Total Annual Reduction in CO2 emissions (kg)	Annual cost savings (€)	Annual reduction in CO2 emissions from energy (kg)	Annual reduction in CO2 emissions from transport (kg)	Total Annual Reduction in CO2 emissions (kg)
I1	843,207	975,893	8,314	984,207	193,401	223,835	1,907	225,742
I2	192,733	223,061	1,900	224,962	44,206	51,162	436	51,598
I3	77,093	89,225	760	89,985	17,682	20,465	174	20,639
I4	433,649	501,888	4,276	506,164	99,463	115,115	981	116,096
I5	277,054	320,651	2,732	323,382	63,546	73,546	627	74,172
I6	240,916	278,827	2,375	281,202	55,257	63,953	545	64,498
I7	240,916	278,827	2,375	281,202	55,257	63,953	545	64,498
I8	843,207	975,893	8,314	984,207	193,401	223,835	1,907	225,742
I9	168,641	195,179	1,663	196,841	38,680	44,767	381	45,148
I10	433,649	501,888	4,276	506,164	99,463	115,115	981	116,096
I11	113,712	131,606	1,121	132,727	26,082	30,186	257	30,443
I12	242,844	281,057	2,394	283,452	55,700	64,464	549	65,014
I13	242,844	281,057	2,394	283,452	55,700	64,464	549	65,014
I14	2,601,895	3,011,328	25,655	3,036,982	596,781	690,690	5,884	696,574
I15	1,927,330	2,230,613	19,004	2,249,617	442,060	511,622	4,359	515,981
I16	110,821	128,260	1,093	129,353	25,418	29,418	251	29,669
I17	433,649	501,888	4,276	506,164	99,463	115,115	981	116,096
I18	192,733	223,061	1,900	224,962	44,206	51,162	436	51,598
I19	481,832	557,653	4,751	562,404	110,515	127,906	1,090	128,995
I20-25	578,199	669,184	5,701	674,885	132,618	153,487	1,308	154,794
I26	770,932	892,245	7,601	899,847	176,824	204,649	1,743	206,392
I27	770,932	892,245	7,601	899,847	176,824	204,649	1,743	206,392
I28	1,132,306	1,310,485	11,165	1,321,650	259,710	300,578	2,561	303,139
I29	563,744	652,454	5,559	658,013	129,303	149,649	1,275	150,924
I30	11,082	12,826	109	12,935	2,542	2,942	25	2,967
I31	16,864	19,518	166	19,684	3,868	4,477	38	4,515
I32	1,445,497	1,672,960	14,253	1,687,212	331,545	383,717	3,269	386,986
Min	11,082	12,826	109	12,935	2,542	2,942	25	2,967
Max	2,601,895	3,011,328	25,655	3,036,982	596,781	690,690	5,884	696,574
I_{AV}	**571,227**	**661,115**	**5,632**	**666,748**	**131,019**	**151,636**	**1,292**	**152,928**

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Table 18. Comparison of the reduction in cost of operations and environmental impact in Scenario 1 & 2 for London data centres and vertical farm systems.

