

1 *Type of the Paper (Article)*

## 2 **Impact of nitrogen and sulfur supply on the potential** 3 **of acrylamide formation in organically and** 4 **conventionally winter wheat**

5 **Falko Stockmann<sup>1\*</sup>, Ernst Albrecht Weber<sup>1</sup>, P. Schreiter<sup>2</sup>, N. Merkt<sup>1</sup>, W. Claupein<sup>1</sup>,**  
6 **S. Graeff-Hönniger<sup>1</sup>**

7 <sup>1</sup> Institute of crop science, University of Hohenheim, D-70599, Stuttgart, Germany

8 <sup>2</sup> Chemisches und Veterinäruntersuchungsamt Stuttgart, Schaflandstraße 3/2, D-70736 Fellbach, Germany

9 \* Correspondence: letsch.stockmann@gmail.com; Tel.: +49-9420-8010239

10

11 **Abstract:** In a two-year field trial, the effect of nitrogen (N) and sulfur (S) fertilization was  
12 investigated on grain yield, grain quality parameters, formation of acrylamide (AA), and the  
13 precursor free asparagine (Asn) in organically and conventionally produced winter wheat cultivars.  
14 In both production systems, different types, amounts, and temporal distributions of N were tested.  
15 While the effect of S fertilizer types and amounts on free Asn was only tested in the conventional  
16 farming system.

17 Within both cropping systems, grain yield and baking quality were significantly influenced by N  
18 treatment while the effect on free Asn was only minor. Especially within the organic farming system,  
19 increasing N fertilization levels did not increase free Asn significantly. A slight trend of increasing  
20 free Asn levels with an intensified N supply was observed, especially in the presence of crude  
21 protein contents of 14 % or higher. But only N amounts of 180 kg N ha<sup>-1</sup> or higher increased the  
22 probability of high free Asn contents considerably, while N supply below that amount led to free  
23 Asn values similar to the unfertilized controls. The results indicated that good baking quality can  
24 be achieved without significantly increasing free Asn levels.

25 In addition, cultivars affected the levels of free Asn significantly. Compared to cv. "Bussard" and  
26 "Naturastar", cv. "Capo" exhibited the lowest AA formation potential at an N supply of 180 kg N  
27 ha<sup>-1</sup> while simultaneously reaching a crude protein content > 15 % (conventional) and > 12 %  
28 (organic). Thus, it seems that cultivars differ in their ability to store and incorporate free Asn into  
29 proteins.

30 Over all trials, a correlation of free Asn and AA was shown by  $R^2 = 0.77$ , while a relation of free Asn  
31 and protein was only  $R^2 = 0.36$ . Thus, lowering free Asn by adjusting N treatments should not  
32 necessarily affect baking quality.

33 S nutrition within conventional farming did not change free Asn amount or crude protein  
34 significantly, probably due to the fact that soil was not sulfate-deficient.

35 In summary, it was evident that free Asn amounts in wheat varied widely both within cultivars and  
36 between cropping systems. In order to clearly unravel genotypic differences and their interaction  
37 with environmental factors and especially N fertilization, further research is needed.

38 **Keywords:** Acrylamide, Asparagine, Agriculture, Nitrogen, Sulfur, Fertilization, Cereals, Cropping  
39 System

40

41

42

## 43 1. Introduction

44 Food industry and gastronomy are facing a big challenge because current regulation of the  
45 European Commission [11] was announced that limits the level of acrylamide (AA) in cereal food  
46 products and requires that minimization strategies are applied.

47 AA – a probable carcinogen to humans – is formed in carbohydrate-rich food (e. g. cereals and  
48 potatoes) thermally by means of the Maillard-reaction, where free Asn and reducing sugars react [17,  
49 32, 38]. Its discovery in 2002 by a Swedish research group [43] gained immediate attention by health  
50 authorities worldwide. Intense efforts were undertaken to gather information about the synthesis,  
51 toxicology, and formation routes of AA and led to several approaches to minimize the amount of AA  
52 in foodstuffs. Studies have successfully shown that the limiting factors for AA formation in potato  
53 products are the concentrations of reducing sugars, while for cereal products, the content of free Asn  
54 is the limiting factor [1, 9, 14, 41]. Although strongly heated potato products can contain much more  
55 AA than cereal-based bakery products, bread and bread rolls contribute to about 25 % to 45 % of the  
56 dietary AA intake in Germany, due to the high daily per capita consumption of almost 240 g [10, 20].

57 In the context of the newly released EU regulation, AA has gained a renewed interest. Currently,  
58 the food business is forced to reduce the presence of acrylamide in foodstuffs where raw materials  
59 contain its precursors by laying down appropriate mitigation measures.

60 Initial efforts focused on finding ways to lower AA by modified processing steps alongside the  
61 food production chain; including changing heating temperature, heating duration, as well as  
62 changing the recipe [1, 5, 8, 37, 41]. Moreover, some studies investigated the efficacy of the use of  
63 additives and the enzyme asparaginase during processing for lowering AA [7, 8, 49]. Although  
64 modification of processing conditions often led to significant reductions in AA levels, these  
65 treatments are also expensive, not feasible for the food industry, or affect taste, texture, color and  
66 aroma compounds, which often impair consumer acceptance. A more practical solution for the food  
67 industry is to lower the AA formation potential in cereal-based bakery wares by using raw materials  
68 low in precursors of AA. Thus, flours with a low level of free Asn will gain the interest of the food  
69 industry. In this context, it is important to implement agronomic measures that will produce raw  
70 material low in free Asn, which will consequently minimize AA in the final product.

71 Up to now, several studies showed that cereal species differ in their Asn levels and consequently  
72 in their AA formation potential. Rye usually has higher Asn levels compared to wheat and spelt [9,  
73 13, 14]. Moreover, cultivars can differ considerably in their precursor content as shown by several  
74 studies [9, 13, 14, 34, 42]. Taeymans et al. [42], which reported a 5-fold range for different European  
75 wheat cultivars and Claus et al. [9] found a variability of Asn contents in nine German winter wheat  
76 cultivars of up to a factor of three. Postles et al. [34] compared five rye cultivars and found significant  
77 differences concluding that there is a genotype control of free Asn. Thus, selecting suitable cultivars  
78 with low Asn contents is considered as a feasible way to minimize AA formation potential. However,  
79 it has to be taken into account that site-specific and climatic conditions may alter Asn contents  
80 considerably [13, 14]. Furthermore, crop management practices, such as fungicide applications  
81 promoting leaf area duration and delaying senescence, can also reduce the free Asn content in grains  
82 [31].

83 Fertilization is a key measure in crop production to increase yield and quality affecting Asn  
84 levels as well. Studies of Weber et al. [44, 45] and Martinek et al. [31] showed that N amount and the  
85 timing of application, as well as N form, can affect Asn contents in wheat considerably. Up to now,  
86 information about the impact of N supply under organic farming conditions on the level of free Asn  
87 has been scarce. Since organic farming systems can only use organic fertilizers, whose N release is  
88 slow and availability for plants more uncertain than from mineral N fertilizers, the knowledge gained  
89 from mineral N fertilization experiments on Asn cannot be transferred directly to organic farming.  
90 Preliminary studies of Stockmann et al. [39] reported a cropping system effect, where wheat cultivars  
91 grown under organic conditions showed a significantly lower amount of free Asn when compared  
92 to conventionally grown wheat cultivars, presumably due to the lower N availability under organic  
93 conditions.

94 Moreover, several studies showed that S deficiency sometimes dramatically increases Asn  
 95 contents and thus the AA formation potential [19, 22, 33, 36]. Thus, a sufficient S supply is expected  
 96 to help reduce Asn levels in grains. However, such results were obtained mostly from greenhouse  
 97 pot experiments under S deficient conditions. Information from field experiments with no explicit  
 98 induced S deficiency are rare, and no information on the effect of different S fertilizer forms on free  
 99 Asn is currently available.

100 Thus, the present study aimed to investigate comparatively the impact of organic and mineral  
 101 N fertilization (amount, type, and time of application) on the AA precursor Asn under conventional  
 102 and organic farming conditions. Additionally, the effect of S supply (amount, type and time of  
 103 application) under varying N fertilization intensities was investigated under field conditions for its  
 104 impact on the content of free Asn under conventional farming conditions. The following hypotheses  
 105 were tested:

- 106 • The amount and timing of N fertilization affect yield, quality, and the content of free Asn in  
 107 winter wheat, irrespective of its form (organic or mineral).
- 108 • Due to a slower release rate and thus a lower availability of organic N, its effect on quality  
 109 and free Asn is less pronounced compared to the application of mineral N.
- 110 • The type and amount of S fertilizer affect free Asn accumulation in wheat flour, especially  
 111 under high N amounts.

