

*Article***MoS₂ Nanosheets Encapsulated in Carbon Nanofibers as Binder-free Anode for Superior Lithium Storage**

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Abstract: The one-dimensional MoS₂/carbon nanofibers (1D MoS₂/CNFs) are synthesized by electrospinning using exfoliated MoS₂ nanosheets and polyacrylonitrile as raw materials. The exfoliated MoS₂ nanosheets with size of about 150 nm are encapsulated in carbon nanofibers, and the free-standing MoS₂/CNFs can be easily cut into flexible tablet and directly used as binder-free anode for lithium storage. The resultant 1D MoS₂/CNFs exhibit a very high reversible capacity of 700 mAh g⁻¹ at 100 mA g⁻¹ after 50 cycles, high rate capacity (450 mAh g⁻¹ at 1000 mA g⁻¹ after 200 cycles) and good cycle stability.

Keywords: MoS₂; carbon nanofibers; electrospinning; anode material

1. Introduction

Lithium ion batteries (LIBs) have been regarded as one of the most important rechargeable energy storage devices with broad applications in hybrid and electric vehicles owing to their high potentials and environmental friendliness[1-3]. Owing to the low theoretical capacity of graphite (372 mAh g⁻¹)[4], the reversible capacities of commercial graphite based anode materials cannot satisfy the increasing requirements for high-performance LIBs. Therefore, many endeavours have been concentrated on exploring novel anode materials, such as transition metal oxides[5], molybdenum disulfide (MoS₂)[6], stannum (Sn)[7], and silicon (Si)[8]. Among the novel anode candidates, MoS₂ has been recognized as one of the most promising and attractive one for LIBs, owing to its high theoretical capacity (670 mAh g⁻¹), relatively low discharge potential, low-cost, safety and environment-friendly[9-11]. However, bulk MoS₂ suffers from a low electrical conductivity and volume expansion during cycle process, leading to poor electrochemical performance[10]. To overcome these shortcomings, researchers focus on fabricating single-layer or few layered MoS₂ by chemical vapor deposition[11,12], chemical exfoliation[13] and mechanical exfoliation [14,15]. Unconsideration the extremely low yield, the single-layer MoS₂ or MoS₂ nanosheets are easy to restack, leading to the structural instability during cycling, as a result, obvious volume expansion will occur and bring up rapid capacity fading[16]. Thus researcher further focus their attentions on

combining MoS₂ nanostructures with carbonaceous materials (such as carbon nanotubes[17], grapheme[18,19], and conductive polymers[20]) to resolve the low electrical conductivity, volume change and restacking. However, how to develop a simple and efficient approach to fabricate MoS₂/carbon nanostructures is still a big challenge.

Herein, we develop an efficient approach to fabricate one-dimensional MoS₂/carbon nanofibers (denoted as 1D MoS₂/CNFs) by electrospinning. Exfoliated MoS₂ nanosheets with small lateral size were encapsulated in carbon nanofibers. The distinctive structure of 1D MoS₂/CNFs can improve the electrical conductivity of pure MoS₂ nanosheets, but also can prevent the restacking of nanosheets. Importantly, the free-standing MoS₂/CNFs can be easily cut into flexible film and directly used as binder-free anode for lithium storage. The unique structures offer the resultant 1D MoS₂/CNFs exhibit excellent electrochemical performance. For instance, the resultant 1D MoS₂/CNFs has a high volumetric capacity of 700 mAh g⁻¹ at 100 mA g⁻¹ after 50 cycles and good high-rate performance (450 mAh g⁻¹ at 1000 mA g⁻¹ after 200 cycles). We believe that this efficient method can be further extended to fabricate other active nanomaterials encapsulated in carbon nanofiber or carbon nanotube for broad applications in batteries, supercapacitors and catalysts.

2. Results and discussion

Figure 1 illustrates schematically the synthetic procedure of MoS₂/CNFs. Bulk MoS₂ were added to the deionized water and IPA solvent with a volume ratio of 1:1,

and exfoliated by emulsification machine at 10000 rpm. Subsequently, the exfoliated MoS₂ nanosheets were treated through freeze-drying, and then dispersed in the PAN/DMF solution. After the free-standing 1 D MoS₂/PAN based nanofibers were achieved by electrospinning, they were oxidized at 280 °C for 2 h and then carbonized at 850 °C for 3 h under Ar atmosphere, resulting in the 1D MoS₂/CNFs.

