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An Efficient Electrocatalyst for Oxygen Evolution Reaction in Alkaline Solutions Derived from a Copper Chelate Polymer via *in-situ* Electrochemical Transformation

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Abstract: Efficient oxygen evolution reaction (OER) electrocatalysts are highly desired in the field of water electrolysis and rechargeable metal-air batteries. In this study, a chelate polymer, composed of copper (II) and dithiooxamide, was used to derive an efficient catalytic system for OER. Upon potential sweep in 1M KOH, copper (II) centers of the chelate polymer were transformed to CuO and Cu(OH)₂. The carbon-dispersed CuO nanostructures formed a nanocomposite which exhibits an enhanced catalytic activity for OER in alkaline media. The nanocomposite catalyst has overpotential of 280 mV (at 1 mA/cm²) and a Tafel slope of 81 mV/dec in 1M KOH solution. It has a seven-fold higher current than IrO₂/C electrode, per metal loading. A catalytic cycle is proposed, in which, CuO undergoes electrooxidation to Cu₂O₃ that further decomposes to CuO with releasing oxygen. This work reveals a new method to produce an active nanocomposite catalyst for OER in alkaline media using a non-noble metal chelate polymer and a porous carbon. This method can be applied to the synthesis of transition metal oxide nanoparticles used in the preparation of composite electrodes for water electrolyzers and can be used to derive cathode materials for aqueous-type metal-air batteries.

Keywords: electrocatalyst; oxygen evolution reaction; dithiooxamide; chelate polymers; copper oxides; metal-air batteries; alkaline

1. Introduction

Oxygen evolution reaction (OER) is an important half-reaction in the field of electrochemical energy storage and conversion [1-3]. The OER requires a thermodynamic potential of 1.23 V vs. RHE and follows different chemical routes depending on pH ($2H_2O \rightarrow 4H^+ + O_2 + 4e^-$ (acidic); $4OH^- \rightarrow O_2 + 2H_2O + 4e^-$ (alkaline)) [4,5]. Development of efficient, durable and cost-effective electrocatalyst for the OER is required for the advancement of a number of sustainable energy technologies, involving water electrolyzers, and metal-air batteries.

At present, IrO₂ and RuO₂ are used as catalysts for the OER due to their low overpotential [6]. High price of Ir and Ru metals, as well as instability of RuO₂ and IrO₂ at high anodic potentials are major drawbacks that drives the development of new OER catalysts. Alkaline media offer a greater material choice. Various metal and metal oxide nanoparticles have been tested as OER catalysts in alkaline solutions [3,7,8]. Among transition metals, Co, Fe, Mn, Ni and Cu were frequently

investigated. The performance of these catalysts in the OER are frequently summarized in terms of the overpotential at given current density, though the mass activity (current per metal loading) would be a better descriptor of catalysts efficiency [9,10].

In 2014, Liu et al. showed that nanostructured copper oxide films, deposited from copper (II) complexes on a fluorine-doped tin oxide (FTO) electrode can efficiently catalyze OER in alkaline solutions [11]. The overpotential for the catalyst obtained from copper (II) ethylenediamine complex was estimated to be 475 mV at 10 mA/cm⁻². Due to this relatively low overpotential, various copper (II) organic complexes and copper (II) salts were investigated for their activity towards water oxidation. High water oxidation rates were observed for complexes with low electrochemical stability [12]. The enhanced catalytic activity was thus ascribed to CuO particles produced via electrodecomposition of the initial complex. In order to identify catalytically active species, Deng et al. investigated the OER in alkaline solutions on Cu₂O and CuO films, plated on Cu disk, from solutions containing CuSO₄. Cu(III) centers were proposed to be catalytically active species based on the analysis of in-situ Raman and X-ray absorption near-edge structure (XANES) results. [5]. These findings motivated researchers to prepare the OER active catalyst by controlling size, shape and dispersion of copper oxides [13]. Various methods such as hydrothermal, electrochemical and sonochemical can be used to prepare copper oxide nanoparticles [14]. High temperature treatment of CuO films yields particles with the size >200 nm. Such films were found active towards the OER and stable in alkaline solutions, with overpotential of 430 mV at 1 mA/cm² [15]. The drawback of using copper oxides as electrocatalysts is their low electronic conductivity. The general approach to improve the conductivity of oxides electrocatalysts is to mix them with a conductive material such as carbon.

