

1 Article

2 Cave Pearl Data Logger – A flexible Arduino-based 3 Logging Platform for Long-Term Monitoring in Harsh 4 Environments

5 Patricia A. Beddows ^{1*} and Edward K. Mallon ²

6 ¹Department of Earth & Planetary Sciences, Northwestern University, 2145 Sheridan Rd – Tech F374, Evanston,
7 IL 60208-3130; Patricia@earth.northwestern.edu

8 ²Triple Point Design, LLC; edward.mallon@gmail.com

9 *Correspondence: patricia@earth.northwestern.edu; Tel.: +1-224-420-0977

10

11 **Abstract:** A low-cost data logging platform is presented for environmental monitoring projects that
12 provides long-term operation in remote or submerged environments. Three premade “breakout boards” from
13 the open-source Arduino ecosystem are assembled into the core of the data logger. The components are selected
14 based on low-cost and ready availability, making the loggers easy to build and modify without specialized tools,
15 or a significant background in electronics. Power optimization techniques are used to extend the life of this
16 module-based design to >1 year on standard AA batteries. Robust underwater housings are built for these
17 loggers using common PVC fittings. The flexibility of this prototyping system is illustrated with two field studies
18 recording drip rates in a cave, and water flow in a flooded cave system.

19

20 **Keywords:** data logger; environmental monitoring network; open source; submersible; under-water; critical
21 zone observatory; cave; Yucatan Peninsula, vadose hydrology; subterranean karst estuary.

22

23 1. Introduction

24 The challenges of climate change, resource depletion, and urbanization highlight the global need
25 for environmental monitoring systems. The cost of commercial instruments is a significant barrier to
26 establishing large monitoring networks, even for well-funded research programs. The goal of this
27 open-source project is to develop a robust data logging platform that is inexpensive enough to bring
28 multi-unit sensor deployments within the range of limited research budgets, and accessible to those
29 with modest electronics experience.

30 Desirable characteristics for this monitoring platform include:

- 31 • Built from a small number of low-cost components that are readily available
- 32 • Supports a wide variety of analog and digital sensors
- 33 • Non-proprietary software and file formats
- 34 • Removable microSD storage media
- 35 • User-adjustable parameters for sample interval and noise filtering
- 36 • Operating life span >1 year using AA batteries that are transportable on most airlines
- 37 • Rugged, chemically resistant environmental housing for submerged or buried deployments

38

39 Instruments that monitor aquatic and subterranean environments are among the most expensive
40 commercial sensors available, so several groups are working to create less expensive alternatives with
41 Arduino microcontroller boards. The Arduino platform combines electronics hardware and software
42 into a cohesive system that is easy for novices to use in many different applications including lab and
43 field based research [1]. The adoption of this open-source system by the ‘Makers Movement’ resulted
44 in the development of many Arduino compatible breakout boards with a range of processors, sensors,
45 actuators and communication options. The cross-platform Integrated Development Environment
46 (IDE) presents a simplified C++ programming interface which leverages extensive code libraries
47 without requiring the user to know low-level details for common-case implementations [2, 3, 4].

48 The citizen-science movement is tackling the equipment-cost challenge at community-based
49 organizations like PUBLIC Lab [5], which has several ongoing Arduino-based water quality
50 monitoring projects including the KnowFlow [6] and the Riffle [7]. Generally speaking, instruments

51 from projects at the community level do not run long enough to capture complete annual cycles, and
52 are not yet suitable for deep-water deployments.

53 Academic groups studying subaquatic environments are also working on open-source solutions,
54 but often with a narrow research foci. Examples include Luke Millers' Open Wave Height Logger [8]
55 which records information about energy fluxes in wave-swept intertidal environments, and the Open
56 CTD project [9] which is developing a conductivity, temperature and depth profiler. The common
57 thread uniting these projects is that they use the same micro-controllers used in the Arduino.
58 However as these projects mature, many have moved to custom printed circuit boards (PCBs) to
59 improve power efficiency, placing these increasingly task-specific devices outside the reach of users
60 with limited electronics experience.

61 The logger described in this paper provides >1 year run-times and excellent environmental
62 durability, while maintaining design flexibility and accessibility. A key feature of this "breakout
63 modules and jumper wires" approach is that the core components are all replaceable by alternate
64 parts from the Arduino ecosystem without requiring significant changes to the connection plan or
65 the operating software. No additional PCB's are required, and open source libraries facilitate the
66 addition of different sensor modules to this data logger with minimal programming skills. The Cave
67 Pearl Project has also benefited by from feedback in a classroom setting. This refined the build so that
68 college undergraduates can assemble a breadboard version of the logger in a single lab, and proceed
69 from there to building a field deployable units in an introductory level course.

70
71 This paper begins with an overview of the physical construction of the logger platform and PVC
72 housings, followed by a brief overview of factors important when selecting sensors. The data logger
73 software is then presented, which uses character arrays in generic data handling functions that novice
74 programmers can understand and modify. Power-optimization of the loggers is then discussed with
75 a prioritized list of software and hardware techniques that collectively extend the run-time well past
76 one year of operation. Two case studies then demonstrate the versatility of this data logger for
77 environmental monitoring, showcasing variants that use similar accelerometer sensors in different
78 physical housings to log drip events (**Case Study 1**, see **Section 7.2**), and to monitor water flow. (**Case**
79 **Study 2**, see **Section 8.2**). The simple DIY housings developed by the project can withstand
80 submersion at depth for extended periods, and are a significant innovation. The ability to reconfigure
81 both the housing *and* the electronics to suit new research questions turns the Cave Pearl Data Logger
82 into a generalized prototyping system.

84 2. Data logging platform and principles of operation

85 The data logger itself has three primary components: a microcontroller board, a real time clock
86 (RTC) module with EEPROM memory, and a microSD card adaptor (**Figure 1**). Small form-factor 3.3
87 V Arduinos are used because they allow SD memory to be connected to the *serial peripheral interface*
88 (SPI) *input/output* (I/O) pins without logic level shifters. Most modern integrated circuit (IC) sensors
89 can also be connected directly to boards with 3.3 V logic levels. These 'mini-Arduinos' are programmed
90 using a separate Universal Asynchronous Receiver/Transmitter (UART) adapter, which is
91 advantageous in a logging application because removing the UART chip conserves power and
92 reduces the physical size of the controller board.

93 Many Arduinos are based on Atmel 8-bit RISC microcontrollers - collectively called AVR's - that
94 provide several memory, speed, and input/output (I/O) options [10]. AVR's with the pico-power (P)
95 designation offer advanced power saving options, with the deepest processor sleep states drawing
96 as little as 1.7 μ A [11]. The IDE embeds support for these AVR chips when programs are compiled,
97 allowing the majority of Arduino compatible boards to run the same code.

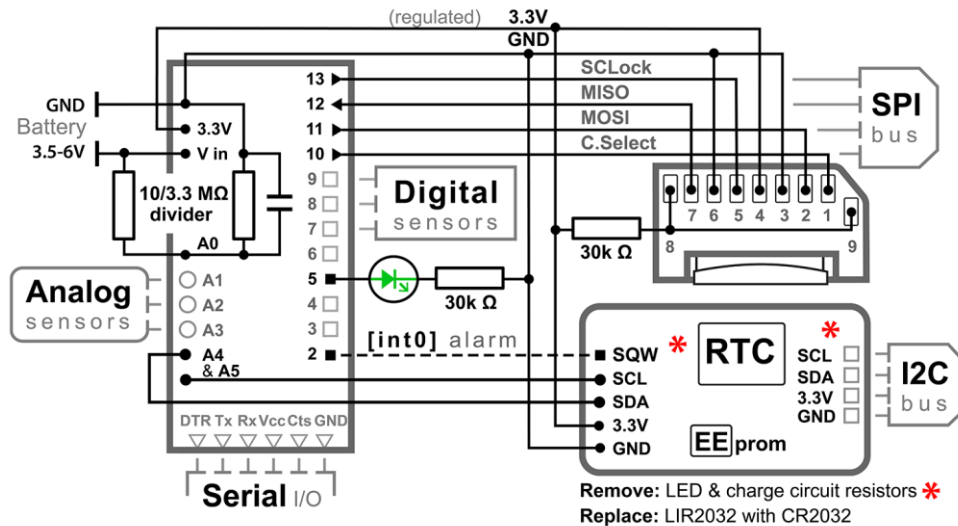


Figure 1. Arduino-based data logging platform connection plan, shown with the pin layout of Rocket Scream Mini Ultra, a DS3231 Real Time Clock (RTC) module that includes an onboard 4 kB EEPROM, and a Raspberry Pi microSD card adaptor board. Unused connections 8 and 9 on the SD adapter are pulled up to prevent power loss due to floating inputs. *At least* one indicator LED is recommended, shown here with a 30 kΩ limiting resistor. This basic connection plan can be adapted to any 3.3 V Arduino compatible board by moving the jumpers to accommodate the physical pin locations on modules from different vendors.

This family of code-compatible AVR processors expands the range of prototyping projects that can be built with the basic logger plan. For Example: two readily available Arduino compatible boards are the 328P based Ultra by Rocket Scream (**Figure 2a**), and the 1284P based Moteino MEGA by LowPowerLab (**Figure 2b**). The data logger's code can be compiled for either board by selecting the appropriate board definition in the IDE. The 1284P is a faster processor, enabling rapid sampling with circular buffering strategies that would exceed the SRAM memory available on 328P based boards. The trade-off is that the 1284P uses 3x more power during run-time operations. Both processors support the low current sleep modes required for data logging applications.

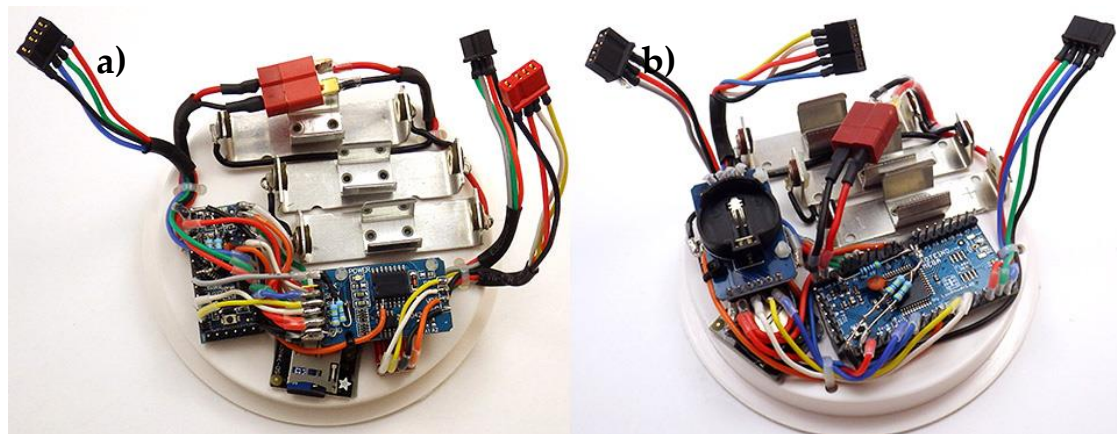


Figure 2. Data loggers following the connection plan outlined in **Figure 1**, assembled on 4 inch knockout test caps. **(a)** Rocket Ultra board using the 328P ATmega chip, by Rocket Scream. **(b)** Moteino MEGA board using the 1284P ATmega chip, by LowPowerLab. Both data loggers have the I2C bus broken out with 4-pin Dean's micro plugs for external sensor connections, and include additional connectors for a 3-color LED and for 1-wire bus sensors. (Note: The 1-wire bus is not shown in **Figure 1**).