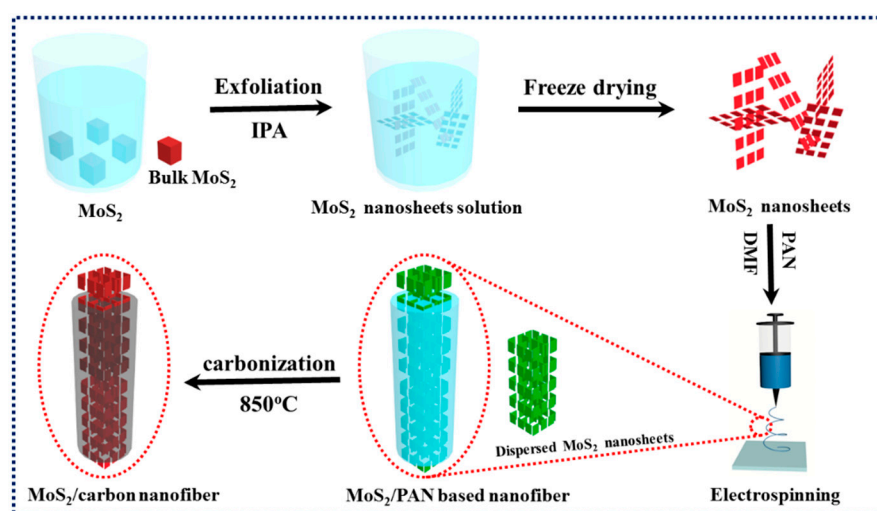
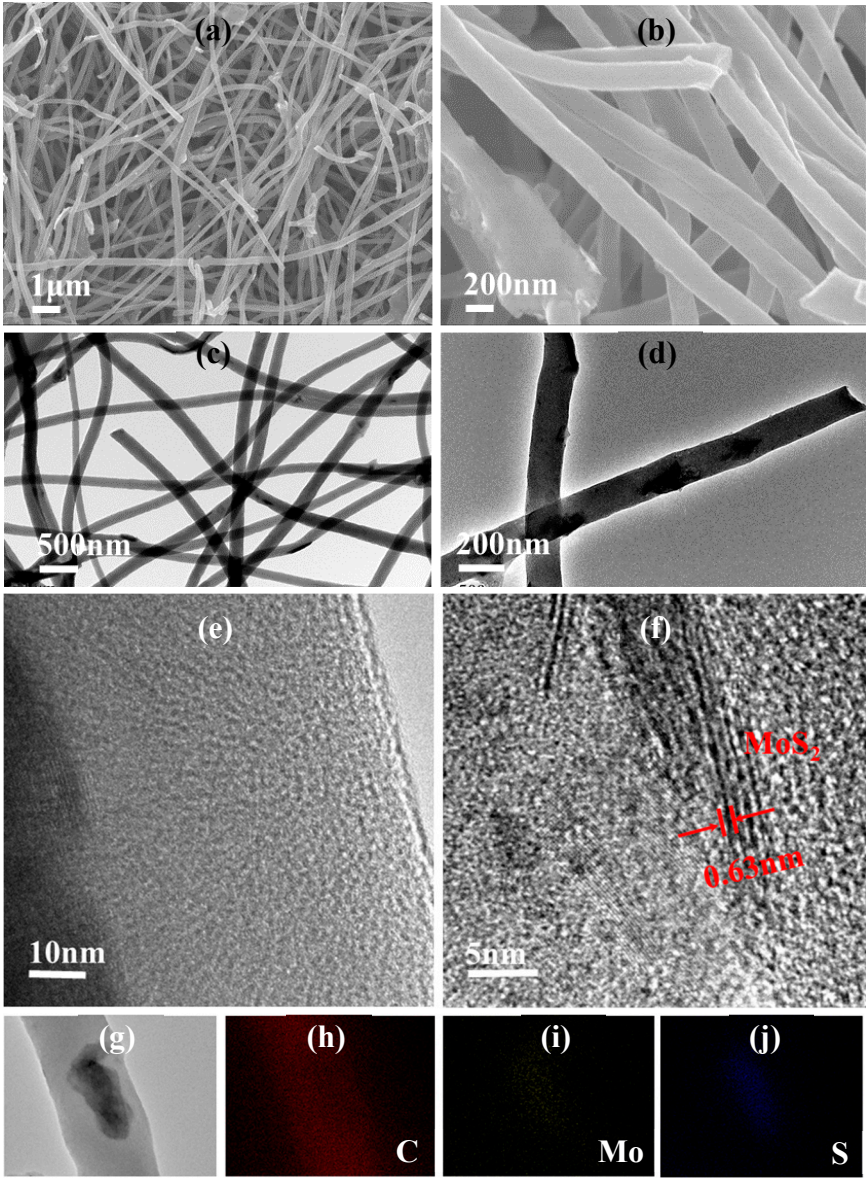


