

1 Article

2 Nanoporous Silica-Dye Microspheres for Enhanced 3 Colorimetric Detection of Cyclohexanone

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8

9 **Abstract:** Forensic detection of non-volatile nitro explosives poses a tough analytical challenge. A
10 colorimetric sensor comprising ultrasonically prepared silica-dye microspheres was developed for
11 sensitive gas detection of cyclohexanone, a volatile marker of explosives
12 1,3,5-trinitro-1,3,5-triazinane (RDX) and 1,3,5,7-tetranitro-1,3,5,7-tetrazocane (HMX). The silica-dye
13 composites were synthesized from the hydrolysis of ultrasonically sprayed organosiloxanes under
14 mildly heating conditions (150 °C), which yields microspherical, nanoporous structures with high
15 surface area (~300 m²/g) for gas exposure. The sensor inks were deposited on cellulose paper and
16 gave sensitive colorimetric responses to trace amount of cyclohexanone vapors even at sub-ppm
17 levels, with the detection limit down to ~150 ppb. The sensor showed high chemical specificity
18 towards cyclohexanone against humidity and other classes of common solvents, including ethanol,
19 acetonitrile, ether, ethyl acetate, and ammonia. Paper-based colorimetric sensors with hierarchical
20 nanostructures could represent an alternative sensing materials for practical applications in the
21 detection of explosives.

22 **Keywords:** silica-dye microspheres; hierarchical nanostructure; colorimetric sensing; gaseous
23 cyclohexanone; ppb detection; explosive screening

24

25 1. Introduction

26 Today, there still remains a difficult scientific challenge in the accurate detection and
27 identification of explosives and chemical or biological agents at trace amounts [1]. Sensitivity,
28 specificity, reproducibility, ease of handling, environmental tolerance, and cost are all important
29 factors that ought to be taken into account in the development of useful gas detectors for explosives
30 [2]. Among so many energetic materials, 1,3,5-trinitro-1,3,5-triazinane (RDX) and
31 1,3,5,7-tetranitro-1,3,5,7-tetrazocane (HMX) are two typical nitro-explosives that are widely used by
32 terrorists and therefore pose a great threat to the civilian and military security [3,4]. However, it is
33 rather difficult to detect either RDX or HMX in the gas phase due to its extremely low volatility,
34 with the saturated vapor pressure of only 10 ppt at ambient conditions. An alternative approach for
35 indirect identification of nitro explosives is to target more volatile but non-energetic species
36 introduced during their manufacturing, e.g. cyclohexanone, a common solvent used for the
37 recrystallization of RDX or HMX [5,6]. Cyclohexanone has a significantly high vapor pressure of
38 ~6500 ppm at 20 °C, thus becoming well-suited to act as a vapor signature for explosive sensing.

39 In the past decade, a large number of analytical methods for trace explosive screening have
40 been investigated, including GC-MS [7-10], electronic noses [11-14], ion mobility spectrometry
41 [5,15-18], surface acoustic wave devices [19-21] and fluorimetry [22-25]. Some effective approaches,
42 such as solid-phase microextraction (SPME) [26-28], have been extensively explored for
43 ultrasensitive gaseous detection of non-volatile explosives at ppb or ppt level. Many of those
44 techniques, however, suffer from at least one of the following drawbacks: lack of portability,
45 time-consuming sample preparation, demands in sophisticated instrumentation or highly trained
46 personnel for operation and data acquisition [28,29].

47 We described in this work a new method that encapsulates a ketone-sensitive colorimetric
48 indicator, pararosaniline, in the recently reported silica microspheres [30] for sensitive detection of
49 trace level of cyclohexanone vapors. The sensor materials were made from the hydrolysis of
50 siloxane monomers under mildly heating and ultrasonic conditions, which leads to the formation of
51 nanoporous, organically modified silica microspheres, with an averaged diameter of ~500 nm. The
52 as-synthesized inks were pin-printed on the cellulose paper and solidified with the evaporation of
53 solvents prior to the measurements on an ordinary flatbed scanner. The silica-dye composite sensor
54 is optically responsive to cyclohexanone but insensitive to humidity or other common solvents
55 found in explosives including ethanol, acetonitrile, ether, amine and ester. The sensors show greatly
56 improved sensitivity to cyclohexanone that can reach as low as ~150 ppb, 4 times higher than those
57 made from the bulk plasticized films or amorphous sol-gel suspensions. This ultrasonic synthesis
58 provided a scalable and continuous approach for the preparation of such porous materials with
59 hierarchical nanostructures for gas sensing applications.

