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Can Polyolefin Fibre Reinforced Concrete Improve the Sustainability of a Flyover Bridge?

A. Enfedaque¹, M. G. Alberti¹, J.C. Gálvez¹, M. Rivero², J.M. Simón-Talero^{1,2}

¹ Departamento de Ingeniería Civil: Construcción, E.T.S de Ingenieros de Caminos, Canales y Puertos, Universidad Politécnica de Madrid. c/ Profesor Aranguren, s/n, 28040, Madrid, España.

marcos.garcia@upm.es; alejandro.enfedaque@upm.es; jaime.galvez@upm.es

² Torroja Ingeniería. C/ Pedro de Valdivia 36, L20, 28006 Madrid, España; e-mail@e-mail.com

* Correspondence: jaime.galvez@upm.es; Tel.: +34-910674125

Abstract: The use of polyolefin fibre reinforced concrete (PFRC) as an alternative for reducing or even eliminating the reinforcing steel bars employed in reinforced concrete has become real in the past years. *This contribution analyses the improvements in sustainability that a change in the aforementioned reinforcement configuration might provide in a flyover bridge.* Economic, environmental and social parameters of both possibilities were studied by means of the integrated value model for sustainable assessment use (Modelo Integrado de Valor para una Evaluación Sostenible, MIVES) used in Spain, which is a multi-criteria decision-making method based on the value function concept and the seminars delivered by experts. The results of the MIVES method showed that the use of PFRC in combination with reinforced concrete (RC) has a sustainability index 22% higher. An analysis of the parameters that form this evaluation shows that there are no remarkable differences in the financial costs between the two possibilities studied. Nevertheless, social and environmental aspects provide with a better qualification the option of building a bridge by using PFRC combined with RC.

Keywords: concrete sustainable evaluations, flyover bridge, reinforced concrete slab, polyolefin fibres.

1. Introduction

The mechanical properties of concrete, together with a low cost of raw materials, flexibility in shaping, durability and ease of production, have enabled it to become the most used construction material of the twentieth century. The remarkable compressive strength of concrete is highly suitable for structural elements subjected to compressive stresses, such as piers. However, the low-tensile and flexural strength of concrete prevent it from being used in horizontal structures subjected to vertical loads. In such situations, the structural elements should resist stresses which are in most cases higher than the tensile strength. In order to widen the use of concrete, it was merged with steel bars which formed what has been conventionally termed reinforced concrete (RC). Moreover, for certain applications steel bars have been complemented with what is commonly known as active reinforcement in the form of steel wires and strands. Such a combination is called pre-stressed concrete.

This profuse use of concrete has been subsequently followed by a rise in the production and use of cement. As is widely reported, [1] cement production generates almost a ton of CO₂ per ton of cement manufactured. Consequently, cement production was responsible for an amount from 5% [2] to 7% [3] of the global industrial production of CO₂ in 2010. Regarding the production of steel, it should be noted that as production has increased in the last decades the contribution to global CO₂ production has also grown. For instance, Chinese crude-steel production has reached 683.3 million tons, accounting for 45.9% of world steel production [4]. Although impressive progress has been made, this industry still has low resources, low levels of energy efficiency, and heavy environmental pollution [5].

Regarding the durability of a reinforced concrete element, there are certain pathologies that may lead towards the total failure of the concrete piece, with some of them being mainly associated with degradation of the steel bars caused by potentially hazardous environments [6]. This is the case of marine environments, where saline mist or even salt content of water might accelerate the corrosion velocity of the steel bars and lead to premature failure [7]. If such an event takes place, the financial and environmental cost of rehabilitation, refurbishment or substitution of the infrastructure by a new one, increases the overall impact. This situation has been extensively explained by some published authors who have determined the financial cost of the options previously mentioned [8, 9].

Some authors have tried to minimise the socio-economic and environmental impact of the construction of concrete infrastructure by optimising some characteristics of the raw materials that form it. For instance, in order to reduce the amount of cement used and improve the mechanical properties, some by-products of other industries have been employed. Blast-furnace slag has been added even in marine environments, obtaining beneficial effects both in mechanical properties and durability [10, 11]. Some other products and by-products, such as contaminated marine sediment, have been employed, in the latter case as raw material for cement production [12]. It has been shown that they improve the mechanical properties if they are compared with a CEM II/A-LL 32.5 that contains a proportion of limestone similar to the sediment substitution. Fly ash has been another possibility when a reduction of the impact of cement production is sought. It has been shown that high fly-ash replacement (>75% by mass) of cement is possible for all aging times and slump ranges for controlled low-strength applications [13]. Regarding the use of aggregates, the main tendency has been to recycle debris from dismantled concrete structures. This practice has become a subject of major priority in several countries in the world [14]. The Structural Concrete Code EHE-08 in force in Spain [15] enables the use of proportions of such aggregates of up to 20% substitution in concretes with a characteristic compressive strength no greater than 40MPa. Nevertheless, there are other published studies where such proportions have risen up to 100% [16]. In general, compressive, splitting and flexural strength of recycled aggregate concrete mixes obtained slightly lower results than a conventional concrete.