124 The Arduino's 10-bit single-ended analog-to-digital converter (ADC) provides 1024 sampling
125 levels between a common ground and the 3.3 V positive rail. The default resolution is 3.22 mV / bit
126 (ie. 3.3 V Aref / 1024 bits) however increased resolution is possible using the internal 1.1 V band-gap
127 reference on AVR processors. Distributing those ADC levels over a reduced input range from 0-1.1
128 V resolves 1.074 mV per bit. The analog A0 input pin in this logger plan is used to monitor the main
129 battery via a 3.3 M Ω / 10 M Ω voltage divider which reduces the raw battery voltage to 25 % of actual
130 so that it falls within the ADC's input range. Large value resistors are used to limit power loss, so a
131 small 1 μ F capacitor is added on the ground side of the divider to enable reading by the ADC; which
132 normally requires an input impedance below 20 k Ω . Pins A4 and A5 are reserved for inter-integrated
133 circuit (I2C) bus communications with the RTC and various sensor modules. On most 328P based
134 boards, this leaves 5 remaining pins available for use with analog sensors (A1-A3, A6 and A7).

135 Most 328P-based Arduinos have 13 digital I/O pins, of which 7 are used in this data logger
136 configuration (**Figure 1**). Pins D0 and D1 are typically reserved for text output through a UART/USB
137 adapter because after execution of a *Serial.begin()* command during debugging, those pins cannot be
138 used for other digital input. Hardware interrupt pin D2 is connected to the RTC's programmable
139 alarm to wake the processor from low-power sleep modes. Pin D3 provides a second hardware
140 interrupt line that can be triggered in a similar manner by sensors. The indicator LED is on pin D5.
141 Four digital pins are used for SPI communications with the microSD card: D10 as a Cable Select (CS)
142 line to avoid communication conflicts with other SPI devices, D11 for Master-Out-Slave-In (MOSI),
143 D12 for Master-In-Slave-Out (MISO), and D13 for the bus clock line (SCL). This configuration leaves
144 6 digital pins available for sensor input (D3 - if not used as an interrupt, D4, and D6-D9). Analog
145 inputs A1-A3 can also be reprogrammed to act as digital I/O ports if needed.

146 A high-accuracy Real Time Clock (RTC) is required for environmental monitoring applications
147 as the oscillator circuits on most Arduino boards have significant variation due to thermal effects.
148 The DS3231 RTC module used in this logger (visible in **Figure 2a** and **2b**) includes a temperature-
149 compensated crystal oscillator with <1 min drift per year, and the 0.25 $^{\circ}$ C resolution temperature
150 readings used for that correction can be read from the RTC's data registers [12]. The module also
151 includes a 4 kB AT24C32 EEPROM [13] and a bank of 4.7 k Ω resistors which pull-up the I2C bus lines
152 before they pass to a cascade port where additional sensors can be connected. The DS3231/AT24C32
153 module described here has an inefficient trickle charging circuit to maintain an LIR2032 backup
154 battery. This circuit does not function properly at 3.3 V and should be disabled by removing the
155 associated 200 k Ω resistor from the module (**Figure 1** and **Section 6.1**). At that point, a non-
156 rechargeable CR2032 coin cell should be used, which will provide backup power for >5 years of RTC
157 operation.

158 Cave Pearl loggers store time-stamped sensor readings in CSV format on microSD cards using
159 Greiman's SdFat library [14]. This allows up to 4 GB of storage, and data retrieval without proprietary
160 software. This ease-of-use increases power requirements as SD cards can draw up to 200 mA during
161 normal file opening, saving and closing procedures. Unpredictable factors like the data-writing
162 sequence or age-related wear-leveling can occasionally keep cards drawing power for 10's to 100's of
163 milliseconds beyond their normal duty-cycle. The frequency of these high-power drain events is
164 reduced significantly by buffering sensor readings in the EEPROM on the RTC module before
165 transferring that accumulated data to the SD card in a batch process. A typical logger deployment
166 with a 15-min sampling interval generates less than 5 MB of CSV format data over one year, so smaller
167 256 MB to 1 GB SD cards are sufficient. Most SD cards automatically enter a low-power mode when
168 no SPI bus clock is applied, but some cards enter standby states more quickly if pullup resistors are
169 enabled on the MOSI and MISO lines. The 328P's internal pull-up resistors can be used for this, and
170 to pull up the CS line.

171 Power failures during SD save events can damage data files on the card. To prevent this, the
172 main battery voltage is checked by reading the divider on pin A0 before any data is transferred. The
173 battery is checked again after the file is closed, and the logger automatically goes into a controlled
174 shut-down if either reading approaches the minimum input voltage required by the 3.3 V regulator.

175 This cutoff is set at 3.65 V in the provided code [15], which can be modified to support regulators
 176 with different drop-out ratings.

177 The flexibility of the modular build plan addresses the constantly changing part availability in
 178 the hobbyist market because a logger can be assembled from many different breakout boards. The
 179 breadboard arrangement shown in **Figure 3** is functionally identical to the logger shown in **Figure**
 180 **2a**, but it uses a different set of components. The same code functions on both with no changes, but
 181 good working practice requires testing of each new combination to verify that selected parts do not
 182 consume excessive amounts of power. A breadboard test is also helpful when debugging code for
 183 integrated chip based sensor modules which can vary significantly between vendors.
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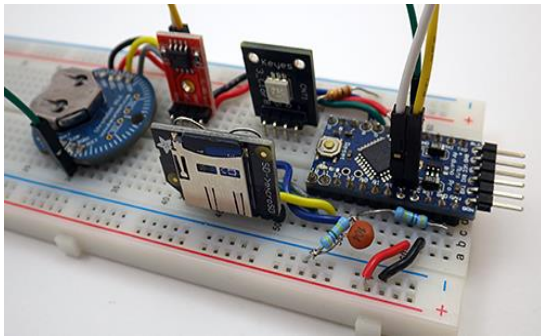
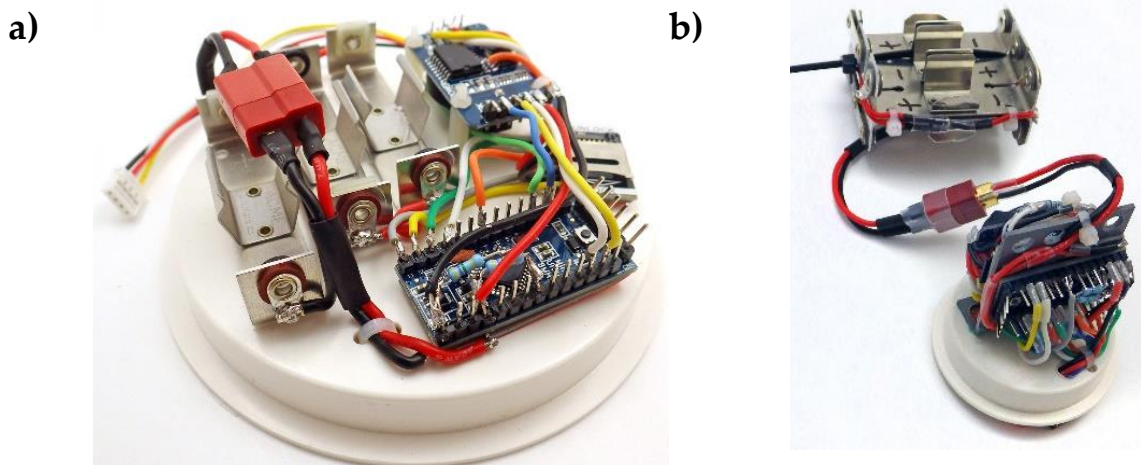


Figure 3. A typical breadboard testing setup to assess sleep current and verify code operation prior to soldering. The configuration shown includes a no-name clone of the Sparkfun Pro-Mini, a Macetech Chronodot DS3231 RTC, a stand-alone AT24C512 EEPROM module, a KEYES 5050 LED module, and an Adafruit SD card adapter.



192 **Figure 4.** Alternative physical arrangements of the same electronic components: **(a) Surface logger**
 193 **configuration:** components are mounted on a 4 inch ABS knockout cap with double sided tape. The RTC
 194 board is supported by 12 mm M2 nylon standoffs. **(b) Submersible logger configuration:** components are
 195 re-arranged to fit inside a 2 inch diameter pipe housing. Double-sided tape attaches the modules to an L
 196 bracket made from thin ABS plastic that is solvent welded to a 2 inch knockout cap. Wires pass through
 197 holes in the bracket to connect components on opposite sides. The battery pack shown has two banks of 3
 198 x AA batteries in series, which are isolated from each other with Shottky diodes.
 199

200 Once module compatibility has been confirmed, the components can be soldered into a
 201 permanent configuration. This project uses two standard arrangements to accommodate the different
 202 housings required for deployments above, and below the water table (**Figure 4a** and **4b**).

203 The basic data logger platform has a materials cost between 20-50 USD before sensor modules
 204 are added (**Table 1** and **2**). Assembly time is 4-8 hours depending on the complexity of the housing
 205 (and complete curing of the potting epoxy requires 2-3 days). Detailed assembly instructions for a
 206 surface logger configuration are posted, and regularly updated, on the Cave Pearl Project blog [16].

207 3. Environmental Housings

208 In keeping with the DIY ethos of the project, the authors created and tested several housing
 209 configurations made from common Poly Vinyl Chloride (PVC) fittings. PVC is waterproof and

210 chemically resistant, but it does degrade when exposed to UV so a protective coating of paint is
 211 recommended for surface exposures.

