

Article

Economic Analysis of Flat-Plate and U-Tube Solar Collectors Using an Al₂O₃ Nanofluid

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Abstract: In this study, the efficiencies of flat-plate and U-tube solar collectors were investigated experimentally when an Al₂O₃ nanofluid was used as a working fluid and compared to those of solar collectors using water. The energy saving and CO₂ and SO₂ generated were calculated and compared to those of solar collectors using water. In addition, based on the experimental results, an economic analysis of the use of solar collectors in various countries was performed. As the concentration of the Al₂O₃ nanofluid increased, the performance of the solar collector improved. The highest efficiency for the solar collectors was shown at the concentration of 1.0 vol% with the nanoparticle size of 20 nm. The maximum efficiencies of the flat-plate and U-tube solar collectors using 1.0 vol%-Al₂O₃ nanofluid with 20-nm nanoparticles was 74.9% and 72.4%, respectively, when the heat loss parameter was zero. The efficiencies of the flat-plate and U-tube solar collectors using Al₂O₃ nanofluid were 14.8% and 10.7 higher, respectively, than those using water. When 50 EA flat-plate solar collectors were operated for one year using Al₂O₃ nanofluid, the coal use, generated CO₂, and generated SO₂ were 189.99 kg, 556.69 kg, and 2.03 kg less than those of solar collectors using water, respectively. In addition, the largest electricity cost reduction was in Germany.

Keywords: solar collector; nanofluid; thermal efficiency; economic analysis; CO₂ reduction

1. Introduction

Because of the population growth and industrial development in the world, the use of energy and fossil fuel has increased. The continuous use of fossil fuels produces environmental pollutants such as CO₂ and SO₂, and these pollutants affect climate change and cause various environmental problems, such as accelerated global warming. Many countries signed the Paris Climate Change Accord on December 12, 2015 to reduce greenhouse gas emissions, reduce the annual average temperature increase of the earth, and to maintain a low temperature increase. Therefore, numerous studies on the development and application of various renewable energies have been performed. Solar energy is a renewable energy with unlimited energy, unlike fossil fuels, and has various advantages; for example, it is not concentrated in a specific area and does not cause environmental pollutions.

The most common way to use solar energy is to use a solar collector. Solar collectors can be classified as a flat-plate solar collector, an evacuated-tube solar collector, or a parabolic solar collector. In addition, the solar collector also can be divided into low-temperature, medium-temperature, and high-temperature applications depending on the operating temperature. The flat-plate and evacuated-tube solar collectors are widely used. The flat-plate solar collector is a common solar collector for residential hot water and space heating, and it has advantages such as a low assembly cost, easy installation, and inexpensive management [1, 2]. The flat-plate solar collector is made of a glass or plastic cover and a dark colored absorption plate. The evacuated-tube solar collector can reduce heat loss by convection and conduction owing to the use of vacuum technology. Thus, it can be used in the middle-temperature and the high-temperature applications even though it was used

in the cold environmental condition. In addition, it has advantages such as light weight and easy installation because it involves a 30% reduction in the installation area.

But, the energy efficiency of a solar collector is not economical because of the high installation cost. Thus, a lot of studies have been performed to increase the energy density and efficiency of the solar collector. Application of various nanofluids in the solar collector system as a working fluid is a developed method to improve the system efficiency. A nanofluid is a solid-liquid mixture with solid particles in a basic fluid, and the solid particles are 1 nm to 100 nm in size [3, 4]. Nanofluids are used to increase the heat transfer, and this effect can be obtained by dispersing non-metallic or metallic particles with a nano-size in the basic fluid. Therefore, several previous studies on the measurement of thermal conductivity and the dispersion stability of various nanofluids have been performed [5]. Charab *et al.* [6] predicted a degree of thermal conductivity enhancement through an experiment on the properties of $\text{Al}_2\text{O}_3+\text{TiO}_2/\text{water}$ nanofluids and showed improved the thermal performance in the nanofluids. Lee *et al.* [7] conducted an experiment on the heat transfer rate and absorption rate in a CNT (carbon nanotube) and Al_2O_3 nanofluid, and showed 17% and 16% improved heat transfer rate and absorption rate at 0.02 vol%-CNT compared to that of the basic fluid, respectively.

Numerous studies measuring the thermal performance in the solar collector with various nanofluids have been conducted. Verma *et al.* [8] used six nanofluids: $\text{SiO}_2/\text{water}$, $\text{TiO}_2/\text{water}$, $\text{Al}_2\text{O}_3/\text{water}$, CuO/water , graphene/water, and MWCNT (multi-walled carbon nanotubes)/water, in a flat-plate solar collector. The experimental results showed that the energy efficiency of MWCNT/water was 29.3% higher than that of water. Moghadam *et al.* [9] measured the performance of a flat-plate solar collector by applying of CuO nanofluid. In the flat-plate solar collector, the 0.4 vol%- CuO nanofluid with a 30-nm nanoparticles showed a 16.7% higher efficiency than that of water. Noghrehabadi *et al.* [10] showed that the efficiency of a flat-plate solar collector by using SiO_2 nanofluid was higher than that of water, and the efficiency also increased as the mass flow rate increased. However, the efficiency increase was not significant. In addition, Yousefi *et al.* [11] investigated the effect of the mass flow rate of working fluid, concentration of the nanofluid, and surfactant on the efficiency of a solar collector and reported that the efficiency of the solar collector using 0.2 vol%- Al_2O_3 nanofluid was 28.3% higher than that with using of water. Besides, the efficiency of the solar collector increased up to 15.63% when a surfactant was used. Marquez and Prieto [12] investigated the variation of the efficiency when the tilt angle of the flat-plate solar collector was varied and reported that the average changes in the efficiency for the tilt angle was 21.6%. Ge *et al.* [13] investigated the exergy efficiency in a flat-plate solar collector. When the ambient temperature was 20°C , solar radiation was 800 W/m^2 , mass flow rate of working fluid was 0.05 kg/s , and inlet temperature of working fluid was 50°C , the useful exergy rate was 5.96%, and the loss exergy rate was the largest at 72.9%. Overall, in case of using nanofluid as the working fluid in the flat-plate solar collector, the efficiency of the solar collector could be improved [14-18].

Studies on the application of a nanofluid in an evacuated-tube solar collector were also performed. Ghaderian and Sidik [19] improved the thermal properties by using an Al_2O_3 nanofluid in an evacuated-tube solar collector, and the efficiency of the evacuated-tube solar collector using 0.06 vol%- Al_2O_3 nanofluid was 58.65% higher than that of water. Sabiha *et al.* [20] measured the performance of an evacuated-tube solar collector, and a 93.4% improved efficiency was shown when a 0.2 vol%-SWCNT (single-walled carbon nanotube) nanofluid was used, which was 71.8% higher than that using water. Iranmanesh *et al.* [21] investigated the thermal efficiency when a graphene nanofluid was used in an evacuated tube solar collector. The maximum efficiency with a 0.1 wt%-graphene nanofluid was 90.7%, which was 35.8% higher than that with water.

