Review

A Review on Solution-Processed Organic Phototransistors and Their Recent Developments

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Abstract: Today, more disciplines are intercepting each other, giving rise to "cross-disciplinary" research. Technological advancements in material science and device structure and production have paved the way towards development of new classes of multi-purpose sensory devices. Organic phototransistors (OPTs) are photo-activated sensors based on organic field-effect transistors that convert incident light signals into electrical signals. The organic semiconductor (OSC) layer and threeelectrode structure of an OPT offer great advantages for light detection compared to conventional photodetectors and photodiodes, due to their signal amplification and noise reduction characteristics. Solution processing of the active layer enables mass production of OPT devices at significantly reduced cost. The chemical structure of OSCs can be modified accordingly to fulfil detection at various wavelengths for different purposes. Organic phototransistors have attracted substantial interest in a variety of fields, namely biomedical, medical diagnostics, healthcare, energy, security, and environmental monitoring. Lightweight and mechanically flexible and wearable OPTs are suitable alternatives not only at clinical levels but also for point-of-care and home-assisted usage. In this review, we aim to explain different types, working mechanism and figures of merit of organic phototransistors and highlight the recent advances from the literature on development and implementation of OPTs for a broad range of research and real-life applications.

Keywords: solution-processed organic phototransistor; organic photodetector; organic semiconductor; low-voltage OFETs; optical memory; OPTs for biomedical and information technology

1. Introduction

A phototransistor (PT) is a type of photodetector that converts an incident light signal into a detectable electrical signal. This three-electrode device amplifies the signal, reduces the noise and hence—provides superior functionality compared to other photodetector devices, such as photodiodes [1–4]. Phototransistors have been used for decades in a variety of fields such as medical applications, optical communications, environmental and industrial studies, disaster weather prediction and fire warning (Figure 1). Taking the medical sector as an example, by benefiting from such novel optical devices in medicine and biomedical applications, more reliable and rapid diagnosis and treatment are achieved. Technological and scientific needs lead to inventing new means of optoelectronic devices, in particular, those based on field-effect transistor (FET) [2,5–8].

Conventional phototransistors are based on inorganic semiconductors which are IV, III-V and II-VI groups of periodic table [4,7,9–11]. The most well-known examples of PTs are based on Si from the IV group and GaAs, InGaAs from the III-V group. Phototransistors' working wavelength range differs depending on the semiconductor type. Generally, Si is

used for the visible (Vis) to near infrared (NIR) range, while InGaAs is used in the NIR region [11]. Each region in the spectrum has various application areas related to their wavelength and the semiconductor bandgap. UV sensitive photodetectors are designed to be utilized in communication, security and medical. In NIR and IR range, biomedical and artificial vision are probed [11–14]. However, Si-based PTs are insufficient to be used in NIR [2]. In addition, these traditional inorganic semiconductors are not promising materials for wearable, flexible phototransistors in home-assisted or clinical sensor applications due to their rigid structure, and their high-cost production conditions are not suitable for cost-effective, high throughput technologies [4,7,15,16]. Organic materials, including polymers and small molecules being the most common types, have opened up new opportunities to overcome the aforementioned draw-backs.[17–19].

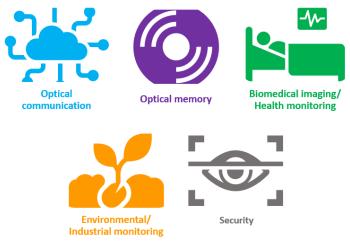


Figure 1. Examples of the application areas for PTs.

Organic semiconductors (OSC) have shed light on mechanically flexible, soft, low-power, low-cost, non-invasive light optoelectronic devices for both industrial and clinical implementations. Thanks to their tunable molecular structure, OSCs' bandgap can be tailored according to the targeted application. Not only the bandgap, but also the functionality of OSCs can be adjusted to enhance efficiency in the corresponding area of interest [3,8,11,19–23]. Owing to organic semiconductor materials' easy processing, large-scale production, lightweight structure and solution-processable manufacturing, new classes of optical devices are realised.

Two main subcategories of photodetectors are photodiodes and phototransistors. Photodiode is commonly a two-terminal device with a vertical structure in which OSC layer is sandwiched between electrodes with an ohmic contact. Carriers are circulated until recombination occurs between symmetrical electrodes. As a result, photodiodes have >100% photoconductive gain and high responsivity. However, a phototransistor provides both high sensitivity and low noise levels and shows high detectivity compared to photodiodes. It can be explained by their transistor mechanism. The gate electrode plays a crucial role in modulating current and lowering noise. In addition, a phototransistor combines signal amplification and light detection in a single device. Hence, it can be integrated easily into devices and circuits. The active material can take the light directly without the shielding of electrodes as it is the case in photodiodes [2,3,12,18]. Organic phototransistors (OPTs) are optically controllable devices based on organic field-effect transistors (OFETs) [1,7,11,18,21,24–27]. OFETs play a crucial role in optoelectronic research due to their organic active layer, three-electrode device structure, signal amplifying properties, low noise medium and low voltage operation depending on the dielectric type. OSCs intrinsically provide efficient light absorption properties, tunable bandgap, lightweight, low-cost, and easy mass production by solution-processing. In general, OSCs are employed into OFETs as a thin film, hence OFET configuration is often referred to as organic thin-film transistor (OTFT) [3,17,28–33].

It should be noted that flexible organic phototransistors have been mainly investigated for detection in the UV-Vis range. For instance, C8BT-BT: PLA films were fabricated in both layered and blended forms and examined under 300-800 nm UV-Vis range with higher photocurrent (up to 10⁵) is achieved from the latter, attributed to the charge trapping effect [25]. Recently, advances in OPTs with the main focus on UV, short-wave IR (SWIR) and near IR detection have risen substantially [19,33–37]. Numerous research on NIR sensors are increasingly leading to novel medical diagnosis and point-of-care developments, for instance, pulse oximetry and monitoring blood pressure [9,15]. Most basic human characteristics can be evaluated by the flow of blood in the subcutaneous tissue. "Therapeutic window" or "diagnostic window" is considered when studying the light absorption of the tissue. Biological tissues exhibit low absorbance. This explains why the long-wavelength range (600-1600 nm) of the NIR and SWIR light detection is particularly used in OPTs for medical and biomedical studies [5,6,15,16,37]. DPP-DTT (poly(N-alkyl diketopyrrolopyrrole [3,2-b]thiophene) is one of the preferred OSC material for NIR optical sensors. From the literature, it is already known that DPP-DTT: PCBM solution- based bulk heterojunction (BHJ) is used as an active layer in OPT studies [9,15,36,38]. In addition, poly(5,7-bis(4-decanyl-2-thienyl)-thieno(3,4-b) diathiazole-thiophene-2,5) (PDD-TT) and 4,4-difluoro-4-bora-3a,4a-diaza-s-indacene (BODIPY-BF2) are also used as NIR-sensing materials [39,40].

The scope of this review article is mainly solution-processed organic phototransistors. It is already known that both the field-effect transistor structure and solution-deposition techniques offer superior features and performance. Ongoing research is undertaken to elucidate how to improve charge carrier mobility and detection range of OSCs. However, some existing drawbacks and challenges in realisation of fully solution-processed OFET and OPT, from scientific and engineering perspective, should be contemplated [41]. A device can suffer from poor morphology and/or weak carrier mobility of polymeric semiconductor materials [2,11]. The solution-processed layers can be susceptible to high temperatures or solvents that are used during the subsequent fabrication steps. A mismatch between solution-processed, lightsensitive materials and vacuum-processed materials can cause low fabrication efficiency and reproducibility. Thereby, bottom gate OFET configuration is often preferred in order to prevent OSC from damage by high temperature of the deposition of the electrode [42]. For instance, flexible substrates such as polyethylene terephthalate (PET) cannot survive high temperatures required for indium tin oxide (ITO) electrode deposition. Hence, to obtain a flexible and wearable device, low-temperature deposition processes for electrodes, dielectric and OSC, compatible with flexible substrates should be investigated. Moreover, the choice of solvents is critical to avoid smearing and dissolution of adjacent layers deposited from solution. Hence, large-scale production of OFETs and OPTs with high reproducibility and efficiency rate is still a significant challenge. To keep the environmental stability of the organic materials, a suitable encapsulation layer should be applied to the device. This is critical in terms of the lifetime of sensor devices [12,43]. Today, uncertainty remains on how to obtain exemplary fully solution-processed, flexible and long-term stable OFETs and photodetectors [41]. Extensive work is yet to be done to address the shortcomings in realisation and mass production of commercial products of fully solution-processed electronic and optoelectronic devices for practical applications.

In this review, first, we give an overview of OSCs and OFETs. The fundamental design and quality principles of OFETs, origins of the traps, contact resistance and the effect on threshold voltage are briefly studied in Section 2. The working modes of organic phototransistors, charge carrier injection, separation, and transport in OPTs, basic concepts of the device and performance parameters are explained in Section 3. The importance of solution processing and elucidate OPTs based on small molecules and polymers by considering the recent examples in the literature are thereafter highlighted. In the final section, we conclude this review by giving examples of application of OPT-based sensors.

2. Organic Semiconductors and Fundamental Principles of OFETs

Following their introduction in the 1980s, OFETs have now performance levels comparable to that of their polycrystal-line (inorganic) counterparts and some organic semiconducting materials exhibit field-effect mobilities greater than 1 cm 2 V s $^{-1}$ [44,45].

To understand the OPT mechanism better, its beneficial to first study OSCs and OFETs. In Section 2.1, organic semiconductor structure, charge generation in OSC, different types of OSCs and their outstanding properties are explicated. An OFET has different device designs. Few considerations are taken into account when designing an OFET device. This three-electrode device's working mechanism is focused on along with trap limited charge transport and contact resistance in Section 2.2. Finally, examples of conventional and new solution-processing techniques adopted for OFET and OPT fabrication are given in Section 2.3.

2.1. Organic Semiconductors

Organic semiconductors (OSCs) are carbon-based optoelectronic materials with unique solid-state physical properties stemming from the soft, van-der Waals bonding between their molecules [46]. They have exotic light detection capabilities, ranging from ultraviolet (UV) to Infrared (IR). They are used in OFETs, organic photovoltaics (OPVs) and photodetectors due to their fantastic features, such as soft molecular nature, mechanical flexibility, solution-processability, high-throughput, low-cost production, lightweight, absence of rare or toxic elements in their composition and eco-friendly nature [11,18,47–49]. They are popular choices of material that extensively explored in established and emerging optoelectronic applications. Moreover, the distinctive ability of OSCs to combine electronic and ionic conduction has made them appealing candidates in organic electrochemical transistors (OECTs) [50], chemical and biological sensors [51] and neuromorphic devices [52].

From the chemistry point of view, organic semiconductors have sp^2 hybridization (Figure 2). Sigma bonds are much stronger than pi bonds. The transition of electrons in π - π * orbitals require the lowest energy, and the conduction takes place more easily. Therefore, it is crucial to have sp^2 hybridization to conduct electricity [53–55].

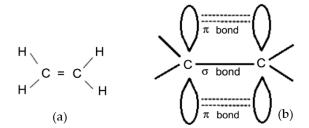


Figure 2. (a) chemical structure of ethylene, (b) σ and π bonds. Reprinted from [54]. Copyright (2017), with permission from Elsevier.

In organic semiconductors, charge carriers are called polarons [28]. Polarons are self-localized. Localization of charge carriers is associated with the hopping transport taking place in organic semiconductors [28,54]. Electrons hop from the highest occupied molecular orbital (HOMO) of the OSC to the lowest unoccupied molecular orbital (LUMO) of p-type semiconductors (and vice versa for n-type OSCs). For common OSCs, the bandgap can be 1-5 eV. In general, the smaller the bandgap is, the longer wavelength of light can be detected. This opens up new ways to benefit from organic semiconductors in optical devices for various applications.

Thanks to their tunable molecular structure, OSCs' bandgap can be adjusted according to the desired application [2,11,56]. Not only the bandgap, but also the functionality of OSCs can be tuned to enhance the efficiency, sensitivity and selectivity of the corresponding devices [3,11,19–23].

A comparison between organic and inorganic semiconductors along with their corresponding parameters is given in Table 1.

