

1 Article

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# 3 Green Synthesis of Privileged Benzimidazole 4 Scaffolds using Active Deep Eutectic Solvent

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21

22 **Abstract:** The exploitation and use of alternative synthetic methods, in the face of classical  
23 procedures that do not conform to the ethics of Green Chemistry, represent an ever present  
24 problem in pharmaceutical industry. The procedures for the synthesis of benzimidazoles have  
25 become a focus in synthetic organic chemistry, as they are building blocks of strong interest for the  
26 development of compounds with pharmacological activity. Various benzimidazole derivatives  
27 exhibit important activities such as antimicrobial, antiviral, anti-inflammatory and analgesic and  
28 some of the already synthesized compounds have found very strong application in medicine  
29 praxis. Here we report a selective and sustainable method for the synthesis of 1,2-disubstituted or  
30 2-substituted benzimidazoles, starting from *o*-phenylenediamine in the presence of different  
31 aldehydes. The use of deep eutectic solvent (DES) both as reaction medium and reagent without  
32 any external solvent provides advantages in terms of yields as well as in the work up procedure of  
33 the reaction.

34

35 **Keywords:** benzimidazoles; deep eutectic solvents; green chemistry, aromatic amines, heterocyclic  
36 moiety.

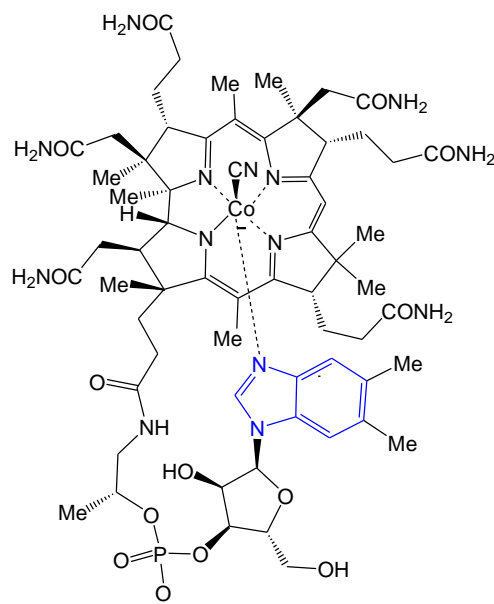
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## 38 1. Introduction

39

40 Among the heterocyclic pharmacophores, the benzimidazole ring is one of the most  
41 widespread systems in Nature. It is indicated as a "privileged nucleus" due to its occurrence in

42 molecules essential for the life cycle of organisms [1]. The 5,6-dimethylbenzimidazole moiety in the  
43 structure of vitamin B<sub>12</sub> [2] is an important example (Figure 1).  
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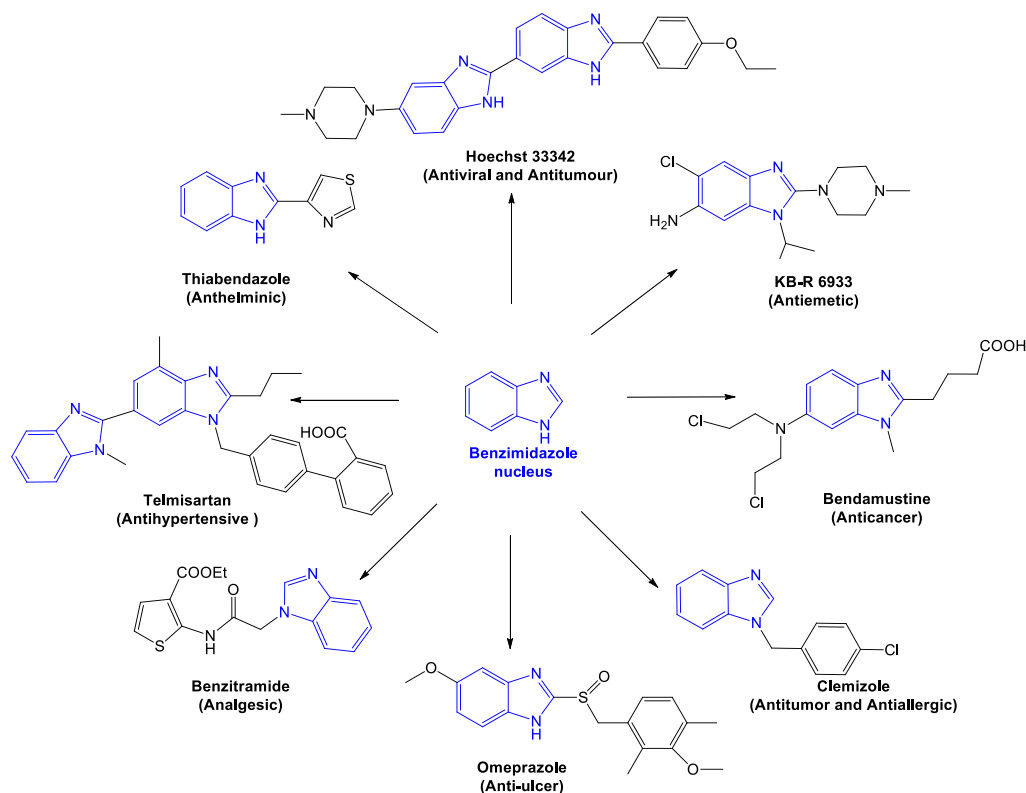
45  
46 **Figure 1. Benzimidazole nucleus in Vitamin B 12**  
47