	Scenario 1				Scenario 2			
Code	Annual cost savings (€)	Annual reduction in CO_2 emissions from energy (kg)	Annual reduction in CO_2 emissions from transport (kg)	Total Annual Reduction in CO_2 emissions (kg)	Annual cost savings (€)	Annual reduction in CO_2 emissions from energy (kg)	Annual reduction in CO_2 emissions from transport (kg)	Total Annual Reduction in CO_2 emissions (kg)
L1	738,292	854,469	7,280	861,749	289,342	334,872	2,853	337,725
L2	738,292	854,469	7,280	861,749	289,342	334,872	2,853	337,725
L3	147,658	170,894	1,456	172,350	57,868	66,974	571	67,545
L4	164,065	189,882	1,618	191,500	64,298	74,416	634	75,050
L5	218,753	253,176	2,157	255,333	85,731	99,221	845	100,067
L6	136,721	158,235	1,348	159,583	53,582	62,013	528	62,542
L7	656,260	759,528	6,471	765,999	257,193	297,664	2,536	300,200
L8	437,507	506,352	4,314	510,666	171,462	198,443	1,691	200,133
L9	218,753	253,176	2,157	255,333	85,731	99,221	845	100,067
L10	437,507	506,352	4,314	510,666	171,462	198,443	1,691	200,133
L11	29,532	34,179	291	34,470	11,574	13,395	114	13,509
L12	216,566	250,644	2,135	252,780	84,874	98,229	837	99,066
L13	656,260	759,528	6,471	765,999	257,193	297,664	2,536	300,200
L14	1,148,455	1,329,175	11,324	1,340,498	450,087	520,912	4,438	525,350
L15	1,585,961	1,835,527	15,638	1,851,165	621,549	719,355	6,128	725,484
L16	82,032	94,941	809	95,750	32,149	37,208	317	37,525
L17	109,377	126,588	1,078	127,667	42,865	49,611	423	50,033
L18	27,344	31,647	270	31,917	10,716	12,403	106	12,508
L19	27,344	31,647	270	31,917	10,716	12,403	106	12,508
L20	27,344	31,647	270	31,917	10,716	12,403	106	12,508
L21	574,227	664,587	5,662	670,249	225,043	260,456	2,219	262,675
L22	738,292	854,469	7,280	861,749	289,342	334,872	2,853	337,725
L23	546,883	632,940	5,392	638,333	214,327	248,053	2,113	250,167
L24	546,883	632,940	5,392	638,333	214,327	248,053	2,113	250,167
L25	525,008	607,623	5,177	612,799	205,754	238,131	2,029	240,160
L26	525,008	607,623	5,177	612,799	205,754	238,131	2,029	240,160
L27	54,688	63,294	539	63,833	21,433	24,805	211	25,017
Min	27,344	31,647	270	31,917	10,716	12,403	106	12,508
Max	1,585,961	1,835,527	15,638	1,851,165	621,549	719,355	6,128	725,484
L_{AV}	**419,075**	**485,020**	**4,132**	**489,152**	**164,238**	**190,082**	**1,619**	**191,702**

Depending on whether the food product requires ambient or cooled conditions there is a different energy demand and associated carbon emissions. Assuming that there is 100km of distance from farm to port and from port to shop, the average carbon impact of importing a tonne of product was assessed (Table 16). Using the average values, the carbon emission per tonne of product imported were calculated to be 190 kg CO_{2e}/tonne. Using the expected yields of the vertical farms, the annual carbon emission reductions by the proposed system ranged from 109-25,655 kg CO_{2eq} (average 5,632 kg CO_{2e}) in *Scenario 1* and 106 - 6,128 kg CO_{2eq} (average 1,619 kg CO_{2e}) in *Scenario 2* for Irish data centres (Table 17). The data shows that London data centres (Table 18.) are better suited to Scenario 2 and Irish data centres are better suited to Scenario 1.

4. Discussion

4.1. Summary of key findings

This study has shown that there is a lack of data on Irish data centres. There is little transparency regarding the accuracy of the available data and the comparability of data noted by many researchers investigating the energy use of data centres [14,108,109]. Less than half of Irish data centres have readily available information; since writing this paper, some of the information is no longer freely available [73], further decreasing the accessibility to data. As a result other recent research into the energy use of Irish data centres [110], cooling techniques applied in Irish data centres [111], and the sustainability of cooling methods in Irish data centres [112], had to make many assumptions regarding the energy uses, operating temperatures and applied technologies of Irish data centres. The data centre market is ever-growing and changing with a further three data centres approved for construction in Ireland (August 2022), one in Ennis [113], and two in Dublin [114]. These newer data centres are likely going to be more energy efficient than older data centres in compliance with energy and emission targets set by the countries they are being built in [115], and the companies that operate them [116,117]. Therefore, direct comparisons between all data centres impossible without considerations to the specifications of the cooling systems implemented in each system and their respective efficiencies.