Table 1. A com	parison of o	rganic and	inorganic	semicond	luctor materi	als [48.53.54.571.
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Parameter	Organic SC	Inorganic SC
Binding energy	Weak (Van der Waals)	Strong (Covalent, metallic, ionic bonding)
Mechanical resistance	Weak (prone to gases and oxidation)	Strong
Charge carriers	Polarons, excitons (localized)	e-, h+, ions (delocalized)
Dielectric constant	3-4	11
Polarisation	Strong	Weak
Charge transport	Hopping	Band
Exciton	Frenkel	Wannier-Mott
Mobility	~10-6-1 cm ² /Vs	~1000 cm ² /Vs
Conductivity	Extrinsic	Intrinsic

Organic molecules are composed of covalently bonded molecular units and their electron delocalization ability depends on the intermolecular packing. Some of the intermolecular modes are soft which means large vibrational amplitudes can occur at room temperature. Electronic and structural dynamics help to explain the charge transport and optoelectronic properties in OSCs. The structure-property relationship is one of the main aspects that guide scientists to understand electronic structure's effect on charge transport and radically improve materials for application in optical devices [46]. Many examples of organic single crystals, thin films and nanowires used as the active layer in OPTs and OFETs are reported in the literature (Figure 3) [1,25,36,58–60].

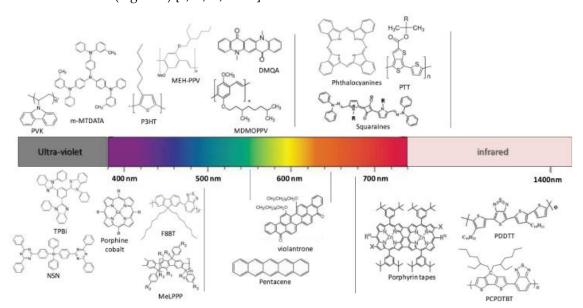


Figure 3. Some examples of OSCs in a broad wavelength range of the spectrum. Reprinted with permission [3]. Copyright 2013, Wiley.

Thin films are key components of today's technological advancements. Their features differ from those of the bulk materials due to the nanostructure form [61]. In the recent years, there has been a growing interest in organic dielectric and semiconducting thin films due to their compatibility with a wide range of materials, processing techniques and practical device structures [1,11,18,62]. For the semiconductor active layer, polymers, small molecules or/and

polymer/small molecule blends are the most largely used candidates (Figure 3). Polymer organic phototransistors (PPTs) or small molecule organic phototransistors (SOPTs) take their names from the active layer material [3,18,28,48,49,54]. These materials can be easily deposited using solution processing techniques [3,11,18,49]. In particular, polymeric semiconductors exhibit superior solution-processing ability and compatibility with plastic substrates and can be used as pristine or in blends with small molecules in organic phototransistors. PPTs and SOPTs are explained in detail, and examples are given from the literature in Section 3. It is noteworthy that by the state-of-the-art approaches for the synthesis of organic semiconductors, chemical doping can be controlled, impurities can be eliminated and high purity materials can be obtained [8]. Newly synthesised polymeric OSCs for photosensing applications are explored in Section 3.5.

2.2. Fundamental Principles of OFETs

An organic field-effect transistor is a three-electrode device, also called an organic thin-film transistor (OTFT). Nowadays, numerous sensors are developed based on OFETs. From chemical sensors for volatile organic compounds (VOCs), NIR- sensitive phototransistors to biosensors based on microfluidic-OFET, field effect transistor is used in combination with other electronic structures because of OFETs' comprehensive advantages [22,25,30,60,63–69]. First and foremost, mechanical flexibility, low processing temperature and chemical functionality are the critical properties of OFET devices. Besides, one of their most important properties is the compatibility with a variety of substrate materials choices. Paper, textile or other biodegradable substrates can be utilized to reduce electronic waste [3,70–73].

An important difference to the other FET-based devices is that OFET works in the accumulation regime [28,65,74]. Basically, an OFET device is comprised of three components. One of them is the organic semiconductor serving as the active layer. The second component is the dielectric layer. It plays an important role in the OFET device due to its capacitor mission. In order to operate OFETs at low voltages, a dielectric layer with high dielectric constant (so-called high-k) is essential [75,76]. The last component is the electrodes, which are gate (G), source (S) and drain (D). There are different device configurations depending on the position of electrodes [63,77] that are given in Figure 4. The common configurations are the bottom gate/top contact (BG/TC), bottom gate/bottom contact (BG/BC), top gate/bottom contact (TG/BC) and top gate/top contact (TG/TC). OFETs with the same components do not show similar behaviour when they have different device configuration.

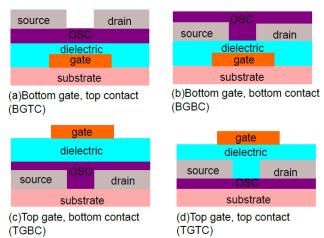


Figure 4. Different geometrical configurations of an OFET. (a) Bottom gate, top contact, (b) Bottom gate, bottom contact, (c) Top gate, bottom contact, (d) Top gate, top contact OFET.

The dielectric layer behaves like a capacitor between gate and source-drain electrodes. Charge carriers are stopped by the insulator layer, then they begin to accumulate [20,28-30,54,65,66]. That is why the OFET is working in the accumulation regime. The channel conductivity is modulated by means of the gate electrode. The role of the source and drain electrodes is to inject and withdraw charge carriers, respectively. When no voltage is applied to the gate electrode (V_G)

= 0), very low current flows in the channel, so-called the off-state. After applying a gate voltage, the charge carriers are accumulated at the interface of the semiconductor/dielectric and a conductive active channel forms between source and drain. The sheet of mobile carriers at the interface leads to a higher current, which means the device is in the on-state. It is necessary to elucidate that the on-off state of an OFET device is related to the threshold voltage position [29,48,54,65,66].

In Figure 5, current-voltage (I-V) output and transfer characteristics of a typical OFET are illustrated. Figure 4c shows the linear dependence of the square root of the drain with the gate voltage [8].

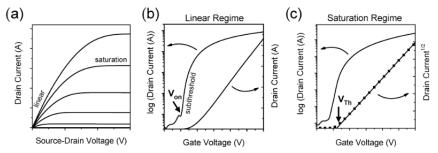


Figure 5. A representative current-voltage characteristics, (a) output curve, (b)transfer curve in linear regime, and (c) in saturation regime. Reprinted with permission from [8]. Copyright 2007 American Chemical Society.

An output curve demonstrates the drain current (I_{DS}) versus source-drain voltage (V_{DS}) at a constant gate voltage value. A transfer curve represents the drain current versus gate voltage at a constant V_{DS} . With the help of Figure 4b, the onset voltage can be extracted from the semi-log plot (a quick step up of drain current above a defined low off-current). The subthreshold swing ($SS=dV_G/d(log\ I_{DS})$) depends on the gate dielectric capacitance and trap states. For an ideal OFET, the number of trap states is equal to zero, thus the theoretical minimum value of SS is calculated at room temperature as 59.5 mV decade-1 [33].

OFET has three modes that depend on the gate voltage (V_G) and drain voltage (V_{DS}):linear, saturation and cut-off (pinchoff) regions, respectively (Figure 6).

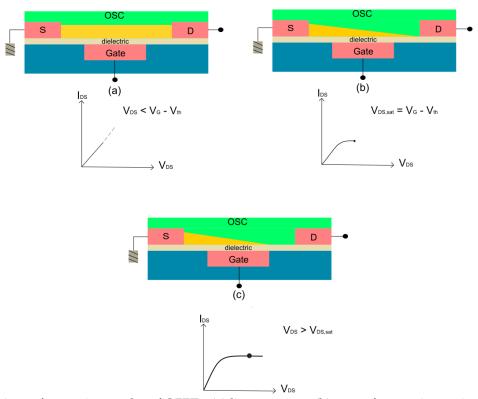


Figure 6. Illustrations of operating modes of OFETs, (a) linear regime, (b) start of saturation regime, (c) the channel pinch-off and saturation regime.

When V_G is applied, while V_{DS} is zero charges are induced at the insulator/semiconductor interface uniformly. When a small V_{DS} is applied, charge carriers begin to move from source to drain through the active channel [28,30,31,48,65,66]. As seen in Figure 4, as V_D (or V_{DS}) value increases, the mode changes and goes to saturation regime. Drain current (or the channel current I_{DS}) in linear and saturation regimes are shown by Equation 1 and 2, respectively:

$$I_{D} = \frac{w}{L} C_{i} \mu (V_{G} - V_{th} - \frac{v_{D}}{2}) V_{D} , \qquad V_{D} < V_{G} - V_{th}$$
 (1)

In saturation:
$$I_D = \frac{w}{2L} C_i \mu_{sat} (V_G - V_{th})^2$$
, $V_D > V_{G} - V_{th}$ (2)

 C_i is the areal capacitance of the dielectric; W is the channel width and L is the channel length. C_i is calculated as in Equation 3:

$$C_{i} = \frac{\varepsilon_{r} \varepsilon_{0}}{d}$$
 (3)

d is the thickness of the dielectric layer.

At an applied gate voltage higher than the V_{th} , the charges in the channel (Q) start to accumulate (Equation 4) with respect to C_i and V_G .

$$Q = C_i (V_G - V_{th})$$
(4)

A larger capacitance value is required to lower the operating voltage. High capacitance value allows accumulating more charge carriers at low applied voltage. There are some strategies to increase the C_i (Equation 5). One of them is using high- $k(\varepsilon_r)$ dielectric materials to induce more charges [31,33,78,79]. The other one is to decrease the dielectric thickness (~d<20 nm). It should be noted that the dielectric thickness needs to be significantly thinner than the channel length (L > 10 datelectric) in order to ensure that the gate voltage modulates the charges in the channel [8,29]. Conventional studies took silicon dioxide (SiO₂) as both insulator layer and substrate on account of their smooth structure and availability, despite its low k-value (ε =3.9). Other frequently chosen materials are metal oxides such as aluminium oxide (Al₂O₃, ε =8) and tantalum oxide (Ta₂O₅, ε=23). Meanwhile, low-k polymeric insulator materials such as polymethylmethacrylate (PMMA, $\varepsilon \approx 3.5$), polyvinyl alcohol (PVA, $\varepsilon \approx 7.8$) and poly(4-vinyl phenol) (PVP) have been utilized, as well. They are solution-processable and can be deposited on top or bottom depending on the device configuration. It is known from the literature that after solving in an orthogonal solvent, they can be applied on top of the OSC, and do not damage the OSC. Cellulose is also preferred as a natural high-k insulator material. Pure cellulose has a relatively higher k constant (k=6-8) than other solution-processed polymers. Dry cellulose has air in its voids hence its k decreases to 1.5-4. To hinder this, fillers such as oil, resin, inorganic particles are made use of [70]. Cyanoethyl cellulose (CEC) and CEC-based nanocomposite (using nanoparticles of barium strontium titanate (BST, k≈ 16)) dielectrics with PVP capping thin-films demonstrated have shown promises for low voltage, low power electronics [80]. Moreover, self-assembled monolayers (SAMs) came out as a modifying component that increases the capacitance by decreasing the thickness to a few nanometres. Hybrid dielectric materials have emerged to solve the problem of polymers' low-k and inorganics' high-temperature deposition process. Hybrid materials combine organic materials with inorganic ones. Thus, they benefit from organic materials' easy deposition and flexibility and high capacitance of the inorganic ones. Researchers have shown growing interest in polymer-ceramic dielectrics. Polymeric-nanoparticle dielectric composites date back to 1988. Polystyrene (PS) and titanium oxide nanoparticles' (TiO2 NPs) composite was one of the attempted high-k dielectric materials. BST and barium zirconate (BZ, $k\approx11$) NPs are used with high-k fluorinated polymers such as poly(vinylidene fluoride-co-hexafluoropropylene) (P(VDF-HFP)) to make use of their superior features. In these studies, NPs agglomeration can be a complication in obtaining homogenous nanocomposite suspensions. A careful combination of organic solvents and NP-to-polymer volume ratio can be sufficient enough to rule out any required surface modification [81]. Inorganicorganic bilayer is another way to make a hybrid dielectric, for instance PMMA/ Ta₂O₅ [78]. Chen et al. reported development of [79] low-power OFETs with solution-processable nanocomposite of PVP and calcium titanate nanoparticles (CaTiO₃ NPs, $k\approx150$) as the gate dielectric. For a p-type OFET, high work function metals, such as Au, Pt are chosen as the S/D electrodes. Devices operate by applying a negative voltage to the gate electrode (vice versa for n-type device) [28,29,47,65]. The larger the applied negative gate voltage is, the higher the induced holes appear in the conducting channel. By applying a negative drain voltage, holes begin to move to the drain electrode [29,48,65,68]. This is related to the HOMO-LUMO level of the semiconductor and the work function of the metal electrode [8,48,65]. Transition metal oxide (TMO)-based buffer layers, such as molybdenum trioxide (MoO₃), vanadium oxide (V₂O₅), tungsten trioxide (WO₃) are generally utilized to lower the hole injection barrier [82]. As shown in Figure 7, trap states exist in the HOMO-LUMO gap [83].

