

1 Article

# 2 Effects of Cane Emergence Time, Bending, and 3 Defoliation on Flowering and Yield in Primocane- 4 Fruiting Blackberry

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11

12 **Abstract:** Primocane-fruited (PF) blackberries are adaptable to different production systems. To  
13 increase yields in PF blackberries, their primocanes are typically tipped or topped in summer to  
14 encourage branch formation from axillary buds below the cut. In this study, we determined in PF  
15 ‘Prime-Ark Traveler’ whether early emerging primocanes were more productive than those that  
16 emerged later in the season and the effect of primocane bending and defoliation on flowering. The  
17 primocanes that emerged in April produced 64% more flower shoots than those that emerged after  
18 May. Also, these findings indicate the alternative primocane management practices of selecting  
19 the early emerging primocanes and bending to orient primocanes horizontally and leaf removal  
20 increase budbreak and flower shoot emergence. The present work contributes toward a better  
21 understanding of primocane emergence time and orientation-flowering relations and how they  
22 mediate crop performance in PF blackberry.

23 **Keywords:** *Rubus*; cultural practice; leaf removal; flowers; fruit; floricanes; trellis; cane training;  
24 pruning; management strategy

25

## 26 1. Introduction

27 In North America, thornless blackberry became available with the introduction of ‘Smoothstem’  
28 and ‘Thornfree’ by USDA (1) and now most blackberry cultivars grown for fresh pack and  
29 consumption are thornless. More recent improvements in cultivar development are the primocane-  
30 fruited (PF) trait (2) and innovative production systems for floricanes-fruited (FF) blackberries (3).  
31 These advances have expanded the commercial production in Central America and other areas with  
32 mild winter conditions and in high-latitude regions with low winter temperatures. These changes  
33 in FF and PF blackberry production (e.g. new cultivars and production practices) have enabled  
34 growers and packers to ship high-quality fresh blackberries to distant markets almost year-round in  
35 North America (2, 4).

36 The above-ground portion of blackberry plants consists of canes which emerge from  
37 adventitious buds on the perennial root system and latent buds on the crown. Blackberry plants  
38 that produce canes that are stout and upright are called the erect type and those that produce non-  
39 erect canes and tend to grow on the ground if not trellised are called the trailing type. The canes  
40 that develop from the crown and the roots are biennial; thus, mature blackberry plants have two  
41 types of canes. The primocanes are first-year canes and are usually vegetative in FF blackberry.  
42 Flower bud initiation in FF blackberry occurs from late summer and may continue into spring of the  
43 following year depending on temperatures during winter (5, 6) and bloom occurs in spring. Over-

44 wintered canes that flower in spring and produce fruit in year 2 of the cane's life cycle are called  
45 floricanes.

46 In the last 15 years, a series of primocane-fruiting blackberry cultivars have been released (e.g.  
47 'Prime-Jim', 'Prime-Jan', 'Prime-Ark 45', 'Prime-Ark Traveler', and 'Prime-Ark Freedom') (2). The  
48 PF blackberry 'Prime-Ark Traveler' produces good shipping-quality fruit and is recommended for  
49 the commercial fresh fruit market (7). In the Southeastern United States (US) and coastal California,  
50 where the growing season is long and winter conditions are relatively mild and/or in high tunnels  
51 which allow for season extension, PF blackberries can be double-cropped with an early summer crop  
52 produced on over-wintered floricanes and on the current year's primocanes for a summer-to-fall  
53 crop. They can also be managed to fruit only on floricanes by mowing both the floricanes and  
54 primocanes after fruiting is completed on the floricanes and keeping the primocanes that emerge  
55 after harvest. Another option is to only fruit on the primocanes by pruning all canes after they have  
56 completed fruiting in late fall. In the following year, the fruit production occurs on the new  
57 primocanes that emerge in spring. In areas with severe winter conditions, there is less concerns  
58 about winter damage if PF blackberries are grown to produce fruit only on the primocane. A  
59 primocane-only fruiting system has an added benefit of producing a crop into the fall when  
60 availability of fresh-market blackberries from Mexico and California becomes limited (8). In the  
61 mid-Atlantic coast region, the cost of labor for summer cane tipping and hedging for PF blackberry  
62 to restrict plant height and to increase fruiting is considerably less than that for trellised florican-  
63 fruiting blackberries which requires selective pruning of primocanes to shorten the main and lateral  
64 canes in the summer and removal floricanes in the winter (9). Primocane management decisions are  
65 based on the environment in which the plants are growing as well as the grower's marketing  
66 objectives, e.g. 1) producing fruit on over-wintered floricanes in early summer and on primocanes  
67 for late summer to fall, or 2) only on primocanes from late summer to fall (7).