48 Bioactive compounds with a benzimidazole nucleus are heterogeneous molecules in structure  
49 and activity. This diversification is to be found in the derivatization of the basic core, followed by a  
50 structure-activity relationship for each compound. The first example of clinical available  
51 benzimidazole-based drug is thiabendazole, able of acting as a fungicide and antiparasitic [3]. Over  
52 the years, many other derivatives have been developed: the antihistamine Clemizole, the anti-  
53 ulcerative Omeprazole, the antihypertensive Telmisartan, antifungal Thiabendazol, analgesic  
54 Bezitramide, antiviral Hoechst 33342, anticancer Bendastumide and antiemetic KB-R-6933 (Figure 2)  
55 [4].

56 More recently, the treatment potency of benzimidazoles in diseases such as  
57 ischemia-reperfusion injury or hypertension, have also been reported [5].

58 Due to their properties and role in various diseases special interest has been devoted in  
59 benzimidazole-based chemistry [6-9]. A lot of synthetic methodologies are available for the  
60 preparation of benzimidazole and its derivatives. Generally, the reaction between  
61 *o*-phenylenediamines and carboxylic acids or their derivatives has been used [10,11].

62 A different and widely used procedure for the same synthesis is the condensation of  
63 *o*-phenylenediamine with differently substituted aldehydes affording 2-substituted and 1,2-di-  
64 substituted benzimidazoles derivatives. However, these protocols suffer of some drawbacks such as  
65 long reaction times, expensive reagents, use of toxic organic solvents, difficulties in the preparation  
66 of the catalyst, non-recoverability of the catalyst and tedious work-up procedures. Moreover, most  
67 of them lack of selectivity [12-17]. Therefore, the introduction of simple, efficient, and mild  
68 procedures with easily separable and recyclable catalysts and in particular greater selectivity is still  
69 in demand. Recently, the use of water [18-21] or ionic liquids (ILs) as green media and/or the use of  
70 readily available organometallic catalysts have been exploited [22-28].  
71



72

73 **Figure 2. Examples of important drugs containing benzimidazole nucleus**

74 Although these protocols provide improvement, it is well-known that ILs are (eco)toxic and  
 75 harmful to the environment [29]. Further, their synthesis and purification is often expensive and  
 76 time-consuming [30].

77 In the last decade the most important drug manufacturing industries have been influenced by  
 78 Green Chemistry principles introducing “greener” raw materials, less use of toxic organic solvents,  
 79 cuts in waste production, alternative organic synthetic methods [31].

80 In this regard, as the pharmaceutical industry is known to use a large amount of solvents to  
 81 produce active pharmaceutical ingredient (API), most of the investigations are currently focusing on  
 82 the replacement of hazardous conventional solvents with more sustainable alternatives such as  
 83 water [32-40], supercritical fluids [41,42], ionic liquids [43-50] and solvents derived from biomass  
 84 [51-53]

85 Deep eutectic solvents (DES) are considered the green solvents of the 21<sup>st</sup> century with  
 86 tremendous applicability in all areas of the chemical industry [54]. They can be defined as a mixture  
 87 of two or more compounds, that at certain molar ratios exhibit a high depression of the melting point  
 88 becoming liquid at or near room temperature. At these conditions, the compounds that form the  
 89 deep eutectic solvents interact between themselves, mainly through hydrogen bonding thus  
 90 enabling the components behaving as one single entity [55-57].

91 Because the production of these deep eutectic solvents relies solely of the physical mixture of  
 92 two or more natural components, their production has virtually no impact on the environment.  
 93 Moreover, because deep eutectic solvents do not need any complex processing and equipment, they  
 94 are also cheap alternatives to most common green solvents such as ionic liquids [55].

95 In our continuous efforts towards green organic chemistry, here we present a new synthetic route to  
 96 benzimidazole derivatives. The novel feature of the procedure proposed is that in a first step, a DES  
 97 is formed consisting of *o*-phenyldiamine (*o*-PDA) and choline chloride (ChCl). Therefore, we  
 98 explored a double role of the DES: solvent and reactant.