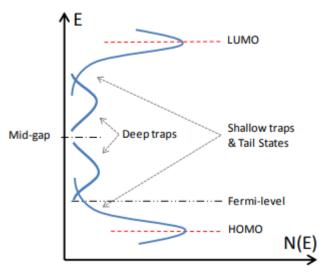


Figure 7. A presentation of the trap states between HOMO and LUMO. Reprinted from [83]. Copyright 2013, with permission from Royal Society of Chemistry.

Once deep levels are filled, charges can begin to transport through the channel by applying a V_{DS} bias. Traps can increase not only the photosensitivity, but also the response time. For instance, for a p-type device, as more holes are trapped in the OSC, more electrons stay in the active channel due to charge neutrality. So, the conductivity is increased. The insulator-semiconductor interface is defined as a high-trap density region [28,29,33,65,84]. This topic elucidated in more detail in section 3.2.

The final characteristic we discuss here with respect to OFETs is contact resistance (Rc). It is literally the total of source and drain contacts' resistances. Due to charge injection from metals, charge carriers must pass a barrier. That is why it is called contact resistance. [29,48]. One of them is channel resistance (Rchannel). Drain current- Gate voltage (transfer) curve is not a straight line because of contact resistance. Access resistance is another resistance that exists in the OFET structures. Travelling of charge carriers from the source into the channel and back up to the drain causes access resistance. It is also known as bulk resistance (Rbulk). In BGBC structures, electrodes are in the same plane as the OFET channel, hence access resistance is not an issue in this case. Charges can be directly injected into the active channel layer at the insulator/semiconductor interface. In TC structure, the main source of the contact resistance is the access resistance. Charges must travel through a few nanometres to arrive at the channel. Access resistance can be negligible when using polycrystalline films due to their rough surface. [85]. When adopting TGBC and BGTC structures, charges can be injected from both the edge of the source electrode and the overlap region with the gate electrode [8]. Much research has been focusing on lowering the contact resistance by applying various methods, such as preferring TC over BG configurations due to poor semiconductor morphology in the latter. Apart from that, semiconductor's surface quality can be improved by some chemical modifications. Thiol-terminated (R-SH) hydrocarbon molecules are frequently applied to form a SAM layer on the metal contacts to mask it from the semiconductor [86].

2.3. Solution Processing Techniques for Device Fabrication

Solution processing method is a promising deposition technique for fast, cost-effective, high-throughput production of electronic devices on flexible/conformal substrates. It is highly compatible with most organic semiconductors and polymeric dielectric materials. Ease of fabrication and real-time control of parameters due to low (room) temperature process makes such deposition techniques attractive for OFETs and OPT devices. Examples of widely adopted solutionprocessing techniques are spin coating, drop casting, dip coating, spray coating, blade coating (or roll-to-roll method) and gravure and inkjet printing. Nowadays, inkjet printing has been widely used because it offers superior advantages to frequently preferred spin-coating. Inkjet printing is a very fast method with low material consumption, printing ability of arbitrary patterns, and high resolution [87,88]. Inkjet printing does not require direct contact with the substrates which in return reduces the risk for defects induced by contact with mechanical parts. By adopting inkjet printing, direct deposition of controlled volume of functional materials is made possible via a material-efficient approach [89]. Fully inkjet-printed OFET prototypes are successfully attempted [90]. Nevertheless, inkjet printing is intrinsically slower than some other high-throughput printing methods, such as gravure. Parallelization (multi-nozzle) strategies are introduced to minimize such shortcomings [91]. The conventional channel length of inkjet-printed pattern is normally limited to about 10 µm. By using electric fields to produce the formation of a droplet (electrohydrodynamic jet printing), materials can be patterned down to a resolution of 1 µm [92]. Smaller channel lengths can be achieved through techniques integrating printing with a self-assembly-driven process, such as self-aligned printing, in which the surface energy of a pre-printed pattern is modified with SAMs or surfactants [93].

Not all but majority of the small molecule and polymer OSCs can be deposited by solution processing. Polymeric OSCs have better solution-processability than small molecules. Blends of polymers and small molecules have been prepared to facilitate easier and scalable solution deposition [94]. Processing from solution enables tuning of molecular packing in OSC thin films [3,11,18,20,27,63,77]. Creating a highly ordered and uniform surface is critical for efficient charge transport and high-performance device. However, it is not always possible to obtain highly aligned organic crystalline arrays, due to the challenges over the controlling of crystallographic orientation. OSCs can be distracted due to their fragility by high temperature, UV light, or organic solvents. That means any subsequent photolithography techniques can impair the solution-processed thin films underneath [95,96]. Most recently, solution shearing technique was adopted to successfully print water-soluble ink on a hydrophobic surface of an OFET device [95]. The solution shearing technique was chosen due to its simplicity and reformative feature on the molecular motifs [95,97]. In addition, this technique was combined with the screen-printing method; both of which are inviting techniques for high-quality industrial production. The fluid drying dynamics changed with the water-soluble surfactants which had been added to reduce the surface tension between OSC and resist. Highly aligned organic crystalline arrays were obtained in this study.

3. Organic Phototransistors

Organic phototransistors are a subcategory of organic light detectors that share the same three-terminal stack structure of an OFET. OFETs can be light-receiving (LR) or light-emitting (LE). OPTs are basically light-receiving OFETs (LR-OFETs) [7,33]. In Figure 8, a typical OPT device structure is depicted. Depending on the direction of the light, the device configuration can be bottom-light (BL) or top-light (TL). In general, organic semiconductors (OSCs) serve as the active layer in OFETs and OPTs. They have a wide wavelength absorption range that absorbs light from ultraviolet (UV) to near infrared (NIR). The absorbed light excites the energy states of molecules to produce excitons or to induce molecular conformational changes.

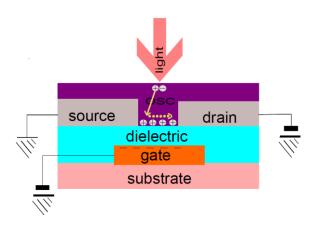


Figure 8. A typical P-type OPT device structure (TL). During illumination, positive charges drift towards the channel.

OPTs effectively convert the light signals into electrical signals, and then amplify the signal thanks to their transistor structure. Thus, they provide both high sensitivity and low noise level. With the detection capability of weak signals and the possibility of tuning the dielectric properties, organic phototransistors are excellent candidates for low power applications [1–3,12,18,27,33,98]. OPTs have been used for decades in a variety of fields, such as biomedical applications, energy and environmental studies [1,2,9,12,99,100].

3.1. Working Modes of OPTs

3.1.1. Photovoltaic Mode

In photovoltaic mode, the device works in the accumulation region. When the device is in a turn-on state, for a p-channel device, gate voltage is smaller than the threshold voltage ($V_G < V_{th}$). After illumination, a positive shift in V_{th} emerges. Electrons can also be trapped by the semiconductor/ dielectric interface due to electron capturing trap sites, such as hydroxyl groups [3,18,33,84,101]. Equation 5 [101] shows the photocurrent caused by the photovoltaic effect.

$$I_{ph,pv} = g_m \Delta V_{th} = \frac{AkT}{q} \ln \left(1 + \frac{\eta q \lambda P_{opt}}{I_{pd} hc} \right)$$
 (5)

 η represents the photogeneration quantum efficiency, and P_{opt} optical power density. hc/λ is the photon energy, q is the unit charge, I_{pd} is the dark current for minority charges, g_m transconductance, k is the Bol tzmann constant, T is the temperature and A is the proportional factory [77].

3.1.2. Photoconductive Mode

In photoconductive mode, the device is in a turn-off state. In this mode, an OPT operates in the depletion region. For a p-channel device, gate voltage is greater than the threshold voltage (V_G >V_{th}). Drain current (I_D) shows linear increase with optical power. [3,18]. I_{ph} is proportional to the areal power density of the incident light [98]. The relationship between optical power density and photocurrent is given in Equation 6.

$$I_{ph,pc} = (q\mu_p pE) WD = B P_{opt}$$
(6)

where μ_p represents the mobility of charge carriers, and p the charge concentration. E is the electric field, W is the gate width, D is the depth of absorption region, B is the proportional factory [3].

3.2. Performance Parameters of OPTs

The performance of phototransistors is evaluated by different parameters. When characterising phototransistors, the two important parameters are photocurrent and dark current. Photocurrent (I_{ph}) is the current that flows when the device is illuminated. Dark current (I_d) is the current that flows in the absence of illumination in the channel. The p-type device has a large negative V_{th} in the dark current. When V_G is near zero voltage, the dark current is very low. To reduce dark current, one or few monolayers of OSC is suggested [33]. As aforementioned, the on/off current ratio is determined by the position of the threshold voltage (V_{th}). In general, the ratio > 10^6 is desirable. A low I_{off} is essential for low power consumption.

The ratio of the photocurrent to the incident optical power (P_{opt}) is referred to as the photoresponsivity (R) of an OPT device. The other two important parameters of a phototransistor device are photosensitivity (P) and detectivity (D^*) . The value of R depends on the dimensions of the OPT [33]. Table 2 comprehensively presents figures-of-merit of OPT devices.

Table 2. Phototransistor merits of performance [5,11,27].

Figures of merit	Definition	Unit	
Photoresponsivity (R)	$(I_{ m light} ext{-}I_{ m dark})/P_{ m opt}$ 1	AW^{-1}	
Photosensitivity (P)			
	$(I_{ m light} ext{-}I_{ m dark})/I_{ m dark}$	unitless	
	The minimum input optical		
Detectivity (D*)	o*) signal to generate photocur-		
	rent. D*= $(A\Delta f)^{1/2}R/S_n$ ²		
	Range of incident optical	LDR=10log(Psat/NEP)	
Linear Dynamic Range (LDR)	powers for which the detector	11111	
	responds linearly ³	dB	
External Quantum Efficiency (EQE)	The ratio between the num-	EQE= hc / λq	
	bers of collected carriers and		
	incident photon	%	
Noise Equivalent Power (NEP)	S _n / R	WH ^(-1/2)	
	It has multiple components,		
Noise Density (Sn)	including thermal noise,	$A/Hz^{1/2}$	
J 、 ,	which is significant in narrow		
	band gap, shot noise and 1/f		
	noise.		
	Number of collected carriers	G=TlifetimeTdrift ⁻¹	
Photoconductive Gain (G)	divided by the number of	unitless	
	photons absorbed.		

 $^{^{1}}$ P_{opt} = $P_{inc}S$, P_{inc} is light intensity, S is channel area; 2 A is the effective device area, Δf is the electrical bandwidth of the noise, S_n noise density of the current, 3 P_{sat} is the saturation signal power, dB is decibel.

The spectral detection range is also another figure of merit in OPTs. For narrow-band applications, e.g., pulse oximetry, a specific spectral detection range is necessary. Low noise (NEP), high speed, high sensitivity and detectivity and selective spectral range are all favourable performance merits for OPT applications. Various studies have been dedicated to improving OPTs performance. For instance, the relationship between inorganic nanoparticles density and photosensitivity was studied by MOK et al. [102]. They reported that since light absorbance of TiO₂ nanoparticles to white light is negligible, the photosensitive behaviour of the device could be attributed to light absorption of the Poly(3-

hexylthiophene-2,5-diyl) (P3HT), which generated excitons in the composite film. However, charge separation occurs at the interface of P3HT/TiO₂. For the higher density of TiO₂ nanoparticles, a larger interface area existed in the composite film. Therefore, more electrons could be trapped in the TiO2 nanoparticles which correspondingly induced higher photosensitivity of the device. Liu et al. [103] focused on low-voltage OPTs and tuning of their electrical and photosensitive properties. Poly(4-vinylphenol) (PVP)and poly(methyl methacrylate) (PMMA) were used as modification layers that could block the electron injection because their LUMO levels were higher than that of the OSC (Figure 9a, 9b and 9c). When ΔV_{th} values were evaluated, it was clear that the highest shift belonged to unmodified one (unmodified ΔV_{th}=14 V, PVP-modified ΔV_{th}=7.6 V, PMMA-modified ΔV_{th}=5.8 V). Similar to these results, the R-value of PMMAmodified OPT was the lowest of them all (Rmax,PMMA = 223 mA W⁻¹, Rmax,PVP=303 mA W⁻¹ and Rmax,unmodified=761 mA W⁻¹). Moreover, Park et al. [104] surveyed hybrid gate insulators (PVP-PMMA) on UV-sensing by comparing them to the conventional single-layered dielectric (PMMA). PVP was chosen due to its high sensitivity to UV light and its insulating capability. In their hybrid design, PMMA was combined with PVP due to its no trap-structure. Therefore, the new design could enhance optical switching. The reported solution-processed hybrid gate insulator-OPT had 1.29 times higher photoresponse than the conventional single-layered dielectric. After illumination, holes were extracted at the drain electrode, while electrons went to the gate (Figure 9f and 9g). During the UV exposure, the hybrid gate insulator-OPT device showed better performance (Figure 9d, 9e) (Currents for single-PMMA=7.98 x 10-11 A and hybrid- $PVP/PMMA=1.17 \times 10^{-10} A)$.

