

1 Article

2 Formation of Potassium 2-Hydroxy-6-naphthoate by 3 Kolbe-Schmitt Carboxylation: A Joint Experimental 4 and Theoretical Study

5 So-Jin Ahn ¹, Du-Hyeon Kim ¹, Eung-Gun Kim ² and Yong-Kul Lee ^{1,*}

6 ¹ Laboratory of Advanced Catalysis for Energy and Environment, Department of Chemical Engineering,
7 Dankook University, 126 Jukjeondong, Yongin 448-701, Republic of Korea; ssorobong@naver.com (S.-J.
8 Ahn); kart6120@naver.com (D.-H. Kim);

9 ² Department of Polymer Science and Engineering, Dankook University, 126 Jukjeondong, Yongin 448-701,
10 Republic of Korea; eg.kim@dankook.ac.kr (E.-G. Kim)

11
12 * Correspondence: yolee@dankook.ac.kr; Tel.: +82-31-8005-3466

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14 **Abstract:** The reaction mechanism of the carboxylation of K-2-naphthoxide was investigated by
15 density functional theory calculations and spectroscopic studies. The reaction intermediates and
16 products were confirmed by CO₂ adsorbed-FTIR and ¹H-NMR measurements. Four steps of the
17 reaction pathway were identified: CO₂ activation, electrophilic substitution, CO₂-K complex
18 rearrangement, and H-shift, producing 2-hydroxy-1-naphthoic acid (2,1-HNA), 2-hydroxy-3-
19 naphthoic acid (2,3-HNA), and 2-hydroxy-6-naphthoic acid (2,6-HNA). The occurrence of CO₂-K
20 complex rearrangement was also confirmed. These energy profiles of reaction pathways for the
21 reaction intermediates were well consistent the experimental results on the carboxylation of K-2-
22 naphthoxide.

23 **Keywords:** 2-Hydroxy-6-naphthoic acid; CO₂ fixation; Carboxylation; DFT

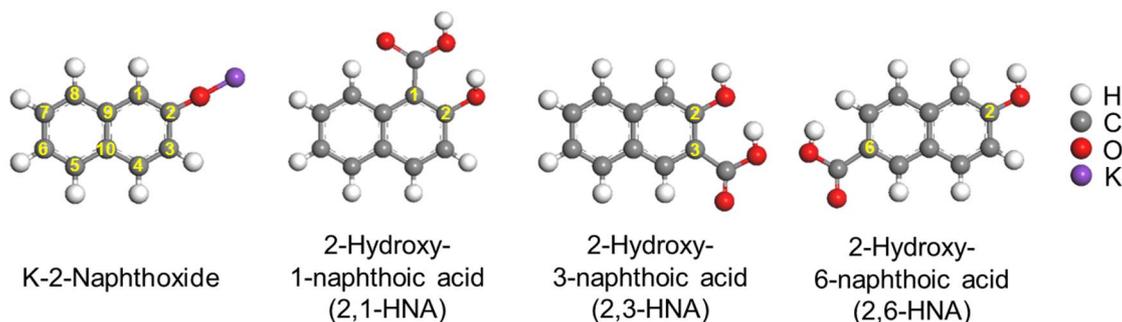
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25 1. Introduction

26 Carbon dioxide emissions have been an environmental concern for the past decades due to its
27 greenhouse effect. Considering its abundance in various combustion processes, finding a practical
28 method for chemical fixation of CO₂ would not only be environmentally helpful, but would also
29 provide a cheaper source of carbon. The Kolbe-Schmitt reaction offers a direct means of CO₂ fixation
30 on hydroxy-aromatic compounds, producing aromatic hydroxycarboxylic acids, such as salicylic
31 acid, p-hydroxy-benzoic acid, 2-hydroxy-3-naphthoic acid (2,3-HNA), and 2-hydroxy-6-naphthoic
32 acid (2,6-HNA). The carboxylation reaction of alkali metal phenoxides has been a subject of numerous
33 experimental and theoretical investigations [1–6]. The reaction mechanism has been proposed by
34 means of density functional theory (DFT) methods [2–6], and the structure of an intermediate alkali
35 metal phenoxide- CO₂ complex has been elucidated [4]. It has been shown that the yield of the para-
36 substituted product increases with increasing ionic radius of the alkali metal used [3,5]. A
37 quantitative explanation for this occurrence and the equilibrium behavior of the Kolbe-Schmitt
38 reaction has been provided [2,3]. The mechanism was also investigated by using a dimer model [6].
39 Alkali metal naphthoxides are another important reactant in the Kolbe-Schmitt reaction, as the
40 resulting product of 2,6-HNA is used as an intermediate for polyesters and polymeric liquid crystals.
41 Hence, the carboxylation reaction of alkali metal naphthoxides has drawn much interest in
42 experimental and theoretical investigations [7–13]. Scheme 1 depicts the structure of K-2-naphthoxide
43 and HNA isomers. Marcovic et al. theoretically examined the reaction mechanism for the
44 carboxylation of sodium naphthoxide using DFT calculations and revealed that the carboxylation is
45 initiated by the complexation between Na-naphthoxide and CO₂, followed by the substitution of the

