

TiO_{2-x}/TiO₂-Structure Based ‘Self-Heated’ Sensor for the Determination of Some Reducing Gases

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Abstract

In this research we are reporting gas sensing properties of TiO_{2-x}/TiO₂-based hetero-structure, which was ‘self-heated’ by current that at constant potential passed through the structure. Amperometric measurements were applied for the evaluation of sensor response towards ethanol, methanol, n-propanol and acetone gases/vapors. The sensitivity towards these gases was based on electrical resistance changes, which were determined by amperometric measurements of current at fixed voltage applied between Pt-based contacts/electrodes deposited on TiO_{2-x}/TiO₂-based layer. XRD analysis revealed the formation of TiO_{2-x}/TiO₂-based hetero-structure, which is mainly based on Ti₃O₅/TiO₂ formed during hydro-thermal oxidation based sensing layer preparation process. Additionally, photoluminescence and time-resolved photoluminescence decay kinetics based signals of this sensing structure revealed the presence of TiO₂ mainly in the anatase phase in the TiO_{2-x}/TiO₂-based hetero-structure, which was formed at 400°C annealing temperature. The evaluation of TiO_{2-x}/TiO₂-based gas sensing layer was performed at several different temperatures (25°C, 72°C, 150°C, 180°C) and at these temperatures different sensitivity to aforementioned gaseous materials was determined.

Keywords: nonstoichiometric titanium oxides; TiO_{2-x}/TiO₂; Ti₃O₅/TiO₂; photoluminescence; anatase; rutile; sensor for reducing gases.

Introduction

Among many other inorganic semiconductors-based structures, TiO₂-based structures are often used for the development of gas-sensing devices due to their sensing properties [1]. Titanium dioxide (TiO₂) is n-type semiconductor, which exists in three main phases (i) anatase, (ii) rutile and (iii) brookite with bandgaps of 3.02, 3.23, and 2.96 eV, respectively [2]. All phases of TiO₂ can be relatively easily synthesized and/or converted from each to another by relatively simple thermal treatment (annealing).

Attractiveness of TiO₂ has significantly increased when water splitting ability under UV light irradiation has been discovered [3]. The discovery of latter effect facilitated the exploitation of catalytic TiO₂ properties in the design of sensors for gases and gaseous materials. Due to remarkable properties, many different TiO₂-based structures have found applications in various technological areas including biosensors [4,5] and chemical sensors [6,7,8,9,10].

TiO₂-based gas sensors are not expensive and relatively cheap. They mostly require simple analytical signal detection and evaluation systems and offer good sensitivity towards many gases and gaseous materials, including both major types of gases: (i) reducing gases such as H₂S, H₂, CO, NH₃, CH₃OH, C₂H₅OH, and many others volatile organic compounds (VOCs), and (ii) oxidizing gases such as O₂, NO₂, CO₂ [11,12,13]. When TiO₂-based sensors are affected by different types of gases (reducing or oxidizing) such sensors generate opposite (positive or negative) current/(electrical resistance)-based response, which depends on the type of the gas. Electrical resistance measurements based registration is one of the simplest analytical signal registration method in comparison to many other analytical techniques, e.g. (i) the determination based on photoluminescence (PL) measurements [14] or (ii) based on more sophisticated potentiodynamic electrical/electrochemical techniques such as impedance spectroscopy [15], etc., which can be applied for analytical signal registration in the case of TiO₂-based sensors.

The sensing mechanism of TiO₂-based gas sensors is complex and it can be described by the superposition of several multi-step processes: (i) a gas adsorption/desorption on TiO₂ surface, which dependently on gas nature is followed by enrichment or depletion of upper layer of TiO₂-based structure by electrons, what significantly (ii) changes the conductivity of TiO₂-based grains and (iii) the charge transfer between the grains. In these above mentioned processes surface-to-volume ratio of grains, the grain size and Debay length are playing crucial role to the charge transfer ability of TiO₂-based layers. Therefore, the formation of nanostructured TiO₂ with very high number of grains, i.e. high number of boundaries between grains and increased surface on which gases of interest can be adsorbed, are advantageous for the development of gas sensors

[12,16,17,18,19,20]. Actually even the sorption of gases on the surface of TiO₂-based structures is not very simple phenomenon, which is mostly based on several different phases, particularly physical-adsorption and chemisorption [21]. During the physical adsorption phase gas molecules (mostly oxygen), which are initially adsorbed on the surface of TiO₂ from air, are replaced by molecules of other gases, which are present in gaseous specimen. This process is mainly determined by Van der Waals and electrostatic interactions between TiO₂ and the adsorbed gas molecules. During the next phase, adsorbed molecules dependently on their structure and/or orientation on the surface are either attracting or donating electrons to TiO₂ surface layer, what induces the variation of conductivity by above mentioned mechanism.

Despite of some recent developments in TiO₂-based hetero-structures based sensors, n-type pure TiO₂-based gas sensors are characterized by relatively high resistance and relatively poor sensing activity, therefore, various TiO₂-based hetero-structures are used instead of pure TiO₂. Coupling of TiO₂ with various materials can result in increased sensing-ability. The most promising structures are based on coupling of TiO₂ with other semiconducting materials, what can increase sensitivity, alternate selectivity, reduce response time, lower operational temperatures in comparison to pure TiO₂-based sensors [22,23,24,25,26,27].

One option of modification and/or formation of hetero-structures, which are sensitive to various gaseous materials, is related to the application of conducting polymers such as polypyrrole (Ppy), which is used in order to form TiO₂/Ppy-based hetero-structures suitable for the determination of LPG gases such as propane and butane [28]. TiO₂/Ppy-based sensors operated at relatively low temperatures, which are close to the room temperature. Some another authors have demonstrated the sensitivity of ultra-thin TiO₂/Ppy-based hetero-structures towards NH₃ gas [29], which was advanced towards much higher sensitivity by other research team [30]. Advancement in the application of TiO₂/Ppy hetero-structures is attributed to the formation of n-p hetero-junctions between TiO₂ and Ppy layers. Similar hetero-junctions were reported for TiO₂ and another conducting polymer polyaniline (PANI) based hetero-structures TiO₂/PANI, which were sensitive towards NH₃ [31,32,33,34].

Primary aim of this research is to demonstrate the ability to form layer of TiO_{2-x}/TiO₂-based hetero-structures, which will be suitable for the design of gas sensor operating at relatively low temperatures. The next aim was to demonstrate that relatively low resistance of formed TiO_{2-x}/TiO₂ layer can be applied for 'self-heating' of sensing structure and to evaluate how the selectivity and sensitivity of here designed gas sensor depends on the temperature of TiO_{2-x}/TiO₂-based sensing-structure.

Experimental

Formation of TiO₂ sample

Si wafer (1) was oxidized in electric oven with increased concentration of oxygen to form a few micrometres thick oxide (SiO₂) layer (2) over the Si wafer. After that the metallic titanium (Ti) layer (3) of 100 nm thickness was sputtered by a magnetron. Amorphous non-stoichiometric titanium oxide (TiO_{2-x}) and titanium dioxide (TiO₂) based hetero-structure (TiO_{2-x}/TiO₂) was formed by hydrothermal oxidation of Si/SiO₂/Ti-based wafer in aqueous alkaline solution. Finally, platinum (Pt) electrodes/(contact zones) (Fig. 1, section 4) were formed on the top of the crystalline TiO₂ by magnetron sputtering.

