
Article

Stick-free Flight Stability Problem Revisited: A Modeling and Simulation Approach

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Abstract: The stick-free flight stability is an old-fashioned and non-progressive issue; nevertheless, it is still existent, and of significant importance to the design of aircraft whose control system is reversible. The problem's existence necessitates a deep assessment of stick-free flight stability throughout the aircraft design. Up to now, this problem has been addressed using either analytical approaches, which are only related to the static stability evaluation, or performing flight tests. In this study, the problem is handled in its entirety, from static and dynamic flight stability assessment to design criteria with a comprehensive perspective. Moreover, it is also exhibited that contrary to what has been generally proposed in the literature, limiting the problem of stick-free flight stability through static stability assessment is far from the main challenge. As a brief scope, the derivation of the control surface dynamics, a stick-free trim algorithm, and assessment rationale of the stick-free static and dynamic flight stability using a simulation approach are proposed. As a consequence, the aim is to set a broad understanding for designers related to this phenomenon and add adjunct design criteria in the design optimization process by approaching it in terms of modeling, simulation, and flight test perspective.

Keywords: Stick-free flight stability; Flight dynamics; Modeling and simulation; Aircraft design; Aircraft design optimization

1. Introduction

The reversible control system, which is still a prevalent option for light aircraft in the class of general aviation, is a structural mechanism that includes rods, cables, and pulleys that control aircraft by deflecting the control surfaces. A pilot can deflect a control surface as long as one withstands the force transferred to the stick/yoke or pedal due to the aerodynamic hinge moment of the corresponding control surface. In addition, a pilot may be supposed to intervene by holding the stick with a certain amount of force to keep the control surface's deflection. Unless the pilot prolongs holding the stick or the zero-hinge moment condition is satisfied, the available hinge moment reasons a rotation of the related control surface, and the control surface floats to a deflection that the hinge moment is zero. This phenomenon refers to the stick-free or hands-off flight and should not be confused with flutter. Zero hinge moment is almost impossible throughout a flight without a trim tab or trimming the aircraft under zero hinge moment conditions because of the imbalance of the pressure distribution over the control surface. Also, note that even trim tabs are utilized to handle this problem by manipulating the hinge moment about the hinge axis of the corresponding control surface; generally, they are electro-mechanical systems and inherently fault-prone; therefore, stick-free characteristics of the aircraft should be examined in detail. The float or rigid oscillation characteristics of the control surface during a stick-free flight may direct aircraft to a substantially different orientation, even may give an initiation of instability; ipso facto, the examination of its effects on the flight stability is a must in terms of not only the flight safety but also certification requirements declared in both CS-23 and CS-VLA.

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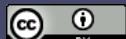
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From the well-known perspective of the stick-fixed longitudinal flight stability, negative pitching stiffness derivative (C_{m_α}), negative pitching damping derivative (C_{m_q}), and positive static margin (SM) are necessary for longitudinal static stability [1]. Even if the same is the case for the stick-free flight; generally, a degradation in C_{m_α} and SM in terms of magnitude is expected based on the control surface design [2,3]. The physics behind the degradation is easy to understand when neglecting additional supporter elements such as bob weight or spring, which may cause unexpected consequences [4]. If one assumes that an upward gust is encountered during a level flight, the angle of attack increases, which also forces the elevator to rotate the trailing edge up; additionally, vice versa is valid. This behavior of the elevator generates a pitching up moment, although pitching down moment is required to recover the aircraft; therefore, the comment of a decrease in the restorative moment reasons a diminution in the stick-free static stability is pertinent. Consequently, a decrease in both C_{m_α} and SM occurs. This phenomenon, however, cannot be restricted by solely examining this degradation and determining a stick-free neutral point for a safe center of gravity (CG) envelope as given in the previous literature [2,3], even if determining a safe CG envelope depending on the SM restrictions is crucial to guide the designer in accordance with allowance limitations. In terms of flight dynamics perspective, the control surfaces' float dynamics have seriously significant effects on flight stability, and appropriate analysis methods using the recent engineering design technology must be developed. Furthermore, developed analysis methods should allow observing what could not be examined by using traditional analytic methods at the initial design phase such as stick-free dynamic stability and design optimization in the line with certification requirements. Besides, up to now, the most accurate decomposition of stick-fixed and stick-free flight characteristics could be achieved through flight tests, and to the best knowledge of the authors, there is an insufficiency in the literature in terms of using these reported flight tests as basis to develop a better analysis approach in the early design phase.

The stick-free flight stability problem is handled merely in terms of neutral point calculation and deterioration in the static stability with analytical approaches in the esteemed well-known references such as [2,3,5,6]. Moreover, there are lots of comparison studies that state that the analytical approach has a good agreement with the flight tests, which are conducted and reported in numerous references [4,7,8] as well as has a weak agreement [9]. Not only analytical result comparison studies but also semi-empirical result comparison study is also available [10]. In the [9], the weak agreement in the comparison of the neutral points in terms of analytical approach and flight test at such a high level may presumably cause a design review. Furthermore, in [9], thrust and high angle of attack effects are evaluated for a more accurate neutral point calculation in the analytical form; however, in the approach proposed here, neutral point determination can be accomplished more accurately owing to the high-fidelity aerodynamic database without the necessity of low-fidelity analytical solutions. Also, in these sources, the dynamic flight stability perspective has not been addressed; however, based on the outputs of these approaches proposed here, the stick-free assessments should not be restricted to just these evaluations but should be expanded for a broad understanding of the design stage. Besides these, there are plenty of studies that address the control surface buzz [11–14], free-play [15–18], or friction issues [18,19] in the aeroelasticity sense; however, there is no study about the problem which is of concern in this study, coupling of elevator rigid body dynamics with aircraft motions and its analysis in terms of dynamic flight stability. The existence of insufficiency in the design literature about this problem notwithstanding, it is a known phenomenon in the flight test literature [20,21].

In the sense of aircraft design and optimization, Nicolosi et al. proposed a design rationale for a twin-engine general aviation aircraft. Although it is a comprehensive study, the stick-free assessment is not addressed at the design stage of the empennage [22]. However, it is believed that such a crucial part of the aircraft must be designed with all aspects such as concerning stick-free cases for a complete design process. In other words, an empennage and elevator sizing by taking the stick-free problem out of concern

may lead to inaccurate or unexpected consequences. Also, the existence of a trim tab should not confuse a designer in the assessment of the stick-free flight characteristics. Fault scenarios of the trim tab, such as run-away and hard-over, should be considered. Karpuk et al. presented a design methodology, and the stick-free phenomenon is used in solely creating a CG envelope by considering neutral points [23]. Rostami et al. proposed a probabilistic approach for the design of the empennage of the propeller-driven light aircraft, but without considering stick-free characteristics of the aircraft [24]. Silva et al. studied multi-disciplinary design optimization of the general aviation aircraft, but at the elevator sizing stage, the stick-free condition is kept out of concern [25]. Castrichini et al. studied a folding wing tip mechanism and coupling of its aeroelastic behavior and its effects on the flight dynamics characteristics. To prevent a rigid body oscillation of the wing tips due to the hinge moment generated, a hinge mechanism is simulated that only allows the wing tip to rotate if the aerodynamic loads are greater than the predetermined threshold values. Also, the study investigates the flying quality of the proposed design as well as gust response [26]. Additionally, there are plenty of studies that investigate the effects of the aeroelastic behavior of the control surfaces on the flight dynamics such as [27,28]. But these are prevalent for high-speed regime air vehicles, so they are not the case for the subsonic general aviation aircraft.

It is remarkable that benefiting recent high computational opportunities allows a designer to do way more accurate calculations by considering ignored effects in traditional analytical approaches such as friction, coupling of control surface dynamics, nonlinear aerodynamic behaviour and thrust effects. Therefore, the paramount importance of this study is addressing issues corresponding to stick-free flight stability, in a comprehensive manner, with high-fidelity simulation approaches by taking the aforementioned parameters into account. The existence of a high-fidelity aerodynamic database of the baseline aircraft, which is derived using CFD methods, and a nonlinear flight dynamics model allows the development of a numerical control surface dynamics model. Subsequent to implementing a control surface dynamics model, static and dynamic stick-free flight stability characteristics are more accurately obtained. Consequently, in this study, the derivation of the control surface dynamics and its implementation into the nonlinear flight dynamics model is presented. Furthermore, as a prior for the assessment of the static and dynamic stick-free flight stability, a stick-free level flight trim algorithm using particle-swarm optimization is proposed. In terms of the static stick-free flight stability; stick-free static stability demonstrations besides the neutral point determination are handled using simulation with a flight test perspective. Moreover, maybe the most significant aspect of the study, stick-free dynamic stability is studied using simulation with a flight test perspective, and based on this assessment, presumable critical consequences of the coupling of elevator dynamics and aircraft dynamics are discussed in terms of flight safety, flying and handling quality. As a final assessment, the elevator dynamics' sensitivity analysis is accomplished considering the aerodynamic and structural parameters such as C_{h_a} , $C_{h_{\delta_e}}$, and the inertia of the control system to understand the dependency of the control surface dynamics. To summarize, the substantial motivation and objective of the study are handling the stick-free flight stability problem comprehensively with relatively high-fidelity approaches than esteemed traditional analytical methods. Also, easily applicable and reliable methods are proposed in order to create awareness in a designer about probable static and dynamic flight stability, flying, and handling quality problems before flight tests, and allow designers to achieve more thorough flight dynamics analysis.

The paper is organized as follows. In section 2, the baseline aircraft is introduced. Technical drawings of the aerodynamic geometry with its control surfaces and the control system are shared. In section 3, stick-free control surface dynamics derivation rationale with assumptions and omissions is discussed. For the sake of clarity, a block diagram of the model is represented with the implementation of the nonlinear aircraft model in section 3.1. Also, the necessities to construct an accurate model are detailed. Section 4 scrutinizes the necessity of such a trim algorithm, the cost function generation rationale with optimization

variables, using particle-swarm optimization for trimming an aircraft, and an example trim condition with the utilized method. Section 5 outlines the assessment of the stick-free static stability of the aircraft with a simulation approach with a comparison of a stick-fixed case. Moreover, a neutral point detection algorithm is proposed with the inspiration of the flight test procedures, and outputs are compared to the analytical solutions. Section 6 outlines the assessment of the stick-free dynamic stability of the aircraft using a simulation approach with a comparison of a stick-fixed case, as with the static stability assessment. The effects of the control surface oscillation on the flying and handling quality as well as flight safety are discussed. Furthermore, in section 6.2, a different perspective is proposed for the stability of the aircraft using frequency analysis, and stick-free stability maps are introduced. Based on the frequency analysis, a sensitivity analysis is given in section 7 to demonstrate the dependency of the elevator oscillation characteristics regarding hinge moment derivatives and control system moment of inertia.