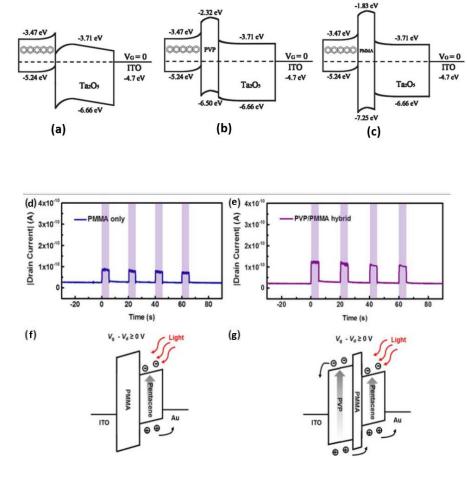


Figure 9. (a), (b) and (c) indicate the energy band diagrams of unmodified, PVP-modified and PMMA-modified OPT memory in darkness. Reprinted from [103]. Copyright 2012, with permission from Royal Society of Chemistry. (d) and (e) illustrate dynamic photoresponsive behaviour of OPTs (PMMA and PVP/PMMA gate insulator), (f) and (g) show the operating principles [104].

Park et al. also investigated bulk-effect photoresponsive gate insulators in OPTs [26]. They compared two different thicknesses of PVP dielectric layer. It is a well-known fact that the greater the dielectric thickness is, the smaller the dielectric capacitance becomes. However, in their study, it was found out that the thicker (d=260 nm) PVP layer showed higher P and R (For thin (d=60 nm) dielectric, P=6.14 x 10¹, R=0.95 AW⁻¹; for thick dielectric P=1.38 x 10³, R=1.28 AW⁻¹). They attributed this behaviour to the absorption of more photons. For wearable devices, physically flexible and robust sensors are important performance parameters which should be complied with to obtain better results from wearers. If we are to design a wearable sensor, it should maintain its performance during and after stretching. Therefore, mechanical parameters of organic phototransistors should be also evaluated [7]. The durability and stability of the wearable phototransistor are crucial performance merits to make it a suitable candidate for use in clinical applications. Encapsulating the active layer can be adopted to act as a barrier to air and humidity. Xu et al. [15] used PTFE/Parylene as an encapsulation layer to make their phototransistors robust in terms of mechanical flexibility and air stability. They reported that their devices exhibit good performance against diffusion of oxygen and water molecules.

3.3. Charge Photogeneration and Separation in OPTs

Organic phototransistors convert the light into a flux of charge carriers. In OSCs photogenerated excitons (e⁻/h⁺ pairs) of high binding energy are created. A bulk-heterojunction (BHJ) structure formed by two materials is exploited to enhance the photogeneration, separation and collection in OPTs. As the result, effective trapping of one type of carriers in one component and transport of the oppositely charged carriers in another component occurs at the same time. Therefore, D (donor) and A (acceptor) layers are preferred for the photoinduced charge separation [3,54,55,68,105].

BHJ structures involving a narrow-bandgap polymer and an acceptor effectively achieve the charge separation of excitons [9,11,23,54,106]. Herrera et al. [105] studied the relationship between the blending ratio and the device behaviour. P3HT was used as the p-type semiconducting polymer and phenyl-C₆₁-butyric acid methyl (PCBM) for the n-type small molecule. The OPTs were illuminated by green light (λ = 525 nm) to detect the contribution of P3HT to charge generation. Due to their high photoresponse, the authors suggested these BHJs promising candidates for future studies. On the contrary, they pointed out that blending P3HT at ratios from 1% to 20% did not have a significant effect on charge dissociation. Poly(N-alkyl diketopyrrolo-pyrrole dithienylthieno[3,2-b]thiophene) (DPP-DTT), and [6,6]-phenyl-C₆₁-butyric acid methylester (PCBM) were used as BHJ in another study [9]. The devices denoted high responsivity (~5x 10⁵ AW-¹). Hybrid transistor design gains attention in flexible electronics due its attractive features, such as photosensitizer molecules' solution processibility and transparent properties. In such a hybrid design, a photosensitizer molecule is applied to OPT to enhance the sensing range by separating charge absorption and charge transport. Conformational changes occur during exposure to UV and VIS light and cause some reversible variations in physical properties, colour, polarity, energy levels and π -conjugation [1,33,107,108]. These molecules can be incorporated into OPT devices in the following three different ways[1]:

- Interface/surface engineering
- Doping in channel/dielectric
- Direct use at channel layer

Utilizing photosensitive molecules at the insulator/semiconductor interface is an effective method to modify device performance by controlling trap densities at the interface. Spiropyran (SP), spirooxazine (SPOx), diarylethene (DAE) and azobenzene (AZO) are the most widely studied photochromic molecules. These molecules have two switchable states. With illumination, a number of reversible processes take place. One is the non-ionic-ionic isomerisation which happens in SP molecules. The isomerisation of SP results in dipole moment changes which leads to a change in the dielectric constant (and capacitance) value. Another one is called open-closed ring isomerisation in DAE molecules. And the last isomerisation type is cis-trans isomerization in AZO molecules [108,109]. Shen et al. used SP molecule in

the gate dielectric layer in OTFTs [110]. They blended SP with PMMA to form a hybrid gate dielectric layer in BGTC configuration and deposited it by spin-coating. PMMA served as a good matrix to allow the isomerisation. With UV light, ring-opening occurred (Figure 10), and the dipole moment rose substantially (from 6.4 D to 13.9 D). It affected the dielectric constant (3.67, ~28 % larger than the closed-case). Taking the advantage of the high gate dielectric's more charge capacity, an increase in the drain current was observed.

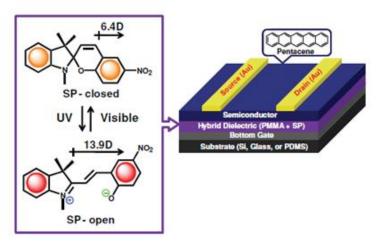


Figure 10. Reversible isomerisation reaction and device structure. Reprinted with permission [110]. Copyright 2010 Wiley.

Kang et al. [111] showed a dual-functional device (BGTC) capable of working both as a memory transistor and as a phototransistor. The motivation of the research team was the necessity of multifunctional storage for the next generation of emerging technologies. They blended spironaphthooxazine molecule (Photorome I (Ph I)) with PMMA and integrated it as an insulator layer by spin-coating. A reversible electronic band structure was observed during the UV and Vis light illumination. By UV illumination, a reversible reaction occurred. Following that, the bandgap got narrower (Figure 11). Narrow band indicated the charge trapping effect increased.

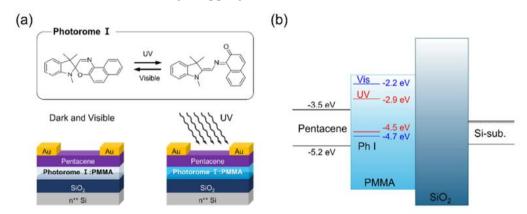


Figure 11. Schematic of (a) device structure and isomerisation process, (b) energy band gap during Vis and UV. Reprinted from [111]. Copyright (2020) with the permission from Elsevier.

The study pointed out that UV light caused a form change from sp³ to sp² hybridization. Conversely, after Vis light exposure, double bonds were broken. The device demonstrated a large memory window (~56 V) and it was indicated that their study was promising for organic non-volatile memory. Ishiguro et al. created a new design [112] with a dual gate layer. This new design brought in light field effect and electrical effect together. Optically active SP molecule/poly(triarylamine) (PTAA) mixture and inactive PTAA were applied in the transistor top and bottom channel,

respectively. The mixture of SP/PTAA was spin coated. The open-ring SP had an ionic polarized form and worked as a charge scatter. On the contrary, the closed-ring type had no effect on the channel and its results were similar to the pristine PTAA layer. The optically induced change in the drain current preserved despite switching off UV light which indicated that the device had optical memory behaviour. Results were promising for the device to be a convenient candidate for optically and electrically controllable devices. Hayakawa et al. [113] studied DAE derivative molecule as an active layer in a bottom gate-top contact design. The photoisomerization caused changes in the energy levels. As the result, the charge carrier injection was affected, since π -conjugation of the molecule offered distinctive charge carrier transport due to differentiation on the π -orbitals overlap. In the open ring position, the work function of the source electrode and HOMO level of the DAE was larger than that of the closed ring type, and this made the charge injection more difficult (Figure 12). A reversible change in the drain current was observed by the light illumination. Ion/Ioff current ratio reached nearly 1 x 10². They reported that subthreshold swing (SS) value surged from 12 V/dec to 25 V/dec which could be attributed to the insulator/active layer interface traps induced by the illumination. The estimated trap density was found 5 x 10¹³ cm²² eV¹¹ after illumination.

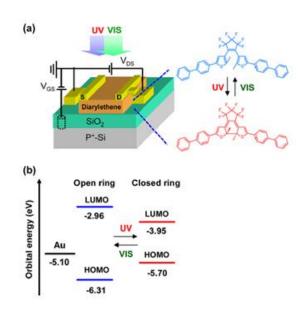


Figure 12. (a) Schematic of device structure and isomerisation process, (b) the corresponding energy levels. Reprinted with permission from [113]. Copyright 2013 American Chemical Society.

3.4. OPTs Based on Solution-Processed Small Molecules, Polymers and Blends

The solution process is compatible with high-throughput technologies and flexible substrates. Dip coating, spin coating, blade coating, drop-casting, spray coating and ink-printing are some common subcategories of solution-processing. Such low (room) temperature processes are widely appealing for cost-friendly and large-area production of OPT devices. Moreover, it offers unique aspects for controlling molecular packing in OSC material. Not all but some of the small molecules and polymers can be deposited as an organic semiconductor layer by solution processing techniques. Solution-processed polymeric phototransistors (PPTs) have shown superior characteristics than their small molecule-based counterparts. PPTs have high carrier mobility and wide absorption to facilitate the whole process of effective light absorption, while the π - π interactions influence conducting mechanism [3,11,18,20,63,77]. In Figure 13, the chemical structures of some small molecules and polymers used in OPT device are shown.

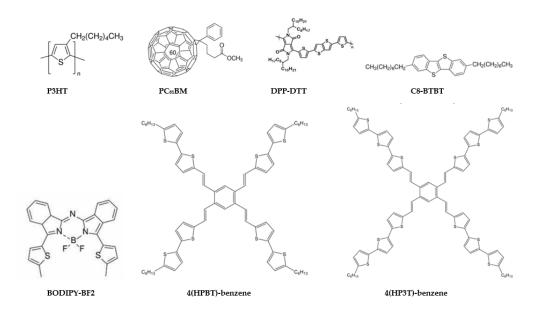


Figure 13. Chemical structures of some solution-processed small molecules and polymers used in OPT device.

Molecular packing of organic semiconductor molecules and polymers plays a critical role in the charge carrier mobility and output current of the OPT device. Researchers report that regularity, π - π stacking and lamellar motif can create outstanding changes in the polymer backbone features. Backbone structure, molecular weight, side chains and processing conditions (including solvents, annealing temperature and choice of substrate) can ultimately impact charge transport and performance of OFETs and OPTs. More efficiently, charge transport takes place when the molecules of a conjugated polymer are in line with the direction of current. Edge-on orientation stems from c-axis of the semiconductor backbone. C-axis is alignment with the substrate. In face-on orientation, the semiconductor backbone is parallel to the substrate. That is why an edge-on rather a face-on orientation (Figure 14) is preferred in OFET and optoelectronic devices.

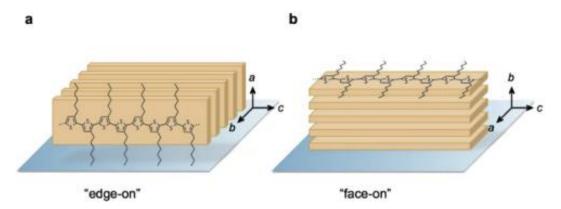


Figure 14. Schematic representation of (a)edge-on and (b)face-on orientations of semiconductor backbone with respective to the substrate surface. Reprinted from [114], Copyright (2015) with permission from Elsevier.