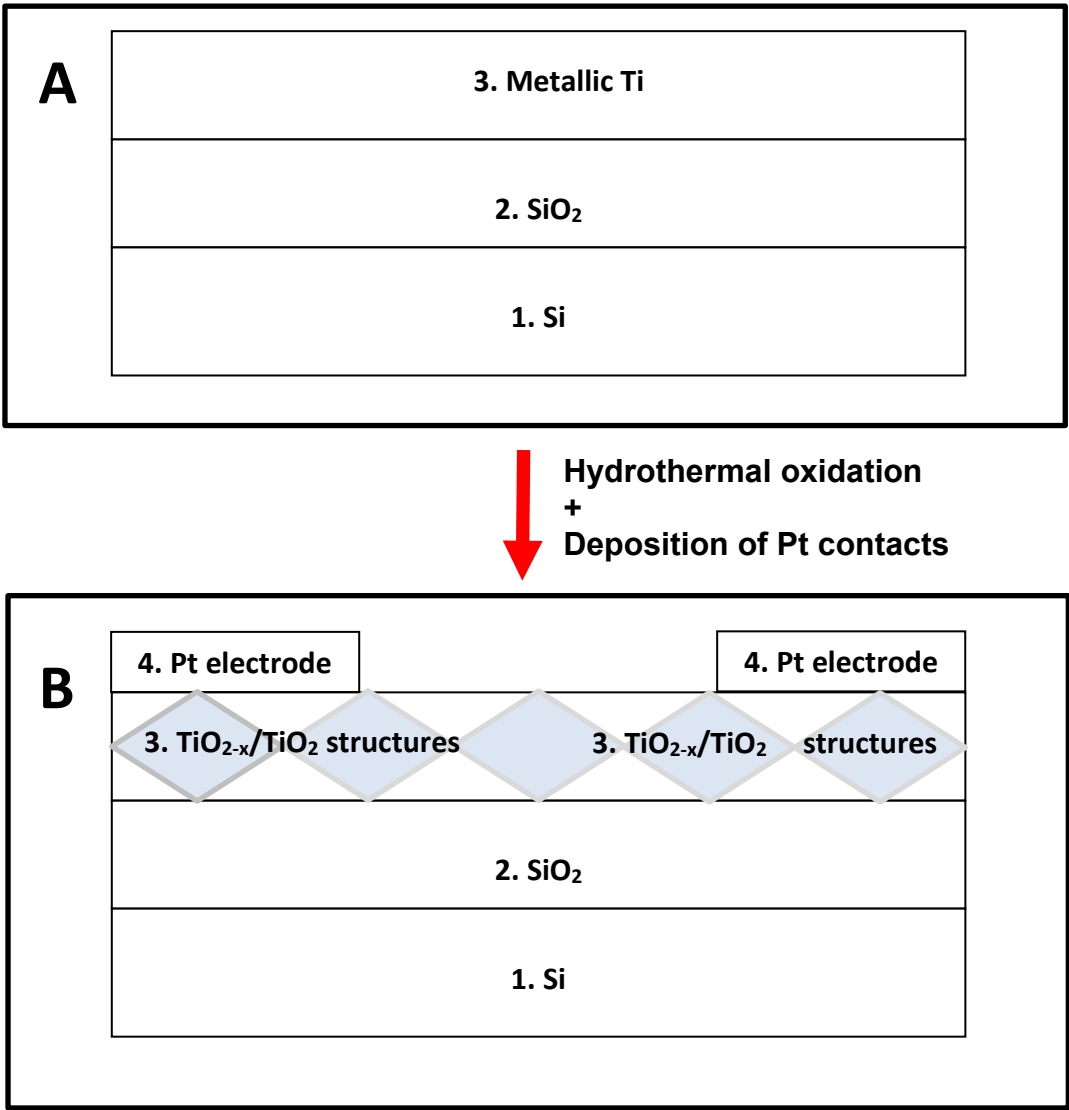


Figure 1. **A.** Schematic view (layer-by-layer) of initial structure, which was used for the design of sensor: 1 – Si-based wafer; 2 – thin layer (100 nm) of SiO₂; 3 – thin layer (100 nm) of Ti deposited by magnetron sputtering. **B.** Schematic view (layer-by-layer) of TiO_{2-x}/TiO₂-based sensor structure: 1 – Si-based wafer; 2 – thin layer (100 nm) of SiO₂; 3 – nonstoichiometric TiO_{2-x}/TiO₂ layer formed by hydrothermal oxidation; 4 – Pt electrodes/(contact zones) deposited by magnetron sputtering.

The next step in sensor development procedure was based on annealing of Ti-based structures, which was performed at three different temperature regimes:

- (i) 50°C/1h + 400°C/2h temperature for the formation of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ structure;
- (ii) 50°C/1h + 600°C/2h temperature for the formation of $\text{TiO}_{2-x}/\text{TiO}_2(600^\circ\text{C})$ structure;
- (iii) 50°C/1h + 800°C/2h temperature for the formation of $\text{TiO}_{2-x}/\text{TiO}_2(800^\circ\text{C})$ structure.

All mentioned procedures enabled to form mixed crystal phase $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures (Fig. 1, layers 4 and 5) at over-layer containing significant amount of TiO_2 in the form of anatase and/or rutile phases and TiO_{2-x} , which was formed in the deeper layers of the structure below fully oxidized stoichiometric TiO_2 .

Finally, platinum-based electrodes were deposited on the formed $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$, $\text{TiO}_{2-x}/\text{TiO}_2(600^\circ\text{C})$ and $\text{TiO}_{2-x}/\text{TiO}_2(800^\circ\text{C})$ layers by magnetron sputtering. The dimensions of structure were: 8 mm – length of the structure and 3 mm – distance between platinum electrodes deposited over $\text{TiO}_{2-x}/\text{TiO}_2$ -based layer. The thickness of formed titanium layer was 100 nm, the measurements were performed at 25°C (room temperature), 72°C, 150°C, 180°C. The humidity of supplied above mentioned gaseous materials containing air stream was constant during all parts of measurements with methanol, ethanol, n-propanol, and acetone vapour: partial pressure of water in the air stream was 3.170 kPa, which corresponds to 100% of relative humidity at 25°C and at 101.325 kPa pressure. During the measurement of signals towards water, initially dry air stream was supplied and mixed with 1170 ppm of H_2O containing air stream at corresponding ratio.

Platinum (Pt) contacts were formed by magnetron sputtering using sputter from VSTSER (Tel-Aviv, Israel) in DC regime under Argon (Ar) atmosphere (20 mTorr pressure) using 1" diameter and 99.99% purity Pt target. Contacts geometry was determined by a mask. In order to improve adhesion between $\text{TiO}_{2-x}/\text{TiO}_2$ -based layer and platinum at first a thin (20 nm) titanium (Ti) layer was sputtered on which Pt contacts were formed. Sputtering power for Ti layer formation was 2.55 W/cm² with the growth of 0.13 nm/s. During the formation of Pt procedure, magnetron power was 3.06 W/cm², with layer growth of 0.08 nm/s.

Scanning electron microscopy (SEM) based characterization of formed $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure

The structural properties of the obtained TiO_2 samples on silicon substrates were determined using a scanning electron microscope (SEM) Helios NanoLab 650 from FEI (Eindhoven, The Netherlands).

XRD characterization of $\text{TiO}_{2-x}/\text{TiO}_2$ -structure

The phase composition of thin films was determined by X-ray diffractometer D8 Advanced from Bruker (USA) with grazing-incident X-ray diffraction over a 2θ range of 22° - 65° using $\text{Cu K}\alpha$ ($=1.5046$). Films for XRD investigations were based on: (i) metallic Ti (100 nm) layer deposited over Si substrate covered by 300 nm SiO_2 layer (ii) $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ hetero-structure, which was formed by the oxidation of the same metallic Ti layer (mentioned in part 'i') according to above presented protocol of hydrothermal oxidation at 400°C .

The diffraction pattern was generated by X-ray beam at grazing incidence angle of 2° . XRD data library 'CDD Database PDF2010 - PDF-2/Release 2010 RDB' was applied for the analysis of XRD patterns.

TiO_2 -powder, which by producer was declared as TiO_2 anatase (TiO_2 (anatase)) phase, was received from Sigma-Aldrich (St. Louis, United States) and was used as XRD control while was investigated at the same grazing incidence angle of 2° over similar 2θ range of 22° - 65° .

Photoluminescence (PL) based characterization of $\text{TiO}_{2-x}/\text{TiO}_2$ -structure

Optical properties of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures deposited on oxidized silicon substrates were investigated by PL studies using Edinburgh-F900 spectrophotometer (Edinburg Instruments Ltd, UK). The photoluminescence spectra of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures were excited by solid-state laser with an excitation wavelength of 375 nm (the average pulse power was about 0.15 mW/mm^2 , the pulse duration 70 ps) and photoluminescence was measured in the range of 400 – 700 nm. For comparison, the photoluminescence spectra of similar oxidized silicon substrates were also registered. All fluorescence spectra were corrected accounting the sensitivity of the instrument.

Photoluminescence measurements of 'self-heated' structure were performed at different voltages that heated the sensor up to particular temperatures. The exact temperature was followed with a thermocouple attached to the $\text{TiO}_{2-x}/\text{TiO}_2$ hetero-structure.

The position and intensity of the photoluminescence maximum was determined as corresponding characteristics of Gauss function using Origin program.