46 electrophilic CO₂ at the 1- and 3-positions of the naphthalene ring [12]. They also found that the direct
 47 substitution on the 6-position is difficult due to a small ionic radius of sodium, and instead the
 48 substitution on the 8-position is possible, which is followed by the transfer of CO₂ to the 6-position
 49 to give sodium 2-hydroxy-6-naphthoate [13]. Yamaguchi et al. examined the effects of various alkali
 50 metals on the product distribution, showing that K-2-naphthoxide gives a better selectivity of 2,6-
 51 HNA (63.6%) than Na-2-naphthoxide (2.8%) [7,8]. More recently, it was demonstrated that the
 52 presence of water can decrease the production yield of 2,6-HNA in the carboxylation of K-2-
 53 naphthoxide due to the side reaction of the K-2-naphthoxide into 2-naphthol in the presence of water
 54 [8,10]. Theoretical studies of the carboxylation were also reported. DFT calculations by Marcovic et
 55 al. suggested that Na-3-naphthoxide underwent the formation of Na-3-naphthoxide-CO₂ complex
 56 at the position of C1, and further transformation to the C3 could be obtained, well in accordance with
 57 the experimental results [4,5]. On the contrary, the mechanism could not explain the greater
 58 formation of 2,6-HNA than 2,1- or 2,3-HNA, upon the introduction of K-2-naphthoxide. Although
 59 much research has been reported to increase the product selectivity and yield of 2,6-HNA via the
 60 Kolbe-Schmitt reaction, the reaction mechanism still remains unclear.

61 In the present study, the reaction mechanism was proposed by experimental results with
 62 varying the time of reaction progress. In order to confirm the formation of the reaction intermediate
 63 and product, particular efforts were made on the experimental demonstration using in situ FTIR and
 64 ¹H-NMR analysis. Moreover, the DFT calculations were used to obtain relative energy levels of
 65 reactants, intermediates, and transition state species for the carboxylation of K-2-naphthoxide to
 66 better understand the reaction mechanism.



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 68 **Scheme 1.** The structure of K-2-naphthoxide and HNA isomers

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70 2. Results and Discussion

71 2.1. Synthesis of 2,6-HNA from K-2-naphthoxide

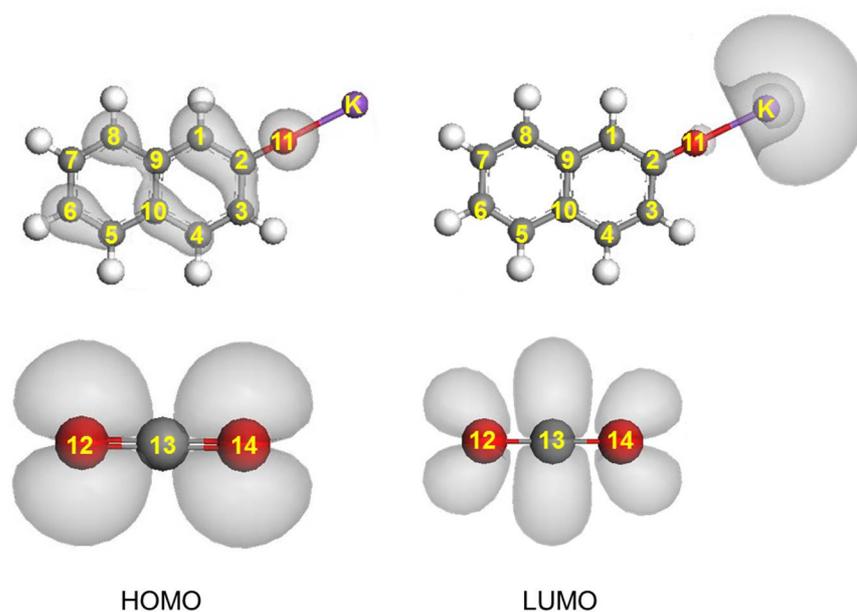
72 In order to investigate the product distribution with reaction time, the carboxylation of K-2-
 73 naphthoxide was carried out at 543 K under a CO₂ pressure of 4 atm, and was monitored for 8 h at 1
 74 or 2 h intervals. The product yields and the selectivities are given in Table. 1. With the progress of the
 75 reaction, only three HNA isomers of 2,6-, 2,3-, and 2,1-HNA, were observed. In the early stage of
 76 reaction 2,3-HNA and 2,6-HNA are generated with a product selectivity over 30% more than 2,1-
 77 HNA. It is noted that the product selectivity of 2,6-HNA is increased until the reaction time reaches
 78 6 h, while the selectivity of 2,1-HNA and 2,3-HNA decreased. After 6 h the overall HNA yield began
 79 to decrease. These results imply that among three HNA isomers 2,6-HNA is the most favorable
 80 product in the carboxylation of K-2-naphthoxide. The product selectivity could be related with the
 81 activation mechanism of K-2-naphthoxide in the presence of carbon dioxide and the thermal stability
 82 of reaction intermediates of the reaction [2-5, 8].