Although these approaches have been used on several occasions, the positive influence that the addition of fibres might have not only on the mechanical properties, but also on the durability of the material is still being studied. The latter is of significant importance because on many occasions the impact of the total life cycle of the infrastructure is neglected, ignoring the high impact of the cost of maintenance and refurbishment. Moreover, the present codes and recommendations have introduced in their last versions the requirements for FRC in order to consider the contribution of the fibres in the mechanical design of concrete structures. Such a contribution might, in certain cases, enable reduction of the amount of steel bars used in the concrete element and save not only money, but also contribute to reducing the impact of concrete in the natural environment. Although this issue might be questioned in the case of the construction costs, it should be noted that the influence of the eventual maintenance, repair or even re-building of the infrastructure ought to be considered if the entire life cycle is considered. The contribution of the fibres reduces the width of the cracks, hampering the entrance of deleterious chemical substances in the concrete matrix. Several of the aforementioned substances, such as chlorides or sulphates, cause overall damage to concrete which ultimately may imply socioeconomic and environmental costs of several orders of magnitude greater than the manufacturing and construction costs.

Following this rationale, this contribution seeks to apply the MIVES formulation to a common example of bridge typology. The analysis starts by performing the structural analysis on a single span multi-girder bridge and determining the reduction of the steel bars that can be achieved by substituting the conventional concrete by FRC manufactured with 10kg/m³ of polyolefin fibres (PFRC10). The application of PFRC10 will be limited to the slab of the bridge, designing the beams with conventional reinforced concrete in the form of prefabricated girders. Once this step is completed, the MIVES analysis will evaluate the socioeconomic and environmental costs that the aforementioned options imply [17]. Lastly, some recommendations will be offered in order to serve as a reference for future applications and potential structural designs.

2. Material modelling

2.1. Reinforced concrete

In order to assess the positive influence that the use of PFRC10 might have when applied to bridges, it was important to determine the structural design of the slab that uses the conventional RC option. As this contribution deals with a theoretical study and no design parameters were determined by the environment conditions, only the stiffness and strength properties of concrete were used. The main parameter that defines the properties of concrete entails its characteristic compressive strength (f_{ck}) which was set at 35 MPa. Moreover, it should be highlighted that the rest of properties of concrete were deduced by using the experimental correlations between the compressive strength and the parameter needed.

Instead of using a linear constitutive stress-strain relation, a parabolic diagram was implemented in order to perform a non-linear calculation. Such a parabolic relation was established as stated in the Model Code 2010 [18]. The stress behaviour of concrete is defined in terms of strengths as an alternative to characteristic values. By analogy, the tensile strength is considered to have a maximum stress equal to the mean tensile strength (f_{ctm}).

The tensile behaviour of concrete is considered linear, taking as a reference value the secant elasticity modulus (E_{cm}). Such a modulus was assumed equal to that considered in the first branch of the parabolic diagram under compressive stresses. Although it is accepted that concrete under tensile stresses behaves as a quasi-brittle material, which might be simulated by using an exponential softening function [19, 20, 21], it cannot be overlooked that the majority of the approaches neglect this kind of behaviour thus reducing concrete to a material with brittle behaviour when using RC.

Regarding the steel bars, they are placed in the tensile zone of the concrete slab by using the usual weldable steel type B500S which boasts a modulus of elasticity of 210GPa and a yield stress of 500MPa. The constitutive relation adopted is a bilinear response with an elastic branch range from the origin to yield strength and a slope defined by the elastic modulus. The second branch is assumed horizontal and ends at ultimate strain, which is adopted as $\varepsilon_{su}=1\%$.

The collapse of the RC takes place either when concrete or steel reach their failure values.

2.2. FRC

The constitutive relation under compressive stresses is equal to that previously mentioned for the case of RC, as it is considered that the reduced amounts of fibres used are not capable of influencing the stress-stain relation in compression stress states. On the contrary, when tensile stresses appear notable changes in the constitutive response of concrete due to the presence of fibres are introduced. Such changes depend on a significant variety of factors, such as the fibre type, geometry, shape, anchorage between the matrix and the fibres, amount of fibres added and, among others, their distribution and orientation in the bulk material [22]. In this study, polyolefin fibre reinforced concrete has been analysed, with if having an addition of 10 kg/m³ forming PFRC10. The main characteristics of the fibres used can be seen in Figure 1 and Table 1.

Table 1. Characteristics of the fibres used in the present study.

Density (kg/m ³)	Length (mm)	Equivalent diameter (mm)	Tensile strength (MPa)	Elastic modulus (GPa)	Fibres per kg	Ultimate strain (%)
910	60	0.903	400	9	27000	20



Figure 1. Outlook of the polyolefin fibres used.

In order to perform a structural design of the concrete elements that considers all the properties that the fibres supply to the material, assessment of the behaviour of the material not only under compressive stresses but also under tensile stresses is needed. Most of the national codes relate the behaviour of the material in a three-point bending fracture test, which is sketched in Figure 2, with the requirements needed to consider the contribution of the fibres in the structural design. Some of these codes are those in force in Germany, [23] Italy [24] and Spain [15] (there are published papers that analyse their analogies and differences) [25, 26].

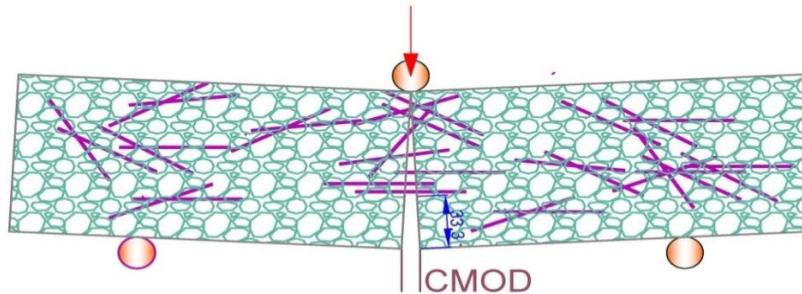


Figure 2. Fracture test configuration EN-14651.

