

# Synthesis, Characterization and Thermal Properties of phenol-formaldehyde polymer based nickel nanoparticles

Giriraj Tailor<sup>1\*</sup>, Jyoti Chaudhary<sup>2</sup>, Saurabh Singh<sup>3</sup>, Deepshikha Verma<sup>4</sup>

<sup>1</sup>Department of Polymer Science, M.L.S University, Udaipur, Rajasthan, India, 313001

<sup>2</sup>Department of Chemistry, M.L.S University, Udaipur, Rajasthan, India, 313001

<sup>3</sup>Department of Chemistry M.L.V. Govt. College, Bhilwara, Rajasthan, India, 311001

<sup>4</sup>Department of Chemistry, Mewar University, Chittorgarh, Rajasthan, India, 312901

Email- giriraj.tailor66@gmail.com

## Abstract

In this scientific research, thermally stable nickel nanoparticles were synthesized and characterized. Nickel nanoparticles were synthesized using phenol-formaldehyde by chemical method followed by calcination. The polymer metal complex was confirmed by FTIR and NMR. The spherical morphology of nickel nanoparticles confirmed by SEM. The crystallographic structure is confirmed by XRD and size of cobalt nanoparticles is 24.0 nm. The TGA analysis was performed over a range of 29-600°C. The TGA thermograph predicts mass decomposition of 11%, for nickel phenol-formaldehyde nanocomposite. The decomposition rate of composites is very low 2% weight loss per 100°C increment in temperature.

Keywords- Nickel, nanoparticles, Thermal, FTIR, SEM.

## 1. Introduction-

The transition metal nickel shows distinct magnetic, thermal and catalytic properties [1-2]. In the form of Nano size -nickel has versatile application in the field of biomolecular separation [3] pharmaceutical synthesis [4] magnetic biocatalysis [5] biosensor [6] In the literature, there are reports on the preparation and properties of novel nickel nanomaterials such as sea-urchin like nickel nanoparticles [7] tetragonal nickel nanoparticles [8] conical nickel nanorods [9], triangular and hexagonal nickel nanosheet [10] and nickel nanochain [11-12].

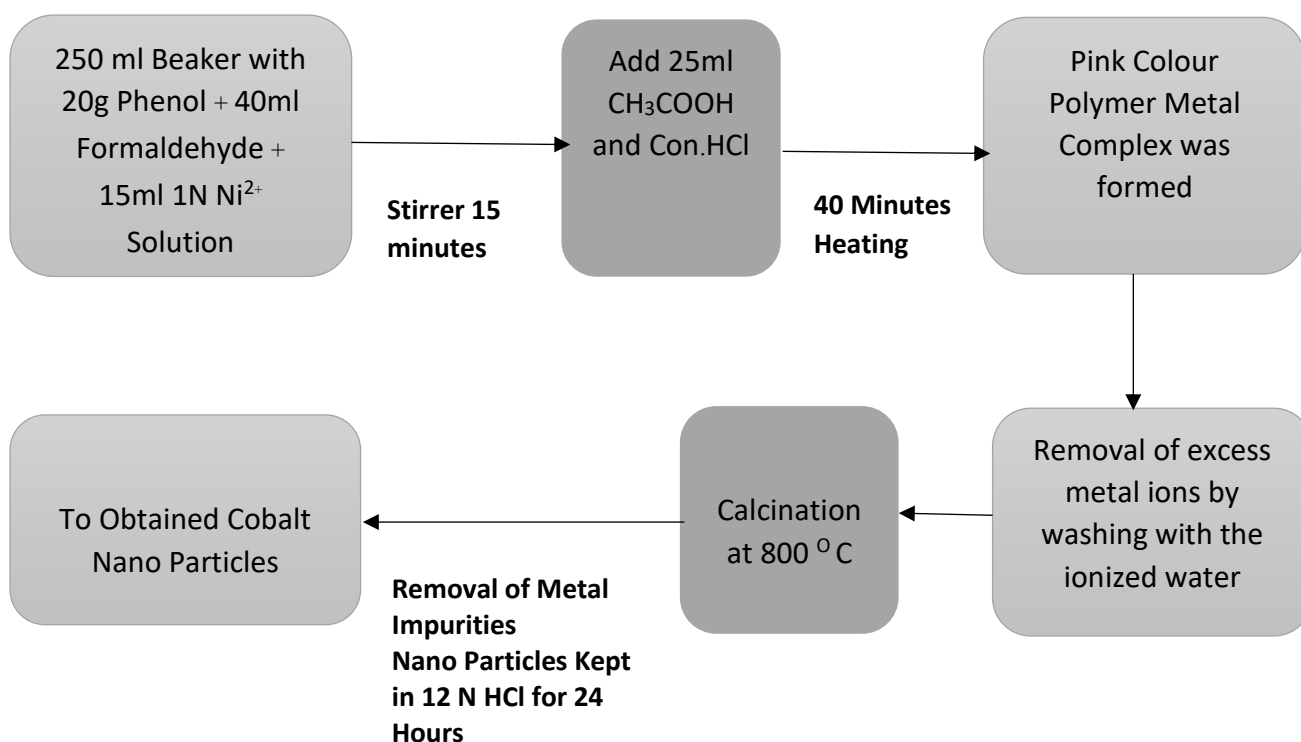
The unusual properties and prospective application of metal nanoparticles in optical, catalytic, thermal, magnetic material with corresponding bulk metal [13]. A various method has been developed for the preparation of metal nanoparticles such as solvent extraction reduction, micro emulsion techniques, photocatalytic reduction, polyol process and alcohol reduction [14]. Numerous chemical and physical methods have been used to produce metal nanoparticles, such