83

84 **Table 1** Product distribution of K-2-Naphthoxide carboxylation

Reaction Time (h)	HNA Yield (%)	2,6-HNA Yield (%)	Selectivity (%)		
			2,1-HNA	2,3-HNA	2,6-HNA
0.5	21.8	8.4	26.4	35.2	38.4
1	26.9	13.2	16.1	34.8	49.1
2	26.0	15.9	11.6	27.0	61.4
4	28.7	20.9	5.9	21.1	73.0
6	26.9	21.9	2.3	16.4	81.3
8	24.3	18.6	9.6	13.7	76.7

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Figure 1. HOMO and LUMO of K-naphthoxide and CO₂.88 *2.2. Structure of the K-2-naphthoxide- CO₂ complex*

89 Fig. 1 shows the highest occupied molecular orbitals (HOMOs) and lowest unoccupied MOs
 90 (LUMOs) of K-2-naphthoxide and CO₂. It is observed that the HOMO of K-2-naphthoxide is
 91 delocalized over the naphthalene ring and oxygen, whereas the LUMO of K-2-naphthoxide is
 92 localized mostly on the potassium atom. The HOMO of CO₂ is located on both oxygen atoms, while
 93 the LUMO of CO₂ is delocalized over all atoms with the greatest contribution from the carbon atom.

94 The electron charge distributions of K-2-naphthoxide and K-2-naphthoxide-CO₂ complex were
 95 also calculated and the results are summarized in Table 2. It can be seen that the oxygen and carbons
 96 of the naphthalene ring (except for the C2, C9, and C10), especially C1, C3, and C6, are negatively
 97 charged, whereas the positive charge is highly distributed between the potassium and C2. As
 98 expected, the carbon of CO₂ is positively charged, whereas the negative charge is distributed between
 99 the oxygen. These charge distribution analysis clearly indicates that the oxygen and carbon of CO₂
 100 would combine with the potassium and the adjacent oxygen of K-2-naphthoxide, respectively, thus
 101 forming K-2-naphthoxide-CO₂ complex.

102 In order to confirm the CO₂ activation step, in situ FTIR analysis of CO₂ absorption on the dried
 103 K-2-naphthoxide was conducted as presented in Fig. 2 (a). After CO₂ injection at 323 K, a strong peak
 104 appeared at 2365 cm⁻¹ with a broad shoulder at around 2340 cm⁻¹, while the peak intensities decreased
 105 with a N₂ purge. This result indicates that the CO₂ is weakly bonded to K-2-naphthoxide. The broad
 106 shoulder observed in 2400-2300 cm⁻¹ is assigned to the asymmetric stretching mode of gas phase
 107 CO₂. The splitting of the mode is due to coupling with rotational energy modes. The calculated IR

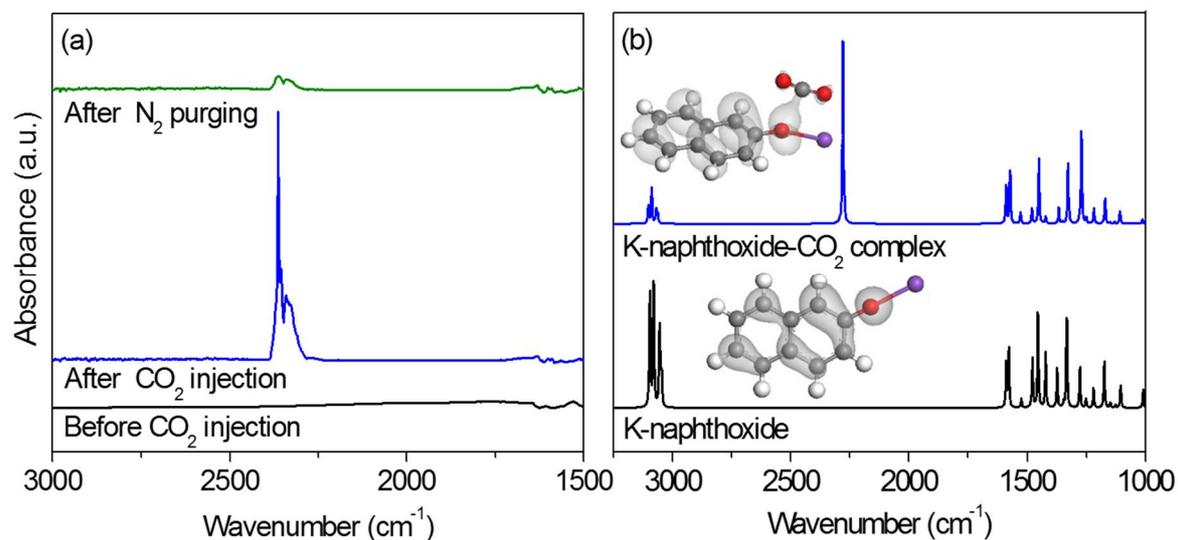
108 spectra of K-2-naphthoxide-CO₂ complex (Fig. 2 (b)) also retain the peak of CO₂ vibration near the O-
 109 K bond at 2280 cm⁻¹, indicating the formation of complex between K-2-naphthoxide and CO₂. Similar
 110 discrepancies between experimental and normal mode analysis were also found for the Na-
 111 phenoxide-CO₂ complex, which came from computational error. The vibrational frequency
 112 calculation is commonly based on the potential energy surfaces harmonic oscillator, while the reality
 113 is anharmonic. This results in the vibrational frequency overestimating even by 20 % [4].
 114