Figure 1. Schematic illustration of the fabrication of 1D MoS₂/CNFs

The MoS₂ nanosheets were achieved by solvent exfoliation with the lateral size of about 150 nm (Figure S1), and the exfoliated MoS₂ nanosheets can disperse well in the DMF solvent even after ten days (Figure S2). Subsequently, 1D MoS₂/CNFs were also successfully fabricated by electrospinning. As shown in Figure 2a, a large amount of interlaced one-dimensional MoS₂/CNFs are observed, and the nanofibers are uniform dispersed and have a diameter of about 180 nm. The surface of resultant MoS₂/CNFs is quite smooth, and no bulk MoS₂ or restacked MoS₂ nanosheets are detected among the nanofibers (Figure 2b), illustrating all the exfoliated MoS₂ nanosheets are encapsulated in the matrix of CNFs due to their small sizes and good affinity with PAN molecule. The TEM image in Figure 2c also shows that the nanofibers have uniform diameter

with
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180



the size
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nm,

agreeing well with the results observed in the SEM image

Figure 2. SEM (a, b), TEM (c, d) and HRTEM (e, f) images of synthesized 1D MoS₂/CNFs. (g) STEM image of 1D MoS₂/CNFs and its corresponding C (h), Mo (i) and S (j) elemental mapping

(Figure 2a and 2b). Additionally, two-dimensional MoS₂ nanosheets also cannot be observed among the nanofibers (Figure 2c), but they can be detected and are well encapsulates in the matrix of CNFs (Figure 2d). After carbonization, the PAN molecules have transformed into amorphous carbon (Figure 2e), and the typical lattice fringes with an interplanar spacing of 0.63 nm are observed among the amorphous carbons (Figure 2f), indexed to the (002) facets of MoS₂ [20], which has the same characteristics as the exfoliated MoS₂ nanosheets (Figure S3). Figure 2g-j shows a typical scanning transmission electron microscopy (STEM) bright field image and elemental mapping analysis of the 1D MoS₂/CNFs, where carbon, molybdenum and sulfur species are all distributed in this area. More importantly, the free-standing 1D MoS₂/CNFs can be

easily cut into flexible tablet and directly used as binder-free anode for lithium-ion batteries (Figure S4).

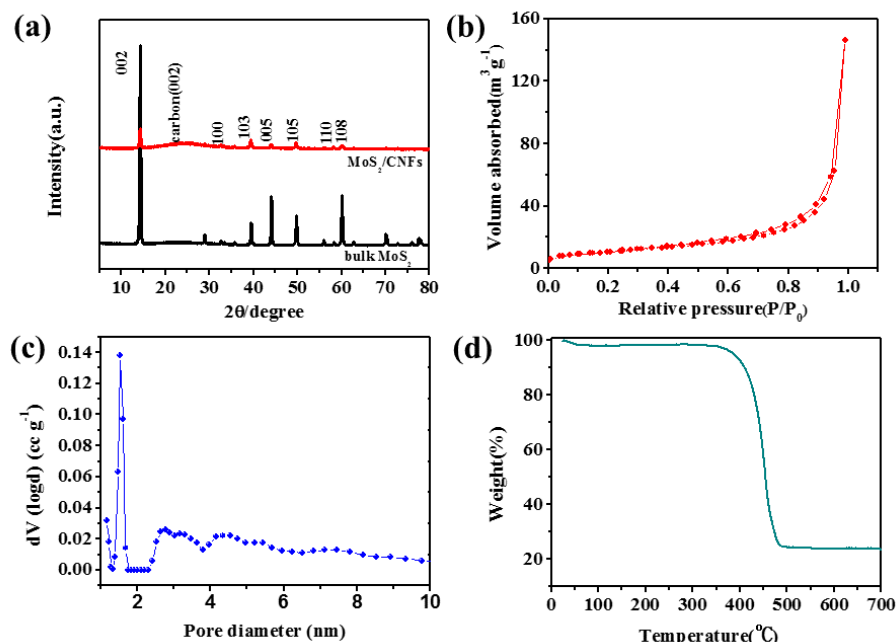


Figure 3. (a) XRD pattern of the resultant MoS₂/CNFs and bulk MoS₂ samples. (b) Nitrogen adsorption/desorption isotherms of the MoS₂/CNFs. (c) Pore diameter distribution of the MoS₂/CNFs. (d) TG curve of the MoS₂/CNFs