2. Brief Summary of the Baseline Aircraft

The baseline aircraft is a propeller-driven twin seated very light aircraft whose control system is reversible and subjected to the certification requirements of EASA CS-VLA [29], and it is designed for only civilian utility. The pilot commands the control surfaces using the stick instead of a yoke. Furthermore, due to the gearing ratio of each control mechanism, the generated hinge moment about the control surface is transferred to the stick with a multiplication, which is also the issue of the handling quality. Based on the scope of the study, some related properties and limitations are given in Table 1.

Table 1. Fundamental properties of the baseline aircraft

Mass	Design velocities		Physical limitations			Altitude
MTOM, kg	V_{S_0} , knot	V_C , knot	δ_e , deg	δ_a , deg	δ_r , deg	h_{max} , ft
750	45	120	$[-25^\circ, 25^\circ]$	$[-30^\circ, 30^\circ]$	$[-30^\circ, 30^\circ]$	8000

As a prior note for proceeding sections, the sign convention is set for elevator deflection as trailing-edge down (-) and trailing-edge up (+). The technical drawing of the aerodynamic design and elevator control system structural architecture of the aircraft is given in Figure 1, respectively.

Solely the elevator control system structural architecture is given because of the scope of the study, lateral and directional stick-free flight stability are out of topic. Additionally, a high-fidelity 6-DoF nonlinear aircraft model has been developed thanks to the broad and CFD-based aerodynamic database. In other words, studied aerodynamic hinge moments, besides other aerodynamic parameters, are not derived using analytical or semi-empirical methods except dynamic stability derivatives. Due to confidentiality policy of the ongoing project, the aerodynamic characteristics are not presented in detail.

3. Stick-free Control Surface Dynamics

Light aircraft, generally, are designed with conventional mechanical linkages, rods, and cables instead of fly-by-wire or fully hydraulic control systems concerning requirements and cost, even if there is an academic study to enhance the flying quality [30]. The reversible control system, which is of concern in this study, is directly affected by aerodynamic loads and motion-induced structural friction. Generated hinge moment, as well as structural friction, gets importance in terms of handling quality since the pilot's muscular activity is a necessity to direct control surfaces. The generated hinge moment about the hinge axis of the control surface is transferred to the pilot with a multiplication of the gearing ratio, which is completely dependent on the control system design. Therefore, the pilot should apply a certain amount of force to remain control surface deflected unless the hinge moment is zero. In other words, if the pilot flies hands-off under non-zero hinge moment circumstances, the generated hinge moment makes the control surface rotate and float to the deflection

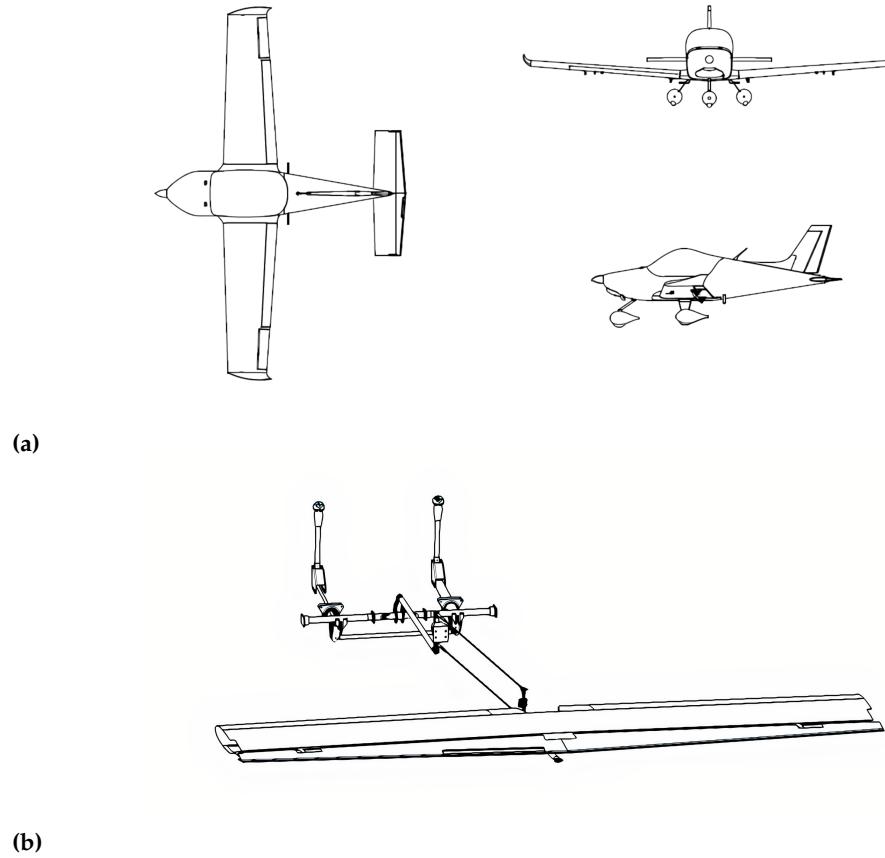


Figure 1. Aircraft technical drawings: (a) Aerodynamic geometry of the aircraft: top, front, and side view. (b) Elevator control system structural architecture

where the hinge moment is zero. It refers to stick-free flight and has non-ignorable effects on flight stability and flying quality. Because of the requirement of EASA CS-VLA [29], the demonstration of satisfactory flying quality and safe flight under stick-free conditions is a must. As a consequence, a control surface dynamics module is proposed to implement the nonlinear aircraft model allowing a comprehensive assessment of the stick-free flight stability and flying quality during the design stage. The mathematical expression of the control surface dynamics is derived by considering the following assumptions.

Assumption 1. Aeroelastic effects and plastic deformation of the control surfaces are neglected. Consequently, the control surface dynamic is reduced to 1-DoF rigid body motion.

The illustration of a simple elevator control mechanism with applied forces and moments is given in Figure 2.

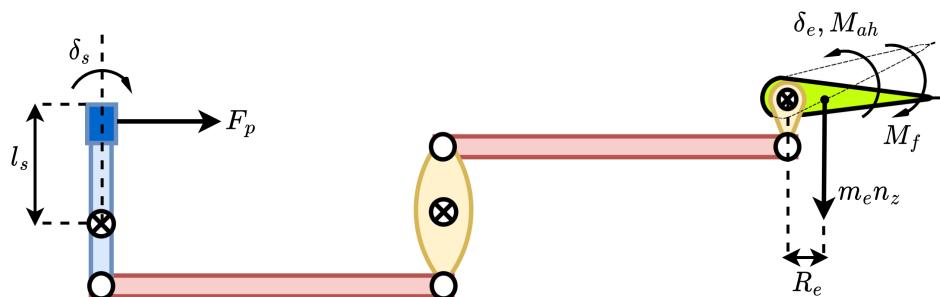


Figure 2. Free-body diagram of a hypothetical elevator control architecture: applied moments and forces

The hypothetical elevator control mechanism shown in Figure 2 consists of simple rods and rotating parts to move the elevator with a pilot force. Applied external forces and moments are pilot force, aerodynamic hinge moment, the hinge moment generated by motion-induced structural friction, and the hinge moment generated by inertial forces acting on the elevator. Based on the illustration, deriving 1-DoF rigid body motion of the elevator oscillation can be expressed using Lagrange mechanics, inspired from [31]. At first, let define generalized coordinate as δ_e , which is rotation angle of the elevator, and derive the kinetic energy of the system, T in (1).

$$T = \frac{1}{2} I_{y_e} \dot{\delta}_e^2 \quad (1)$$

where I_{y_e} is the moment of inertia of the elevator control system architecture including each element in the architecture and $\dot{\delta}_e$ is the elevator deflection rate. Potential energy of the system can be regarded as negligible, because the gravity only effects the equilibrium position of the control surface slightly [31]. Furthermore, inherently, small translational displacements in the control system architecture allows a pure rotational kinetic energy definition, thus translational kinetic energy can be neglected. The system is not conservative due to the existence of the friction. Furthermore, there is non-zero force or moment applied on the system; therefore, generalized force expression must be derived. Prior to the derivation of the generalized force and moments, let define virtual work done by forces and moments as given in (2).

$$\Delta W = \underbrace{[M_{ah} - M_i - M_f] \Delta \delta_e}_{\substack{\text{work done by} \\ \text{the net moment}}} + \underbrace{F_p l_s \Delta \delta_s}_{\substack{\text{work done by} \\ \text{the net force}}} \quad (2)$$

where M_{ah} , M_i , M_f are aerodynamic hinge moment, the hinge moment generated by inertial forces acting on the elevator, and the hinge moment generated by motion-induced structural friction, respectively. Also, F_p is the pilot force, δ_s is the stick deflection angle, and l_s is the length of the stick. Afterwards, generalized forces Φ can be expressed as given in (3),

$$\Phi = \frac{\partial W}{\partial \delta_e} = M_{ah} - M_i - M_f + F_p \frac{l_s \partial \delta_s}{\partial \delta_e} \quad (3)$$

The term of $\frac{l_s \partial \delta_s}{\partial \delta_e}$ is the kinematic gearing, which is specific to the design and constant. Consequently, the equations of motion can be derived as given in (4),

$$\frac{d}{dt} \left(\frac{\partial T}{\partial \dot{\delta}_e} \right) = \Phi \Rightarrow \ddot{\delta}_e = \frac{M_{ah} - M_i - M_f + F_p \frac{l_s \partial \delta_s}{\partial \delta_e}}{I_{y_e}} \quad (4)$$

Also, the moments generated by aerodynamics, inertial forces, and motion-induced structural friction about the elevator hinge axis are given in (5).

$$\begin{aligned} M_{ah} &= \bar{q}_\infty S_e C_e C_h(\alpha, \delta_e) \\ M_i &= m_e n_z R_e \\ M_f &= c_{cf} \dot{\delta}_e \end{aligned} \quad (5)$$

\bar{q}_∞ , S_e , C_e , and C_h are the dynamic pressure, elevator projected area behind the hinge axis, elevator mean aerodynamic chord behind the hinge axis, and hinge moment coefficient, respectively. Note that the elevator hinge moment coefficient is a function of the angle of attack and the elevator deflection. Furthermore, m_e , n_z , R_e are the mass of the elevator, the aircraft z-axis load factor, and the distance between the hinge axis and elevator mass center, respectively. Finally, c_{cf} is the friction coefficient.