212 Surface housings consist of a black flexible test cap held onto a 4 inch diameter PVC drain cap
 213 with a stainless steel pipe clamp (**Figure 5a**). Sensors can be potted in epoxy wells on the PVC lid
 214 following the detailed instructions on the Cave Pearl Project blog [17]. For the drip-event counter in
 215 Case Study 1 (**Section 7**), a task-specific variant of this housing was created with a translucent ABS
 216 knockout plate solvent welded to the drain cap, and an accelerometer attached to the inside surface
 217 with double sided tape (**Figure 5b**). Vibration from a drop impacting this thin ABS plate triggers a
 218 tap sensing alarm on the accelerometer which increments an interrupt-driven counter. The status
 219 indicator LED is visible through the translucent knockout plate, eliminating housing penetrations.
 220 This housing has survived >3 years of continuous operation during field tests in a >90% relative
 221 humidity cave environment (see **Section 7.4**).

222

223 **Table 1.** Cave Pearl data logging platform components and 2017 prices with delivery to Midwest
 224 USA. Items without a suggested supplier are generally available at electronics retailers.

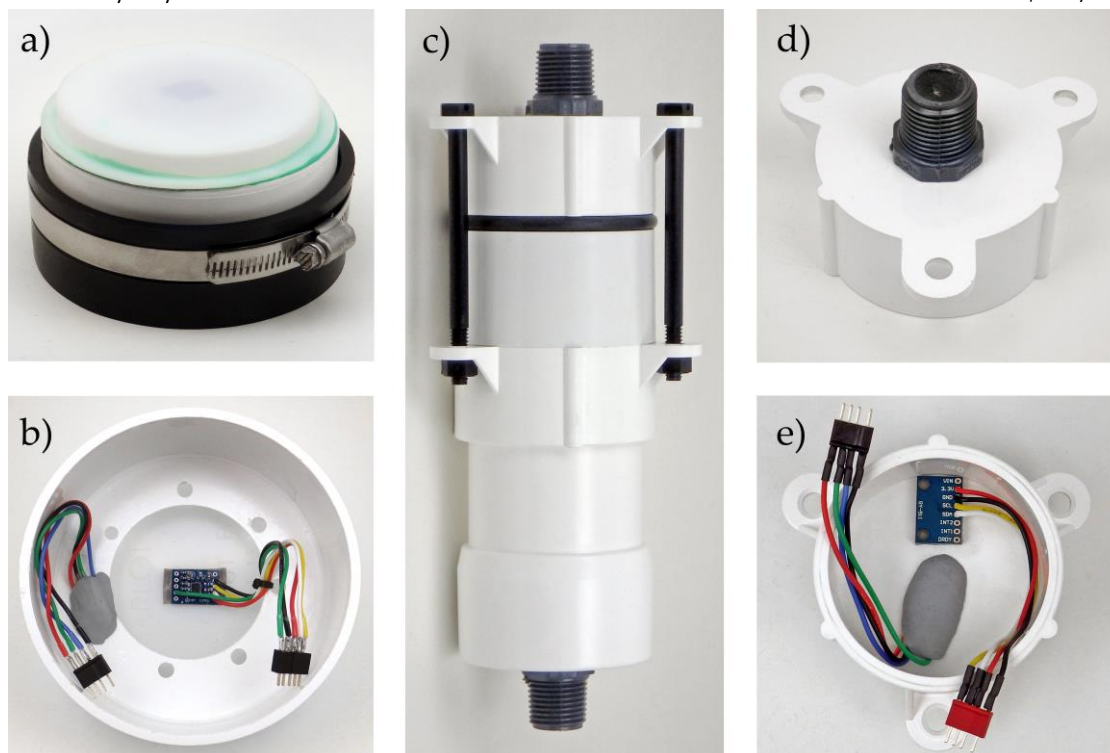
Description	Suggested supplier	Cost (USD)
IC modules:		
3.3v Arduino compatible with small "pro-mini" format	Sparkfun, Rocket Scream, et al.	\$2.00 - \$16
DS3231 & AT24C32 I2C RTC Module	eBay	\$1.20
32K AT24C256 I2C eeprom	eBay	\$1.00
Passive Components		
Resistors (10 & 3.3 MΩ, 1×30KΩ limiter, 2×30KΩ pullup)	Digikey, Mouser, eBay	\$0.05 ea
Multilayer ceramic capacitor (1×100 nF)		\$0.10 ea
microSD card adapter for Raspberry Pi	eBay	\$2.50
RG or RGB common cathode LED		\$0.25 ea
2x 1n5819 Schottky to isolate 3xAA battery units	Digikey, Mouser, eBay	\$0.20 ea
Power Pack		
CR2032 RTC battery	Sony, Energiser, etc.	\$0.50
3xAA series, or 3 single AA battery holders	various	\$3.00 - \$6.00
Wires & Connectors		
1x Deans Ultra Plug power connector	eBay	\$1.50
3x Deans Micro plug 4R/4B (or equivalent)		0.25 - 1.5 ea
2x 12mm M2 nylon standoffs for RTC		\$0.10 ea
26 AWG silicone insulation hook-up wire	Adafruit	\$0.90/2m
Additional Components		
3.3v FTDI USB Breakout	Sparkfun, eBay	\$15-20

225

226 **Table 2.** Surface and underwater environmental housing components and materials, and their 2017
 227 prices with delivery to Midwest USA. Items without a suggested supplier are generally available at
 228 hardware stores.

Description	Suggested supplier	Cost (USD)
Surface Deployment Housing		
FERNCO QWIK Cap, Elastomeric PVC, 4"	Zoro, Menards, etc	\$3.50 - \$4.00
4" PVC Drain Cap	Zoro, Menards, etc	\$2.50
4" Oatey Knock-Out Test Cap	Menards	\$0.75
1-2" Schedule 40 PVC pipe for sensor wells		\$1.00 /ft
Underwater Deployment Housing		
2x 2" formufit table caps, white	Formufit, Amazon, Home Depot	\$2.50 ea
O-Ring, Dash 332, EPDM, 3/16 diameter	Zoro Tools G2955942	\$2.37/10pk
2" Schedule 40 PVC pipe		\$1.00/ft
3-1/2" Length, 1/4"-20, Nylon 6/6 Hex Bolt, Slotted	Amazon	\$20/25pk
OR: Threaded Rod 1/4-20 x 4 ft, Nylon	Zoro Tools G0645154	\$2.00/ft
Hex Locknut, 1/4-20, 0.425 W, 250pk	Zoro Tools G0306485.	\$17.24
2" Schedule 40 PVC slip fit coupling		\$1.00 ea
End Cap, 2 In, Schedule 40 PVC, Slip fit		\$1.00 ea
2x 1/2" NPT Threaded PVC Plug		\$1.00 ea
Additional Materials		
Epoxy, Loctite Hysol 30-CL, 50mL	Zorro Tools	\$12-15
Plumbers putty		\$5.00
Sandpaper, waterproof, 200 to 800 grit sheets		
ABS to PVC transition cement		\$5.00/4fl
Heavy duty clear PVC cement		\$5.00/4fl

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Figure 5. Environmental housings for Cave Pearl loggers. **Surface logger:** (a) Drip-sensor unit with a “Charlotte” brand translucent knock-out plug, which is solvent welded to the top of a 4 inch PVC end cap. A flexible rubber end-cap with a standard pipe clamp completes the housing with a water-tight seal. (b) Inside-view of the drip-sensor lid, showing a circular cutout of the original PVC end cap with the accelerometer mounted on the inside of the knock-out plate. A tri-color LED is mounted on the PVC so that it is visible through the translucent surface. **Submersible logger:** (c) Complete submersible housing made from 2 inch pipe fittings. Nylon bolts hold the body together, compressing the central O-ring seal. (d) Outside view of the submersible housing end cap. An RGB indicator LED is potted with transparent epoxy inside the grey 1/2 inch threaded connector. (e) Inside view of the sensor cap showing the plumber’s putty used to plug the housing penetration so that liquid epoxy could be poured around the LED. WS Deans’ 1241 micro connectors link wires from the sensor caps to the logger platform.

The housing for underwater deployments is constructed of 2 inch schedule-40 PVC pipe with a

244 rated burst strength of ~160 psi (**Figure 5c**). Three 1/4-20 nylon hex bolts are threaded through
245 Formufit table leg caps [18] to compress an EPDM 332 O-ring. The O-ring seats are wet-sanded to 800
246 grit and the housing has proven robust to 30 m for >2 years. The upper cap slides freely, increasing
247 the strength of the o-ring seal with depth. This metal-free design is impervious to salt water corrosion,
248 however the nylon bolts expand ~2 mm in length during marine deployments. This is mitigated by
249 pre-soaking the bolts for one week prior to deployment. The small physical profile of these
250 underwater housings facilitate deployment by a SCUBA diver.

251 Moisture resistance is critical when selecting potting compounds and some epoxies degrade
252 rapidly when exposed to marine salinity. Modules embedded in Loctite E-30CL epoxy [19] have
253 proven durable over >2 years on ocean deployments. For deep deployments, least 8-10 mm of epoxy
254 should overlay any components that are not designed for high pressure environments. Epoxy will
255 bow under pressure, and this led to the failure of some sensor ICs that were mounted under relatively
256 thin layers of epoxy when they were deployed below 20 m.

257 4. Sensors, Communication Protocols & Resolution

258 Digital sensor data is often delivered with one of three common bus protocols: Inter-Integrated
259 Circuit (I2C), Serial Peripheral Interface (SPI), and one-wire. SPI and I2C are supported natively by
260 hardware inside the AVR processor, and software libraries are available to support other
261 communication protocols such as 1-wire. Many digital sensors include high bit-depth ADCs and the
262 programmable threshold alarms available on some sensors make it possible to capture event-driven
263 phenomenon, which would be difficult with analog sensors.

264 I2C is a mature communication protocol that is used to attach relatively low speed sensors to
265 microcontrollers over short distances (typically less than 1 m). The wide variety of sensors and ready
266 availability of open-source code libraries make this protocol the best choice for Arduino based data
267 loggers. I2C sensors can have sleep currents as low as 1 μ A. The use of four-pin connectors with this
268 parallel bus topology allows sensor caps (**Figure 5**) to be swapped between loggers, which is
269 particularly useful for upgrades and repairs in the field. The I2C protocol supports more than a
270 hundred devices on the bus, making it easy to build multi-sensor combinations with a range of
271 resolution and accuracy specifications. Sensor breakout boards often come with surface mounted
272 pullup resistors, which are redundant in this logger configuration because the data and clock lines
273 are already connected to 4.7 k Ω pullups on the RTC module. For units with more than three sensors,
274 some of those redundant pullup resistors may need to be removed so that the resulting parallel
275 resistance does not fall low enough to interfere with bus communication.