99

## 100 2. Results and discussion

101 The pilot reaction between *o*-phenylenediamine and benzaldehyde as reported in literature  
 102 involves indiscriminately the formation of monosubstituted and disubstituted benzimidazole  
 103 derivatives: it is a non-selective synthesis [58].

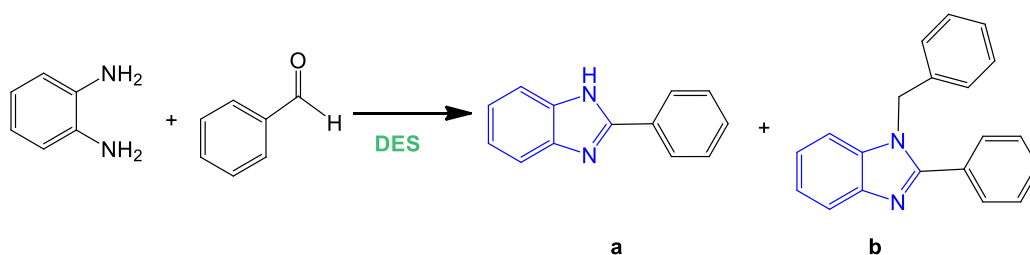
104 Thus, we started our investigation conducting the model reaction with the most explored DES  
 105 choline chloride/urea (ChCl:urea) as an eco-alternative solvent.

106 Choline chloride is one of the most commonly used hydrogen bond acceptor (HBA used for the  
 107 formation of DES [56] and its combination with a suitable HBD (usually sugars, natural organic  
 108 acids, amides, etc.) produces eutectic mixtures that are liquid at ambient temperature and have  
 109 unusual solvent properties [57].

110 It is an economic, biodegradable, non-toxic and even edible quaternary salt that can be  
 111 extracted from biomass or easily synthesized from fossil reserves. Similarly, urea has a low cost, is  
 112 easily available and is absolutely non-toxic. Both compounds are constitutively present in our body.  
 113 Choline is a ubiquitous molecule, mainly responsible of the structural integrity of cell membranes (it  
 114 is a component of membrane phospholipids) and of the synthesis of the neuronal chemical mediator  
 115 acetylcholine; urea is one of the products of protein metabolism, mainly developed by the liver and  
 116 kidneys, and eliminated by them. A solvent characterized by such a composition can only be defined  
 117 as absolutely non-toxic. Noteworthy, to obtain the eutectic mixture, the two compounds are simply  
 118 mixed and left in the right heating conditions; urea, through the formation of hydrogen bonds, is  
 119 easily associated with choline chloride.

120 The model reaction was performed dissolving *o*-phenylenediamine (1 mmol) in 1.0 ml of  
 121 ChCl:urea DES and then adding benzaldehyde in an equimolar ratio. The reaction mixture was left  
 122 under magnetic stirring at 60° or 80°C and monitored by thin layer chromatography (TLC) and gas  
 123 chromatography/mass spectrometry (GC/MS) analysis. The GC/MS analysis confirmed the complete  
 124 conversion of the reagents within 10 minutes affording, at the higher temperature, the 2-substituted  
 125 benzimidazole derivative **1a** and the 1,2-disubstituted benzimidazole derivative **1b** in 88 and 12%  
 126 yields respectively (entries 1 and 2 in Table 1).  
 127

128 **Table 1.** Optimization of the reaction conditions in pilot reaction.



129 Entry	solvent	Molar ratio <i>o</i> -PDA:benzaldehyde	Temp (°C)	Time (min)	Yield (%) <sup>3</sup> a: b
1 <sup>1</sup>	ChCl:urea (1:2)	1:1	60	15	67: 33
2 <sup>2</sup>	ChCl:urea (1:2)	1:2	60	15	30: 70
3 <sup>1</sup>	ChCl:urea (1:2)	1:1	80	10	88: 12
4 <sup>2</sup>	ChCl:urea (1:2)	1:2	80	10	13: 87

130 <sup>1</sup>General reaction conditions: *o*-phenylenediamine (1 mmol) and benzaldehyde (1 mmol) were dissolved in 1.0  
 131 mL DES and stirred for 10-15 min at different temperatures. <sup>2</sup>General reaction conditions: *o*-phenylenediamine (1  
 132 mmol) and benzaldehyde (2 mmol) were dissolved in 1.0 mL DES and stirred for 10-15 min at different  
 133 temperatures. <sup>3</sup> The complete conversion of the reagents was observed. Ratio (a:b) determined by GC/MS.

134

135 The reaction in DES was replicated by varying the molar ratios of the reagents using the  
 136 diamine and benzaldehyde in a 1:2 ratio. In this case a selectivity towards the double-condensation  
 137 product **b** was observed by GC/MS analysis. After 10 minutes of reaction the conversion of the  
 138 reagents went almost completely in favor of the product **b** that was obtained in 87% yield while **a**  
 139 was afforded in 13% yield.

