Article

Multi-Objective Optimization of a Spring Diaphragm Clutch on an Automobile Based on the Non-Dominated Sorting Genetic Algorithm (NSGA-II)

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Abstract: The weight coefficients of the diaphragm spring depend on experiences in the traditional optimization. However, this method not only cannot guarantee the optimal solution but it is also not universal. Therefore, a new optimization target function is proposed. The new function takes the minimum of average compress force changing of the spring and the minimum force of the separation as total objectives. Based on the optimization function, the result of the clutch diaphragm spring in a car is analyzed by the non-dominated sorting genetic algorithm (NSGA-II) and the solution set of Pareto is obtained. The results show that the pressing force of the diaphragm spring is improved by 4.09%by the new algorithmand the steering separation force is improved by 6.55%, which has better stability and steering portability. The problem of the weight coefficient in the traditional empirical design is solved. The pressing force of the optimized diaphragm spring varied slightly during the abrasion range of the friction film, and the manipulation became remarkably light.

Keywords: clutch; diaphragm spring; multi-objective; optimization; NSGA-II

1. Introduction

The diaphragm spring clutch is widely used in automation because of good nonlinear characteristics [1]. The diaphragm spring load-deformation characteristic curve is illustrated in Figure 1. The point A represents wear limit point, the point B represents new working point, and the point C represents the separating point.$\lambda_{1B}$is the diaphragm spring deformation of the point B. However, there are some problems with the clutch, such as frequent usage, high labor intensity of operators, incomplete separation during long term operation and unstable connection with easiness of slipping[2].Because of the above results, the operating pressure of the clutch pedal stroke and many other parameters in the design are often unreasonable. This maymean that clutch separation is not complete and the clutch slips.Crucially, the performance of the clutch diaphragm spring directly affects the above parameters and it has important practical engineering optimal design implications.

Many scholars still show akeen interest in the diaphragm spring's optimization design and havedone much research work on it.The authors of [3,4]take ideal comprehensive performance requirements of a clutch diaphragm spring as the objective function and establish a new mathematical model.The authors of[5,6] present a sensitivity design method based on traditional design theory and establish an optimization model, considering the controllable variables and uncontrollable parameters variation on the influence of the diaphragm spring optimization. The method is used in the parallel optimization design of the friction type diaphragm spring clutch. The balance between each optimal target's weight coefficient is studied in [7,8], the concept of parallel

optimization and its application model is also proposed.The authors of [9] set up a new multi-objective optimization design, taking the minimum of average compressing force of spring within the scope of the friction slice wear and the driver's minimum manipulating force on separating bearings as optimization objectives. They also make some analysis using algorithms combined with the genetic algorithm. The optimum mathematical model of a light carrying truck's diaphragm spring clutch is established in Ref.[10].The optimal solution set of a multi-objective optimization model of a diaphragm spring was gained using the multidisciplinary optimization software ISIGHT [11,12]. According to the above, it can be seen that many scholars havebegun to study the theory of optimization design and its applications. In respect of multi-objective optimization design, multi-objective optimization is usually transformed into single optimization by each optimal target's weight coefficient. However, there is no exact method to obtain the true optimal value of each optimal target's weight coefficient and it usually depends on the scholar's experience and should be adjusted many times. This method not only cannot guarantee the optimal solution but also is not universal.
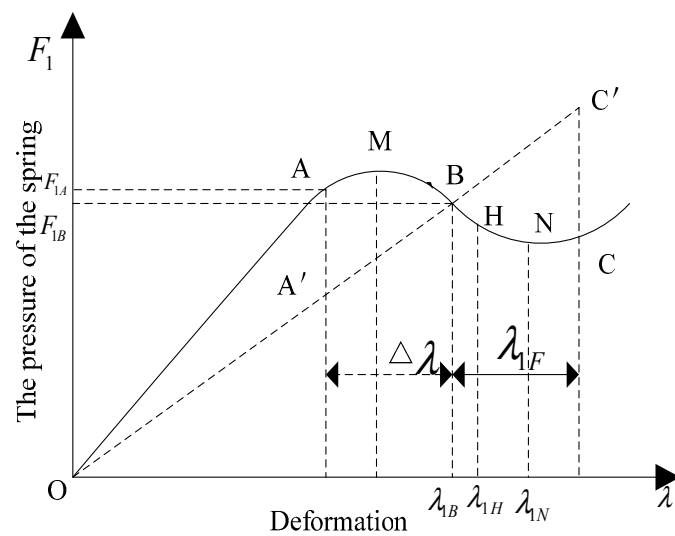

Figure 1. Characteristics of loading-deflection diaphragm spring.

In this paper, we are concerned with the automobile clutch diaphragm spring and current related research. We aim to study the separation stroke average of the minimum separation of control force and the pressing force change minimum as two multi-objective optimization models. At the same time, the Pareto solution set of the multi-objectives is obtained under the NSGA-II.The problem of the weight coefficient in the traditional empirical design is solved.The pressing force of the optimized diaphragm spring varied slightly during the abrasion range of the friction film, and the manipulation became remarkably light. This method is verified to be correct and effective by simulations.