Many variables are involved in determining a data centre's waste heat. This paper has shown that all data centres produce waste heat energy that can be recovered to some degree. However, the accurate quantification of this energy must be assessed on a case-by-case basis. Conservative estimates and average values from the literature were used when required, causing the values obtained for the ideal vertical farm size and the associated energy and environmental savings, to be likely underestimated. This paper has calculated the average ideal size of a vertical farm to incur maximum savings in energy based on available data in two separate scenarios. The proposed systems can be implemented to supplement the energy of a non-ideal sized vertical farm and still reduce the overall energy demand. There is also little research into the optimisation of operating a vertical farm in Ireland, as Ireland's first commercial vertical farm only started producing in 2021. It was built by retrofitting an existing mushroom farm into a hydroponic farm [118], and, therefore, may not be optimally designed for maximum yields and resource usage. However, after less than a year of operation, they are expanding their capacity by 20% [77], implying that there is a market gap for fresh produce from a vertical farm in Ireland and that the business model is profitable in Ireland even with the relatively high set up costs and energy costs of operation. By building a vertical farm adjacent to a data centre this paper has shown that there are guaranteed energy savings and carbon emission reductions, when compared to a stand-alone vertical farming system.

The research and calculations of this paper focused on creating the optimum operating conditions (20˚ C) of a vertical farm [65]. To create these conditions, some of the heat energy was lost through heat exchangers or the temperature was decreased by mixing the exhaust air with air from the external environment to maintain these conditions. However, research has shown (Table 3.) that many food-producing plants can grow in a wide range of temperatures (18-35˚ C). Suppose a data centre has more or less space for a vertical farm than suggested by calculations in the scenario analysis, or the average waste energy values are different than reported figures from primary research. By being creative with the selection of produce, the vertical farm could support a range of plants that can utilise most, if not all, of the available waste heat energy from a data centre.

The temperature of the external environment is one of the key variables that drive the energy demand of the cooling system in a data centre [119]. By comparing the total energy consumption per unit area of Irish versus London based data centres (Tables 1 & 2), we can see that London data centres on average use 12.8% more energy per unit area. This is at least partially due to the increased temperature of the ambient environment, but the relatively small size and energy use of London data centres versus Irish data centres, 46% and 67% respectively, and the accuracy of reporting, could also play a role in the discrepancy. Though this extra heat could support larger vertical farms in London versus Ireland in both scenarios compared to the size of the data centre provided, due to the scale of Irish data centres, larger vertical farms could be built in Ireland.

The waste heat energy provided by the data centre has been shown to eliminate the need for a dedicated heating system in the vertical farm. There was an average energy saving of 36.6% versus a vertical farm relying entirely on its own climate control system. The energy costs associated with operating a vertical farm being a commonly referenced risk associated with the profitability of a vertical farm [120,121]. The direct impact on energy costs incurred by utilising the waste heat of a data centre would therefore help make vertical farms a more profitable enterprise. These energy savings will also directly impact the carbon emissions produced by the vertical farm. In 2021, the agriculture sector was directly responsible for 37.5% of Ireland's total greenhouse gas emissions [122]. The Irish government has set a target of a 25% reduction in agricultural emissions by 2030 [115]. Vertical farming has already been shown to emit up to 70% less carbon emissions than traditional agricultural methods [123]. By reducing the energy needs of a vertical farm using the waste heat of a data centre, these carbon emissions can be further reduced, which would help Ireland reach its 2030 target.

Currently, the only produce grown in a vertical farm in Ireland are salad leaves and herbs such as basil [77]. By utilising the waste heat energy from a data centre in a vertical farm, it would be possible to grow some of the produce which cannot be grown or have low yields in the Irish climate, like rice [99], or cherry tomatoes [94]. Using the average temperatures provided by the data centre, each Irish vertical farm could produce enough food to feed an average of 61 people per day their daily calorie needs or an average of 58 people their recommended seven portions of fruit and vegetables.