as metal evaporation [15] metal salt reduction [16] laser ablation techniques [17] electrochemical method [18] sonochemical synthesis [19] neutral organometallic precursor decomposition [20] Generally, chemical synthesis method over advantage of low cost and simplicity with physical approaches. One of the great significance to prepare high-quality Ni nanomaterials of specificity using convenient and low-cost methods. Similar findings have been reported for nickel nanoparticles [21]. Many studies have shown that the nickel, cobalt and iron nanoparticles have thermal properties [22 -24]. Nevertheless, they have not synthesized in aqueous solution without using stabilizer as polymer ligand salt etc. The purpose of this study was to synthesize, characterize and investigate thermal stability of nickel Nano particles.

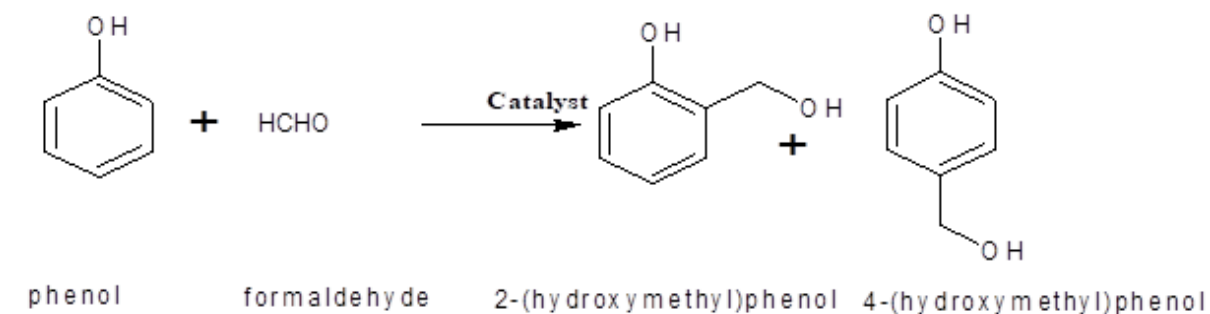
## 2. Experimental

### Material and Method

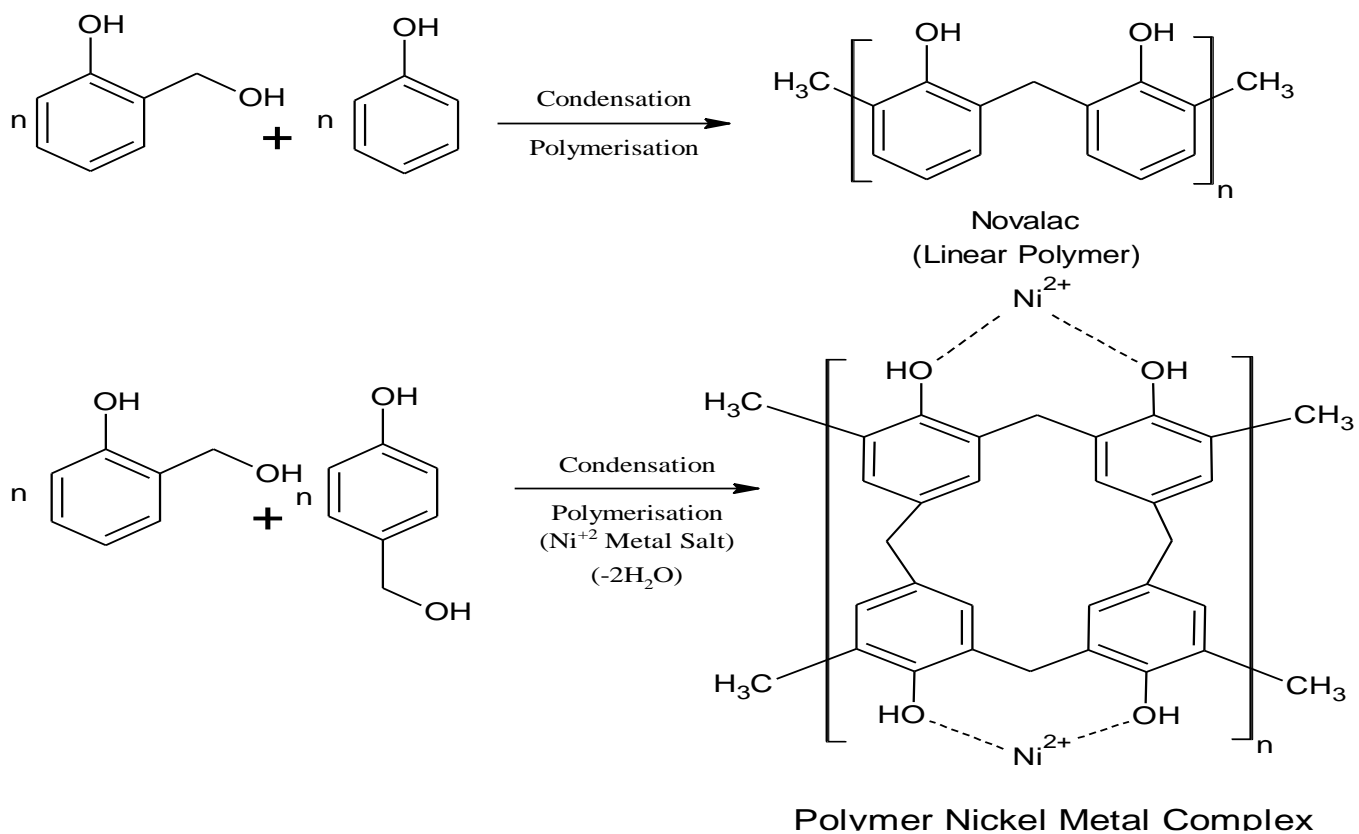
The present study was conducted using reagents and chemicals of analytical grade, phenol, formaldehyde, acetic acid (Central drug house private limited) and hydrochloric acid (Fisher Scientific) were used. The metal solution was prepared by dissolving appropriate amount of metal salt in deionised water. The nickel nanoparticles were prepared by the simple calcination method and characterization was done by IR, NMR, SEM, TEM, XRD and TGA. The method used for the synthesis of metallic nanoparticles is as described by [25]. However, the procedure is summarized in the figure below [26-27].