276 SPI is the protocol of choice for storage and network applications where fast point-to-point
277 communication is needed to move large amounts of information. However, SPI suffers from pin
278 limitations, since each device needs a dedicated cable select line. In addition, SPI is a flexible standard
279 with four different operating "modes", with different clock polarity and phase with respect to the
280 data. Arduino SD card libraries operate in Mode0 and adding a sensor to this logger which changes
281 the SPI bus to a different operating mode would prevent data from being saved until the bus
282 parameters are reset to Mode0 [20].

283 Sensors using the 1-wire protocol are ideal for applications requiring very long cable runs. This
284 project has successfully deployed chains of twenty-four DS18B20 1-wire temperature sensors
285 connected to Cave Pearl loggers with 30 m wires. The 1-wire protocol is proprietary to Maxim
286 Integrated, so there are fewer 1-wire sensors available on the market compared to the range of options
287 using SPI or I2C.

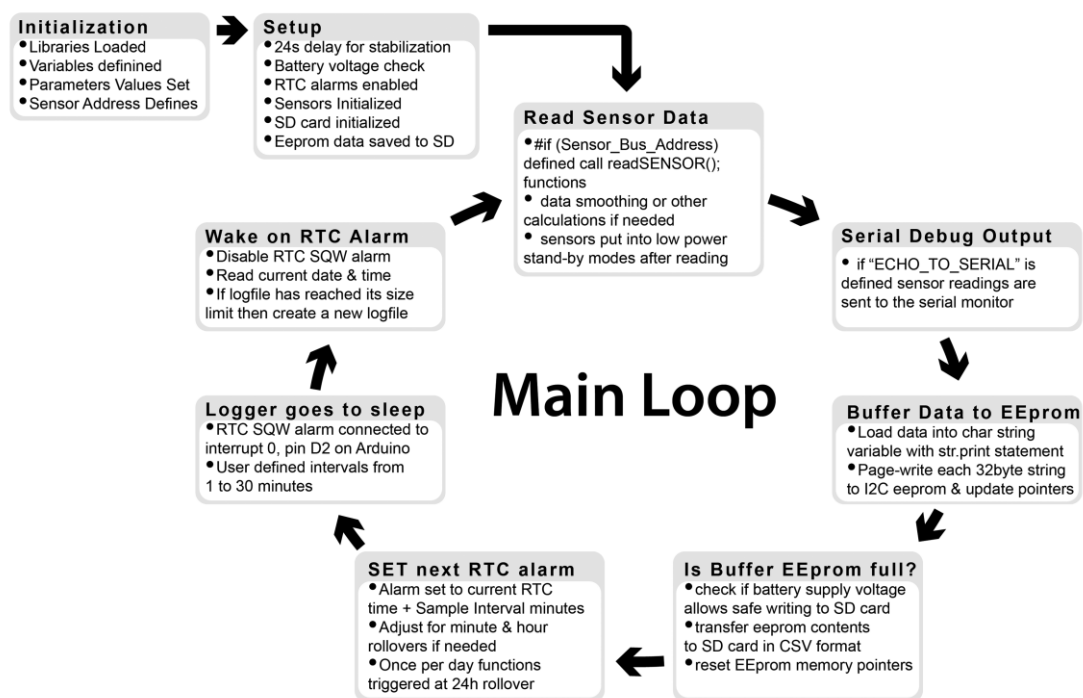
288 The project website provides tutorials to help people select an appropriate sensor to use with
289 this data logger design [21].

290 5. Data logger software

291 The logger base code on GitHub [15] is configured for the ADXL drip-sensor configuration, but
292 that can be modified to support other sensors. At startup, attached sensors and the SD card are
293 initialized. Then the entire contents of the EEPROM on the RTC module are transferred into a file on

294 the SD card called EpBufer.csv so that no data from a previous logging run is accidentally
 295 overwritten. When those startup tasks are complete the program enters a repeating loop of *sample*→
 296 *store*→ *sleep*→ *wake* which is the typical pattern for environmental monitoring applications (**Figure**
 297 **6**). RTC alarms wake the sleeping data logger at set intervals to trigger each cycle, and this continues
 298 until the main battery falls below 3.65 V, which automatically shuts down the data logger.

299 Most logging platforms handle sensor data with highly-structured variables that reduce memory
 300 requirements and contribute to better power-management. However these low-level formats also
 301 require custom software to convert the data into a human readable form. Instead, the Cave Pearl data
 302 loggers use a Print-to-String (PString) library to concatenate sensor readings into an ASCII character
 303 array. PString is a print-derivative library written by Mikal Hart that renders text from all of the
 304 variable types supported by the Arduino [22]. This unorthodox approach allows the primary data
 305 handling functions in the data logger's base code to be completely generalized, thus accommodating
 306 sensor readings in any format. This library also prevents memory overflow errors, as PString simply
 307 ignores any excess data once the destination array is full. So even novice programmers can add new
 308 sensors to the Cave Pearl data loggers simply by including the matching sensor support library, and
 309 altering straight forward statements (e.g. `str.print(SensorReadingVariableName);`). The char array
 310 that receives converted sensor readings is sized so that it can be transferred to the EEPROM with a
 311 single 32-byte page-write operation, and this process is repeated until all the data from the current
 312 sensor reading cycle is stored.



313 **Figure 6.** Flow chart of the Cave Pearl data logger software operation.

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 315
 316 When the memory address pointers indicate that the EEPROM storage is full, a function is
 317 triggered which transfers all the data from the chip to the micro SD card. The pointers are then reset
 318 and the next alarm time is programmed into the RTC based on the user-set sampling interval. The
 319 data logger then returns to a low-power sleep state until that alarm is triggered.

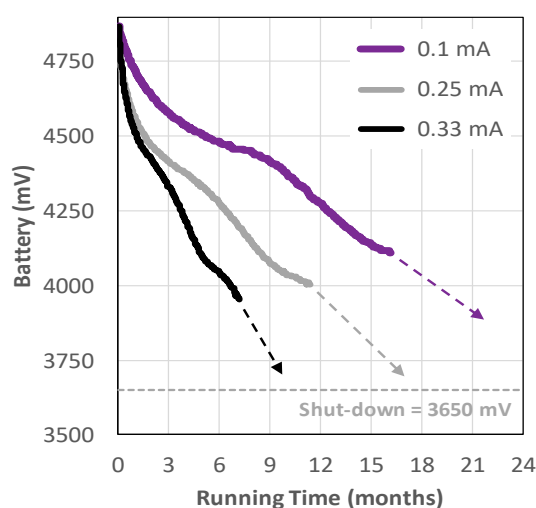
320 Saving the logs as CSV formatted text allows units to be serviced in the field by simply by
 321 replacing batteries and microSD cards. Turn-around time is an important consideration for field
 322 logistics in remote locations and slow downloads are particularly problematic in wet environments.
 323 These practical considerations outweigh code-level optimizations that require additional hardware
 324 or software to access the data.

325 6. Power considerations for maximum run-time

326 Adopters of this platform will use sensor combinations that address their particular research
 327 questions, resulting in unique duty cycles. Furthermore, each logger's baseline performance is
 328 necessarily dependent on the specific components in a build. This section uses conservative numbers
 329 drawn from typical part combinations, and many builders will see significantly better performance
 330 with low-current sensors.

331 The drip counter unit example discussed in this section illustrates the relative contribution of the
 332 power optimization techniques in extending the operating lifespan. None of these techniques are
 333 proscriptive, and the basic three component data logger is functional no matter which techniques the
 334 builder decides to implement.

335
 336 **Figure 7.** Data logger battery discharge curves for units
 337 with similar hardware powered by 3 x 1.5 V alkaline
 338 batteries in series. The 0.33 mA data logger built in early 2014
 339 slept between readings, but had no other power
 340 management. The 0.25 mA data logger used the described
 341 code-side techniques, but had no hardware power
 342 optimization. The 0.1 mA data logger had software and
 343 hardware power optimizations, including an MCP1700
 344 regulator, pin-powering of the RTC, a low current MS5803
 345 pressure sensor, and an SD card selected for its low-power
 346 sleep state. The dashed arrows indicate the estimated run-
 347 time to reach the 3.65 V shut-down limit.



349 The power consumed by the logger between
 350 sensor readings is the single most important factor
 351 determining a data logger's operational lifespan. A data logger which draws a 0.25 mA sleep current
 352 requires ~21,600 mAs per day, even if the data logger does not wake up to take a reading. Given the
 353 effective yield from AA cells¹, a conservative operational lifespan at that sleep current is ~333 days.
 354 Cave Pearl data loggers at 0.25 mA sleep current have run significantly longer than that on real world
 355 deployments (**Figure 7**).

356 6.1. Optimizing sleep current

357 The Cave Pearl project uses several techniques (**Table 3**) to minimize sleep current and extend
 358 data logger operation time.

359 This project uses Atmel 328P based Arduino's for the pico-power modes which can bring the
 360 processor down to a few μ A while sleeping. It is easy to put the data logger into these sleep states
 361 using the Low Power library from Rocket Scream [23].

362 Power indicator LEDs on the Arduino board (and on digital sensor breakout boards) can draw
 363 more than 5 mA each, which is more than the microprocessors operating current. These are disabled
 364 by removing the limit resistor associated with each LED.

365 Sensor modules should operate natively at 3.3 V so that they can connect directly to the power
 366 rail on the Arduino, thereby avoiding additional regulators and the associated power losses. Selected
 367 sensors should go into low-current standby states automatically or have sleep modes that can be
 368 entered by setting control registers with bus commands. For example the MS5803 pressure sensor

¹ Typical yield from an alkaline battery pack with 3 AA cells batteries in series is about 2,000 milliampere-hours (mAh), though the rated capacity of the cells is often higher. 2000 mAh * 3,600 seconds/hour = 7,200,000 milliampere-seconds (mAs). This is not a strict measurement of delivery potential because the voltage changes over time. It is however sufficient for the estimations being done here.

369 from Measurement Specialties has a standby current of only 1 μA , and the sensor does not require
 370 any specific commands from the logger to enter this state. Information about these sleep modes can
 371 be found on manufacturer data sheets.

372 **Table 3.** Prioritized list of techniques used for optimizing sleep current on Cave Pearl data loggers and
 373 associated sleep current reduction.