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115 **Table 2** Population analysis (electron charges) on the selected atoms in reactants and intermediates.

	2-naphthol	K-2-naphthoxide	K-naph-CO ₂ complex
C(1)	-0.115	-0.155	-0.143
C(2)	0.342	0.293	0.302
C(3)	-0.063	-0.118	-0.110
C(4)	-0.022	-0.072	-0.072
C(5)	-0.034	-0.073	-0.074
C(6)	-0.021	-0.095	-0.091
C(7)	-0.012	-0.075	-0.074
C(8)	-0.041	-0.086	-0.085
C(9)	0.101	0.042	0.043
C(10)	0.081	0.014	0.017
O(11)	-0.463	-0.719	-0.751
K	-	0.809	0.831
O(12)	-	-	-0.262
C(13)	-	-	0.611
O(14)	-	-	-0.412

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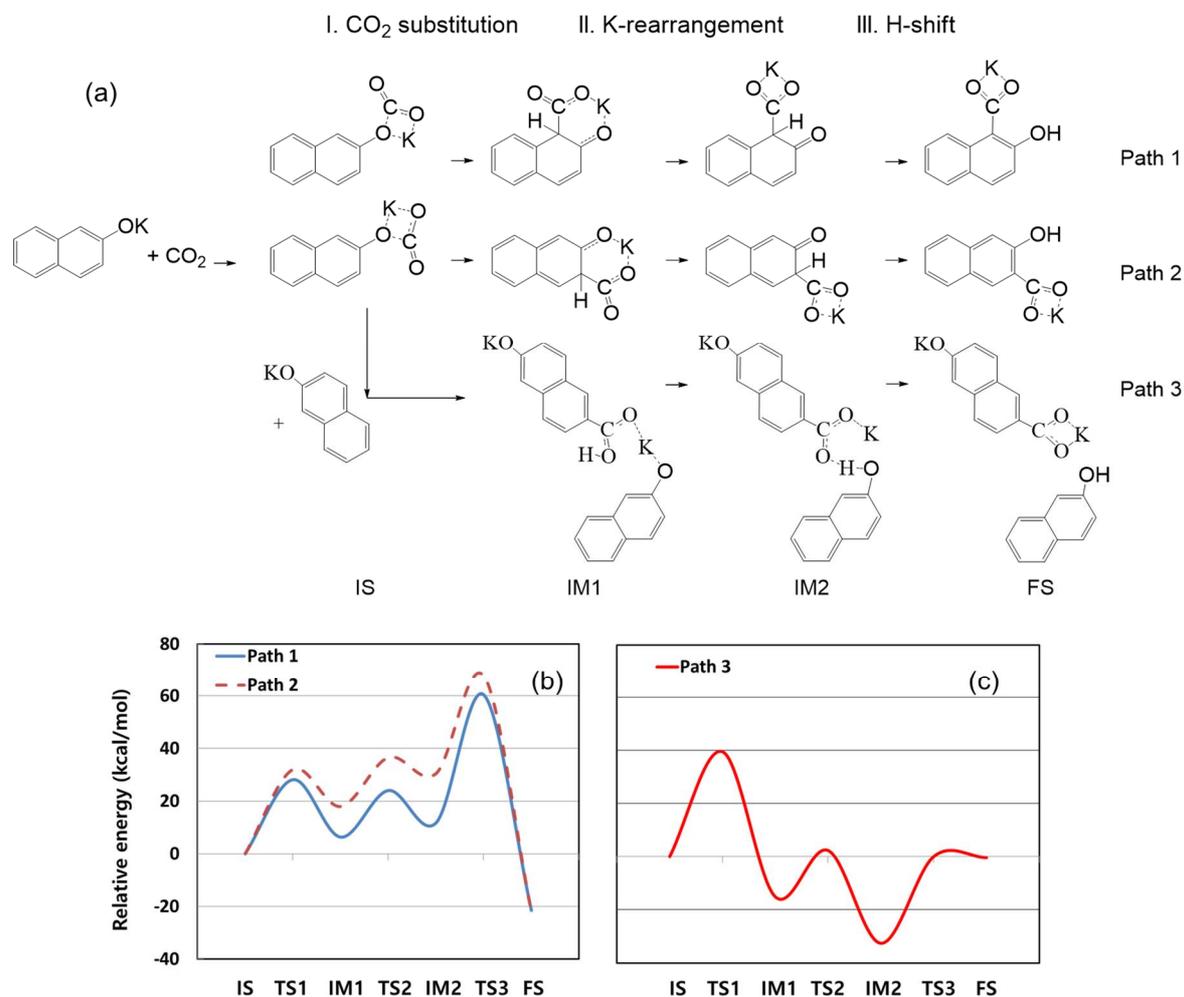
118 **Figure 2.** In situ FTIR spectra of K-2-naphthoxide-CO₂ complex (a) and computational vibration
 119 spectra (b)