140 The same reaction performed in DES at 60°C provided, after 15 min, a mixture of products **a**  
 141 and **b** both in the case of a molar ratio diamine:benzaldehyde 1: 1 and in the case of the molar ratio 1:  
 142 2 (Table 1, entries 1 and 2).

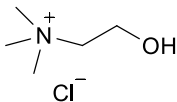
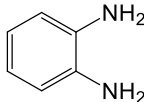
143 The high selectivity observed in DES let us hope that we have developed one of the most promising  
 144 and green method for obtaining benzimidazole derivatives. DESs as an alternative to ILs, not only  
 145 have similar characteristics to traditional imidazolium based ILs, but also have several benefits such  
 146 as ease of preparation, availability from bulk renewable resources. In addition, the use of choline  
 147 chloride/urea enables an easy work-up as the products can be recovered by simple extraction with  
 148 ethyl acetate, followed by separation and removal of the solvent under reduced pressure.

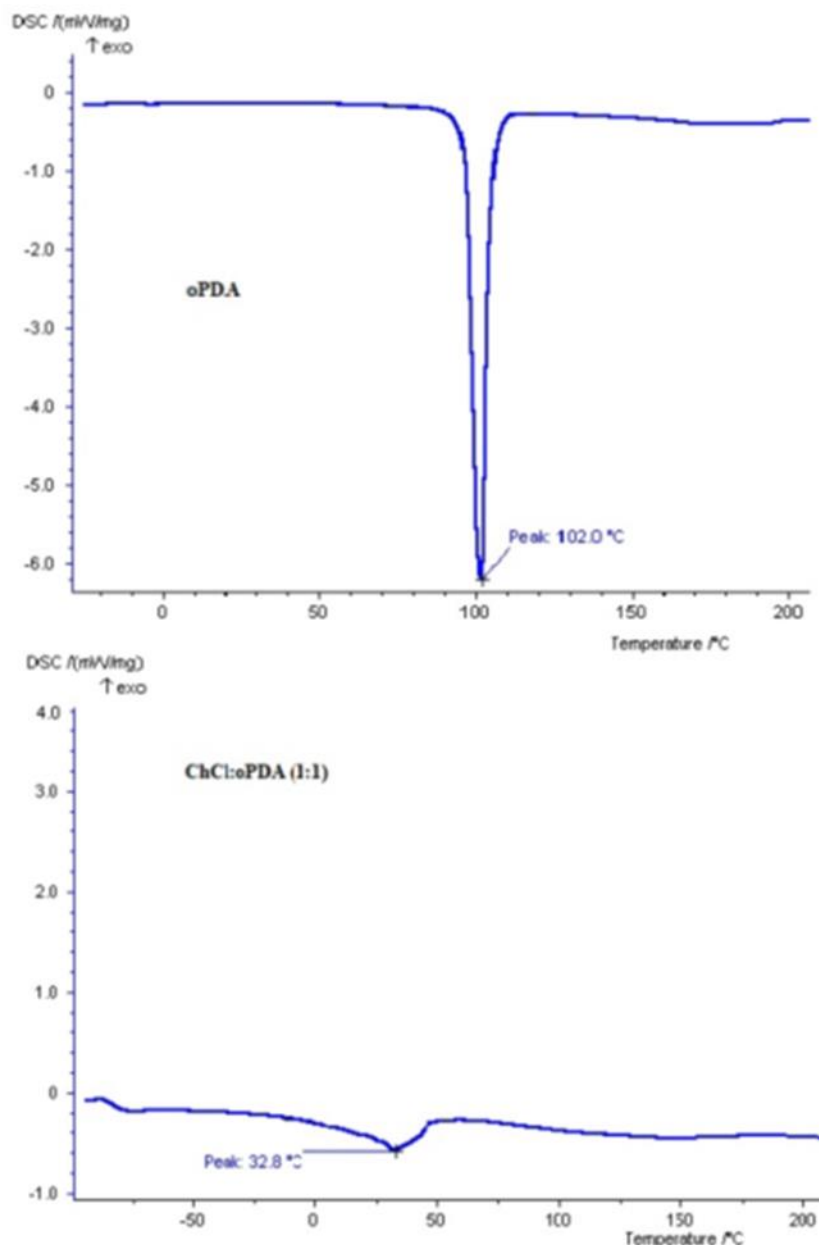
149 To further improve our green procedure, we decided at this stage to explore a double role of the  
 150 DES. In fact, the use of solvents as reagents is an efficient and widely explored way to minimize  
 151 waste formation [59]. The use of urea to form type III eutectic solvents where choline chloride is  
 152 mostly taken as quaternary ammonium cation has been known for a considerable time. This  
 153 principle, however, is not limited to amides, but can be applied to a wide variety of other hydrogen  
 154 bond donors (HBDs) such as organic acids, alcohols and amines. Up to date, only few example of  
 155 DESs based on ChCl and amine group bearing compounds have been reported [60,61] and only one  
 156 example of DESs based on ChCl and solid aromatic amines has been described [62]. Nevertheless,  
 157 none of these DESs have been used for organic synthetic applications.