Changing molecular motifs can be achieved by introducing polar groups or alkyl groups, for instance, alkyl groups can change charge orientation from edge-on to face-on [45,114]. Various substituents can be attached to the polymer backbones. Coupling polycondensation is widely used for thiophene-containing conjugated polymers. Apart from that, the fluorination effect is one of the most preferred ways to tune energy levels. Its size resembles hydrogen and replacement of hydrogen with fluorine is a convenient method without steric hindrance effect. Substituent effect and bridging atoms effect are other effective strategies for tailoring energy levels of polymers [115]. Recently, copolymers of 4-thieno[3,2-

b]thiophen-3-ylbenzonitrile with anthracene (P1) and biphenyl (P2) were synthesised and characterised for optical, electronic and thermal properties [116]. These two novel copolymers were found promising OSC choices in electronic applications due to their low bandgaps (2.01, eV and 1.9 eV, respectively). P1 had higher HOMO level (E_{HOMO}= -5.74 eV) than P2 (E_{HOMO}= -5.54 eV). This was attributed to the steric hindrance of anthracene. The thermal gravimetric analysis showed that π - π stacking in the P2 which had biphenyl groups made the copolymer to become more stable at high temperatures. P2 copolymer was apt to provide high charge carrier mobility because of its backbone orientation and lower bandgap. Bronstein et al. [117] reported thieno[3,2-b]thiophene-diketopyrrolopyrrole-based polymer for OFET and OPVs. They applied thieno[3,2-b]thiophene units to modify coplanarity and provide more delocalised HOMO distribution. P1 and P2 polymers had similar structures except for a thiophene unit which was absent in P2 polymer. P1 polymer (μhole = 1.42±0.46 cm² V-1s-1) exhibited higher hole mobility than P2 polymer (μhole = 0.037±0.015 cm² V-1s-1). This was attributed to the existence of disorders or traps. The reduced distance between the solubilising alkyl chains in P2 caused steric hinders, and hence contributes to carrier mobility differences between polymers P1 and P2.

Amongst solution-processed small molecules, star-shaped oligothiophenes 1,2,4,5-tetra(50-hexyl-[2,20]- bithiophenyl-5-vinyl)-benzene (4(HPBT)-benzene) and 1,2,4,5- tetra(50-hexyl-[2,20]terthiophenyl-5-vinyl)-benzene (4(HP3T)-benzene) zene) are commonly preferred[21]. A study [118] reported use of soluble 4(HPBT)-benzene and 4(HP3T)-benzene to obtain highly sensitive OPT. The photoinduced electrons were trapped in the bulk while the holes were transported in the channel. They observed a high I_{on}/I_{off} ratio (4 x 10⁴) with a high sensitivity (R more than 2500 AW-1) and low gate voltage (V_G= -10 V) in a short response time (<1 s). Their unique structure, and short-chain length 4(HPBT) demonstrated highly sensitive star-shaped small molecule-based OPTs as a promising candidate for power saving applications [118]. P3HT is one of the solution-processible, conjugated polymers frequently used in OPTs. OSCs blend with inorganic nanoparticles have been recently applied as the photosensitive active layer. Organic-inorganic nanocomposites are a promising approach to enhance the photoresponse of organic phototransistors [119]. Han et al. [119], used such nanocomposites to control the threshold voltage and embed gold nanoparticles (Au NPs) into the P3HT layer to increase the photoresponse. The device structure was BGBC and SiO₂ was used as the gate dielectric layer. As shown in their previous study, Au NPs could enhance mobility [119]. They decided on 0.1 mg mL⁻¹ as the optimum doping concentration [120] . The P3HT/Au NPs mixed solution was spin-coated on the substrate. After embedding Au NPs, hole injection barrier decreased from 0.54 eV to 0.37 eV. The efficient hole extraction could increase mobility and lead positive shift for V_{th} (from 12 V to 27 V). The p-type polymer and n-type inorganic nanoparticles blend are advantageous in OPTs due to the stronger impact of inorganic materials [121]. In their studies, Nam et al. used a BHJ of P3HT and different wt % (up to wt % 50) ZnO NPs. ZnO materials are cheap, and their energy band structure is fitted for efficient charge separation with p-type polymers. The active layer solution was spin-coated on the top of the dielectric layer. The values of R_A and RC (apparent and corrected responsivities, respectively) achieved at P_{inc}= 0.27 μW/cm² were 4.7 AW⁻¹ and 2.07 AW-1 respectively, when 50 wt % of ZnO NP was blended in. In another work, [106] low-bandgap zinc oxynitride (ZnON) were applied to develop an narrow bandgap organic-inorganic hybrid phototransistor. For the BHJ layer, Poly[2,60'-4,8-bis(5-ethylhexylthienyl)benzo[1,2-b;3,4-b]dithiophene-alt-5-dibutyloctyl-3,6-bis(5-bromothiophen-2-yl)pyrrolo[3,4c]- pyrrole- 1,4-dione] (PBDTT-DPP) and [6,6]-Phenyl C71-butyric acid methyl ester (PC71BM) were used as a lightsensitive active layer. The formation of the ZnO layer on the surface of ZnON films helped to transfer electrons from the dissociation, while holes were impeded by the deep HOMO of ZnO. The device had a broad spectrum ranging from UV to NIR. Their reported D* value reached over 10¹² Jones with LDR 122.3 dB and R 1.7 x 10² AW-1 at 100 nW cm-2 light intensity. A summary of other significant works done on OPTs that are in line with the scope of this review are collated in Table 3.

Table 3. Solution-processed OPTs with the device performance parameters.

Device	OSC type	Dielectric	Mobility (μ) (cm ² V ⁻¹	Photore- sponsivity		Type of radia- tion	Wave- length	Refs
structure	ose type	Diciccinc	s ⁻¹)	(R)(AW ⁻¹)	Iph/Idark	tion	range	RCIS
BGBC	РЗНТ:РСВМ	SiO ₂	-	-	-	UV-Vis	300- 1000 nm	[105]
TGBC	DPPT-TT/ TFP:PS	Cyanoresin (high <i>k</i>)	0.84	0.091	-	UV-Vis-NIR	250- 1000 nm	[122]
BGBC	DPP-DTT:PCBM	SiO ₂	0.3	5 x 10 ⁵	~1.6 x 10 ⁴	NIR	350- 1000 nm, max at	[9]
							808 nm	
BGBC	DPP-DTT:PCBM Encapsulation layer: PTFE/Parylene	Al ₂ O ₃ / SiO ₂	-	3.5×10^5	-	NIR	max 810 nm	[15]
BGTC	PODTPPD-BT (active layer), P3HT (channel layer)	PMMA	-	388.43 mAW ⁻¹ (max R value at 780 nm)	-	NIR	200- 1000 nm	[35]
BGTC	BODIPY-BF2	SiO ₂	1.13 x 10 ⁻¹	1.14 x 10 ⁴	1.04 x 10 ⁴	NIR	600- 1000 nm, max at 840 nm	[40]
встс	C8-BTBT:PC61BM (BHJ layer), MoO3 (Multifunctional layer), C8-BTBT (Conduction channel)	SiO ₂	-	8.6 x 10 ³	2.9 x 10 ⁶	UV-Vis	352-700 nm	[82]
BGTC	DPP-DTT nan- owire	SiO ₂	-	~246	10³	NIR	600- 1000 nm, max at 850 nm	[36]
TGBC	P3HT:PDPPTTT	PMMA/PV A	0.14	2.43 (p-channel) 4.29	170 (p- channel) 61	Vis-NIR	350-900 nm	[59]

		Low k/high k		(n-channel)	(n-channel)			
				108.43	4552 (p-		600-	[123]
BGTC	PBIBDF-BT	OTS/SiO ₂	-	mAW^{-1}	channel)	Vis-NIR	1000	
				(p-channel)	1044			
				38.72 mAW	(n-channel)		nm,	
				1			max at	
				(n-channel)			650 nm	
				440	1.3×10^4		400-	[58]
BGTC	PBIBDF-TT nan-	SiO_2	-	mAW^{-1}	(p-channel)	Vis-NIR	1200	
				(p-channel)	3.3×10^4			
	owire	70 ı		70 mAW ⁻¹	(n-channel)		nm,	
				(n-channel)			max at	
				,			808 nm	
BGTC	PDVT-8/PC61BM	SiO ₂	-	750	1 x 10 ⁶	Vis	720 nm	[124]

¹ Poly[{2,5-bis-(2- octyldodecyl)-3,6-bis-(thien-2-yl)-pyrrolo[3,4-c]pyrrole-1,4-diyl}-co-{2,2'-(2,1,3-benzothiadiazole)-5,5'-diyl}] is PODTPPD-BT, BODIPY-BF2 represents 4,4-difluoro-4-bora-3a,4a-diaza-s-indacene, bis (2-oxoindolin-3-yli-dene)-benzodifuran-dione based polymer is PBIBDF-BT, poly[2,5-bis(alkyl) pyrrolo[3,4-c]-pyrrole-1,4(2*H*,5*H*)-dione-*alt*-5,5'-di (thiophen-2-yl)-2,2'- (E)-2-(2-(thiophen-2-yl)vinyl)-thiophene] is PDVT-8, [6,6]-phenyl C₆₁ butyric acid methyl ester is PC₆₁BM.

3.5. Novel Organic Semiconductors for Photosensing

Today, more sensitive, and high-performance polymers are needed for medical and information technologies to detect NIR and SWIR light and provide fast response to ensure one of the basic properties of the sensor devices. Advancement in science and technology has enabled synthesise of new organic semiconductors for photosensing applications. Vella et al. [125] developed a conjugated polymer for use in photodetectors in a broadband infrared region. Their aim was to create a narrow bandgap polymer to facilitate SWIR detection. To achieve this goal, they handled the problem from the shell structure. It was reported in this study that if the conjugated polymer structure was based on open-shell, then they could obtain a very narrow bandgap polymer. The newly synthesised polymer was a high-spin ground state poly(4-(4,4-dimethyl-4H-cyclopenta[2,1-b:3,4-b /]dithiophen-2-yl)-6,7-bis(5-hexadecylthiophen-2-yl)-[1,2,5]thiadiazolo[3,4g]qui-noxaline) with <0.1 eV optical bandgap. Thiophene substituent allowed the modification of C16H33 side chains and made designing a highly ordered of the organic semiconductor possible. The donor-acceptor conjugated polymer could sense NIR, SWIR light, and even long-wavelength infrared light. This solution-processable conjugated polymer showed a high D* value of more than 2.1 x 109 Jones. Most recently, Li et al. [126] synthesised and tested two benzo[1,2-b:4,5b'|dithiophene (BDT) and 2,2' :5' ,2" -terthiophene-3,3" -dicarboxylate (TTC) based polymers; PST-TTC and PSPT-TTC with three different small molecule acceptors (ITIC/S shape, DTCFO-ICCI/C shape, and Y6/U shape) to examine their photovoltaic performances. PST and PSPT had different conjugated side chains of alkylthiothiophene (ST) and alkylthiophenylthiophene (SPT) on the BTT unit. It was demonstrated that the side chain length influenced absorption properties. PST-TTC showed a smaller optical bandgap (1.95 eV). The polymers were assessed in terms of their power conversion efficiency (PCE). When PST-TTC was employed with DTCFO-ICCI/C shape, this new D/A molecule gave the highest PCE (10.6%), while 10.1% and 7.36% were obtained for S shape and U shape, respectively. On the other hand, PSPT-TTC gave the highest PCE when it combined with U shape Y6 acceptor. PCE increased dramatically from 9.43 % (C shape) to 11.46% (U shape). It appeared that different side chains and molecular conformations collectively led to higher PCE value. This study was very promising to select particular functional materials in the design of photovoltaic cells to produce high yield. Molecular weight and alkyl side chain length were investigated for a series of poly(3-alkylthiophenes) (P3AT) to elucidate their effect on photovoltaics [127]. P3AT with butyl (C4H9), hexyl (C6H13), and octyl (C₈H₁₇) groups were synthesized by adjusting Ni(dppp)Cl₂ catalyst. The melting temperature had a slight increase with the molecular weight. The molecular weight did not affect the chain packing and crystal size. Polymer with butyl groups had the highest melting temperature due to high chain packing of short length. The optimal PCEs were obtained 2.4%, 3.6%, and 1.5% for P3BT(MW of ~11 kDa), P3HT (MW of ~ 39 kDa), and P3OT (MW of ~ 38 kDa), respectively after the annealing process. Lin et al reported [128] a TGBC, hybrid hetero-phototransistors based on metal halide perovskite (MHP)-organic semiconductor (OSC). The blend of the small molecule 2,7-dioctyl[1]benzothieno[3,2-b][1]benzothiophene (C8-BTBT) and the conjugated polymer indacenodithiophene-benzothiadiazole (C16-IDTBT) was applied as the conducting channel material. As the light absorber material, the mixed-cation mixed-anion perovskite FA0.83Cs0.17PbI2.7Br0.3 (FACs, FA=formamidinium) was preferred. They created two types (type-I and type-II) heterojunctions and examined different gaps between MHP and OSC. Type-I showed straddling gap and it led minimum recombination probability. The long-lived photocarriers enhanced the photoresponse rather than that of type-II, straggered gap. Isci et al. [129] synthesised two thieno[3,2-b]thiophene (TT)-based molecules, TPE2-TT and TPE3-TT, and dithieno[3,2-b;3,2-d]thiophene (DTT)-based TPE2-DTT through Suzuki coupling reaction for optoelectronic applications. Thermal gravimetric analysis of TPE3-TT showed stability for high temperatures which made it a suitable material for optical applications. Narrow bandgaps between 2.88-2.8 eV were obtained for the synthesised TPE-based molecules. The maximum absorption peaks were observed at 390, 360, and 389 nm for TPE2-TT, TPE3-TT, and TPE2-DTT, respectively. Computional studies were carried out. The HOMO of TPE3-TT was found as localized over TT. Besides, a minor delocalization over phenyl groups attached to TPE2-DTT was seen. These combinations open new ways for thiophene based polymers in optical applications. Such new classes of conjugated polymers can be used in high efficiency, solution-processed optoelectronic devices. Kim et al. [130] believed that making new D-A molecules are required to fabricate a high quality device. They synthesized a novel ultra low bandgap (1 eV) copolymers; poly (bicyclic 2,5-diazapentalene) (PDAP) as a strong electron acceptor and chalcogenophene donors (Furan (Fu), Thiophene (Th), or Selenophene (Se)) (Figure 15).