112

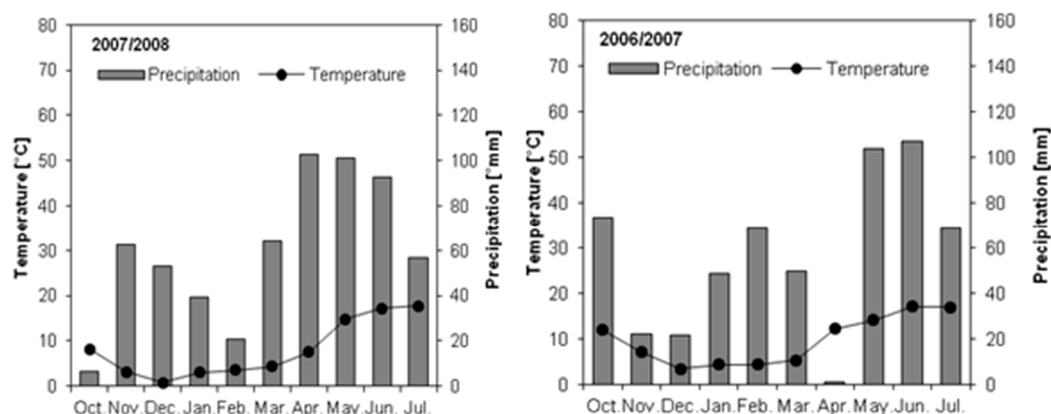
## 113 2. Materials and Methods

### 114 2.1. Site description

115 Grain and flour samples were obtained from three field trials during two consecutive growing  
 116 seasons in 2006/2007 and 2007/2008. All trials were carried out by the Institute of Crop Science,  
 117 University of Hohenheim. The conventional N and S trials were conducted at Ihinger Hof  
 118 (conventional farming research station), while the organic N trial was conducted at Kleinhohenheim  
 119 (organic farming research station).

120 The conventional research station Ihinger Hof is situated 25 km west of Stuttgart, Germany in  
 121 the district of Boeblingen (48.74° N, 8.92° E) at an altitude of 450 – 508 m above sea level. Average  
 122 temperature during the growing season from October 1 to July 31 was 9.7°C in 2006/2007 compared  
 123 to 8.0 °C in 2007/2008. Precipitation sum was 546 mm in 2006/2007 compared to 600 mm in 2007/2008  
 124 (Figure 1).

125



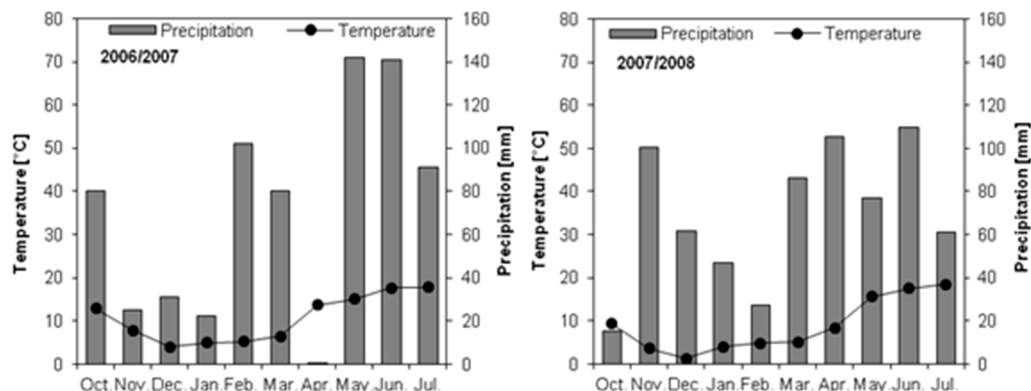
126

127 **Figure 1:** Temperature (●) and precipitation (bars) at the trial site Ihinger Hof for the growing seasons  
 128 2006/2007 and 2007/2008.

129

130 The soil of the trial site was loess derived. Soil analyses for mineral N content were taken in the  
 131 spring of 2007 and 2008. In 2007, mineral N content was 2.1 kg ha<sup>-1</sup> within a soil horizon of 0 to 60 cm  
 132 compared to 22 kg ha<sup>-1</sup> in 2008.

133 The research station for organic farming, Kleinhohenheim, has 64 ha of farmland, half of which  
 134 is arable land and the remaining half meadows. It is located 435 m above sea level in the southern  
 135 peripheral part of Stuttgart, Germany (48.74° N, 9.20° E). The average temperature from October to  
 136 July was 10.6 °C in 2006/2007 compared to 8.8 °C in 2007/2008. Precipitation for the growing season  
 137 of 2006/2007 was 715 mm compared to 691 mm in 2007/2008 (Figure 2).  
 138



139  
 140 **Figure 2:** Temperature (●) and precipitation (bars) at the organic trial site Kleinhohenheim for the  
 141 growing seasons 2006/2007 and 2007/2008.

142  
 143 The soil at the trial site in Kleinhohenheim falls under the Luvisol type. It is characterized by a  
 144 nearly 2 m thick horizon of loess to loamy clay. Therefore, it features a high water holding capacity  
 145 and is well suited for agricultural purposes. In spring 2007, mineral N content was 35 kg ha<sup>-1</sup> within  
 146 a soil horizon of 0 to 60 cm compared to 62 kg ha<sup>-1</sup> in 2008.  
 147

## 148 2.2. Experimental design

149 Each field trial was set up as a randomized block design with three repetitions. While in the  
 150 conventional N and S trial, common conventional farming methods, including chemical weed and  
 151 pest management, were applied, the organic N trial was conducted according to standards of organic  
 152 farming.

### 154 Conventional N trial

155 The conventional N trial aimed at determining the impact of both the amount and the temporal  
 156 distribution of N fertilization on potential AA formation. The total amount of N fertilization given as  
 157 CAN (calcium ammonium nitrate: 13.5 % Nitrate-N, 13.5 % Ammonium-N) varied from 0 kg N ha<sup>-1</sup>  
 158 (control plots) to 180 kg N ha<sup>-1</sup> and fertilizer was applied on up to five different dates as shown in  
 159 Table 1. In each treatment a late N fertilization (EC 49/51, EC 55) application was integrated marked  
 160 by “late”. The same three winter wheat cultivars, as used in the organic trial, were tested. For E-grade  
 161 cultivar Bussard, eight N treatments plus one untreated control treatment were tested. Cultivar  
 162 Naturastar (A-grade), as well as Capo (E-grade), were only tested with treatment N 180-late plus  
 163 control treatment (0 kg N ha<sup>-1</sup>).  
 164

165 **Table 1:** Treatments of the conventional N trial differing in cultivar (Bussard: B, Naturastar: N, Capo:  
 166 C), amount of N fertilization, and temporal distribution of N fertilization.

Treatment	Cultivar	Total N [kg ha <sup>-1</sup> ]	Vegetation start [kg N ha <sup>-1</sup> ]	EC 31/32 [kg N ha <sup>-1</sup> ]	EC 39 [kg N ha <sup>-1</sup> ]	EC 49/51 [kg N ha <sup>-1</sup> ]	EC 55 [kg N ha <sup>-1</sup> ]
Control	B	0	-	-	-	-	-
N60-late	B	60	-	30	-	30	-

N60	B	60	30	-	30	-	-
N100-late	B	100	30	-	40	30	-
N100	B	100	30	30	40	-	-
N140-late	B	140	30	30	30	50	-
N140	B	140	50	40	50	-	-
N180-late	B	180	30	40	30	40	40
N180	B	180	60	60	60	-	-
Control	N	0	-	-	-	-	-
N180-late	N		30	40	30	40	40
Control	C	0	-	-	-	-	-
N180-late	C	180	30	40	30	40	40

167

168

169

170

171

172

173

174

In both years, sugar beet was the preceding crop. A few days prior to seeding, plots were tilled with a combination of cultivator and disk harrow (depth of tillage: 15 cm) and the seedbed was prepared with a tine harrow. Seeding was carried out on October 12 in 2006 and on October 9 in 2007 at a seeding density of 350 kernels ha<sup>-1</sup>. Harvest dates were July 23 in 2007 and July 28 in 2008. A plot combine harvester (Hege Maschinen GmbH, Eging am See, Germany) was used.

175

#### Organic N trial

176

177

178

179

180

181

182

183

184

185

186

The organic N trial aimed at determining both the impact of the amount and temporal distribution of N fertilization on potential AA formation. In addition, different types of organic N fertilizer were tested: cattle slurry (1 kg N m<sup>-3</sup> total N content, 4 % dry matter), horn meal (12 % total N content), or a combination of both was used. The total amount of N fertilization varied from 0 kg N ha<sup>-1</sup> (control plots) to 180 kg N ha<sup>-1</sup>. Fertilizer was applied on up to three different dates (see Table 2). Winter wheat cultivars Bussard, Capo, and Naturastar were used. For E-grade cultivar Bussard, seven different N treatments plus one untreated control treatment were tested, whereas in A-grade cultivar Naturastar and E-grade cultivar Capo, one N treatment (180 kg N ha<sup>-1</sup>) plus the control treatment (0 kg N ha<sup>-1</sup>) were tested.

**Table 2:** Treatments in the organic N trial differing in cultivar (Bussard: B, Naturastar: N, Capo: C), amount of N fertilization and temporal distribution of N fertilization.