However, on many occasions the requirements set in the recommendations reduce the properties to such an extent that the fibres confer to the material that the positive influence of the fibres is too limited to be considered as a profitable option. In order to address this situation, another approach has been taken that offers an alternative to use of the data proposed by the codes. Based on the fracture results of [27] and using an inverse analysis performed by means of numerical simulations, the softening functions that define the post-cracking behaviour of PFRC10 were obtained. A full description of the method followed can be seen in [27, 28]. Such a function, which can be seen in Figure 3, has been implemented in the structural design process.

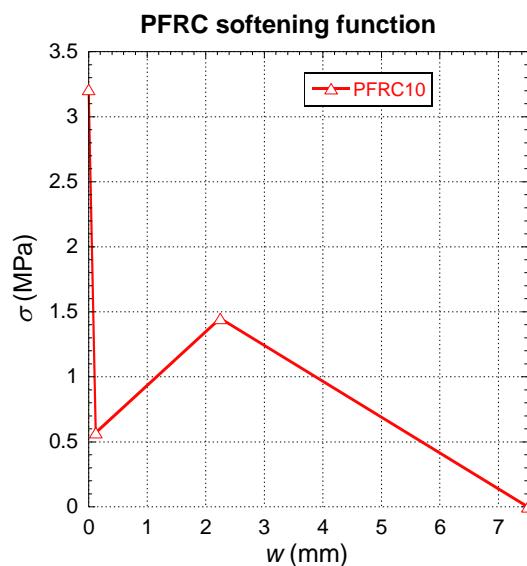


Figure 3. Fracture curves implemented in the structural design with PFRC10

3. Structural design methodology

When designing with RC, the amount of reinforcing bars is computed by considering the ultimate calculation strength, while the compression at concrete is taken as a homogenous stress reduced by a fatigue coefficient. The boundary condition to be met in the section is that the sum of all axial forces should be zero, balancing the tensile forces that appear in the steel bars with the compressive force that appears in concrete. This is carried out by estimating the depth of the compressive zone until the aforementioned balance is obtained.

In order to perform the structural design through use of PFRC10, some assumptions should be made. Instead of using the sectional strain, the crack width has to be employed as the constitutive relations of FRC relate the crack width with the stresses that the material is able to bear. Moreover, a more sophisticated analysis has been performed where a moment-curvature diagram is prepared to evaluate the flexural capacity of a one-width cross-section with a determined amount of steel reinforcement.

The moment-curvature diagram is carried out in terms of mean values, not by using characteristic ones. Consequently, the reductions in strength are applied on the final structural strength. To consider the post-cracking tensile stresses, the crack width is evaluated at the level of the reinforcing bars which is suitable for accounting the crack-width limit in the service limit state (SLS). In the case of FRC, since the tension force provided by fibres is much more reduced than that provided by steel bars, it can be concluded that the main reinforcement continues to dominate the flexural response. Consequently, an overall safety factor equivalent to the partial coefficient of the steel is assumed ($\gamma_s=1.15$). It should be highlighted that this approach deviates from the partial coefficients adopted in the Model Code 2010 [18] in order to make the calculation consistent. This approach corresponds to those used in other North American standards such as those provided by the American Association of State Highway and Transportation Officials (AASHTO) or the American Concrete Institute (ACI).

The moment-curvature diagram is obtained from a discrete-point method. As this contribution is not focused on the structural design process, it has not been included in the manuscript. However, it should be highlighted that the ultimate bending moment is determined as the previous point of the diagram before the failure of any material of the cross-section occurs. This failure occurs when any of the following situations in PFRC10 is reached:

- The maximum compressive strain in concrete greater than compressive ultimate strain: $\varepsilon_{cmax} > \varepsilon_{cu} = 0.35\%$.
- The tensile strain in main reinforcement greater than the ultimate strain of steel: $\varepsilon_s > \varepsilon_{su} = 1.00\%$.
- The crack width in concrete greater than the ultimate crack width: $w > w_u$

The dimension of shear reinforcement is also developed by following the guidelines of the Model Code 2010 [18], which proposes a specific modification to the conventional formulation to consider the fibre-reinforcing effect. The shear strength is computed as the sum of several components: concrete bond, aggregate interlocking, dowel action, vertical shear reinforcement, longitudinal reinforcement contribution and crack bridging by fibres.

Adding fibres to the matrix allows concrete to bear tensions in the shear cracks thanks to the action of the fibres sewing both crack surfaces. That effect is analogous to that of the longitudinal steel reinforcement, except that the fibres are randomly distributed. Therefore, the fibres contribute by means of normal tensile stresses and depend on the shear crack width. As an agreement to define this tensile stress, an ultimate crack width $w_u=1.5\text{mm}$ is taken. In addition, unlike the flexure crack, it is considered that the surfaces on both sides of the crack are parallel so that the crack width is constant.

4. Application to a bridge typology

4.1 Description of the numerical model

The aforementioned methodology has been applied to the concrete slab of single-span multi-girders bridge that require a reduction of the main steel-bar reinforcement. In this sense, calculations are focused on a real bridge with conventional reinforced concrete. Such a reduction might also have an influence on the durability and maintenance costs of the bridge and, consequently, its total sustainability.