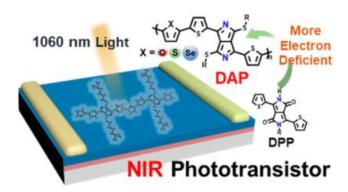


Figure 15. Design of BGTC OPT device and the chemical structure of the active material. Reprinted with permission from [130]. Copyrigth 2021 American Chemical Society.

Especially, PDAP-Se gave the best combined EQE and D* values ($6.56 \times 10^4 \%$ and 1.8×10^{12} Jones, respectively). All copolymers could sense NIR light in 1060 nm, and PDAP-Se showed the highest hole mobility ($4.76 \times 10^{-1} \text{ cm}^2 \text{ (Vs)}^{-1}$). This BGTC OPT device with a high response and detectivity levels in NIR light (1060 nm) offered promises for use in integrated circuits and optoelectronic devices.

4. The Applications of Organic Phototransistors

Phototransistors have a wide variety of application areas, such as visible light detection, biomedical health monitoring, remote diagnostics, electronic eyes, industrial process inspection, food and water quality control, environmental surveillance, energy, optical memory, etc.

Recent advances on OPTs have been particularly focused on detection in the UV and NIR regions. UV sensors are gaining increasing attention for utilisation in the health and medical fields to prevent sunburn and skin cancer caused by sunlight [13,14,19,33–37]. Detection and quantification of the intensity of UV light plays a critical role in medical diagnostics. It has already been known that UV light can have a harmful effect on skin, and overdose exposure can lead to skin cancer. One must avoid to exposure to UV light without control and/or in the absence of safety measures. On the other hand, UV light is applied for phototherapy to cure skin diseases like atopic dermatitis. Under controlled conditions and uniform pulse output, UV light can be a very useful tool in the biomedical field. For instance, UV-B sensitive, low-voltage, solution-processed, thin-film phototransistor was developed for the safe and effective treatment of skin diseases [131]. To explore the effect of UV light on both causing and curing diseases, it is beneficial to carefully quantify the UV light. UV light is mainly divided into three groups: UV-A (400-320 nm), UV-B (315-280 nm) and UV-C (290-100 nm). Determination of the amount of UV-A and UV-B is done by some portable technologies. However, they do not offer high accuracy due to the continuous need for calibration. Dosimeters, sunscreens, UV-weakening clothes are some examples of UV exposure monitoring techniques [14]. Nevertheless, high accuracy, real-time devices are still required for the detection of UV light. Low-voltage, solution-processed organic phototransistors are promising candidates in this field to obtain fast and accurate results. One the other hand, numerous researches have been increasingly focused on development of near IR sensors for medical diagnostics, for instance, pulse oximetry and monitoring blood pressure [9,15]. Home-assisted (bio)medical sensors have gained more demand than ever before, due to increased hospitalisation and hospitals overcrowding during the Covid-19 pandemic [132-135]. Photoplethysmography (PPG) sensors can be integrated into home-assisted kits and offer tremendous advantage to monitor cardiovascular and atherosclerosis disease markers, such as heart rate (HR), blood pressure (BP), heart rate variability (HRV), arterial oxygen saturation (SpO₂), arterial ageing. Most basic human characteristics can be evaluated by the flow of blood in the subcutaneous tissue. PPG sensors can detect these indicators by monitoring pulsatile changes in blood flow [136-139]. The device can be operated in two different modes: Reflective or transmitting mode. There are a number of studies that include excellent work on PPG sensors [140-142]. "Therapeutic window" or "diagnostic window" are taken into account when studying light absorption of the tissue. Biological tissues exhibit low absorbance. It explains why long penetration distance is critically considered in biomedical sensors, otherwise, the light is scattered by cells and proteins. The longwavelength range (600-1600 nm) of the NIR and short-wave IR (SWIR) account for the absorption of the light throughout the tissue (Figure 16), which can penetrate deep subcutaneous part [5,6,15,16,37]. Red and NIR regions provide the largest contrast between the absorption of oxyhemoglobin (HbO2) and hemoglobin (Hb), thus enabling greater accuracy and selectivity in detection. Depending on the arterial pulse, the light absorption varies, and hence the optical density and path length changes [6,15].

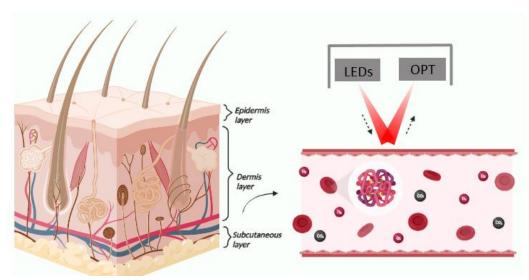


Figure 16. Skin tissue and light absorption of erythrocytes. In this figure, the device mechanism is in reflective mode. This figure was created with BioRender.com.

Xu et al. reported using solution-processed DPP-DTT: PCBM BHJ as an active layer in OPT devices as PPG sensors in the reflection mode [15]. In this study, a hybrid design was demonstrated (Figure 17). They utilised a 1.8 μ m-thick polyimide (PI) as the substrate, due to its smooth surface, good chemical stability, biocompatibility and excellent thermal stability. The applied bilayer dielectric (Al₂O₃/SiO₂) led to achieving low operating voltage (< 3V).

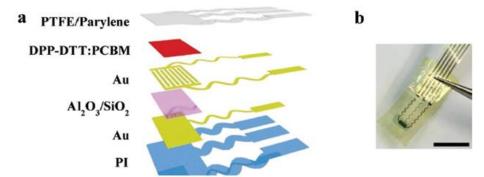


Figure 17. (a) Schematic of the device structure of the flexible OPT, (b) figure of a freestanding OPT. Reprinted with permission [15]. Copyright 2017, Wiley.

To increase the mechanical stability of the sensor, PTFE/Parylene was used as the encapsulating layer. Comparing their device with commercial PPG and clinical ECG, they reported higher accuracy (0.3% error) and better performance than conventional ones, giving promises for low power and real-time monitoring sensors. For evaluating pulse pressure variation (PP mmHg) they compared their hybrid PPG (hPPG) and a commercial PPG (cPPG) with taking a reference PP. In different positions of volunteers, PP showed fluctuating results, and hPPG and reference PP exhibited similar trend. When squatting down, hPPG fitted into reference PP. Most recently, Tao et al. [143] reported tremendous improvement in detectivity level for use in optoelectronic applications, especially UV-sensitive photodetectors. They designed a device with a BGTC configuration and chose triphenylamine-based compounds as the light-sensitive active layer. 1,6-distriphenylamineethynylpyrene (1,6-DTEP) and 2,7-distriphenylamineethynylpyrene (2,7-DTEP) were designed and synthesized, and thereafter drop cast on OTS-modified SiO₂/Si wafer. 2,7-DTEP showed P_{max}= 4.35 x 10³ and R_{max} =1.04 x 10⁵ AW⁻¹. Its D* value was 5.28 x 10¹⁶ Jones under 370 nm UV-light. Moreover, 1,6-DTEP showed P_{max} =1.6 x 105, R_{max}=2.86 x 106 AW-1 and ultrahigh D* value=1.49 x 1018 Jones under 370 nm UV-light. They attributed their findings to production of more photogenerated carriers under high energetic illumination. They also mentioned that under 370 nm UV light, trap densities were reduced. Rhombic crystal structure of 1,6-DTEP gave the highest µmax value (2.1 cm² V^{-1} s⁻¹) in c-axis. I_{on}/I_{off} was up to 10⁶. However, 2,7-DTEP gave μ value of about 0.025 cm² V^{-1} s⁻¹. Overall, they concluded that tighter molecular packing of 1,6-DTEP along with longer molecular conjugation led to higher D* and μ values. Rim et al. [10] demonstrated ultrahigh and broad spectral photodetectivity of a hybrid phototransistor for flexible electronic

applications. Their phototransistor was based on a bilayer active layer that included an organic BHJ layer and an inorganic In-Ga-Zn-O (IGZO) layer. The BHJ was comprised of poly[2,6'-4,8-di(5-ethylhexylthienyl) benzo[1,2-b;3,4-b] dithiophene-alt-5-dibutyloctyl-3,6-bis(5-bromothiophen-2-yl) pyrrolo[3,4-c] pyrrole-1,4-dione] (PBDTT-DPP) and [6,6]-phenyl C61 butyric acid methyl ester (PC₆₁BM) as donor/acceptor, respectively. IGZO layer and the BHJ solutions were spin-coated in their BGTC design. The BHJ/IGZO bilayer showed strong absorption in the range of UV-NIR. LDR level of the device was found over 100 dB, which is comparable to that of conventional Si photodetectors and the maximum D* value was 3.9 x 10^{12} Jones. On the other hands, P and EQE values were different for IGZO and the BHJ. For IGZO below 588 nm (EQE from 1% to 168% and for BHJ over 588 nm wavelengths showed increased EQE levels. The bendability of the OPT devices was also tested and showed no significant changes in the electrical properties for 800 cycles (bending radius= 2.5 mm). Hence, this was found suitable for flexible wearable electronic applications.

Most recently, Jiang et al. [144] developed a transistor device that comprised of an organic solar cell and a FeNi/PDMS magnetic array covered by Ag nanowires (AgNWs). Their aim was to obtain a device that could be implemented as an artificial intelligent skin (touchless human-machine interaction) or usage in optical communication. The photoactive P3HT: PCBM layer and the magnetic array part were deposited by spin-coating. When an appropriate magnetic field was applied, the magnetic array would be placed on the bottom contact. The photocurrent flowed through the device; thus, the phototransistor was in its on-state. In other words, the magnetic part acted as a gate electrode. They also fabricated the device on PET substrate to gain flexibility. It was reported that this two-terminal, solution-processed device with high on/off current ratio (108) and fast-response would shed light on future wearable applications. Li et al. [40] studied an n-type small molecule as an active layer in BGTC OPT for the next-generation of NIR-sensitive, low-cost sensing devices. This n-type small molecule, 4,4-Difluoro-4-bora-3a,4a-diaza-s-indacene (BODIPY-BF2), was cast from solution and showed good absorbance in the NIR region (around 850 nm). They reported that annealed (θ =90°) film (for highly ordered texture) exhibited high mobility value (µ_{sat}=1.13 x 10⁻¹ cm² V⁻¹s⁻¹) and on/off current ratio (1.12 x 10⁶). R value was reported 1.14 x 10^4 AW⁻¹ at 850 nm for annealed (θ =90°) film. The dynamic photoresponse of the device was reported stable; thus, it could have served as a good light switch. The F groups of BODIPY-BF2 could provide an O₂ and/or H₂O barrier property, contributing to the device stability and lifetime. A highly flexible and novel design with ultrashort channel length was demonstrated by Zhong et al. [124] for organic electronics applications in the Vis region. AgNWs were deposited on the dielectric layer, and a BHJ layer was chosen as the active layer (Figure 18). Poly[2,5bis(alkyl) pyrrolo [3,4-c]-pyrrole-1,4(2H, 5H)-dione-alt-5,5'-di(thiophen-2-yl)-2,2'-(E)-2-(2-(thiophen-2-yl) vinyl)- thiophene] (PDVT-8) and [6,6]-phenyl C61 (PC61BM) was used as the D/A. Solutions were prepared in a mixture of chloroform (CF) and chlorobenzene (CB). BHJ was spin-coated on the AgNWs network source electrode. For flexibility, a polyimide (PI) substrate was deposited by blade coating. Under 720 nm light illumination, high R (750 AW-1) and P (1 x 106) values were recorded. D* was as high as 4.54 x 1015 Jones.