120

121 2. 3. Reaction Mechanisms of K-2-naphthoxide Carboxylation

122 Fig. 3 shows possible scenarios of the reaction mechanism along with the energetic diagram of K-
 123 2-naphthoxide carboxylation, where the carboxylation of K-2-naphthoxide could undergo three
 124 reaction pathways, resulting in 2,1-HNA, 2,3-HNA, and 2,6-HNA. Reaction paths 1 and 2 are the

125 representative Kolbe-Schmitt reaction pathways in which CO₂ is directly substituted at the C1 and
 126 C3 positions, respectively, whereas reaction path 3 includes a dimer model where CO₂ activated by
 127 a K-2-naphthoxide can be substituted at C6 position of the other K-2-naphthoxide, i.e. intermolecular
 128 substitution. Each reaction pathway consists of three intermediates for CO₂ substitution (step I), K-
 129 rearrangement (step II), and H-shift (step III), undergoing three respective transition states of TS-1,
 130 2, and 3, and two intermediate species i.e., IM-1 and 2.
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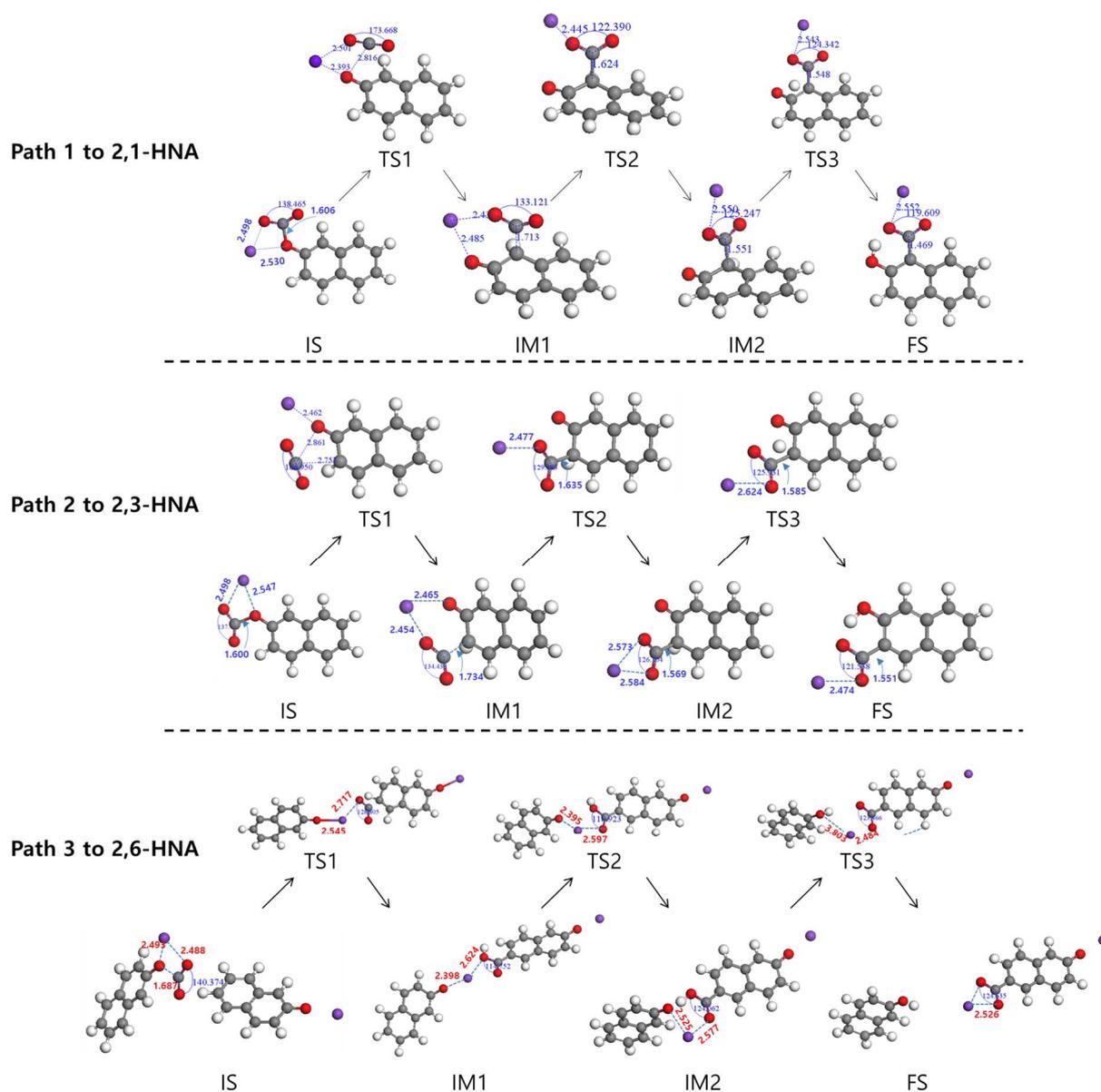
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133 **Figure 3.** Proposed reaction pathways (a) and energy profiles of K-2-naphthoxide carboxylation (b,c)