To further explore the chemical composition of the 1D MoS₂/CNFs, XRD measurement was performed. As shown in Figure 3a, there are several strong peaks at 14.2°, 32.6° and 39.6°, corresponding to the (002), (100), (103) planes of MoS₂[22]. It should be noted that the peak of MoS₂/CNFs at 14.2° is much weaker than that of bulk MoS₂, suggesting the bulk MoS₂ has been successfully exfoliated into two-dimensional nanosheets. There is a broad and weak peak at about 25°, which refers to the typical diffraction peak of amorphous carbon. There are no impurities are detected by XRD analysis, demonstrating the high crystallinity and phase purity of the resultant 1D MoS₂/CNFs. The type-IV hysteresis loop of the isotherm with pronounced adsorptions

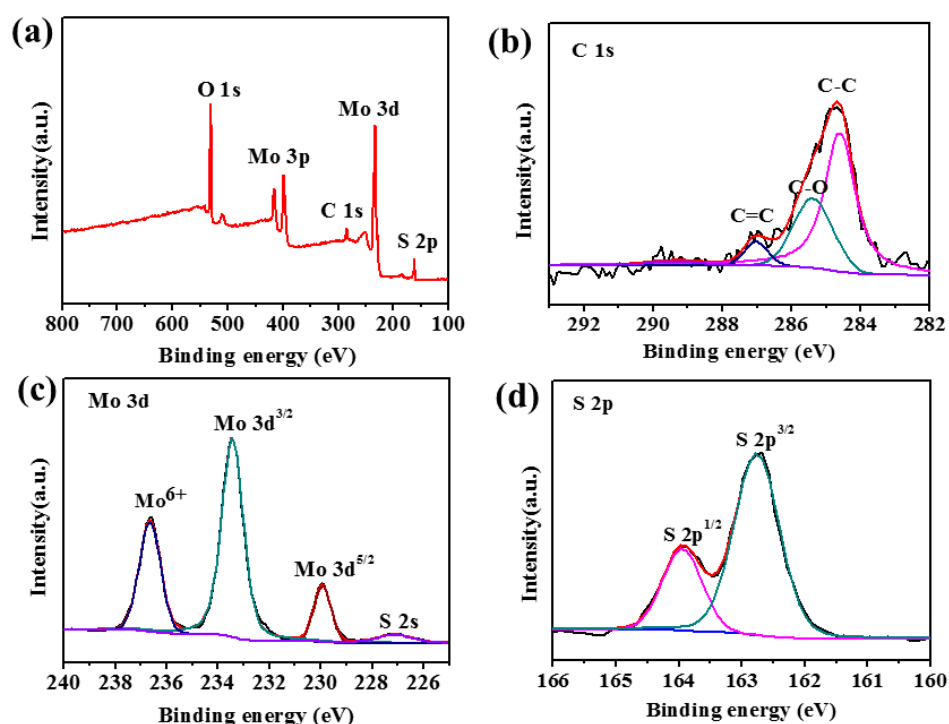
was obtained at relative pressures P/P_0 from 0 to 1 (Figure 3b). The specific surface area of 1D MoS₂/CNFs was also obtained with 23.94 m² g⁻¹ on the basis of the nitrogen adsorption/desorption isotherms. Interestingly, the pore size distribution indicates that there exists micropores and mesopores in MoS₂/CNFs (Figure 3c), which should related to the layered and restacked MoS₂ nanosheets as well as the interlaced structure of CNFs. Thermogravimetric analysis was also performed to confirm the content of MoS₂ in the carbon nanofibers (Figure 3d). The weight loss occurs before 100 °C, attributing to the evaporation of physically adsorbed water. The main weight loss occurs in the range of 300-500 °C because of the consumption of carbon and the oxidation of MoS₂ to MoO₃ in air. According to the final yield of MoO₃, the content of MoS₂ encapsulated in the CNFs is more than 27.6%.