Determination of analytical signal towards reducing gases by $\text{TiO}_{2-x}/\text{TiO}_2$ -structure based sensor

Measurements of current passing through the sensor structure were performed by potentiostat/galvanostat Autolab 30 Eco Chemie GmbH (Utrecht, The Netherlands), which was controlled by NOVA software. $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ sample was investigated under different constant voltages, which were applied by potentiostat on platinum-based electrodes deposited on the $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ layer.

Evaluated gas concentrations were fixed at: 105 ppm for water, 118 ppm for methanol, 53 ppm for ethanol, 18 ppm for n-propanol, 220 ppm for acetone.

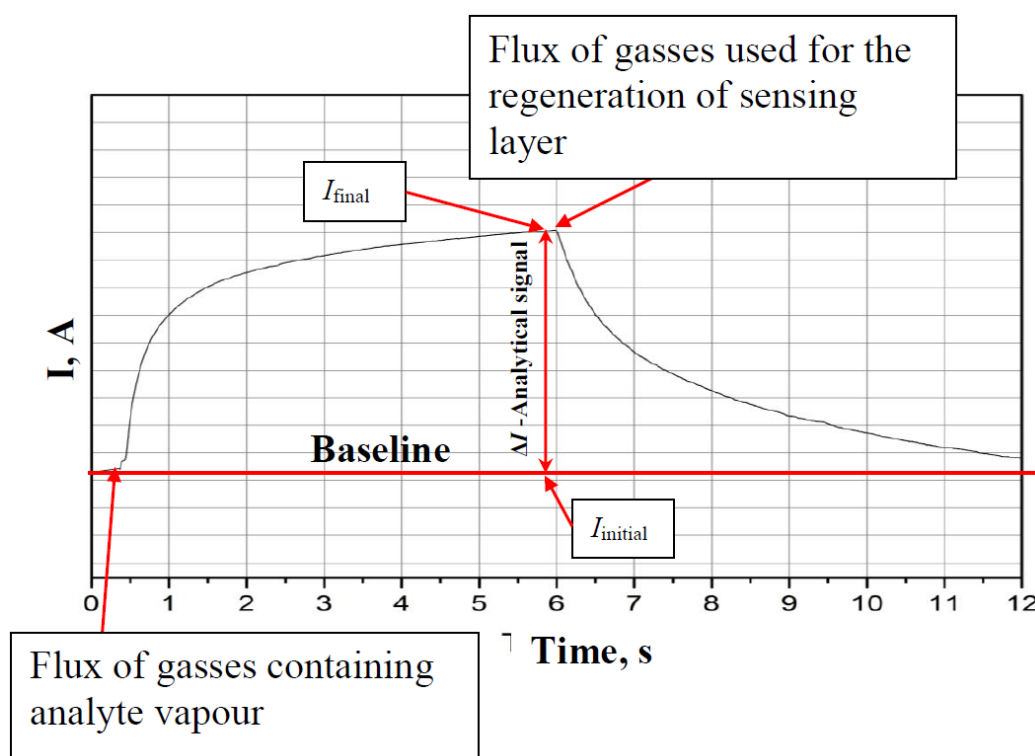


Figure 2. Representation of typical analytical signal registered by $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based structure. It should be noted that ΔI , the duration of signal development and the regeneration of sensor after measurements were different for different gasses and different concentrations of those gases.

Electrical resistance of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based gas-sensitive structure decreased due to increased their conductivity, therefore, current passing through $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based structure increased. In present research we have registered a variation of current (ΔI) at constant potential. These variations of measured current (I) (Fig. 2) were converted into resistance (R) of $\text{TiO}_{2-x}/\text{TiO}_2$ -based structure according to the Ohms law:

$$R = I/V \quad (1)$$

where V is applied voltage.

Then relative response (ΔR , %) was calculated as:

$$\Delta R = 100 \times (R_{\text{final}} - R_{\text{initial}}) / R_{\text{initial}} \quad (\%) \quad (2)$$

where R_{initial} is initial resistance of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based structure calculated from I_{initial} at baseline, R_{final} – final resistance calculated from I_{final} (Fig. 2).

Determination of electrical resistance variation with temperature

Measurements of resistance vs temperature, were performed by system based on closed cycle helium cryostat made by Sumitomo Heavy Industries (Tokyo, Japan) combined with RDK-408D 4K cold head and SRDK Series cryocooler and CSA-71A compressor unit. Temperature was controlled by Lakeshore 340 temperature controller (Lake Shore Cryotronics, Inc., Westerville OH, USA). Resistance was measured by Tektronix DMM 4050 multimeter (Tektronix UK Ltd., Bracknell, United Kingdom). This closed cycle helium cryostat was used for measurement of resistance was performed only after exact equilibration of temperature at each selected point in the temperature range from 4.2 K to 300 K, with 5 K intervals between measurement points. Temperature was changed in cyclic manner two ways: black circles shows points measured by cooling down, red squares shows points by increasing temperature. Measurements performed in vacuum 10^{-3} Torr.

Results and Discussion

SEM-based structural characterization of $\text{TiO}_{2-x}/\text{TiO}_2$ -based layer

SEM images of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure at different at some extent s (Figs. 3A, 3B) illustrate that the sample has a highly porous surface with nanostructures in the form of nano-plates and nano-sponges, which significantly enhanced both (i) surface area and (ii) surface to volume ratio of the gas-sensitive area of sensor. Therefore, such formations are very beneficial in order to get increased surface area, which is available for gas adsorption and enhances the sensitivity of such structure.

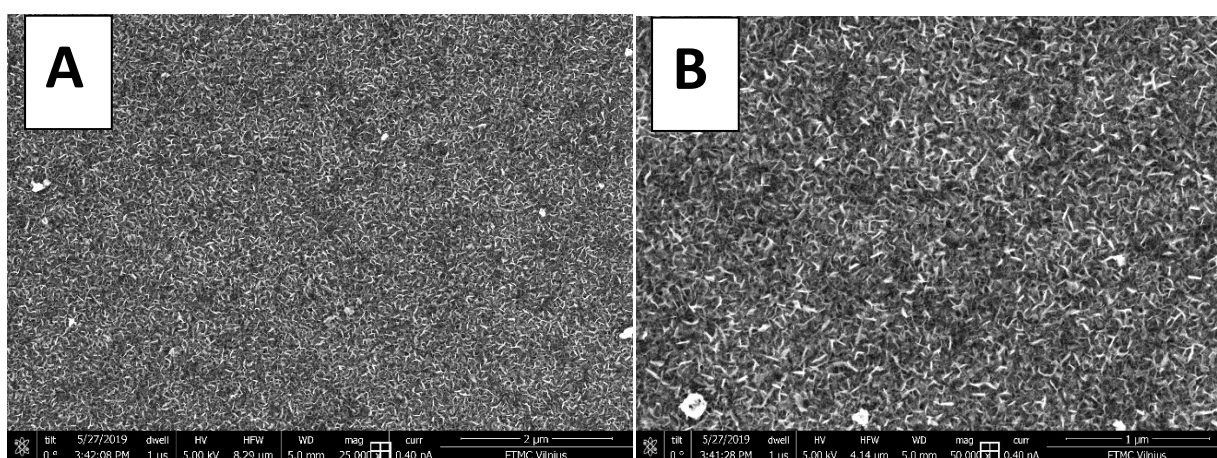


Figure 3. SEM images of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure at different magnification: **A** – at $\times 25000$; **B** – at $\times 50000$.

XRD characterization of $\text{TiO}_{2-x}/\text{TiO}_2$ -structure

XRD pattern of metallic Ti (Fig. 4, $A_{(\text{metallic Ti})}$), which was observed for initial metallic Ti layer of 100 nm thickness that was formed by magnetron sputtering and was used for further hydrothermal oxidation at 400°C into $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure, well represents all characteristic peaks of metallic Ti (according to PDF ‘00-044-1294 for metallic Ti’).