Techniques for Optimizing Sleep Current	Approx. Reduction
Put the microcontroller into the deepest power down modes between readings	5 mA
Disconnect 'always-on' indicator LED's on the Arduino and on sensor boards	~5 mA each
Choose 3.3 V sensor IC's with low-power sleep modes	0.05-0.1 mA each
Power the RTC from an Arduino output pin, rather than the 3.3 V rail	0.09 mA
Remove power from sensors/devices via a transistor controlled by a digital pin	sensor dependent
Test and select SD cards with the low sleep current	0.05 - 0.1 mA
Select an Arduino that uses a more efficient MCP1700 series regulator	20-25% savings
<i>When combined, these techniques can reduce a data logger's sleep current to ~0.1 mA.</i>	

374 Some sensors can be powered from the Arduino's digital I/O pins in OUTPUT mode, provided
 375 their maximum draw stays below the 25 mA pin limit. The DS3231 RTC is an excellent candidate for
 376 this technique, as it draws a constant 0.09 mA when powered by the VCC line on the module, but
 377 only 3 μA when running from a backup coin cell. The power leg of the chip is lifted from the breakout
 378 board and wired directly to a digital I/O pin (**Figure 8**). Setting that pin high when the logger is awake
 379 powers the RTC chip during I2C communications. Driving the pin low forces the RTC to draw from
 380 the backup coin cell in a low-power timekeeping mode, but the RTC can still generate alarms to wake
 381 the sleeping data logger. A 220 mAh CR2032 coin cell can power the DS3231 in this mode for >5 years.
 382

383 Sleep current can sometimes be improved by disconnecting sensors/devices using an NPN
 384 transistor as a ground-side switch controlled by a digital I/O pin. However, sensor initialization
 385 delays can make capturing short duration phenomenon challenging. The drip-sensors in **Case Study**
 386 **1** (see **Section 7.2**) use a threshold alarm from an accelerometer, which requires that sensor to remain
 387 powered at all times.

388 Discrete components such as voltage regulators, can have a significant impact on the overall
 389 power consumption of a breakout board even when otherwise identical sensors or processors are
 390 present. A logger platform based on an Arduino using the MIC5205 regulator may draw ~0.25 mA in
 391 sleep mode, while an otherwise identical build using a board with the more efficient MCP1700
 392 regulator would draw ~ 0.21 mA.

393 6.2. Optimizing run-time power

394 Minimizing sleep current is critical for installations capturing time-series data at minutes-to-
 395 hours sampling intervals. For monitoring situations that require temporal resolution on the order of
 396 seconds, the power consumed during run-time events can become an equally important factor
 397 determining a loggers operating life (see **Section 6.3**). **Table 4** provides a prioritized list of techniques
 398 that can reduce run-time current.

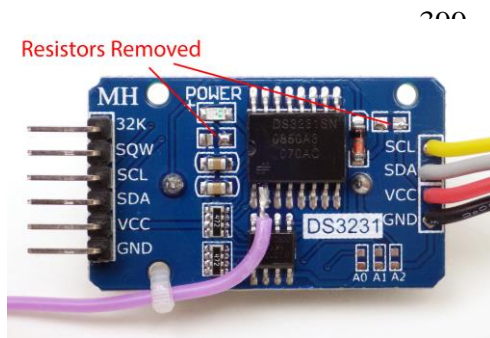


Figure 8. The power-input leg of this DS3231 IC is disconnected from the board, and soldered to a (purple) wire for connection to a digital pin on the Arduino. When powered by the VCC line on the module, the RTC is responsible for almost 50% of sleep current of the entire data logger. This technique requires advanced soldering skills, but pin-powering the clock IC can reduce a data logger's sleep current to ~0.1 mA, allowing it to operate for >2 years on 3 x 1.5 V AA cells in series.

409 **Table 4.** Prioritized list of techniques used for optimizing run-time current on Cave Pearl data loggers and associated current reduction.

Techniques for Optimizing Run-Time Current	Approx. Reduction
Put the processor to sleep while waiting for sensor readings	5 mA * Δt
Use higher bus speeds to accelerate sensor communication	5 mA * Δt
Select sensors that use less power while taking a new reading	Up to 5 mA * Δt
Use green indicator LEDs with large limit resistors	2 to 5 mA * Δt
Disable on-chip peripherals with Power Reduction Register settings	0.01 - 1.0 mA * Δt
<i>When combined, these techniques can reduce average run-time currents by up to 90%</i>	

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Many digital sensors offer programmable resolutions that alter their *internal* duty-cycle. For example, the common DS18B20 temperature sensor yields 9-bit data in 93 ms, but can take up to 750 ms to deliver a 12-bit reading [24]. With this amount of variation, a good way to reduce run-time power is to put the Arduino's processor to sleep while it is waiting for new data. A 15 ms delay at 5 mA uses 0.075 mAs but sleeping at 0.25 mA for that same interval requires only 0.0038 mAs. These millisecond-duration sleeps are also supported by the sleep library from Rocket Scream [23].

Sensor communication time is reduced by increasing bus clock rates from the conservative default settings. The I2C clock on an 8 kHz Arduino starts at 100 kbps, but it can be accelerated to 200 kbps by changing the Two Wire bit rate register (by assigning *TWBR = 12*) and increased to ~400 kbps (by assigning *TWBR = 2*).

Sensor selection should in part be based on power requirements during normal operation. The drip-sensors (see **Section 7.2**) use an ADXL345 accelerometer that draws a continuous 60 μA to provide processor interrupts. Comparable accelerometers are now available which use <10 μA in the same operating mode.

For status indicators, green LED's typically have 3 to 4 times the luminosity of other colors for the same power consumption. This allows the use of large 30 kΩ limit resistors and short 15 ms status blinks which have little impact on the power budget.

The power reduction register (PRR) can disable unused peripherals inside the AVR microcontroller chip. If you are not taking readings with the built-in ADC, turning off the ADC (by adding *ADCSRA = 0*; followed by *power_adc_disable()*; to the code) will save 0.23 mA of run-time current. Timer1 and Timer2 each draw 0.12 mA, and these can also be disabled unless you are using pulse-width-modulated outputs. None of the PRR controlled sub-systems consume much power individually, but turning them all off can reduce the running current on a 3.3 V Arduino by ~1 mA [25]. Do not disable Timer0, as this affects delay(), millis() and micros() functions within the chip. The Cave Pearl Data logger code uses the micros() function to track cumulative processor runtime.

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6.3. Comparison of an event logger duty-cycle, without and with run-time power optimization

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The duty-cycle of an event counter, such as the drip sensor described in **Case Study 1**, consists of three events:

- a) Sensing an event: triggered when a drip impacts the housing (**Figure 9a**). An intermediate delay is required for damping of the vibrations before the movement threshold alarm can be re-enabled;
- b) Time Series event: At the end of each sampling interval the RTC alarm triggers a reading of the temperature and writes the count data to the EEPROM (**Figure 9b**);
- c) Transferring all buffered data from the EEPROM to the SD card, which occurs when the memory chip on the RTC module is full (**Figure 9c**).

This sequence is typical for loggers that count discrete events, like those connected to reed switch based tipping bucket rain-gauges and anemometers.

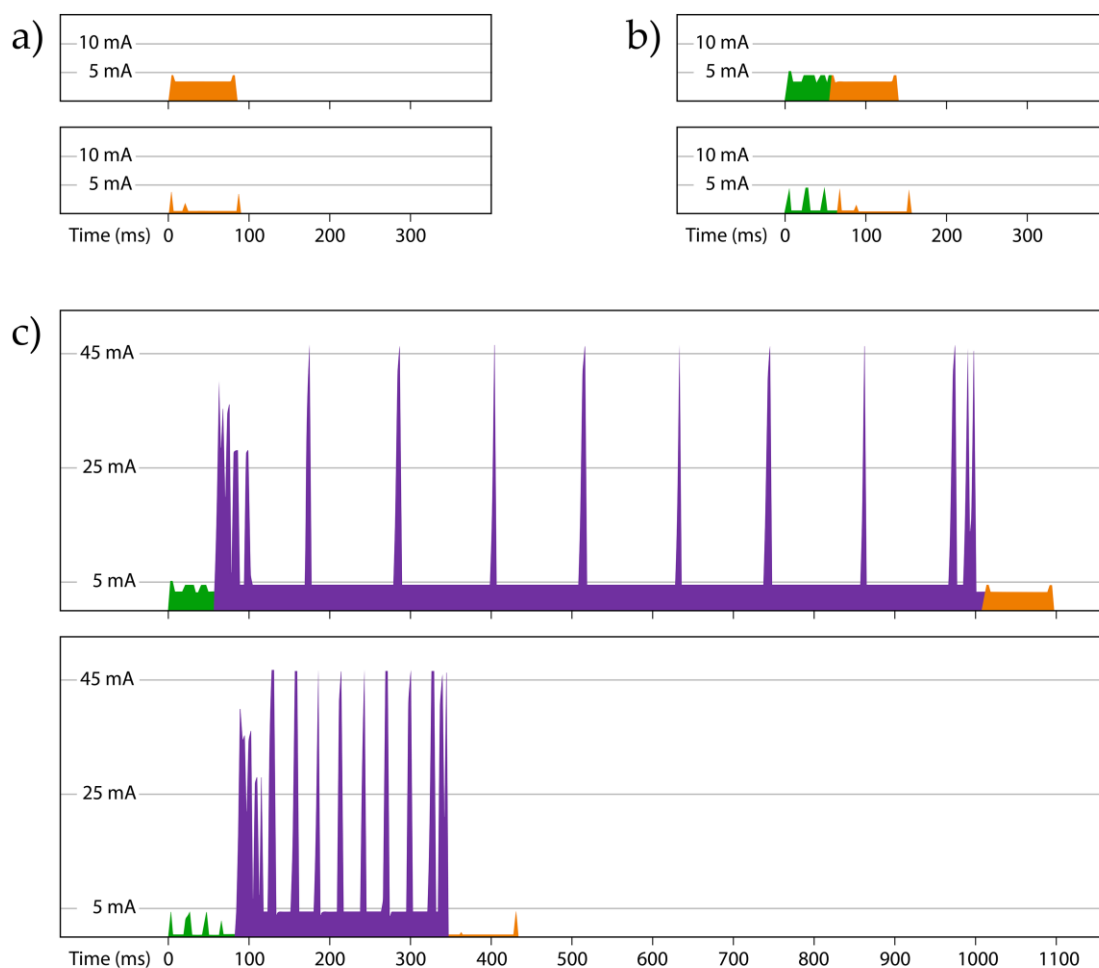
The nested structure of the logger's code means that the three duty-cycle events are contained inside each other, from smallest to largest. On **Figure 9**, the drip-counting event (orange) is encompassed by the RTC triggered data buffering event (green), and the SD saving event (purple) starts with the RTC sequence (green), then writes data to the SD card, and then ends by passing through the drip counter (orange) vibration delay before the logger returns to sleep.