The amount of waste energy an average data centre uses was quantified based on available data and recent research. The amount of this energy available to a vertical farm was calculated using two different scenarios to further investigate the proposed system's feasibility. The energy, and subsequently the environmental and economic savings were quantified in both scenarios. Both systems had quantifiable benefits to the communities surrounding the data centre by providing fresh produce and reducing carbon emissions from transportation. Although both scenarios incurred savings, initial results indicate that *Scenario 1* is the better system to implement in Ireland. However, both systems have advantages and disadvantages that must be considered before determining which system is better to implement in a specific data centre.

4.2. Scenario 1

The waste heat energy from the data centre was mixed with air from the external environment to achieve the ideal temperatures of the vertical farm. The flow rate of this air was used to determine the ideal size of the vertical farm. Based on the size of the vertical farm the energy savings that could be incurred were calculated assuming the absence of a dedicated air handling system. The effect of transpiration cooled the air low enough to be circulated back into the data centre, though some air must be vented to decrease the airflow speed to its original specifications. A summary of the main findings is presented in Table 19.

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Table 19. Summary of main findings of a vertical farm situated in Ireland versus London based on the proposed system of Scenario 1.

Parameter	Irish Min	Irish Max	Irish Average	London Min	London Max	London Average
Ideal size of vertical farm (m²)	79.5	18,667.7	**4,098.4**	196.2	11,378.7	**3,006.7**
Area of vertical farm compared to data centre	0.04	0.52	**0.23**	0.02	3.92	**0.59**
Energy savings (kW)	4.67	1,095.79	**240.57**	11.52	667.93	**176.49**
People who can obtain daily calories	1	280	**61**	3	171	**45**
People who can obtain 7 portions of fruit or veg	1	264	**58**	3	161	**43**
Annual cost savings (€)	11,082	2,601,895	**571,227**	27,344	1,585,961	**419,075**
Total Annual Reduction in CO2 emissions (kg)	12,935	3,036,982	**666,748**	31,917	1,851,165	**489,152**

Due to the average temperature of London (15.8° C) being closer to the average temperature of a vertical farm (20° C) than Ireland (10.1° C), less energy was required to increase the ambient air to the ideal conditions of a vertical farm in London. As a result, the system applied to London data centres could support a vertical farm more than twice the size of one in Ireland. However, due to the scale of Irish data centres, there would be greater savings in energy and more people could be fed and nourished with more significant environmental benefits if the model was introduced in Ireland.

4.3. Scenario 2

The waste heat energy from the data centre was transferred to the vertical farm using a water-based heat exchanger. The heat energy from the data centre was cooled from the average exhaust (30° C) to the average inlet temperature (20.5° C) to be re-circulated back into the data centre. Using the heat exchanger, this energy was transferred to air from the external environment to produce the ideal conditions of a vertical farm. The ideal size of the vertical farm was determined by the amount of heat that could be transferred to supply external air with the conditions necessary for the vertical farm. The energy saving was calculated using the same means in *Scenario 1.* A summary of the main findings is presented in Table 20.

As in *Scenario 1*, the increased temperature of London caused the size of the vertical farms to be larger in London than in Ireland. However, the energy lost in the heat exchange system also caused the London vertical farms to be more efficient than Irish vertical farms in maintaining temperatures that are closer to the ambient conditions. A consequence of this is that the system would be able to incur greater energy savings, sustain more people, and have a greater benefit to the environment if constructed in London rather than Ireland.

Table 20. Summary of main findings of a vertical farm situated in Ireland versus London based on the proposed system of Scenario 2.