Treatment	Cultivar	N Fertilizer	Total N [kg ha <sup>-1</sup> ]	Vegetation start [kg N ha <sup>-1</sup> ]	EC [kg N ha <sup>-1</sup> ]	31/32 [kg N ha <sup>-1</sup> ]	EC 39 [kg N ha <sup>-1</sup> ]
Control	B	Control	0	-	-	-	-
S50	B	Slurry	50	50	-	-	-
S100	B	Slurry	100	50	50	-	-
S50-H50	B	Slurry & horn meal	100	50 slurry	-	50 horn	-
S100-H20	B	Slurry & horn meal	120	50 slurry	50 slurry	20 horn	-
H60	B	Horn meal	60	30	-	30	-
H120	B	Horn meal	120	40	40	40	-
H180	B	Horn meal	180	60	60	60	-
Control	N	Control	0	-	-	-	-
H180	N	Horn meal	180	60	60	60	-

Control	C	Control	0	-	-	-
H180	C	Horn meal	180	60	60	60

187

188

*Conventional S trial*

189

190

191

192

193

194

195

196

197

198

199

Contrary to the aforementioned trials, in the S trial, only the winter wheat cultivar Enorm (E-grade) was tested. The trial aimed at examining the influence of variable amounts, types, and temporal distributions of S fertilization. Total S application varied from 0 kg N ha<sup>-1</sup> (control plot) to 60 kg S ha<sup>-1</sup>. As S fertilizer, kieserite, epsom salt, elemental S, or a combination of kieserite and epsom salt was used. S was applied on four different dates, as detailed in Table 3. N fertilization was also varied in the S trial. Treatments received a total amount of N given as CAN (calcium ammonium nitrate) of either 120 or 200 kg ha<sup>-1</sup> while control treatments remained unfertilized.

**Table 3:** Treatments in the S trial differing in amount, type (Kieserit: K, Epsom salt: Ep, Kieserite+Epsom salt: KEp, Elemental sulfur: eS) and temporal distribution of S fertilization and in amount of N fertilization (N1: 120 kg N ha<sup>-1</sup>, N2: 200 kg N ha<sup>-1</sup>).

Treatment	Total S	S fertilization [kg ha <sup>-1</sup> ]				S fertilizer	Total N [kg ha <sup>-1</sup> ]
		Vegetation start	EC 37/39	EC 49/51	EC 55		
Control	0	-	-	-	-	-	0
Control-S	20	20	-	-	-	K	0
K20-N1	20	20	-	-	-	K	120
K20-N2	20	20	-	-	-	K	200
K40-N1	40	20	20	-	-	K	120
K40-N2	40	20	20	-	-	K	200
K60-N2	60	60	-	-	-	K	200
Ep-N1	6	-	2	2	2	Ep	120
Ep-N2	6	-	2	2	2	Ep	200
K20Ep-N1	26	20	2	2	2	KEp	120
K20Ep-N2	26	20	2	2	2	KEp	200
eS N1	5,6	2.8 (EC 25)	2.8 (EC 32)	-	-	eS	120
eS N2	5,6	2.8 (EC 25)	2.8 (EC 32)	-	-	eS	200

200

201

202

203

204

Plant production was carried out according to common conventional practice. The trial included the same procedures according to plant protection, plant growth regulators, previous crop, soil and seedbed preparation, sowing date, and density as well as harvest procedure and harvest date as described for the conventional N trial.

205

*2.3 Yield*

206

207

208

209

Grain yield of the different trials was determined by weighing the plot yield. Grain samples were dried at 105 °C for 24 h to determine grain moisture. Grain yields given refer to 86 % dry matter content.

#### 210 2.4 Flour

211 For the determination of grain quality parameters, free Asn, and the AA formation potential,  
212 grain samples were milled on a laboratory mill (Quadrumat Junior, Brabender, Duisburg, Germany).  
213 Ash content of flours was approximately 0.5 % of flour DM. Flour moisture was calculated from the  
214 weight loss before and after drying approximately 5 g flour at 105 °C for 24 h.

#### 215 2.5 Crude protein

216 Total grain N content was determined by Near-Infrared-Spectroscopy (NIRS, NIRS 5000, FOSS  
217 GmbH Rellingen, Germany). Calibration samples were analysed according to the Dumas Method  
218 [18] using a Vario Max CNS analyser (Elementar, Hanau, Germany). The analysed final N content  
219 was multiplied by a factor of 5.7 to obtain crude protein content.

#### 221 2.6 Sulfur

222 Flour samples of the S trial were determined by a CNS elemental analyzer (Vario max CNS,  
223 Elementar Analysensysteme GmbH, Hanau, Germany). The values refer to dry mass.

#### 225 2.7 Zeleny's sedimentation test

226 Zeleny's sedimentation test was performed using 3.2 g flour according to ICC standard No. 116.  
227 The sedimentation values of the flour were adjusted to 14 % moisture basis.

#### 229 2.8 Free asparagine

230 Free amino acids were extracted from 2 g of wheat flour and were mixed with 8 ml of 45 %  
231 ethanol for 30 min at room temperature. After centrifugation for 10 min at room temperature with  
232 4000 rpm and 10 min at 10 °C and 14000 rpm, the supernatant was filtered through a 0.2 µm syringe  
233 filter and poured into vials. Asn analysis was performed using Merck – Hitachi HPLC components.  
234 The pre-column derivatization with FMOc [29] was completely automated by means of an injector  
235 program. Subsequently, the derivatized Asn was separated on a LiChroCART Superspher RP 8  
236 column (250 mm x 4 mm, Fa. Merck, Darmstadt) at a constant temperature of 45 °C. The fluorescence  
237 intensity of the effluent was measured at the excitation and emission maxima of 263 and 313 nm.

#### 239 2.9 Acrylamide formation

240 The AA formation potential of wheat flour was assessed according to the AA contents of 5 g  
241 flour in 250 ml Erlenmeyer flasks after heating in an oven for 10 min at 200 °C. Sample preparation  
242 was accomplished according to the test procedure 200L05401 described by Weißhaar [46].

243 After cooling the samples down to ambient temperature, 100 ml of bidistilled water and 100 µl  
244 of D<sub>3</sub>-Acrylamide were added as an internal standard to the heated flour samples in the Erlenmeyer  
245 flasks. In order to completely extract acrylamide from the flour, samples were put in an ultrasonic  
246 bath for 10 minutes at 40 °C. After adding 1 ml of Carrez I and II to each of the samples and shaking  
247 the flasks thoroughly, the samples were filtered using folded filter paper to separate the colloids and  
248 flour particles from the aqueous solution. Subsequently, samples were cleaned by a solid phase  
249 extraction in a vacuum chamber after preconditioning the cartridges with 10 ml of bidistilled water  
250 and 10 ml methanol. After sample clean-up, about 1 to 2 ml of the eluate from each sample were filled  
251 in autosampler vials and deep frozen (-18 °C) until AA was determined by LC-MS/MS by the CVUA  
252 according to the test procedure 201L01301 [47]. The eluates were separated by a graphite or RP18-  
253 phase and detected by a tandem-mass spectrometer. Quantification was undertaken by using the  
254 isotope-labelled internal standard (D<sub>3</sub>-Acrylamide).

#### 256 2.10 Statistical analyses

257 For each parameter listed in the previous section, analysis of variance (ANOVA) was performed  
258 using the procedure PROC MIXED of the statistical software package SAS 9.2 (SAS Institute Inc.,  
259 Cary, NC, USA). In order to ensure normal distribution and equality of variances, the data was  
260

261 transformed where necessary. Means were analyzed for statistically significant differences  
262 employing the Tukey range test. As a level of significance,  $\alpha = 0.05$  was chosen.  
263

### 264 3. Results and discussion

#### 265 3.1. Conventional and organic N trials

266 Grain yield and sedimentation value of conventionally produced cultivar Bussard were  
267 significantly influenced by treatment and year, but the interaction was not significant. Only N  
268 treatment affected crude protein content significantly, while free Asn showed significant differences  
269 concerning treatment and treatment-year interaction.