Here, a new method to produce small size CuO nanoparticles, via *in-situ* electrochemical transformation of copper (II) dithioxamide (Cu(dto)) chelate polymer in a carbon matrix, is described. The derived CuO nanocomposite catalyst showed a high catalytic activity towards OER in alkaline solutions. The use of the chelate polymer was expected to provide a well-dispersed metal templating platform. The catalyst yielded overpotential of only 280 mV at 1 mA/cm². To the best of our knowledge, there are no reports that describe potential of chelate polymers in electrocatalysis.

2. Results and Discussion

2.1. Characterization of Cu(dto) Compound

Cu(dto) compound was obtained using several copper salts. The yields obtained from CuSO₄, Cu(NO₃)₂, Cu(CH₃COO)₂, and CuCl₂ were 100%, 99%, 94%, and 100%, respectively. Figure 1a shows XRD patterns for Cu(dto) compounds prepared from different copper precursors.

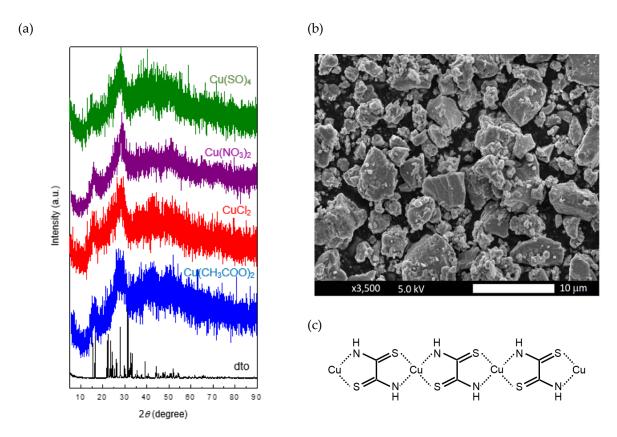


Figure 1 (a) XRD patterns of dto, and Cu(dto) compounds obtained from different copper salts. **(b)** SEM image of Cu(dto) compound obtained from CuSO₄ **(c)** proposed polymeric chain structure of Cu(dto) chelate polymer [16].

All precursors give XRD patterns characterized by two broad peaks at the 2θ value of 15.2° and 28.4°. The shape and position of the peaks are in agreement with the XRD patterns reported in the literature [17]. Figure 1b shows a SEM image of the Cu(dto) compound, obtained from CuSO₄. In general, Cu(dto) exists in the form of a very fine powder. An analysis of the energy dispersive X-ray (EDX) results, revealed that copper and dto in the Cu(dto) compound are in 1:1 stoichiometric ratio, as calculated from the atomic ratio of copper to sulfur which was 25.75 %: 60.58 %. The obtained ratio is consistent with the elemental analysis results, and the proposed structure of Cu(dto) compound shown in Figure 1c [16,18].

2.2. Electrochemical Characterization

Cyclic voltammograms (CV) of the Cu(dto) in the first and higher redox cycle are shown in Figure 2. These cyclic voltammograms were taken in 1M KOH and recorded between 0.42 and 1.57 V (vs. RHE) from the open circuit potential at a scan rate of 5 mV/s. In the first cycle, a large anodic peak was observed at 1.18~V vs. RHE. From the second cycle, three anodic peaks at the potential of 0.83~V, 0.91~V, and 1.37~V (vs. RHE), and two cathodic peaks at 1.35~V and 0.60~V (vs. RHE) were observed indicating that the Cu(dto) compound underwent chemical transformations.