Research on the application of various nanofluids in a direct absorption solar collector has also been performed. Delfani *et al.* [22] studied the effect of the internal emissivity, mass flow rate of the nanofluid, and concentration of the MWCNT nanoparticle on the efficiency when the MWCNT nanofluid was used in the direct absorption solar collector. The thermal performance of the solar collector increased with the increase of concentration and mass flow rate of the nanofluid. In addition, the maximum efficiency was shown at 100 ppm-MWCNT nanofluid, and the performance improvement was 29% higher than that of the water. Menbari *et al.* [23] reported that the application

of a CuO nanofluid in a direct absorption solar collector could increase the thermal efficiency by 18%-52% when the concentration of the CuO nanofluid increased by 0.006%. Karami *et al.* [24] experimentally showed that the performance of the direct absorption solar collector increased by increasing the concentration of the CuO nanofluid. The maximum efficiency was obtained when the mass flow rate of the working fluid was 90 l/h and the concentration of the CuO nanofluid was 100 ppm. This was 17% higher than that with water. Except for studies presented this paper, many studies have been conducted to measure the efficiency of a direct absorption solar collector by applying of a nanofluid as a working fluid [25-28].

Previous studies have shown that applying a nanofluid as a working fluid in a solar collector can produce a higher thermal efficiency than that of a basic fluid. However, experimental studies of an efficiency comparison using a nanofluid in flat-plate and U-tube solar collectors are not sufficient in the literature. Moreover, the experimental studies on the performance characteristics using wide operating conditions are limited. In addition, the economic analysis on the performance improvement when the nanofluid uses in the two types of solar collectors and comparison of electric usage and cost in representative cities have not carried out. In this study, the thermal efficiency in the flat-plate and U-tube solar collector based on the size of the Al_2O_3 nanoparticle and concentration of the Al_2O_3 nanofluid was experimentally measured. The experimental results were used to calculate the reduction of coal use, generated CO_2 , and generated SO_2 , and those were compared to those of solar collectors using water for one year under the maximum efficiency. In addition, based on the calculated results, the saved energy was replaced by the amount of coal usage, and that was converted into electricity and the reduction of the electricity cost in several countries. The electricity cost was also analyzed and compared when the heat pump and electric heater were used with the reduced electricity.

2. Experimental setup and procedure

2.1. Experimental setup and test method

Because the performance of a solar collector is influenced by the outdoor temperature and solar radiation, the performance test of a solar collector should be performed with a wide range of operating conditions. Figure 1 shows a configuration of experimental apparatus of this study. Under same operating condition, to compare the efficiency of the flat-plate and U-tube solar collectors using an Al_2O_3 nanofluid and water, the experiment was carried out using the same location and time for four solar collectors. The test setup consisted of two types of each solar collector, a constant thermal bath for removing the heat load, a heat storage tank and a circulation pump. Water and Al_2O_3 nanofluid were used as the working fluid simultaneously. To investigate the efficiency of the solar collector, the heat gain in the solar collector should be calculated. Thus, the mass flow rate of the working fluid and the temperature at the inlet and outlet of the solar collector, the solar radiation and ambient temperature were measured. The temperature of the working fluid at the inlet and outlet of the solar collector and ambient temperature was measured by a T-type thermocouple. The solar radiation was measured using a solar radiation meter. Moreover, a mass flow meter was used to measure the mass flow rate of the working fluid. The data from the mass flow meter, thermocouple, and solar radiation meter were collected using a data logger.

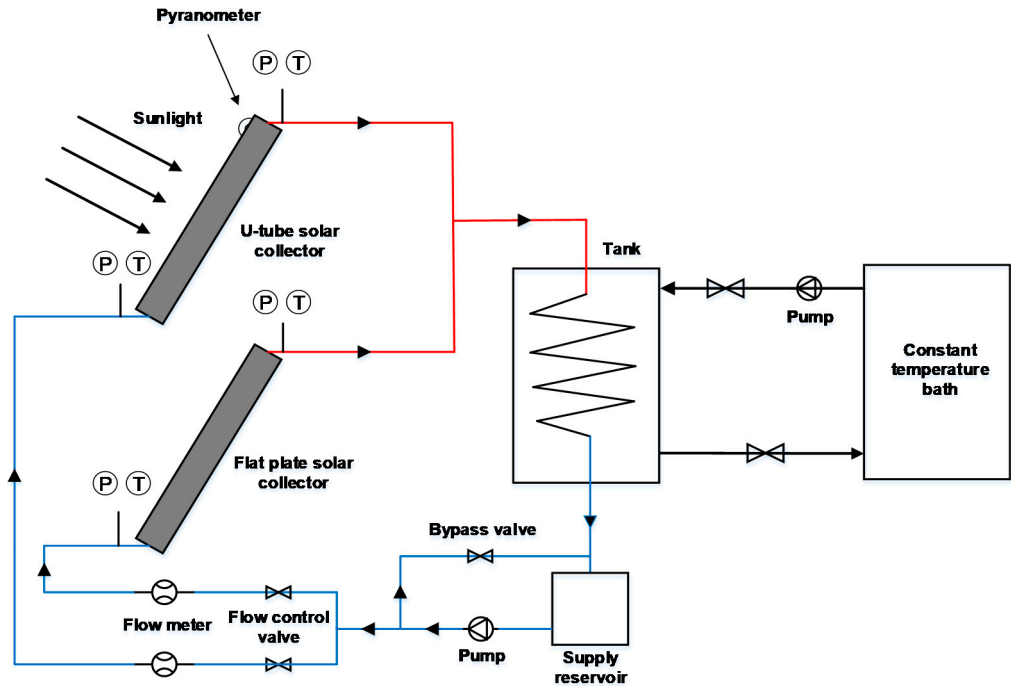


Figure 1. Configuration of experimental apparatus

The uncertainties of the measuring equipment of this study are listed in Table 1. The uncertainty in the experimental results was directly related to the efficiency of the solar collector. That was caused by the error of the measuring equipment from the mass flow meter, thermocouple, and solar radiation meter. The uncertainty of the efficiency in the solar collector was calculated using Equation (1) [29].

$$\frac{\delta \eta}{\eta} = \left[\left(\frac{\delta \dot{m}}{\dot{m}} \right)^2 + \left(\frac{\delta (T_o - T_i)}{T_o - T_i} \right)^2 + \left(\frac{\delta G}{G} \right)^2 \right]^{0.5} \tag{1}$$

Where, \dot{m} was the mass flow rate of working fluid, G was solar radiation, and the parameters T_o and T_i were the outlet and inlet temperature of the solar collector, respectively. Using Equation (1), the maximum uncertainty of the experimental results for the wide operating conditions was approximately 3.02%, and the average uncertainty was 1.44%.