XRD pattern of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ (Fig. 4, $B_{(\text{TiO}_{2-x}/\text{TiO}_2\text{-structure})}$) represents relatively high dispersion in $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure, but according to Fukushima et al. [35] even the presence of broad ‘peak area’ in titanium oxide based pattern between 27° and 37° can be assigned to the presence of Ti_3O_5 , Ti_4O_7 and/or Ti_8O_{15} . Thus, in our research we have observed much better expressed XRD peak between 34° and 37° (Fig. 4, Inset, area 1), which is in good agreement with $\gamma\text{-Ti}_3\text{O}_5$ reported in the PDF ‘00-040-0806 for $\gamma\text{-Ti}_3\text{O}_5$ ’ and also in relatively good agreement with XRD pattern presented by Yoshimatsu et al. [36] for $\gamma\text{-Ti}_3\text{O}_5$ formed by pulsed

laser deposition. Results obtained by Yoshimatsu et al. [36] showed low-temperature superconductivity in both Ti_4O_7 and $\gamma\text{-Ti}_3\text{O}_5$ films. In addition, these authors reported relatively broad XRD peaks at $36\text{--}38^\circ$ for $\gamma\text{-Ti}_3\text{O}_5$ and at $42\text{--}43^\circ$ for Ti_4O_7 . The peak observed in our research (Fig. 4, $\text{B}_{(\text{TiO}_{2-x}/\text{TiO}_2\text{-structure})}$ and Inset, area -1) according to the shape-like-features and signal to noise ratio is very similar to that at $36\text{--}38^\circ$ for $\gamma\text{-Ti}_3\text{O}_5$, just some shift is observed because preparation procedures of both films were very different, therefore, the composition and stoichiometry of both here discussed TiO_{2-x} -based structures can be different at some extent. Another broad peak area (Fig. 4, Inset, area 2) between 36° and 39° is assigned to $\text{TiO}_{2(\text{anatase})}$ according to PDF ‘01-075-2545 for $\text{TiO}_{2(\text{anatase})}$ ’ and control XRD pattern (Fig. 4, $\text{C}_{(\text{TiO}_2 \text{ powder})}$) registered at the same experimental conditions for $\text{TiO}_{2(\text{anatase})}$ powder purchased from Sigma Aldrich, where according to match between XRD patterns (Fig. 4. $\text{C}_{(\text{TiO}_2 \text{ powder})}$) with PDF ‘01-089-0552 for $\text{TiO}_{2(\text{rutile})}$ ’ we have detected the presence of some $\text{TiO}_{2(\text{rutile})}$ phase.

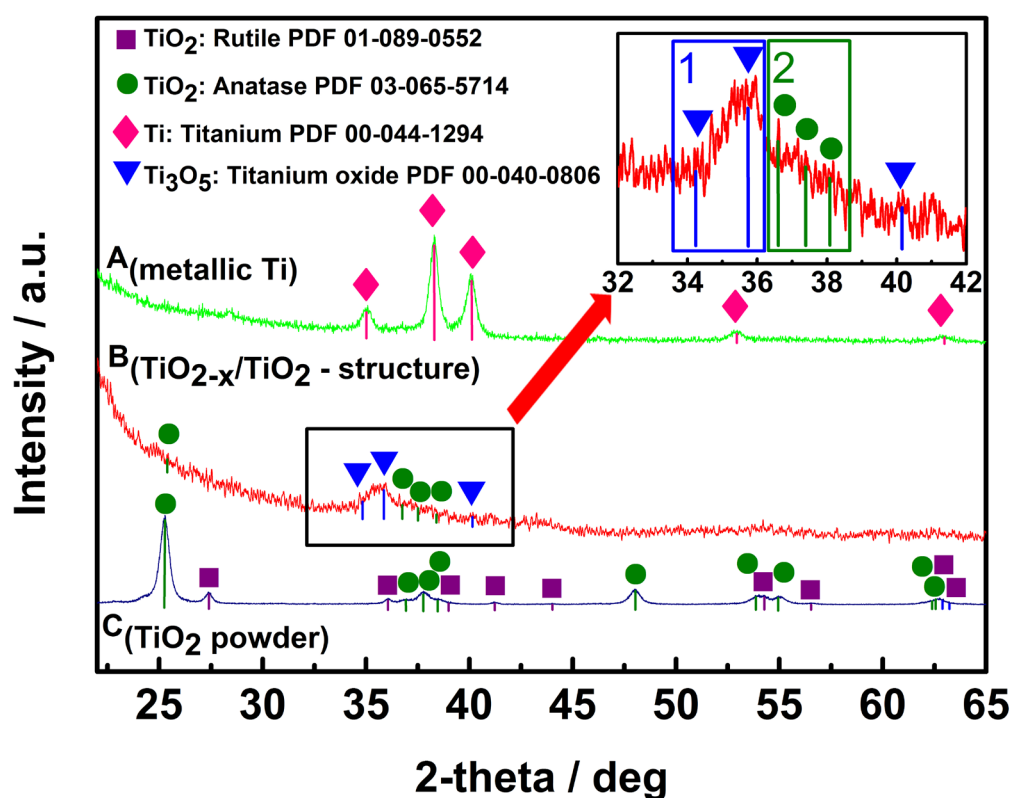


Figure 4. XRD patterns of: **A**_(metallic Ti) – metallic Ti layer of 100 nm thickness, which was formed by magnetron sputtering; **B**_($\text{TiO}_{2-x}/\text{TiO}_2$ -structure) – $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure, which was formed from above mentioned metallic 100 nm thick Ti layer; **C**_(TiO_2 powder) – TiO_2 -powder, which was used as ‘control sample’ and by supplier (Sigma-Aldrich) was declared as 99.3% TiO_2 in anatase phase.

Titanium pentoxide (Ti_3O_5) with polymorphisms (α -, β -, γ -, δ -, and λ -phases) is ‘a close neighbour’ of the Magnéli phase [37,38,39,40,41], and sometimes it is designated as the first member of the Magnéli phase, because their chemical formula is consistent with that of the Magnéli phase ($\text{Ti}_n\text{O}_{2n-1}$ at $n = 3$). According to PDF ‘00-040-0806 for $\gamma\text{-Ti}_3\text{O}_5$ ’ Ti_3O_5 possess a monoclinic cell ($a = 9.9701 \text{ \AA}$, $b = 5.0747 \text{ \AA}$, $c = 7.1810 \text{ \AA}$, $\beta = 109.865^\circ$), which is superconducting at low temperatures (below 3 K) similarly to Ti_4O_7 -based Magnéli phase [36]. Differently from the ‘most respectful’ member of Magneli phase – Ti_4O_7 , which in crystal structure is having $\text{TiO}_{2(\text{rutile})}$ -based shear planes [42,43], in Ti_3O_5 there are no such TiO_2 -rutile based shear planes [36]. Therefore, in our XRD patterns we are observing only signs of M_3O_5 and $\text{TiO}_{2(\text{anatase})}$ without any presence of rutile. Such composition was formed because for the formation of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures we have applied 400°C temperature at which the formation of M_3O_5 - $\text{TiO}_{2(\text{anatase})}$ ‘intergrowths’ is observed, as it has been reported and investigated by other research teams [44] and very recently has been confirmed by some other research group at different conditions [45]. The formation of above mentioned M_3O_5 - $\text{TiO}_{2(\text{anatase})}$ ‘intergrowths’ is in well agreement with our results based on photoluminescence (Figs. 5A) and photoluminescence-decay (Fig. 5D) measurements, which are discussed in the next chapter, where we are clearly observing effects induced by the presence of $\text{TiO}_{2(\text{anatase})}$.

Photoluminescence properties of hybrid $\text{TiO}_{2-x}/\text{TiO}_2$ -based structures

All photoluminescence spectra of the evaluated $\text{TiO}_{2-x}/\text{TiO}_2$ -based structures were characterized by a wide photoluminescence maximum in the region of wavelengths between 415-500 nm. However, the quality of the photoluminescence signal of all three $\text{TiO}_{2-x}/\text{TiO}_2$ -based structures was of great difference. As it is demonstrated in the Figure 5, this depends on the temperature that is applied for the annealing of $\text{TiO}_{2-x}/\text{TiO}_2$ -based structures, because at different temperatures different phases of TiO_2 on the surface of $\text{TiO}_{2-x}/\text{TiO}_2$ -based structures were formed. $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ structure, which was formed by annealing at 400°C , generated the most intense photoluminescence signal (Fig. 5A). The upper layer generates the strongest photoluminescence signal and the spectrum of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ is characterized by photoluminescence peaks, which are observed at 415, 440, 470 nm of the main photoluminescence band (Fig. 5A). These photoluminescence peaks reveal the presence of $\text{TiO}_{2(\text{anatase})}$ in $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ hybrid-structure. $\text{TiO}_{2-x}/\text{TiO}_2(600^\circ\text{C})$ structure, which was formed by annealing at 600°C , also has demonstrated some photoluminescent properties but the photoluminescence signal was about 10

times lower (Fig. 5B) and revealed presence of mixed $\text{TiO}_{2(\text{anatase})}$ and $\text{TiO}_{2(\text{rutile})}$ structures of $\text{TiO}_{2-x}/\text{TiO}_2(600^\circ\text{C})$ sample.