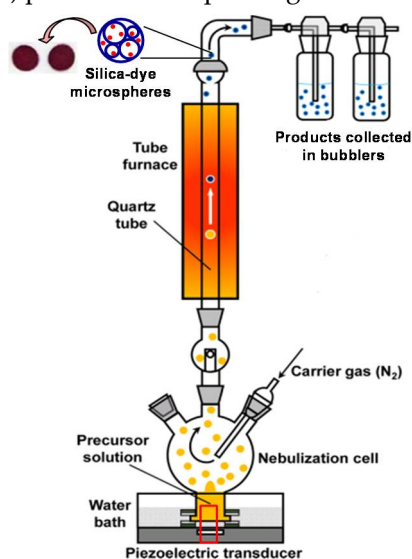
60 2. Experimental Methods

61 2.1. Reagents and Materials.

62 All chemical reagents, including tetraethoxysilane (TEOS), ethyltriethoxysilane (ETES),
63 pararosaniline, hydrochloric acid, ethanol, polyethylene glycol and other solvents were
64 analytical-reagent grade and used as received unless otherwise specified.

65 2.2. Preparation of Silica-Dye Composite Microspheres.

66 The synthesis of silica-dye composite microspheres using a continuous ultrasonic setup is
67 shown in Figure 1: TEOS (0.01 mol) and ethyltriethoxysilanes (0.02 mol) were mixed with ethanol
68 (13 mL), nanopure water (26 mL), and aqueous HCl (1 mL, 0.1 M) plus the ketone-responsive
69 indicator, pararosaniline (100 mg). The precursor solution was introduced into a glass cell and
70 nebulized by a home-made ultrasonic humidifier working at ~10 W/cm². The resulting aerosol was
71 carried by an N₂ gas through a tube furnace at a mild heating temperature of 150–300 °C to ensure
72 the optimal porosity of the microspheres; the N₂ gas flow was set at 1.0 SLPM (standard liters per
73 minute). The product was collected in a couple of connected bubblers containing 1:1 v/v mixture of
74 nanopure water and ethanol, then centrifuged and washed with the same solvents three times to
75 remove uncaptured indicators. The final product was redispersed in 9:1 mixtures of ethanol and
76 polyethylene glycol (Mw ≈ 10000) prior to sensor printing.



77
78 **Figure 1.** Ultrasonic spray synthesis of the porous silica-dye composite microspheres.
79

80 2.3. Material Characterization.

81 For characterization of silica-dye microspheres, powder XRD patterns were obtained on a
82 Siemens–Bruker D-5000 XRD instrument using Cu K α radiation (wavelength 1.5418 Å) operated at
83 40 kV and 30 mA. SEM was carried out using a Hitachi S-4700 operated at 10 kV. TEM was
84 performed using a JEOL 2000FX with an acceleration voltage of 200 kV. The
85 Brunauer–Emmett–Teller (BET) specific surface areas were measured by a Quantachrome NOVA
86 2200e system.

87 2.4. Preparation of the Paper-Based Sensor.

88 The colorimetric sensor was deposited on nitrocellulose paper (Whatman) with a robotic pin
89 printer as described in details in previous literature [31-33], which delivered nanoporous inks with
90 silica-dye microspheres encapsulating a ketone-responsive indicator, pararosaniline. After printing,
91 the sensor was dried under vacuum for 1 h at room temperature and stored in N₂ atmosphere for at
92 least 24 h before any measurements.

93 2.5. Measurement of Gaseous Cyclohexanone.