Table 1. Uncertainties in the measuring equipment

Parameter	Type	Range	Accuracy
Thermocouple	T-type	−200°C–300 °C	± 0.75%
Solar radiation sensor	Silicon pyranometer	0–2000 W/m ²	± 1.95%
Mass flow meter	-	0–1.4 m ³ /hr	± 0.5%
Data logger	-	-	± 100 ppm

The specifications of the flat-plate and U-tube solar collectors are listed in Table 2. The installation angle of two types of solar collectors was 45° to the south. This was a typical installation angle in Korea for use in the winter season. The experiment was carried out from 10:00 am to 17:30 pm in Gwangju (Latitude: 35° N, Longitude: 126° E), Korea.

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Table 2. Specifications of the solar collectors

Parameter	Flat-plate solar collector	U-tube solar collector
Collector length (mm)	2,000	1,445
Collector width (mm)	1,000	1,640
Gross area (m ²)	2.00	2.37
Weight (kg)	36	51.5
Riser tube material	Copper	Copper
Inner diameter of pipes (mm)	8	10
Outer diameter of pipes (mm)	8.8	15
Absorptivity of absorber coating	0.95	0.95

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The efficiency of the solar collector was measured according to the size of the Al₂O₃ nanoparticle and the concentration of the Al₂O₃ nanofluid. The sizes of the Al₂O₃ nanoparticle in the Al₂O₃ nanofluid were 20 nm, 50 nm, and 100 nm. The concentrations of the Al₂O₃ nanofluid were 0.5 vol%, 1.0 vol%, and 1.5 vol%. The mass flow rate of the working fluid (water and Al₂O₃ nanofluid) was fixed at 0.047 kg/s. The detailed experimental conditions in this study are presented in Table 3.

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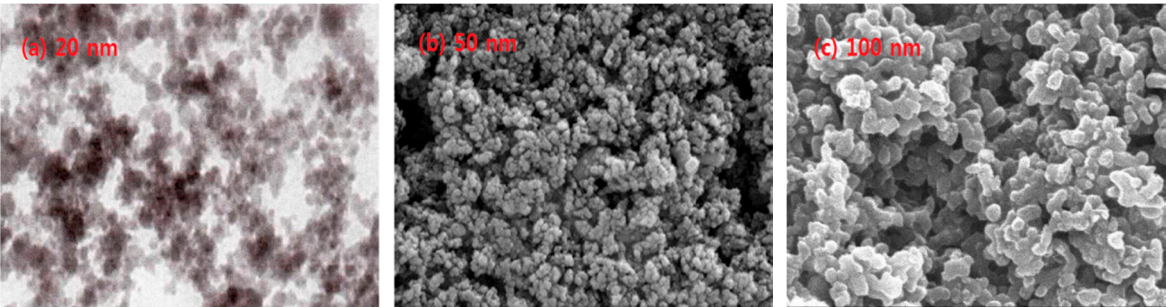
Table 3. Experimental conditions

Item	Conditions
Nanoparticle type/Basic fluid	Al ₂ O ₃ /Water
Nanoparticle size (nm)	20, 50, 100
Nanofluid concentration (vol%)	0.5, 1.0, 1.5
Mass flow rate (kg/s)	0.047
Solar radiation (W/m ²)	47–792
Experiment time	AM 10:00–PM 17:00

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Figure 2 presents a SEM(scanning electron microscopy) image according to the size of the Al₂O₃ nanoparticles used in this experiment. The shape of the Al₂O₃ nanoparticle was spherical, and the particles were dispersed in the nanofluid. Precipitation of dispersed nanoparticles in the nanofluid after one week was not observed.

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Figure 2. SEM micrograph of the Al₂O₃ nanoparticle: (a) 20 nm; (b) 50 nm; (c)100 nm.

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2.2 Efficiency calculation of the solar collector

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The specific heat of the Al₂O₃ nanofluid should be determined in order to calculate the efficiency of the solar collector, and it was obtained as follows.

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$$c_{p(nf)} = \frac{(1 - \varphi)\rho_{bf}c_{p(bf)} + \varphi\rho_n c_{p(n)}}{(1 - \varphi)\rho_{bf} + \varphi\rho_n} \tag{2}$$

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The parameters $c_{p(bf)}$ and $c_{p(n)}$ were the specific heat of the basic fluid and Al₂O₃ nanoparticle, and ρ_{bf} and ρ_n were the density of the basic fluid and Al₂O₃ nanoparticle, respectively. φ was the concentration of nanofluid.

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By using the useful heat gain, solar radiation and surface area of solar collector, the efficiency of the solar collector could be calculated with Equation (3).

$$\eta = \frac{Q_u}{A_c G} = \frac{\dot{m} c_p (T_o - T_i)}{A_c G} \quad (3)$$

The parameter Q_u was the useful heat of the solar collector, G was the solar radiation and A_c was the surface area of the solar collector. The parameters \dot{m} and c_p were the mass flow rate of working fluid and specific heat of the water or nanofluid. And, the parameters T_o and T_i were the outlet and inlet temperature of the solar collector, respectively.

Based on the experimental results, an economic analysis on the use of the solar collectors in various countries was performed. Using the climate data, the difference in heat gain of solar collectors using Al_2O_3 nanofluid and water for one year was calculated. The heat amounts obtained from the solar collectors using Al_2O_3 nanofluid compared to that using water during one year were calculated, and the results were converted to the reduction of coal use and CO_2 and SO_2 generated. In addition, these converted to the electric usage and electric cost for six representative cities in the world and electric cost was compared when the electric heater and heat pump were used.