270 Yields were higher in 2007 than in 2008 with an average yield across all N treatments of 6.5 t ha<sup>-1</sup>  
271 in 2007 and 5.2 t ha<sup>-1</sup> in 2008. Yields increased with the applied amount of N and were highest with  
272 6.8 and 7.0 t ha<sup>-1</sup> across both years in treatments fertilized with 140 and 180 kg N ha<sup>-1</sup>, respectively.  
273 The treatments with an emphasized late application rate of N showed slightly reduced grain yields  
274 compared to their respective counterparts (Table 4). Regarding the influence of total N fertilization  
275 independent of their distribution, increases in total N fertilization generally increase grain yield,  
276 unless fertilization exceeds a certain maximum [4]. In both trial years, the grain yield results  
277 confirmed this assumption. The baking quality also increased with increasing N input. The treatment  
278 180 kg N ha<sup>-1</sup> with an emphasized late application rate led to the highest crude protein content of 15.2  
279 %, which was 5 % higher than in the unfertilized control. Similar to the crude protein content, the  
280 protein quality assessed by the sedimentation test also increased with increasing N supply and was  
281 highest in treatment 180-late with a mean value of 50 ml over both years. Since sedimentation values  
282 can partially be influenced by the amount and a late N fertilization [25] as in this study, the required  
283 level described by Aufhammer [2] was only matched by an N supply of 180 kg ha<sup>-1</sup>. Free Asn in the  
284 flour of cultivar Bussard was less influenced by N supply in 2007 under conventional farming, as the  
285 treatments with intensive N application did not show significantly higher Asn values compared to  
286 the unfertilized control (about 11.7 mg 100 g<sup>-1</sup> flour-DM. However, in 2008, free Asn contents of  
287 cultivar Bussard significantly increased with increasing amounts of N. The highest free Asn contents  
288 of about 16 mg 100 g<sup>-1</sup> flour-DM were found when N amounts of 140 and 180 kg ha<sup>-1</sup> were applied  
289 with a distinct late application rate. Determined values were about 48 % higher than the free Asn  
290 value of the unfertilized control. Furthermore, the temporal distribution of N fertilization had no  
291 significant effect on free Asn levels. Results from Baumeister et al. [3] indicated that a late application  
292 rate during heading and anthesis could increase protein content as well as soluble N containing  
293 components. They also concluded that a high N supply could lead to an accumulation of N mainly  
294 in forms of amides. Winkler and Schön [48] found an increase of free Asn with increasing grain N  
295 concentration in barley. According to those studies, late N fertilization treatments may have led to an  
296 increased level of both crude protein and free Asn. However, only a significant increase of crude  
297 protein by late fertilization was found; therefore, it is assumed that synthesis of free Asn is genetically  
298 determined, and differences between cultivars will occur.

299



300  
301

**Table 4:** Grain yield (GY), sedimentation value (SV), crude protein (CP), and free Asn of the conventional and organic N trial in dependence on fertilization and year for cultivar Bussard.

<b>Conventional</b>										
<b>Treatment</b>	<b>GY [t ha<sup>-1</sup>]</b>			<b>SV [ml]</b>			<b>CP [%]</b>		<b>Free Asn [mg 100 g<sup>-1</sup>]</b>	
	<b>2007</b>	<b>2008</b>	<b>07/08</b>	<b>2007</b>	<b>2008</b>	<b>07/08</b>	<b>07/08</b>	<b>2007*</b>	<b>2008</b>	<b>07/08</b>
Control	4.4 a	3.5 a	3.9	23.5 a	33.5 a	28.5	10.2 a	11.7	10.3 ab	11.0
N60-late	5.7 b	4.4 b	5.1	29.7 ab	43.8 bc	36.7	12.0 b	9.8	8.2 a	9.0
N60	5.9 b	4.7 bc	5.3	28.5 ab	39.7 ab	34.1	11.2 b	8.8	8.9 a	8.9
N100-late	6.3 bc	5.2 cd	5.7	34.0 b	49.3 cd	41.7	13.0 c	11.2	9.1 a	10.2
N100	6.8 cd	5.3 cd	6.1	34.7 bc	45.2 bcd	39.9	12.5 c	8.6	9.9 ab	9.2
N140-late	6.9 cd	5.5 de	6.2	37.3 bcd	49.5 cd	43.4	14.1 e	11.5	15.4 b	13.5
N140	7.5 e	6.1 ef	6.8	37.2 bc	47.0 bcd	42.1	13.1 d	12.1	11.8 ab	12.0
N180-late	7.2 de	5.8 def	6.5	46.5 d	54.2 d	50.3	15.2 g	13.7	15.2 b	12.4
N180	7.7 e	6.2 f	6.9	43.7 cd	47.2 bcd	45.4	14.2 f	12.3	17.8 b	13.0
Year (mean)	6.5 b	5.2 a		35 a	45.5 b		n.s.	10.6 a	11.4 a	

<b>Organic</b>											
<b>Treatment</b>	<b>GY [t ha<sup>-1</sup>]</b>		<b>SV [ml]</b>			<b>CP [%]</b>			<b>Free Asn [mg 100 g<sup>-1</sup>]</b>		
	<b>07/08</b>		<b>2007</b>	<b>2008</b>	<b>07/08</b>	<b>2007</b>	<b>2008</b>	<b>07/08</b>	<b>2007</b>	<b>2008</b>	<b>07/08</b>
Control	4.2 ab		28.5	40.2	34.3 a	9.1	11.0	10.1 a	9.8	7.2	8.5
S50	4.5 bc		31.3	41.2	36.3 ab	10.2	11.4	10.8 ab	10.0	7.4	8.7
S100	5.1 d		36.0	43.0	39.5 bc	10.7	12.0	11.4 bc	10.8	8.7	9.8
S50-H50	4.6 bcd		32.3	43.5	37.9 abc	10.5	11.8	11.1 bc	12.4	7.3	9.8
S100-H20	4.9 cd		35.3	43.5	39.4 bc	11.1	12.3	11.7 c	10.4	7.5	9.0
H60	4.2 ab		31.2	44.8	38.0 abc	10.1	12.0	11.1 bc	11.2	6.4	8.8
H120	4.2 ab		34.8	47.3	41.1 c	10.7	12.2	11.5 bc	11.1	6.8	9.0
H180	3.9 a		42.5	51.7	47.1 d	12.6	13.4	13.0 d	11.8	8.2	10.0
Year (mean)	n.s.		34.0 a	44.4 b		10.6 a	12.0 b		10.9 b	7.5 a	

302  
303  
304

Different letters assign significant differences ( $\alpha=0.05$  %, Tukey test), Where no letter appears, there were no significant differences found or the interaction was significant. For crude protein (within the conventional trial) and grain yield (within the organic trial), only the treatment was significant; therefore, only means of both years separated by treatment are given.

305 Under organic conditions, grain yield was only significantly influenced by treatment but not by  
 306 year or treatment-year interaction. Hence, grain yield of cultivar Bussard is displayed combining  
 307 years 2007 and 2008. Sedimentation value and crude protein content were both significantly  
 308 influenced by the treatment and year but not by treatment-year interaction. In contrast to the  
 309 conventional trial, under organic farming conditions free Asn content was only affected by year, but  
 310 not by N treatment.

311 The highest grain yields (5.1 t ha<sup>-1</sup>) were achieved when slurry was applied with amounts of 100  
 312 kg N ha<sup>-1</sup>. The achieved grain yields were about 20 % higher than the unfertilized control. The  
 313 application of horn meal solely; however, did not increase grain yield significantly. This suggests that  
 314 the mineralization of horn meal was slow, leading to late N availability. The high sedimentation value  
 315 and crude protein content also indicated a late N availability.

316 Sedimentation value and crude protein content were lower in 2007 than in 2008 (34 compared to  
 317 44 units and 10.6 % compared to 12.0 %). Application of slurry and horn meal or its combined  
 318 application of up to 120 kg total N ha<sup>-1</sup> increased the sedimentation value significantly (36-41 units)  
 319 compared to the unfertilized control (34 units). The highest sedimentation value of 47 units was found  
 320 when 180 kg horn meal ha<sup>-1</sup> was applied. Crude protein content increased by about 1 to 1.5 %  
 321 compared to the unfertilized control (10.1 %), when amounts of 60 kg N ha<sup>-1</sup> were applied as slurry,  
 322 horn meal, or a combination of both. An amount of 180 kg N ha<sup>-1</sup> horn meal led to the highest crude  
 323 protein content of 13 %, which was about 3 % higher than the unfertilized control.

324 For flour of organic origin, a lower baking quality is accepted. To reach a good baking quality,  
 325 Brunner [6] recommends a sedimentation value of 34 units and a crude protein content of 11.6 %.  
 326 Regarding our results, all treatments exceeded the suggested sedimentation value, while only  
 327 treatments S100-H20 and H180 achieved the values for crude protein. However, a clear year effect  
 328 was obvious. If organically produced bakery goods are demanded, lower yields and lower baking  
 329 qualities must be accepted [23]. Bread bakery processing has to be adjusted to the lower protein  
 330 contents of such flour [24] to achieve acceptable products.

331 Free Asn contents were higher in 2007 (11 %) than in 2008 (7.5%) and tended to increase with  
 332 increasing amounts of N from 8.5 to 10 mg 100 g<sup>-1</sup>, however, no statistically significant difference  
 333 could be found.

334 When comparing the free Asn contents of the three winter wheat cultivars dependent on N  
 335 supply (unfertilized control vs. 180 kg N ha<sup>-1</sup>), year, N treatment, cultivar, and the interaction year-  
 336 nitrogen was significant under conventional farming, while N treatment, cultivar, and the interaction  
 337 year-cultivar were significant under organic farming (Table 5).

338 **Table 5:** F-values and p-values of parameter-free Asn separated by cropping system for the main  
 339 effects year, nitrogen, and cultivar as well as of interactions between main effects, df = degree of  
 340 freedom.

Parameter free Asn					
Effect	df	conventional		organic	
		F-value	p	F-value	p
Year (Y)	1	4.69	*	2.92	n.s.
Nitrogen (N)	1	11.46	**	17.11	***
Cultivar (C)	2	20.25	***	36.24	***
C x N	2	0.81	n.s.	2.29	n.s.
Y x N	1	5.49	*	0.00	n.s.
Y x C	2	0.03	n.s.	4.25	*
Y x C x N	2	0.74	n.s.	1.72	n.s.