68 Flower bud initiation in the apex of primocanes begins in late spring/early summer after  
69 primocanes have produced 20 nodes or after two months of vegetative growth (10). However, in  
70 upright primocanes of PF blackberry, axillary buds further down the cane generally do not break in  
71 the first growing season but rather break the following season and produce flower shoots. Current  
72 primocane management practices for PF-only fruit cropping in PF blackberries include the removal  
73 of terminal growth on the primocanes in early summer and mowing of canes after harvest in the fall.  
74 The primocanes are either soft tipped which is the removal of the most distal ~5 cm end of ~1-m-tall  
75 primocanes or hard tipped which is the removal of a longer portion of the cane once they are more  
76 mature. These practices are performed to increase branching from a few buds below the cut. These  
77 shoots then differentiate flower buds at their apices. Five to six weeks later these buds reach anthesis  
78 after which the berry development occurs. The fruit ripens in about seven weeks and making it  
79 possible to harvest fruit from mid-summer to first fall frost (4, 11, 12, 13). However, in the  
80 Southeastern U.S. and areas with a wet, humid condition, the decapitation of actively growing stout  
81 primocanes during the late spring-summer period can cause cane blight to develop resulting in loss  
82 of productivity or even cane death from infection through open pruning cuts (14). In more northern  
83 regions with a shorter growing season, PF blackberry production has been limited due to the short,  
84 late harvest season (15). Also, a frost can damage fruit and end the harvest season before the crop  
85 reaches full maturity (16). The development of alternative training methods that can promote  
86 axillary bud break along the entire cane length to increase fruit production on the primocanes, change  
87 the harvest season, and reduce cane blight infection of PF blackberries would greatly benefit growers.

88 In blackberries the primocanes emerge in 'flushes' from early spring to summer from  
89 adventitious buds on roots and the crown (17). The primocanes of FF blackberry from the early flush  
90 in April produced more lateral shoots than those that emerged in May and June (3, 18). Also, prior  
91 research in PF blackberries showed that delaying primocane growth by cutting the early flush growth  
92 and allowing fruiting on primocanes from later flush delayed fruiting and extended the harvest  
93 compared to plants with uncut primocanes (19). Changing branch orientation achieved by shoot or  
94 cane bending has long been used to promote axillary bud break and even flowering in tree crops (20),  
95 grapevines (21), herbaceous plants (22), and FF blackberries (23, 24). In FF blackberry, a cane

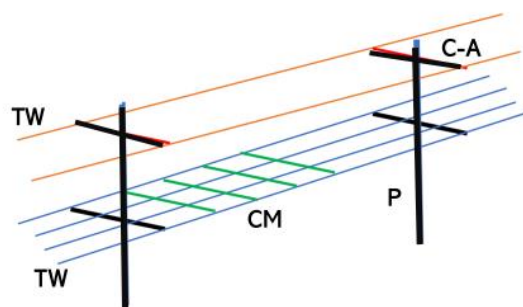
96 training system that included bending of ~70-cm tall primocanes and forcing subsequent extension  
97 growth to occur horizontally resulted in as many as ten long lateral canes on each primocane  
98 compared to two or three laterals on upright, topped primocanes (3, 18, 25). A preliminary study  
99 conducted with a thornless PF 'Prime-Ark Freedom' showed primocane bending and leaf removal  
100 stimulated lateral cane emergence from six or more axillary buds which suggested that the primocane  
101 bending and leaf removal promote development of laterals from axillary buds (24). The  
102 observations made on thorny PF blackberry 'Prime-Ark 45' suggested that the primocanes emergence  
103 occurred in two flushes: 10 or more vigorous primocanes from the first flush and fewer, less  
104 vigorous primocanes from the second flush. We hypothesized that in thornless PF blackberries cane  
105 bending and leaf removal treatments would enhance their cropping potential. The objectives of this  
106 research were to study primocane development from early spring to summer, and to examine the  
107 effects of bending and defoliation of early- and late-emerging primocanes on their reproductive  
108 development.