Remark 1. For the stick-free case, in which a pilot does not hold the stick, the pilot force is zero. Moreover, the mass center of the elevator overlaps the hinge axis due to mass-balance component mounted in the baseline aircraft's elevator; therefore, any moment generated by inertial forces is not expected in the scope of this study. Hence, the expression in (4) can be reduced to the form given in (6),

$$\ddot{\delta}_e = \frac{M_{ah} - M_f}{I_{y_e}} \quad (6)$$

Remark 2. Also, because of the lack of experimental data about the friction coefficient, which is specific to the design, the hinge moment generated by motion-induced structural friction is also omitted. Consequently, in this study, only the aerodynamic hinge moment is considered.

3.1. Block Diagram Representation

The block diagram representation is given in Figure 3 for the sake of clarity and its implementation in the nonlinear aircraft model. The construction and implementation of the nonlinear aircraft model with the stick-free module are done in the MATLAB® and Simulink environment.

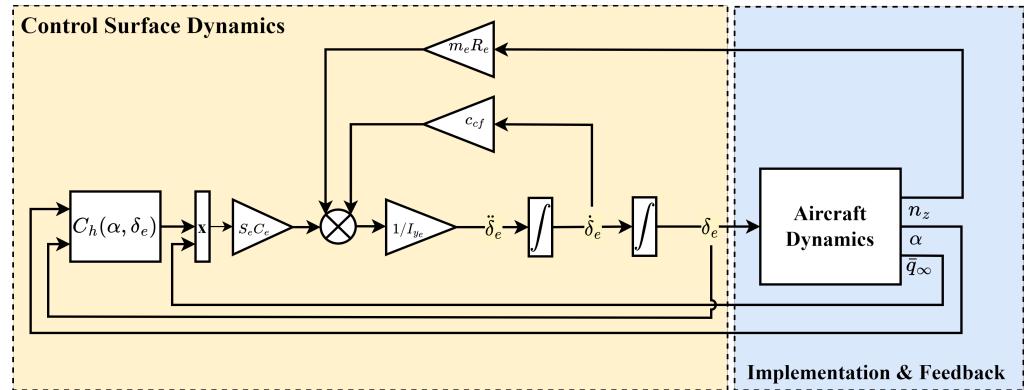


Figure 3. Block diagram of the stick-free module with its implementation to the nonlinear aircraft model

Recall that the elevator oscillation is a result of a non-zero hinge moment, and the non-zero hinge moment is a result of a combination of the angle of attack and elevator deflection. In other words, the elevator oscillation stimulates a different orientation of the aircraft, and a different orientation triggers a hinge moment that may be non-zero. This fact requires a closed-loop structure to construct the stick-free model. Therefore, basically, the elevator oscillation is linked to the aircraft dynamics, whereas the conclusions of the elevator oscillation are also linked to the hinge moment derivation. Consequently, the stick-free behavior of the aircraft can be analyzed with a closed-loop architecture.

4. Stick-free Level Flight Trim Algorithm

Combining appropriate control surface deflections and aircraft states to allow the aircraft to carry out the specified flight task can be a definition of trimming an aircraft [32]. The aircraft trim problem has been solved using an optimization approach for years and is still discussed with various optimization methods as well as under different flight circumstances [33–37]. However, the stick-free level flight trim algorithm has been never discussed, and no open public study exists. To execute stick-free static and dynamic flight stability analyses, a stick-free level flight rationale must be constructed. Note that the algorithm proposed in this study does not cover the case of a trim tab mounted on the elevator; moreover, the trim algorithm is constructed based on particle-swarm optimization by virtue of its high reliability and satisfactory convergence performance.

4.1. A Brief Reminder of the Particle-Swarm Optimization Algorithm

Particle-swarm optimization (PSO) is a biologically inspired evolutionary algorithm that mimics the collaborative behavior of the animals sustaining their lives in a swarm [38]. The search rationale of the algorithm is population-based, which means that the population moves from one set of points to another in consecutive iterations using deterministic and probabilistic rules. Furthermore, solving highly nonlinear optimization problems with a relatively low computational cost compared to another evolutionary algorithm, such as the genetic algorithm, is discussed in [38]. PSO is utilized for numerous applications related to solving highly nonlinear and complex engineering problems such as [39–41]. In this study, it is preferred to solve the stick-free level flight trim problem.

The principle of the algorithm is quite simple for both application and understanding. An initial position and velocity corresponding to every single particle in the swarm are set. Afterwards, a cost function evaluation is done for each particle. Based on the best cost function value, the related particle's position is accepted as the global optimum in the instant iteration. That position information is transferred to the remaining particles, and their velocities are updated, but their individual memory is also utilized throughout the process. This logic is iterated until the error reaches the user-defined tolerance value. The initial positions and the velocities of the population are set as such,

$$\begin{aligned} x_0^i &= x_{min} + rand(x_{max} - x_{min}) \\ v_0^i &= \frac{x_{min} + rand(x_{max} - x_{min})}{\Delta t} \end{aligned} \quad (7)$$

x_{max} and x_{min} are the specified upper and lower boundaries for the search space. The other step is updating the velocities of the particles as given in (8),

$$v_{k+1}^i = \underbrace{wv_k^i}_{\text{current motion}} + \underbrace{c_1 \text{rand} \frac{(p^i - x_k^i)}{\Delta t}}_{\text{particle memory influence}} + \underbrace{c_2 \text{rand} \frac{(p_k^g - x_k^i)}{\Delta t}}_{\text{swarm influence}} \quad (8)$$

Hyper-parameters of w , c_1 , c_2 , and Δt are inertia factor, self-confidence factor, swarm-confidence factor, and constant time step, respectively. Also, p^i and p_k^g correspond to the best position of each particle, and the best position, which has the best cost function value, of the current swarm, respectively.

4.2. Using Particle-Swarm Optimization Algorithm for Aircraft Trim

The main reason behind the stick-free level flight trim algorithm is to keep the aircraft wings level, $\phi = 0^\circ$, altitude and velocity constant, angular rates are zero, P , Q , and $R = 0^\circ/s$, but apart from all of these, the hinge moment of the elevator must be zero as the adjunct term to be satisfied in the cost function. In the stick-fixed level flight trim, the specifications should be velocity, altitude, and CG position. Based on these specifications, an appropriate set of combinations of the control surface deflections besides necessary aircraft states, which are utilized as optimization variables, can be concluded using any optimization algorithms. However, in a stick-free flight case, the above presented approach does not work since the velocity specification may not presumably be a proper value for a stick-free flight. The underlying meaning of the preceding statement is the fact that possibility of the irrelevancy of necessary velocity value which satisfies both the level flight and zero-hinge moment. User-defined velocity, which is given at the beginning of the optimization, must give an output that includes an angle of attack and an elevator deflection; however, one cannot claim that this combination yields a zero-hinge moment. Therefore, in this developed algorithm, the velocity must be added as an optimization variable, which indeed is the major distinction between the stick-fixed and stick-free level flight trim algorithm approach as the velocity utilization in the optimization process.

Remark 3. The aircraft is assumed to be symmetric with respect to the xz plane, also propeller-driven effects such as torque effect and slipstream effect are ignored because of their negligible impact on the aerodynamics of the baseline aircraft.

Consequently, the stick-free level flight objective function can be expressed as in (9).

$$J = \dot{\alpha}^2 + \dot{\beta}^2 + \dot{V}^2 + \dot{P}^2 + \dot{Q}^2 + \dot{R}^2 + \dot{h}^2 + HM^2 \quad (9)$$

The objective function consists of the translational dynamics in the wind axis($\dot{\alpha}, \dot{\beta}, \dot{V}$), rotational dynamics in the body axis($\dot{P}, \dot{Q}, \dot{R}$), translational kinematics(\dot{h}), and hinge moment of the elevator(HM). Each weight corresponding objectives are identical and equal to one, which means all terms have the same priority. Only the following states in (10) should be specified.

$$x = [h, \beta, \phi, \psi, \gamma] \quad (10)$$

Although the specifications are given as such, the γ , β , and ϕ must be 0° by definition. Depending on the objective function and the specifications, optimization variables should be given in (11).

$$\delta_{var} = [\alpha, \theta, V, \delta_e, \delta_a, \delta_r, \delta_{th}] \quad (11)$$

Note that the constraints are the physical limitations of the control surfaces and appropriate search space in accordance with the characteristics of the aircraft for states, α and θ . For the sake of validation of the proposed trim algorithm, an example case's trim and simulation processes are carried out. The specified states are $x = [h, \beta, \phi, \psi, \gamma] = [1000m, 0^\circ, 0^\circ, 0^\circ, 0^\circ]$ with flap extended at take-off position and CG at the most-aft position. It should be also added that the hyper-parameters are tuned with respect to the modal analyses done. Values that satisfy the best convergence characteristics in terms of iteration number and accuracy are selected. The optimization convergence map is given in Figure 4.

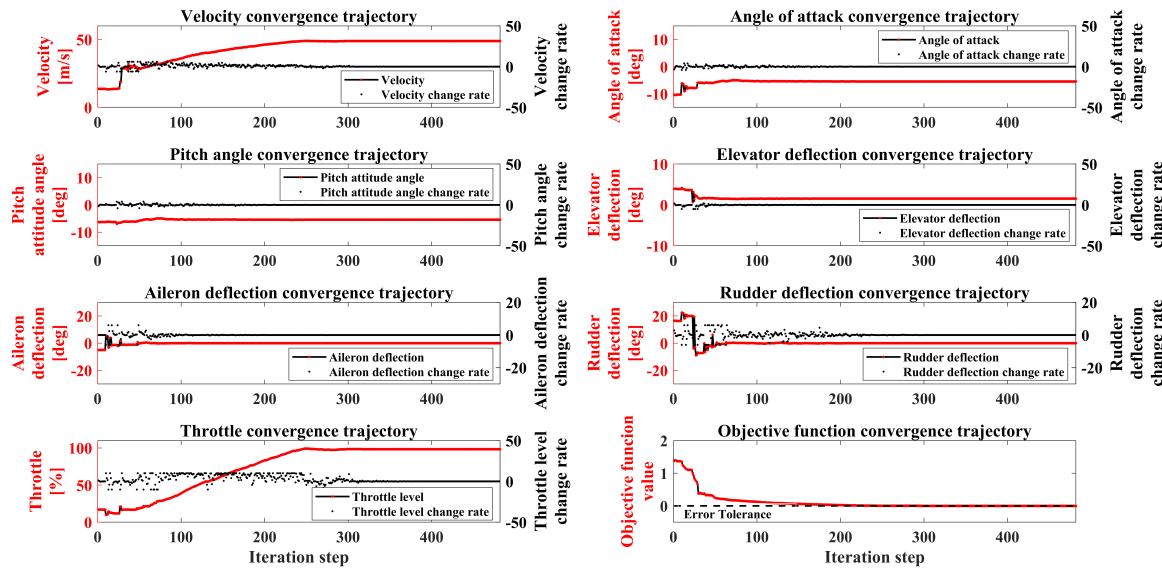


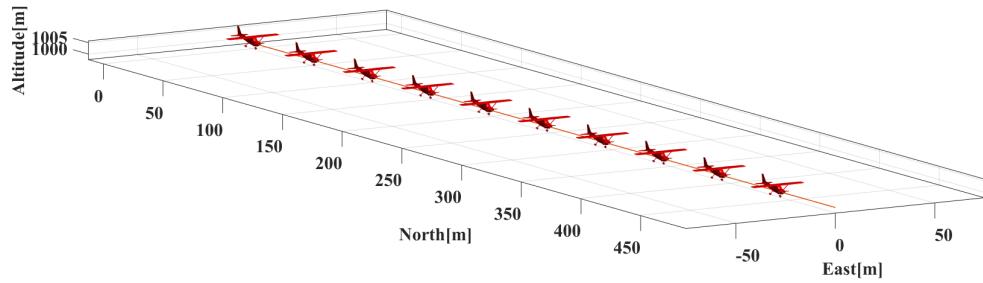
Figure 4. Particle-swarm optimization convergence trajectory, optimization variables and objective function

In the convergence trajectory demonstration, the initial assignments of variables, their variation with iterations, and, to be sure of the convergence, corresponding variation rates are given. A definite convergence is caught for both optimization variables and objective function, which is specified as 10^{-12} . Outputs of the optimization are given in Table 2.