158 In the light of the above statement, our approach was to explore *o*-phenyldiamine (*o*-PDA) as  
 159 HBD to combine with choline chloride thus forming a eutectic mixture: the diamine would therefore  
 160 be part of the solvent and at the same time reactant.

161 Thus, a ChCl: *o*-PDA based DES was prepared by mixing the components in a molar ratio  
 162 amine: ChCl 1:1 at ambient temperature and then heated up to 80 °C for 2 h, to obtain a liquid  
 163 product. The final mixture was a light yellow colored liquid, gradually becoming green on air and  
 164 that after preparation slightly increased its viscosity. A differential scanning calorimetry (DSC)  
 165 analysis of the mixture was performed, as well as for the individual components, to demonstrate the  
 166 formation of the DES. ChCl and *o*-phenyldiamine are solid components melting at 302 °C and 102  
 167 °C, respectively: the DSC analysis of the mixture resulted in a eutectic that melts at 32 °C. This result  
 168 demonstrated the successful formation of a eutectic with a melting point significantly lower than  
 169 that of its individual components. The eutectic temperature for ChCl: *o*-PDA DES is shown in Table 2  
 170 and graphically in Figure 4.

171 **Table 2.** Structure, composition and eutectic temperature ( $T_f$ ) of the DES with the corresponding melting  
 172 point ( $T_m^*$ ) of the pure HBD. The temperature is given in °C.

ChCl	HBD	Molar ratio	$T_f$ (°C)	$T_m$ HBD (°C)	$\Delta$ (°C)	Appearance
		1:1	32	102	70	Light yellow liquid that tends to become greenish.



174

175 **Figure 3.** Eutectic temperature ( $T_f$ ) of ChCl with *o*-phenyldiamine (*o*-PDA). The melting  
176 point of pure ChCl is 302 °C.

177 In the thermogram of *o*-phenyldiamine melting is observed with  $T_m$  of 102°C. From the  
178 thermogram of ChCl: *o*-PDA (1:1) DES shown in Figure 3 it is clear that the thermal behavior of the  
179 DES is different from the behavior of the individual components thus providing evidence of  
180 interaction established between choline chloride and the diamine which make the DES behave like a  
181 different entity.

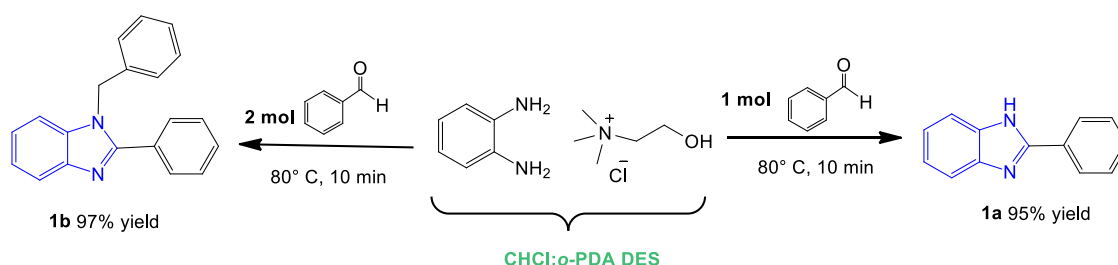
182 Abbott et al. suggested that the depression of the freezing point is dependent on the lattice  
183 energies of the DESs and Low melting mixtures (LMMs), the interaction of the anion and HBD, and  
184 the entropy changes arising from forming a liquid [63-65]. In our situation, the influence of the  
185 amine structure on the physical properties of ChCl/*o*-PDA can be interpreted based on available



186 results for DESs formed by ChCl mixtures with other aromatic hydrogen bond donors, such as  
 187 phenols [62, 66]. In fact, Zhu et al. [66] showed that the structure of phenols is responsible of  
 188 hydrogen bond formation between the phenolic group and Cl anion of ChCl. In accordance, Spychaj  
 189 et al. [62] assumed that aromatic NH<sub>2</sub> can interact with choline chloride thus affecting the  
 190 physicochemical properties of DES.

191 The obtained DES (ChCl:*o*-PDA) was studied as solvent and, at the same time, reactant in the  
 192 pilot reaction for the synthesis of benzimidazole derivatives. To this end, 1 mol of benzaldehyde  
 193 with respect to the DES component *o*-PDA, was added and magnetically stirred for 10 min at 80° C.