## 109 2. Materials and Methods

### 110 2.1. Experimental location and design

111 Tissue-cultured plug plants of 'Prime-Ark Traveler' PF blackberry plants (7) were purchased  
112 from a commercial nursery in 2013 and established at the Appalachian Fruit Research Station in  
113 Kearneysville, WV (39.387° N, -77.886° E), located in the mid-Atlantic coast region of the eastern  
114 United States. The blackberry plants were grown on raised beds covered with black landscape  
115 fabric. The nursery plants were transplanted through a 30 cm x 30 cm opening in the fabric spaced  
116 1.5-m apart in the rows spaced 3.4 m apart. The plants were drip irrigated as needed and a granular  
117 10-10-10 fertilizer was applied twice each season at the rate 200 g per plant each time placed in the  
118 planting hole (270 kg/ha). The blackberry plants were grown using a modified T-trellis system with  
119 two 75-cm-wide cross-arms at 0.80 m and 1.15 m heights (Figure 1). Four wires were installed evenly  
120 spaced on the lower cross-arms. Two wires were installed on the upper cross-arms. Also,  
121 additional wires were installed 30-cm apart to span the wires on the lower cross arms.

122 **Figure 1.** Schematic drawing (not to scale) of a modified T-trellis system with upper and lower cross-  
123 arms (C-A) on each post used to train primocanes to grow horizontally. Bent primocanes were  
124 secured to one of four wires (TW, blue) on the lower cross-arms and cross member (CM, green) wires  
125 installed across these four wires. The wires on the upper cross-arms prevented the fruiting shoots  
126 from bending outward.



## 128 2.2. Experimental description and measurements of generative and reproductive development

129 In the spring of 2016, four blocks of four plants of 'Prime-Ark®-Traveler' primocane-fruiting  
130 blackberry plants that had been pruned during the dormant period were selected to follow primocane  
131 cane development throughout the growing season from the time of cane emergence in early spring  
132 to harvesting of mature fruit later in the year. The number of primocanes emerged at the soil line  
133 was recorded at weekly intervals, and each emerged primocane was tagged with a color-coded label.  
134 The first 10 primocanes to reach the wires on the lower cross arm were selected for further training.  
135 These primocanes were bent and secured to grow horizontally on one of wires on the lower cross  
136 arm. was recorded. These 10 primocanes were either soft tipped either when a flower bud appeared  
137 at their terminal or the cane section along the training wire had extended another ~1.0- 1.2-m,  
138 whichever occurred first. All laterals developed from the axillary buds beyond the bend were  
139 retained, but those developing from the vertical portions of the canes (below the bend) were removed  
140 as they emerged. In addition, the total number of nodes above and below the bend, the number of  
141 secondary laterals to flower, the number of axillary buds to push above the bend, number of flowers  
142 on each primocane were recorded.

143 In 2017, primocane management and data collection described for the 2016 were followed. In  
144 the second year of the study four blocks of 'Prime-Ark® Traveler' primocane-fruiting blackberry  
145 plants were randomly assigned one of two cane management treatments. Half of the plants were  
146 assigned to retain a maximum of 10 primocanes from the first flush with the remainder of canes  
147 pruned back thereafter and the other half of the plants were assigned to retain five primocanes from  
148 the first flush and five primocanes from the second flush and the remainder of primocanes were  
149 pruned. On each plant 10 primocanes were bent and secured to a training wire on the lower cross-  
150 arm to force extension growth to occur horizontally. For each primocane the dates of their  
151 emergence, when they were bent were recorded. After cane bending, secondary laterals developing  
152 from the vertical portions of the canes (below the bends). ere removed. Individual canes were soft  
153 tipped either when the terminal flower began to emerge or the cane section along the training wire  
154 had extended  $\geq 70$  cm, whichever occurred first. All mature fruit were harvested, counted, and  
155 weighed to determine the yield per plant. The overall harvest duration for each plant was  
156 determined based on dates of first and last black fruit removed. Following the first hard frost at the  
157 end of October, total length of each trained canes, the total number of nodes above and below the  
158 bend, the number of secondary laterals to flower, and the number of axillary buds to push above the  
159 bend were recorded. The total number of flowers or berries per cluster based on counts of calyx  
160 remnants were also recorded. All data were tabulated to determine total flowers, total number of  
161 clusters, average cluster length, average flower number, and average cluster number per plant.