452 **Figure 9** and **Table 5** show the current drawn during those duty-cycle events with two versions
 453 of the logger code running on the same data logger. The first plot in each set is not run-time power
 454 optimized and the second version includes the following power reduction techniques:

- 455 a) Delay statements were replaced with brief processor sleeps
 456 b) PRR settings disable all internal peripherals except Timer0
 457 c) The I2C bus clock was accelerated to ~400 kHz
 458 d) SPI transfer speed was doubled when initializing the SDfat.h library.

459 The RTC triggered reading+buffering event occurs 64 times before the 4 kB EEPROM is full, and
 460 the SD data save is performed. This sequence can be considered the minimum run-time duty cycle.
 461 Comparison of the amount of power required to complete one run-time cycle, to the power consumed
 462 while the logger is sleeping, helps determine when the run-time power consumption becomes a
 463 significant factor in the operational lifespan of the data logger. If this drip counter sleeps at 0.25 mA,
 464 then the battery has to supply 21,600 mAs per day even if the logger does not wake up. If that same
 465 logger requires 5.07 mAs per run-time cycle, it would have to execute 4,320 of those minimum run-
 466 time cycles to consume 21,600 mAs.

467 The point where run-time and sleep-time power requirements are equivalent would require the
 468 logger to buffer more than 3 distinct data records into the EEPROM per second. However, the
 469 optimized SD save event takes 433 ms (**Figure 9c**). This prevents more than two records from being
 470 recorded per second no matter how much power is available. Adding a safety margin for random SD
 471 latencies and slow sensors, suggests 1 Hz as the practical upper limit for discrete timestamped
 472 records with the Cave Pearl logger design. For the logger in this example, this is ~1/3 of rate needed
 473 for run-time events to equal the equal the power consumed while sleeping. A 1 Hz record-saving rate
 474 would therefore reduce this logger's operating lifespan by ~30%.



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Figure 9. Current draw from a 4.6 V supply during the three events in the drip counter's duty-cycle: (a) Drip counting (b) Reading sensors and buffering data to EEPROM (c) Transferring that buffered data

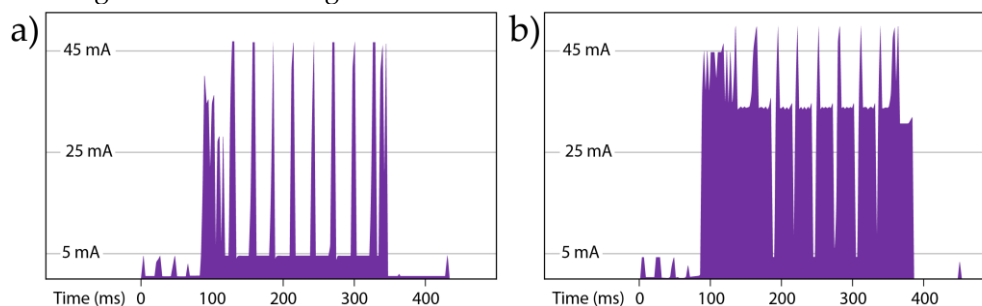
478 to a no-name 1 GB microSD card. The upper graph of each pair shows current before run-time power
 479 optimization, while the lower graph in each set shows the same event after optimization techniques are
 480 applied. These records were captured with an Arduino UNO measuring the voltage drop across a 12 Ω
 481 shunt resistor at ~89 kHz (ADC prescalar=8) [26].
 482

483 **Table 5.** Total charge and duration of the duty-cycle events shown in Figure 9.

	Drip	RTC	SD save
Before Optimization:			
Duration (ms)	87	140	1200
Charge required (mAs)	0.2324	0.4056	5.980
After Optimization:			
Duration (ms)	89	157	433
Charge required (mAs)	0.0050	0.0403	2.496

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 486 The DS3231 RTC used on this logger supports I2C bus clock frequencies up to 400 kHz, but this
 487 is four times faster than the nominal 100 kHz specification of the AT24C32 EEPROM included on the
 488 RTC module. This accelerated bus speed has not resulted in data loss over multiple deployments,
 489 and most sensors support frequencies higher than a 3.3v Pro Mini style Arduino's 400 kHz maximum.

490 Any chip-based device can exhibit unexpected power consuming behaviors, and SD cards
 491 provide a particularly relevant example. Modern microSD cards are designed to be used on a high-
 492 speed Secure Digital Input Output (SDIO) bus with 16 kB (or larger) multi-block writes and reads.
 493 Large capacity cards must emulate the slower 512 byte block-access that Arduino libraries use,
 494 leading to the erasing and rewriting of flash memory areas much larger than the data actually being
 495 saved (**Figure 10**). Nokia SD cards in the 128 to 512 MB size range do not suffer from this problem,
 496 and generally consume 50% less power than other branded cards for identical data saving events.
 497 Older 256 and 512 MB SanDisk brand cards also perform well with the Cave Pearl data logger,
 498 delivering low sleep currents between 60-80 μ A [27]. SD card sleep currents can be checked with an
 499 ammeter during breadboard testing.



500
 501 **Figure 10.** Current draw from a 4.6 V supply by different SD cards accessed in SPI mode: (a) Current
 502 drawn during a power optimized save to a no-name 1 GB microSD card that *is* compatible with 512 byte
 503 data saves. (b) Current draw on that same logger running the same code using a SanDisk 2 GB microSD
 504 card that *is not* compatible with small blocks sent over the SPI interface. Though the data was recorded
 505 without error, the event required 10.33 mAs which is ~ 4 times the power consumption of the 1GB card.
 506 These records were captured with an Arduino UNO measuring the voltage drop across a 12 Ω shunt
 507 resistor at ~89 kHz (ADC prescalar=8) [26].

508 6.4. Power considerations: Conclusion

509 The software-side techniques described in this section have already been embedded in the drip
 510 logger example code provided on GitHub [15]. The hardware based strategies such as SD card testing,
 511 or RTC pin powering, have to be implemented at the time of the build. Hardware methods *are not*
 512 *required for successful logger operation*, although they can extend the operational life to achieve multi-
 513 year deployments.

514 Loggers built to the basic plan, with no RTC pin powering (**Figure 1**), typically sleep at ~0.20 mA
515 before sensors are added, easily reaching twelve months of operation using 3 AA cells in series as the
516 main power supply (**Figure 6**). The maximum dropout voltage for the MIC5205 regulator commonly
517 used on mini-style Arduino boards is 350 mV. To protect SD card data, a data logger should go into
518 shutdown mode when the battery pack reaches: 3.65 V (ie. the regulator's 3.3 V output plus the
519 maximum dropout voltage under load). At that point that each of the individual cells in a 3 battery
520 pack is still at ~1.20 V, leaving up to a third of their capacity unused. Experience has shown that
521 drawing alkaline batteries down to the 0.8 V level quoted in performance specifications significantly
522 increases the probability of battery leakage, especially when field logistics prevent retrieving the units
523 on schedule.

524 Longer operational lifespans can be achieved by adding parallel battery banks which are isolated
525 from each other with 1N5817 Schottky diodes. Power supplies with up to 4 banks of the 3 x AA
526 batteries have been successfully deployed on Cave Pearl units driving high-drain sensor
527 combinations. Even with that extra capacity, it is recommended that field deployments use primary
528 cells with anti-leak protection.

529 **7. Case Study #1 - Monitoring vadose zone hydrology using drip counters**

530 *7.1. Nature of the Problem*

531 Cave speleothems are secondary calcite deposits formed in cave voids by infiltrating water, and
532 they provide valuable multi-proxy climate records with global distribution [28]. Understanding how
533 the climate signal is transmitted and modified as meteoric water passes through the unsaturated
534 vadose zone is an area of active research, with the goal of improving paleoclimate reconstructions
535 from speleothem calcite.

536 Cave drip rates have been studied in the past with manual counts/collections. That data was
537 only available during site visits, or as averages over the time between visits if water was collected.
538 Some sites were instrumented with surface meteorological equipment designed for relatively large
539 fluxes. Scale mismatch and large power requirements spurred the development of custom
540 monitoring solutions [29], with new instruments like the ~ £300 "Stalagmate" drip counter by
541 Driptych providing quality field data for a number of drip monitoring projects [30, 31, 32]. An
542 inexpensive open-source alternative, suitable for use in caves with a range of sensors would facilitate
543 larger installations.

544 *7.2. Drip Counter Construction*

545 The drip counter housing is composed of a "Fernco Qwikcap" base connected to a 4 inch
546 diameter PVC drain cap with a stainless steel pipe clamp (**Figure 5a** and **5b**). The sensor is an
547 ADXL345 accelerometer operating in tap-sensing mode, and the impact of a drip on the surface of
548 the housing sends an alarm-low signal to the Arduino (on pin D3). This triggers an interrupt
549 subroutine which increments a counter variable before returning the logger to sleep. At a user defined
550 interval, the RTC alarm (connected to pin D2) wakes the logger, which then saves the accumulated
551 drip-count to the EEPROM buffer, with a timestamp and a reading from the temperature register in
552 the RTC. Accelerometer axis readings are recorded once a day to confirm that the unit has not
553 changed position during the deployment.

554 *7.3. Field Deployment*

555 In September 2014, six prototype drip counters were deployed in the Rio Secreto section of the
556 Sistema Pool Tunich cave, located ~5 km from the Caribbean coast of the Yucatan Peninsula, Mexico.
557 This increased to 20 units by the end of 2015, distributed in clusters of 3-4 units in four chambers of
558 the cave. Drip counters are harnessed to the tops of stalagmites using cable ties, at a slight angle to
559 prevent accumulated water from affecting the count (**Figure 11**). Six service trips have been
560 completed in the 36 months since the initial deployment, and the cumulative total is greater than 450

561 months of drip logger operating time. Additional Cave Pearl loggers were deployed with other
562 sensor combinations to provide correlated data on rainfall, temperature, barometric pressure, relative
563 humidity and water level.

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Figure 11. A drip-sensor tethered by cable ties to the top of a stalagmite, at a slight incline to prevent water accumulating on the surface.



574 7.4. Performance & Validation

575 Six drip counter units have failed to date. The majority of these
576 failed in the first year of deployment with the accelerometer set to its
577 maximum sensitivity. This caused some units to double-count or to
578 enter self-triggering loops which rapidly depleted the batteries.
579 Deployments from 2015 to present show that reduced sensitivity on the ADXL345 still allows for
580 reliable drip detection over fall distances between 0.2 to 8 m. The drip counting event uses so little
581 power that loggers which sleep below 0.25 mA will run >1 year on three alkaline batteries despite
582 drip count variations over two orders of magnitude.

583 The housings have proven to be robust, with no significant water ingress despite the upward
584 facing seam of the flexible cap on the housing. Desiccant indicator beads inside the unit do begin to
585 shift color on deployments longer than 6 months, possibly due to slow water-vapor permeability at
586 the solvent welded seam. The project now uses two 10 g pouches of silica gel desiccant inside the unit
587 for deployments lasting more than one year.

