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2 Effect of sharp diameter geometrical modulation on

the magnetization reversal of bi-segmented FeNi

4 nanowires

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Abstract: Controlling functional properties of matter and combine them for engineering a functional device is nowadays a common direction of scientific community. For instance, heterogeneous magnetic nanostructures can make use of different types of geometrical and compositional modulations to achieve the control of the magnetization reversal along with the nano-entities and thus enabling the fabrication of spintronic, magnetic data storage and sensing devices, among others. In this work, diameter modulated FeNi nanowires are fabricated paying special effort to obtain sharp transition regions between two segments of different diameters (from about 450 nm to 120 nm), enabling precise control over the magnetic behavior of the sample. Micromagnetic simulations performed on single bi-segmented nanowires predict a double step magnetization reversal where the wide segment magnetization switches near 200 Oe through a vortex domain wall, while at 500 Oe the magnetization of the narrow one is reversed through a corkscrew like mechanism. Finally, these results are confirmed with magneto-optic Kerr effect measurements at the transition of isolated bi-segmented nanowires. Furthermore, macroscopic vibrating sample magnetometry is used to demonstrate that the magnetic decoupling of nanowire segments is the main phenomenon occurring over the entire fabricated nanowires.

Keywords: Anodization, atomic layer deposition, diameter modulated nanowire, micromagnetic simulation, ferromagnetic nanowire, MOKE, domain wall, magnetization reversal, Barkhausen jump.

1. Introduction

Nanoporous anodic alumina templates electrochemical engineered by anodization, allow obtaining elaborated and reproducible 3D arrangement of self-ordered nanopores with precise control on their lattice parameters, such as the pore diameter, interpore distance, pore length and geometry. The peculiar features of the nanoporous alumina membranes make them outstanding patterned platforms in great variety of applications, as for energy conversion and wastewater treatment, information storage, microfluidics, orthopedic prosthetics, dental and coronary stents, cell culture scaffolds, immunoisolation devices, biomolecular filtration and drug delivery, among others [1–12].

Three-dimensional (3D) arrays of nanostructured materials such as dots, nanowires, nanotubes, nanofibers or antidots, exhibit distinctive physical properties respect to their bulk counterparts due to their specific low dimensions at nanoscale, which allow them to play a very important role in the

fields of Nanoscience and Nanotechnology [13–17]. Metallic, magnetic and semiconducting nanowires, are nowadays focusing a great deal of attention among scientists coming from different research fields, due to the peculiar physico-chemical features exhibited by these materials with nanometer size dimensions and specific tailored geometries. Therefore, wire-shaped nanomaterials have become key elements in many modern technological approaches, including high density magnetic data storage, energy conversion and harvesting, catalysis, sensing, photonics and many others, where the size and shape of the nanoelements become essential to determine the unique magnetoelectronic properties exhibited by these systems [18–20].

Nanowire-based thermoelectric structures have been investigated in order to achieve improved thermoelectric performance of future generation of efficient thermoelectric devices, because the downsizing to nanoscale dimensions of these materials allows for increasing their surface to volume ratio in a controlled way and thus increase the diffusive phonon scattering, which should revert into an increase of the figure of merit [21].

At the same time, ferromagnetic nanowires grown by template-assisted electrochemical deposition inside the hexagonally self-ordered pores of the alumina membranes have been proposed for exploiting the third dimension of space in 3D magnetic data storage material system based on the so-called 'racetrack' model [22]. The parallel arrays of vertically aligned nanowires can be used to increase the areal storage density by several orders of magnitude despite the lower limit on bit size, in order to storage the magnetic information in the form of sectors of wires having the same ferromagnetic alignment. Such a system relays on the shape anisotropy of each magnetic nanowire as the stabilizing mechanism avoiding the spontaneous magnetization reversal, but such stabilization mechanism weakens with the size of the nanowires decreasing [23]. Improving magnetic data storage has been foreseen to be possible by introducing segmented ferromagnetic nanowires with geometrical or compositional modulations that produce a self-stabilization mechanism [24]. For some particular geometrical configurations it allows making the magnetostatic interaction among different segments of the nanowire the most important one to stabilize the system, leading to more durable stored information by avoiding the aging phenomenon due to the spontaneous magnetization reversal of individual nanowires, which causes that the stored magnetic data could be gradually lost [25].