## 162 2.3. Statistical analysis

163 The experiment was performed using a split plot design with 2 main and 2 subplot treatments  
164 and 4 blocks. All data were subjected to analysis of variance, with all percentage values transformed  
165 by an arcsin square root transformation prior to analysis. All data were separated either by *t*-test or  
166 DIFF option using SAS PROC MIXED at *P*-value of 0.05 (26).

## 167 3. Results and Discussion

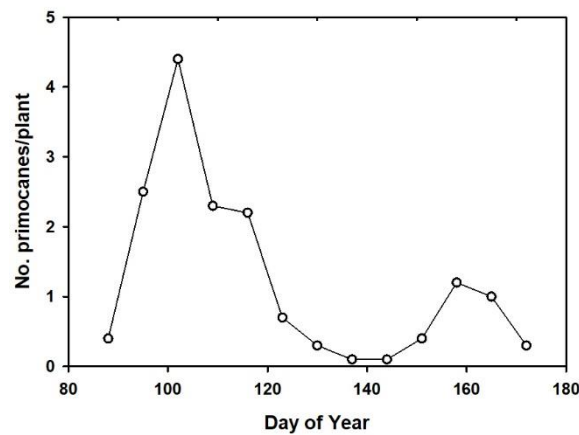
### 168 3.1. Primocane development

169 The primocane emergence in PF 'Traveler' blackberry occurred in two flushes in 2016 (Figure 2).  
170 First flush occurred in April and 10 or more vigorous primocanes reached the trainable height. Less  
171 than 1 primocane emerged from each plant in May. The second flush of primocane emergence  
172 occurred after June 1, but only about five primocanes produced during the second flush reached the  
173 trainable height.

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**Figure 2.** Primocane emergence from below the soil line from late March to late June in 'Traveler' blackberry. Newly emerged primocanes were counted and tagged at weekly intervals.



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The first 10 primocanes that emerged in early April were ~1-m tall and trainable as early as in mid-May or 6 weeks after emergence while some that emerged in late April did not reach the trainable height until July (Table 1). After these primocanes were bent and secured to a training wire on the lower cross arms, they continued to grow horizontally and produced >1 m of growth.

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The bent primocanes from the first flush five more lateral shoots developed from the axillary buds within the 1.2 m long horizontally oriented section (Figure 3). Occasionally, there were laterals inadvertently left unpruned. They grew vigorously and eventually produced a large cluster of fruit at their terminals (Figure 4).

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**Figure 3.** The development of bent primocanes on the trellis. Left: Several primocane have been bent and secured to training wires. Lateral shoots have emerged from the axillary buds and extended >15 cm just beyond the bend. Right: Bent primocanes are shown after they had grown 1.2 m on the training wire. Note the open flowers (white petals) have appeared on the laterals developing from the axillary buds located along the horizontal portion of bent primocanes. All the leaves and laterals below the bend were removed.



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194 **Figure 4.** Maturing blackberry fruit on upright lateral shoots that developed from axillary buds on  
 195 bent primocanes. The primocanes were defoliated after cane bending. Note most of the fruiting shoots  
 196 are confined by the wire on the upper cross arms, the lack of leaves below the lower training wires,  
 197 and the laterals that emerged from axillary buds below the bend and not pruned.