341 Although in 2007 mineral N application increased free Asn contents only slightly (from 10.6 to  
 342 11.5 mg free Asn 100 g<sup>-1</sup> flour-DM), there was a distinct increase in 2008 under conventional farming  
 343 (from 10.4 to 14.8 mg free Asn 100 g<sup>-1</sup> flour-DM). The three winter wheat cultivars differed  
 344 significantly in their capacity to store free Asn in the flour, with Capo showing the lowest value of

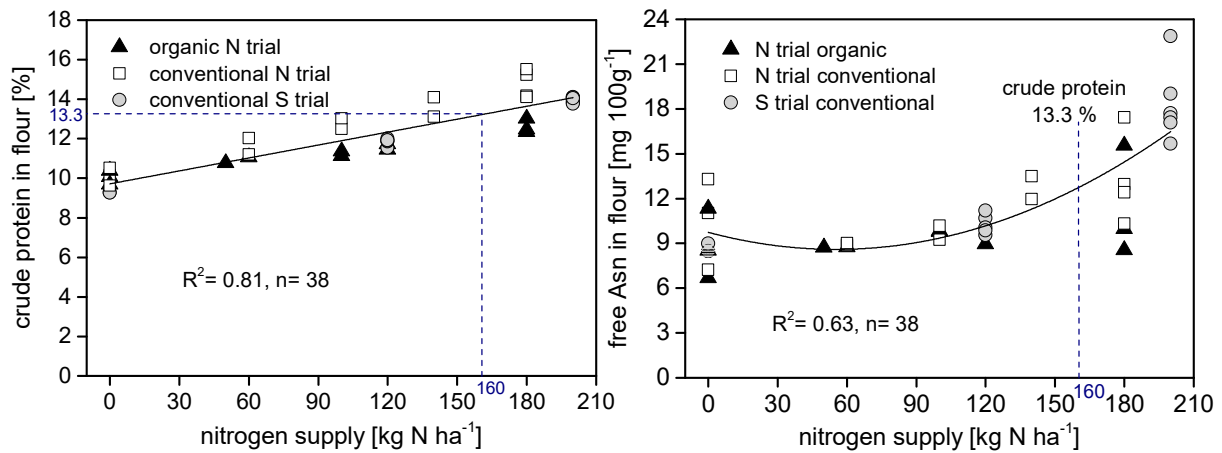
345 8.8 mg 100 g<sup>-1</sup>, followed by Bussard with 11.8 mg 100g<sup>-1</sup> and Naturastar with the highest value of 15.0  
 346 mg 100 g<sup>-1</sup>, across years and N treatments (Table 6). Also, the application of organic N increased free  
 347 Asn contents in flour from about 8.9 to 11.4 mg 100g<sup>-1</sup> flour-DM when averaged across years and  
 348 cultivars. Cultivars differed in the same ascending order under organic conditions as under  
 349 conventional conditions, where Capo had a free Asn content of 7.6 mg 100g<sup>-1</sup>, Bussard 9.3 mg 100 g<sup>-1</sup>,  
 350 and Naturastar 13.4 mg 100g<sup>-1</sup> flour-DM averaged across years and N treatments. Though Bussard  
 351 and Naturastar had lower free Asn contents of about 1 mg 100 g<sup>-1</sup> in 2008 compared to 2007, Capo  
 352 had a slightly higher free Asn content of about 1 mg 100g<sup>-1</sup> in 2007 compared to 2008.

353 **Table 6:** Free Asn content of conventionally and organically grown cultivars separated by N  
 354 treatment and year.

Cultivar	Treatment	Conventional free Asn [mg 100 g <sup>-1</sup> ]			Organic free Asn [mg 100 g <sup>-1</sup> ]		
		2007	2008	07/08	2007	2008	07/08
Bussard	Control	11.7 ab	10.3 ab	11.0	9.8 a	7.2 a	8.5
	N180	9.7 ab	15.2 bc	12.5	11.8 ab	8.2 a	10.0
Naturastar	Control	13.2 ab	13.3 abc	13.3	11.3 ab	11.4 ab	11.3
	N180	15.9 b	17.4 c	17.4	16.6 b	14.5 b	15.6
Capo	Control	6.8 a	7.6 a	7.2	6.9 a	6.5 a	6.7
	N180	8.8 ab	11.8 abc	10.3	7.3 a	9.8 ab	8.6
Year		11.0 a	12.9 b		10.6	9.6	

355  
 356 Finally, across years, N treatments and cropping systems cultivar Capo was found to exhibit the  
 357 lowest free Asn level by up to 22 % lower amounts when compared to Bussard and 42 % when  
 358 compared to Naturastar. When comparing the same N treatments, significant differences between  
 359 cultivars were also found by Weber et al. [44]. Stockmann et al. [40] found a reduction potential of  
 360 free Asn of around 60 % for wheat cultivars grown under organic cropping terms. Postles et al. [34]  
 361 analyzed a significant increase in free Asn by up to 29 % if tested rye cultivars were supplied with  
 362 200 kg N ha<sup>-1</sup> compared to 1 kg N ha<sup>-1</sup>. Nevertheless, they reported, that independent of N supply  
 363 differences between cultivars in free Asn was not affected by N nutrition. Thus, combining cropping  
 364 practices like N fertilization and choosing cultivars including a low potential to form free Asn will  
 365 more effectively reduce free Asn than applying single measurements.

366 When pooling the means of free Asn values from the three field trials across both experimental  
 367 years and correlating them with the N supply, a clear trend of increasing free Asn levels with an  
 368 intensified N supply was obvious (Figure 3). Contrary to a linear effect of increasing N amounts on  
 369 crude protein content, the effect on free Asn followed a more quadratic function with moderate free  
 370 Asn levels up to N amounts of 140 kg N ha<sup>-1</sup>. Amounts of 180 kg N ha<sup>-1</sup> or higher increased the  
 371 probability of high free Asn contents considerably, while N supply below that amount led to free Asn  
 372 values that did not differ considerably from the unfertilized controls. Similar findings were described  
 373 by Weber et al. [45] investigating one E-wheat cultivar (Enorm). They achieved an increase in free  
 374 Asn by raising the level of N at different steps. Depending on the year, they found a significantly  
 375 higher amount of free Asn at a level of 140 kg N ha<sup>-1</sup>. According to the German Bundessortenamt,  
 376 high baking quality can be expected from wheat lots (conventionally cropped) with crude protein  
 377 contents of 13.3 % or higher. According to the regression line, this critical crude protein content was  
 378 met already with N amounts of 160 kg N ha<sup>-1</sup> in the experimental years. In order not to exceed N  
 379 supply, farmers are encouraged to carefully choose the amount of N as baking quality will not be  
 380 affected negatively.

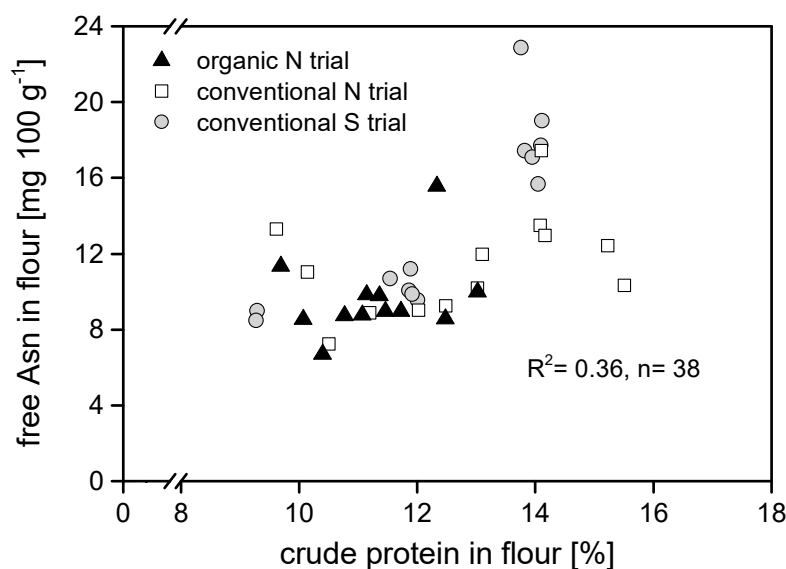


381

382 **Figure 2:** Impact of N supply on crude protein (left) and free Asn (right) content, separated by trial.  
 383 The scattered line shows which N supply needed crude protein when E-wheat was reached and how  
 384 much free Asn was formed.

385 The overall correlation between crude protein and free Asn was relatively weak (Figure 4), due  
 386 to the fact that mean values of different cultivars and different trials were pooled. However, it was  
 387 clear that considerably increased free Asn contents were found primarily if crude protein contents  
 388 were 14 % or higher. Also, a high scattering of free Asn, especially within untreated control without  
 389 N supply and 180 kg N ha<sup>-1</sup>, was present. Thus, it has to be considered that environment (= location  
 390 and year) can affect free Asn levels considerably, as also shown by Curtis et al. [13] for wheat and by  
 391 Curtis et al. [14] for rye. There is now clear evidence that free Asn accumulates in most, if not all,  
 392 plant organs during periods of low rates of protein synthesis and a plentiful supply of reduced  
 393 nitrogen [27]. However, up to now information on how and why soil type, temperature, and  
 394 precipitation affect grain Asn accumulation is missing. Corol et al. [12] stated that especially during  
 395 grain development low rainfall and high temperatures increased free Asn amount in grain. This has  
 396 to be taken into account when interpreting our data, as the climate conditions during 2007 and 2008  
 397 could have had an impact.