94 Analyte flow streams were produced by bubbling dry N₂ through the liquid cyclohexanone.
95 The resulting saturated vapors were then mixed with a diluting stream of dry and wet N₂ to attain
96 the desired concentrations between 0.1 and 100 ppm at 50% relative humidity (RH) using MKS
97 digital mass flow controllers (MFCs). The flow rate was kept at 0.5 SLPM for all the experiments
98 performed in this work. Sensor responses were collected on an Epson Perfection V600 flatbed
99 scanner: sensors were equilibrated with 50% RH nitrogen for 1 min to capture the before-exposure
100 image, and after-exposure image was acquired after 2 min exposure to cyclohexanone vapor.

101 2.6. Data Analysis.

102 Colorimetric response of each sensor element was calculated from the differences in red, green,
103 and blue (Δ RGB) values by comparing before- to after-exposure images using the software ImageJ.
104 For visualization purposes only, color difference RGB values were expanded from 3 bits (i.e., 3–10)
105 to 8 bits (i.e., 0–255). For the measurement of the control or each concentration of cyclohexanone,
106 quintuplicate trials were collected. S/N was calculated from the Euclidean distance (ED, i.e. the
107 square root of the sum of square of RGB channels) and incorporated in the final database for
108 statistical analysis, in which the signals were defined as the difference between the response of
109 certain concentration of cyclohexanone and that of the averaged control, and noise was defined as
110 the standard deviation among quintuplicate trials of the control for ED of each spot, namely

$$111 \quad S = ED_{\text{cyclohexanone-}k} - ED_{\text{control-avg}}; \quad N = \sum_{k=1}^n (ED_{\text{control-}k} - ED_{\text{control-avg}})^2 / (n - 1)$$

112 3. Results and Discussions

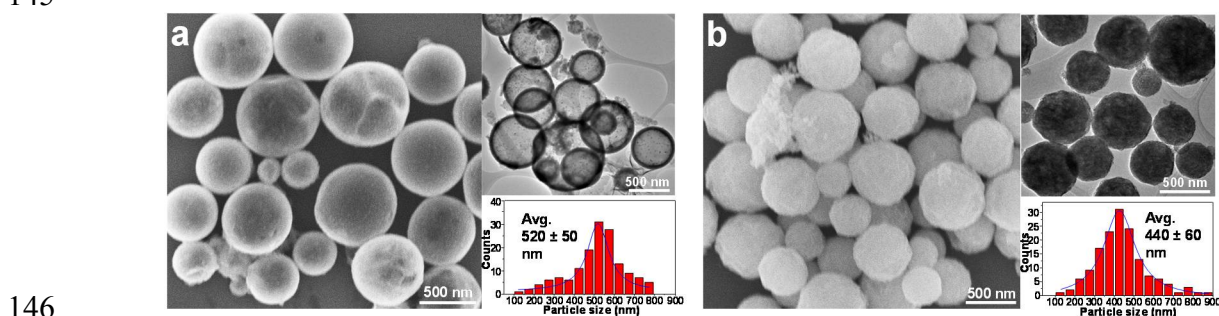
113 3.1. Silica-Dye Composite Microspheres.

114 Factors that reflect the performance of optical gas sensors, such as response time, sensitivity,
115 reproducibility, selectivity, susceptibility to interferences, can be heavily influenced by the choice of
116 substrates or matrices of the colorants [34-36]. Porous organosilica materials [37-39] provide
117 impressive physical and chemical properties including high stability, tunable porosity or
118 hydrophobicity, and ease of modification, which can be promisingly selected as sensor media to
119 ensure the robust encapsulation and solvation of chemical dyes, high contact area for gas exposure,
120 as well as prevention from dye leaching. Porous silica matrices as host materials can impressively
121 enhance overall sensitivity of chemo-responsive dyes for gaseous or aqueous detection of relevant
122 analytes of interest.

123 Ultrasonic spray pyrolysis (USP) [40-42] is a tunable and scalable approach for the preparation
124 of a wide variety of hierarchical materials, including porous carbons, transition metal oxides or

125 chalcogenides, metallic nanoparticles, polymers, etc. USP is also well suited for the continuous
 126 synthesis of organosilica particles, in large part with microspherical geometries. In a typical USP
 127 process, ultrasound is used to nebulize precursor solution droplets dispersed in an inert carrier gas
 128 (Ar or N₂, Figure 1). With the pyrolysis of aerosol droplets in the furnace, evaporation of solvents
 129 and reactions between precursors occur, so as to generate microscale or nanoscale solid products
 130 with spherical morphologies. Using low-volatility precursors, the reactions responsible for the
 131 formation of products are confined within each individual droplet. The droplets formed in this
 132 matter can serve as individual chemical microreactors that impose morphology control on the
 133 products.