Synthesis of monomer :-



Polymerization of monomers :-



**Reaction Scheme -Synthesis of Nickel doped Phenol-Formaldehyde complex**

### 3. Result and discussion –

FT-IR spectra of nickel doped phenol-formaldehyde complex is shown in figure:1. The assignment of all the characteristic peaks were summarized in table 1.

**Table 1: FTIR assignment of Nickel doped phenol – formaldehyde complex**

Prominent absorption band	Functional Group
3348 cm <sup>-1</sup>	O-H stretching
2891 and 2828 cm <sup>-1</sup>	Aliphatic C-H stretching
1701 and 1603 cm <sup>-1</sup>	Aromatic C=C stretching
1136 cm <sup>-1</sup>	C-OH bending
877 and 762 cm <sup>-1</sup>	C-H out of plane bending vibrations of an aromatic ring
623 cm <sup>-1</sup>	Ni-O stretching

The FT-IR spectra of polymer metal complex exhibit a band at 3348 cm<sup>-1</sup>, which can be assigned to the O-H stretching. The C-H asymmetrical and symmetrical stretching due to the methylene groups can be observed between 2891 and 2828 cm<sup>-1</sup> respectively. The peaks at 1701 and 1603 cm<sup>-1</sup> were attributed to the aromatic C=C stretching. The bands observed at 1136 cm<sup>-1</sup> resulted due to C-OH bending. The C-H out of plane bending vibrations of the aromatic ring was seen at 880–770 cm<sup>-1</sup>. The absorption band at 623 cm<sup>-1</sup> was observed due to the Ni-O linkage and also confirm the bonding of metal through the oxygen of -OH functional group of phenol-formaldehyde.