Table 2. Outputs of the optimization variables

Control deflections			States		
δ_e , deg	δ_a , deg	δ_r , deg	δ_{th} , %	α , deg	θ , deg
1.5476	≈ 0	≈ 0	98.8874	-5.4399	-5.4399
					48.8814

As a cross-check, a simulation is run with obtained control surface deflections and states, and a trajectory of the aircraft throughout the simulation is given in Figure 5.

**Figure 5.** Aircraft stick-free level flight trajectory

After cross-checking, it can be concluded that the proposed trim algorithm works accurately depending on the aircraft response. As one of the key parameters, the hinge moment could be minimized towards zero while other parameters in the objective function are also minimized towards zero. Consequently, the trim algorithm can be regarded as an accurate backbone for both static and dynamic stability assessments.

5. Stick-free Static Stability Assessment

Stick-free static stability has been handled with a neutral point calculation approach so far [2,3]. Neutral point calculation allows an interpretation of whether the aircraft can generate restorative moments in case of a disturbance or not, but instead of being sure of reserve moments with analytical approaches, more sophisticated analysis methods can be developed, as provided in this study, under the condition that the existence of a high-fidelity aerodynamic database of the aircraft, or such CFD methods can be followed in [42,43]. In this section, a simulation approach is proposed to investigate the static stability.

5.1. A Simulation Approach for Static Stability Demonstration

Without leaving the main philosophy of the static stability, a quite simple simulation approach can be proposed. For instance, during an equilibrium flight, the aircraft is exposed to a disturbance; as a consequence of the disturbance, generated moments can be tracked, which is an indicator of the static stability. Disturbance can be given as a vertical gust, upward or downward, for longitudinal static stability investigation. In this section, after establishing a stick-free level flight trim under desired circumstances for different CG positions, one sine-wave upward gust with 10m/s magnitude hits the aircraft at the third second of the simulation. Afterwards, the generated pitching moment is observed in Figure 6, and the resultant trajectory of the aircraft for one sample case is given in Figure 7.

The initial specifications are the same for the demonstrated cases; the same altitude, flap extension, and flight path angle; however, to demonstrate the degradation in the stick-free static stability, the CG is moved backward while keeping the mass constant. The trim optimizations' accuracy can be observed with the constant behavior of the aircraft for the first 3 seconds up to the gust encounter. After the gust, the angle of attack increases because the gust is applied upward. If the aircraft's static stability is established, a pitch-down restorative moment is expected to suppress the increasing angle of attack. When one tracks the pitching moment variation during the simulation, despite backward moving CG,

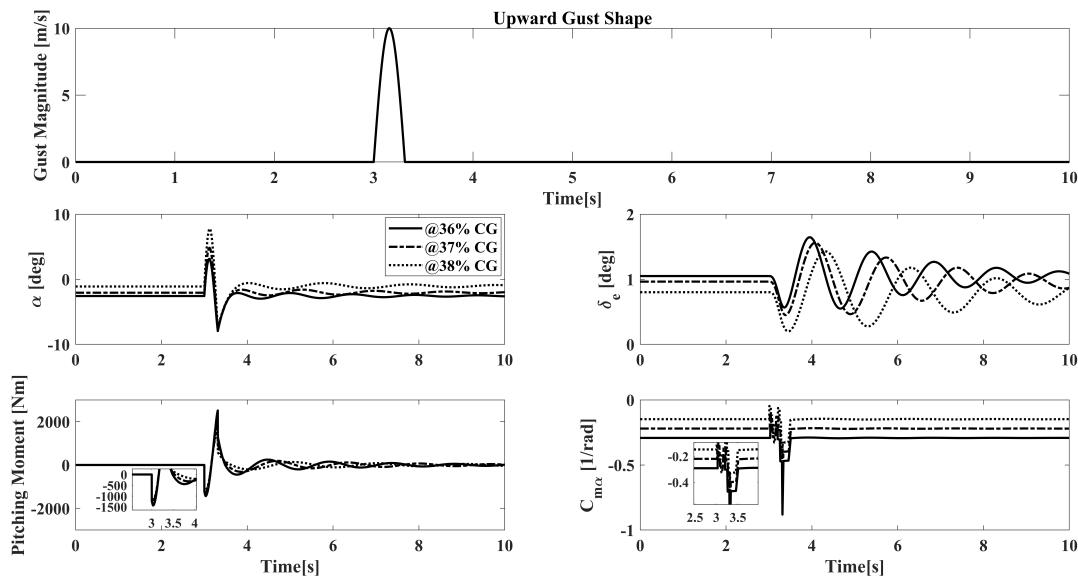


Figure 6. Gust response of the aircraft at different CG locations

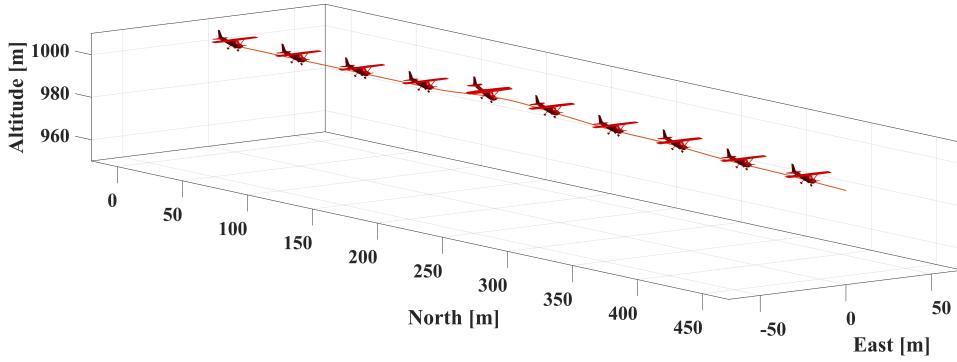


Figure 7. Aircraft trajectory with gust encounter

the aircraft generates a pitch down moment and has a tendency to return to the original position. But with a detailed look at the restorative moments, it can be plainly visible that the backward-moving CG also reduces the magnitude of the restorative moment, which can be defined as the diminution of the static stability. Additionally, $C_{m\alpha}$ is derived at each step of the simulation by utilizing the central difference approach, and the magnitude of $C_{m\alpha}$ reduces as CG moves backward. In addition to the preceding, elevator oscillation due to the gust as well as elevator and gust-induced angle of attack variations are demonstrated. Based on this admission, the elevator tends to rotate trailing-edge up after gust encounter, which is expected. Also, this flapping behavior of the control surface around its hinge axis refers to the elevator short-period in the flight test literature [20,21]. Based on the design of the elevator, it is expected to die out in a very short time interval; however, for the designs that include both stabilator and elevator, this flapping behavior may prolong, or even show a poorly/neutrally damped oscillation [21], just as presented in Figure 6. Simulation results confirm previously presented [21] as plausible. What differentiates stick-free static stability from stick-fixed is its dependency on elevator behavior. That is to say, undamped or uncontrolled elevator oscillation may trigger hazardous oscillations of the aircraft, which cannot be regarded as a stable attitude. In case of a gust encounter, if the elevator oscillation magnitudes grow such deflections that may diminish the restorative moments generated by other components of the aircraft, then the aircraft cannot be accepted as statically stable. The elevator oscillation characteristics and their influences on the dynamic flight stability will be scrutinized in the proceeding sections. Furthermore, a sample case for a stick-fixed

and stick-free gust response comparison is shown in Figure 8, the gust input is identical to the demonstrated in Figure 6 in terms of both time and magnitude.

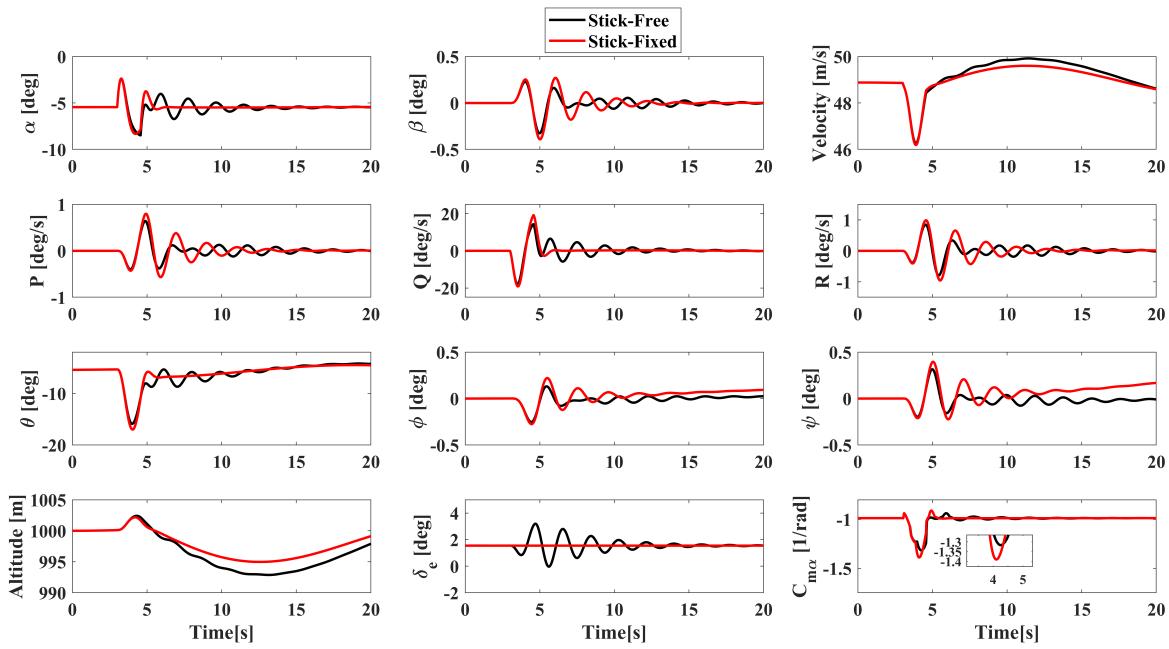


Figure 8. Stick-fixed versus stick-free: a gust response comparison

As shown in Figure 8, the initial values are identical, which means the same trim conditions. After a gust encounter, the related dynamics and kinematics are observed besides C_{m_α} to demonstrate the degradation of the static stability in terms of stability derivatives. The most salient output is the difference in the behavior of C_{m_α} . As expected, the stick-free C_{m_α} is less than the stick-fixed C_{m_α} in magnitude. So indeed, the stick-free module implemented in the nonlinear aircraft model allows observing the change in the attitude for stick-free cases accurately.