Parameter	Irish Min	Irish Max	Irish Average	London Min	London Max	London Average
Ideal size of vertical farm (m²)	621	86,000	**17,734**	809	84,542	**9,576**
Area of vertical farm compared to data centre	0.46	108.00	**23.71**	0.50	29.00	**7.66**
Energy savings (kW)	207	48600	**10670**	225.00	13050.00	**3448.33**
People who can obtain daily calories	114	26730	**5868**	123.75	7,177.50	**1,896.58**
People who can obtain 7 portions of fruit or veg	18.2	4281.7	**940.0**	76.9	4459.4	**1178.4**
Annual cost savings (€)	0.008	0.119	**0.052**	0.008	1.538	**0.23**

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Total Annual Reduction in CO2 emissions (kg)	1.07	251.34	**55.18**	4.51	261.77	**69.17**

4.4. Scenario Comparison

Both scenarios utilised the waste heat of the data centres to supplement the growth of plants in a vertical farm. However, each scenario needs to be compared further to distinguish which vertical farming system would better suit Irish data centres. The main difference between the two scenarios is that *Scenario 1* mixes air from the external environment into the air of the data centre–vertical farm system while *Scenario 2* contains all the air in the data centre and transfers its energy via a heat exchanger. Data centres are primarily designed to circulate air and transfer the waste heat through a heat exchanger in a closed system [80], similar to *Scenario 2*. However, the data has shown (Table 21.) that a heat exchange system can drastically decrease the energy available to the vertical farm, reducing the potential size of the vertical farm. This in turn would reduce the food production capacity and diminish the potential energy-savings that could be achieved, and hence, reduce the cost savings and the carbon emission reductions of the system when compared to the results from *Scenario 1*.

Table 21. Summary of all scenarios.

Parameter	Irish Average Scenario 1	Irish Average Scenario 2	London Average Scenario 1	London Average Scenario 2
Ideal size of vertical farm (m²)	4,098.4	940.0	3,006.7	1178.4
Area of vertical farm compared to data centre	0.23	0.052	0.59	0.23
Energy savings (kW)	240.57	55.18	176.49	69.17
People who can obtain daily calories	61	14	45	18
People who can obtain 7 portions of fruit or veg	58	13	43	17
Annual cost savings (€)	571,227	131,019	419,075	164,238
Total Annual Reduction in CO2 emissions (kg)	666,748	152,928	489,152	191,702

Though the energy savings in *Scenario 1* are greater, the introduction of air from the external environment poses a risk to data centres [85], and would likely require additional filtration steps [124] before the air can be passed back into the data centre. In order to determine which scenario is best suited to a particular data centre there are many other factors to consider that could further influence the decision. If a data centre has no land area directly adjacent to the building, or the data centre is operating in strict sterile conditions, then the heat exchange system in *Scenario 2* might be the better solution. If the data centre has ample space but its CRAH systems at separate sides of the building then the system in *Scenario 1* might be the better solution as the vertical farm is more efficient it can be easily split to two separate growing sites to fully utilise the waste heat, while some of this energy would be lost the transportation of this energy in *Scenario 2*.

4.5. Implications

The research has shown that the data centre market is growing rapidly [125], with three further data centres proposed in Ireland since writing this paper [113,114]. Although the research topic is popular, 383,308 papers were published in 2021, and 324,639 papers were published between January and August of 2022 relating to data centres [126]. Many of these papers are forced to make assumptions surrounding the energy use of data centres due to the secrecy of data centre's energy usage or lack of reporting [14,109,112], causing the values produced in many of the papers surrounding data centres to have unknown margins of error. The ever-expanding data centre market and the lack of transparency surrounding the energy usage have hindered research and innovation in the area [127]. Even though some research has estimated energy use and carbon emissions [128], it is the author's opinion that the problem cannot truly be tackled unless data centres are forced to become publicly researchable.