3. Results and Discussion

Figure 3 shows the efficiency variations in the flat-plate and U-tube solar collectors according to the nanoparticle sizes when the mass flow rate of the working fluid and the concentration of the Al_2O_3 nanofluid was 0.047 kg/s and 1.0 vol%, respectively. Since the efficiency of the solar collector can be influenced significantly by environmental conditions, the performance of solar collector was generally analyzed by using the heat loss parameter $((T_i - T_a)/G)$ which contains the solar radiation (G), inlet temperature of working fluid (T_i) and ambient temperature (T_a). The experimental results showed that the efficiency of the solar collector was presented the highest one when the heat loss parameter was zero, and the efficiency of solar collector decreased as the heat loss parameter increased. Besides, the highest efficiency was presented when the Al_2O_3 nanoparticle size was 20 nm for the flat-plate and U-tube solar collectors. When the 20 nm-1.0 vol% Al_2O_3 nanofluid was used as the working fluid in the solar collector, the maximum efficiency of the flat-plate solar collector was 74.9%. This was 5.8% and 6.9% higher than those when the nanoparticle size was 50 nm and 100 nm, respectively. For the U-tube solar collector, the maximum efficiency was 72.4% when the 20 nm-1.0 vol% Al_2O_3 nanofluid was used. This was 2.96% and 5.05% higher than those with a nanoparticle size of 50 nm and 100 nm. In this study, the maximum efficiency of the solar collector occurred with the 20 nm- Al_2O_3 nanofluid. This was the smallest nanoparticle size in this study. When the nanoparticle size decreased with the same concentration of nanofluid, a larger number of nanoparticles were contained in the nanofluid. This produced a higher thermal conductivity and heat transfer because the Brownian motion of the nanoparticles and the interaction between the nanoparticles increased proportionally with the amount of nanoparticles. Therefore, the performance of the solar collector improved as the size of the nanoparticles decreased regardless of the type of solar collector. When the Al_2O_3 nanofluid with the 20 nm-nanoparticle was used in the flat-plate solar collector, the maximum efficiency was increased approximately 3.5% compared to that of the U-tube solar collector.

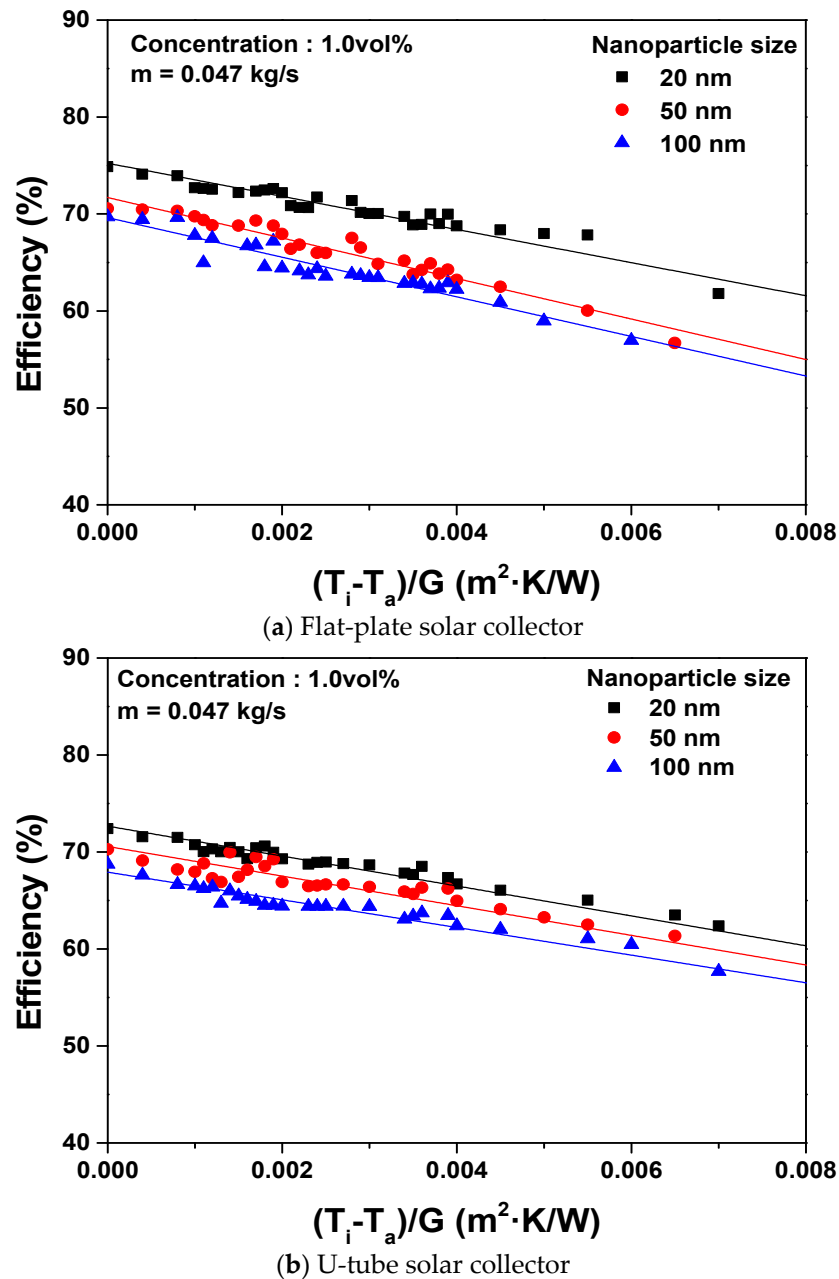


Figure 3. Efficiency variations in the solar collector for various nanoparticle sizes: (a) Flat-plate solar collector; (b) U-tube solar collector.

Figure 4 shows the efficiency variation of the flat-plate and U-tube solar collectors according to the concentration of the Al_2O_3 nanofluid. The nanoparticle size was fixed to 20 nm because this size demonstrated the highest efficiency of the solar collector when the mass flow rate of the working fluids was 0.047 kg/s. The efficiencies of the solar collectors using the Al_2O_3 nanofluid were significantly higher than those of solar collectors using water. In case of the flat-plate solar collector, the highest efficiency of the solar collector was 74.9% at $T_i = T_a$ and the Al_2O_3 nanofluid concentration of 1.0 vol%. This was a 19.7% higher efficiency than that using water, and it was 5.9% and 2.5% higher than those at the concentrations of 0.5 vol% and 1.5 vol%, respectively. In case of the U-tube solar collector, the highest efficiency was 72.4% at the concentration of 1.0% vol. This was 14.8% higher than that using water. Moreover, the efficiency of the U-tube solar collector at the concentration of 1.0 vol% was 8.9% and 6.4% higher than those at 0.5 vol% and 1.5 vol% Al_2O_3 nanofluid, respectively. For the experimental results, the solar collectors showed a maximum efficiency at the concentration of Al_2O_3 nanofluid of 1.0 vol%. In a previous study [30-32], the efficiency of the solar collector increased with the increase of the thermal conductivity of the nanofluid. However, in this study, the

efficiency of the solar collector at the concentration of 1.5 vol% was less than that at the concentration of 1.0 vol%. The effect of thermal conductivity on the thermal performance of the solar collector was significant; however, additional factors affected the performance of the solar collector. As shown in Fig. 4, even though the thermal conductivity at the concentration of 1.5 vol% was higher than that of 1.0 vol%, the dispersion stability of the nanoparticles was not ensured because the dispersion stability decreased with the increase of the concentration of the nanofluid. Moreover, the heat transfer and thermal absorption decreased owing to the increase of the viscosity. Therefore, the efficiency of the solar collector at the concentration of 1.5 vol% was less than that at the Al_2O_3 concentration of 1.0 vol%.