588 The accuracy of the drip counters is demonstrated by comparison of manual counts with the
589 logger data (**Figure 12**). The R^2 of manual counts compared to logger records is 0.99 (**Figure 13**),
590 excluding observations where either manual or instrument count was below 1 drip / 15 min.
591 Maximum instrument response is ~15,000 drips in 15 minutes, and this was exceeded at station
592 RST099 – Pulpo Showerhead (**Figure 12a**). The Pulpo Showerhead is a shaft created by penetrating
593 tree roots that have since rotted away. That drip point has been dry during every service-visit, but
594 the 2 m diameter calcite mound beneath the shaft corroborates the recorded data showing episodic
595 flows associated with large recharge events. Even when flow rates exceed the units drip counting
596 limit, the data does capture the duration of the event.

597 7.5 Discussion

598 Flooding events knocked some of the units off-station during the early deployments but the
599 displaced units yielded long strings of zeros in the record, indicating that internal sensor noise was
600 not creating false-positive counts in the absence of drip impacts. Units that were not displaced by the
601 flooding recovered gracefully after months of submersion with no apparent hysteresis.

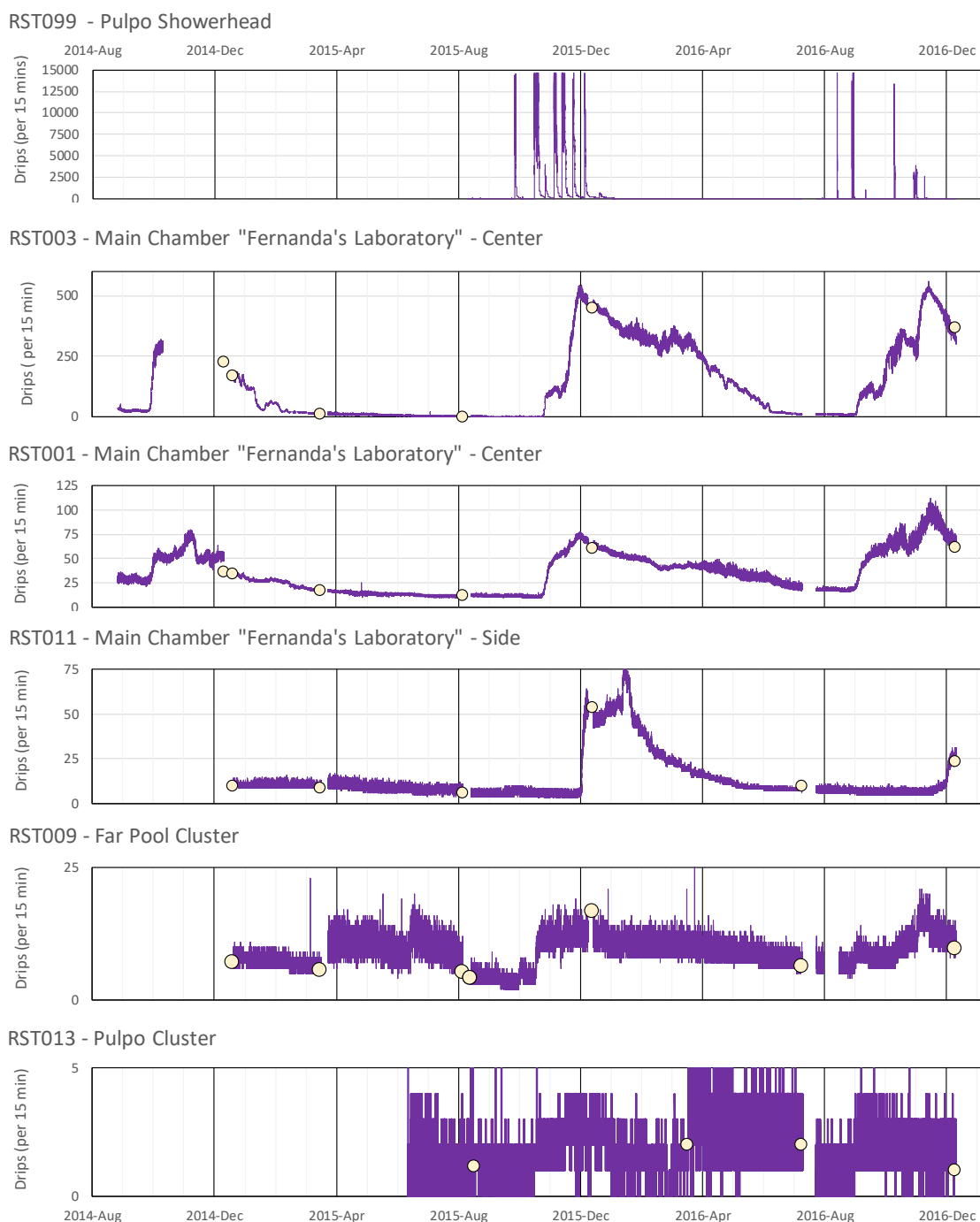


Figure 12. Drip data from Cave Pearl loggers (purple line) with manual drip counts (yellow circles) in units of drips / 15 min from long-term monitoring stations in the Rio Secreto section of the Pool Tunich Cave System. Panels are arranged from high to low drip rates, with the top panel showing the Pulpo Showerhead that episodically exceeds the instrumental limit of ~15,000 drips / 15 min, and the bottom panel showing RST013 with less than 5 drips / 15 min.

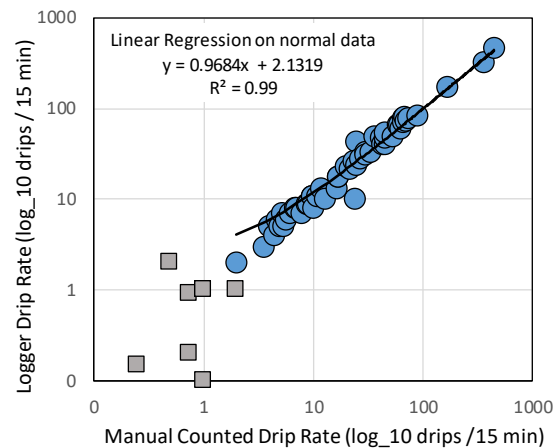
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The maximum count per interval from the drip-sensor configuration is constrained by ~75 ms of added processor sleep before the tap sensing alarm can be reactivated. This delay was required to allow the housing surface to stop vibrating, and in the case of drip falls greater than 8 m, even longer delays were required to prevent double counts. Indicator LED blinks during sensor/interrupt events made it easy to spot and correct these over-counting situations. Having to wait for the vibrations to die down is a fundamental limitation of the accelerometer based drip-counting method and these added delays cause a corresponding reduction in the temporal resolution. The logger itself can process interrupts several orders of magnitude faster than this application demonstrates, and the

617 design can be repurposed for sensors generating frequency pulses in the 50 kHz range, depending
 618 on how much code is executed in the interrupt service routine.

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Figure 13. Correlation between manually counted drip rate (shown as drips / 15 min on X-axis) against number instrument counted drips (x/15 min on Y-axis). Linear regression on normal data has an R^2 of 0.99, excluding counts where either manual or instrument reading is 1 drip or less / 15 min (squares). Both axes shown as \log_{10} .



630 8. Case Study #2 - Tracking water flow in a flooded 631 cave system.

632 8.1 Nature of the problem

633 The Yucatan Peninsula of Mexico is experiencing rapid urbanization and tourist development
 634 on a coastal karst aquifer which serves as the only source of potable water for the region. This aquifer
 635 includes an extensive network of flooded conduits of 10-100 m in width [33] with > 1300 km surveyed
 636 to date. The aquifer is density stratified, with a mass of fresh meteoric water floating on top of
 637 intruding marine waters. The aquifer is broadly influenced by the coastal semi-diurnal micro tides
 638 (~30 cm amplitude), with an annual range of ~70 cm. Reversing and bi-directional fresh-saline flows
 639 are common [34]. Aquifer discharges include submarine springs or blue holes, and rocky sided
 640 estuaries (locally called caletas) formed where the cave ceiling at the coastline has collapsed [33].
 641 Technical SCUBA diving is the method of choice for accessing these subterranean estuaries.

642 Large oceanographic flow meters have been used in several locales to obtain time series of point
 643 velocity in flooded karst conduits (Yucatan [35]; Bahamas [36]; Florida [37, 38]). These instruments
 644 were not optimal for subterranean use, as their physical size and mass require lift-bag deployments
 645 and anchoring chains. Even with smaller units now available, the cost of \$5-10k USD per unit is still
 646 prohibitive for a large network of sensors.

647 8.2 Flow Meter Construction

648 Simple pendulums can be used to infer velocity by measuring the tilt angle of a body suspended
 649 in a flowing liquid [39] and several research groups have developed open water instruments for
 650 coastal deployments based on the principle. Variations include the commercially available Lowell
 651 TCM-1 [40], a buoyant tethered sphere [41], and the URSKI float design [42].

652 This project is currently using an LSM303DLHC accelerometer to measure tilt angle, and bearing
 653 is determined from the magnetometer (compass) present on the same IC chip [43]. The sensor module
 654 is mounted inside the lid of the submersible housing using double sided tape (**Figure 5c**). Early body
 655 prototypes used a housing constructed from 4 inch PVC end caps suspended from a moving rod
 656 (**Figure 14**). A low friction pivot joint fashioned from cable ties with mounting holes allows the
 657 assembly to swing freely.

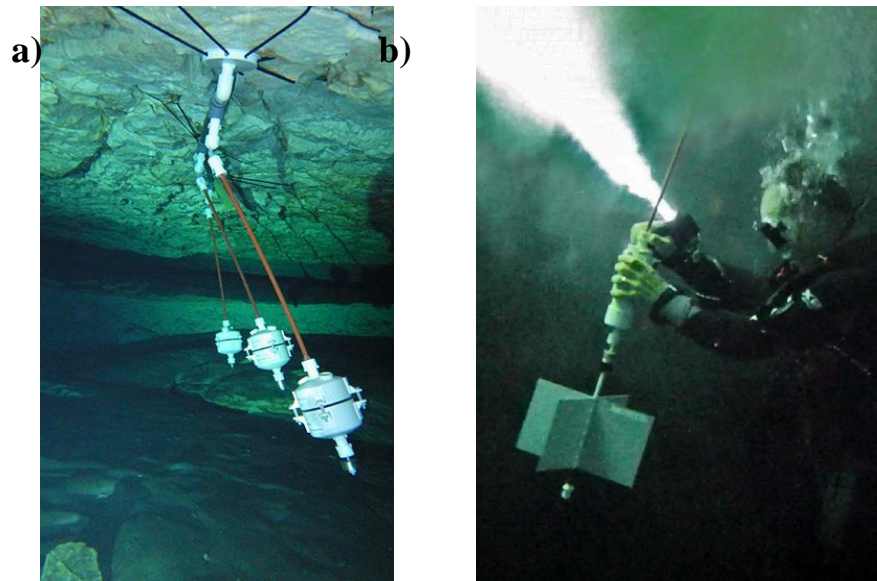


Figure 14. Deployments of tilt flow meter: (a) An early flow meter installation in the Casa Cenote cave, at ~300 m from the blue hole discharge. Multi-logger deployments with ~ 1 m spacing allow assessment of inter-unit variability. Flow sensors are ballasted to slightly negative buoyancy, allowing soft bungee cord anchors that cause no damage to the cave. (b) High surface-area flags in low-flow conditions mechanically enhance the instrument response.