194 GC/MS analysis of the mixture revealed the formation of compound **1a** as the only product of  
 195 reaction (95% yield, Scheme 1). Employing 2 mol of benzaldehyde for the same reaction, the  
 196 1,2-disubstituted benzimidazole **1b** was selectively obtained in 97% yield as a single product  
 197 (Scheme 1). The reaction conditions were finally optimized as follows: 1 mol benzaldehyde in  
 198 ChCl:*o*-PDA (1:1) DES at 80°C to give the monosubstituted benzimidazole derivative **1a**; 2 mol  
 199 benzaldehyde in the same reaction conditions to afford the 1,2-disubstituted benzimidazole **1b**.



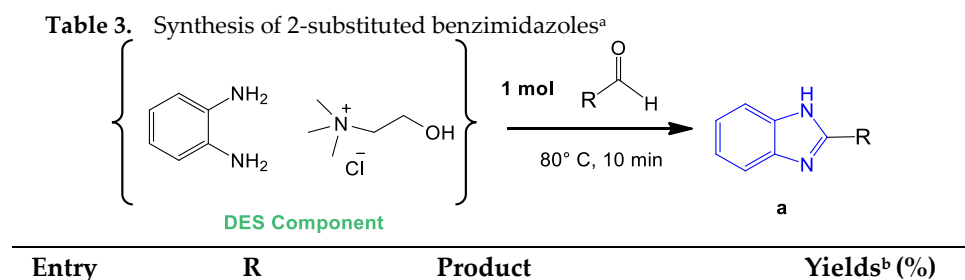
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201 **Scheme 1.** Optimized conditions for the pilot reaction. GC/MS analysis showed the formation of  
 202 compound **a** as the only product (95 % yield) when using 1 mol of benzaldehyde and the formation of  
 203 compound **b** as the only product (97 % yield) when using 2 mol benzaldehyde.

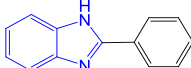
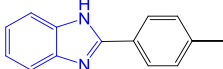
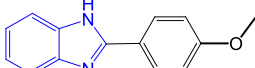
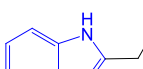
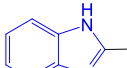
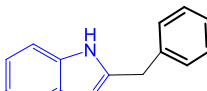
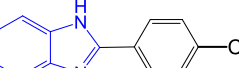
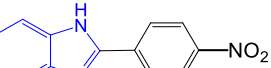
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205 An important advantage of this solvent system is that the use of the new DES, enables an easy  
 206 work-up without using any chromatographic or other purification methods. In fact, the reaction  
 207 products were recovered by simple dilution of the mixture with water followed by extraction with  
 208 ethyl acetate.

209 The application scope of this reaction was then examined by subjecting different aldehydes to  
 210 the same protocol. By using this reactive DES solvent and varying the molar ratio of the aldehyde,  
 211 2-substituted or 1,2-disubstituted benzimidazoles with various functional groups can be obtained in  
 212 excellent selectivity and yields (Table 3 and Table 4).



213

1	Ph		<b>1a</b>	95 (93) <sup>c</sup>
2	4-CH <sub>3</sub>		<b>2a</b>	97
3	<i>p</i> -CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>		<b>3a</b>	92
4	CH <sub>3</sub> CH <sub>2</sub>		<b>4a</b>	95
5	CH <sub>3</sub>		<b>5a</b>	96
6	PhCH <sub>2</sub>		<b>6a</b>	91
7	<i>p</i> -ClC <sub>6</sub> H <sub>4</sub>		<b>7a</b>	90
8	<i>p</i> -NO <sub>2</sub> C <sub>6</sub> H <sub>4</sub>		<b>8a</b>	89

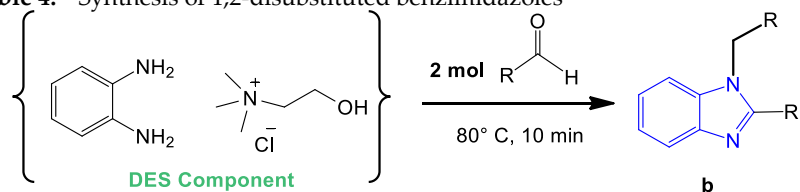
<sup>a</sup> General reaction conditions: 1 mmol of aldehyde was dissolved under stirring in ChCl: *o*-PDA (1:1) DES at 80° for 10 minutes. <sup>b</sup> Percent yield calculated from GC/MS data. The corresponding monosubstituted benzimidazole derivative was recovered as the sole product.