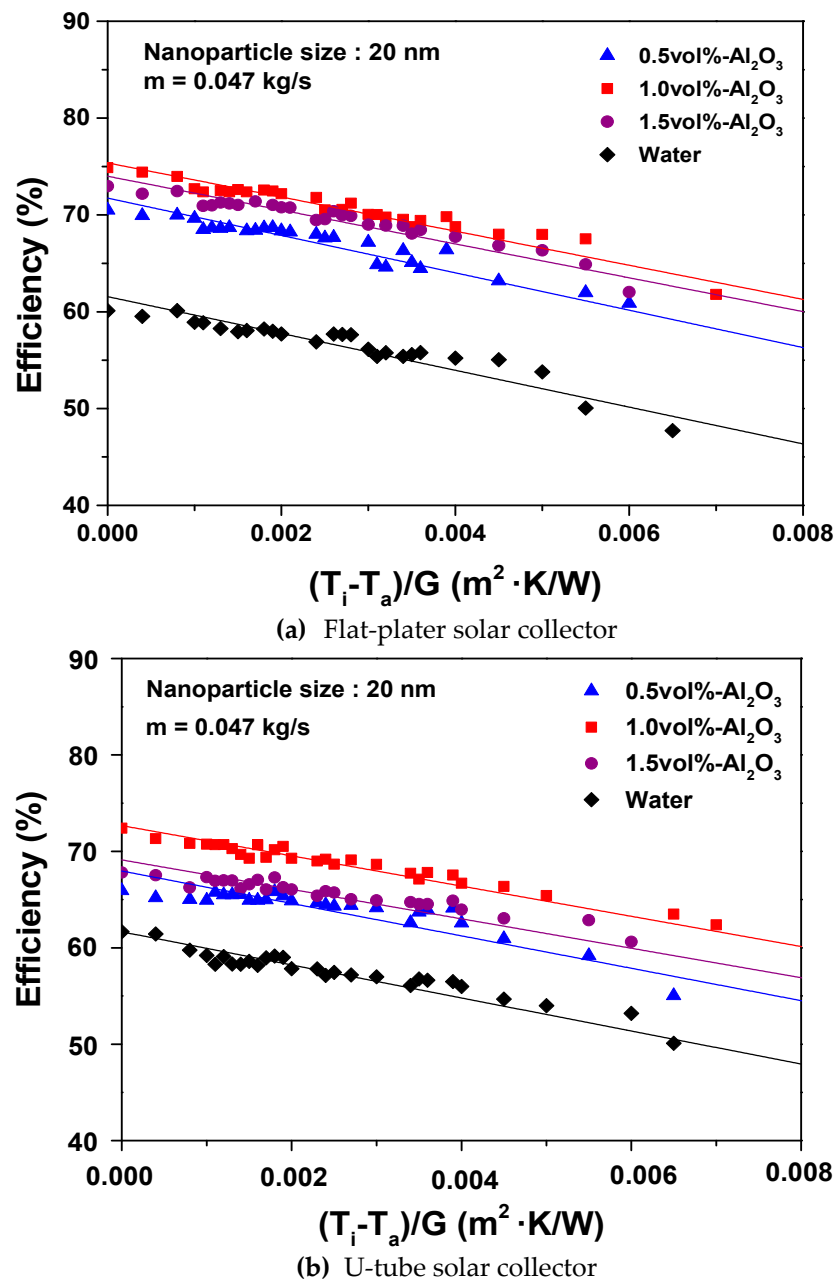


Figure 4. Efficiency variations in the solar collector for various nanofluid concentrations: (a) Flat-plate solar collector; (b) U-tube solar collector.

The highest efficiency for two types of solar collectors was achieved with the Al_2O_3 nanoparticle size of 20 nm and the Al_2O_3 nanofluid concentration of 1.0 vol%. In this study, the 1.0 vol%- Al_2O_3 nanofluid with the Al_2O_3 nanoparticle size of 20 nm was used as the working fluid in two types of solar collectors for one year in Gwangju, Korea. The energy savings was calculated and compared when water was used in the two solar collectors under same operating condition. The solar radiation

and average ambient temperature in a month in Gwangju, Korea are listed in Table 4. Based on the experimental results, an economic analysis on the use of the solar collectors in various countries was performed. In the world, many power plants are operated by using the coal. Thus, in this study, the coal-fired power plant was selected for comparison of energy and pollutions in this study. When 1 kg of coal is burned, 29.306 MJ of energy can be generated, and concurrently, greenhouse gases, such as CO₂ and SO₂, are released. The CO₂ and SO₂ generated per 1 kg of coal burned are 2.93 kg and 0.0123 kg, respectively [33, 34].

Table 4. Solar radiation and average environmental temperature in a month (Gwangju, Korea)

Month	Solar Radiation (MJ/m ² / Month)	Ambient temperature (°C)
1	259.40	1.1
2	326.58	2.9
3	442.65	7.3
4	529.35	13.3
5	579.96	18.4
6	501.86	22.5
7	456.10	25.7
8	462.36	26.2
9	425.78	22.1
10	401.83	16.0
11	286.21	9.3
12	240.73	3.3

Figure 5 shows the reduction in coal use and amount of generated CO₂ and SO₂ when the 1.0 vol%-Al₂O₃ nanofluid with 20-nm nanoparticles was used in the flat-plate and U-tube solar collectors in Korea. The results were compared to those of solar collectors using water. The heat amounts obtained from the solar collectors using Al₂O₃ nanofluid compared to that using water during one year were calculated, and the results were converted to the reduction of coal used and CO₂ and SO₂ generated. Since a solar heat system uses several solar collectors, the reduction of the CO₂ and SO₂ generated was calculated depending on the number of solar collectors. When 50 EA flat-plate solar collectors were applied under the given conditions, the amount of coal used and CO₂ and SO₂ generated was 189.99 kg, 556.69 kg, and 2.03 kg less than those using water. When 50 EA U-tube solar collectors were used under the given conditions, the amount of coal used and CO₂ and SO₂ generated was 161.65 kg, 473.65 kg, and 1.33 kg, respectively, less than those of solar collectors using water. For the flat-plate solar collector, the amount of coal used and CO₂ and SO₂ generated was 28.34 kg, 83.04 kg, and 0.7 kg, respectively, less than those of solar collectors using the U-tube solar collector.