Data centres currently consume more than 3% of the global electricity supply, and are predicted to consume more than 20% by 2025 [9]. The associated carbon emissions are currently responsible for 3.7% of global emissions [129]. Without energy-saving methods being implemented, this figure will also rise. Data centre's high energy use and environmental impact continuously cause objections to their construction [113,130,131]. Many global companies, such as Amazon and Google, use carbon offsets to claim their companies are operating renewably [132]. However, the use of purchased carbon offsets is causing more environmental harm than good resulting in more emissions being released [133]. There is a lack of accountability for bought carbon offsets, as many of the forests the companies selling carbon offsets claim to protect or plant were never at risk, or do not get planted [134]. The proposed methods in this paper would utilise the waste energy of the data centres to reduce their energy demand and provide emission reductions instead of carbon offset to reduce the company's environmental impact, while tangibly benefitting the communities of the surrounding areas through accessibility to fresh produce. Increasing the relationship with the communities surrounding the data centre would likely benefit the stigma associated with their construction and energy demand, provided there is transparency throughout the process [135]. Even if the relationship with the public didn't improve, the public would still benefit from the nutritional value of the fresh produce [136], and the data centres would be truly tackling their environmental impact.

Research has shown that vertical farm is more beneficial to the environment than traditional farming methods by reducing the area required for production [137], increasing yields of produce through efficient layouts that protect the crop from harsh environmental conditions [138], by reducing the water consumption [139], and by optimising nutrient delivery [66]. Though the Irish climate is beneficial to cooling a data centre, it hinders heating a vertical farm due to the ever-increasing cost of energy [140,141]. The increased energy required to heat a vertical farm in Irish conditions could be a deterrent for the construction of commercial vertical farms in Ireland. Climate control is a vertical farm's second highest energy demand after the lighting [65], Using the proposed models will require less electricity to control the facility's climate and, hence, a further reduction in environmental impact of vertical farming versus traditional farming methods.

If all the data centres that had reported data in Ireland were to adopt the proposed method in *Scenario 1* there would be enough food produced to feed 1,966 adults daily, diverting 180 tonnes of CO_{2eq} from Ireland's annual emissions by the transport of this food alone. There would be up to 0.021M tonnes of CO_{2eq} from Ireland's annual agricultural emissions, reducing the total annual agricultural emissions by 0.09%, contributing to 0.36% of Ireland's 2030 agricultural emission reduction targets. Ireland's agricultural emissions rose by 3% in 2021 versus 2020 [142]. If the Irish government, and the companies building data centres plan on taking their environmental commitments seriously [115–117], then resources must be allocated to further experiment in ways of increasing the sustainability of Irish agriculture and reducing the environmental impact of data centres. This paper has shown the theoretical energy and environmental savings of using a data centre's waste heat in a vertical farm, but the model must be tested in a real-life application to quantify these savings better. It is the author's opinion that Ireland has the resources to design a hybrid vertical farm-data centre system. Designing such a system it could help Ireland lead the way in creating a more environmentally friendly system that could be adopted in areas with energy and food insecurities.

4.6. Further applications

This study serves as a proof-of-concept analysis that there can be energy savings for the vertical farm if it is built adjacent to a data centre. By integrating a vertical farm into a data centre as part of the initial planning process, further optimisations and energy-saving techniques could be implemented [143]. The load of a data centre directly influences the power consumption and hence the waste heat generated in a data centre [144]. The heat energy from the servers with the highest energy demand could be diverted to a smaller vertical farm that produces crops that prefer a warmer climate, while the remaining waste heat energy is diverted to one or more vertical farms of different sizes operating at different temperatures. Similarly, the construction of a vertical farm could have a data centre built into the design to gain extra revenue and help with operating costs. According to Sajid *et al.* [145], by using block-chain decentralisation workload management for geographically distributed data centres to migrate the workload, there would be a minimum of 46% reduction in time. This would mean that smaller data centres could be located throughout the country to increase the data transfer speeds of the end user while supplementing the heating needs and profitability of a vertical farm.