134 Choices of siloxane precursors and reaction temperatures used in ultrasonic synthesis can
 135 largely affect the morphology of microspheres [43,44]. To that end, we employed a mixture of TEOS
 136 and ETES (1:2 molar ratio) as the precursor to guarantee the optimal permeability and porosity of
 137 the as-synthesized silica-dye composites. A ketone-responsive indicator, pararosaniline, was
 138 incorporated in the precursor for the ultrasonic spray synthesis. The aerosol-gel reaction was kept
 139 at either 150 or 300 °C to investigate the impact of the temperature on morphologies of the products.
 140 Electron microscopy graphs reveal that hollow and more porous microspheres (520 ± 50 nm in
 141 diameter) with smoother surfaces were obtained at 150 °C (Figures 2a), while those micron-scale
 142 particles tend to become more solid and compact (440 ± 60 nm in diameter) as the temperature goes
 143 up to 300 °C (Figure 2b). Powder XRD spectrum shows amorphous polymeric structure of both
 144 microspheres, as indicated by the characteristic broad peaks at 25° and 40° (Figure S1).
 145



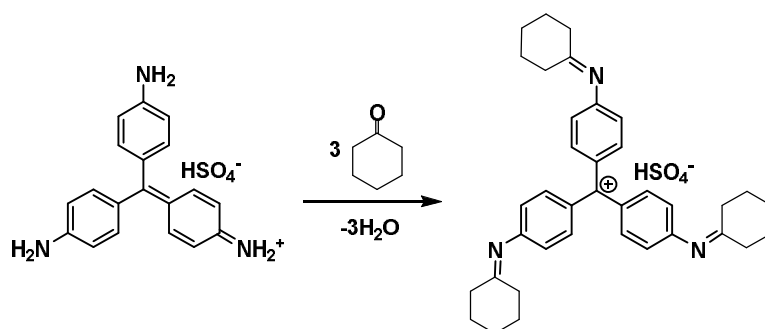
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147 **Figure 2.** Morphologies of Silica-dye microspheres synthesized at (a) 150 °C and (b) 300 °C, with the
 148 particle size of 520 ± 50 nm and 440 ± 60 nm, respectively.

149 3.2. Sensor Responses of Gaseous Cyclohexanone.

150 Colorimetric inks made of silica-dye microspheres were pin-printed on a nitrocellulose paper
 151 and dried out for the detection of target vapors, which is generated from the saturated vapor of
 152 liquid cyclohexanone. The designed sensing mechanism are based on nucleophilic addition by the
 153 three equivalent amino groups of the dye to the carbonyl moiety of cyclohexanone in the formation
 154 of an imine species [45-48], leading to changes in UV-vis absorption band that allows for direct
 155 identification of low or high concentration by the naked eye (Figure 3).

156



157 **Figure 3.** Colorimetric detection mechanism of cyclohexanone using an amine-based indicator,
 158 pararosaniline, in the formation of an imine product.