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### 199 3.2. Effects of primocane bending date and defoliation

200 Primocane bending date and defoliation had an effect of lateral budbreak and length and on size  
 201 of inflorescences (e.g. number of flowers on flowering shoots) (Table 2). Leaf removal treatment  
 202 increased the number of lateral shoots, but they were shorter and produced fewer flowers. Flower  
 203 shoot numbers were more abundant on primocanes that had reached the trainable height by early  
 204 July compared to those that reached 1-m height after mid July (data not presented). The results also  
 205 showed that the primocanes that were trained in May and in the first half of June had more flowers  
 206 than those that were trained after mid June. Thus, the plants with 10 primocanes that emerged in  
 207 April had about 350 more flowers and were as twice as productive than those plants that had the  
 208 combination of early and flush primocanes.

209 **Table 2.** The effect of cane management techniques (selection of primocanes from early and late  
 210 flushes) and defoliation treatment on lateral numbers per plant, lateral length (cm), flower numbers  
 211 per shoot, number of fruits harvested and plant yield for 'Prime-Ark Traveler' primocane-fruiting  
 212 blackberry. This study used 10 primocanes that emerged before 1 May (early flush) and a combination  
 213 of 5 primocanes each from the early and late flushes.

	Laterals/plant (no.)	Lateral length (cm)	Flowers/shoot (no.)	Fruit/plant (n0.)	Yield/plant (kg)
<b>Primocane composition</b>					
10 early	40 a	48	22 a <sup>z</sup>	842 a	4.7 a <sup>z</sup>
5 early and 5 late flush	39	52	17 b	471 b	2.6 b
<b>Leaf treatment</b>					
Defoliated	49 a	44 b	15 b	686 a	3.9 a
Intact	30 b	56 a	24 a	628 a	3.4 a
Cane composition	0.9541	0.0621	0.0009	0.0047	0.0091
Leaf	0.0055	<.0001	<.0001	0.5627	0.3974
Cane composition × Leaf	0.4341	0.0285	0.5499	0.1382	0.2273

214 <sup>z</sup> Mean separation within columns by *t*-test or DIFF option of SAS (14) of PROC MIXED. Means within  
 215 the same column and in main plots and in subplots with different letters are significantly different at  
 216 the *p* = 0.05 level.

217 Further analysis of flowering that occurred from July to mid-August on the primocanes that  
 218 emerged in April showed that defoliation increased flower shoot numbers by 63% over non-  
 219 defoliated primocanes, however these shoots produced significantly fewer flowers. As a result the  
 220 defoliation treatment did not significantly increase plant yield.

221 **Table 3.** Effects of primocane emergence date in April (day 96, 103, 110, 117, and 124) and leaf  
 222 defoliation treatment (intact or removed) after primocanes were tipped on bloom date. Primocanes  
 223 that emerged in April were used the study.

Leaf treatment	Primocane emergence date				
	96	103	110	117	124
	First bloom date				
Intact	188 a <sup>z</sup>	202 a	210 ns	218 ns	227 ns
Defoliated	196 b	214 b	210	215	215

224 <sup>z</sup> Mean separation within columns by *t*-test with SAS (14) PROC MIXED option at *p* = 0.05. Mean  
 225 values that were not significantly different at the *P* = 0.05 level are indicated by ns.

226 Primocane emergence occurred as early as late March and primocanes continued to emerge into  
 227 late June. Among the primocanes that emerged in early April (Day 96), first bloom on non-defoliated  
 228 plants was recorded on June 29, while flowering on primocanes that emerged in late April (Day 124),  
 229 anthesis was not recorded until Day 227 (Aug. 14) or 6 weeks later. Defoliation treatment had little  
 230 no effect on bloom dates. Flowering in primocanes that emerged after late May was delayed by  
 231 additional 3 to 4 weeks (data not presented). By the third week in August most of the primocanes  
 232 with intact leaves had mature fruit (Figure 3), compared to only in 8% of primocanes that had been  
 233 defoliated, thus defoliation delayed the peak harvest period. A similar yield response for primocanes  
 234 that emerged early in spring and later in summer has been noted on FF blackberry (3, 6).