Multisegmented magnetic nanowires produced by varying both, the chemical composition of each segment [26–29], or more recently by properly tuning the geometrical modulation in the diameter of each nanowire segment [30,31], have been proposed as novel 3D systems of magnetic multibit memories and logical devices. This peculiar assembling of building blocks made of consecutive segments with modulated composition and/or diameter for each nanowire, allows for the magnetization confinement in each nanowire segment, giving rise to arrays of nanowires with a magnetic multi-domain structure along the wire length, where the interface layer at the modulation can act as pinning center for magnetic domain wall displacement [32].

In this work, we report on the synthesis, morphology and microstructure of bi-segmented FeNi alloyed nanowires geometrically modulated in diameter, together with the analysis of their magnetic properties by vibrating sample magnetometry (VSM) technique for the bulk nanowires array, or well in the isolated nanowires by magneto-optical Kerr effect, after releasing them from the patterned alumina substrate. The soft magnetic character exhibited by these ferromagnetic nanowires made of nickel-iron alloy, also known as Permalloy, is found to come from their magnetocrystalline anisotropy, which is much weaker than the shape anisotropy, and therefore the magnetostatic interactions govern the magnetic behaviour of the material. The diameter modulated FeNi nanowires were fabricated paying special emphasis to obtain a sharp transition region between the two nanowire segments with different diameters, ranging from 450 nm of the thicker segment and down to 120 nm for the thinner one, thus enabling the precise control over the magnetic behavior of the sample. The influence of the sharp diameter modulation on the magnetization reversal process of these ferromagnetic nanowires has been also examined by micromagnetic simulations performed with mumax3 package, in order to determine the main magnetic domain wall propagation mechanism of the magnetization reversal for each segment of the diameter modulated FeNi

nanowire. A comparison between experimental measurements and micromagnetic simulations demonstrate the good agreement achieved among the obtained results. These geometrically diameter modulated ferromagnetic nanowires here studied, can be considered as novel magnetic multidomain systems for ultrahigh-density data storage applications, in a similar way to racetrack memory devices.

2. Materials and Methods

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2.1 Tailor-made nanoporous alumina templates with geometrically tunable pores diameter.

Patterned templates made of nanoporous alumina membranes with hexagonally self-ordered and diameter modulated nanopores, were synthesized by a novel multistage procedure consisting in the combination of electrochemical anodization, atomic layer deposition (ALD) and pore widening steps, performed on high purity aluminum foils as starting substrates, in a similar way to that recently reported by Prida et al [33], which has been adapted in order to obtain wider pore diameters.

Before the first anodization process, the high purity Al foils (Al 99.999%, Goodfellow, Huntingdon, UK), employed as starting material substrates, were cleaned by sonication in ethanol and isopropanol, and then electropolished by applying an anodic voltage of 20 V versus a platinum counter-electrode in a mixture of perchloric acid and ethanol (1:3 vol %) at 5°C. After the samples surface roughness is reduced up to obtain a mirror-like finishing, the polished Al substrates were anodized in 1 wt. % orthophosphoric acid electrolyte for 24 h at 1 °C and under an applied voltage of 194.5 V, in order to achieve a highly ordered, hexagonally arranged nanoporous structure [34,35]. This firstly grown anodic alumina oxide layer was removed by selective chemical etching in 0.2 M CrO₃ and 0.6 M H₃PO₄ aqueous solution heated at 30-40 °C for 48 h. The samples were then reanodized for 4 hours under same conditions, thus giving rise to the first stage of the patterned template consisting of the narrower segment of the diameter modulated alumina nanopores. Then, a 20 nm thin SiO2 nanopores coating was deposited by ALD technique [36], in order to define and fix the diameter of the nanopores narrow segment, by depositing the conformal SiO₂ layer that exhibits enhanced resistance to chemical etching processes (Figure 1a). Non SiO2 coated layer prolongation of previously growth nanopores is achieved by re-anodizing the samples under the same conditions for 48 h (Figure 1 b). The absence of such coating in that nanopores segment, makes them more sensitive to further chemical etching, thus enabling to widen the unprotected segment with respect the coated one (Figure 1c). Immersing the anodized samples in 10% H₃PO₄ solution for 3.5 hours, resulted in a sharp geometrical modulation of the pore diameter at the interface between the two nanopore segments, from the initial 150 nm of the SiO₂ coated segment to about 450 nm for the non-coated one. After the anodization and pore widening steps, the remaining Al substrate was dissolved in CuCl2 and HCl solution, and the alumina barrier layer occluding the bottom of the pores was etched away in 10 wt.% H₃PO₄ solution. Finally, the alumina membrane was exposed again to a new ALD deposition step of a 9 nm thick SiO₂ coating, creating a passivation layer covering the inner surface of the alumina nanopores. Therefore, such final coating will cover also the whole surface of the nanowires being electrodeposited inside the nanopores, preventing oxidation and corrosion, and additionally enhancing their mechanical stability. However, prior nanowires electrodeposition, A seed conductive gold layer was deposited in the upper side of the nanoporous alumina membranes by sputtering and further electrodeposition steps, serving as a working electrode (Figure 1 d).