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Each accelerometer is calibrated by taking measurements while slowly spinning the fully assembled logger through orthogonal 360° rotations [44]. Those readings are processed with Magneto v1.2 software [45] to determine correction factors for the sensor's internal offset and sensitivity errors. The units are then suspended from a pivot for several hours to quantify offsets created by the physical mounting. Noise in the sensor readings is reduced with a smoothing filter which disposes of the two highest and the two lowest values from a 13 reading burst sample, captured every 15 minutes [46]. The final angle of inclination is calculated from the averages of those remaining raw axis readings.

672 8.3 Field Deployment

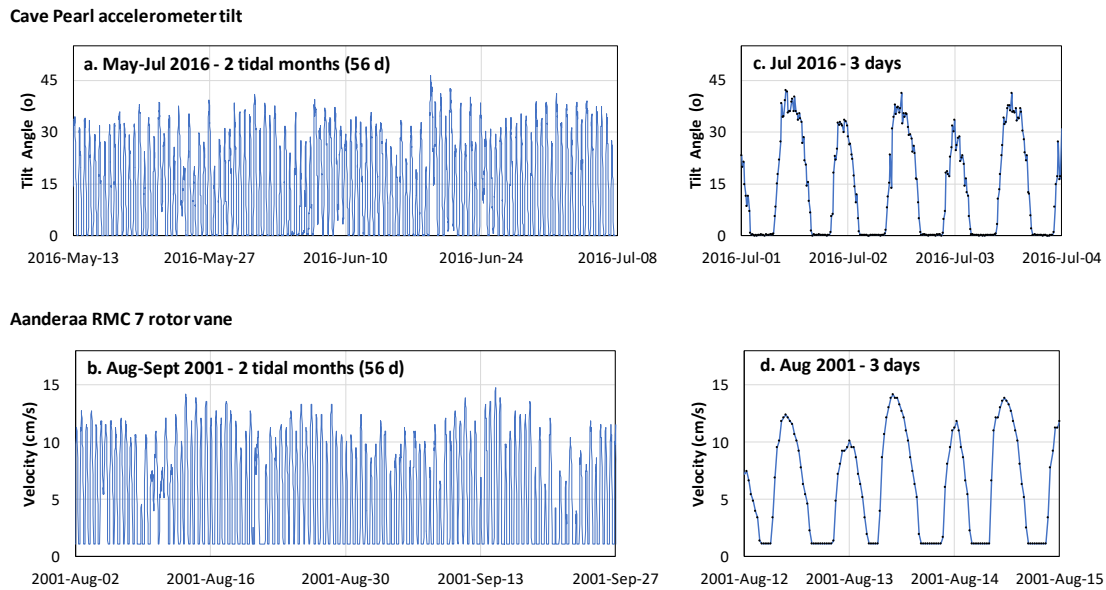
673 Cave Pearl flow sensors were installed beginning in December 2013 in the flooded cave
674 discharging at the coastal site of Casa Cenote, which was previously the site of an Aanderaa RCM 7
675 flow meter installation from February 2000 through to November 2001 [35].

676 The flow meters are suspended from anchors plates tied to the ceiling of the flooded cave. Five
677 gram stainless steel washers were added to the bottom of the housing until the rod and logger
678 combination have slight negative buoyancy. Since rod length does not affect the tilt angle, the rods
679 were sized to place the logger bodies at the vertical center of the passage. A combined pressure and
680 temperature sensor was co-deployed on the ceiling nearby to monitor tide levels.

681 8.4 Performance & Validation

682 Several units suffered power failures in 2014 due to epoxy degradation, with salt water shorting
683 sensor boards on the outer surface of the housings. No similar problems have occurred with Loctite
684 E30CL epoxy. The 316 stainless steel washers used for ballast corrode significantly over deployments
685 greater than six months, but no biofouling has occurred in the low energy cave environment.

686 Significant vortex shedding was observed with early prototypes. This was reduced on
687 subsequent deployments by increasing the internal mass of the units with a second bank of AA
688 batteries, and by adding a 120 ms time delay between the raw sensor readings before they were
689 processed by the smoothing function. The change from the larger 4 inch round body (**Figure 14**) to
690 smaller 2 inch diameter cylindrical bodies (**Figure 5e**) also helped reduce vortex shedding.



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Figure 15. Casa Cenote flow meter data comparison between Cave Pearl accelerometer-tilt flow meter (upper row) and Aanderaa RCM 7 rotor vane system (lower row). The data over 2 tidal months (56 days) shown in left panels (a) and (b) for representative periods without events, and over 3 days in right hand panels (c) and (d).

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The tilt flow meters respond well to the full range of water flow at the site (**Figure 15a**). The data series show clear semi-diurnal fluctuations from zero tilt during high tide slack-water periods to proportionally increased tilt angles during high-flow periods caused by sea level and spring-neap tidal cycles. The qualitative character of the data is highly comparable to that of an Aanderaa RCM 7 over 56 day full tide months (**Figure 15a** and **15b**), and also at a finer daily scale (**Figure 15c** and **15d**).

The Aanderaa RCM 7 data appears smoother as the unit accumulates individual rotor counts every 36 seconds and then stores a 30 min averaged value [47]. In comparison, the accelerometer tilt angles are calculated from only 13 values taken over 1.5 seconds at 15 min intervals, so that data is affected by turbulent eddies and vortex shedding during high flow periods. Both data sets show the slight “left” skew on the velocity (or tilt) curves (**Figure 15c** and **15d**), which is tied to hysteresis in the conduit flow, with slower decline in discharge during ebbing tides. The minimum recordable velocity for the Aanderaa RCM7 is 1.1 cm/s, and the flat-line minima seen in each tide cycle was originally thought to be an artifact of the heavy gimble-mounted unit being incapable of rotating in response to reversing pipe-flows. The freely-hanging hydrometric pendulum method shows this to be an interpretation error, and the Cave Pearl data unequivocally demonstrates the regular occurrence of slack water.

713 8.5 Discussion

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The tilt-flow meter configuration provides detailed records from challenging sites such as the Casa Cenote subterranean karst estuary, which is only accessible using technical cave diving. Fifteen cylindrical-body flow meters have been on deployment more than 2 years at a range of depths. Now that the underwater housing has passed this real world test, it is appropriate to begin point velocity calibration in a hydrological flue, or by co-deployment with an acoustic doppler current profiler. This will necessarily be an empirical calibration, as the irregular body profile varies with tilt angle, leading to a strongly non-linear response.

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Buoyancy control is critical for data consistency with this method, but this has proved challenging. Even when the housings are identical, AA batteries from different manufacturers (and different batches from the same vendor) vary in weight by more than 10%. Corrosion causes mass loss from the “marine grade” stainless steel ballast washers and some coastal sites range from 10-100% marine over each tidal cycle due to ocean water intrusion. Each unit is trimmed to 5 – 10 g

726 negative at the time of deployment, so that some loss of the ballast still leaves the unit slightly
727 negative.

728 Deployments at sites with very low flows showed displacements barely above accelerometer
729 noise. Attempts to address this mechanically by attaching large surface area 'drag flags' to the bottom
730 of the housings successfully increased the response by a factor of four (**Figure 12b**). Unfortunately,
731 these flags generate lift when they pass ~45 degrees of inclination. This significantly distorts the
732 instrument response, and making the approach unsuitable for sites which also experience high-flow
733 periods.

734 The underwater housing fits safely in a mesh equipment bag and has proven to be easy for
735 technical divers to deploy and exchange. This kind of flow detector is well suited to exploratory
736 deployments, providing an inexpensive way to compare the qualitative hydraulic behavior and
737 responses between numerous sites. This case study also illustrates how DIY sensor development
738 inevitably requires calibration protocols which can be achieved with a similar level of resources.
739 Calibrating unique instruments can easily require more time and effort than building or
740 programming.

741 9. Conclusion

742 The Cave Pearl Project provides a simple three-component data logging system constructed from
743 inexpensive and interchangeable components. The logger supports sensors suitable for a wide range
744 of environmental monitoring applications, and the flexible connection plan makes it easy to re-
745 arrange the core components into different physical configurations. Power optimization focuses
746 principally on reducing sleep current, leading to operational lifespans exceeding a year on AA
747 batteries. Techniques for optimizing run-time current are also presented, which become important
748 for projects that require high frequency sampling. While sensor input can be captured on the scale of
749 kHz, this platform can save discrete time-stamped records at maximum rate of ~1Hz.

750 The two environmental housings are constructed with commonly available PVC fittings using
751 basic shop tools. The surface housing withstands shallow submersion, or extended periods in 100%
752 relative humidity. The submersible housing has a sliding-cap design which increases the strength of
753 the O-ring seal at depth, and units have been deployed at depths up to 30 m for >3 years without
754 water ingress. The two case studies illustrate how these DIY housings enable similar sensor
755 configurations to monitor dramatically different aspects of a groundwater system.

756 These case studies present only two of the many sensor configurations currently being used in a
757 mini "Critical Zone Observatory" with 50+ loggers in the Yucatan Peninsula. Using I2C sensor
758 breakout boards from the hobbyist market, Cave Pearl loggers are monitoring meteorological inputs,
759 surface processes, density-stratified groundwater flows and coastal discharge on the imperiled Meso-
760 American barrier reef.

761 Other complex environmental systems can be similarly instrumented with this logger to observe
762 whole-system responses to changing boundary conditions. At less than 50 USD per unit, modest
763 research budgets can sustain a substantial number of these devices, and create custom sensor
764 arrangements for research questions that are not well served by existing commercial solutions. Open
765 source prototyping platforms enable people with little electronics or programming background to
766 build instruments capable of collecting primary data, and it is hoped that the release of the Cave Pearl
767 modular data logging system supports this endeavor in both research and educational settings.

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783
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786
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