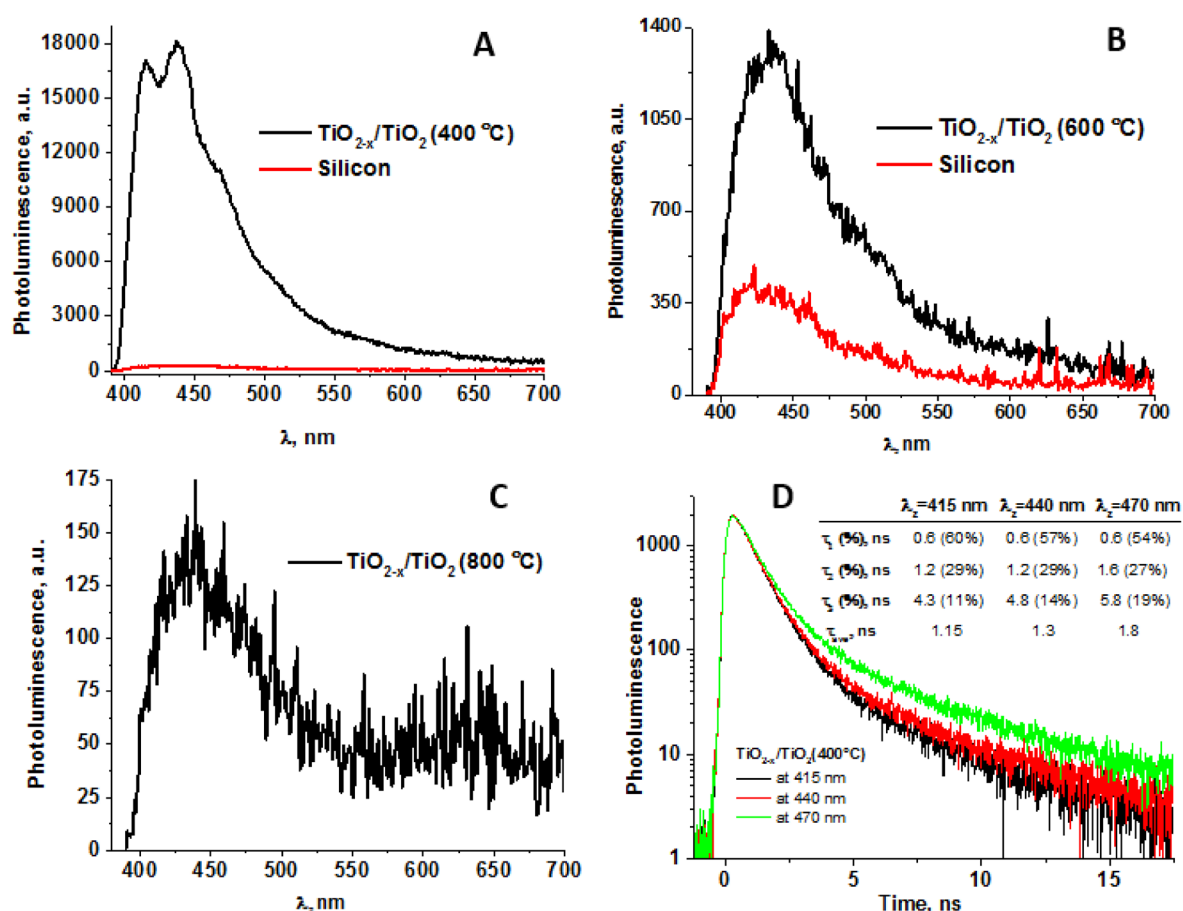


Figure 5. **A** – Photoluminescence spectra of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ sample (1), and silicon substrate (2); **B** – Photoluminescence spectra of $\text{TiO}_{2-x}/\text{TiO}_2(600^\circ\text{C})$ sample (1), and silicon substrate (2); **C** – Photoluminescence spectra of $\text{TiO}_{2-x}/\text{TiO}_2(800^\circ\text{C})$ sample; **D** – Photoluminescence decays of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ sample at different photoluminescence emissions bands under 375 nm excitation.

$\text{TiO}_{2-x}/\text{TiO}_2(800^\circ\text{C})$ structure, which was formed by annealing at 800°C , was characterized by very weak, about 100 times lower photoluminescence signal, than that was observed for $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ sample (Fig. 5C). Thus $\text{TiO}_{2-x}/\text{TiO}_2(800^\circ\text{C})$ structure is not suitable for further investigations required for optoelectronic sensors and, as it is revealed by below presented results, this structure was also not suitable for the sensing of gases selected for this research.

$\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ structure showed the most interesting and the highest quality photoluminescence signal. Therefore, during the next experiment, which was also based on photoluminescence spectrum registration, this structure was investigated under different constant voltages, which were applied by potentiostat on platinum-based electrodes deposited on the TiO_2 .

$x/\text{TiO}_2(400^\circ\text{C})$ -based layer. The plots of photoluminescence spectra (Fig. 6A) vs applied voltage are shown in Figure 6B. The elevated voltage from 1V to 5V, results the decrease of intensity of the main photoluminescence maximum and a small shift of photoluminescence maximum position towards shorter wavelengths.

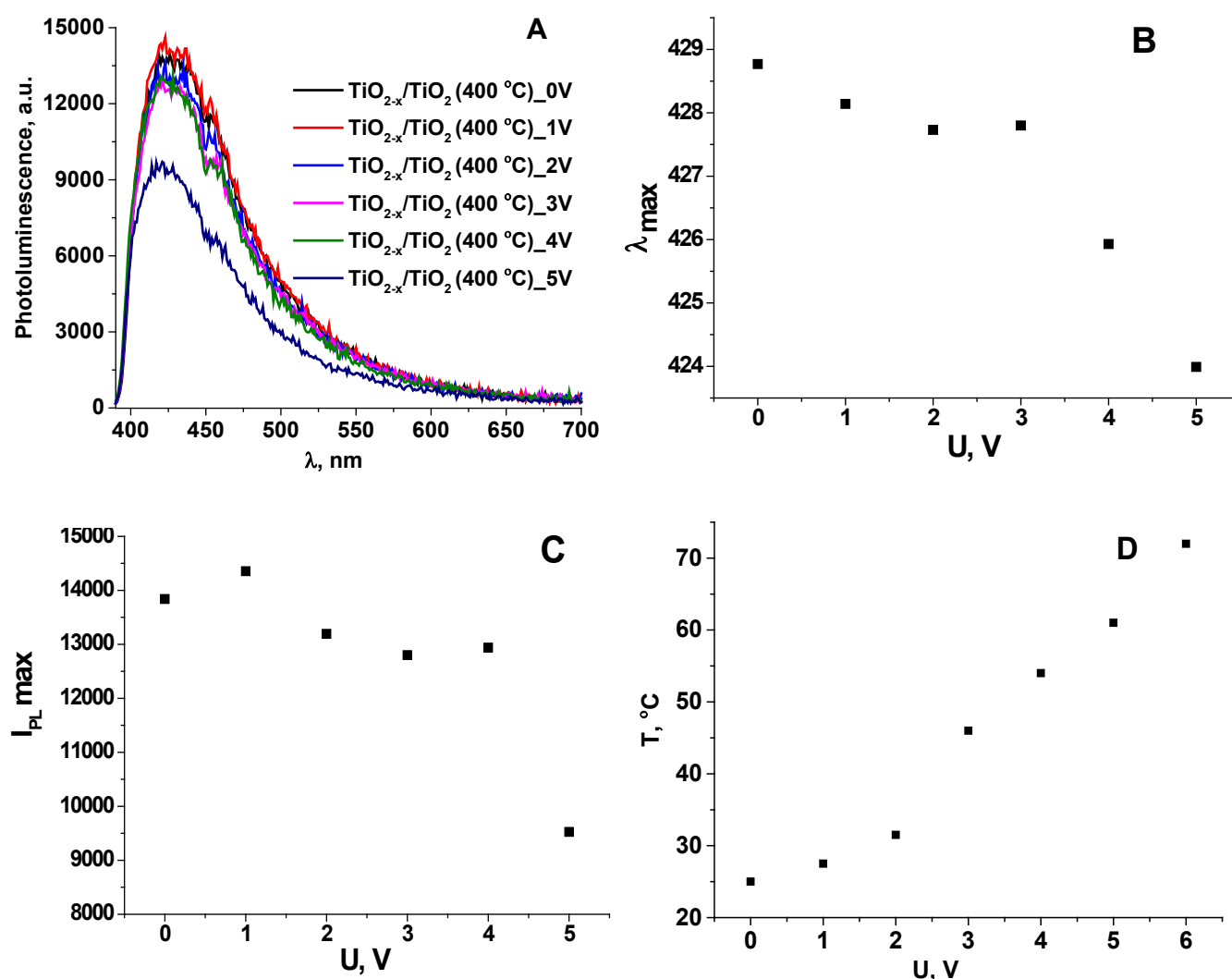


Figure 6. A – Photoluminescence spectra of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based sample at different applied voltage; B – The changes in spectral position of photoluminescence maximum vs voltage of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based sample; C – The changes in photoluminescence maximum intensity vs voltage of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based sample; D – The plot of temperature vs voltage of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based sample.