159 We have proven in the previous research that the colorimetric reactions of typical indicators
160 with gas analytes using porous matrices can reach equilibrated responses within 1 or 2 min [33,49].
161 The sensor element essentially has a fast response time (i.e., to reach 50% of saturated response in
162 the first 30 s of exposure) and once equilibrated, the overall response is independent of flow rates or
163 doses. Therefore, we collected sensor responses to different concentrations of cyclohexanone after 2
164 min exposure, as shown in Figure 4. Significant color changes from red (color of the initial dye) to
165 dark red (color of the product after exposure) were observed for the target molecule at ppm and
166 even sub-ppm levels. Sensor responses become rather strong at gas concentrations above 1 ppm,
167 while slightly color changes can still be discerned in the range of 0.1–0.25 ppm. The left sensor
168 element made from 150 °C silica microsphere suspensions is generally more reactive than the right
169 one prepared at 300 °C for each concentration, which is consistent with the magnitude of the surface
170 areas of two nanoporous inks: silica microspheres synthesized at 150 or 300 °C give BET specific
171 surface areas of 288 or 179 m²/g, respectively (Figure 5a and 5b); higher surface area of the 150 °C
172 silica microsphere facilitates the gas exposure of dye molecules, and therefore results in enhanced
173 responsiveness to the carbonyl compound.
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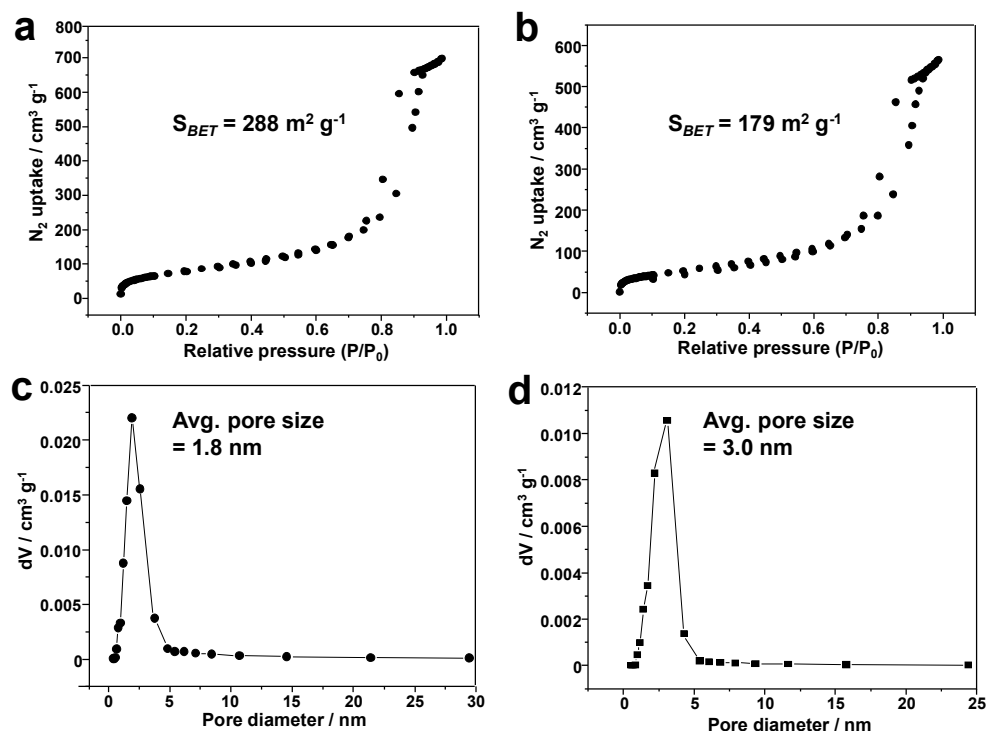
176 **Figure 4.** Images of sensors made from 150 (left spot) and 300 °C (right spot) microspheres before
177 and after the vapor exposure, and RGB color different profiles (right) that show colorimetric sensor
178 responses to different concentrations of cyclohexanone plus a control (i.e., N₂) for 2 min. Each
179 pattern was averaged out of three trials. For display purposes, each RGB profile was narrowed
180 down from 8 bit (0-255) to 3 bit (3-10) color range.

181 3.3. Discussions: Influence of Nanostructure on Sensing Properties.

182 The development of chemical sensing platforms has increasingly employed substrates
183 fabricated with advanced processing techniques; their overall morphologies, especially some
184 microstructures or nanostructures, must be fully characterized in order to gain a comprehensive
185 insight into the sensing mechanisms. The high-resolution TEM (HR-TEM) micrographs
186 demonstrate the highly hierarchical structure of the microspheres synthesized at 150 °C, from
187 which we can observe a substantial number of nanopores incorporated in the microsphere (1–2 nm
188 in diameter, Figure 6a). The hierarchically nanoscale features of the microsphere contribute to their
189 improved surface area and consequently enhanced gas sensing properties. However, materials
190 obtained at higher temperature show no significant nanopores, thus giving reduced porosity and
191 reactivity to gaseous analytes (Figure 6b). This observation is consistent with the pore size
192 distributions of both microspheres according to the Barrett-Joyner-Halenda (BJH) model [50]
193 (Figure 5c and 5d).