398 In addition, a poor relation of crude protein and free Asn was found for both N trials, whereas  
 399 the conventional S trial showed a good correlation for both parameters (R<sup>2</sup> 0.71). This means that a  
 400 higher amount of crude protein may lead to higher levels of free Asn. Corol et al. [12] correlated free  
 401 Asn with different quality parameters of wheat wholemeal, and the closest relation was found for  
 402 free Asn and protein content (r=0.507). Marschner [30] reported an increase of amides if N fertilization  
 403 was increased. Similar results concerning soluble N were reported by Gianibelli and Sarandon [21].  
 404 Acknowledging that S fertilization had no effect on the level of free Asn, the increase in both crude  
 405 protein and free Asn was mainly due to the high N treatment of 200 kg N ha<sup>-1</sup>. Therefore, this high N  
 406 supply could have led to an accumulation of soluble N, mainly as free Asn.  
 407



408

409 **Figure 3:** Correlation of crude protein and free Asn, separated by trial

410 In addition to environmental conditions and N treatments, the cropping system also had an  
 411 impact on free Asn (different symbols in Figure 4). Across N treatments and cultivars, organically  
 412 treated samples (black triangles) showed up to 18 % lower free Asn compared to conventional  
 413 farming. While for single cultivars, a reduction of 23 % was possible by choosing organically grown  
 414 cultivars. This may favour the assumption that the level of free Asn is generally lower in organic  
 415 farming systems due to a lower N supply. This is in agreement with studies of Stockmann et al. [39],  
 416 who realized a significant reduction potential of free Asn (up to 30 %) if wheat cultivars were grown  
 417 under organic farming conditions.

418 *Conventional S trial*

419 Grain yield, crude protein, and sedimentation values were significantly influenced by treatment  
 420 and year, but not by the interaction of both. Free Asn content was significantly influenced by the  
 421 treatment and year-treatment interaction, but not by year. Since S level of flour samples was only  
 422 influenced significantly by treatment, it is given as mean of both years.

423 Independent of S and N treatment, grain yield in 2007 ranged from 4.2 to 7.5 t ha<sup>-1</sup> and from 4.3  
 424 to 7.5 t ha<sup>-1</sup> in 2008 (Table 7). While N application led to a significant yield increase, S supply did not  
 425 change grain yield significantly.

426 Randall et al. [35] and Luo et al. [28] recommended that plants did not suffer from S deficiency  
 427 if grain S concentration is higher than 0.12 % and N/S ratios in grains are below 17:1. All grain S  
 428 concentrations analyzed in this trial, including the control treatments, exceeded 0.12 % (Table 7) and  
 429 the N/S ratio was below 17:1. Thus, it can be assumed that no S deficiency occurred. In addition, Dai  
 430 et al. [16] reported that the time of S availability is important as sufficient S supply, especially during  
 431 grain filling, will invert high levels of free Asn. It can be assumed that in our trial soil S availability  
 432 during grain filling was sufficient.

433 Crude protein contents ranged from 9.6 % to 14.6 % in 2007 while in 2008 it was significantly  
 434 lower, ranging from 8.5 % to 13.9 % (Table 7). N fertilization levels of 200 kg ha<sup>-1</sup> resulted in  
 435 significantly higher crude protein contents of around 14 %. Comparing type and amount of S  
 436 fertilization within the same N amount applied, no significant change in crude protein was found.  
 437 The S content of flour samples varied from 0.13 % to 0.19 % across years (Table 7). All treatments  
 438 except treatment K20Ep-N1 produced significantly higher S contents than both control treatments.  
 439 With the exception of both elemental S treatments, samples from low N supply exhibited lower S

440 amounts than samples from corresponding high N treatments, but the effect was not significant.  
441 Consistent effects were found neither for the type nor for the amount of S supply.

442 The analysis of flour concerning free Asn showed means varying from 6.9 to 21.9 mg 100 g<sup>-1</sup> in 2007  
443 while in 2008 means ranged from 9.3 to 23.8 mg 100g<sup>-1</sup> (Table 7). The S supply had no influence on  
444 free Asn at all.

445 Weber et al. [45] investigated the effect of S fertilizer kieserite and an additional N supply of 180  
446 kg ha<sup>-1</sup> and found similar results. They concluded that an additional S application for lowering free  
447 Asn is not constructive if the S amount within the soil is sufficient. This is contradictory to studies of  
448 Muttucumaru et al. [33], who showed that free Asn content in wheat grain increased up to 30 times  
449 under S deficiency. Similar results were reported by Granvogl et al. [22] from a greenhouse  
450 experiment with a summer wheat cultivar. They found a high increase of free Asn in flour of S poor  
451 wheat, which finally revealed the AA formation strongly. However, it might be a cereal species  
452 influenced output as Postles et al. [34] reported that there was no effect of S increasing free Asn in  
453 grain samples of five rye cultivars. Thus, it seems that S fertilization is more linked to protein-rich  
454 cereal species above all wheat, where S is needed to form storage proteins, not accumulating free  
455 Asn. Köhler et al. [26] and Shewry et al. [36] postulated that storage protein composition changes if S  
456 availability is limited, due to a limited formation of S rich protein fractions. They concluded that this  
457 leads to an increase of protein fractions low in S and boosts the amount of N structures, e. g. aspartic  
458 acid and free Asn. Besides those results, the working group of Postles et al. [34] also stated that S  
459 supply could minimize the effect of high N availability on free Asn formation. They found two  
460 cultivars which showed a reduced level of free Asn if high N was available and S was applied. Curties  
461 et al. [15] reported that by S supply the level of free Asn was less influenced by year and the cultivar  
462 was more stable. In our studies, such effects could not be found. Acknowledging that N was not  
463 applied without the S and N treatment step of 200 kg N ha<sup>-1</sup> and without S application, which could  
464 have revealed other results. Nevertheless, most studies concerning the effect of S on free Asn  
465 formation were carried out as pot trials, including soils poor in S as well as field trials where S was  
466 deficient [22, 33].

467 **Table 7:** Grain yield and yield components of the S trial dependent on N and S fertilization and year.

Treatment	GY [dt ha <sup>-1</sup> ]			CP [%]			SV [mL]			S[%]	Free Asn [mg 100 g <sup>-1</sup> ]		
	2007	2008	07/08	2007	2008	07/08	2007	2008	07/08	07/08	2007	2008	07/08
Control	4.2	4.7	4.5 a	9.8	8.5	9.3 a	28.3	27.3	27.8	0.137 ab	8.6 ab	9.4 a	9.0
Control-S	4.3	4.3	4.3 a	9.6	8.8	9.2 a	28.2	28.7	28.5	0.133 a	6.9 a	10.1 a	8.5
K20-N1	6.7	7.1	6.9 b	12.0	11.4	11.7 b	37.3	41.0	39.2	0.155 cd	9.5 b	11.9 abc	10.7
K20-N2	7.1	7.2	7.2 cde	14.6	13.9	14.3 d	44.8	50.2	47.5	0.174 cde	21.2 c	16.8 d	19.0
K40-N1	6.7	7.0	6.8 b	12.0	11.6	11.8 b	38.2	39.3	38.8	0.163 cd	10.6 b	9.5 a	10.1
K40-N2	7.2	7.1	7.2 cd	14.3	13.8	14.1 cd	45.2	49.3	47.3	0.175 de	16.6 c	18.9 de	17.8
K60-N2	7.2	7.4	7.3 def	14.5	13.6	14.1 cd	43.5	48.5	46.0	0.168 cde	16.8 c	14.5 cd	15.7
Ep-N1	6.7	7.0	6.9 b	12.4	11.5	12.0 b	38.7	40.2	39.5	0.160 cd	9.8 b	9.3 a	9.6
Ep-N2	7.3	7.5	7.4 def	14.2	13.5	13.9 c	43.0	47.2	45.1	0.169 cde	20.3 c	14.6 cd	17.5
K20Ep-N1	6.8	7.1	7.0 bc	12.1	11.7	11.9 b	39.5	40.2	39.9	0.153 bc	10.2 b	12.2 abc	11.2
K20Ep-N2	7.5	7.5	7.5 f	14.5	13.6	14.1 cd	42.7	45.3	44	0.172 cde	20.2 c	13.9 bdc	17.1
eIS N1	6.6	7.2	6.9 b	12.1	11.5	11.8 b	39.0	41.0	40	0.190 e	9.4 b	10.4 ab	9.9
eIS N2	7.3	7.5	7.3 ef	14.2	13.5	13.9 c	44.3	46.5	45.4	0.175 de	21.9 c	23.8 e	22.9
Year (mean)	6.6 a	6.8 b		12.8 b	12.1 a		39.4 a	41.9 b			14.0 a	13.5 a	

468 Different letters within analyzed parameter and year displays significant differences (Tukey test,  $\alpha=0.05$ ). Letters only appear where the main effects or interactions  
 469 were significant.