Figures 6B and 6C show the position and the intensity of the photoluminescence maximum, which is changing dependently on voltage applied to $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based sample. The position (Fig. 6B) of the photoluminescence maximum was determined as a maximum of Gauss function, which represented the best fitting with registered photoluminescence spectra. At voltage values (from 1V to 5V) tested in this experiment the spectral position of the photoluminescence

maximum (λ_{\max}) gradually shifts towards the IR region (Fig. 6B). In general, the difference between the positions λ_{\max} for $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based sample at 0 V and 5 V is about 5 nm. A similar trend related to the decrease in photoluminescence intensity of the main maximum with increasing voltage was observed (Fig. 6C). The decrease of photoluminescence intensity by the increase of applied voltage from 0 V to 5 V has been determined, and it shows that the concentration of photoluminescence emitting centres in $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ hetero-structure is reducing by increasing voltage. The plot of temperature vs voltage of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based sample (Fig. 6D) illustrates almost linear dependence in tested potential interval, which can be predicted from Ohms law, followed by basic recalculations into the heat released by this system.

Such behavior of the photoluminescence spectra vs applied voltage can be caused by an increased sample temperature, which is dependent on electrical current flowing through $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure. Thus, a rapid decrease in the photoluminescence intensity of TiO_2 with an increase in voltage at $U \geq 6$ V is related to the increase of the sample temperature, which leads to the temperature-based quenching of photoluminescence of $\text{TiO}_{2(\text{anatase})}$ [46, 47, 48]. Photoluminescence studies of nanostructured TiO_2 at room-temperature were reported in some other researches: (i) the photoluminescence of $\text{TiO}_{2(\text{anatase})}$ colloidal particles of different sizes occurs from the shallow trap levels, which are located between 0.41 and 0.64 eV below the conduction band [49]; (ii) the narrow photoluminescence emission bands of $\text{TiO}_{2(\text{anatase})}$ powder, which originated from the self-trapped exciton emission (STE) in crystalline $\text{TiO}_{2(\text{anatase})}$ containing TiO_6 octahedral sheets based structures, was reported [50,51]. In addition to registration of photoluminescence spectra, we have measured the photoluminescence decay kinetics for $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure at different narrow photoluminescence emission bands (Fig. 5D). The photoluminescence of $\text{TiO}_{2(\text{anatase})}$ decay non-exponentially with dominating fast component, which is characterized by a decay of about 0.6 ns. Here presented photoluminescence decay kinetics clearly verifies the self-trapped exciton emission origin of photoluminescence, which from the broad range of non-stoichiometric titanium oxides (TiO_{2-x}) and stoichiometric titanium oxides (TiO_2) is the most characteristic for crystalline $\text{TiO}_{2(\text{anatase})}$ [52].

Electrical resistance variation with temperature

Electrical resistance measurements of $\text{TiO}_{2-x}/\text{TiO}_2$ -based structure revealed the oxidation of metallic titanium based layer, because by thermal oxidation the resistance of the sample has increased from 0 Ω (for bare Ti-based layer) up to 72 Ω (for formed $\text{TiO}_{2-x}/\text{TiO}_2$ -based structure). The increase of resistance together with the shift of photoluminescence signals clearly shows the formation of TiO_2 in the phase of anatase and rutile. However, stoichiometric TiO_2 -based layers

have relatively low electrical conductivity, which is typically of 10^{-10} S/m, but it was demonstrated that the conductivity of TiO_2 -based layers can be significantly increased by heat-based treatment at a high temperature in a reducing gas-based environment [53]. Further investigations revealed the formation of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures, because only TiO_2 based structures have relatively high band-gap and, therefore, they are not well conducting while the presence of TiO_{2-x} in forms of Ti_2O_3 , Ti_3O_5 and/or Ti_4O_7 significantly increases the conductivity of such hetero-structures. It should be noted, that an important issue related to TiO_{2-x} conductivity is that these oxides at the stoichiometry of $\text{Ti}_n\text{O}_{2n-1}$ (with $3 < n < 10$) are forming so called Magnéli phases [54], which possess some properties of metallic conductor [55,56]. As it is seen from resistance vs temperature dependence (Fig. 7, area 1), in here reported $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures at temperatures below 150-180 K we have also determined some signs of such transition into metallic conductivity, which is characteristic of presence of Magnéli phases.

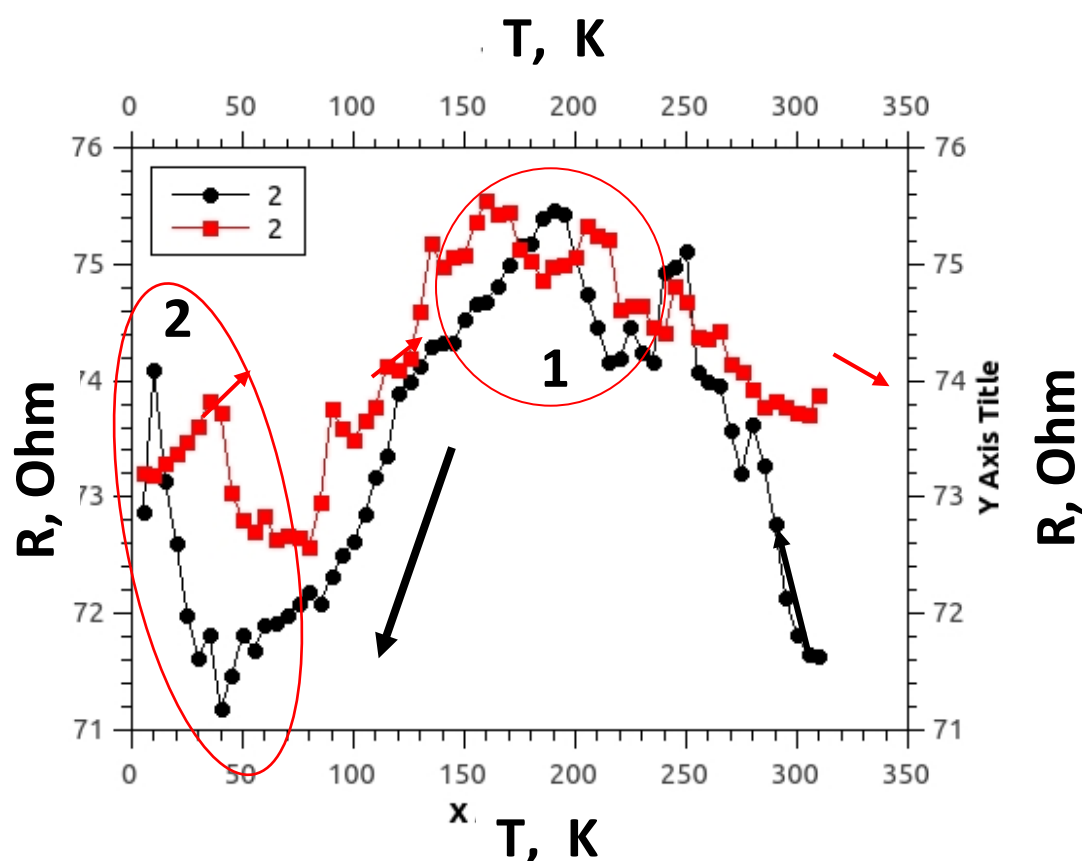


Figure 7. Temperature dependence of electrical resistance ($R(T)$) for the $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure. Temperature was changed in two ways (indicated by black and red arrows): (i) black cycles shows points measured by cooling down, (ii) red squares shows points by increasing temperature. Measured was performed in vacuum using helium cryostat.