The elemental components and contents of 1D MoS₂/CNFs were elucidated by XPS measurement. Based on the XPS surveys, it is distinct that carbon, molybdenum, sulfide and oxygen species are assumed in the MoS₂/CNFs (Figure 4a), and the detail contents are illustrated in Table S1. The fitted C1s peaks are demonstrated in Figure 4b, the peaks located at 284.5, 285.5 and 287 eV are related to C-C, C-O and C=C bonds of amorphous carbon, respectively[23]. The high-resolution Mo 3d spectrum can be fitted to three types at the binding energies of 236.7, 233.4 and 230 eV, corresponding to the Mo⁶⁺, Mo 3d^{3/2} and Mo 3d^{5/2} peaks (Figure 4c). The Mo 3d^{3/2} and Mo 3d^{5/2} peaks represent to the Mo⁴⁺ in MoS₂. The Mo⁶⁺ may attribute to the existence of MoO₃ which is caused by the unavoidable surface oxidation of MoS₂ in carbonization process. The high-resolution S 2p spectrum can be fitted to two types at 164 and 162.7 eV,

corresponding to the $S\ 2p^{1/2}$ and $S\ 2p^{3/2}$ peaks, represent to the S^{2-} in MoS_2 [18]. The O 1s peaks observed in the spectrum are mainly caused by the oxygen in the testing environment.

Figure 4 (a) XPS spectrum of the 1D MoS_2 /CNFs. High-resolution XPS spectra of C 1s (b), Mo 3d (c) and S 2p (d)

The electrochemical performance of MoS_2 /CNFs was primary tested by galvanostatic charge-discharge measurement at a current density of 100 mA g^{-1} . As shown in Figure 5a, two obvious potential plateaus during the first discharge are visible in case of the MoS_2 /CNFs electrode. The plateau at $\sim 1.1\text{ V}$ is caused by the intercalation



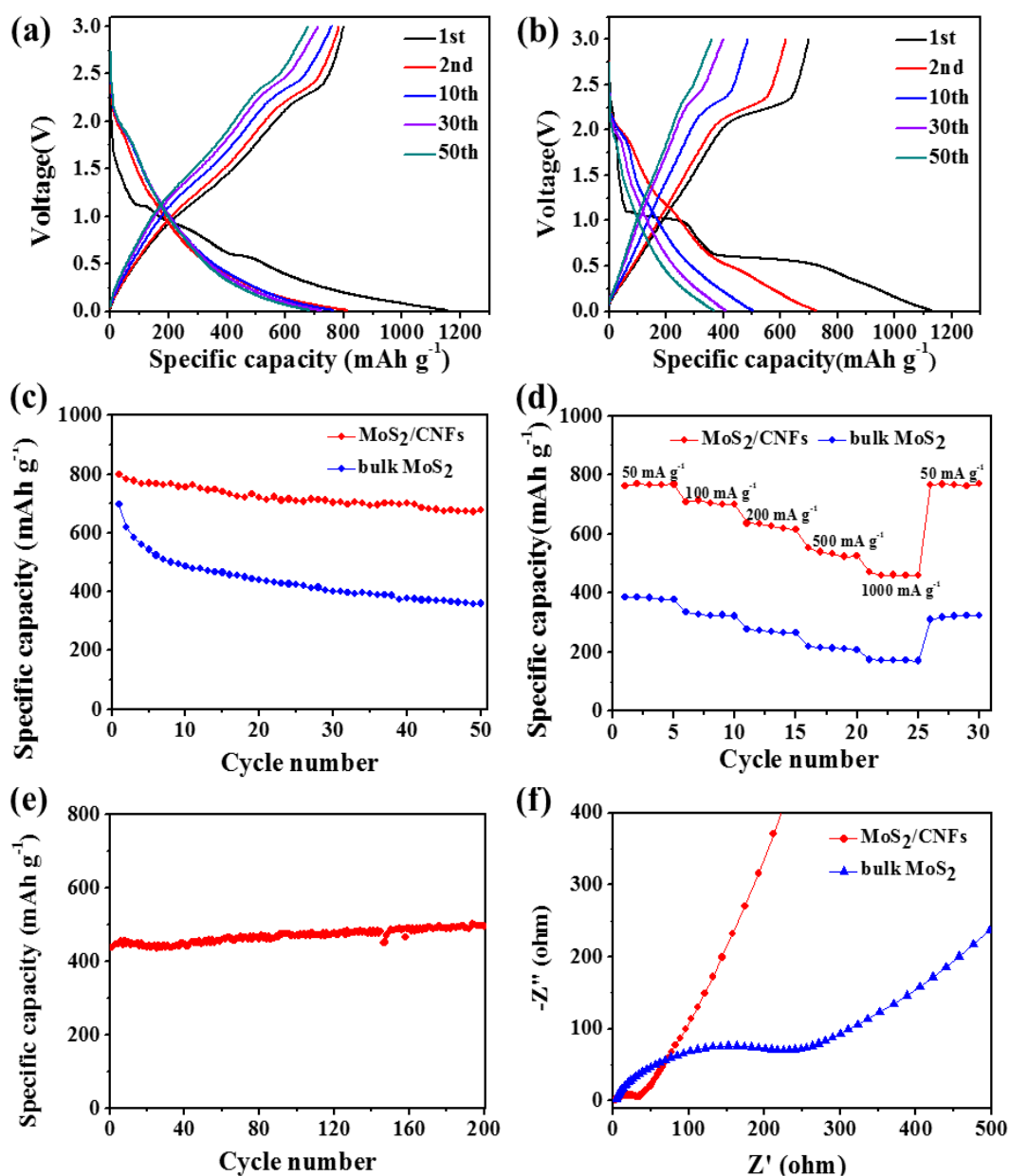
of Li^+ into MoS_2 to form Li_xMoS_2 which brings up the phase changing of MoS_2 from trigonal prismatic to octahedral. Another plateau at $\sim 0.5\text{ V}$ is related to the conversion reaction of Li_xMoS_2 to Mo and Li_2S [24]. The initial discharge and charge capacity of MoS_2 /CNFs electrode are 1155 and 799 mAh g^{-1} at 100 mA g^{-1} , respectively, and the