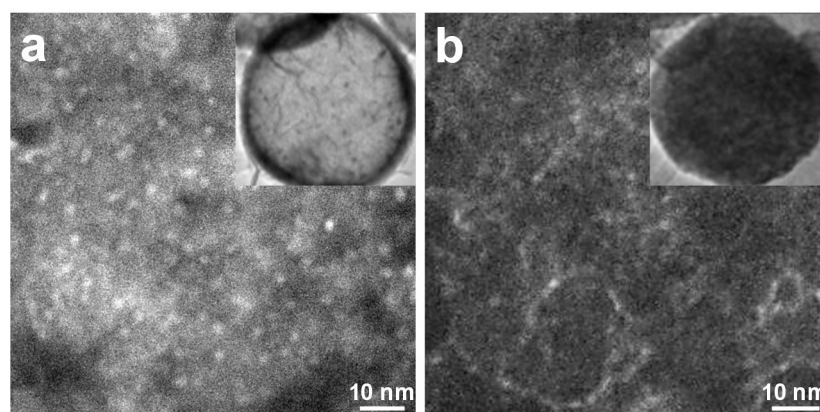
194 The porosity of any sensing materials has profound impacts on both the accessibility of analyte
195 molecules to receptors and the ability to immobilize or encapsulate chemical dyes. Based on the
196 appearance of materials obtained under different synthetic conditions, we propose a mechanism for
197 the formation of products as shown Figure S2: higher temperature condition tends to trigger a
198 homogeneous process for hydrolysis of siloxane precursors and the following pyrolysis yields
199 contracted microspheres with collapsed surface pores, diminishing both particle size and porosity;
200 at lower temperature, however, the mixture solution undergoes a phase separation between H₂O

201 and immiscible siloxane precursors, and hydrolysis is more likely to occur at the aqueous-organic
 202 interfaces, which leads to hollow microspheres with well-defined hierarchical nanostructure. The
 203 latter remarkably improves the permeability and accessibility of gaseous analytes to the
 204 encapsulated dye molecules in the organosilica hosts and is preferable to be used in the gas sensing
 205 applications.
 206



207
 208 **Figure 5.** Gas adsorption experiments of two microspheres. (a) and (b), N₂ adsorption isotherms of
 209 two microspheres prepared at 150 and 300 °C, respectively; (c) and (d), pore size distributions of two
 210 microspheres based on BJH model. All measurements were performed with N₂ at 78 K.

211



212
 213 **Figure 6.** HR-TEM micrographs of microspheres synthesized at (a) 150 °C and (b) 300 °C.
 214 Hierarchical structure with nanopores is present in graph (a).

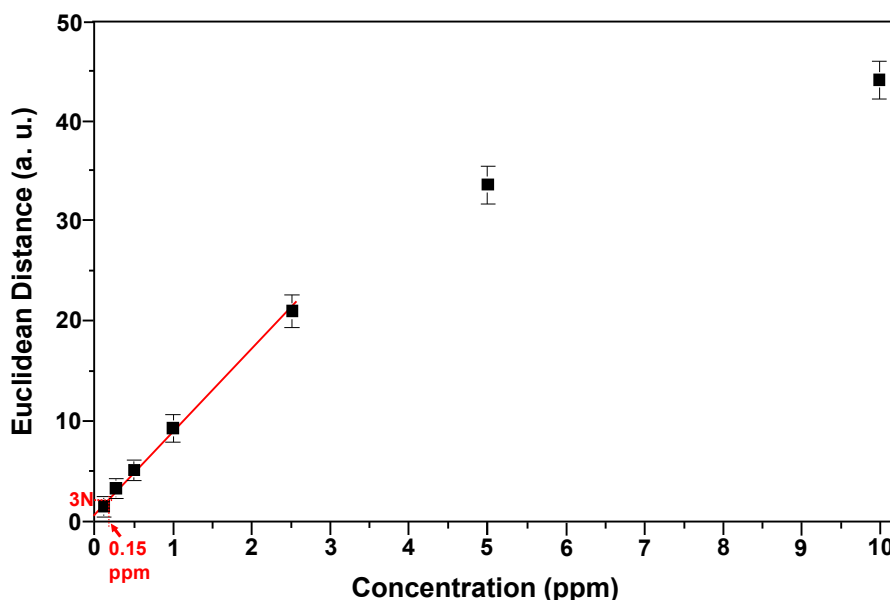
215 3.4. Limit of Detection and Specificity.