134

135 The calculation results are given in Fig. 3 and Table 3. The imaginary frequencies and
 136 thermodynamic properties of the species in the reaction paths are summarized in Table S1-3 of
 137 supplementary materials. The relative energy profiles displayed in Fig. 3(b) indicate that the CO₂
 138 substitution on to C1 and C3, i.e. step I, is found to proceed with activation barriers (TS1) of 28.171
 139 and 32.045 kcal/mol, respectively. However, the direct CO₂ substitution on to C6 position was not
 140 possible. Similar results were reported for the CO₂ substitution on Na-2-naphthoxide [2–5,12], where
 141 the direct CO₂ substitution on Na-2-naphthoxide could not proceed at the C6 position. These results
 142 may be due to a longer distance between C6 and C2 positions [1,3]. The ionic radius of cations are
 143 also known to affect carboxylation product selectivities, as found in the synthesis of salicylic acid,
 144 where a smaller cation like Na leads to the CO₂ substitution only in the nearest ortho-position, while
 145 larger cations like K and Cs favor the para-substitution [4,5]. For the carboxylation on to C6 position,
 146 given a longer distance between C2 and C6 of K-naphthoxide, i.e. 5.12 Å, the intermolecular
 147 carboxylation can be considered rather than the intramolecular carboxylation as illustrated in

148 reaction path 3 of Fig. 3(a). The calculation results show that the CO₂ substitution on to C6 position
 149 of K-naphthoxide can be achieved by an adjacent CO₂-K-naphthoxide complex with a slightly higher
 150 activation energy of 39.464 kcal/mol. The energy profiles may result from different electron density
 151 and distance between the activated carbon atom of CO₂ and each carbon atom of K-2-naphthoxide.
 152 These results thus imply that in the early stage of reaction CO₂ substitution in the nearest C3 position
 153 can preferentially be facilitated, followed by C1 and C6 position. For the following K-rearrangement
 154 step (step II), the activation energy barriers (TS2) of the three products (Fig. 3 (b,c)) are found to follow
 155 the order, 2,3-HNA (18.680 kcal/mol) > 2,1-HNA (17.692 kcal/mol) > 2,6-HNA (17.431 kcal/mol). It can
 156 be noted that the intermolecular CO₂ rearrangement provides the lowest energy barrier among the
 157 three paths. For the H-shift reaction (step III), the activation energy barriers (TS3) of the three
 158 products (Fig. 3 (b,c)) followed the order, 2,1-HNA (48.715 kcal/mol) > 2,3-HNA (37.360 kcal/mol) >
 159 2,6-HNA (32.627 kcal/mol). Again, the intermolecular pathway provides the lowest energy barrier
 160 among the three paths. These results thus suggest that the formation of more 2,6-HNA can occur with
 161 the reaction progress. The reaction test results given in Table 1 are in line with the theoretical
 162 calculations, supporting the gradual increasing trend of 2,6-HNA formation with the reaction
 163 progress.
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Figure 4. Optimized geometries of reactants, intermediates, and transition states for carboxylation of K-2-naphthoxide.