5.2. A Simulation Approach for Stick-free Neutral Point Detection

The positive static margin is a guarantee for the restorative moment as a demonstrator of the static stability, and it is the distance between the aircraft CG and the neutral point in terms of the mean aerodynamic chord. Neutral point varies concerning various parameters such as lift coefficient, hereby the angle of attack, and stick-fixed or free flight. Generally, as mentioned in the literature such as [2,3,5], the CG envelope determination is done with both stick-fixed and free cases, but the restrictive one for the determination of the most-aft allowable CG is the stick-free flight. The preceding statement may reverse depending on the flight control system design [4]; however, by ignoring such designs, degradation of the static stability can be interpreted according to the physical behavior of the aircraft as mentioned previously. In the mathematical form, the stick-free neutral point calculation is given as in (12), which is derived in [2].

$$NP_{free} \approx NP_{fix} + \frac{C_{m_{\delta_e}}}{C_{L_\alpha}} \left(1 - \frac{d\epsilon}{d\alpha} \right) \left(\frac{C_{h_\alpha}}{C_{h_{\delta_e}}} \right) \quad (12)$$

This analytical form does not include the effects of the thrust, control mechanism's friction, and inherent nonlinear characteristics of aerodynamics, also its agreement depends according to the flight test reports in the literature. If a high-fidelity aerodynamic database exists as well as an accurate engine model and experimental data such as control mechanism friction, with the proposed architecture, stick-free neutral points can be determined more accurately, because the derived control surface dynamics and its implementation in the previous section include these stated considerations. Furthermore, the analytical

derivations of the hinge moments are indicated as low-fidelity in [2]; therefore, using analytical derivations of hinge moments instead of CFD methods presumably reasons for an inaccurate calculation. Thus, the proposed architecture, which is fed by CFD-based hinge moments in this study, allows a high-fidelity calculation of the neutral point. The procedure is quite simple to construct: at first, the aircraft is trimmed at the desired altitude and flap position under stick-free level flight conditions; subsequently, the CG is shifted backward at a constant rate at each iteration of the simulation. Also, one sine-wave or a cycling sine-wave vertical gust is given to excite the elevator oscillation. At each iteration, $C_{m\alpha}$, which is derived using a central difference approach, is assessed if it is equal to or greater than zero. If $C_{m\alpha} \geq 0$ condition is satisfied, terminate the simulation. Consequently, the CG position at the simulation termination time is the stick-free neutral point. To clarify the procedure, a flowchart is given in Figure 9.

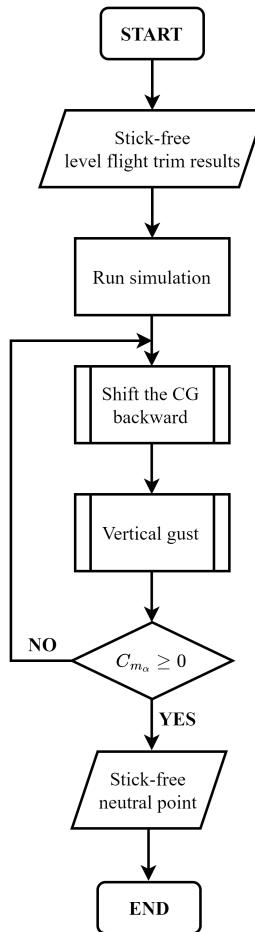


Figure 9. Procedure of determining stick-free neutral point with simulation approach

Note that, lateral and directional oscillations should be suppressed to get more accurate results. Using this procedure, several stick-free neutral point assessments are accomplished and compared to the analytical results in Figure 10. By changing the rate of CG move, neutral points at different angles of attack values are captured and gathered. Not only cruise configurations but also flaps at take-off and landing position configurations are considered for a wide assessment.

The agreement observed in the trend of the simulation-output neutral points relative to the analytical-output neutral points is noteworthy, with a low error level. According to the results, the simulation outputs are more conservative; as a consequence of this, a significant impact on the empennage design can occur. The authors believe that the simulation outputs are more accurate because of the utilization of a high-fidelity nonlinear aerodynamic database and including thrust effects in the simulation. Moreover, the analytical calculations

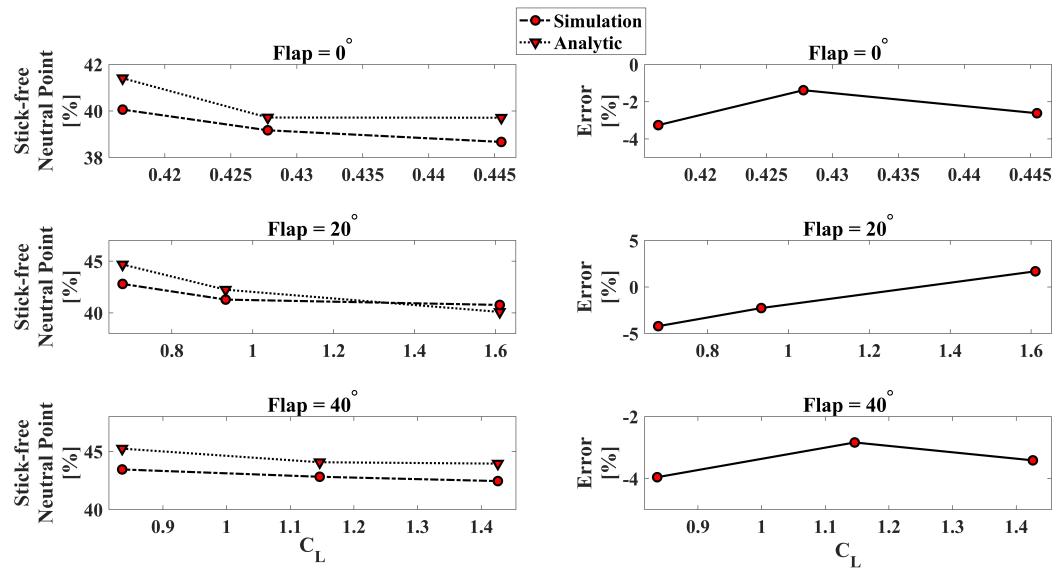


Figure 10. Simulation versus analytical calculation: neutral point comparison

of downwash gradient and ignoring coupling of elevator and aircraft dynamics may also trigger an inaccurate solution; however, the proposed architecture includes all of them; hence, the simulation outputs are a strong candidate to be true.

6. Stick-free Dynamic Stability Assessment

Dynamic stability is one of the most vital analyses which must be assessed within the flight envelope of the aircraft; furthermore, static stability does not guarantee dynamic stability; therefore, special care must be taken [1,20]. Investigation of the dynamic stability highly corresponds to the flying quality and safety. Moreover, in the certification requirements of EASA CS-VLA, the dynamic stability must be investigated under both stick-fixed and stick-free circumstances [29]. Stick-fixed dynamic stability analysis methods are well-understood and widely-applied, but stick-free dynamic stability has not been addressed so far except flight test reports to the best knowledge of the authors. In this study, the stick-free dynamic stability will be handled in terms of examination of the short-period mode with frequency domain analysis besides the flight test perspective. The reason for the preference of these approaches is observing the impacts of the oscillation frequency and amplitude of the control surface on the flight dynamics. The guidelines for the assessment of the dynamic stability are taken from the Advisory Circular of FAA [44]. In addition to these, in this study, a different dynamic stability examination is introduced based on the oscillation frequencies and the longitudinal modes' natural frequencies under various flight conditions.

6.1. A Simulation Approach for Dynamic Stability Demonstration

When it comes to dynamic stability assessment, high-fidelity nonlinear models gain importance due to the safety considerations. Evaluation of each possible point inside the space of the flight envelope must be done using a computational environment before flight tests; otherwise, hazardous consequences may occur and conclude with fatal crashes. In terms of the flying quality and safety evaluation criteria, there are pilot-evaluation-based charts such as Cooper-Harper ratings or Gibson criterion [2,3,5]. As well as these ratings, a simulation-based examination can be done in accordance with the guidelines dictated in the [44]. Also, the short-period assessment plays a vital role in the safety and flying quality since it is more critical than the phugoid mode [1]. Instability in the short-period mode does not provide sufficient time to be recovered by the pilot.

The nonlinear model, which has been developed in MATLAB® and Simulink environment, is utilized for dynamic stability assessments. At first, the stick-free level flight trim

must be established; afterwards, a correct dynamic stability analysis can be done. A doublet input is recommended to suppress the phugoid oscillation; herewith, a short-period oscillation can be excited with a trivial deviation in the velocity and altitude [5,21]. The change in the velocity and the altitude must be kept small to get a pure short-period oscillation; otherwise, a phugoid short-period coupled longitudinal motion is obtained, which does not lead to an accurate interpretation of the short-period characteristics of the aircraft. However, the key property of the short period excitement in the simulation environment is stated in [44], which is the relation between the input frequency and the short period natural frequency. In order to achieve the maximum response amplitude, the frequency of the doublet input should be equal to the short period natural frequency corresponding to the trim conditions. A rapid stick-push and pull procedure should be applied to get a short-period oscillation. The reverse of the preceding statement is also valid; however, it yields less than 1G load, which is uncomfortable for the pilot, so not preferred [44].

Eventually, under the same trim conditions, both stick-free and stick-fixed short-period simulations have been accomplished and compared to each other in Figure 11.