This reference bridge has four prefabricated beams with a height $h_g=1.60\text{m}$ that support the slab over a single span of $L=28.50\text{m}$. The width of the deck is $b=14.05\text{m}$ (ratio $b/L\approx 0.5$) and the girders are spaced $s=3.75\text{m}$, which leaves an overhang of $L_{ov}=1.40\text{m}$. The barriers on each side have a width of $b_{bar}=0.525\text{m}$ and between them there is a roadway pavement with $b_{pav}=13.00\text{m}$. The depth of the slab is set at $h_s=25\text{cm}$ for all calculations. A sketch of the bridge can be seen in Figure 4. Moreover, the section of the bridge can be seen in Figure 5 where a detailed view of the girders section can be observed.

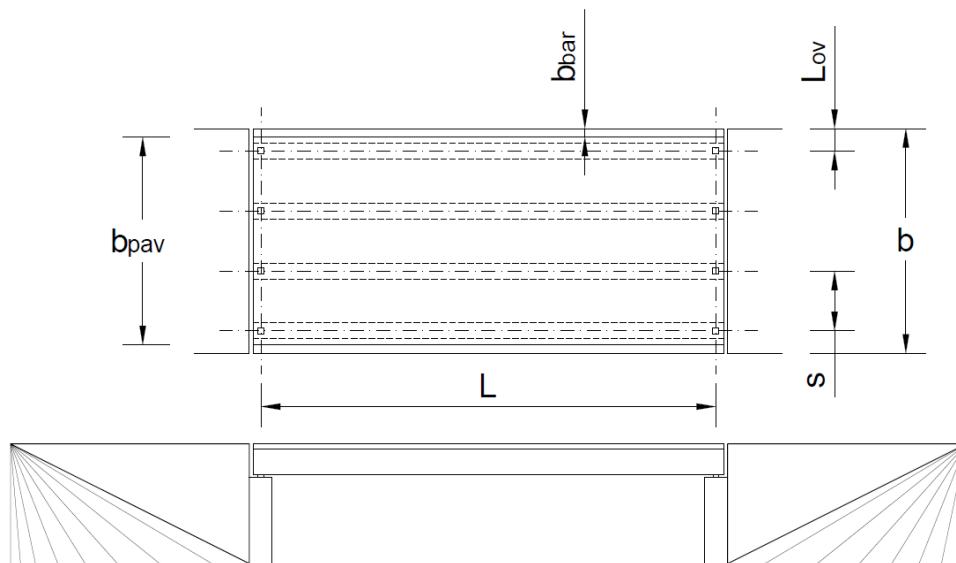


Figure 4. Front and top view of the studied bridge

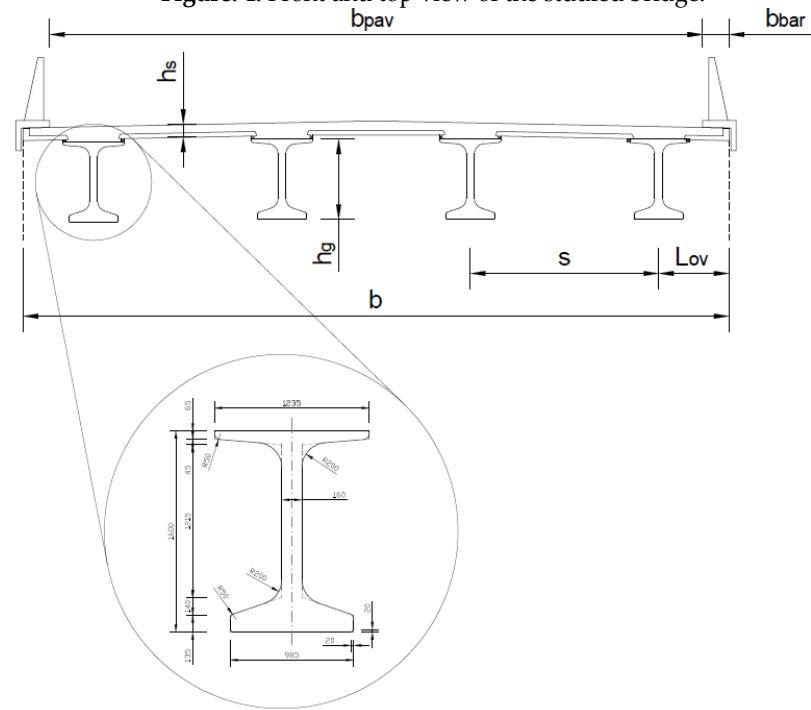


Figure 5. Cross-section of the studied bridge

As the main target of the contribution deals with the reduction of impact caused by the substitution of conventional concrete by PFRC10, the slabs will be defined both for RC and PFRC10.

The bending moments and the shear forces in the slab are caused by permanent and live loads which have been estimated by means of a calculation model of the deck carried out in a commercial finite elements code. As this study is focused on the slab, no exhaustive analysis of the precision of the results obtained in the beams has been carried out. The geometry of the model, together with the boundary conditions of the model, can be seen in Figure 6.