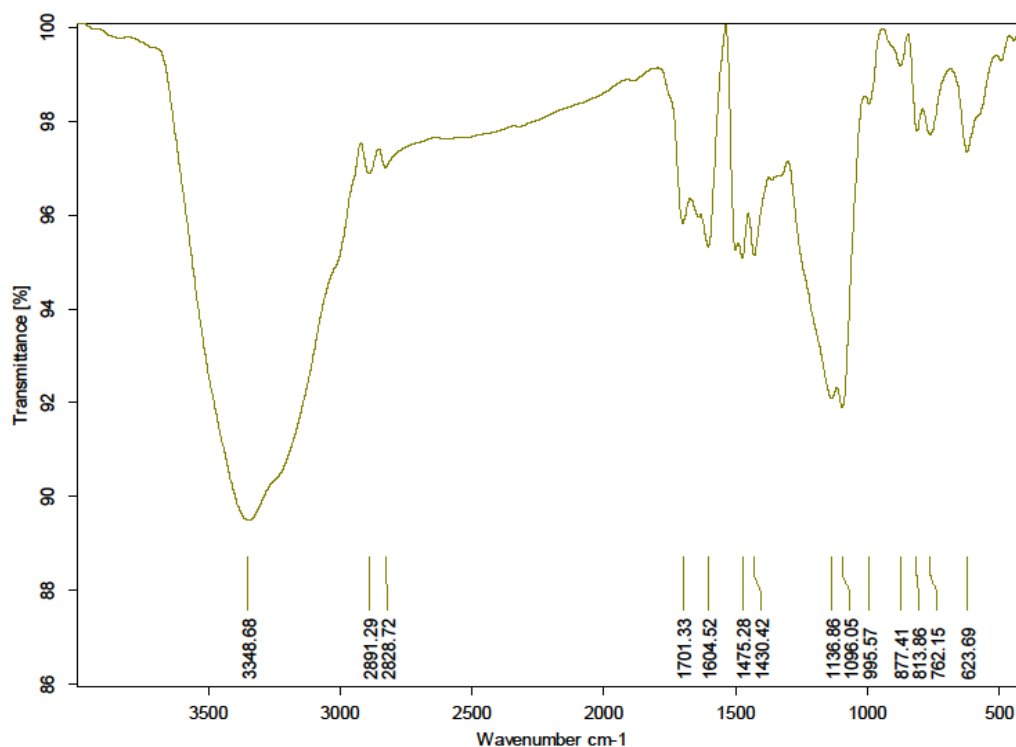


Figure- 1: FTIR Spectra of Nickel doped Phenol – formaldehyde Complex

Figure 2: shows the <sup>1</sup>H NMR spectrum of the nickel doped Phenol-Formaldehyde complex. The proton peak at 3.65 ppm exhibit the residual proton signal of DMSO -d<sub>6</sub> solvent. The -OH group of phenol gives the proton signal at 5.35 ppm. The aromatic proton of phenol gives a multiplet at 7 to 8 ppm.