In comparison with the CV of a copper foil in 1M KOH solution, the anodic peaks were ascribed to the "Cu₂O \rightarrow Cu(OH)₂/CuO", "Cu(OH) \rightarrow Cu(OH)₂", and "Cu(OH)₂ \rightarrow Cu₂O₃" alterations, respectively. The two cathodic peaks observed at 1.35 and 0.60 V (vs. RHE) were assigned to the "Cu₂O₃ \rightarrow Cu(OH)₂" and "Cu(OH)₂ \rightarrow Cu₂O" transitions, respectively [5,19-21]. At a potential around the OER (> 1.5 V vs. RHE), a sharp current increase was observed. The value of the current increase was five-fold in comparison to the glassy carbon electrode (GCE). Bubbles emerging from the electrode surface were clearly visible at the onset of OER [5].

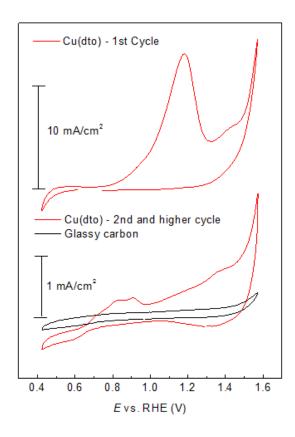


Figure 2. Cyclic voltammograms of the Cu(dto)/C electrode and a glassy carbon electrode at a scan rate of 5 mV/s, in N₂-saturated 1M KOH.

2.3. Electrocatalytic Characterization

(a)

The OER performance of Cu(dto)/C electrode was further compared with the performance of IrO₂/C, CuO/C and Cu bare electrode in 1 M KOH using linear sweep voltammetry (LSV) technique. The results are shown in Figure 3a and b. Before taking LSV, the Cu(dto)/C electrode was subject to 130 potential cycles, as described in the experimental part. At a current density of 10 mA/cm², Cu(dto)/C electrode showed an overpotential of 400 mV. Neither the IrO₂/C nor the Cu bare electrode reached a current density of 10 mA/cm² within the measured potential window, therefore the overpotential for all the samples was evaluated at 1 mA/cm².

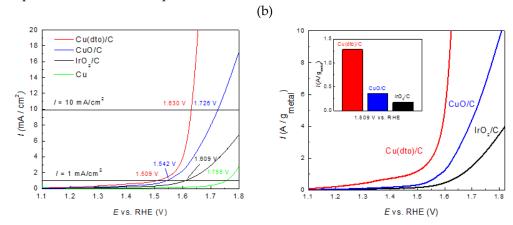


Figure 3. LSV curves at a scan rate of 5 mV/s, conducted in N₂-saturated 1M KOH. (a) in the current per electrode surface area. (b) in the current per gram of the active metal. In the inset, the mass activity at 1.509 V is compared.

The results show that the Cu(dto)/C electrode exhibits the lowest OER overpotential of 279 mV at 1 mA/cm². The overpotential for IrO₂/C, CuO/C and the Cu bare electrode, obtained under identical conditions, was 379, 312 mV and 525 mV, respectively. The overpotential for IrO₂/C in 1M KOH is slightly higher than reported. The difference is likely due to different IrO2 nanoparticle synthesis protocols or nature of the carbon matrix [22,23]. Here, a commercially available materials were used for ease of inter laboratory comparison. The performance of Cu(dto)/C electrode is superior to other copper-based OER catalysts in terms of overpotential at a current density of 10 mA/cm². The overpotential in 1M KOH is 475 mV for Cu-ethylenediamine (EA) derived CuO [11], 340 mV for Cu@CuO-C hybrid nanorods [24], 350 mV for Cu2O-Cu core-shell nanorods [25], 400 mV for CuCo₂O₄-SSM phase-pure spinel [26], and 410 mV for CuRhO₂ delafossite [27]. Moreover, the Cu(dto) electrode showed a significantly lower OER overpotential at a current density of 10 mA/cm² compared to commercial CuO/C system composed of nanoparticles with an average size of 50 nm (400 mV vs. 496 mV). The result indicates that in-situ electrochemical oxidation of Cu(dto) chelate polymer leads to small, and well-dispersed CuO nanostructures, that significantly enhance the OER catalytic activity. The mass activity was further compared. Figure 3b shows LSV plots for Cu(dto)/C, CuO/C, and IrO2/C electrodes, in terms of current per gram of a metal contained in the slurry deposited on the electrode. It can be seen that the Cu(dto) electrode has a seven-fold higher current than IrO₂/C electrode.