2.2 Template assisted electrodeposition of FeNi alloy nanowires

The deposition of the FeNi alloy nanowires was performed by using the diameter modulated nanoporous alumina membranes, employed as templates, in a three-electrode setup suited with an Ag/AgCl reference electrode and Pt counter-electrode. An aqueous solution of NiSO₄ (90 g/l), FeSO₄ (14 g/l), ascorbic acid (1 g/l) and boric acid (25 g/l) was employed as electrolyte [37]. A dc voltage of -1.4 V vs reference electrode was applied to the working electrode, resulting in the complete filling of the narrow segment and the partial filling of the wider one in a controlled manner (Figure 1e). By

controlling the deposition time in the range between 480 and 900 s it has been possible to synthesize two different FeNi diameter modulated nanowire array samples with varying length of the wide segment. The different types of samples fabricated in this study are hereafter labelled referring to the wide modulations length. In sample labelled as WM2, the length of this segment has been selected to be about 2 μ m, whereas for sample WM9 it takes values of around 9 μ m. For both WM2 and WM9, the length of the narrow segment was fixed to 9 μ m. Similar electrodeposition conditions using nanoporous alumina templates with homogeneous pore size, were also employed for the growing of FeNi alloyed nanowire arrays with single wire diameters corresponding to both types, the narrow (N9) and wider diameters (W2 and W9), respectively, of bi-segmented nanowires, in order to compare their magnetic behavior.

2.3 Characterization of morphological, magnetic and magneto-optic properties of samples

Scanning electron microscopy (SEM, JEOL 5600, Akishima, Tokyo, Japan) equipped with an energy dispersive x-ray (EDX) microanalysis system (INCA, Oxford Instruments, Abingdon, UK) was employed to characterize the morphology and chemical composition of the bi-segmented FeNi nanowires embedded in the nanoporous alumina templates. Morphology and geometrical parameters of freestanding single nanowires were verified by transmission electron microscopy (TEM, JEOL-2000-EXII, Akishima, Tokyo, Japan).

Longitudinal Kerr effect was employed to measure the hysteresis loops of single nanowires along their main axis by means of a NanoMOKE3 (Durham Magneto Optics Ltd., Durham, UK), suited with a quadrupole magnet that reaches fields up to \pm 1200 Oe. Magnetic measurements of FeNi nanowire arrays were performed at room temperature (RT) in a vibrating sample magnetometer (VSM, Versalab, Quantum Design Inc. San Diego, CA), under applied magnetic fields up to \pm 3 T.