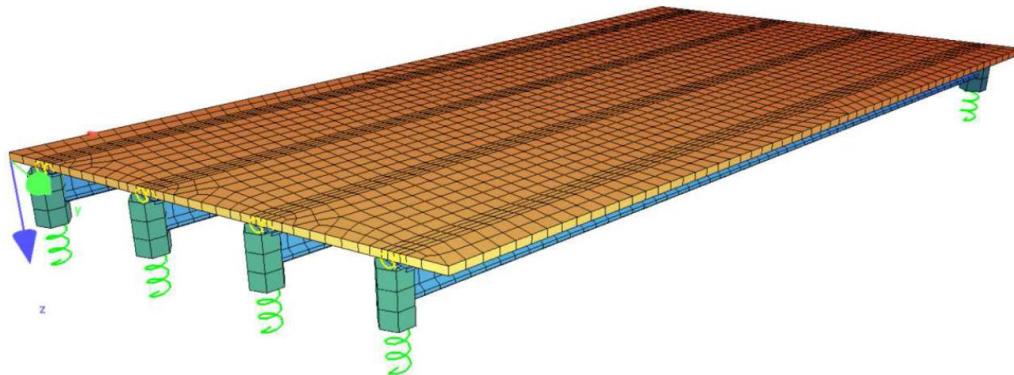


Figure 6. Numerical model of the bridge

The plate elements are given a thickness equal to the depth of the slab and a characteristic compressive strength of $f_{ck,s}=35\text{MPa}$, as mentioned above. The beam elements are assigned a cross-section identical to that defined in the structural drawings for girders shown in Figure 5 and a higher quality concrete with $f_{ck,g}=50\text{MPa}$ was chosen. The mechanical properties of the PFRC10 have not been taken as different from those corresponding to the RC, given that the addition of fibres to the concrete does not alter its deformability which means that the design forces are equal in the RC and PFRC10. The slab moves jointly with the beam by imposing a master-slave system at the central portion of the upper wing. The beams were supported at the abutments and linear springs were attached to the lower face.

4.2 . Results obtained and calculation of the reinforcement

The design moments and shear forces to be borne by the slab are analysed by using the maximum moments and shear forces envelopes. Figure 7 illustrates the maximum negative bending moments in a transversal direction for the orthogonal bridge. Similar images were obtained for the forces, moments and stresses that defined the structural design of the bridge studied.

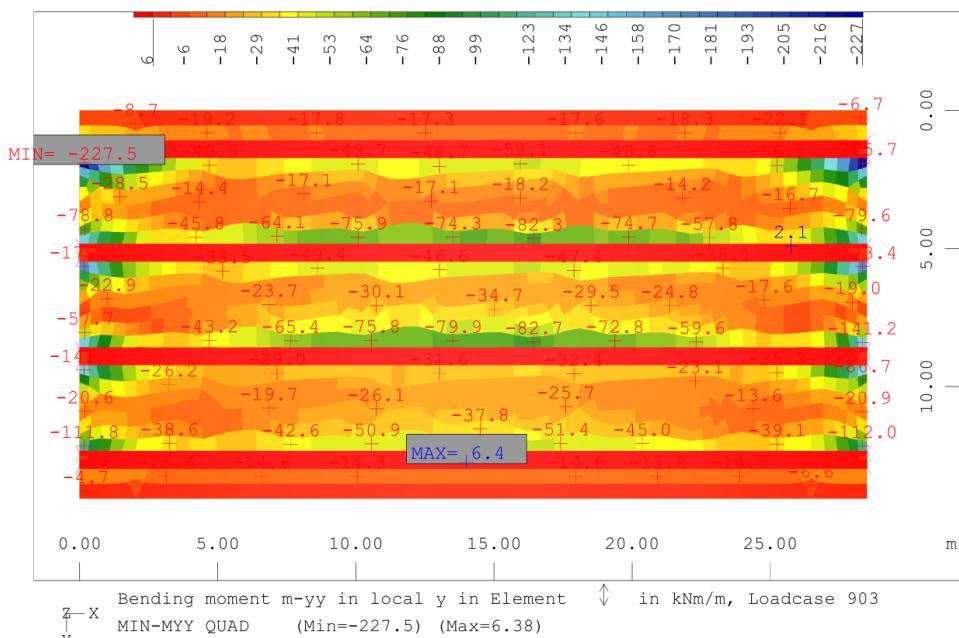


Figure 7. Envelope of negative bending moment in transversal direction for the orthogonal bridge.

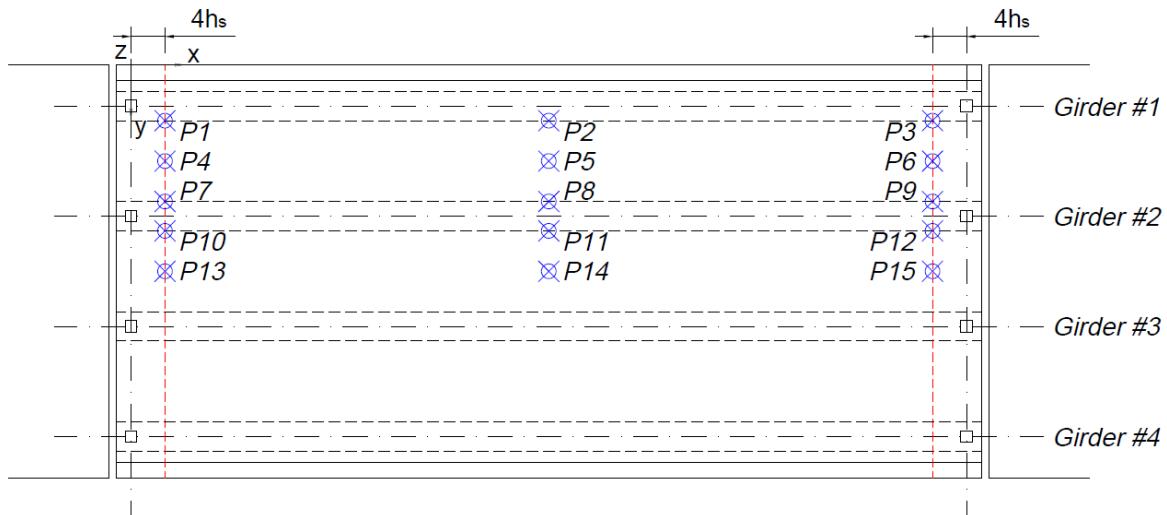


Figure 8. Points where the amount of steel bar reinforcement has been analysed.