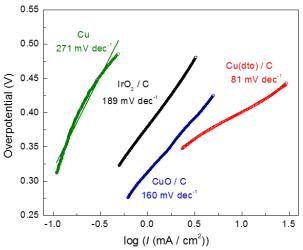


Figure 4. Tafel plots for all tested electrodes.

The Cu(dto)/C electrode has also a small Tafel slope value of 81 mV/dec⁻¹, as shown in Figure 4. Under the same conditions, CuO/C electrode has a slope of 160 mV/dec⁻¹ and Cu bare electrode slope of 271 mV/dec⁻¹. IrO₂/C has a Tafel slope of 189 mV/dec⁻¹. This implies that the Cu(dto)/C electrode has the most favorable OER kinetic performance among all tested materials. Its catalytic performance is comparable to other non-noble metal catalysts such as metallic Co₂N (80 mV/dec) [28], La_{0.2}Sr_{0.8}Fe_{0.2}Co_{0.8}O₃ perovskite (80 mV/dec) [29], Ni foam /N-CNTs/Ni(OH)₂ nanosheets (84 mV/dec) [30], NiS microsphere foam (89 mV/dec) [31]. Table 1 summarizes the OER performance of the materials evaluated in the present study.

Table 1. Summary of OER performance of the tested materials in N2-saturated 1M KOH.

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	$\eta \left(mV\right)$	$E_{OER}(V)^a$	$\eta (mV)$	$E_{OER}(\mathbf{V})^a$	Tafel slope
Catalysts	at $J = 1 \text{ mA}$	at $J = 1 \text{ mA}$	at $J = 10 \text{ mA}$	at $J = 10 \text{ mA}$	(mV dec ⁻¹)
	cm ⁻²	cm ⁻²	cm ⁻²	cm ⁻²	(IIIV dec)
Cu(dto)/C	279	1.509	400	1.630	81
CuO/C	312	1.542	496	1.726	160
IrO_2/C	379	1.609	-	-	189
Cu	525	1.755	-	-	271

^a All potential values are reported vs. RHE.

2.4. Surface Morphology and Composition after Electrochemical Cycling

In order to understand chemical transformation which took place during electrochemical cycling, XRD was taken both before and after CV measurements. The electrode was subjected to 130 cycles in 1M KOH. Figure 5 shows the XRD patterns of the pre- and post-cycling electrodes. Analysis of the XRD spectra indicates that the Cu(dto) compound was transformed into CuO and Cu₂O upon potential cycling [32,33]. Corresponding XRD patterns are in a good agreement with the JCPDS No. 48-1548 and 05-0667 spectra which refer to CuO and Cu₂O, respectively. After the formation of copper oxides, broad peaks observed at 2θ value of 15.2° and 28.4° (which are characteristic of the Cu(dto) compound) disappeared, leaving only a single broad peak in the range of 2θ between 10° and 30° , that are due to acetylene black present in the slurry. The average CuO particle size was estimated using the Scherrer formula. A value of 39 nm was obtained from the peak at 2θ of 35° , corresponding to (111) facet of CuO.