The $R(T)$ dependence (Fig. 7) is roughly temperature independent from 300K down to relatively low temperatures 180-150. Such kind of the $R(T)$ dependence (almost constant $R(T)$ with respect to T with some increase of conductivity when temperature is decreasing) is expected for a heterogeneous mixture of strongly disordered metal/(metal oxide)-based layer, and proves that the $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure is strongly disordered and composed of many randomly oriented nanocrystals and of many different TiO_{2-x} phases and probably even some metal clusters randomly distributed in the volume of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures. It is also remarkable that the roughly constant $R(T)$ dependence also exhibits a series of small resistance jumps in a range of a few percent. These resistance jumps might be induced by the metal-semiconductor transitions within the involved Magneli phases, which is actually a combination of a variety of different $\text{Ti}_n\text{O}_{2n-1}$ phases rather than a single phase. Interestingly at 40 K the increase of electrical resistance is observed (Fig. 7, area 2), similar increase, which was followed by the drop of conductivity below 4 K, observed by some other authors [36], which have reported superconductivity in Ti_4O_7 and $\gamma\text{-Ti}_3\text{O}_5$ films. Some earlier researches illustrated that so called Magnéli phases can be observed in TiO_{2-x} -based layers [57] as planes based on $\text{Ti}_n\text{O}_{2n-1}$ that are penetrating through a matrix of TiO_2 , therefore, this shear plane based on $\text{Ti}_n\text{O}_{2n-1}$ structure can be relatively well conducting [55,56]. There are some indications that the conductivity of properly doped or reduced TiO_2 , which partly turns into $\text{Ti}_n\text{O}_{2n-1}$, at low temperatures is based on n-type conductivity along above mentioned shear planes. Similar conductivity features are exploited in memristor-type devices based on TiO_2 , in which electrical resistance is changed by the oxidation/reduction of the TiO_2 -based layer by applied corresponding potentials [58]. In another research, it has been reported that the Ti^{3+} -containing $\text{TiO}_{2-x}/\text{TiO}_2$, has localized oxygen vacancies, which are beneficial for the electron mobility in n-type semiconducting $\text{TiO}_{2-x}/\text{TiO}_2$ structure [59]. We predict that above mentioned oxygen vacancies are offering advanced gas-sensing ability for $\text{TiO}_{2-x}/\text{TiO}_2$ hetero-structure evaluated in our research. The reduction of TiO_2 -based layers leads to the formation of non-stoichiometric titanium oxides, which are represented by general formula $\text{Ti}_n\text{O}_{2n-1}$ (where n is in the range between 3 and 10 ($3 < n < 10$)) and are known as Magneli phases [54]. In non-stoichiometric titanium dioxide (TiO_{2-x}) with a low x ($0 < x < 0.10$), the dominating point defects in the structure are based mainly on Ti^{3+} and Ti^{4+} interstitials and on oxygen vacancies [60]. But the Magneli phases in which x is in the range between 0.10 and 0.34 ($0.10 < x < 0.34$) extended planar defects and crystallographic shear planes, which are varying according to the oxygen deficiency are observed [61,62]. $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure, which due to the formation of Ti^{3+} has $\text{Ti}_n\text{O}_{2n-1}$ doped TiO_{2-x} clusters (Fig. 1B, 3rd layer) with significantly advanced electrical conductivity, can be synthesized by several different methods: by plasma treatment [63], metallic zinc based reduction [64], high-energy particle bombardment [65], laser irradiation [66]

and some reactions at higher temperatures [67]. In addition to these methods, in recent research we have demonstrated that here applied hydro-thermal approach is also suitable for the formation of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures from initially deposited titanium-based layer. Due to good electrical conductivity and chemical stability above mentioned Magneli phases are applied in variety of applications, e.g.: cathodic protection, batteries, catalyst support for fuel cells, waste and contaminated water treatment [53,68,69]. However, the majority of Magneli phases based research has been related to the fabrication of powders [19,20], only few attempts to form Magneli phase based fibres of $\sim 250 \mu\text{m}$ with tenable conductivity have been reported [57]. Differently from these researches we have produced thin layer of TiO_{2-x} -based Magneli phases by oxidation of metallic titanium-based layer, which was deposited by magnetron sputtering. However, due to polymorphism of Ti_3O_5 based difficulties the growth of a single Ti_3O_5 crystal is still very challenging, therefore physical properties of Ti_3O_5 are still under debate [36]. Only several studies have dealt with the structural phase transitions accompanying metal–insulator transition of Ti_3O_5 , which were induced: (i) by irradiation with visible-light pulses for $\beta \leftrightarrow \lambda$ transition [40], (ii) at 450 K temperatures for $\alpha \leftrightarrow \beta$ transition [37] and at 240 K temperatures for $\delta \leftrightarrow \gamma$ transition [38,39,40,41]. In addition metal–insulator transition around 350 K was reported by Yoshimatsu et al. [36]. Such temperature region (240-350-450 K), where the most significant variation of Ti_3O_5 conductivity was observed, is in good agreement with our recent research, because we clearly observed the variation of conductivity based on the presence/absence of gaseous compounds in temperature region between room temperature (298 K) and 180°C (453 K).

Gas sensing by $\text{TiO}_{2-x}/\text{TiO}_2$ (400°C) hetero-structure based sensor

Changes of electrical current passing through $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure at fixed potential were evaluated and recalculated into changes of resistance (ΔR %) using equations 1-2. ΔR was evaluated as analytical signal of this sensor. Results presented in Figure 8 illustrate that already at room temperature (25°C) sensor shows some sensitivity towards humidity and to all four here evaluated gaseous materials (methanol, ethanol, n-propanol, acetone). But the signals determined amperometrically at constant 0.5 V potential, which was required for the achievement of 25°C, temperature towards humidity and towards all above mentioned gases were very different. In the presence of water, the resistance has decreased, while in the presence of methanol, ethanol, n-propanol and acetone the resistance of sensor has increased. It is observed due to different nature of these compounds. On the surface of $\text{TiO}_{2-x}/\text{TiO}_2$ -based structure adsorbed water tends to fill the boundaries between TiO_{2-x} and TiO_2 grains and therefore it enhances the conductivity of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure, while all other materials have much lower conductivity in comparison to species, which they are replacing during physical- and/or chemical-sorption of

methanol, ethanol, n-propanol, acetone. Therefore, the conductivity of $\text{TiO}_{2-x}/\text{TiO}_2$ -based structure at some extent decreases (in the range of 1% in comparison to initial conductivity of $\text{TiO}_{2-x}/\text{TiO}_2$ -based structure). There are clear indications that sensitivity towards humidity tends to decrease by elevation of temperature from 72°C to 180°C , because at higher temperatures H_2O evaporates from the surface of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure. Similar tendency at 180°C was observed for methanol and ethanol, but for n-propanol and acetone the highest sensitivity was observed at highest here evaluated 180°C temperature, while the best sensitivity towards methanol and ethanol was determined at 150°C and the best selectivity towards methanol was achieved at 72°C .