The calculation of the reinforcement has been performed by using the aforementioned envelopes of moments, forces and stresses applied at the 15 points shown in Figure 8. In the case of the reinforcement defined by the positive and negative moments, the commercial configurations of the reinforcing bars can be seen in Table 2. Moreover, the feasible reductions that can be achieved by using a PFRC10 can also be perceived.

Table 2. Reinforcement design for RC and PFRC based on bending moments.

Calc. point	M ^{yy,max} (mkN/m)	Design case: M ^{yy}			M ^{yy,max} (mkN/m)	Design case: M ^{yy}			
		RC		PFRC 10			RC		
		Reinforcement	Reduction feasible?	Reinforcement		Reduction feasible?	Reinforcement	Reduction feasible?	
P1	80.5	Ø16 @ 20cm	-	-	-160.0	Ø20 @ 15cm	-	-	
P2	57.8	Ø16 @ 30cm	-	-	-51.7	Ø16 @ 30cm	-	-	
P3	83.0	Ø16 @ 20cm	-	-	-163.2	Ø20 @ 15cm	-	-	
P4	86.2	Ø16 @ 20cm	-	-	-36.3	Ø16 @ 30cm	-	-	
P5	90.4	Ø16 @ 15cm	Yes	Ø16 @ 20cm	-20.8	Ø16 @ 30cm	-	-	
P6	86.8	Ø16 @ 20cm	-	-	-42.0	Ø16 @ 30cm	-	-	
P7	105.3	Ø16 @ 15cm	Yes	Ø16 @ 20cm	-101.7	Ø16 @ 15cm	Yes	Ø16 @ 20cm	
P8	68.7	Ø16 @ 20cm	Yes	Ø16 @ 30cm	-76.8	Ø16 @ 20cm	Yes	Ø16 @ 30cm	
P9	102.9	Ø16 @ 15cm	Yes	Ø16 @ 20cm	-98.1	Ø16 @ 15cm	Yes	Ø16 @ 20cm	
P10	59.5	Ø16 @ 30cm	-	-	-114.3	Ø16 @ 15cm	-	-	
P11	87.2	Ø16 @ 20cm	-	-	-51.5	Ø16 @ 30cm	-	-	
P12	60.7	Ø16 @ 20cm	Yes	Ø16 @ 30cm	-118.5	Ø20 @ 20cm	Yes	Ø16 @ 15cm	
P13	86.9	Ø16 @ 20cm	-	-	-22.9	Ø16 @ 30cm	-	-	
P14	120.8	Ø20 @ 20cm	Yes	Ø16 @ 15cm	-36.5	Ø16 @ 30cm	-	-	
P15	87.1	Ø16 @ 20cm	-	-	-26.1	Ø16 @ 30cm	-	-	

Table 2 shows that the presence of 10kg/m³ of fibres, in most cases, does not change the amount of reinforcement in most of the points analysed. Only in the points closest to Girder #2 can a certain reduction of steel bars be noticed. The main difference lies in the increment of the distance of the reinforcement bars which, in the case of points P5, P7 and P9, varies from 15cm to 20cm both for positive and negative bending moments. A similar trend is observed in the case of P8 where the distance between bars changes from 20 to 30cm. Regarding P12 for negative moments and P14 for positive moments, it can be seen that a reduction of the diameter of the bars used is also feasible.

When the shear reinforcement is analysed, greater changes could be made when compared with the flexural case previously mentioned. As can be seen in Table 3, the presence of fibres enables

elimination of almost all shear reinforcement. The positive influence of the presence of fibres should be noted which, in most cases, are capable of sustaining the stresses borne by the shear stirrups. This change is not only important due to the savings achieved in the material cost, but also because of the reduction of working processes that they involve.

Table 3. Reinforcement design for RC and PFRC based on shear forces.

Design case: V_{yy} (PFRC)						
	RC		PFRC 10			
Calc. point	$ V_{yy,max} $ (kN/m)	Longitudinal reinforcement	f_{fuk} (MPa)	$V_{Rd,F}$ (kN/m)	$V_{Rd,s}$ (kN/m)	Reinforcement ([cm ² /m]/ml)
P1	211.2	Ø20 a 15cm	0.355	211.2	-	No reinforc.
P2	168.6	Ø16 a 30cm	0.728	168.6	-	No reinforc.
P3	216.8	Ø20 a 15cm	0.409	216.8	-	No reinforc.
P7	212.1	Ø16 a 20cm	1.104	214.1	-	No reinforc.
P8	190.0	Ø16 a 30cm	1.147	188.9	1.1	0.1
P9	208.6	Ø16 a 20cm	1.000	208.6	-	No reinforc.
P10	224.3	Ø16 a 15cm	0.911	224.3	-	No reinforc.
P11	181.8	Ø16 a 30cm	0.991	181.8	-	No reinforc.
P12	228.7	Ø16 a 15cm	0.985	228.7	-	No reinforc.