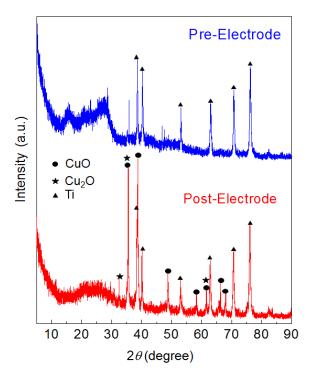


Figure 5. XRD patterns of pre- and post-cycling electrodes, taken on a titanium foil.

SEM images of the pre- and post-cycling electrodes are shown in Figure 6(a) and (b), (c) respectively. The SEM image of the electrode after the cycling shows grain-like nanostructures with well distributed flower-like objects (Figure 6(c)).

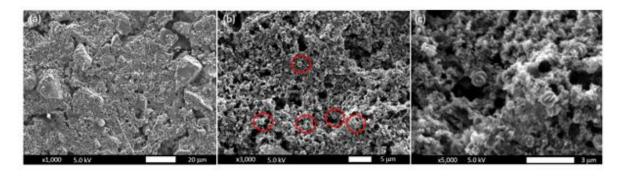


Figure 6. SEM images of (a) the pre-cycling electrode and (b), (c) the post-cycling electrode.

It can also be noticed that the material became more porous with many holes through which gas diffused into the electrolyte solution. From the areal EDX measurements, it was found that the atomic ratio of Cu: O in the flower-like structures and grain-like structures was 33.5%: 15.92% (1:2) and 0.82%: 1.17% (2:1), respectively. Thus, we concluded that the areas with flower-like structures are mostly populated by Cu₂O species and the areas with small grain-like structures correspond to CuO species. These Cu(dto)-derived oxides, (Cu(dto)-DO; 'DO' is used to designate the dithiooxamide-derived oxide from here on) are in fact the active OER electrocatalyst. Similar findings were recently reported using copper-ethylene diamine (CuEA) compound to derive copper oxides [11]. Only small amount of sulfur was found in the post-cycling electrodes. The atomic ratio of Cu: S after electrochemical cycling was found to be 33.5%: 0.03%, based on EDX analysis. A loss of selenium was also reported in the *in-situ* growth of nickel iron hydroxide from Ni_xFe_{1-x}Se₂ compound. After cycling, only Ni_xFe_{1-x}(OH)_{3-x} species were present and these species were indicated to have catalytic OER activity [34].

2.5. Proposed Catalytic Cycle

In this Cu(dto)-DO electrocatalyst, CuO is proposed to be the active catalytic species for OER. The OER mechanism on the catalyst is initiated by the formation of CuO from Cu(dto) in the first potential sweep according to chemical equations (1, 2). Subsequently, CuO will form Cu₂O₃ by the reaction with OH⁻ present in the electrolyte solution, according to the reaction (3). Finally, Cu₂O₃, as an intermediate species, will release O₂ to reform CuO (4). The corresponding chemical reactions are as follows;

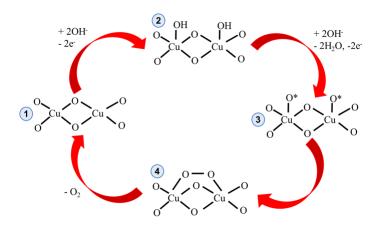
$$Cu(dto) \rightarrow Cu^{2+} + dto^{2-}$$
(1)

$$Cu^{2+} + 2OH^{-} \rightarrow CuO + H_2O$$
(2)

$$4CuO + 2OH^{-} \rightarrow 2Cu_2O_3 + 4e^{-} + 2H^{+}$$
(3)

$$2Cu_2O_3 \rightarrow 4CuO + O_2$$
(4)

The OER mechanism involving Cu₂O₃ as an intermediate species is proposed based on recent reports in which Cu(III) formation was detected by UV-VIS method during amperometric measurements [12]. In another study, using *in-situ* Raman spectroscopy, a peak at 603 cm⁻¹ was observed at the potential at which OER commences. The peak was assigned to Cu(III), [5]. According to equation 1-4, it is proposed here that the enhanced catalytic activity is due to CuO. Scheme 1 summarizes a possible mechanism leading to oxygen evolution. In this mechanism, Cu₂O₃ is an intermediate species that yields O₂ while recovering CuO.