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169

170 Fig. 4 shows the proposed reaction pathways with the optimized geometries of the intermediates
 171 1 and 2 and transition states 1, 2, and 3 of the reaction paths. After the vibration frequencies were
 172 analyzed for the optimized geometry, the standard molar enthalpies, and standard molar Gibbs free
 173 energies were obtained and listed in Table S1-S3, and the activation energy and the thermodynamic
 174 state functions for each reaction were calculated as presented in Table 3. Although the paths 1 and 2
 175 show a lower activation energy for the CO₂ substitution step than the path 3, the path 3 presents a
 176 much lower activation energies for the following K-rearrangement and H-shift steps. The calculation
 177 results also indicate that the carboxylation is exothermic reaction with a standard molar reaction heat
 178 of 1.89-20.80 kcal/mol, and shows negative Gibbs free energies in all paths. In contrast, the paths 1
 179 and 2 undergo entropy loss reactions more than the path 3. The reaction path 2 seems energetically
 180 more favorable with respect to ΔH_r° and ΔG_r° , however the path 3 provides lower activation barriers
 181 in steps II and III. These results indicate that the intermolecular carboxylation pathway is a favorable
 182 route in view of kinetics.

182

Table 3 The activation energies and thermodynamic state functions of the three reaction paths.

	Path 1	Path 2	Path 3
E_a (TS1/TS2/TS3, kcal/mol)	28.171 / 17.692 / 48.715	32.045 / 18.680 / 37.360	39.464 / 17.431 / 32.627
ΔH_r (298/543K, kcal/mol)	-20.80/-21.32	-20.26/-20.39	-1.89/-2.09
ΔG_r (298/543K, kcal/mol)	-18.66/-16.66	-19.79/-22.41	-1.56/-1.22
ΔS_r (298/543K, cal/molK)	-7.19/-8.59	-1.58/3.71	-1.11/-1.59

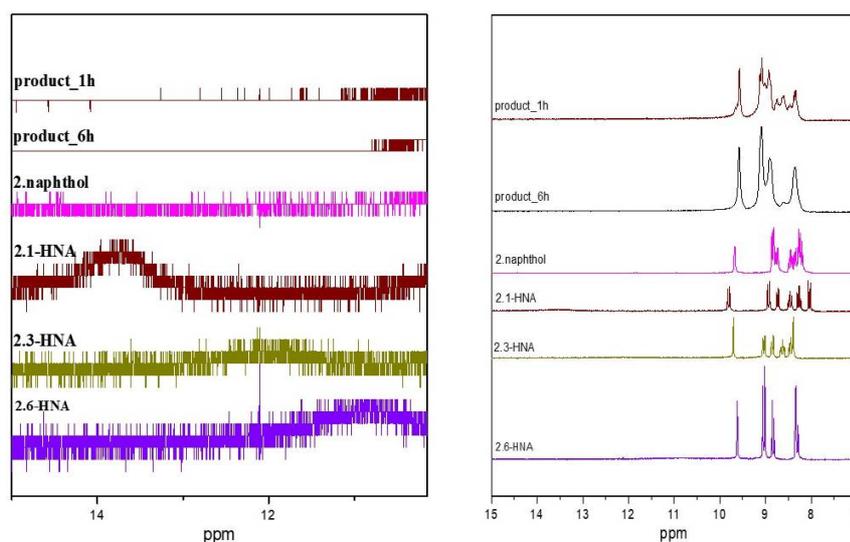
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$$\Delta H_r = \sum[H(T)+E_{0K}]_{\text{product}} - \sum[H(T)+E_{0K}]_{\text{reactant}}; \Delta G_r = \sum[G(T)+E_{0K}]_{\text{product}} - \sum[G(T)+E_{0K}]_{\text{reactant}}; \Delta S_r = [\Delta H_r - \Delta G_r]/T$$

184

185

186 In order to identify the reaction products, ¹H-NMR analysis was employed. The reaction
 187 products of K-2-naphthoxide carboxylation were analyzed together with 2-naphthol, 2,1-HNA, 2,3-
 188 HNA, and 2,6-HNA as references, as displayed in Fig. 5. The NMR bands for O-H and COOH were
 189 assigned at 9.5-10 ppm and 11-14 ppm, respectively. The NMR spectra of the reaction product
 190 collected after reaction at 6 h exhibited O-H band without the formation of COOH band. These results
 191 suggest that the products of the carboxylation retain COOK group instead of COOH after the
 reaction.



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Figure 5. ¹H-NMR of reactant, and product for K-2-naphthoxide carboxylation.