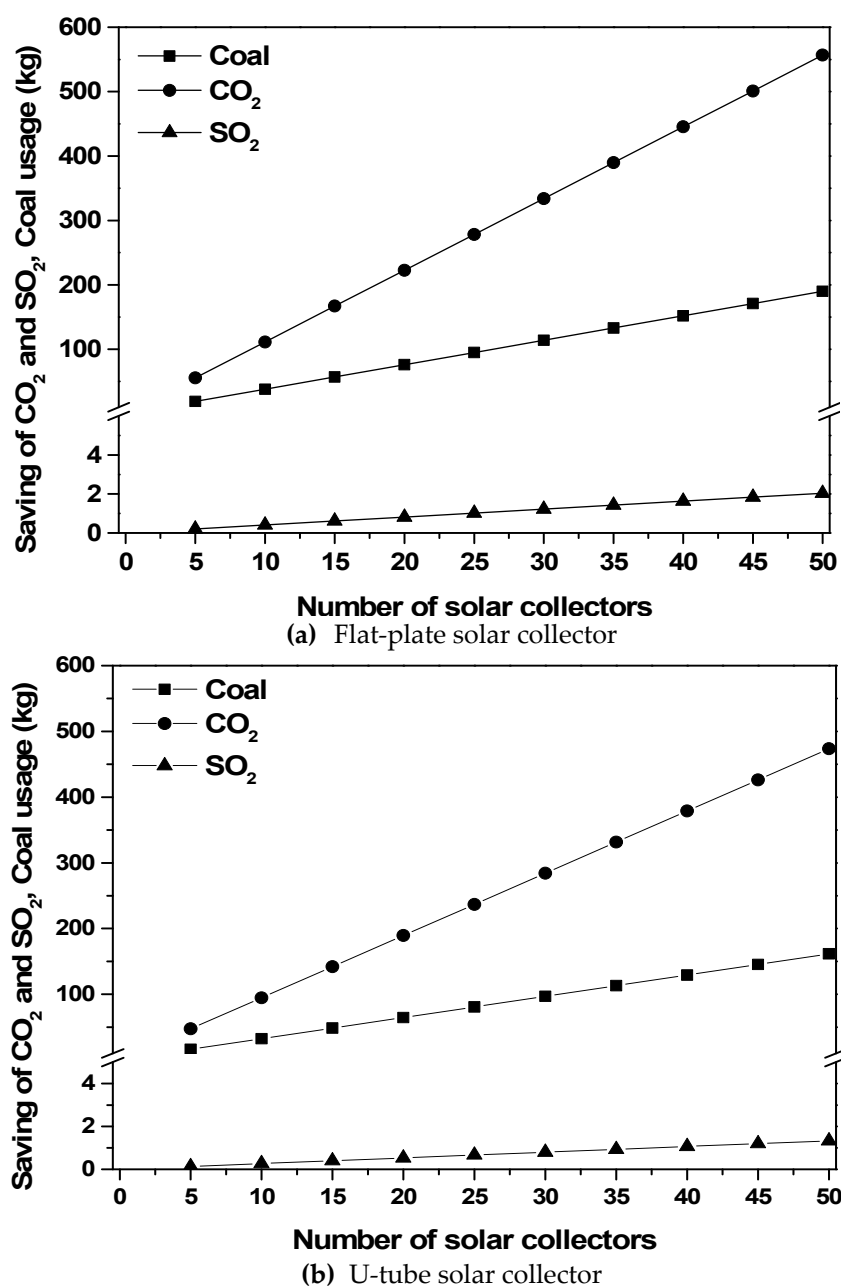


Figure 5. Coal use and CO₂ and SO₂ savings depending on the number of solar collectors (Al₂O₃ size: 20 nm, concentration: 1.0vol%): (a) Flat-plate solar collector; (b) U-tube solar collector.

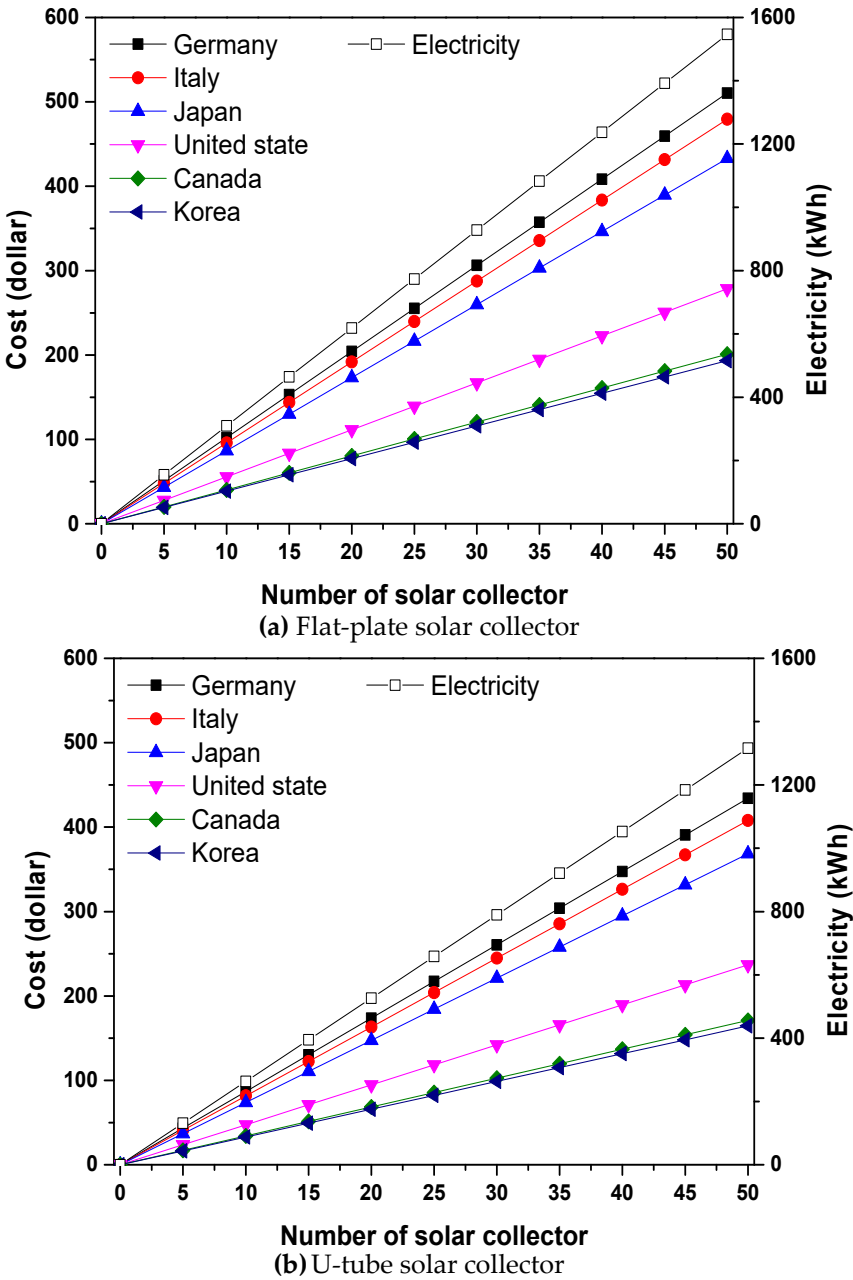
Figure 6 shows the reduction of the electricity and electrical cost for various countries when the 20 nm-Al₂O₃ nanoparticles and 1.0 vol%-Al₂O₃ nanofluid were used in the solar collectors for one year. For the efficiency of a standard power plant, 1 kg of coal generates 8.14 kWh of electricity [35]. When the Al₂O₃ nanofluid was used in 50 EA flat-plate solar collectors, the amount of electricity generated in one year was 1546.6 kWh less than that using water. Six representative countries were selected to compare the electric cost in each country and its location is presented in Table 5. Germany had the largest reduction in electricity cost is in Germany at 510.4 dollars, while the lowest reduction of electricity cost was in Korea at 193.3 dollars. In addition, when 50 EA U-tube solar collectors with the Al₂O₃ nanofluid were used for one year, the amount of electricity generated was 1315.9 kWh less than that with water. Thus, the highest electricity cost reduction was in Germany at 434.2 dollars, while the lowest cost reduction was in Korea.