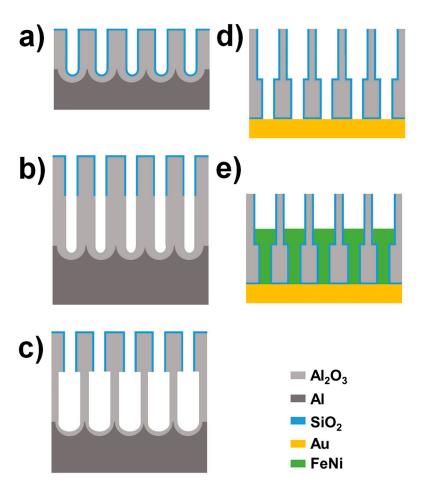


Figure 1. Fabrication flowchart of diameter modulated FeNi alloy nanowire arrays by template-assisted deposition in tailored geometrically modulated nanoporous alumina membranes. a) Second

anodization and SiO₂ deposition. b) Third anodization. c) Pore widening. d) Al substrate and barrier layer removal, ALD coating and gold contact deposition. e) Electrodeposition growth of bi-segmented NiFe alloy nanowires.

2.4 Micromagnetic simulations of diameter modulated single nanowires

Micromagnetic simulations of single magnetic nanowires have been performed using the GPUaccelerated Mumax³ software, which is based on finite-difference discretization, with a dual NVIDIA GeForce Titan Xp. Paraview software has been employed to obtain 3D representation of the magnetic moment configuration of the studied nanowires. Geometries designed for the micromagnetic simulation of diameter modulated nanowires consist of two segments with different diameters for the narrow and wide segment (120 nm and 450 nm, respectively). The length of both segments was kept fixed at a value of 9 µm, thus mimicking the geometry of the experimental WM9 nanowire. The material of choice for the micromagnetic simulations was Permalloy (Py) since best fits with the experimentally obtained composition of nanowires. Material parameters for Py were assumed to be 860·10³ A/m for the saturation magnetization (Ms), 13·10·12 J/m for the exchange stiffness constant (A_{exch}) , and a value of the Gilbert damping constant (α) of 0.0055. Reported values for the exchange length (l_{exch}) in Py are in the range of 5.3 – 5.7 nm [38,39], while a value of 5.69 nm is typically accepted and it will be adopted in this work. Therefore, the cell size has been selected trying to maintain a relation between cell and grid sizes below 75 % of lexch. However, in order to keep a reasonable computation time, it has been necessary to rescale the dimensions of the nanowires in a factor 1:3, with respect to the originally mentioned geometry [40].

3. Results

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3.1. Morphological and compositional characterization of bi-segmented FeNi nanowires

Figure 2 summarizes the results obtained from the morphological characterization of diameter modulated nanoporous alumina templates and the corresponding nanowires grown by template assisted electrochemical deposition technique. Figure 2a and b correspond to SEM images of the narrow and wide pore surfaces of the modulated membranes. In both images the hexagonal highly ordered pore arrangement with lattice parameter $D \approx 480$ nm, can be observed., Furthermore, the large difference in average pore diameter (d) between the narrow and wide pores becomes clear. As a consequence of the pore diameter variation, the porosity of the nanoporous template, P = $d^2\pi/(2D^2\sqrt{3})$ takes values of 10 % and 50 % in the narrow and wide pore surfaces, respectively [34]. The sharp modulation in the nanopores diameter (from nearly 450 nm to about 120 nm) is even more evidenced in the image shown in Figure 2c, which corresponds to a SEM cross-section view of a mechanically broken membrane. By electrochemical deposition method, it has been possible to fill these diameter modulated pores of the alumina template from the narrow towards the wide segment, thus resulting in diameter modulated FeNi nanowire arrays, as depicted in the SEM images of Figure 2d and 2e. The compositional contrast obtained in the SEM by employing backscattered electron detector, allows distinguishing the wide and narrow nanowire segments, as well as the filling degree of the nanoporous templates. Figure 2f shows a TEM image obtained in a freestanding diameter modulated FeNi nanowire. Again, the sharp diameter variation at the modulation is confirmed from this image. Furthermore, the protective SiO₂ cover layer of the nanowires can be clearly identified in the narrow segment, due to the lower atomic density of this oxide in comparison to the metallic core of the nanowires.