470

471

472 **4. Conclusions**

473 The scope of this paper was to examine the impact of N and S supply in organic and conventional  
474 wheat cropping systems with regard to their potential for AA minimization. Grain and flour samples  
475 from three different field trials, which had been carried out for two consecutive growing seasons,  
476 were analysed. In addition to AA, free Asn, and grain quality, with a focus on baking quality, were  
477 determined. The results of this study strongly suggest that crop- and agronomy-based studies could  
478 make a significant contribution in reducing the levels of acrylamide in processed foods by lowering  
479 the relevant precursors in the raw material N fertilization, significantly influenced grain yield, and  
480 baking quality in both cropping systems. Particularly within organic farming, an increased N  
481 treatment did not enhance free Asn, but baking quality could be influenced positively. The late N  
482 fertilization step within the conventional N trial significantly increased crude protein content, while  
483 for free Asn no clear effect was given. Furthermore, neither type nor amount of S fertilization  
484 influenced free Asn significantly. That suggests that on soils, which are not deficient in S, an  
485 additional S supply will not affect free Asn formation.

486 For free Asn, a clear impact of cultivars was shown. Capou was found to exhibit the lowest AA  
487 formation potential over all N treatments. Interestingly, this cultivar reached a high crude protein (15  
488 % if conventionally cropped and 12,5 % if organically cropped) at an N supply of 180 kg N ha<sup>-1</sup>, but  
489 at the same time the lowest level of free Asn. This leads to the assumption that cultivars differ in their  
490 genetic potential to form free Asn under increased N supply. Thus, concerning new wheat cultivars,  
491 the potential of forming low free Asn amounts accompanied by a good baking quality should be part  
492 of breeding programs. Overall, determination of the factors and mechanisms that influence free Asn  
493 accumulation may ultimately be manipulated to give safer food products to consumers. Therefore,  
494 acrylamide in food is an agronomic as well as a food science issue, and agronomists, breeders, and  
495 farmers must be engaged in addressing it.

496 **References**

- 497 1. Amrein, T.M., Schönbächler, B., Rohner, F., Lukac, H., Schneider, H., Keiser, A., Escher, F.,  
498 Amadò, R. Potential for acrylamide formation in potatoes: Data from the 2003 harvest. *Eur. Food*  
499 *Res. Technol.* 2004, 219, 572-578, DOI 10.1007/s00217-004-1025-z.
- 500 2. Aufhammer W. Getreide- und andere Körnerfruchtarten. Eugen Ullmer Verlag, Stuttgart,  
501 Germany, 1998, ISBN 978-3825281564.
- 502 3. Baumeister, W. Über den Einfluss zusätzlicher und zeitlich gestaffelter Stickstoffgaben.  
503 *Forschungsdienst* 9, 1940, 254-266. DOI 10.1002/jpln.19420280502.
- 504 4. Borghi, B. Nitrogen as determinant of wheat growth and yield. In: Satorre EH & Slafer GA (Eds.),  
505 *Wheat: ecology and physiology of yield determination*. Food Products Press, Binghamton 1999,  
506 NY, USA, ISBN 978-1560228745.
- 507 5. Brathen, E., Knutsen, S. Effect of temperature and time on the formation of acrylamide in starch  
508 -based and cereal model systems, flat breads and bread. *Food Chem.* 2005, 92, 693-700, DOI  
509 10.1016/j.foodchem.2004.08.030.
- 510 6. Brunner B. Qualität von Ökobrotgetreide weiter verbessern. *Ökologie & Landbau* 2001 (1/2002),  
511 121, 35-37.
- 512 7. Capuano, E., Ferrigno, A., Acampa, I., Serpen, A., Acar, Ö.C., Gökmen, V., Fogliano, V. Effect of  
513 flour type on Maillard reaction and acrylamide formation during toasting of bread crisp model  
514 systems and mitigation strategies. *Food research International* 2009, 42, 1295-1302, DOI  
515 10.1016/j.foodres.2009.03.018.
- 516 8. Ciesarova, Z., Kukurova, K., Bednarikova, A., Morales, F.J. Effect of heat treatment and dough  
517 formulation on the formation of Maillard reaction products in fine bakery products – benefits  
518 and weak points. *J. of Food and Nutrition Research* 2009, 48 (1), 20-30.
- 519 9. Claus A., Schreiter P., Weber A., Graeff S., Herrmann W., Claupein W., Schieber A., Carle R.  
520 Influence of Agronomic Factors and Extraction Rate on the Acrylamide Contents in Yeast-  
521 Leavened Breads. *J. of Agric. and Food Chem.* 2006, 54, 8976-8976, DOI 10.1021/jf061936f.



- 522 10. Claus, A., Carle, R., Schieber, A. Acrylamide in cereal products: A review. *J. of Cereal Science*  
523 2008, 47, 118-133, DOI 10.1016/j.jcs.2007.06.016.
- 524 11. Commission Regulation (EU) 2017/2158. Establishing mitigation measures and benchmark levels  
525 for the reduction of the presence as acrylamide in food. *J. of the European Union* 2017, Volume  
526 60, 2017, 24-44.
- 527 12. Corol, D.I., Ravel, C., Rakszegi, M., Charmet G., Bedo, Z., Beale M.H., Shewry P.R., Ward, J.L. <sup>1</sup>H-  
528 NMR screening for the high-throughput determination of genotype and environmental effects  
529 on the content of asparagine in wheat grain. *Plant Biotechnology Journal* 2016, 14, 128-139, DOI  
530 10.1111/pbi.12364.
- 531 13. Curtis T.Y., Muttucumaru N., Shewry P.R., Parry M.A.J., Powers S.J., Elmore J.S., Mottram D.S.,  
532 Hook S., Halford N.G. Effects of Genotype and Environment on Free Amino Acid Levels in  
533 Wheat Grain: Implications for Acrylamide Formation during Processing. *J. of Agric. and Food*  
534 *Chem.* 2009, 57, 1013-1021, DOI 10.1021/jf8031292.
- 535 14. Curtis, T.Y., Powers, S.J., Balagianis, D., Elmore, J.S., Mottram, D., Parry, M.A.J., Rakszegi, M.,  
536 Bedo, Z., Shewry, P.R., Halford, N.G. Free Amino Acids and Sugars in Rye Grain: Implications  
537 for Acrylamide Formation. *J. of Agric. and Food Chem.* 2010, 57, 1013-1021, DOI  
538 10.1021/jf903577b.
- 539 15. Curtis T.Y., Powers S.J., Wang, R., Halford N.G. Effects of variety, year of cultivation and Sulphur  
540 supply on the accumulation of free asparagine in the grain of commercial wheat varieties. *J. of*  
541 *Food Chemistry* 2018, 239, 304-313, DOI 10.1016/j.foodchem.2017.06.113.
- 542 16. Dai, Z., Plessis, A., Vincent, J., Duchateau, N., Besson, A., Dardevet, M., Prodhomme, D., Gibon,  
543 Y., Hilbert, G., Pailloux, M., Ravel, C., Martre, P. Transcriptional and metabolic alternations  
544 rebalance wheat grain storage protein accumulation under variable nitrogen and sulfur supply.  
545 *Plant J.* 2015, 83, 326-343, DOI 10.1111/tbj.12881.
- 546 17. Delatour, T., Perisset, A., Goldmann, T. Improved sample preparation to determine acrylamide  
547 in difficult matrixes such as chocolate powder, cocoa, and coffee by liquid chromatography  
548 tandem mass spectrometry. *J. Agric. Food Chem.* 2004, 52, 4625-4639, DOI 10.1021/jf0498362.
- 549 18. Dumas, A. Stickstoffbestimmung nach Dumas. *Die Praxis des org. Chemikers*, 41<sup>th</sup> ed. Schrag,  
550 Nürnberg 1962.
- 551 19. Elmore J.S., Parker J.K., Halford N.G., Muttucumaru N., Mottram D.S. Effects of Plant Sulfur  
552 Nutrition on Acrylamide and Aroma Compounds in Cooked Wheat. *J. of Agric. and Food Chem.*  
553 2008, 56, 6173-6179, DOI 10.1021/jf0730441.
- 554 20. European Food Safety Authority. Results on Acrylamide levels in food from monitoring yeas  
555 2007-2009 and exposure assessment. *EFSA J.* 2011, 9, 2133, DOI 10.2903/j.efsa.2011.2133.
- 556 21. Gianibelli, M.C., Sarandon, S.J. Effect of late nitrogen fertilization on the gluten content and  
557 technological quality of bread wheat (*Triticum aestivum* L.) 1991, In: *Gluten proteins*. Ed. W.  
558 Bushuk, R. Tkachuk. AACC, St. Paul: 755-764.
- 559 22. Granvogl M., Wiesner H., Koehler P., Von Tucher S., Schieberle P. Influence of Sulfur Fertilization  
560 on the Amounts of Free Amino Acids in Wheat. Correlation with Baking Properties as well as  
561 with 3-Aminopropionamide and Acrylamide Generation during Baking. *J. of Agric. and Food*  
562 *Chem.* 2007, 55, 4271-4277, DOI 10.1021/jf0702621.
- 563 23. Gooding, M. J., Davies, W. P., Thompson, A. J., Smith, S. P. The challenge of achieving  
564 breadmaking quality in organic and low input wheat in the UK—A review. *Aspects of Applied*  
565 *Biology* 1993, 36,189-198.
- 566 24. Haglund, A., Johansson, L., Dahlstedt, L. Sensory evaluation of wholemeal bread from  
567 ecologically and conventionally grown wheat. *J. of Cereal Science*, 1998, 27,199-207.
- 568 25. Haumann, G., Dietzsch, H. Winter- und Sommerweizen. In Oehmichen J., Lüttge Entrup N.  
569 (Hrsg.) *Lehrbuch des Pflanzenbaues*. Band 2, Kulturpflanzen 2000, 258-324, ISBN 978-  
570 3981057584.
- 571 26. Köhler P, Hüttner S, Wieser H. Binding sites of glutathione in gluten proteins. In Wrigley CW,  
572 editor. *Gluten 96*. North Melbourne, Australia: Royal Australian Chemical Institute 1996. pp. 137-  
573 140.