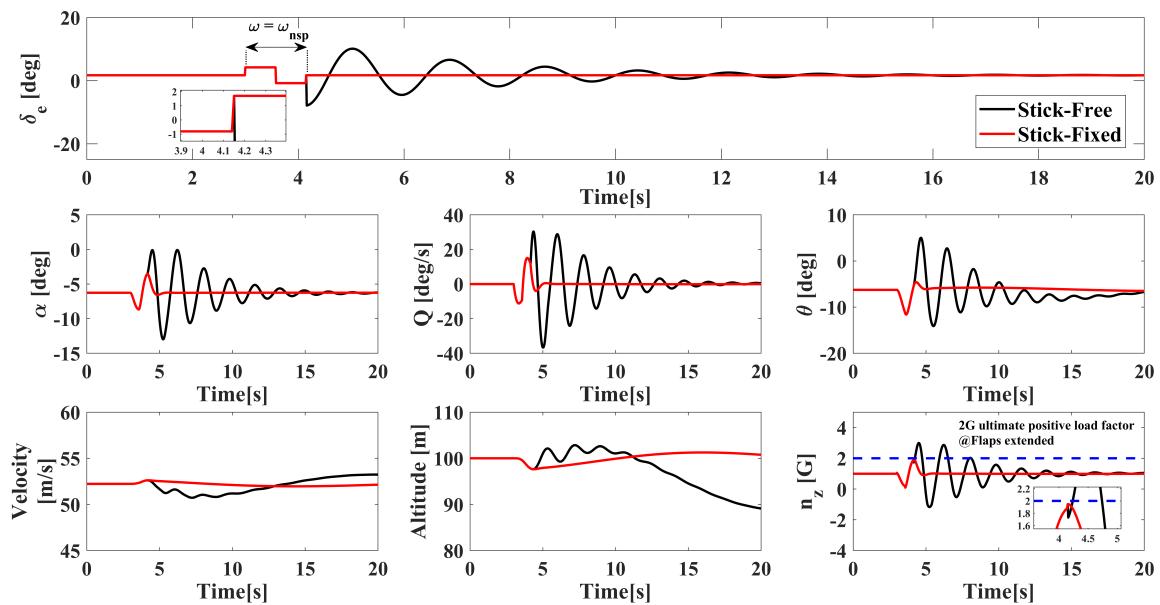


Figure 11. Short-period characteristics comparison: stick-fixed versus stick-free

In this case, flaps are at the take-off position with stick-free level flight trim. Under the same circumstances, simulations are done as such: (1) *Stick-fixed*: A doublet input is given at the equivalent frequency of short-period natural frequency and the amplitude that does not yield a high deviation in the velocity and altitude to get accurate short-period characteristics; afterwards, the stick is released to the trim position and it is held at that position. (2) *Stick-free*: Again, a doublet input is given at the equivalent frequency of short-period natural frequency and the amplitude that does not yield a high deviation in the velocity and altitude to get accurate short-period characteristics; afterwards, the stick is released to the trim position and it is not held; therefore, the elevator is free to rotate.

In the simulation results, the elevator oscillation behavior besides its influences on the flight dynamics is demonstrated. Because of the omission of the structural friction effect, the elevator tends to be back to its original position after the process. Furthermore, the deviations of the velocity and altitude are at a level that can be ignored for stick-fixed simulation. In the stick-fixed examination, a highly-damped short-period behavior is observed for α and Q . During the process, the limit ultimate load factor for the flap extended condition, which is specified in [29], is not violated. Therefore, it can be concluded that a safe short-period analysis is accomplished appropriately to the flight test procedures. However, the stick-free case is rather salient compared to the stick-fixed case as presented

in Figure 11. The elevator-induced oscillations in α and Q are at such a level that the short-period damping ratio is degraded considerably. The summation of the overshoots and undershoots in the time interval of the oscillation has died out is greater than 3; therefore, the log-decrement method can be utilized to calculate the short-period damping ratio [5]. But one should be careful while obtaining an accurate short-period characteristic because, after 10 seconds, the altitude deviates from the original position with a non-trivial behavior. Therefore, when the short-period damping ratio is determined, evaluation of the first 10 seconds allows more accurate interpretations. Moreover, the most remarkable output is the violation of the ultimate load factor limit during the process. Note that, the elevator deflection is just 2.5° in the doublet input, and with such a small deflection, the safety boundaries are violated because of the behavior of the elevator. The existence of such an elevator design with its control system would reason an oversize aircraft to ensure safety during a flight, and of course, it means a definite adverse impact on the flight performance. Such interesting results should be reviewed during the design stage of the control surfaces.

It is known for subsonic aircraft to be weakly-damped in stick-free short-period oscillations, and even this coupled oscillation may be unstable [21]. Therefore, high attention must be taken to the design of the control surfaces and their control system architectures. Additionally, to review in terms of the flying quality, damping ratios are derived using the log-decrement method for stick-free cases. By meshing 25 different altitudes, which cover the whole flight envelope of the aircraft, and 5 different CG positions, 125 trim conditions are assessed with flaps at the take-off position, and stick-free short-period damping ratios are compared to the stick-fixed damping ratios in Figure 12.

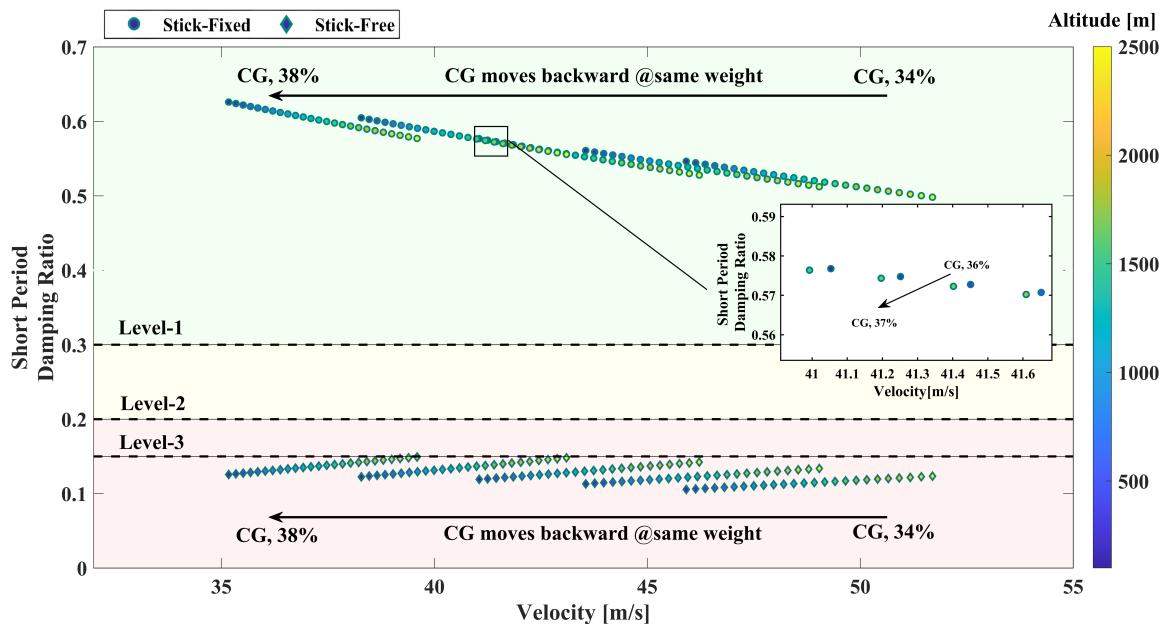


Figure 12. Short-period damping ratio comparison: stick-fixed versus stick-free

As a reminder prior to the evaluation of the short-period damping ratio conclusions, based on the MIL-F-8785C specifications, the short-period damping ratio should be greater than 0.3 for Level-1 flying quality in Category-B flight [45], which is the case. Also, the other level classifications are specified in Figure 12. In the analysis given, by keeping the aircraft mass constant, the CG is moved backward and trimmed. Stick-free damping ratios are obtained with the simulation approach, in which these simulations are performed with a unit input that has an equivalent frequency to short-period natural frequency, whereas the stick-fixed short-period damping ratios are obtained using the classical linear approach. At the first glance, the stick-fixed cases' damping ratios are greater than the specified Level-1 boundary, which means that the aircraft has a satisfactory flying quality. However, the same comment is not prevalent for stick-free cases. None of the stick-free cases' short-period

damping ratios is eligible for Level-1 quality, even the flying quality is worse than Level-3; consequently, poor flying characteristics are observed for stick-free cases of the baseline aircraft. It is also notable that the trend of the short-period damping ratios corresponding to the same trim conditions is not the same for stick-fixed and stick-free cases. As velocity increases, the stick-fixed short-period damping ratios decrease, whereas the stick-free damping ratios increase. To understand the underlying cause of this phenomenon, the short-period approximation for the damping ratio and natural frequency can be utilized as given in (13), which is derived in [5].

$$\omega_{n_{sp}} \approx \sqrt{\frac{Z_\alpha M_q}{U_0} - M_\alpha} \quad (13)$$

$$\zeta_{sp} \approx \frac{-(M_q + \frac{Z_\alpha}{U_0} + M_{\dot{\alpha}})}{2\omega_{n_{sp}}}$$

Indeed, the angle of attack and elevator deflection values are identical for each trim condition in a CG set given in Figure 12, and so is the dynamic pressure. Because of the uniqueness of the solution, which satisfies both $C_m(\alpha, \delta_e) = 0$ and $C_h(\alpha, \delta_e) = 0$ in accordance with the rationale of stick-free level flight trim, there is a unique combination of α and δ_e , even if the altitude specification is altered. As a consequence of this reality, the altitude variation only affects the velocity to keep the dynamic pressure constant, which is necessary to generate sufficient lift force, so it affects the throttle command. Therefore, the stability parameters of Z_α and M_α in (13) are identical at each trim point because of the same dynamic pressure and stability derivatives. The major element that creates the variations in frequency and damping is the velocity values, not the stability parameters, so an increase in the velocity reasons a decrease in both the damping ratio and natural frequency of stick-fixed cases. What is engrossing is the strong correlation between the elevator oscillation damping ratio and the stick-free short-period damping ratio, i.e. as the elevator oscillation damping ratio increases, the stick-free short-period damping ratio increases as well. It is a pure indicator that in order to achieve a highly-damped short-period response in a stick-free flight, the elevator behavior should be likened to the stick-fixed behavior, which means that the stick-fixed behavior is the ideal condition for a stick-free flight. As a consequence, unless the elevator oscillation is heavily damped, the stick-free short-period flying quality cannot be enhanced. Also, the concerned parameter for dynamic stability is not only the elevator oscillation damping ratio but also the elevator oscillation frequency because the oscillation frequency affects the safety of the system, which will be scrutinized in the succeeding section.