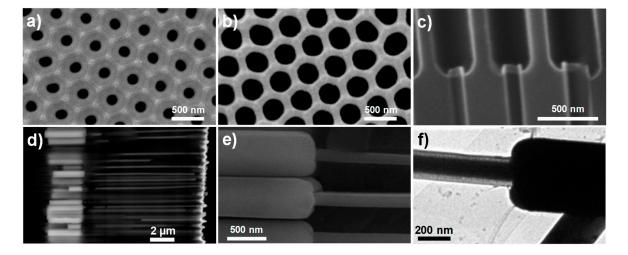


Figure 2. Morphological characterization of diameter modulated nanoporous alumina membranes and FeNi nanowires. (a) and (b) SEM images of a nanoporous alumina membrane obtained at the narrow (a) and wide (b) pore diameter surfaces. (c) Cross-section SEM image of the anodic alumina template showing the sharp modulation in the pore diameter of each segment, at the interface. (d) Cross-section SEM image of sample WM2 with diameter modulated FeNi nanowires embedded in the alumina template. (e) High-magnification SEM image taken at the modulation interface of the FeNi nanowires embedded into the nanopoorus alumina templates. (f) TEM image of a single and freestanding bi-segmented FeNi nanowire, showing the sharp diameter modulation between the two nanowire segments and the thinner SiO₂ cover layer.

The distribution of the alloyed elements in the nanowires has been studied by EDX composition profile line scans, as displayed in Figure 3a for sample WM2. In the image, a large increase in the signal arising from both Fe and Ni metals can be observed for the wide segment of the nanowires, in comparison to the narrow one, due to the higher amount of metallic material. Nevertheless, the Fe/Ni ratio keeps approximately constant for all the length of the nanowires, thus indicating their uniform composition. At the bottom of the image a thin gold layer can be found, which corresponds to the gold seed layer employed as contact for the electroplating steps. The EDX spectrum shown in Figure 3b indicates a Fe₁₇Ni₈₃ average composition for the magnetic nanowires. Other elements found in the spectrum, such as C, O, Al, P and Si can be ascribed to the nanoporous alumina template and the ALD deposited SiO₂ protective coating.

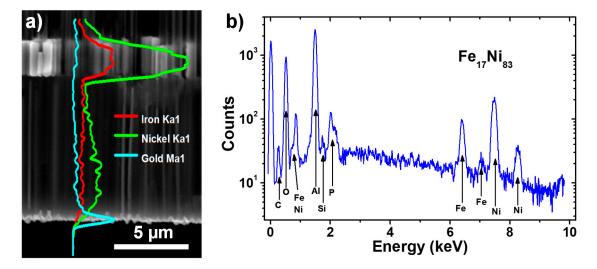
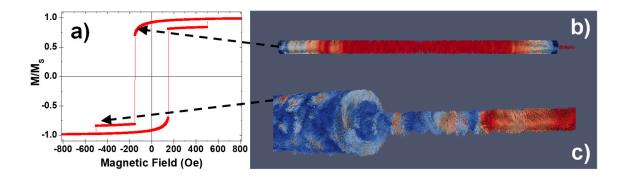


Figure 3. (a) EDX compositional profile line-scan performed on a cross-section SEM image of FeNi diameter modulated nanowires (b) EDX spectrum indicating the elemental composition of the WM2 sample shown in (a).

3.2. Micromagnetic simulations of single bi-segmented FeNi nanowires

Micromagnetic simulations results from sample WM9 are summarized in Figure 4. The hysteresis loop, shown in Figure 4a, clearly presents two separate Barkhausen jumps indicating a two-step magnetization reversal that can be associated with the thick segment first (around 200 Oe) and the narrow segment afterwards (around 500 Oe). More precisely, starting from saturation magnetization and reverting the applied magnetic field, a coherent rotation process of the magnetization can be observed in the hysteresis loop at the beginning of the magnetization reversal. This effect can be associated with the nucleation of two vortex domain walls (VDW) at each end of the wide segments as it is deduced from Figure 4b as well as from the reported literature [41,42]. Further reverting the magnetic field, these domain walls move towards the center of the segment and collapse producing the first Barkhausen jump of the hysteresis loop. Before the complete reversal of the wide segment, a vortex domain wall is injected into the narrow segment with not enough energy to be propagated along the entire length of the narrow segment. The displacement of such VDW along the end of the narrow segments produces the monotonic change of the magnetization between the two Barkhausen jumps of the hysteresis loop. In order to achieve the sufficient energy to provoke a majority magnetization reversal of the narrow segment, the applied magnetic field must be further reversed to, in fact, produce the corkscrew DWs movement [43,44], which propagates, afterwards, along the narrow segment (Figure 4c) and start its magnetization switching, what is responsible of the second Barkhausen jump in the hysteresis loop, appearing several nucleation nodes.