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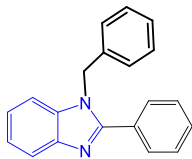
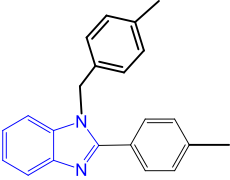
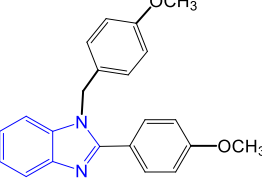
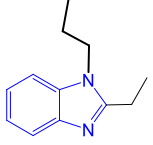
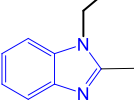
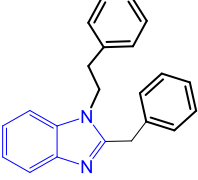
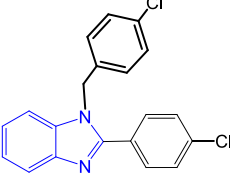
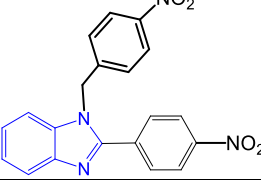
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**Table 4.** Synthesis of 1,2-disubstituted benzimidazoles<sup>a</sup>





Entry	R	Product	Yields <sup>b</sup> (%)
1	Ph		<b>1b</b> 97
2	4-CH <sub>3</sub>		<b>2b</b> 98
3	<i>p</i> -CH <sub>3</sub> OC <sub>6</sub> H <sub>4</sub>		<b>3b</b> 93
	CH <sub>3</sub> CH <sub>2</sub>		<b>4b</b> 90
5	CH <sub>3</sub>		<b>5b</b> 91
6	PhCH <sub>2</sub>		<b>6b</b> 91
7 <sup>c</sup>	<i>p</i> -ClC <sub>6</sub> H <sub>4</sub>		<b>7b</b> 0
8 <sup>c</sup>	<i>p</i> -NO <sub>2</sub> C <sub>6</sub> H <sub>4</sub>		<b>8b</b> 0

<sup>a</sup>General reaction conditions: 2 mol of aldehyde was dissolved under stirring in CHCl<sub>3</sub>:*o*-PDA (1:1) DES at 80° for 10 minutes. <sup>b</sup>Percent yield calculated from GC/MS data. The corresponding disubstituted benzimidazole derivative was recovered as the sole product. <sup>c</sup>Product b was not detected. Only the corresponding 2-substituted derivative (**7a** 93% yield and **8a** 93% yield) was afforded.

217

218 All reactions were complete and the reaction times were always short, generally between 8  
 219 and 10 minutes. The reaction yields related to the formation of the 2-substituted benzimidazoles  
 220 derivative ranged from 89% to 97%. The reaction yields related to the formation of the disubstituted  
 221 benzimidazoles derivative were between 91% and 98%.

222 As it can be seen from Table 3, good reaction yields were obtained with aldehydes containing  
223 electron donor groups (entries 2-6), and also electron withdrawing groups (entries 7-8).

224 The reactions performed with 2 molar amount of aldehydes containing electron withdrawing  
225 groups such as *p*-chloro or *p*-nitro benzaldehyde (Table 4, entries 7-8) afforded the corresponding  
226 2-monosubstituted benzimidazoles (**7a** and **8a**) in good yields without observing the formation of  
227 disubstituted derivative. This result is in accordance with the data reported in the literature [21].

228 Finally, in order to demonstrate the potential industrial applicability of this green procedure,  
229 the pilot reaction to give **1a** was carried out in a scale of 20 mol (entry 1, Table 3, footnote c). The  
230 reaction was completed in 30 min with 93% isolated yield after simple water addition (10 mL) and  
231 extraction with 10 mL ethyl acetate.

232 In the development of a green procedure, solvent recyclability and reusability is an essential  
233 feature. In this case, after completion of the reactions, ChCl is dissolved in water and can be recycled  
234 easily by water distillation under vacuum. However, as water distillation consumes a lot of energy  
235 and is a not advantageous process from an economical point of view and, since choline chloride is a  
236 very cheap and non-dangerous substance (500g € 49.80 MERCK, 2019), at the end of reaction the  
237 aqueous solution can be simply thrown away.

238

### 239 3. Materials and Methods

#### 240 3.1 General Information.

241 All chemicals and solvents were purchased from common commercial sources and were used  
242 as received without any further purification. All reactions were monitored by GC/MS analysis and  
243 TLC on silica Merck 60 F<sub>254</sub> pre-coated aluminum plates. The GC-MS Shimadzu workstation was  
244 constituted by a GC 2010 (equipped with a 30 m-QUADREX 007-5MS capillary column, operating in  
245 "split" mode, 1 mL min<sup>-1</sup> flow of He as carrier gas) and a 2010 quadrupole mass-detector. Proton  
246 nuclear magnetic resonance (<sup>1</sup>H NMR) spectra were recorded on a Brüker spectrometer at 300 MHz.  
247 Chemical shifts are reported in  $\delta$  units (ppm) with TMS as reference ( $\delta$  0.00). All coupling constants  
248 (J) are reported in Hertz. Multiplicity is indicated by one or more of the following: s (singlet), d  
249 (doublet), t (triplet), q (quartet), m (multiplet). Carbon nuclear magnetic resonance (<sup>13</sup>C NMR)  
250 spectra were recorded on a Brüker at 75 MHz. Chemical shifts are reported in  $\delta$  units (ppm) relative  
251 to CDCl<sub>3</sub> ( $\delta$  77.0).