Coulombic efficiency is 69.2%. The irreversible capacity loss is mainly attribute to the formation of solid electrolyte interphase (SEI) film[25]. The reversible capacity of MoS₂/CNFs remains stable at 700 mAh g⁻¹ at 100 mA g⁻¹ after 50 cycles (Figure 5a), which is much higher than that of bulk MoS₂ (360 mAh g⁻¹, Figure 5b). Figure 5c indicates that the MoS₂/CNFs also shows better cycling performance than that of bulk MoS₂. For the exfoliated MoS₂ nanosheets, although the initial capacity is as high as 1050 mAh g⁻¹, there is only 450 mAh g⁻¹ after 50 cycles (Figure S4). The capacity fading is mainly caused by the restack and structure destruction of the MoS₂ nanosheets. A little capacity improvement could be observed in the result of MoS₂ nanosheets after some cycles, which should be contributed to the activation of Li⁺ pathways between the electrolyte and electrode during cycling[26]. More importantly, the MoS₂/CNFs sample exhibits distinguished high-rate capabilities at different current densities from 50 to 1000 mA g⁻¹ (Figure 5d). The reversible capabilities of MoS₂/CNFs sample is up to 530 and 450 mAh g⁻¹ at 500 and 1000 mA g⁻¹, respectively, which are significantly higher than the contrast bulk MoS₂ (164 mAh g⁻¹ at 1000 mA g⁻¹) and exfoliated MoS₂ nanosheets (148 mAh g⁻¹ at 1000 mA g⁻¹, Figure S5). And when the current rate is again reduced back to 50 mA g⁻¹, the reversible capacity can be recovered and maintains at 769 mAh g⁻¹. In addition, the MoS₂/CNFs sample keep no attenuation at 1000 mA g⁻¹

after 200 cycles (Figure 5e), indicating the excellent long cycle performance.

Figure 5. Electrochemical performance of 1D MoS₂/CNFs for lithium-ion batteries.