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Figure 4. (a) Simulated hysteresis loop of sample WM9 showing a magnetization reversal with two Barkhausen jumps. (b) and (c) Micromagnetic simulation of the domain structure at applied fields of around 70 and 480 Oe, respectively, as it is correlated in the hysteresis loop.

3.3. Magnetic characterization of arrays and single bi-segmented FeNi nanowires

With the aim of validating the micromagnetic simulations performed in this work, the magnetization reversal of isolated nanowires has been characterized by means of magneto-optical Kerr effect (MOKE) magnetometry. In order to obtain freestanding single nanowires, the nanoporous alumina template containing the bi-segmented nanowire arrays was dissolved in a 0.2 M CrO₃ and 0.6 M H₃PO₄ solution. The released nanowires were then dispersed and washed in water and ethanol several times. A drop of ethanol containing the suspended nanowires was deposited into a silicon wafer located in between two permanent magnets, in order to have all the nanowires parallel aligned along a particular direction of the Si substrate. Such alignment ensures the application of the magnetic field along the long axis of the nanowire during the MOKE measurements. As a prove of two-step magnetization reversal, the MOKE hysteresis loop in Figure 5a shows the same qualitative behavior as the micromagnetic simulations with a small variation on the absolute values of the two Barkhausen jumps. Such variation comes from the fact that experimental nanowires grown by a large scale method typically show a dispersion of their magnetic properties due to small variations on length, diameter or composition. Furthermore, such variations seem to have stronger impact on the narrow nanowire segment since their switching field is reduced to 300 Oe with respect the simulated ones (500 Oe), while the wide segment does not present a significant change. Nanoporous alumina templates typically show a dispersion of the pore diameters, which implies a dispersion on the diameter of the nanowires electrodeposited therein. However, that dispersion is kept constant during the pore widening of the wide segments, which results in a larger relative dispersion of narrow segment diameters, thus showing wider switching field distribution.

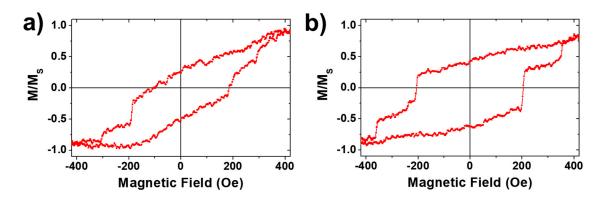


Figure 5. MOKE hysteresis loops of single, isolated and bi-segmented FeNi nanowires with diameter modulation, measured at the narrow/wide segments interface. (a) corresponds to sample WM9, while (b) was obtained for sample WM2.

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Taking into account the impossibility of performing an exhaustive statistical study with the MOKE system, it is worth employing bulk magnetometry as VSM in order to measure large amounts of nanowires while they are still embedded into the alumina membrane. However, wide segment of sample WM9 presents a volume, which would produce a magnetization one order of magnitude higher than the narrow one making difficult the differentiation of the contributions from both kinds of segments. For this reason, the segmented nanowire array WM2 sample has been fabricated whose wide segment length is reduced to 2 μ m. In order to ensure that this sample still follows the same magnetization reversal mechanism as sample WM9, parallel MOKE hysteresis loops have been measured (Figure 5b). Undoubtedly, the switching field of the wider segment is not appreciably modified by the reduction of the segments length, which allows us to conclude that both samples WM9 and WM2 are comparable. Figure 6 summarizes the bulk hysteresis loops of samples W2, N9