The proposed systems could be applied to other industries that produce a constant or predictable supply of waste heat, such as the iron and steel industry, which produce waste heat from molten slag or exhaust gasses [146–148], or the petrochemical industry that produce waste heat through flue gasses [149,150]. Though the waste heat from these sources is far greater than from a data centre, the energy could be stored and transferred to a vertical farm using the model described in *Scenario 2*. Some of the energy will be lost as the heat energy is transferred from the industrial site to the vertical farm. However, as long as the energy source is predictable and quantifiable, the ideal vertical farm size should be computable.

There could also be applications closer to the end user. Cruise ships are at sea for 7-10 days at a time [151] and are constantly preparing meals. Baldi *et al.* [152] determined that a waste heat recovery system could save approximately 22% of the energy on a cruise ship. However, the energy demand varies seasonally (more energy is used in winter) and depending on the ship's speed, some of the waste heat energy could be diverted to a vertical farm to provide fresh produce for passengers at sea. There has been more recent research into heat recovery methods of cargo ships than cruise ships [153,154], but many of the heat sources are very similar. For cargo ships, the cargo being carried is likely to be more economical than vertical farming; however, there could be a small vertical farm to provide some fresh produce for the workers as these ships are at sea for an average of 40-50 days at a time [155].

Many buildings produce waste heat, such as hotels that need to have a readily available supply of hot water and to have the rooms and public spaces at comfortable temperatures [156], or large kitchens and food production sites that would be producing waste heat from cooking [157,158]. These sources may not produce much waste heat when compared to the petrochemical industry or a constant and predictable heat supply like a data centre, however, these businesses focus on feeding fresh food to their patrons, and the novelty of producing their own ingredients on site could create a symbiotic relationship between the vertical farming business and the catering business supplying the waste heat and using the produce [159].

4.7. Limitations

One of the major limitations of this research is the lack of available and reliable data. Less than half of Irish data centres reported enough data to be included in the study. Therefore, the paper could not fully assess all data centres in Ireland. Though there was unknown reliability surrounding this data, the values were used in calculations due to a lack of alternatives. The energy demands of a data centre change due to weather variations [160], the load of a data centre [144], or the time of day [161]. The operating temperature, and hence the available waste energy would constantly fluctuate. However, there was insufficient data to perform the calculations required to factor in these energy changes in Ireland.

The paper only considered the environmental impacts of electric energy and transport for calculations. Other factors that could have environmental implications were not considered. There would be carbon emissions in both scenarios due to the construction of the vertical farms [162] and the food waste that may incur post-harvest [163]. In *Scenario 1*, the system uses air from the external environment, which would need a filtration step before being circulated back into the data centre [164]. The filters used cannot be recycled and must be disposed of in landfill [165]. In *Scenario 2*, the volume of water being pumped would change depending on the size of the data centre and vertical farm. The volume of water that the system needs to pump directly affects the energy demand of the heat exchanger [166], however, the energy of the pump was not considered in the calculations.

The energy loss of the heat exchanger in *Scenario 2*, was assumed to be a constant value of 45% based on literature [9]. The distance between the vertical farm and the data centre greatly influences this figure. If the data centre was built closer to the vertical farm the transferrable energy would likely be greater [167], increasing the possible size of the vertical farm to utilise this extra energy. All the estimates used were conservative in lieu of real-life data. If the research were conducted using more accurate data from an operational data centre, it would likely yield higher energy transfer values.

Though London's data centres were considered and yielded positive results for utilising the waste heat of a data centre in a vertical farm in both scenarios, the increased energy consumption of the cooling system of London-based data centres and their environmental impact were not considered in this study. The primary focus of the work undertaken was to assess the viability of the systems in Irish data centres and countries with similar climates. Though the system may be applied in other regions, the application of this research will require an examination of each data centre on a case-by-case basis to maximise the size of the vertical farm that can be built and to maximise the subsequent energy savings and reduction in carbon emissions.