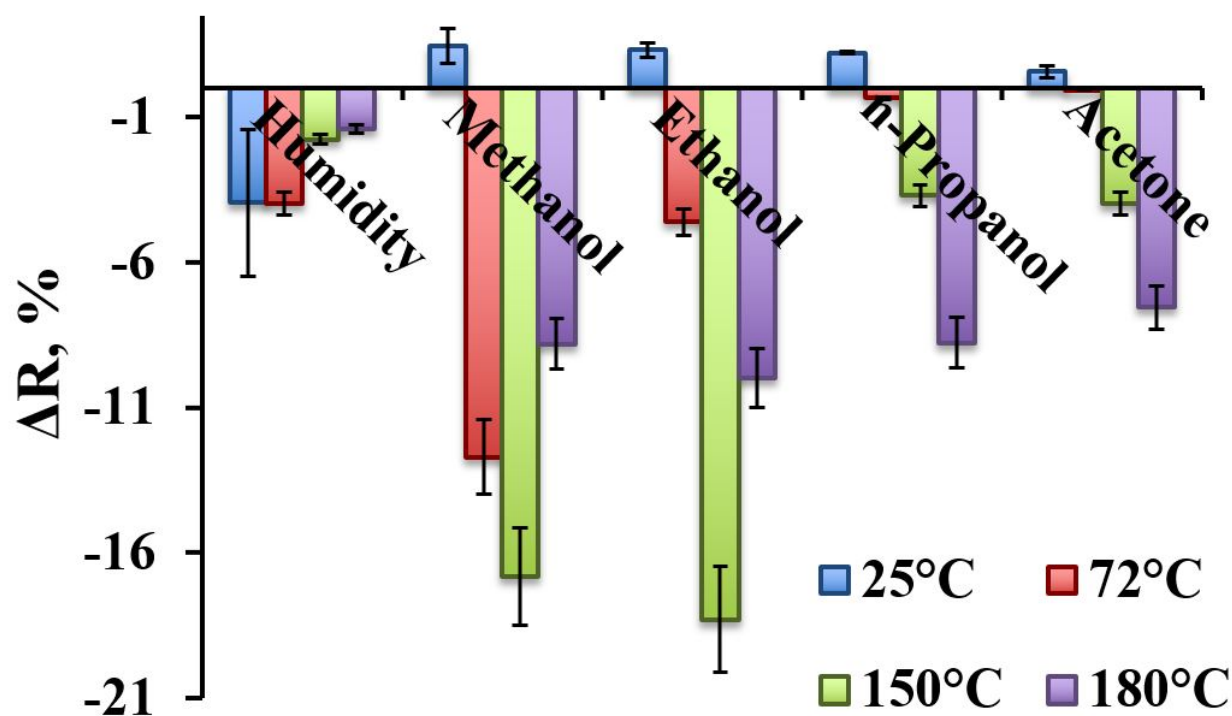


Figure 8. The response of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure towards humidity (H_2O), methanol, ethanol, n-propanol, and acetone at different temperatures (25 – 180°C).

Different sensitivities towards various gaseous materials at different temperatures opens the avenue to apply the array based on similar $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures, where between Pt electrodes different constant potential will be applied and this will heat these structures up to different temperatures, where $\text{TiO}_{2-x}/\text{TiO}_2$ -based structures will have different sensitivities. Therefore, the read-out signals from such arrays can be evaluated by ANOVA-based approaches and interpreted as analytical signals. With applied ‘self-heating’ of the sensor, the best selectivity towards methanol was achieved at 72°C , for ethanol the temperature was 150°C – 180°C . For n-propanol and acetone signals increase with heating and reaches its maximum at 180°C . Thus TiO_2 thin films are the best for methanol detection at 72°C , for ethanol at 150°C and for acetone at 180°C as response to other gases are significantly lower. There are some indications that to all

other here investigated gaseous materials $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures were the most sensitive at even higher temperatures, but these temperatures were not available due to limitations of our experimental set up.

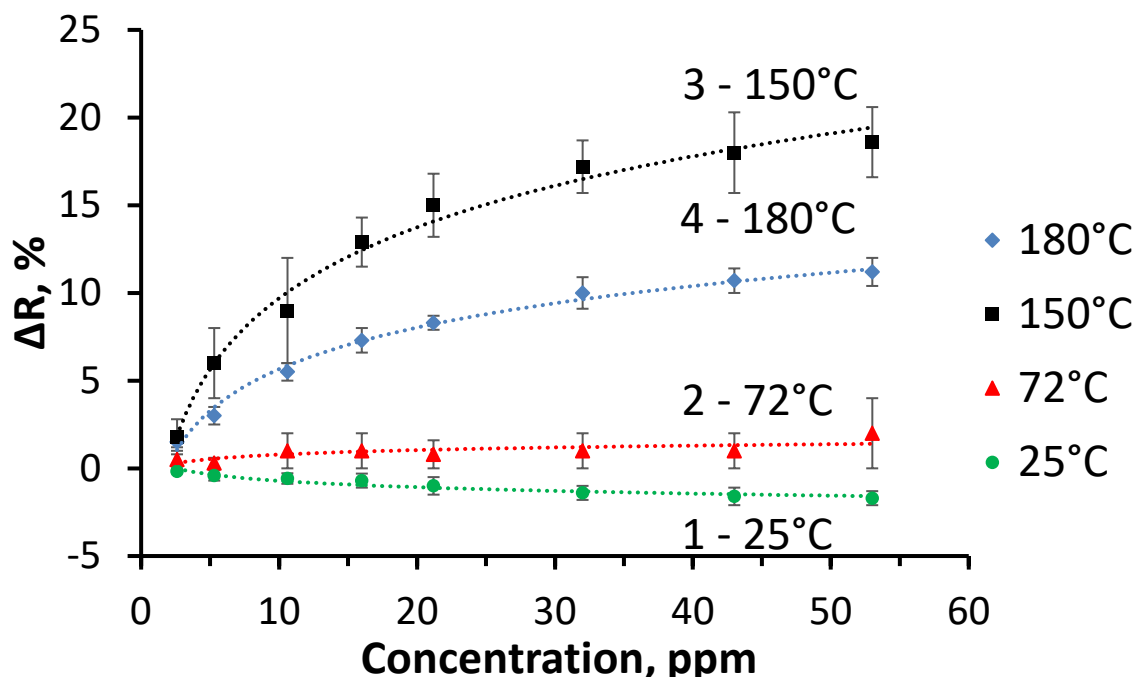


Figure 9. The response of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ hetero-structure towards ethanol, at different temperatures: 1 – 25°C, 2 – 72°C, 3 – 150°C and 4 – 180°C.

Figure 9 represent normalized response (ΔR , %) of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ hetero-structure towards ethanol at here evaluated four temperatures: 1 – 25°C, 2 – 72°C, 3 – 150°C and 4 – 180°C. At 150°C and 180°C temperatures the limit of detection (LOD) was 2.6 ppm (Fig. 9, lines 3 and 4), while at 72°C it was 5.3 ppm and at room temperature (25°C) it was 10.6 ppm, due to relatively low response in comparison to background noise. The coefficient of variation calculated from 12 measurements at 150°C towards 53 ppm of ethanol, was 8.8%. During the measurements towards different ethanol vapour concentrations steady-state current was achieved within 4-20 seconds, dependently on ethanol concentration (4 s for the lowest measured ethanol concentration and 20 s for the highest measured ethanol concentration). It should be noted that for some here evaluated volatile organic compounds the response of sensing layer was even slower (e.g. towards the highest n-propanol concentration it exceeded 35 s). This fact can be related to: (i) some inertia of gas supply system and (ii) the dimensions of analyte-molecule larger molecules needs some more time to access deeper layers of $\text{TiO}_{2-x}/\text{TiO}_2(400^\circ\text{C})$ -based hetero-structure.

Conclusions and future developments

In this research we have succeeded to form $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure from thin metallic titanium based layer. This structure as a sensing layer was integrated into gas sensor suitable for the determination of some reducing gases. Relatively high conductivity of $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure was exploited for ‘self-heating’ of this sensor. Such ‘self-heating’ is very beneficial for the development of $\text{TiO}_{2-x}/\text{TiO}_2$ -based sensors, because only at higher temperatures (from 72°C to 180°C) advanced sensitivity of $\text{TiO}_{2-x}/\text{TiO}_2$ -based sensor towards methanol, ethanol, n-propanol and acetone has been achieved. Analytical performance of here proposed sensor can be adjusted by the optimization of $\text{TiO}_{2-x}/\text{TiO}_2$ -based sensing structure and analytical signal registration approach, e.g.: different methods of analytical signal registration (e.g. various potentiostatic, potentiodynamic and galvanostatic methods), which at the same time will serve as heating protocols, can be also applied in order to change the sensitivity/selectivity of here proposed $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structure. Therefore, after some further investigations it can be applied for the design of sensors with different selectivity and sensitivity.

Despite of some progress in the preparation of TiO_2 -based materials, practical exploitation of TiO_2 -based structures self-doped by $\text{Ti}_n\text{O}_{2n-1}$ -based structures is still very limited, because, according to the best our knowledge, such hetero-structures still have been used for limited number of practical applications. We expect that above mentioned titanium oxide $\text{TiO}_{2-x}/\text{TiO}_2$ -based hetero-structures can find more advanced applications in sensing devices, catalysts, electrode materials, energy storage devices, etc. However, better understanding of the structure formed by here proposed procedure and their sensing ability, which will meet the requirements of other specific applications, is still required. In addition, more comprehensive understanding of the transition from conducting metallic titanium-based layer towards semiconducting $\text{TiO}_{2-x}/\text{TiO}_2$ -based structure is still crucial in order to achieve desirable semiconducting properties, which are the most optimal for the applications mentioned above. Therefore, these challenges will be on the agenda of our further studies related to the development of $\text{TiO}_{2-x}/\text{TiO}_2$ -structure based materials and the application of these structures for practical purposes.

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