#### 252 3.2 General Procedure for DESs Preparation.

253 The ChCl:urea (1:2) DES was prepared as follows: choline chloride (6.98 g, 50 mmol) and urea (6.00 g,  
254 100 mmol) were added in a round-bottom flask under inert atmosphere. The mixture was magnetically  
255 stirred for 60 min at 80 °C until a clear colorless liquid was obtained. The obtained DES was used  
256 without need of purification.

257 For the preparation of ChCl:*o*-PDA (1:1) DES the following procedure was used: choline  
258 chloride (6.98 g, 50 mmol) and *o*-phenyldiamine (5.40 g, 50 mmol) were mixed in a round-bottom  
259 flask under inert atmosphere. The mixture was magnetically stirred for 2 h at 80 °C until a clear  
260 yellow liquid was obtained. The obtained DES was characterized by DSC analysis and used without  
261 further purification.

262

263            **3.3 General Procedure for the Synthesis of 2-Substituted Benzimidazoles 1a-8a in the DES ChCl:o-PDA**  
264 (1:1).

265            The appropriate aldehyde (1 mmol) was added to the ChCl:o-PDA (1:1) eutectic mixture (1  
266 mL) under magnetic stirring. The resulting mixture was stirred at 80°C for 8-10 min. The reaction  
267 was monitored by TLC and GC/MS analysis. After this time, 2 mL of H<sub>2</sub>O were added. The resulting  
268 aqueous suspension was then extracted with AcOEt (3 x 2 mL). The organic phases were dried over  
269 Na<sub>2</sub>SO<sub>4</sub>, followed by evaporation under reduced pressure to give the corresponding products **1a-8a**.  
270 Spectral data were in accordance with the literature [21].

271            **3.4 General Procedure for the Synthesis of 1,2-Substituted Benzimidazoles 1b-8b in the DES**  
272 **ChCl:o-PDA (1:1).**

273            The appropriate aldehyde (2 mmol) was added to the ChCl: o-PDA (1:1) eutectic mixture (1  
274 mL) under magnetic stirring. The resulting mixture was stirred at 80°C for 8-10 min. The reaction  
275 was monitored by TLC and GC/MS analysis. After this time, 2 mL of H<sub>2</sub>O were added. The resulting  
276 aqueous suspension was then extracted with AcOEt (3 x 2 mL). The organic phases were dried over  
277 Na<sub>2</sub>SO<sub>4</sub>, followed by evaporation under reduced pressure to give the corresponding products **1b-8b**.  
278 Spectral data were in accordance with the literature [21].

279            **3.5 Differential scanning analysis (DSC)**

280            The ChCl: o-PDA DES mixture and raw chemicals were characterized by DSC analysis (model  
281 DSC NETZSCH 200) on the temperature range from – 80 °C to 350 °C, at 10 °C/min, after  
282 equilibration for 5 min at – 80 °C. The experiments were performed under nitrogen atmosphere (50  
283 mL/min), with 15 mg of sample in aluminum pans with covering lids.

284

285            **4. Conclusions**

286

287            For the first time a type III DES based on ChCl as quaternary ammonium salt and a HBD such  
288 as *o*-phenylendiamine (ChCl:o-PDA, 1:1) was prepared and used as medium and at the same time  
289 reagent for the synthesis of benzimidazole derivatives.

290            The methodology proved to be complete in terms of eco-sustainability, ecotoxicity, reaction and  
291 economics.

292            In summary, it can be asserted that the high reaction yield, the selectivity of the process, the  
293 easy preparation of the solvent, the economy, the short reaction times and the absence of  
294 chromatographic purification are the salient aspects of our approach.

295            The use of easy-to- handle and environment-friendly chemicals with low toxicity and without  
296 using any external solvent makes this method a potential approach for obtaining benzimidazole  
297 derivatives even on a large scale and perfectly fulfills several requirements, as formulated by  
298 Anastas et al. in the twelve principles of green chemistry [67].

299

300            **Supplementary Materials:** MS(EI) spectra of products, DSC thermograms and general  
301 synthetic procedures are available online at [www.mdpi.com/link](http://www.mdpi.com/link).

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303 analysis, Roberta Cassano, Natividad Herrera Cano and Pasquale Fiore Nicoletta; Project  
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309

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