6.2. A Different Perspective for Stick-free Dynamic Stability

Remember that the input frequency is set to be equivalent to the short-period natural frequency in the simulation to excite the maximum response amplitude based on the guidelines of [44]. In the frequency domain, it has a meaning, dynamic magnification. If an input with a frequency that overlaps with the natural frequency of one of the corresponding modes is given to the system, the magnitude of the response increases, even the resonance is stimulated for the zero damping ratio of the system ($\zeta = 0$). The same is also prevalent for the aircraft; for instance, if the aircraft is exposed to a permanent periodic elevator input with a frequency that is the same as the natural frequency of one of the longitudinal modes of the aircraft, the response of the aircraft magnifies. Moreover, if the damping ratio of the corresponding mode is zero, resonance occurs and the aircraft's motion diverges oscillatory because energy is added to the system, and negative damping is yielded [20].

The frequency response of an aircraft can be analyzed with both linear and nonlinear methods. In the classical linear approach, Bode diagrams are plotted, and gains and phase degrees are beheld with respect to the input frequency. However, in highly nonlinear systems such as agile aircraft under the high angle of attack maneuver circumstances, the classical approaches do not work sufficiently and accurately; therefore, plenty of studies

focused on this problem [46,47]. However, the baseline aircraft cannot be included in this classification due to its flight envelope, aerodynamic characteristics, and maneuver capabilities; hence, the classical linear approach yields sufficient accuracy. Consequently, prior to the evaluation of the elevator oscillation frequency, the frequency response of the aircraft for various stick-free level flight trim conditions are assessed with Bode diagrams. After trimming the aircraft for different CG locations, a numerical linearization scheme is utilized in [32]. Following that, necessary transfer functions are derived. Finally, their Bode diagrams are plotted in Figure 13.

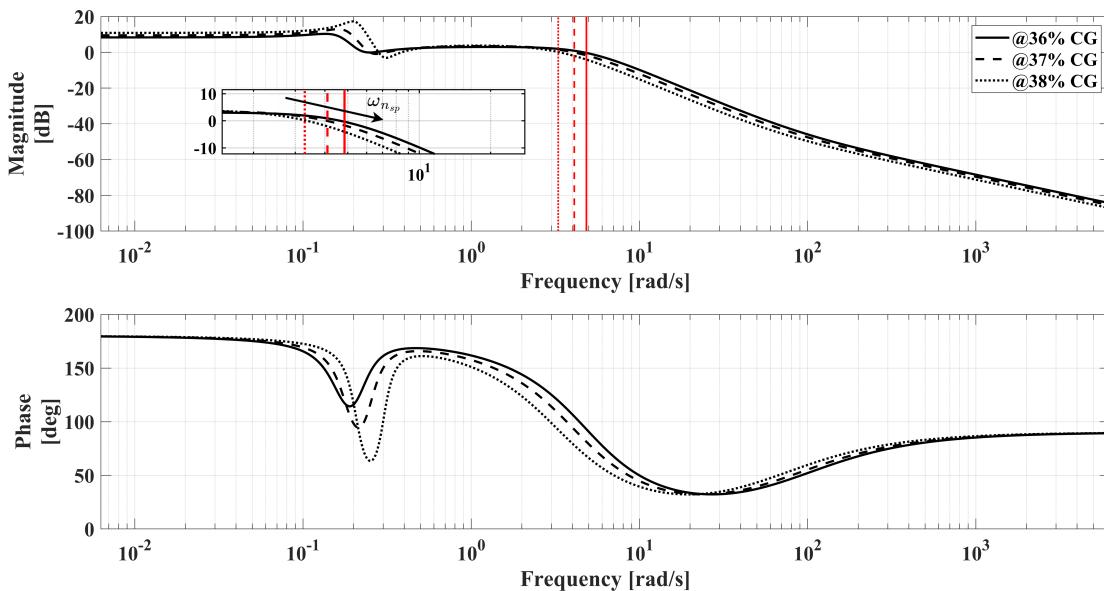


Figure 13. Bode diagrams for different CG locations under stick-free level trim circumstances

Natural frequencies of the short-period and phugoid modes can be distinguished with a sight at Bode diagrams. Based on the frequency response of 3 example cases, there is a peak amplitude response at the phugoid natural frequency and a magnitude decrease after the short-period natural frequency. So indeed, the peak amplitude response for the short-period mode is observed at its natural frequency value; therefore, if the aircraft is exposed to a periodic input at its natural frequency, an overload or uncontrollable oscillation may occur. In order to examine the possibility of coincidence of the elevator oscillation frequency with aircraft longitudinal modes' natural frequency, stability maps are developed in Figure 14 by meshing the circumstances of three critical CG locations, the velocity between $1.3V_{S_0}$ and V_C , and the altitude between sea-level and 2500m.

While assessing the overlapping of the frequencies, not the stick-free level flight trim, but stick-fixed level flight trim is established. The purpose is to consider the elevator oscillation characteristics just after the pilot releases the stick during a stick-fixed level trim flight. Hereby, the excitation possibility of the related mode by the hinge moment generated under corresponding trim circumstances can be analyzed. The selected CG locations are crucial since it is known that the lowest short-period natural frequency values belong to these CG positions. Furthermore, light-aft CG has an extra consideration that it corresponds to the minimum structural weight; therefore, an overload possibility is higher than others. In addition to the preceding statements, phugoid natural frequency values are way lower than the elevator oscillation frequency; therefore, the peak amplitude of the phugoid mode cannot be excited with the elevator oscillation based on the characteristics of the baseline aircraft.

In Figure 14a, a significant overlap up to the velocity of slightly over 51m/s attracts attention. Inside the flight envelope in terms of both altitude and velocity, heavy-aft CG configuration poses a risk of high-amplitude oscillations or overload. After the velocity of roughly over 51m/s, a distinction occurs in the frequency values, which corresponds to

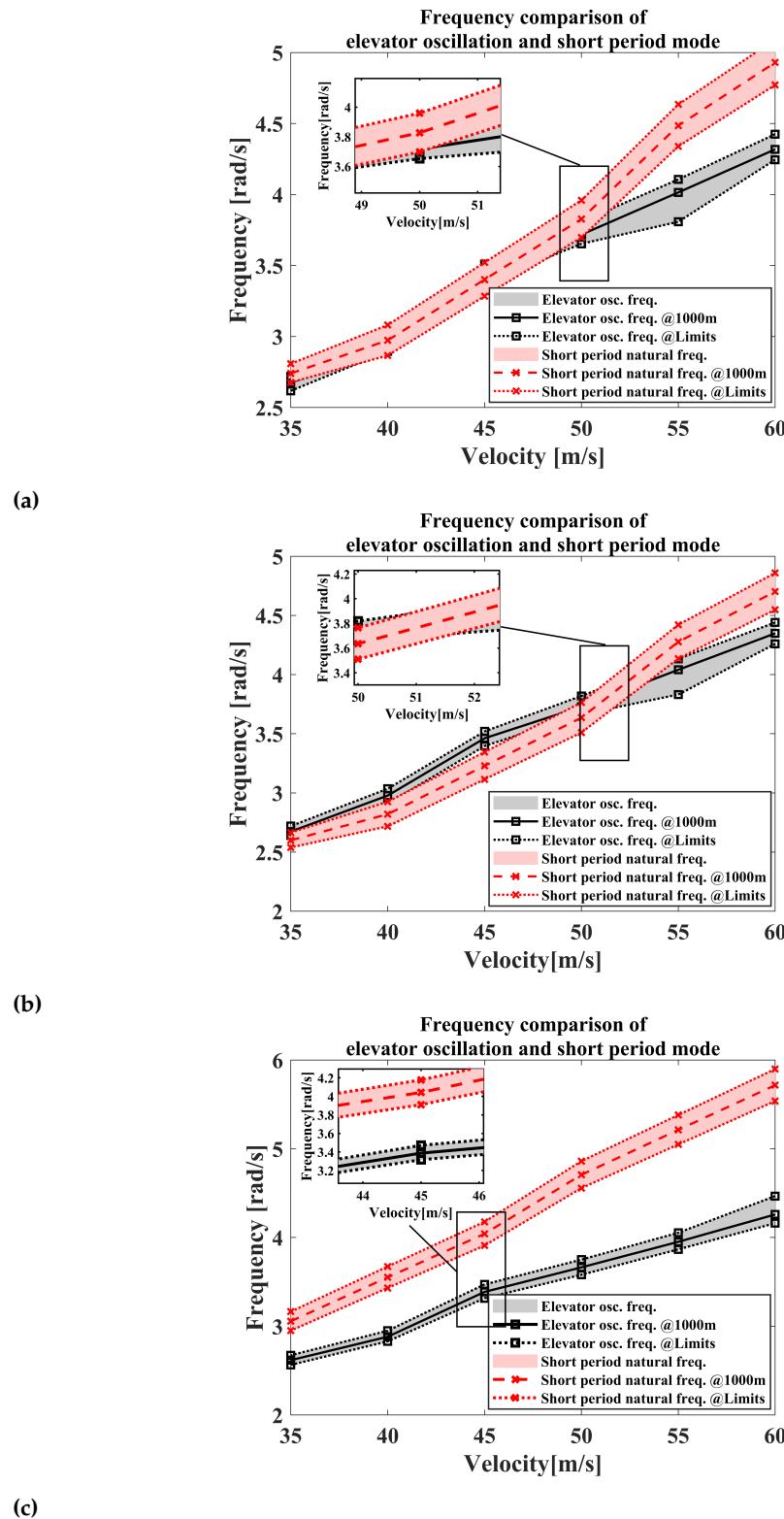


Figure 14. Stability maps for detecting the frequency coincidence: (a) Heavy-aft CG, (b) Most-aft CG, and (c) Light-aft CG

the regime higher than the cruise velocity. It can be concluded for this CG position that under the cruise velocity regime, the stick-free short-period mode should be taken care of. Compared to the heavy-aft CG, most aft CG has overlaps inside the flight envelope, but these are narrower coincidence regions than the coincidence regions of heavy-aft

configuration. Approximately, elevator oscillation frequency values match with the short-period natural frequency values at the velocity of 51m/s and its close regions. Also, below the altitude of 1000m and at the low-velocity values, an overlap continues. Contrary to what has been observed in heavy-aft and most-aft CG locations, in the assessment of the light-aft CG, any coincidence is not sighted; therefore, peak amplitude response in short-period mode excitation would not be realized under those circumstances, which is desired. As the most sensitive CG configuration of the aircraft, an overload is quite simple with a driving force.

Based on the outputs for the dynamic stability assessment up to now, there are numerous design challenges in terms of aero-flight dynamics and structural design. The control system's structural architecture and aerodynamic sizing of the control surface, besides mechanical equipment such as spring and bob weight or electro-mechanical systems such as trim tabs, come into prominence. In the following section, aerodynamic-sizing and control system architecture-based oscillation frequency and damping ratio sensitivity analysis is demonstrated to give a clue about the challenge because of the nonlinear behaviour of the system.