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Table 5. The latitude and longitude of representative cities and countries.

Country(City)	Latitude	Longitude
U.S.A(Washington, D.C.)	38°54'21.1"N	77°02'09.1"W
Germany(Berlin)	52°31'14.6"N	13°24'04.9"E
Italy(Rome)	41°54'02.8"N	12°29'33.8"E
Japan(Tokyo)	35°43'29.8"N	139°43'51.8"E
Canada(Ottawa)	45°24'11.8"N	75°41'55.5"W
Korea(Gwangju)	35°08'34.1"N	126°56'05.1"E

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Figure 6. Electricity and electricity cost saving depending on the number of solar collectors (Al₂O₃ size: 20 nm, Concentration: 1.0vol%): (a) Flat-plate solar collector; (b) U-tube solar collector

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When the Al_2O_3 nanofluid and water were used in the solar collectors, the amount of electricity and electrical cost savings was calculated as shown in Figure 6. To compare these results with other heating systems that are used widely for residential heating, the electricity and electrical cost savings in various countries were calculated and compared to those of solar collectors using an electric heater and heat pump. In this study, the average COP of an electric heater and heat pump was assumed to be 0.97 and 2.5 for one year [36]. Figure 7 shows the electricity and electrical cost savings based on the number of flat-plate solar collectors when the electric heater and heat pump were used to produce a heat energy equal to the energy savings in the solar collector by applying the Al_2O_3 nanofluid compared to that of solar collector using water. The electricity saving which is from the use of 50 EA flat-plate solar collectors is replaced by using the electric heater, it can be saved by 1,578.1 kWh of electricity, as shown in Figure 7 (a). Under this condition, it was estimated that Germany had the largest reduction in electricity cost at 520.8 dollars. For the heat pump system, 441.8 kWh of electricity was saved, as shown in Figure 7 (b). Under this condition, Germany had the largest reduction of electricity cost at 204.1 dollars.

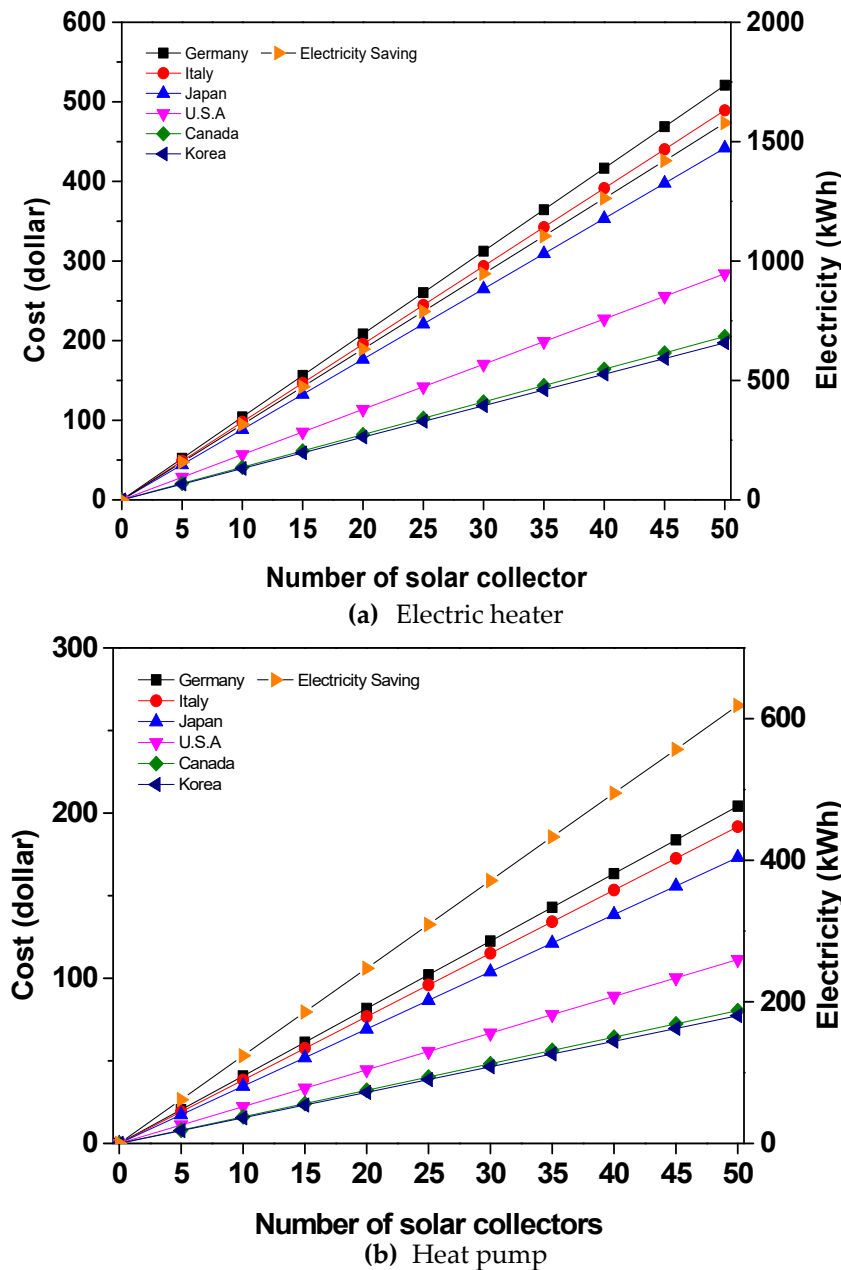


Figure 7. Electricity and electricity cost of the electric heater and heat pump using a flat-plate solar collector: (a) Electric heater; (b) Heat pump.