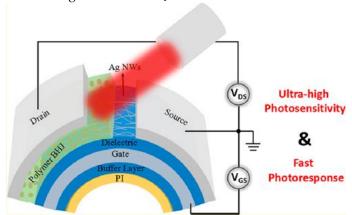


Figure 18. Device structure of highly flexible and novel OPT. Reprinted with permission from [124]. Copyright 2018 American Chemical Society.

Solutions with different ratios of CB in the solution were prepared. The best results, e.g. lowest switch ON time of 0.72 s were achieved for 30% CB solutions. Moreover, at 30% CB concentration, the surface area of crystals was found at the highest. It was reported that 30% CB could deliver the most efficient exciton dissociation. As the bending radius went down from 54 to 18 mm, a slight decrease of R was noticed that meant the device had good mechanical stability.

Liu et al. reported [145] that a flexible, high response OPT (BGTC configuration) could be produced by the addition of a metal-ligand charge transfer (MLCT) molecule. Ruthenium complex 1 (Ru-complex 1), a photosensitizer was used to enhance responsivity and EQE value of the device by MLCT from Ru-complex 1 to the active layer which was an n-type molecule N, N'-bis(2-phenylethyl)-perylene-3,4:9,10-tetracarboxylic diimide (BPE-PTCDI). Ru-complex 1 was deposited by drop-casting. At V_G= 80 V, the highest R value (7230 AW-1) and D* (1.9 x 10¹³ Jones) were obtained. The findings were attributed to electrons injection into the active component. When illumination excited Ru-1, ground state electrons were injected into the BPE-PTCDI. Ru2+ was oxidized to Ru3+, which meant holes were trapped. PI substrate was selected to obtain a mechanically flexible device for wearable organic electronic, flexible image scanners, biomedical sensing gadgets applications. In their most recent study, Lee et al. [146] used a doping agent, tris (pentafluorophenyl)borane (BCF), to fabricate a short-wave infrared (SWIR) OPT. They spin-coated BCF-doped polytriarylamine, poly[N,N'-bis(4-butylphenyl)-N,N'-bis(phenyl) benzidine) (PolyTPD) as the gate-sensing layer in the SWIR range (λ =1000 nm- 3200 nm) and achieved R level= 538 mAW⁻¹ at λ =~1500 nm and R=~222 mAW⁻¹ at λ =3000 nm. When the light was exposed to the device, the gate-sensing layer absorbed the light and generated excitons. Following that, the charge separation occurred. Therefore, more holes could be induced in the P3HT active channel. The TPA units in PolyTPD acted as an electron donor and BCF molecule as acceptor. Electron transfer from PolyTPD to BCF provided the lower bandgap required to realise the SWIR absorption. It was reported that their study was a crucial step for the next-generation of soft electronic applications. Bilayer heterostructure (BHS) phototransistors offer high quality device design since they have BHJ layer for light absorption and exciton separation. In addition, this design has high mobility semiconductor layer for effective charge transport. Crosslinked polymeric semiconductor and BHJ bilayers were studied in a BGTC configuration to obtain a NIR light detection for imaging applications [147]. Crosslinked poly(N-alkyl diketo-pyrrolo-pyrrole dithienylthieno[3,2-b]thiophene) (PDPP-DTT) was induced on the dielectric layer as the conducting channel and BHJ (PDPP-DTT:PC61BM) as the photoactive layer by spin-coating. PDPP-TT is a low bandgap (EG = - 1.2 eV) material. At 808 nm, the photoresponse characteristics exhibited that BHS OPTs had Vth shift to more positive voltages. When the device was exposed to NIR light, the drain current began to rise due to photogenerated carriers. The maximum R value was 2 x 103 A W-1 at light intensity of 1.66 µW cm-2. By benefiting from the electron capturing of PC61BM, more photogenerated holes went from the BHJ layer to crosslinked conducting channel. This charge movement contributed to the drain current. F suitability in flexible electronics, bending studies was also conducted. It is reported that the maximum P was kept at 1 mm bending radius. It indicated that this novel OPT design could provide durability response to mechanical bending. In another study, a hybrid active layer was utilised to obtain a flexible NIR light-sensitive solution-processed OPT [41]. The hybrid layer was compromised of n-type metal oxide (In₂O₃) / polymer {5,5'-bis[3,5-bis(thienyl)phenyl]-2,2'-bithiophene-3-ethylesterthiophene]} (PTPBT-ET) in a BGTC structure. Polymer PTPBT-ET layer was deposited by spin-coating. In₂O₃ initiated fast electron transport and PTPBT-ET was used for NIR light absorbance. The study reported a good responsivity (R=200 AW-1) and D* value (1.2 x 1013 Jones). Under 810 nm-NIR light, the device had high electron density, since electrons could easily jump to the conduction band of the metal oxide. As expected, the threshold voltage showed a negative shift (from 6.9 to -1.52 \pm 1.21 V). A high carrier mobility (μ) of 7.10 \pm 1.31 cm²(Vs)⁻¹ and 3.2 x 10⁷ of Ion/Ioff ratio was measured. The flexibility of the device was also examined by placing the device on a polyimide (PI) substrate and applying PMMA as the passivation layer. Despite slight distraction on NIR light absorbance, the passivation layer maintained to keep the electrical stability of the device under the 5 mm-radii bending test to 1000 cycles. They stated that the proposed design with hybrid materials has the potential in image sensors and wearable health monitoring.

4.1. Photoactivated Memory Devices and Their Applications

Studies of information storage in a friendly and flexible way have spiked significantly by the growing technological advancements. Today, keeping large amount of data with low power consumption and achievable high central processing unit rate are the top priorities of scientists. The molecular size of organic materials provides an increased storage capacity. Apart from classical ways of data storage, such as random-access memory (RAM), read-only memory (ROM), or hard disk drive (HDD), researchers have been focusing on memristors and field-effect transistor (FET)-based memory devices. The well-known frequently used gadget flash memory is also based on MOSFET-based memory. The emerge of flexible and wearable sensory devices, security, and communication technologies has encouraged explore of lightweight, soft and tailorable organic materials in three-terminal transistor memory devices, namely OFET, ferroelectric FET (FeFET) [148], and electrolyte-gated transistor (EGT) [42,149,150]. In these designs, gate electrode is the control

terminal, while the transduction terminal is comprised of source and drain electrodes. When it comes to data storage, memory devices can be volatile or non-volatile [42,149]. Volatile memory keeps the stored data only if the device is fed by a continuous voltage. After removing the voltage, the memory goes back to its initial state. However, a non-volatile memory device can continue to hold the information even if the power is switched off. FET-based non-volatile memory is attained via two different mechanisms. Basically, FeFET memory devices' working principle benefits from polarization change by using a ferroelectric dielectric layer in the transistor [151]. One of the most popular and used organic, solution-processable ferroelectric materials is poly(vinylidene fluoride) (PVDF) and a copolymer of VDF and trifluoroethylene (TrFE). This type of memory is based on dipole orientation. Another type of memory is based on charge/ion trapping [152]. Trapped charges contribute to the device in the writing and erasing process. All these processes can be interpreted by the memory window which is the Vth shifting range in the writing and erasing process and has huge importance in assessing the memory device efficiency [42,149]. P(VDF-TrFE) was used as a ferroelectric material in a TGBC, solution-processed photomemory study [153]. An alternative unit of diketopyrrolopyrrole (DPP) and thiophenethiazolothiazole-thiophene (TzBT)- P(DPP-TzBT) was selected as a narrow bandgap semiconductor layer. P(VDF-TrFE) contributed to two additional non-volatile states compared to traditional OPTs due to polarisation of this ferroelectric material. The device showed the low resistance state"1" after applying a -100 V gate voltage in the writing process and the high resistance state "0" following the 100 V gate voltage in the erasing process. These two states retained up to 103 seconds which was promising for the long data storage capability. Under three different states (state 0, state 1, and 60 V gate voltage state) with 10 s light pulse-80 mW/cm² light intensity, different photo-to-dark currents were observed. Therefore, they said that memory states could be modified by changing photo-to-dark current. When under "0" state, positive polarization occurred. That meant hole carrier density couldn't reach the high levels. After light illumination, free e/h pairs dissociated, giving rise to the hole carrier density. On the other hand, under "1" state, negative polarization occurred, so high hole carrier density was already induced. Higher hole carrier density was not obtained under light illumination, as it was the case in "0" state. The authors claimed that this study could shed light on information storage and flexible electronics.

Another study with both n-type and p-type materials focused on impact of dual functionality on non-volatile organic photonic transistor [154]. In this study, rod-coil material was used as the floating gate layer due to its fine functionality. The rod part was from a conjugated core and the coil part was long alkyl side chains. This material provided the necessary charge trapping. By using this material to serve as both the charge transport and memory layer, the negative effect of the energy barrier was hindered, and this led to creating a low-power consumption (0.1 V) organic photonic memory device. Threshold voltage shifting was observed in n-type (0.84 to -7.01 V, negative shift) and p-type (positive shift) behaviour. Hence, successful charge trapping and writing process was achieved. Fast programming time (< 3 s) and prolonged retention time (over 10⁴ s) demonstrated a promising new approach for photonic memory applications. Xu et al [155]. fabricated a dual-band, hybrid (organic/inorganic) active layer phototransistor by a one-step solution, suitable for secure communication applications. The organic active layer was a 2,7-dioctyl[1]-benzothieno [3,2-b][1] benzothiophene (C8-BTBT) single-crystal array and CH3NH3PbI3 NPs was the organic/inorganic perovskite. The device presented a high R value of $> 1.72 \times 10^4$ AW⁻¹ and broad absorption range (UV-Vis) in the 252-780 nm regions. The hybrid phototransistor was integrated in a matrix array (10 x 10 pixels) and performed successfully in secure communication. The C8-BTBT pattern was deposited through a shadow mask with "SOS" characters on a quartz plate, so the characters were invisible. This plate was then placed on the transistor and exposed to the light illumination. Under Vis light, no characters could be seen, since C8-BTBT had high transparency to the Vis light. On the other hand, under the UV light, the C8-BTBT absorbed the light and as the result, SOS characters appeared (Figure 19) and remained until after UV light was removed. This approach made it possible to keep information encrypted.

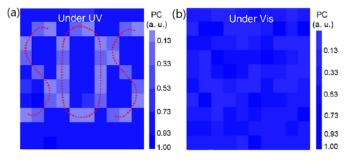


Figure 19. The visibility of the "SOS" characters under (a) UV light, (b) Vis light. Reprinted with permission from [155]. Copyright 2019 American Chemical Society.

Moreover, Tzou, Cai and et al. [156] fabricated a two-terminal organic phototransistor for information technologies. Their device included a resistive random-access memory (RRAM) and an organic solar cell. They reported that the field-effect stem from their chosen integration design and the vertical two-sandwich electrode design was an excellent way for high-speed optical communication and energy saving due to the short channel in the vertical design. The photocurrent from the organic solar cell was modulated by a switchable RRAM. P3HT: PCBM, the photoactive layer was spin-coated on the top of the zinc oxide (ZnO). Ag/PMMA/Au was the structure of the RRAM (Figure 20).

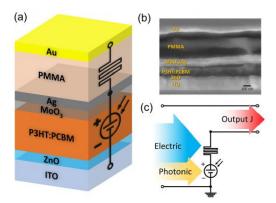


Figure 20. (a) OPT device structure, (b) the cross-sectional FESEM image and (c) the equivalent circuit of the device. Reprinted from [156], with the permission of AIP Publishing.

D* value of the device was calculated over 10^{11} Jones in the near UV- Vis region, and the rapid switch-on and switch-off characteristics of the device was detected at 2.5 kHz. The photoresponse time was 3 μ s which was the best record, and the Ion/Ioff ratio 6 x 10^4 . The dual control of the device suggested a remarkable advantage to be utilized in information technology, in particular for security encryption. The electric and photonic lock could be controlled separately. In other words, when the electric lock was out of the system control, their device could be controlled by the photonic lock. This meant that the information could not be stolen by hackers. Huang et al. [157] reported a UV- sensing OPT device for photomemory storage and photodetectors by UV light programming/electrical erasing mechanism. Pentacene was selected as the active layer in the BGTC configuration. Below the active channel layer, doped aggregation-enhanced emission (AEE) – fluorescent electret film was deposited at various doping ratios. AEE-fluorescent triphenylamine (TPA)-based polymers (polyimide (PI) or polyamide (PA)) doped with an AEE small molecule (SM) electret was spin-coted. Electret layer emitted strong fluorescent illumination, following that pentacene could absorb fluorescent light. The photogenerated excitons were separated when VG was applied. Electrons were trapped in the electret layer; thus, hole concentration in the channel increased substantially (Figure 21).