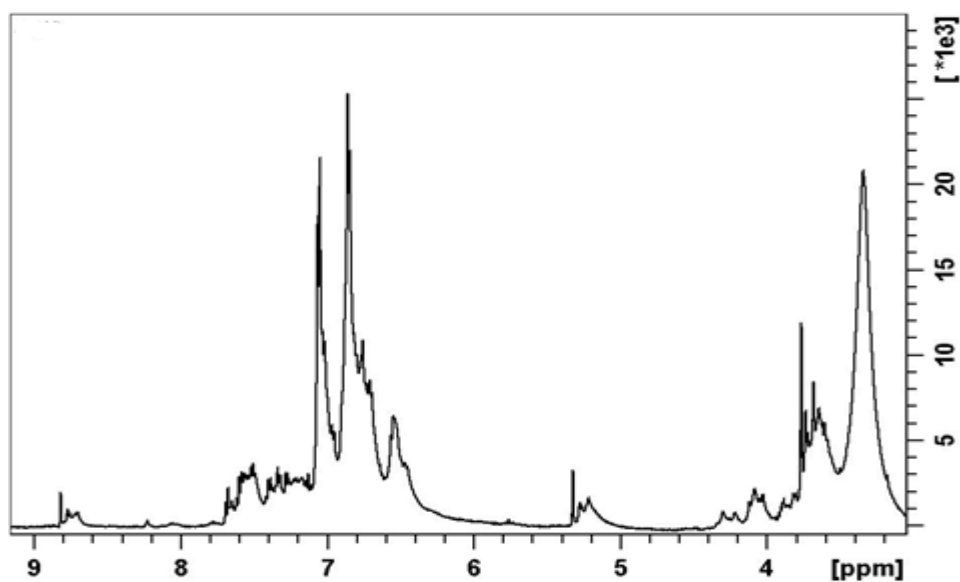


Figure 2: <sup>1</sup>HNMR Spectra of Nickel doped phenol – Formaldehyde Complex

The SEM analysis of nickel doped phenol- formaldehyde nanocomposite at 2500, 10000 and 25000 magnifications in figure 3. shows the cluster shape morphology of nickel nanoparticles. The earlier study to support our findings who have also made a similar observation of that the cobalt nanoparticles have a spherical shape. [28,29]. The present study support the finding of Shanaj et al. (2016) who have also made similar observations that the nickel nanoparticles have a spherical shape [30].