235 Typically, primocanes that emerge in April and are not tipped can grow vertically and can reach  
 236 ≥2.5 height and produce one large inflorescence at their tip. On these upright primocanes the  
 237 axillary located below the distal one-third differentiate into reproductive buds in the summer (17).  
 238 Prior studies with PF blackberries have shown that pruning and tipping practices increase yield (8,  
 239 12). Pruning and tipping of primocanes at ~0.9 m height cause two or three axillary buds below the  
 240 cut to push (4). The apical meristem in these lateral shoots has the potential to differentiate an  
 241 inflorescence, but flower bud differentiation rarely occurs in buds located below 1/3 most distal  
 242 section of primocanes (17). In this study, flower bud differentiation can occur in buds located along  
 243 the entire length of primocanes and produce fruit in the year of primocane emergence when actively  
 244 growing primocanes are bent and defoliated (Figure 4). Thus, tipping and pruning terminate the  
 245 vertical extension growth of the primocane and promote branches to develop from axillary buds  
 246 below the cut. Tipped primocanes produce two or three flower clusters while non-tipped  
 247 primocanes generally produce one large cluster (8, 27). More importantly, tipping and pruning allow  
 248 fruit to develop closer to the ground so that harvesting can be managed more efficiently (4). In the  
 249 current study, primocanes were bent and trained to grow horizontally at 0.8-m height. Up to ten  
 250 lateral shoots that emerged from bent primocanes developed flowers at their terminals. Fruit  
 251 production was confined to an area about 1.2- and 1.4-m high and within the width of the upper  
 252 cross-arm (Figures 3 and 4). Most fruiting laterals were upright and mature fruit were not occluded  
 253 by leaves. However, without support wires on the upper cross-arm, the inflorescence axis of upright  
 254 fruiting shoots can kink on itself as the fruit develop and gain weight and disrupt fruit maturation.  
 255 In contrast, when upright primocanes are tipped, the laterals that emerge from them radiate from the  
 256 canes inwardly and outwardly relative to the row middle and harvesting fruit becomes less efficient.  
 257 Also, numerous primocanes create a dense canopy, especially at the base of the plant which provides  
 258 a good resting area for insect pests such as the spotted wing drosophila (*Drosophila suzukii*  
 259 Matsumura) (SWD) during the hotter parts of the day (28). The defoliation of leaves below the bend  
 260 could make the bottom half of the plant less hospitable for SWD.

261 The results of this study also indicated that our cane manipulation technique (e.g. bending and  
 262 defoliation) caused the development of shoots from the axillary buds along the entire length of bent  
 263 primocanes (e.g. horizontally oriented, distal section, bent section, and below the bent section). The  
 264 increase in flower shoot numbers on early emerging primocanes can potentially contribute to  
 265 improving plant yield from the primocanes. However, with increased numbers of laterals emerging  
 266 in summer and fall, fewer unbroken buds remained for fruiting the following summer from over-  
 267 wintered floricanes. If a satisfactory yield can be obtained from the primocane-only production

268 system, growers can simply mow down the fruited primocanes after the season without need for  
269 over-wintering canes (29) for fruit production on the floricanes the following season. The alternative  
270 method is to allow primocanes that emerge later in the summer to grow vertically, over winter them  
271 for fruit production on the floricanes and then bend them in late winter to promote growth from more  
272 axillary buds.

273 Both FF and PF blackberries are adaptable to various production systems as different trellis and  
274 cane training techniques are used to their production (3, 4, 18, 20). The tipping of primocanes in  
275 early summer which removes apical dominance and encourages branch formation from axillary  
276 buds. Axillary bud development can also be manipulated with chemical treatments. In Mexico, FF  
277 'Tupy' blackberry is grown using plant growth regulators and chemical-based system in which  
278  $KSO_4$  or similar salts are sprayed about five times at a weekly interval in the summer to force leaf  
279 desiccation, abscission, and axillary bud break (2, 30) for extending the fruit production period.  
280 Under the tropical and subtropical growing conditions of Brazil, hydrogen cyanamide is used to  
281 overcome insufficient cold temperatures and promote budbreak, flowering, and fruit production (31).  
282 In eastern thornless blackberries, yield is increased by having plants produce more cane length and  
283 bud numbers by bending primocanes that promote axillary budbreak (3, 6, 32). In this study,  
284 alternative cane management practices were evaluated for a newly released PF blackberry.  
285 Primocane bending and defoliation resulted in 60% increase in the number of flower shoots per  
286 primocane compared to the non-defoliated primocanes. Although flower shoots were more  
287 abundant in defoliated primocanes, fruit numbers were less or remained unchanged. Additional  
288 studies are needed to investigate these new primocane management techniques to increase lateral  
289 branch cane growth as well as flower numbers.