7. Elevator Oscillation Sensitivity Analysis: Effects of the Aerodynamic and Structural Sizing

Based on the outcomes of the dynamic stability assessment of the stick-free flight, the elevator oscillation frequency and damping ratio values' dependency on the derivatives of C_{h_α} and $C_{h_{\delta_e}}$ as well as control system moment of inertia I_{y_e} are investigated. Prior to the assessment of the oscillation characteristics, the stick-free level flight trim is established at a point. A unit pulse elevator input is given to the system; afterwards, the stick is released to excite the elevator short-period [21]. Stability derivatives and the moment of inertia of the flight control system are meshed to map the variation of the oscillation frequency and damping ratio using the same trim condition. The stability derivatives are multiplied with ten different values inside an interval of [0.75-1.25], whereas nine different moments of inertia values inside an interval of [20-50] are considered. Consequently, 900 different simulations are performed to obtain and gather corresponding data presented in Figure 15a and 15b. Note that the stability derivatives are calculated using a central difference approach in the simulation at each iteration just like the derivation of C_{m_α} as stated in previous sections.

The outcomes of the sensitivity analyzes are quite interesting because it is nearly impossible to construct a linear relation between stability derivatives and oscillation frequency and damping ratio. A pure association between oscillation characteristics and the dependent parameters is appropriate for the control system moment of inertia. It is concluded that as the moment of inertia increases, both oscillation frequency and damping ratio decrease. Besides a prudent comment can be done for the relationship between the oscillation frequency and damping ratio, i.e., the oscillation frequency and damping ratio are inversely proportional. In the regions where the frequency values are at their maximum, the damping ratio values are approximately at their minimum for each moment of inertia value. Furthermore, for this baseline aircraft, the elevator oscillation damping ratio can be increased by decreasing $C_{h_{\delta_e}}$ and increasing C_{h_α} at the same instant, which affects stick-free dynamic stability enhancement. However, indicating a straightforward suggestion to increase the oscillation damping ratio is not possible all the time because of the highly-nonlinear attitude; therefore, a designer must be careful when sizing the elevator's aerodynamic geometry. Furthermore, in the elevator design optimization studies, these relationships should be utilized, and a corresponding cost function should be constructed in the optimization process for the objectives corresponding to the flight stability.

8. Concluding Remarks and Future Work

In this study, the stick-free flight stability problem is discussed along with sophisticated and distinct methods to contribute to the control surface or empennage design or

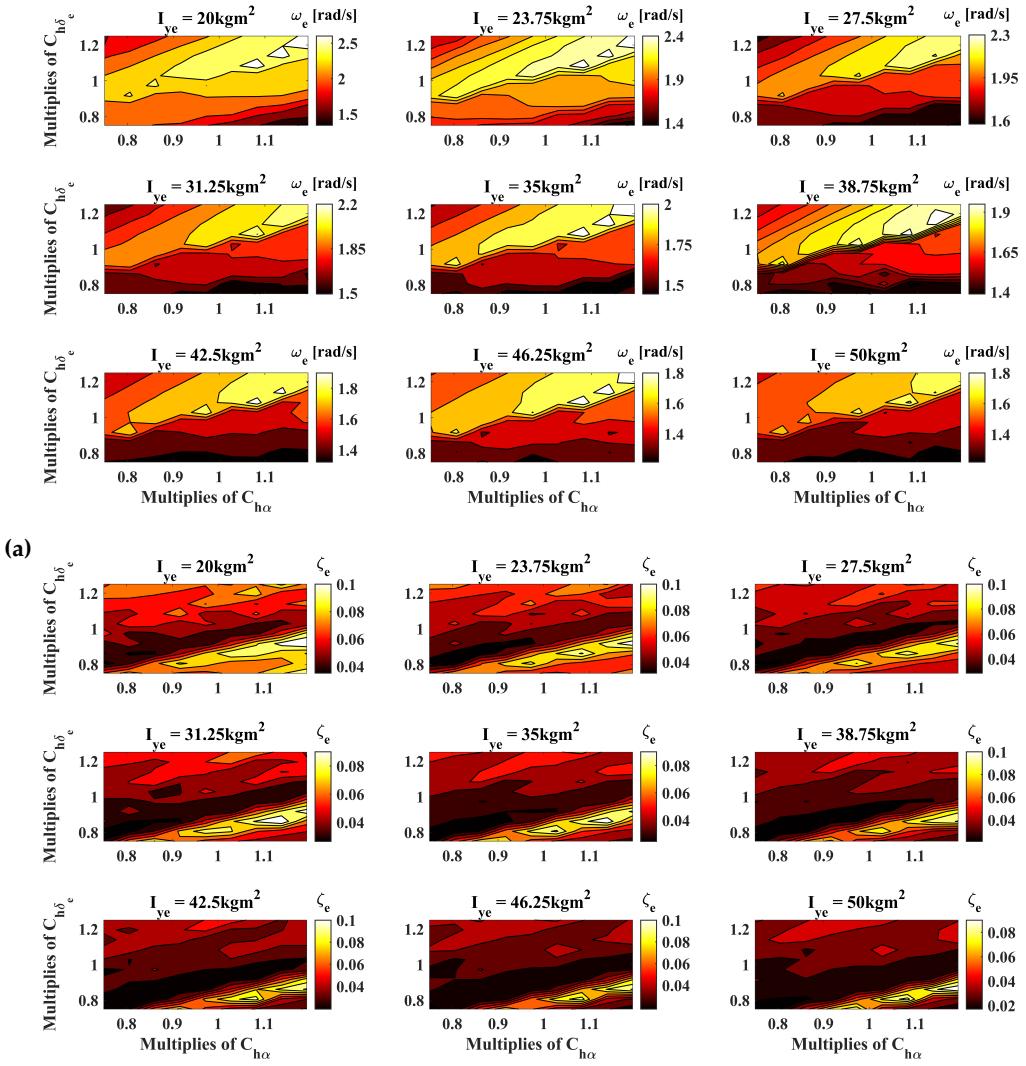


Figure 15. Sensitivity of the elevator oscillation (a) frequency (b) damping ratio: the dependency to C_{h_α} , $C_{h_{\delta_e}}$, and I_{y_e}

optimization studies. The necessity of these alternate methods for stick-free flight stability assessment arises because of the insufficiency of the proposed evaluation perspectives and methods in the design literature. In addition, the impacts of this phenomenon on flight safety are argued. Prior to all assessments, a stick-free control surface dynamics module derivation and implementation to the nonlinear aircraft model is given. Note that the modeling is accomplished only considering the aerodynamic hinge moment, but the proposed architecture enables it to be intervened to add extra terms in the control surface dynamics. As a second step to allow all assessments, the stick-free level flight trim algorithm using the particle swarm optimization method is proposed, and the accuracy of the trim algorithm is checked using simulation. Subsequently, the stick-free static stability is handled through simulation instead of analytical methods, and static stability demonstration and neutral point detection are fulfilled using simulation. Based on the comparison of neutral point outcomes of both analytical and simulation results, the simulation approach is promising. Furthermore, the stick-free dynamic stability is scrutinized through both a well-known aspect and a never-studied aspect. The elevator oscillation impacts on the aircraft's longitudinal modes are investigated, and it is detected that the short-period mode can be excited hazardously because of an inaccurate design of the elevator and its control system. It is proved that the aircraft may be led to an overload situation under stick-free circumstances,

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and also stability maps for three critical CG locations are introduced to examine whether an overlap exists between the elevator oscillation frequency and the short-period natural frequency. What is more, a comprehensive sensitivity analysis is presented depending on the hinge moment derivatives and control system moment of inertia for a designer's comprehension, and highly-nonlinear dependency is demonstrated. As a consequence, all details are argued with salient results that a designer must consider during a control surface or empennage design and optimization. As a summary of the contributions,

- In this study, taking only the aerodynamic hinge moment into account, the stick-free flight stability problem is *ex novo* argued. The study proposes distinct aspects to the stick-free flight stability regarding static stability examination and neutral point detection using a simulation approach besides dynamic stability investigation through a flight test perspective. The results of each section provide a glimpse into the utilization of these assessments in an empennage or control surface design concerning certification requirements; additionally, they signify the necessity of reshaping control surface design and optimization methodologies for light aircraft studies.
- Underline that the stick-free control surface dynamics modeling is constructed using only aerodynamic hinge moment; however, without disregarding the structural phenomena, a more realistic corollary would be obtained. Also, a stick-free level flight trim algorithm using the particle swarm optimization method, allowing all other assessments, is proposed with nuance than other well-known trim algorithms.
- What is more, the static stability investigation can be accomplished using more sophisticated methods such as flight simulation through proposed approaches; for an instance, the neutral point detection algorithm can be utilized instead of analytical approaches. But the comparison of the neutral point outputs should be validated through flight tests.
- Demonstrated frequency response, as well as dynamic stability evaluation of the aircraft, indicates that the stick-free flight may stimulate hazardous consequences under appropriate circumstances with an inaccurate engineering design. That is, if the control surface permanently oscillates with a frequency that is equivalent to the short-period natural frequency, this situation may conclude with an overload of the aircraft. Therefore, a sensitivity analysis is presented, and the impacts of the hinge moment derivatives and control system moment of inertia are obtained to constitute a correlation between the aerodynamic and structural design of the control surface and stick-free flight characteristics. Regarding the sensitivity analysis, a straightforward or linear correlation could not be constituted; however, it is highlighted that the highly-nonlinear dependency should be bear in mind in a process of the aerodynamic design or optimization of the control surface, and a system-specific dependency mapping should be done.
- Another critical output that should be emphasized is the elevator damping ratio and stick-free short-period damping ratio relation. Subsequent to finding this correlation, it can be definitely commented that unless the stick-free elevator response is likened to the stick-fixed elevator response somehow, by either aerodynamic and structural sizing or considering supporter mechanical solutions, the stick-free short-period flying quality cannot be enhanced and heavily-damped.

As a corollary, this study is expected to affect the control surface or empennage design or optimization studies of light aircraft through its comprehensive facets which shed light on the stick-free flight stability problem in detail. Also using distinct and relatively more sophisticated methods, instead of traditional and analytical methods with a relatively narrow viewpoint, would result in better designs or decrease the iteration number to achieve the optimum designs. Also, the study permits interventions of designers due to the proposed methods' and architectures' clarity and actionability. Based on this study, as future works, it is planned a multidisciplinary design optimization of a control surface and horizontal tail of a light aircraft concerning this study's considerations; furthermore, with experimental data, the control surface dynamics modelling is intended to be advanced, and

the structural friction effect will be implemented. As a consequence of these future works, it is expected that the empennage design optimization studies would be taken one step further.

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