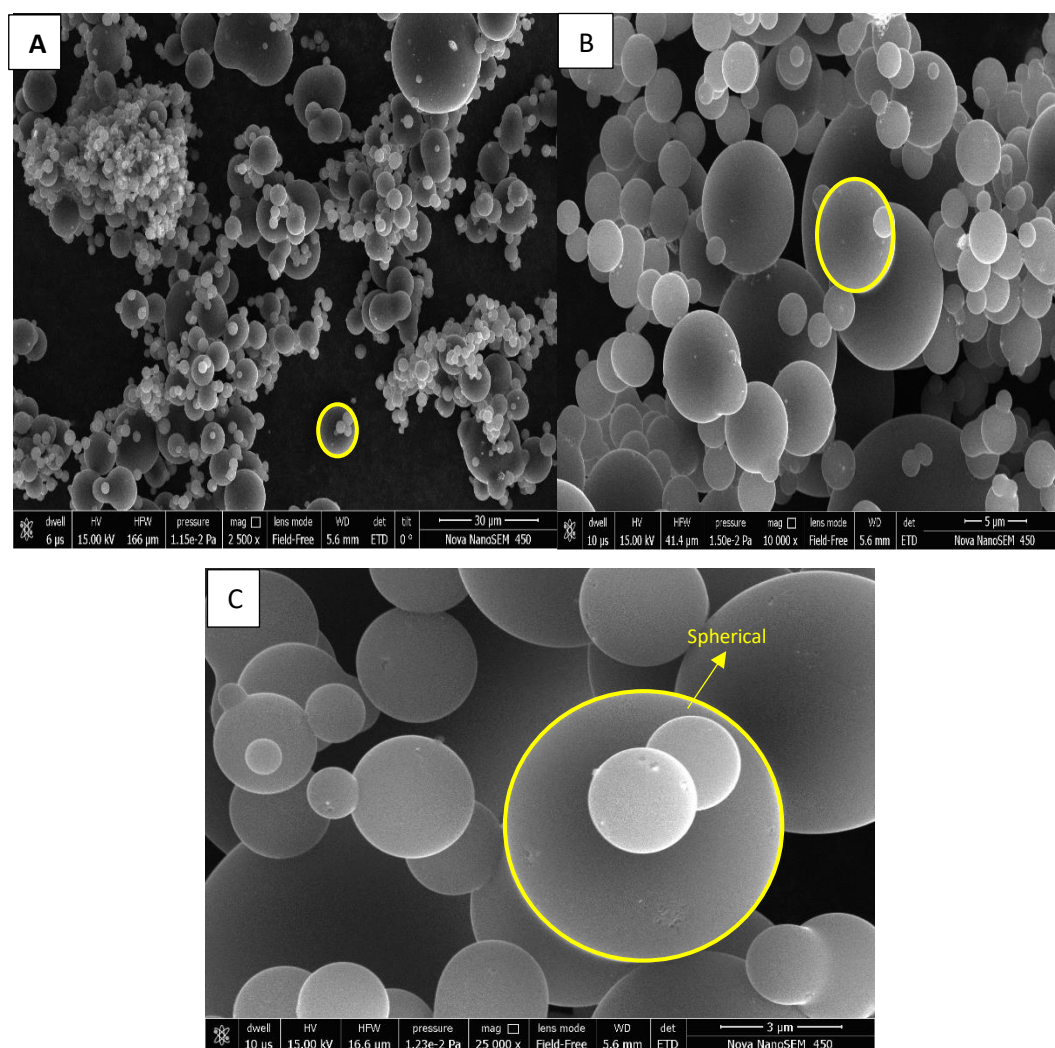


Figure 3: SEM image of Nickel doped Phenol-Formaldehyde nanocomposite at (a) 2500 (b) 10000 (c) 25000 magnification

### XRD analysis-

XRD pattern showed that the size of nickel nanoparticles was 24.0 nm and has maximum intensity diffraction peak at  $2\theta \approx 12.50290$  which indicate the presence of crystalline structure and the crystal system is monoclinic [31].

### TGA analysis –

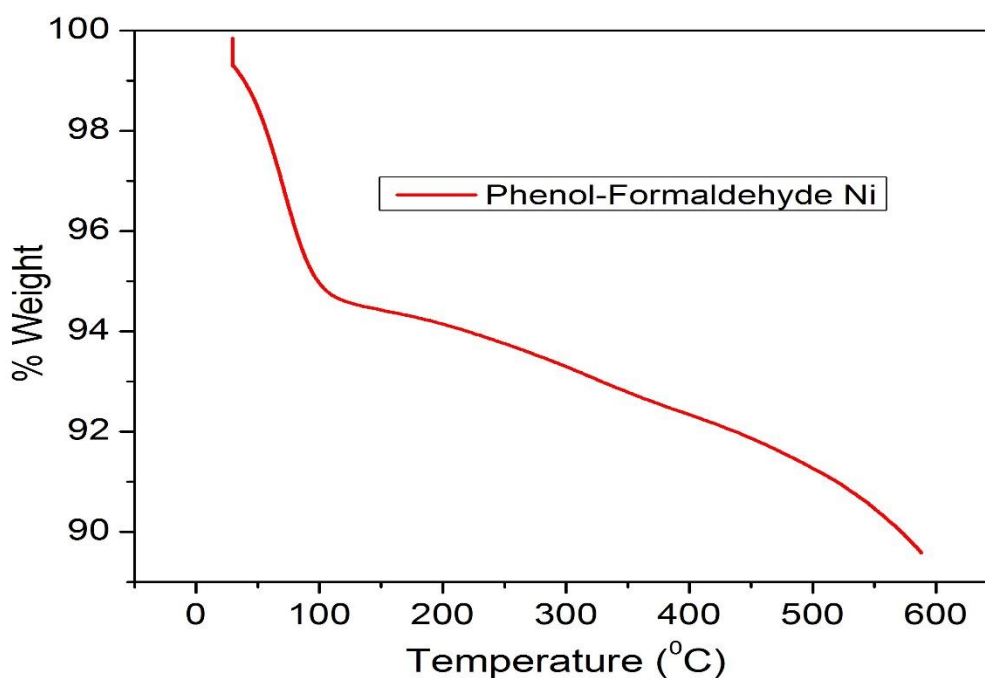


Figure:4 Thermograph of nickel doped phenol-formaldehyde nanocomposite

**Table 2: TGA data of Nickel doped phenol- formaldehyde Nanocomposite**

Sample	Weight loss %					
	100 °C	200 °C	300 °C	400 °C	500 °C	600 °C
Nickel doped Phenol-formaldehyde Nanocomposite	5.2	5.8	6.5	7.3	8.2	11.0

Many compounds are not stable and decomposed into some other compound on heating. The TGA thermograph of nickel doped phenol-formaldehyde nanocomposites are shown in figure-4. The TGA analysis were performed over a range of 29-600°C. The TGA thermograph predicts mass decomposition of 11% for nickel phenol-formaldehyde nanocomposite. The decomposition rate of composites is very low 2% weight loss per 100°C increment in temperature (show in Table:2). The synthesis of thermally stable nickel oxide nanoparticles synthesized by sol-gel method was reported earlier [32] an efficient thermally stable copper nanoparticles formation by chemical precipitation method has been reported earlier by (Chaudhary et.al.2017) [27].