Figure 8 shows the electricity and electricity cost savings depending on the number of U-tube solar collectors when the electric heater and heat pump were used to produce heat energy equal to the energy saving in the U-tube solar collector using the 1.0 vol%-Al₂O₃ nanofluid with 20-nm nanoparticles. Figure 8 (a) shows that 1342.7 kWh of electricity was saved for using the Al₂O₃ nanofluid in the 50 EA U-tube solar collector that was replaced by the electric heater. Thus, Germany had the largest reduction in electricity costs at 443.1 dollars per year. For the heat pump system, 526.4 kWh of electricity was saved, as shown in Figure 8 (b). Under this condition, it was estimated that Germany had the largest reduction in electricity cost at 173.7 dollars.

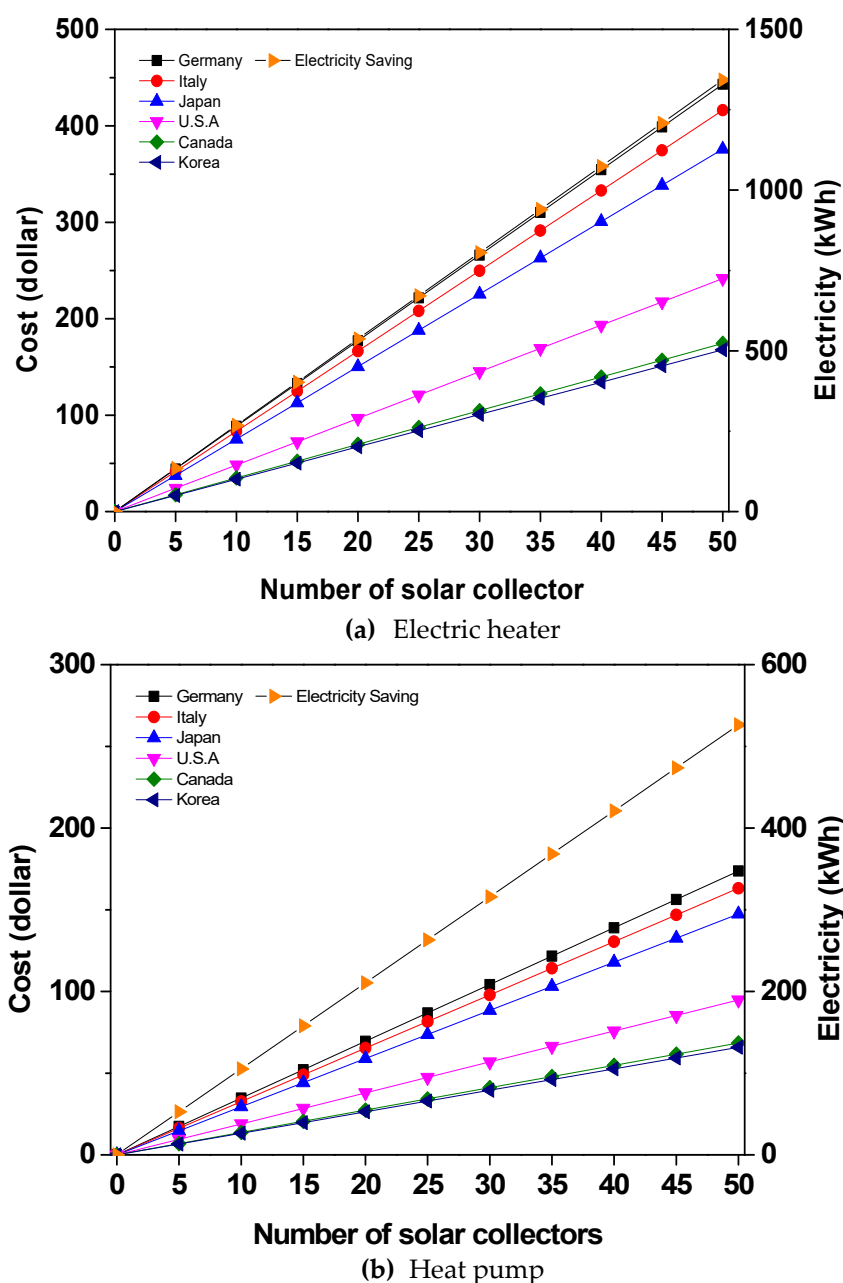


Figure 8. Electricity and electricity cost of the electric heater and heat pump using a U-tube solar collector: (a) Electric heater; (b) Heat pump.

4. Conclusions

In this study, thermal efficiencies of the flat-plate and U-tube solar collectors were investigated experimentally when the Al₂O₃ nanofluid and water were used as the working fluid. The performance of solar collector was measured according to the Al₂O₃ nanoparticle size and Al₂O₃

nanofluid concentration, and it was compared to that using water. Based on the experimental results, the reduction in coal use, amount of CO₂ and SO₂ generated, magnitude of electricity, and electricity cost for various countries were calculated and investigated.

As a result, as the concentration of the Al₂O₃ nanofluid increased, the performance improved. The highest efficiency for the solar collectors occurred at the Al₂O₃ concentration of 1.0 vol% with the nanoparticle size of 20 nm. The maximum efficiency of the flat-plate and U-tube solar collectors using 1.0 vol%-Al₂O₃ nanofluid with 20 nm nanoparticles was 74.9% and 72.4%, respectively, when $(T_f - T_a)/G = 0$. For wide operating conditions, two type of solar collectors had improve performance compared to that using water. The performance improvement of the flat-plate and U-tube solar collectors using the Al₂O₃ nanofluid was 14.8% and 10.7%, respectively, compared to that using water.

For the efficiency improvement using the Al₂O₃ nanofluid, when 50 EA flat-plate solar collectors were operated for one year using 1.0 vol%-Al₂O₃ nanofluid with 20-nm nanoparticles, the coal used and CO₂ and SO₂ generated were 189.99 kg, 556.69 kg, and 2.03 kg, respectively, less than those using water. Thus, the electricity was reduced by 1546.56 kWh, and the electricity cost was reduced by 510.4 US dollars in Germany. For the U-tube solar collector, the amount of electricity generated was 1315.9 kWh less than that using water. Thus, the largest electricity cost reduction was in Germany at 434.2 dollars. In addition, the electricity and electricity cost savings for various countries were calculated when the same heat load was replaced by using the electric heater and heat pump. It was predicted to save up to 1342 kWh of electricity and 443.1 dollars of electricity cost in Germany when the electric heater was used. For the heat pump, 526.4 kWh of electricity and 173.7 dollars of electricity cost in Germany could be saved.

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