Charge-discharge curves of 1D MoS₂/CNFs (a) and bulk MoS₂ (b) at a current density



of 100 mA g⁻¹. (c) Cycling performance of bulk MoS₂ and MoS₂/CNFs at a current density of 100 mA g⁻¹. (d) High-rate performances of bulk MoS₂ and MoS₂/CNFs at various current densities of 50, 100, 200, 500 and 1000 mA g⁻¹. (e) Cycling performance of MoS₂/CNFs at a current density of 1000 mA g⁻¹. (f) Nyquist plots of bulk MoS₂ and

MoS₂/CNFs after rate-cycling with an amplitude of 5 mV

To explore the reasons of the excellent electrochemical performance of the MoS₂/CNFs sample, the EIS measurement was employed after rate cycles and the equivalent circuit diagram of AC impedance was shown in Figure S6. The two plots both contains two semicircles which respectively locates at high and medium frequencies region and a straight line locates at low frequencies region. After data fitting, kinetic parameters collected in Table S2. The solid electrolyte interface resistance (R_f , 4.07 Ω) and charge transfer resistance (R_{ct} , 33.65 Ω) of MoS₂/CNFs are much lower than that of bulk MoS₂ (R_f , 16.24 Ω ; R_{ct} , 228.3 Ω). The fast diffusion of electron and high electrochemical activity for lithium storage in MoS₂/CNFs sample were clearly demonstrated by these results. The MoS₂ nanosheets homogenously encapsulated in the matrix of carbon nanofibers provide more active sites for lithium ions. The one-dimensional and small diameter microstructures of CNFs provide a short pathway for Li⁺ transportation. And the intertwined CNFs form a well conductive network, which also play important role as a buffering effect to effectively decrease the volume expansion during charge-discharge cycling[27].

3. Experimental

3.1 Materials preparation

MoS₂ nanosheets were initially fabricated by a modified sheer exfoliation method as literature reported[21]. 90 mg exfoliated MoS₂ nanosheets were dispersed in 10 ml N,N-Dimethylformamide (DMF) by ultrasonication, then 60 mg polyacrylonitrile (PAN) were dissolved in the solution by stirring at 40 °C for 12 h. Subsequently, above

mixture solution was poured into a syringe for electrospinning. Detailly, the diameter of the needle, the distance between needle and collector, the working voltage and the flow rate of the solution are 0.34 mm, 15 cm, 10 kV and 0.5 ml/h, respectively. Finally, the resultant 1D MoS₂/PAN nanofibers were oxidized at 280 °C in air for 2 h and then carbonized at 850 °C for 3 h under Ar atmosphere.

3.2 Materials characterizations

The morphologies of the samples are characterized by scanning electron microscopy (SEM, Zeiss MERLIN Compact) and transmission electron microscopy (TEM, JEOL 2100F). The structure and composition were characterized by X-ray diffraction (XRD, Rigaku D/MAX2500), X-ray photoelectron spectroscopy (XPS, Thermo Scientific Escalab 250Xi) and TGA (STA449 Jupiter, NETZSCH) measurements. The Brunauer-Emmett-Teller (BET) test was performed on a Quantachrome QDS-MP-30 analyzer (USA) at 77 K.

3.3 Electrochemical measurement

Electrochemical experiments were performed using standard CR2031 type coin cells assembled in the glovebox. After the MoS₂/CNFs was cut into flexible tablet, it was directly used as anode electrode. The exfoliated MoS₂ and bulk MoS₂ electrodes were fabricated by mixing the active material with acetylene black and poly(vinyl difluoride) (PVDF) at a weight ratio of 8:1:1. In the process of fabrication of lithium ion battery, pure lithium foil were used as counter electrode, propene polymer (PP) separator membrane as separate and 1 M LiPF₆ in ethylene carbonate as electrolyte. The galvanostatic discharge/charge behavior of coin cells was tested on a battery testing

system (Land CT2001A) at the voltage of 0.01-3 V. Both cyclic voltammetry (CV) and electrochemical impedance spectrometry (EIS) tests were performed on Autolab equipment (PGSTAT302N).

4. Conclusions

We have developed an efficient approach to fabricate 1D MoS₂/CNFs by electrospinning. The free-standing MoS₂/CNFs can be easily cut into flexible tablet and directly used as binder-free anode for lithium storage. The unique structures offer the 1D MoS₂/CNFs a high gravimetric capacity (700 mAh g⁻¹ at 100 mA g⁻¹) and good high-rate performance (450 mAh g⁻¹ at 1000 mA g⁻¹) along with stable cycle property. We believe that this simple and efficient method can be further extended to fabricate various active anode material (such as transition metal oxides, Sn and Si, etc) encapsulated in one-dimensional carbon nanofibers or carbon nanotubes for broad applications in batteries, supercapacitors and catalysts.

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