and WM2 measured along the nanowires long axis. First of all, the hysteresis loop of sample N9 corresponds to the typical behavior of bi-stable magnetic nanowires measured along the easy axis of magnetization under the influence of magnetostatic interactions among nanowires, as inferred from the hysteresis loop tilt along the applied magnetic field axis. However, the coercive field of such interacting nanowire arrays underestimates the mean switching field of the nanowires in a proportion that depends on the interaction strength [45]. The extreme situation can be observed in the hysteresis loop of sample W2 where the strength of magnetostatic interaction is expected to be 5 times higher as a consequence of the large diameter of the nanowires for the same interpore distance [37,46,47]. Under the effect of the demagnetizing field due to the magnetostatic interactions, the antiparallel coupling of the NW in densely packed arrays would show zero net remanence of magnetization and thus anhysteretic behavior, as evidenced in the hysteresis loop of W2 sample. Even if single segment magnetization behavior cannot be extracted from the bulk hysteresis loops, both samples N9 and W2 show a completely different overall magnetization reversal which can be used to identify the narrow and wide segment contributions to the measured WM2 bulk hysteresis loops. As can be seen in Figure 6, the hysteresis loops of sample WM2 shows two pronounced contributions whose hysteresis can be associated with samples N9 and W2. In fact, taking into account that, from geometrical reasons, the wide segment would show a net magnetization around 65% higher than the narrow one, the normalized N9 and W2 hysteresis loops have been weight superposed considering the different contributions to the overall signal. The perfect fitting of the superposed W2 + N9 hysteresis loop with the experimental WM2 hysteresis loop can be appreciated in Figure 6, thus indicating a representative decoupling between the magnetization switching of the nanowire segments.

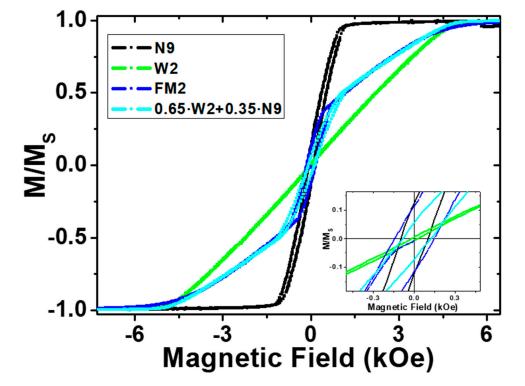


Figure 6. VSM parallel hysteresis loops of nanowire arrays containing narrow segments (N9-black), wide segments (W2-green), narrow and wide segments (WM2-blue) and weighted average of normalized hysteresis loops of single segment arrays (0.65W2+0.35N9-cyan).

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5. Conclusions

In summary, by employing a combination of electrochemical anodization, ALD, wet chemical etching and electrodeposition techniques, it has been possible to produce geometrically modulated bi-segmented FeNi nanowires with an unprecedented sharp modulation in diameter, ranging from 120 nm for the thinner segment up to 450 nm of the thicker one. These bi-segmented FeNi diameter modulated nanowires display a peculiar two-step magnetization reversal process characterized by two Barkhausen jumps, as demonstrated by the magneto-optical Kerr effect measurements performed in single freestanding nanowires. This experimental finding has been also further supported and explained by micromagnetic simulations performed in this work, which evidence a pinning of the domain wall propagation at the interface of the nanowire diameter modulation. Furthermore, from the magnetic hysteresis loops measurements of the bulk nanowires array, it was possible to conclude that this two-step magnetization reversal might be characteristic of all nanowires into the array, due to the stepwise shape of the magnetic permeability during the magnetization reversal processes of these bi-segmented diameter modulated nanowires. These remarkable results point out to the fact that by properly engineering a sharp geometrical modulation in the diameter of the nanowires, it is possible to obtain bi-segmented nanowires with independent magnetization reversal processes for each of different nanowire segments, which constitutes the fundament of novel ultrahigh-density data storage devices based on magnetic multidomain systems, such as racetrack memories.

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- and V. Vega; Resources, V.M. Prida; Data Curation, J. García, M. Méndez and V. Vega; Writing-Original Draft
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