290 Upright primocanes of PF blackberries can grow >2.5-m tall (15) and produce fruit usually only  
291 at its terminal. However, by bending the primocanes about ~20-cm from the tip when the primocanes  
292 are 1-m tall their subsequent extension growth occurs horizontally by periodically securing their  
293 distal ends to the training wires. Our findings suggest that in horizontally oriented primocanes  
294 there is no strong dominance by a bud over other axillary bud resulting in more lateral shoots  
295 emergence along the length of entire bent primocanes. An alternative method of primocane  
296 manipulation would be to allow the primocanes to reach a height of 2.0-m or more and then bend  
297 them horizontally at a height of about 0.7-m. Each bent primocane has ~1-3 m section that is oriented  
298 horizontally and has about 15 to 20 nodes, with each node having the potential to develop a flower  
299 shoot in the current year rather than in spring of the following year. The bent primocanes could also  
300 be defoliated or chemically treated at that time to improve bud break. However, additional  
301 treatment protocol is needed to increase flower numbers on them and avoidance of cane tipping  
302 would be desirable in some areas. In the Southeastern U.S., the cane blight is a serious disease (14).  
303 The spores of the causal agent *Leptosphaeria coniothyrium* enter primocanes through recently injured  
304 and pruned cuts from the spring to the fall and even cause the entire cane to decay. Current  
305 recommendation for controlling this disease is to apply fungicides after each pruning to provide a  
306 protective barrier on the wound site. Thus, production practices such as the cane bending method  
307 that promote flowering without the need to prune actively growing primocanes could contribute to  
308 reducing infection sites.

309 According to Gaskell and Daugovish (27), the most favorable market window for fresh  
310 blackberries is from mid-June to early December. This period coincides with reduction of domestic  
311 production from FF blackberries and increased importation of blackberries from Mexico (2). Using  
312 current production practices in the coastal regions of California, the harvest peaks for PF blackberries  
313 are from late August to early September. Growers are interested in pruning and cane training  
314 practices that may permit greater harvest volumes during the September to December period.  
315 Pruning and training practices described in this study increased flower numbers and delayed  
316 flowering which may offer a means to obtain greater yields later in the season. Additional studies  
317 are needed to determine what other cultural practices (e.g. cane manipulation and/or plant growth  
318 regulator applications) that will promote bud break and lateral shoot development in PF blackberries



319 and alter the primocane development for greater fruit production from the late summer to the fall  
320 period.

#### 321 4. Conclusions

322 This study investigated the effects of primocane orientation and defoliation treatments on the  
323 reproductive potential of PF blackberry. To our knowledge, this study is the first to describe the  
324 relationships between primocane emergence date, vigor, orientation, and leaf removal on plant  
325 productivity in PF blackberry. In this study, the primocane management practice focused on cane  
326 bending and defoliation which led to increased flower shoot numbers. The findings suggested that  
327 these practices singularly or in combination have the potential to increase fruit production in PF  
328 blackberries. Another relevant outcome of this study was the realization that more axillary buds  
329 along the entire length of primocanes can develop a flower shoot in the current growing season. This  
330 study provided new clues for future investigations on cane manipulation techniques for improving  
331 the productivity of PF blackberry. These efforts will further our knowledge of how cane  
332 manipulations can alter the growth and development of axillary buds. Knowing how cane  
333 orientation affects reproductive development can enhance our understanding about the regulation  
334 of yield potential in PF blackberry and lead to refinements in the trellis design to optimize primocane  
335 growth and reproductive development.

336 **Author Contributions:** Conceived the experiments: F.T. Designed the experiments: F.T. and A.R. Performed the  
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