In order to obtain a definition of the steel-bar reinforcement that could be employed in day-to-day practice, the bridge has been divided into two zones depending on the influence of the support. A central zone of the bridge has been defined at 4.25m of each of the sides, leaving a central zone of 20x14.05m. The central zone and the sides have been designed by considering the possibility of using different amounts of steel-bar reinforcement, though in these zones the amount of reinforcement will be constant. Taking this into consideration, the total reinforcement per square meter can be seen in Table 4.

Table 4. Amount of reinforcement chosen for the two zones of the bridge (kg/m²).

	Reinforced concrete				PFRC 10			
	Bending	stress	shear	stress	Bending	stress	shear	stress
Centre	8.6	M ⁺	2.3	V_{yy}	7.5	M ⁺	0	V_{yy}
Sides	8.1	M ⁺	2.9	V_{yy}	7.2	M ⁺	0.2	V_{yy}
Centre	6.1	M ⁻	2.3	V_{yy}	5.7	M ⁻	0	V_{yy}
Sides	9.7	M ⁻	2.9	V_{yy}	8.9	M ⁻	0.2	V_{yy}
Partial reinforcement	15.6		5.0		14.1		0.1	
Total reinforcement		ρ	20.6			ρ	14.2	

5. MIVES evaluation of the proposed bridges

5.1 Description of the MIVES method

Environmental impact caused by humans has increased ever since the Industrial Revolution. However, the awareness of such impact did not emerge until the second half of the previous century. Since then, several methods of quantifying environmental impact have been developed. For instance, life-cycle assessment (LCA) promotes sustainable development by taking into account the socioeconomic and environmental impact of humans. This was one of the first approaches in examining the impact that humankind inflicts on the environment. Such evaluation is performed by considering environmental inputs, outputs and impact which are evaluated through the life cycle of an infrastructure, buildings or even from parts of them [29, 30, 31, 32, 33]. Another approach is termed as life-cycle cost (LCC) [34] which is focused on the financial analysis of the operating and purchasing

phases of the subject of study over a period of time. Some others are life-cycle energy (LCE) analysis, material-flow analysis (MFA) and material and energy flow analyses (MEFA). The aforementioned methods are focused on energy consumption, flows and stocks of materials, and the respective energy balances [35, 36, 37]. These tools are examples of scientific methods used to assess environmental impact [38]. Although some other methods have been developed, at the time of writing there is no method that covers all phases because most are specialised in quantifying specific branches of sustainability, such as the environmental or the economic. Only a few methods are capable of quantifying all the socioeconomic and environmental requirements that permit researchers to derive a global sustainability index. However, some studies have shown that application of some of the methods previously mentioned to infrastructure or even to buildings might be unsuitable [39, 40, 41].

In addressing this, MIVES has been developed [17]. The method seeks to evaluate the sustainability of the construction sector, assessing the importance of the socioeconomic and environmental impact in order to reduce it and foster environmental awareness. MIVES is considered a multi-criteria decision-making (MCDM) method capable of obtaining global sustainability indices across the construction sector [42, 43, 44, 45, 46, 47].

This contribution is not dedicated to discussing the insight of MIVES (which can be found in reference) [17]), but to applying it to a certain infrastructure. However, it can be summarised as a hierarchical process that can be performed by following several steps. After identifying the problem, it has to be applied to the decision-making diagram and the aspects / variables (either quantitative or qualitative) established. Then, the qualitative or quantitative evaluations have to be transformed into a set of variables with the same unit and scales by applying value functions to them. After this step, the relative weight of each aspect considered in the assessment has to be determined. The various design alternatives that could solve the problem should then be defined. Lastly, such solutions should be evaluated by using the previously created model. Table 5 shows the main parameters considered.

Table 5. Requirements tree and weights

REQUIREMENT	(R. weights)	CRITERIA	(C. weights)	INDICATORS	(I. Weights)	
R1. Economic	50%	C1 Total costs. Direct + Indirect	40%	I1 Total costs including construction time	100%	100%
		C2 Quality	10%	I2 Non-quality costs	100%	100%
		C3 Dismantling	10%	I3 Dismantling costs	100%	100%
		C4 Service-life	40%	I4 Cost of service. Maintenance. Energy. Change of use.	80%	100%
				I5 Resilience. Risk of disaster x cost of reconstruction + lack of use	20%	
				100%		
R2. Environmental	30%	C5 Material consumption at construction time	20%	I6 Cement	25%	100%
				I7 Aggregates	10%	
				I8 Reinforcement (steel mesh, steel fibres and polyolefin fibres)	15%	
				I9 Water	25%	
				I10 Auxiliary Materials	15%	
				I11 Reused Material	10%	
		C5 Material consumption for maintenance	20%	I6 Cement	25%	100%
				I7 Aggregates	10%	
				I8 Reinforcement (steel mesh, steel fibres, polyolefin fibres)	15%	
				I9 Water	25%	
				I10 Auxiliary materials	15%	
R3. Social	20%	C6 Emissions at construction time	20%	I11 Reused material	10%	100%
				I12 Global warming potential	80%	
				I13 Total waste	20%	
				I12 Global warming potential	80%	
				I13 Total waste	20%	
		C7 Energy	20%	I14 Embodied energy	20%	100%
				I15 Construction energy	40%	
				I16 Service and maintenance energy	40%	
				100%		
		C8 Third parties	50%	I17 Comfort. Thermal, air and, among others, noise.	10%	100%
				I18 Noise pollution. Construction	15%	
				I19 Particles pollution. Construction	15%	
				I20 Traffic disturbances. Construction	15%	
				I18 Noise pollution. Maintenance	15%	
		C9 Risks	50%	I19 Particles pollution. Maintenance	15%	100%
				I20 Traffic disturbances. Maintenance	15%	
				I21 Health and safety during construction	40%	100%
				I22 Health and safety during maintenance	40%	