Scheme 1. Proposed mechanism of OER on Cu(dto)-DO/C catalyst in alkaline media.

3. Materials and Methods

3.1 Materials

Copper (II) sulfate (CuSO₄, >99%), copper (II) nitrate hydrate (Cu(NO₃)₂ x H₂O, 99.999%), copper chloride dihydrate (CuCl₂·2H₂O, 99%), copper (II) oxide nanopowder (50 nm particle size, 29 m²/g, battery manufacturing grade), N-methyl-2-pyrrolidine (NMP, 99.5%), ferrocenemethanol (FcCH₂OH, 97%), and potassium chloride (KCl, >99.99%) were purchased from Sigma Aldrich. Polyvinylidene fluoride (PVDF) was purchased from Kureha. Acetylene black (99.99%) was purchased from Strem Chemicals. Copper (II) acetate (Cu(CH₃COO)₂, >97%), dithiooxamide, (dto) (C₂H₄N₂S₂, 98%), ethanol (C₂H₅OH, 99.5%), iridium (IV) oxide (IrO₂, >85% (w/w) of Ir), and potassium hydroxide (KOH, >85%) were purchased from FUJIFIM Wako Pure Chemicals Co. All chemicals were used as received without further purification. Deionizied water with a specific resistance of 18.2 M Ω and with a total organic carbon (TOC) value below 4 ppm was used throughout the experiments. A glassy carbon electrode (GCE) with diameter of 3 mm, an Ag/AgCl reference electrode, and a platinum rod for a counter electrode were purchased from EC Frontier Inc. A copper electrode with an inner diameter of 3 mm was purchased from ALS Co. Titanium foil with the thickness of 0.05 mm was purchased from Nilaco.

3.2 Synthesis of Copper Dithiooxamide Cu(dto) Compound

Cu(dto) compound was synthesized by a co-precipitation method using an aqueous solution of a copper precursor and ethanolic solution of dto in 1:1 stoichiometric ratio [16]. Several copper precursors were investigated to prepare this compound, including copper sulfate (CuSO₄), copper nitrate (Cu(NO₃)₂), copper acetate (Cu(CH₃COO)₂), and copper chloride (CuCl₂). To synthesize the compound, an aqueous solution of a copper precursor was added dropwise into ethanolic solution of dto at room temperature while stirring the mixture at 200 rpm for 1 hour. Black, fine particles, suspended in the solution, were formed immediately after adding a corresponding copper precursor solution. After leaving the solution for 12 hours, a dark grey precipitate was present at the bottom of the vial. This precipitate was filtered using a 0.45 µm pore size membrane filter, washed by deionized water several times, and dried in *vacuo* at 80°C.

3.3 Materials Characterization

Powder X-ray diffraction (XRD) was obtained on a SmartLab Rigaku diffractometer using CuK_{α} radiation at 1.5406 Å. Scanning electron microscopy (SEM) images and energy dispersive X-ray (EDX) spectra were taken by a FE-SEM7100F with EDX detector (JEOL/JSM-7100F).

3.4 Catalyst Slurry and Electrode Preparation

Powders of Cu(dto) and acetylene black were mixed in a ratio of 8:1 (w/w). PVDF binder was dissolved in NMP solvent to form a 2% (w/w) solution. This solution was added to the powder mixture, keeping the proportion of PVDF to acetylene carbon in a 1:1 mass ratio. The mixture was then stirred at 1500 rpm for 2 hours to form a homogeneous slurry. The surface of the GCE (3 mm inner diameter) was coated by 1 μ l of the slurry and dried in *vacuo*. The slurry-coated electrode was used as a working electrode. The average amount of copper in 1 μ l of the slurry was 5.70 × 10⁻⁵ gram (5.40 × 10¹⁷ Cu atoms). A piece of the titanium foil coated by the thin film of slurry was used as the working electrode and used for characterization of the pre- and post-cycling electrodes by XRD and SEM-EDX analysis.