216 As an approach for quantitative determination of cyclohexanone, the response curve of the
 217 more responsive sensor (i.e., microspheres obtained at 150 °C) is plotted to demonstrate the
 218 correlation of sensor responses as a function of the concentration (Figure 7). The calibration curve
 219 shows good linearity in the low concentration range of 0.1–2.5 ppm, from which we can calculate
 220 the limit of detection (LOD) by extrapolating the curve to the concentration where the signal is

221 equal to three times as much as the noise (i.e., $S/N = 3$). An estimated LOD of ~ 0.15 ppm was
222 achieved based on 2 min exposure, which is well below the vapor pressure of cyclohexanone, or
223 ~ 6500 ppm at 20°C .

224 The paper-based colorimetric sensor strip reported herein is ideal for rapid headspace
225 inspection of unknown samples in the field and superior to prior studies on cyclohexanone
226 detection in terms of the sensitivity. In comparison with the functionalized single-walled carbon
227 nanotube (SWCNT)-based chemiresistors developed by Swager *et al.* [51] for similar applications,
228 the current method is able to substantially improve LOD from 5 ppm to low sub-ppm level by
229 slightly elongating the exposure time from 30 s to 2 min. Compared to our recent results on optical
230 cyclohexanone sensing using the same colorimetric probe but different host matrices (i.e.,
231 plasticized films, with neither significant microscale structure nor comparable surface areas), sensor
232 response from organosilica microspheres is generally 30–50% higher for each concentration, and the
233 reported sensitivity in current work is enhanced by 4–5 times (0.15 ppm vs. 0.84 ppm) [52]. This
234 demonstrates the primary role of the hierarchical nanostructure in improving optical properties of
235 sensing materials.

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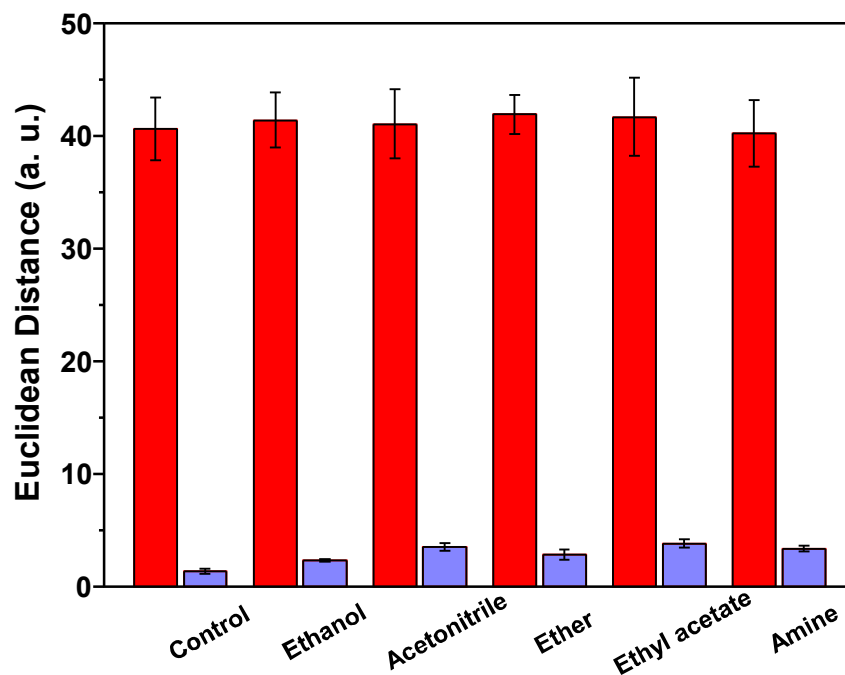


237

238 **Figure 7.** The calculation of the limit of detection of cyclohexanone. Data points between 0.1 and 2.5
239 ppm were linearly fitted and extrapolated to the concentration when $S/N = 3$. The LOD is estimated
240 to be ~ 0.15 ppm.