- 574 27. Lea P.J., Sodek L., Parry M.A.J., Shewry P.R., Halford N.G. Asparagine in Plants. *Annals of*  
575 *Applied Biology* 2006, 150, 1-26. DOI:10.1111/j.1744-7348.2006.00104.x.
- 576 28. Luo C., Branlard G., Griffin W.B., McNeil D.L. The effect of nitrogen and sulphur fertilisation and  
577 their interaction with genotype on wheat glutenins and quality parameters. *J. of Cereal Sciences*  
578 2000, 31, 185-94, DOI 10.1006/jcrs.1999.0298.
- 579 29. Lüpke, M. Entwicklung und Anwendung von Reagenzien und Verfahren zur achiralen und  
580 chiralen Analytik von Aminosäuren mittels GC und HPLC. Dissertation, Universität Hohenheim  
581 1996.
- 582 30. Marschner, H. Mineral nutrition of higher plants. Second Edition. London: Academic Press, 1995,  
583 ISBN 978-0-12-473542-2.
- 584 31. Martinek P., Klem K., Vánová M., Bartácková V., Vecerková L., Bucher P., Hajslová J. Effects of  
585 nitrogen nutrition, fungicide treatment and wheat genotype on free asparagine and reducing  
586 sugars content as precursors of acrylamide formation in bread. *Plant Soil Environment* 2009, 55,  
587 187-195.
- 588 32. Mottram D.S., Wedzicha B.L., Dodson A.T. Acrylamide is formed in the Maillard reaction. *Nature*  
589 2002, 419, 448-449.
- 590 33. Muttucumaru N., Halford N.G., Elmore J.S., Dodson A.T., Parry M., Shewry P.R., Mottram D.S.  
591 Formation of High Levels of Acrylamide during the Processing of Flour Derived from Sulfate-  
592 Deprived Wheat. *J. of Agric. and Food Chem.* 2006, 54, 8951-8955, DOI 10.1021/jf0623081.
- 593 34. Postles, J., Powers S.J., Elmore, J.S., Mottram, D.S., Halford N.G. Effects of variety and nutrient  
594 availability on the acrylamide-forming potential of rye grain. *J. of Cereal Science* 2013, 57, 463-  
595 470, DOI 10.1016/j.jcs.2013.02.001.
- 596 35. Randall P.J., Spencer K., Freney J.R. Sulfur and Nitrogen Fertilizer Effects on Wheat.  
597 Concentrations of Sulfur and Nitrogen and the Nitrogen to Sulfur Ratio in Grain, in Relation to  
598 the Yield Response. *Australian J. of Agricultural Research* 1981, 32, 203-212.
- 599 36. Shewry P.R., Zhao F.J., Gowa G.B., Hawkins N.D., Ward J.L., Beale M.H., Halford N.G., Parry  
600 M.A., Abécassis J. Sulfur nutrition differentially affects the distribution of asparagine in wheat  
601 grain. *J. of Cereal Science* 2009, 50, 407-409, DOI 10.1016/j.jcs.2009.07.00.
- 602 37. Springer, M., Fischer, T., Lehrack, A., Freund, W. Acrylamidbildung in Backwaren. *Getreide,*  
603 *Mehl und Brot* 2003, 57, 274-278.
- 604 38. Stadler, R.H., Blank, I., Varga, N., Robert, F., Hau, J., Guy, P.A., Robert, M.C. and S. Riediker.  
605 Acrylamide from Maillard reaction products. *Nature* 2002, 419, 449-450.
- 606 39. Stockmann, F., Weber, E.A., Graeff, S., Claupein, W. Influence of cropping systems on the  
607 potential formation of acrylamide in different cultivars of wheat. 16<sup>th</sup> IFOAM Organic World  
608 Congress, Modena, Italy, June 16.-20. 2008, <http://orgprints.org/11975/>.
- 609 40. Stockmann, F., Mast, B., Graeff, S., Claupein, W. Acrylamid-Bildungspotenzial ökologisch  
610 erzeugter Getreidearten und Sorten. In Mayer, J., Alföldi, T., Leiber, F., Dubois, D., Fried, P.,  
611 Heckendorn, F., Hillmann, E., Klocke, P., Lüscher, A., Riedel, S., Stolze, M., Strasser, F., van der  
612 Heijden, M., Willer, H. (Hrsg.). *Werte - Wege - Wirkungen: Biolandbau im Spannungsfeld*  
613 *zwischen Ernährungssicherung, Markt und Klimawandel.* 10. Wissenschaftstagung  
614 *Ökologischer Landbau, ETH Zürich, 11.-13. Februar 2009, Verlag Dr. Köster, Berlin 2009,*  
615 [http://orgprints.org/14336/1/Stockmann\\_14336.pdf](http://orgprints.org/14336/1/Stockmann_14336.pdf).
- 616 41. Surdyk, N.; Rose'n, J.; Andersson, R.; Åman, P. Effects of asparagine, fructose, and baking  
617 conditions on acrylamide content in yeast-leavened wheat bread. *J. Agric. Food Chem.* 2004, 52,  
618 2047-2051, DOI 10.1021/jf034999w.
- 619 42. Taeymans, D., Wood, J., Ashby, P., Blank, I., Studer, A., Stadler, R.H., Gondé, P., Van Eijck, P.,  
620 Lalljie, S., Lingnert, H., Lindblom, M., Matissek, R., Müller, D., Tallmadge, D., O'Brien, J.,  
621 Thompson, S., Silvani, D., Whitmore, T. A review of acrylamide: An industry perspective on  
622 research, analysis, formation, and control. *Crit. Rev. Food Sci. Nutr.* 2004, 44, 323-347, DOI  
623 10.1080/10408690490478082.

- 624 43. Tareke, E., Rydberg, P., Karlsson, P., Eriksson, S., Törnqvist, M. Analysis of acrylamide, a  
625 carcinogen formed in heated foodstuffs. *J. Agric. Food Chem.* 2002, 50, 4998-5006, DOI  
626 10.1021/jf020302f.
- 627 44. Weber E.A., Graeff S., Koller W.D., Hermann W., Merkt N., Claupein W. Impact of nitrogen  
628 amount and timing on the potential of acrylamide formation in winter wheat (*Triticum aestivum*  
629 L.). *Field Crop Research* 2008a, 106, 44-52, DOI 10.1016/j.fcr.2007.10.011.
- 630 45. Weber E.A., Koller W.D., Graeff S., Hermann W., Merkt N., Claupein W. Impact of different  
631 nitrogen fertilizers and an additional sulfur supply on grain yield, quality, and the potential of  
632 acrylamide formation in winter wheat. *J. of Plant Nutrition and Soil Science* 2008b, 171, 643-655,  
633 DOI 10.1002/jpln.200700229.
- 634 46. Weisshaar, R. Bestimmung von Acrylamid in Lebensmitteln, Aufarbeitsverfahren für die LC-  
635 MS-MS. Prüfverfahren: 200L05401. Chemisches und Veterinäruntersuchungsamt Stuttgart,  
636 Germany 2003 a.
- 637 47. Weisshaar, R. Bestimmung von Acrylamid in Lebensmitteln, Prüfverfahren: 201L01301.  
638 Chemisches und Veterinäruntersuchungsamt Stuttgart, Germany 2003 b.
- 639 48. Winkler, U., Schön, W. J. Amino acid composition of the kernel proteins in barley resulting from  
640 nitrogen fertilization at different stages of development. *J. of Agronomy and Crop Science* 1980,  
641 149, 503-512.
- 642 49. Yuan, Y., Chang, S., Bing, Z., Xiaoli, Q., Jianguo, X. Impact of selected additives on acrylamide  
643 formation in asparagine/sugar Maillard model systems. *Food Research International* 2010, 44 (1),  
644 449-455, DOI 10.1016/j.foodres.2010.09.025.