3.5 Electrochemical Tests

The electrochemical tests were performed in a three-electrode system in an aqueous alkaline solution using an automatic polarization system (HZ-7000, Hokuto Denko Co.) under nitrogen saturated conditions without iR compensation. An Ag/AgCl (sat'd KCl) electrode and a platinum rod were used as the reference electrode and the counter electrode, respectively. The usage of Pt as a counter electrode did not affect the catalytic performance as no dissolution of Pt occurred. This was confirmed by EDX analysis of the post-cycling electrode [35]. All values of the current density are normalized with respect to the geometrical area of the electrode, which was $0.071~\rm cm^2$ for both the GCE and the Cu electrode. Cyclic voltammetry (CV) measurements were performed in the potential window of 0.42 - $1.57~\rm V$ vs. RHE with a scan rate of 5 mV/s. To transform the Cu(dto) compound into corresponding copper oxides, the working electrode was subject to around 130 cycles, in the potential range of 0.4 – $1.6~\rm V$ (vs. RHE), performed in nitrogen-saturated 1M KOH solution. The OER performance was investigated using linear sweep voltammetry (LSV) with a scan rate of 5 mV/s. The overpotential refers to the difference between the measured potential at a given current density (1 mA/cm² or $10~\rm mA/cm²$) and the standard thermodynamic potential for the OER ($1.23~\rm V$ vs RHE).

Before performing all electrochemical tests, the Ag/AgCl reference electrode was calibrated using 1 mM of ferrocenemethanol in 0.1 M aqueous KCl solution. In this paper, the potential measured using the Ag/AgCl reference electrode was converted to the reversible hydrogen electrode (RHE) potential using the Nernst equation, as follows:

$$E_{\text{RHE}} = E_{\text{Ag/AgCl}} + 0.059 \text{pH} + 0.197$$

4. Conclusions

In summary, an efficient electrocatalytic system for OER in alkaline solutions has been developed by *in-situ* electrochemical oxidation of Cu(dto) chelate polymer in a carbon matrix. This catalytic system showed a low OER overpotential and a small Tafel slope which outperforms the widely used IrO₂/C catalyst in terms of overpotential and current obtained per metal loading. A detailed insight is provided into the transformation of Cu(dto) into the active CuO/C nanocomposite catalyst. A catalytic cycle is proposed in which CuO undergoes electrooxidation to Cu₂O₃ that further decomposes to CuO with releasing oxygen.

The described method of *in-situ* electrochemical transformation of a copper chelate polymer template into the active OER catalyst provides a new method for the preparation of active non-noble metal oxide electrocatalysts for OER in alkaline solutions. This methodology may find application in preparation of noble-metal free catalysts for water electrolyzers and aqueous metal-air batteries that operate under alkaline conditions. It has a potential to reduce the cost of the catalyst by replacing usage of noble metals.

Author Contributions: The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

Conceptualization, H.H.; methodology, H.H.; R.P.; I.R.; experiments, R.P.; analysis, R.P.; writing—original draft preparation, R.P.; writing—review and editing, R.P.; H.H.; I.R.; funding acquisition, I.R.

Funding: This research received no external funding.

Acknowledgments: The author R.P.P. thanks Japan International Cooperation Agency (JICA) through Innovative Asia Program scholarship for financial support. I.I.R. thanks Shibaura Institute of Technology and JICA for financial supports. The authors express their thanks to the N. Imanishi's group at Mie University and A. Yamamoto group at Shibaura Institute of Technology.

Conflicts of Interest: The authors declare no conflict of interest.

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