Figure 21. Schematic diagram of programming process of OPT, (a) OPT under the UV light, (b) the photoinduced excitons in pentacene, (c) charge trapping under reverse bias. Reprinted from [157]. Copyright 2019, with permission from Royal Society of Chemistry.

The electrical erasing process could occur when the opposite gate voltage. Electrons were de-trapped and neutralized the holes. Their results showed memory window (MW) of 37.2 V, P value of 1.92 x 106 and R being 45 AW-1 at 365 nm. Poor charge extraction and low dissociation can limit the OPT device working in the NIR region. Low dimensional materials including quantum dots [158], nanowires [159], 2D materials [160] are reported to offer solutions for high photoconductive gain or tunable Fermi level [161]. A novel design, solution-processed graphene/organic phototransistor was reported by He et al. for a NIR region detection [162]. They realised a multifunctional device that could work both as a pulse monitoring and a photomemory. They induced electron extraction layer of ZnO on the graphene channel brought a strange approach to the device by blocking holes. Therefore, it could be switched into a photomemory device. A Graphene / ZnO/ Ternary bulk heterojunction (T-BHJ) was adopted in this novel, solution-processed OPT. T-BHJ (PTB7-Th:IEICO-4F:PC71BM) was comprised of donor (D) (poly[4,8-bis(5-(2-ethylhexyl)thiophen-2-yl) benzo[1,2-b;4,5-[dithiophene-2,6-diyl-alt-(4-(2-ethyl-hexyl)-3-fluorothieno[3,4b]thiophe-ne-)-2-carb-oxylate-2-6-diyl)), acceptor 1 (A1) (2,2' -((2Z,2' Z)- (((4,4,9,-9-tetrakis(4-hexylphenyl)- 4,9-dihydro-sindaceno[1,2-b:5,6-b'] dithiophene2,7-diyl) bis(4-((2ethylhexyl)oxy) thiophene-5,2-diyl)) bis(methanylylidene)) bis(5,6-difluoro-3-oxo-2,3-dihydro1Hindene-2,1diylidene)) dimalononitrile) and acceptor 2 (A2) ([6,6]-phenyl C71 butyric acid methyl ester) layers. T-BHJ layer expanded the response of the device to the longer wavelengths (760-1100 nm). After NIR light illumination created excitons diffused into D and A layers and became free dissociations. ZnO blocked the holes to enter the graphene layer with the help of a deep HOMO level (-7.8 eV). Hence, recombination was prevented. The OPT exhibited a high R-value (6.1 x 10⁶ AW⁻¹) and D* (2.4 x 10¹³ Jones). One of the main advantages of this study was to show pulse monitoring without contact in transmission mode (Figure 22). Figures 22c and 22d present remote pulse monitoring. Calm state and after 5min exercise situation were compared and their results were correlated with physiological characteristics. These results were promising that human pulse and heart rate could be read out in real-time in a non-touching approach. Nontouched monitoring was in agreement with remote and non-invasive monitoring. Moreover, this OPT could be turned into a photomemory device with a retention time of 1000 s in the atmosphere as gate voltage of -20 V.

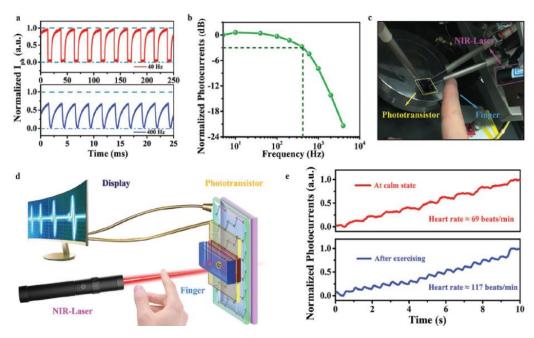


Figure 22. (a) normalized photocurrents of the phototransistor under light modulation, (b) normalized photocurrents as a function of modulating frequency, (c) and (d) the real image and the schematic of NIR-sensitive, pulse monitoring OPT sensor in transmission mode, respectively, (e) author's pulse signals and heart rate at calm state and after exercising. Reprinted with permission [162]. Copyright 2021, Wiley.

Furthermore, A polyimide: UV-responsive organic semiconductor 2,7-dipentyl[1]benzothieno[3,2-b][1]benzothiophene (PI:C5-BTBT) based, solution-processed OPT was designed [163] and investigated under different criteria, such as blending ratio effect, UV sensitivity, and electron-withdrawing groups. C5-BTBT is a small molecule that is blind to Vis but sensitive to UV-A light. The configuration of the device was BGTC, and the active layer was spin-coated at different ratios. Their results were encouraging for photomemory applications. The 70:30 blending ratio (PI:C5-BTBT) gave the highest R (429 AW-1) and P was 10^6 , it had lower surface roughness (2.73±0.4 nm) than others as PI content increased. By introducing PI, C5-BTBT grains merged. This can be explained by the reduced grain boundaries leading to higher mobility (μ = 1.00 ± 0.17 cm² V-1 s-1). Results showed that PI:C5-BTBT blends with fast writing < 1 s, long retention times (149 s) could be preferred for the stored information applications.

4.2. Synaptic Phototransistors and Their Applications

Synaptic transistors have been widely investigated for artificial intelligence, neurological studies, and neuromorphic memory. In human brain, when information is taken, one obeys the signal's order to proceed. This information is then stored and processed. Synapse exists between neurons, and neurotransmitter molecules are released from pre-synaptic neurons to post-synaptic neurons. So, synaptic information begins to flow [164]. Brain-like computer systems can resemble a biological brain, and this cycle of processes can be replicated by brain-like computers [165,166]. Multi-terminal devices provide taking and reading signals simultaneously [164,167]. To mimic the human brain process, it is required to input and output data which are carried out by gate electrode (input) and source-drain electrodes (output) [168]. Synaptic transistors are devising a method where each electrode is assigned a responsibility to do. Inorganic solid electrolytes, organic solid electrolytes and inorganic-organic solid electrolytes have been applied for synaptic transistor studies as the gate dielectric layer [164,169]. Another material, poly(vinylidenefluoride-to-trifluoroethylene) (P(VDF-TrFE)) is the one of choices. One study [170] Qian et al. used P3HT as the active layer of the transistor, and the ionic liquid/ P(VDF-TrFE)was considered as a hybrid electrolyte. This study was reported for artificial synapses for neuromorphic systems. Proton conductivity which is necessary for brain-like computers can be supplied by functional groups [168]. In synaptic transistors, different types of electrodes can be utilized. For instance, researchers claim that metal magnesium electrodes can reduce the biocompatibility problems because there are numerous amounts of Mg²⁺ ions in

muscle and bone [164,171]. Electric-double layers (EDLs) are critical when the synapse space and synaptic information flow design are aimed to be occurred. This biological transmission can be mimicked by EDLs [164,172].

OFET can be enriched with a photonic memory feature by utilising a phototransistor design. Using light illumination in phototransistor sensor applications for biological synapse studies is extremely attractive, since 70-80% of the information that humans take from their environment is from visual sense. A OPT operates in a very similar to a biological system. Mobile charges in the channel are regarded as neurotransmitters. The channel conductance is named synaptic weight. Changes in synaptic, also known as synaptic plasticity weight, is regarded as a change in source-drain output current [149]. A hybrid synaptic phototransistor was designed by using solution-processed perovskite CsPbBr₃/ 6,13-bis (triisopropylsilylethynyl) TIPS in a BGTC configuration [173]. CsPbBr₃, the light absorption layer, was spin coated, and TIPS, conducting layer was deposited by drop-casting. Using CsPbBr₃ enhanced the device photosensitivity, as pure TIPS did not high have hole sensitivity. After light illumination, the injection of photoexcited holes into the TIPS channel increased and electrons were trapped in CsPbBr₃. The learning-forgetting-relearning process was examined. The learning and relearning processes took 30 and 17 pulses respectively. This behaviour resembled that of the human brain in which relearning takes less time than first-time learning. They reported light-to-dark current ratio was 1.8×10^5 and R was above 2000 AW-1. High D* (2 x 10^{15} Jones) was achieved. These finding were specifically significant as conventional Si detectors have a D* value of nearly 4×10^{12} Jones. It was stated that this study was very promising for future artificial visual systems.

Very recently, Huang et al. reported a synaptic phototransistor (SPT) for artificial intelligence vision systems [174]. In this study, a visual system was developed to colour recognition (Figure 23). A solution-processed, 2 D Perovskite (PEA₂SnI₄) / Organic Heterojunction (Y6) (non-fullerene acceptor material) ambipolar synaptic phototransistor was designed. PEA₂SnI₄ was selected due to its non-toxic, low temperature solution processability. Because of the difficulty of colour differentiation from Vis to NIR light, they did not study only one charge carrier (only hole or only electron). This ambipolar BGTC configuration was demonstrated to sense red/green/blue colours. The photoresponse (R) of the device was a maximum of 1.83 x 10⁴ AW⁻¹ to visible light (blue color) and 200 AW⁻¹ to NIR light. R values of red and green colours were 9.25 x 10³ and 1.21 x 10⁴, respectively. The highest value of photosensitivity (P) value recorded was 21 to visible light (blue colour) and 3 to NIR light. P values of red and green colours were 11 and 16, respectively. NIR light was detected in positive gate voltage region that meant there was a selective detection.

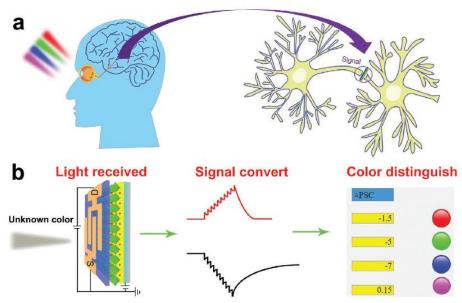


Figure 23. (a) Schematic of human visual system, (b) process of light receiving, signal converting, and distinguishing of different colours. Reprinted with permission [174]. Copyright 2021, Wiley.

Moreover, this dual-mode learning device showed that it stimulated biological neurological behaviours, such as postsynaptic current, long-term memory synaptic functions. Signal transmission in the synapse occurred as light illumination, charge trapping / detrapping in artificial studies. When the light arrived at the device, excitatory postsynaptic

current (EPSC) was generated, reached its peak and then decreased slightly to lower levels. The photogenerated charges were captured at the interface, and then discharged modestly in the darkness. These findings have greatly contributed to scientific understanding of and opened exciting opportunities on mimicking the human brain and its functionalities.

5. Outlook and Future Perspectives

In this review article, we methodically explained organic phototransistors, their basic properties, and their application areas supported by outstanding examples from the literature. Organic phototransistors offer unique advantages due to their adopted field-effect structure and organic semiconductor active layer. The OSC bandgap tunability provides tremendous features. Moreover, the chemical structure of OSCs can be modified to match specific applications. Their soft nature and flexible structure make them useful choices over conventional and rigid inorganic competitors. Solutionprocessable OSCs have made prototype and large-scale production fast and cost-effective. Biomedical imaging (e.g., continuous health monitoring), wearable- flexible electronics, optical communication (e.g., secure communication of encrypted information optical memory storage) and environmental monitoring devices are amongst the crucially demanding application fields, where OSCs can be effectively utilised. Many advances have been made in the recent years in enhancing OPTs performance, in particular photosensitivity, and photodetectivity, for low-power applications. By synthesizing and exploring new organic materials (polymers, small molecules and blends), scientists can go beyond the possibilities to make devices operations reach their climax. When it comes to wearable devices, biocompatibility is an indispensable criterion. Therefore, various selections of natural and environmentally friendly materials are largely tried and tested. However, further work is required to improve OPTs performance in terms of their sensitivity and selectivity to various wavelengths of choice, low power consumption, bending capability sensor lifetime, and environmental stability to ensure device high-quality standards. Information technologies are growing and the OPT technology with its tremendous features could open up new fascinating opportunities. In near future, we will see presence of artificial intelligence spike in our daily life and coming across synaptic phototransistors will not be a surprise. Phototransistorbased medical diagnosis and health monitoring sensors and home-assisted, and point-of-care (POC) gadgets could be soon mass-produced at low-cost using environmental-friendly materials and techniques with great reproducibility rate and peerless performance efficiency.

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Conflicts of Interest: "The authors declare no conflict of interest."

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