The vertical farm was assumed to operate at a constant temperature. However, the temperature requirements of plants can change throughout the day and night cycles, with a 5-15° C difference between the ideal day and night conditions [168]. Plants require more heat during the daytime, and data centres are at their highest load, creating the greatest amount of waste heat during the daytime, and in the summer [169]. However, to use these calculations with the information available from Irish data centres, the already sparce data on Irish data centres would have to be extrapolated to accommodate the temperature ranges, exaggerating any errors in accuracy. A full year of the hourly temperature variations of a data centre would have to be compared to the energy readings of that data centre, ideally monitored at multiple points, to confidently perform these calculations which was deemed beyond the scope of this study.

4.8. Recommendations

Further research is required to determine the daily variations in the temperature and energy use of a data centre in Ireland to design a heat transfer system that can more efficiently fulfil the varying climate needs of a vertical farm. Access to more data will enable more accurate calculations of the ideal size of a vertical farm that can be built onto a particular data centre. It will also help choose the most efficient and economical heat transfer methods to accommodate the current waste heat management system.

This paper has demonstrated proof of concept that a data centre currently operating in Ireland could retrofit one of its facilities to accommodate a vertical farming system and provide data to benefit further research and optimisation of the system. There are currently data centres in development in Ireland, and integrating a vertical farm into the waste heat management system could easily be tested on a small scale to provide staff lunches or as office decoration. Without testing building a hybrid data centre-vertical farm system, the research can only go so far as to determine the possible energy savings. Authors should discuss the results and how they can be interpreted from the perspective of previous studies and of the working hypotheses.

The findings and their implications should be discussed in the broadest context possible. Future research directions may also be highlighted.

5. Conclusions

The aim of this study was to assess the feasibility of incorporating a vertical farm into a data centre's air conditioning system and to quantify any potential reduction in both energy consumption and CO_{2eq} emissions. Through a thorough review of the literature and quantitative analysis of the available data on Irish data centres, this research concluded that all the data centres in Ireland produce waste heat that can be recovered for use in a vertical farm system. The use of this heat energy was found to decrease the energy demand of the air control systems in vertical farms. For each Irish data centre, a range of energy and carbon emission savings were quantified in both scenarios.

Scenario analysis concluded that the heat transfer method (one with heat loss using a heat exchanger and the other without any heat loss), and the ambient climate conditions, can impact the amount of waste heat that can be recovered, affecting the size of the vertical farm that is possible to build. By comparing the two systems, we can see the average sizes of vertical farms that an Irish data centre can support through waste heat recovery methods are between 940 – 4,100 m^2, with larger data centres being able to accommodate larger vertical farms (4,282 – 18,668 m^2). In both systems analysed, the size of vertical farms directly related to the energy savings that could be made (average 55-240 kW), with larger vertical farms saving up to 1.1 MW of energy when fully utilising the waste heat energy of a large data centre.

The potential carbon reduction of the system was analysed with respect to the electricity savings incurred versus a stand-alone vertical farm and the fuel saved in the transportation of the produce versus importation in both scenarios. By introducing food production closer to cities it was found that there were average savings of 1.3 - 5.6 tonnes CO_{2eq}/annum per vertical farm from the transport of produce alone. This, however, was dwarfed by the average vertical farm's potential reduction in carbon emissions based on the electricity savings in each scenario, 151 – 661 tonnes CO_{2eq}/annum. This paper has concluded that there can be substantial carbon reductions by recovering the waste heat of a data centre for use in a vertical farm.

Though the Irish climate benefits the cooling of a data centre, the air is too cold to be used directly in a vertical farm and must be heated to accommodate the plant's needs. The vertical farms of the proposed system could each feed an average of 14 – 61 people their daily calories and provide 13-58 people their daily portions of fruit and vegetables without any source of heating other than the data centre. The guaranteed energy supply from the data centre would relieve some of the financial burdens of operation, increasing their size, yield, profitability, and likelihood of introduction in Ireland. Vertical farms are not used much in Ireland, their introduction would increase Irish food security and benefit the health of the local communities. This paper has concluded that using waste heat from data centres to supplement the energy needs of a vertical farm is feasible and would be socially, economically, and environmentally beneficial to Ireland.

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