#### **4. Conclusion –**

The thermally stable nickel nanoparticles were synthesized using a chemical method followed by calcination. The morphological studies by SEM shown the spherical shape of nickel nanoparticles. The size of nickel nanoparticles was predicted by XRD. The thermal stability of nickel nanoparticles major by TGA. The result is well indicative of the efficiency of the chemical precipitation method in the synthesis of nanoparticles. The result as compared with other similar findings revealed that nickel nanoparticles are more thermally stable than copper nanoparticles due to its very less decomposition rate. lastly, these nickel nanoparticles can further be analysed for its thermal properties and application in thermal sensor, thermoelectricity and electronics.

#### **Acknowledgement-**

Authors are grateful to Mrs. Khushbhu Tailor for the preparation of the manuscript. The authors are also thankful to MNIT Jaipur, Rajasthan, M.L.S University, Udaipur, Rajasthan, India for providing the characterization facility. The authors acknowledge to Heads Department of chemistry, M.L.S University and Mewar University for the providing lab facility.

#### **Conflicts of Interest:**

The author(s) declare(s) that there is no conflict of interest regarding the publication of this paper.

#### **Reference-**



- [1]. Feyngenson M, Kou A, Kreno LE, Tiano AL, Patete JM, Zhang F, Kim MS, Solovyov V, Wong SS, Aronson MC: Properties of highly crystalline NiO and Ni nanoparticles prepared by high-temperature oxidation and reduction. *Phys Rev B* 2010, 81:014420.
- [2]. Baudouin D, Rodemerck U, Krumeich F, de Mallmann A, Szeto KC, Ménard H, Veyre L, Candy JP, Webb PB, Thieuleux C, Copéret C: Particle size effect in the low temperature reforming of methane by carbon dioxide on silica-supported Ni nanoparticles. *J Catal* 2013, 297:27–34.
- [3]. Bussamara R, Eberhardt D, Feil AF, Migowski P, Wender H, de Moraes DP, Machado G, Papaléo RM, Teixeira SR, Dupont J: Sputtering deposition of magnetic Ni nanoparticles directly onto an enzyme surface: a novel method to obtain a magnetic biocatalyst. *Chem Commun* 2013, 49:1273–1275.
- [4]. Lee KB, Park S, Mirkin CA: Multicomponent magnetic nanorods for biomolecular separations. *Angew Chem Int Ed* 2004, 43:3048–3050.
- [5]. Khurana JM, Yadav S: Highly monodispersed PEG-stabilized Ni nanoparticles: proficient catalyst for the synthesis of biologically important spiropyran. *Aust J Chem* 2012, 65:314–319.
- [6]. Kalita P, Singh J, Singh MK, Solanki PR, Sumana G, Malhotra BD: Ring like self assembled Ni nanoparticles based biosensor for food toxin detection. *Appl Phys Lett* 2012, 100:093702.
- [7]. Ma F, Huang JJ, Li JG, Li Q: Microwave properties of sea-urchin-like Ni nanoparticles. *J Nanosci Nanotechnol* 2009, 9:3219–3223.
- [8]. Roy A, Srinivas V, Ram S, Chandrasekhar-Rao TV: The effect of silver coating on magnetic properties of oxygen-stabilized tetragonal Ni nanoparticles prepared by chemical reduction. *J Phys Condens Matter* 2007, 19:346220.
- [9]. García-Cerda LA, Bernal-Ramos KM, Montemayor SM, Quevedo-López MA, Betancourt-Galindo R, Bueno-Báques D: Preparation of hcp and fcc Ni and Ni/NiO nanoparticles using a citric acid assisted pechini-type method. *J Nanomater* 2011. doi: 10.1155/2011/162495.
- [10]. Ma F, Ma J, Huang JJ, Li JG: The shape dependence of magnetic and microwave properties for Ni nanoparticles. *J Magn Magn Mater* 2012, 324:205–209.
- [11]. Leng YH, Wang YT, Li XG, Liu T, Takahashi S: Controlled synthesis of triangular and hexagonal Ni nanosheets and their size-dependent properties. *Nanotechnology* 2006, 17:4834–4839.
- [12]. Chen WM, Zhou W, He L, Chen CP, Guo L: Surface magnetic states of Ni nanochains modified by using different organic surfactants. *J Phys Condens Matter* 2010, 22:126003.