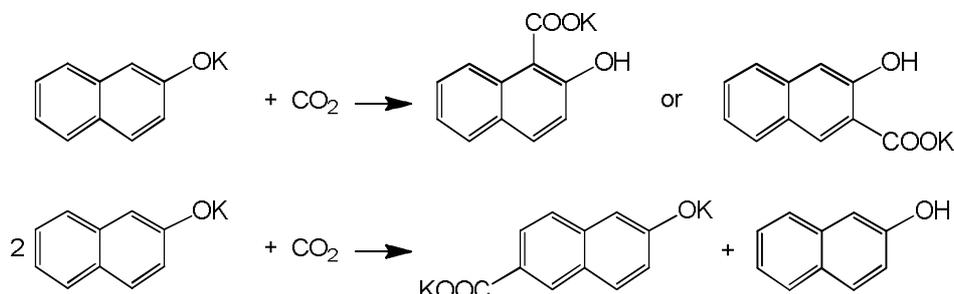
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Based upon the findings about the nature of the K-2-naphthoxide and the energy profiles of reaction pathways the reaction mechanism for the carboxylation of K-2-naphthoxide can be proposed

197 as presented in Fig. 6. The reaction mechanism captures the essential features of the carboxylation:
 198 the involvement of CO₂ activation, the occurrence of electrophilic substitution, CO₂-K complex
 199 rearrangement, and H-shift. Moreover, the formation of 2,6-HNA was confirmed by intermolecular
 200 substitution pathways.
 201



202
 203

204 **Figure 6.** Proposed reaction mechanism of K-2-naphthoxide carboxylation.

205

206 3. Experimental and Computational Methods

207 3.1. Materials and Reaction Tests

208 The general procedure to synthesize the HNA's is as follows: in preparing K-2-naphthoxide, 6.8
 209 mmol 2-naphthol (Sigma Aldrich, 98%), 6.8 mmol potassium hydroxide (KOH), and 5 ml water were
 210 mixed and stirred at room temperature for 1 h. The mixture was combined with hexadecane (Tokyo
 211 Chemical Industry, 98%) of 20 ml in a 100 ml autoclave. The autoclave was heated to 513 K under a
 212 slow purge of N₂ for 40 min to remove water and heated to 543 K, charged with CO₂ by 4 atm, and
 213 then maintained for 6 h [10]. The product was analyzed by high performance liquid chromatography
 214 (HPLC pump: Lab alliance series 1500; UV/VIS detector (254 nm): Hitachi L-7400; column: Inertsil
 215 ODS-2, 4.6 Φ x 250 mm; solvent: A mixture of acetonitrile and water (50:50, v/v), which was slightly
 216 acidified by the addition of 1% acetic acid).
 217

218 3.2. In situ FTIR and ¹H-NMR Measurements

219 Infrared spectra of pressed wafers (~15 mg) of samples were collected in situ in an infrared (IR)
 220 reactor cell placed in a FTIR spectrometer (Frontier FTIR, PekinElmer) at a resolution of 2 cm⁻¹ and
 221 using 64 scans spectrum⁻¹. A mass of 20-30 mg of the 10 wt% K-2-naphthoxide diluted in KBr was
 222 pressed by 30 MPa, and the sample wafer was put on the in situ FTIR cell. The cell was heated to 373
 223 K along with evacuation and maintained for 30 min to remove moisture, and was cooled down to 323
 224 K to collect background spectrum. For measurement, 10 wt% CO₂/N₂ was introduced into the cell till
 225 the saturation being attained. Then, the flow was switched to N₂ to obtain the IR spectra of the
 226 absorbed species.

227 ¹H-NMR spectra for measured reactant, primary and final product, and references of 2,1-HNA,
 228 2,3-HNA, and 2,6-HNA. were obtained by Variann 200MHz EM-360. For measurement, the samples
 229 were dissolved in D₂O.
 230

231 3.3. Computational Methods

232 Calculations were performed using Dmol3 package [14,15] based on the density functional
 233 theory. For the DFT calculations the BLYP of the generalized gradient approximation (GGA) was
 234 used for the electron exchange and correlation [16]. The convergence criterion for the charge density
 235 of self-consistent iterations was set to 10⁻⁵. Geometrical optimizations were carried out for reactant,

236 intermediate, and product species, using the DNP/3.5 basis set. After then, the optimized structures of
237 each species were selected as reactants or products for synchronous transit methods, which we
238 used to locate the transition state. The transition state was then obtained for each reaction step, and
239 harmonic vibration frequencies were also calculated for the intermediate species. The Mulliken charges
240 on each atom were also calculated by the Mulliken population analysis.

241 4. Conclusions

242 The carboxylation of K-2-naphthoxide has been well understood by the DFT calculations and
243 spectroscopic studies. CO₂ was easily activated on K-2-naphthoxide with a very low activation
244 barrier. The initial formation of K-2-naphthoxide-CO₂ complex was confirmed by DFT calculation
245 and also by in-situ FTIR analysis with the CO₂ adsorption. The carbon of CO₂ in the K-2-naphthoxide-
246 CO₂ complex underwent an electrophilic attack on the naphthalene ring, especially on the high
247 electron density carbon such as C1, C3, and C6, followed by CO₂-K complex rearrangement, and H-
248 shift, resulting in the formation of 2,1-HNA, 2,3-HNA, and 2,6-HNA. The high product selectivity of
249 2,6-HNA was well estimated by intermolecular substitution pathway, which provides lower
250 activation energies.

251 Acknowledgements

252 This research was funded by Dankook University in 2016.

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