REQUIREMENT	(R. weights)	CRITERIA	(C. weights)	INDICATORS	(I. Weights)	
				I23 Occupant safety. Risk of Disaster x cost of life disruption	20%	
	100%		100%			

Table 6. Results of the MIVES application

Steel mesh							Polyolefin fibres									
REQUIREMENT	Score*Rweights	Score*Cweights	Score*Iweights	Score (0-100)	Score*Rweights	Score*Cweights	Score*Iweights	Score (0-100)	Score*Rweights	Score*Cweights	Score*Iweights	Score (0-100)	Score*Rweights	Score*Cweights	Score*Iweights	Score (0-100)
R1. Economic	35.39	33.71	84.28	84	28.28	21.74	54.34	54	13.71	10.20	41		15.87	5.67	57	
		4.54	45.40	45		3.28	32.82	33		42.54	284			7.34	29	
		8.00	80.00	80		7.00	70.00	70		2.81	19			2.81	19	
		24.53	48.00	60		48.00	60			0.00	0			0.00	0	
			13.33	67		13.33	67			5.21	21			3.26	13	
R2. Environmental	21.15	17.55	10.20	41	4.36	2.47	25		10.42	4.69	31		10.42	12.40	62	
			5.67	57		6.17	41			0.00	0			39.69	50	
			61.74	412		3.26	13			39.69	50			12.40	62	
			7.34	29		4.69	31			12.40	62			39.69	50	
			2.81	19		0.00	0			12.40	62			12.40	62	
			0.00	0		10.42										
		8.72	10.42	42												
			4.93	49												
			12.35	82												
			6.51	26												
			9.38	63												
		15.12	0.00	0												
			57.60	72												
			18.00	90												
		15.12	57.60	72												
			18.00	90												

		14.00	20.00	100
			40.00	100
			10.00	25

	14.00	20.00	100
		40.00	100
		10.00	25

R3. Social	14.90	36.50	10.00	100
			15.00	100
			15.00	100
			15.00	100
			6.00	40
			6.00	40
			6.00	40
	38.00	40.00	100	
		16.00	40	
		20.00	100	

71

TOTAL

14.22	34.70	10.00	100
		15.00	100
		15.00	100
		15.00	100
	36.40	4.80	32
		4.80	32
		4.80	32
		40.00	100
		12.80	32
		20.00	100

58

TOTAL

5.2 Discussion of the case study

Table 6 shows the partial and final results of each of the indicators. The final score of the conventional solution for the slab, with steel-bar reinforced concrete, received a total score of 71 points out of 100. The conventional construction manner harms the total evaluation of such an option due to the higher cost in human resources and, consequently, in the possible errors that may occur during construction.

Regarding the environmental costs, it should be underlined that the differences in the material consumption lie principally in the reduction of the amount of reinforcement used in the conventional option because the rest of the parameters were considered equal. When the maintenance costs are studied, the longer life cycle of the FRC due to the improved durability has been reflected in the results. Nevertheless, the rest of costs related with the construction or maintenance of the infrastructure have been considered equal in both alternatives.

The social costs reflect only a slight variation between the two options in all the aspects related with the maintenance of the bridge which is considered more reduced in the case of the PFRC10 option. By comparing the partial scores of the two options, it could be said that only minor changes were detected when the economic aspects were studied. However, variations of 25% and 33% were shown when the environmental and social aspects, respectively, were contemplated. If all the factors are added by taking into account their respective weights, the final score of the conventional slab is 71 while the one of the PFRC options is 58. Such a difference represents a 22% variation which, as mentioned before, is related mostly with environmental and social aspects. This means that the contractor might not find a clear advantage in employing the PFRC10 option if only the economic balance is considered.

However, the use of MIVES helps to involve more parameters in the decision-making process that might provide a counterweight to the economic factors. In the case studied, if environmental and social aspects are considered together with the economic cost, the option of PFRC10 highlights from the traditional one.

6. Conclusions

The use of a multi-criteria decision-making method based on the value function concept and the seminars delivered by experts such as MIVES has been useful tool in assessing the sustainability of a flyover bridge built with RC or PFRC10.

The MIVES approach to the decision-making process has identified the differences between the options considered, considering not only socioeconomic but also environmental aspects. The evaluation of parameters aside from the economic ones has been a key factor in choosing the PFRC option over the conventional RC one.

While the economic evaluation of the two options differs only by 5%, the environmental and social scores show differences of 33% and 25%. The partial environmental and social scores have shown that slightly higher maintenance costs represent an important impact on the environment and on society if the disturbances generated are considered throughout the life cycle of the infrastructure.

The development and availability of enhanced data basis and life-cycle analysis of construction materials and procedures may supply more accurate results. In addition, the continuous use of MIVES could also supply accepted rules for the seminars provided by experts.

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