- [13]. Wangcharoen W and Morasuk W, *J Sci Technol.*, 2007, 29(5), 1407-1415.
- [14]. Chen D and Hsieh C, *J Mater Chem.*, 2002, 12, 2412-2415; DOI:10.1039/B200603K
- [15]. Förster H, Wolfrum C and Peukert W 2012 Experimental study of metal nanoparticle synthesis by an arc evaporation/condensation process *J Nanopart. Res.* 14 926.
- [16]. Bönnemann H and Richards R M 2001 Nanoscopic Metal Particles – Synthetic Methods and Potential Applications *Eur. J. Inorg. Chem.* 2001 2455-2480.
- [17]. Zhang J and Lan C Q 2008 Nickel and cobalt nanoparticles produced by laser ablation of solids in organic solution *Mater. Lett.* 62 1521-1524.
- [18]. Yu P, Qian Q, Wang X, Cheng H, Ohsaka T and Mao L 2010 Potential-controllable green synthesis and deposition of metal nanoparticles with electrochemical method *J. Mater. Chem.* 20 5820-5822.
- [19]. Okitsu Kenji 2011 *Sonochemical Synthesis of Metal Nanoparticles: In "Theoretical and Experimental Sonochemistry Involving Inorganic Systems*, Ed. Ashokkumar Muthupandian (Netherlands: Springer) p 131-150.
- [20]. Chen Y, Peng D-L, Lin D and Luo X 2007 Preparation and magnetic properties of nickel nanoparticles via the thermal decomposition of nickel organometallic precursor in alkylamines *Nanotechnology* 18 505703.
- [21]. Xuemin He, Wei Zhong, Chak-Tong Au and Youwei Du, Size dependence of the magnetic properties of Ni nanoparticles prepared by thermal decomposition method, *Nanoscale Research Letters* 2013, 8:446.
- [22]. Xinwei Wang and Xianfan Xu, Thermal Conductivity of Nanoparticle–Fluid Mixture, *journal of thermophysics and heat transfer*, Vol. 13, No. 4, October–December 1999.
- [23]. L. F. Cao, G. Y. Xu, D. Xie, M. X. Guo, L. Luo, Z. Li, and M. P. Wang, Thermal stability of Fe, Co, Ni metal nanoparticles, *phys. stat. sol. (b)* 243, No. 12, 2745–2755 (2006).
- [24]. M. P. Deshpande, Kiran N. Patel, Vivek P. Gujarati, Kamakshi Patel, S. H. Chaki, Structural, Thermal and Optical Properties of Nickel Oxide (NiO) Nanoparticles Synthesized by Chemical Precipitation Method, *Advanced Materials Research*, ISSN: 1662-8985, Vol. 1141, pp 65-71.
- [25]. J. Chaudhary, G. Tailor, D. Kumar, A. Joshi, Synthesis and thermal properties of copper nanoparticles, *Asian J. Chem.* 29 (7) (2017) 1492–1494.
- [26]. J. Chaudhary, G. Tailor, D. kumar, *Res. J. Chem. Environ*, 2018, 23,3, 10-14.

- [27]. J. Chaudhary, G. Tailor, D. Kumar, A. Joshi, *Asian J. Chem.* 2017, 29, 7, 1492-1494.
- [28]. L. Ajroudi , N. Mliki, L. Bessais, V. Madigou , S. Villain, Ch. Leroux , Magnetic, electric and thermal properties of cobalt ferrite nanoparticles, *Materials Research Bulletin* , 2014, 59, 49-58.
- [29]. J. Chaudhary, G. Tailor, D. Verma, R. Verma Synthesis and Characterization of Cobalt Nanocomposite Using Aniline-Formaldehyde Resin, *Composites Communications*, 18,2020, 13-18.
- [30]. Shanaj BR and John XR, Effect of Calcination Time on Structural, Optical and Antimicrobial Properties of Nickel Oxide Nanoparticles *Theor Comput Sci* 2016, 3:2.
- [31]. J. Chaudhary, G. Tailor, D. Kumar, S.K. Shailesh, Synthesis and structural study of nickel (II) bakelite nanocomposite by X-ray diffraction, *Int. J. Metall. Mater. Sci. Eng.* 6 (2) (2016) 17-20.
- [32] Umbreen Ashraf and Bushra Khan. "Synthesis and characterization of Nickel oxide nanopowder by Sol-Gel method". *International Journal of Science and Research*, 4(5) (2015) 2405-2408.