241

242 Measurements on various interferents with or without the presence of real analytes were
243 performed to demonstrate the chemical selectivity of the developed optical sensor. We first
244 observed very little response in the sensor to changes in humidity (Figure S3): sensor response is
245 nearly at the same level as the controls for exposure of 1 ppm cyclohexanone at relative humidity
246 (RH) ranging from 10–90%. This is in large part due to the use of hydrophobic formulations to
247 prevent the potential contact of water molecules with sensor elements. We further tested the sensor
248 against a series of organic solvents that can be commonly found in the household environment or
249 during the manufacturing of explosives. The sensor is designed to primarily probe the electrophilic
250 property of targeted ketone species, and so it ought to be less responsive to other classes of volatile
251 organic compounds. In accord with the expectation, the sensor exhibits ideal chemical specificity
252 toward cyclohexanone: very tiny response is observed for exposure of ethanol, acetonitrile, ether,
253 ammonia and ethyl acetate (Figure 8). Tests of potential interferents illustrate the possible
254 applications of the developed sensor for field screening of explosives that could contain trace
255 amount of cyclohexanone as characteristic impurities.



256

257 **Figure 7.** Sensor responses to 1 ppm cyclohexanone with (red bars) or without (blue bars) the
 258 presence of interferents. Error bars showing the standard deviation among three replicates of each
 259 analyte are displayed.

260 5. Conclusions

261 A new method that encapsulates a chemo-responsive dye in highly porous organosilica
 262 matrices was reported for sensitive colorimetric detection of trace amount of cyclohexanone, a
 263 volatile explosive indicator from nitro-compounds such as RDX and HMX. Using ultrasonic and
 264 aerosol-gel synthesis, hierarchically nanoporous microspheres were produced at relatively low
 265 temperature as colorimetric sensor inks. Silica-dye composite microspheres have an averaged
 266 diameter of ~500 nm, with the size of nanopores around 1–2 nm. The paper-based colorimetric
 267 sensor strip allowed for quick quantification of gaseous cyclohexanone in 2 min, with the detection
 268 limit down to ~150 ppb. The silica-dye composite sensor is optically responsive to cyclohexanone
 269 but insensitive to common interferents involved in the production of nitro-explosives, including
 270 humidity, ethanol, acetonitrile, ether, ester and amine. The continuous and scalable ultrasonic spray
 271 synthesis provides a facile approach to prepare porous materials with hierarchical nanostructures
 272 for ultrasensitive detection of gas analytes. This method has significant implications in the detection
 273 and identification of non-volatile nitro-explosives via the recognition of signature molecules from
 274 the headspace gas, and may pave a path for developing a useful complement to other available
 275 sensing technologies used in security checks and forensic assessment of improvised explosives.

276 **Supplementary Materials:** The following are available online at www.mdpi.com/xxx/s1, Figure S1: Powder
 277 XRD patterns of two silica-dye microspheres synthesized at 150 and 300 °C. The spectra confirm the
 278 amorphous structures of both microspheres. Figure S2: Proposed mechanisms showing the formation of
 279 porous microspheres at (a) 150 and (b) 300 °C. Figure S3: Humidity tests of microsphere-based sensors
 280 synthesized at 150 °C. (a) Before- and after-exposure images of the sensor spot and RGB difference profiles
 281 upon exposure of 1 ppm cyclohexanone with the 10%–90% relative humidity (RH), which is displayed in the
 282 color range of 3–10. (b) Sensor response to 1 ppm cyclohexanone at different levels of RH.

283 **Author Contributions:** Z. L. solely came up with the idea, performed all the experiments and wrote the
 284 manuscript.

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289 **Conflicts of Interest:** The author declares no conflict of interest.

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