This paper is organized as follows: in Section2, we provide theoretical analysis. Section 3 presents the NSGA and multi-objective solution. The comparison of the NSGA-II simulations are shown in Section 4.Section 5 concludes the paper with possible extensions in the future.

2. Diaphragm Spring Multi-Objective Mathematical Model

2.1. Multiple Objective Functions

The main structural parameters of a diaphragm spring are illustrated in Figure 2. The absolute value of the pressing force $|F_b - F_a|$ is the lowest forceto ensure a reliable pressing force in the range of the wear limit. At the same time, the average value of the separation force of bearings in theseparation processshould beas small as possible toensure light manipulation. Therefore, the

absolute value of the pressing force changes separating the spring is selected as the first optimization target $F_1(X)$to transfer torque reliably. The driven disc spring-loaded force difference between the minimum most is chosen as the second optimization target $F_2(X)$. Therefore, the objective function can be expressed as [8]:

$$F = \begin{cases} F_1(X) = |F_b - F_a| \\ F_2(X) = \min \dfrac{1}{N} \sum_{i=1}^{n} (F_{bi} - F_b) \end{cases} \quad (1)$$

where F_b is diaphragm spring's working pressure of working point; F_a is working pressure of diaphragm spring when the wear reaches the limit point; F_{bi} is the pressing force corresponding to point N.
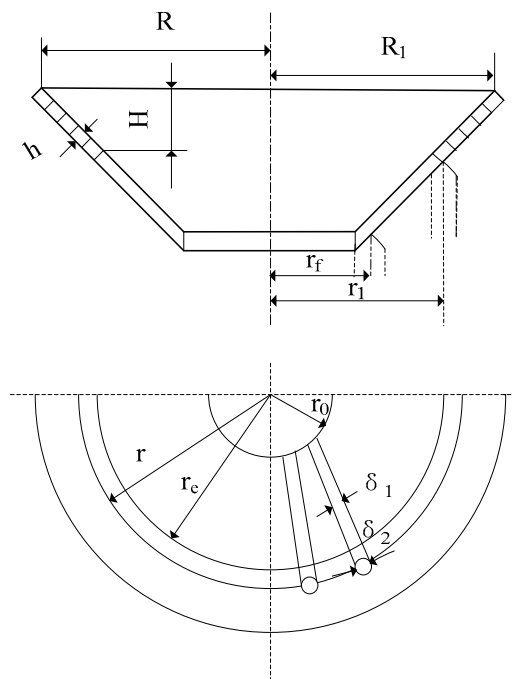

Figure2. Main structural parameters of diaphragm spring. H—cone height of the disc spring, h—spring diaphragm thickness,R_1—the radius of the pressure plate'sloading point,r_1—he radius of loading point of the support ring,r_0—diameter of spring diaphragm's small end,r_f—action radius of the separating bearing force, δ_1—width of the small end, δ_2—window width,r_e—the radius of the small end,R—the big end radius of the disc spring, r—the small end radius of the disc spring.

2.2. Design Variables

Diaphragm spring design is complex. For the formula of theloading-deflection diaphragm spring, six variables are needed[9]. The lateral position of the new point B and corresponding amount of deformation λ_{1B}has a greater impact on the entire characteristic curve. So the main design parameters are seven parameters according to the objective function [8], namely, h, R, r, R_1, $r_1$andλ_{1B}. The diaphragm spring design variables matrix X is determined as:

$$X = \left[x_1, x_2, x_3, x_4, x_5, x_6, x_7 \right]^T = \left[H, h, R, r, R_1, r_1, \lambda_{1B} \right]^T \quad (2)$$

2.3. Constraints

(1) The new pressing force of the spring $F_a$should be equal to the required clamping forceF_Y [3]:

$$F_a = F_Y \quad (3)$$

(2) To ensure the stable operation after the friction plate, the pressing force of the spring work after the damaged F_{1A} should not be less than the new corresponding parameters F_{1B}[3]:

$$F_{1A} \geq F_{1B} \tag{4}$$

(3) Considering the depth-thickness ratio H/h has impactions on the load-deformation curve of the diaphragm, it should be met within a certain range. At the same time, the diaphragm spring initial cone angle α_0 should be controlled within a certain range [8]. That is:

$$\begin{cases} 1.7 \leq H/h \leq 2.2 \\ 9° \leq \alpha_0 \leq 15° \end{cases} \tag{5}$$

(4) For the friction plate on the pressing force distribution, the radius of the big end of the friction plate R_1 should be taken between the mean radius and the outside diameter of the friction plate, according to engineering experience [9]:

$$\begin{cases} pull: (D+d)/4 \leq r_1 \leq D/2-3 \\ push: (D+d)/4 \leq R_1 \leq D/2-3 \end{cases} \tag{6}$$

(5) In order to meet the structural arrangement of the diaphragm spring actual situation, the big end of the radius R, the support ring radius R_1, load radius r_1 and inner diameter r should be in a certain range [9]:

$$\begin{cases} 1 \leq R-R_1 \leq 7 \\ 0 \leq r_1-r \leq 6 \\ 0 \leq r_1-r_0 \leq 6 \end{cases} \tag{7}$$

(6) To ensure the working point, the wear point and separation point should be distributed relatively reasonabley the new location λ_{1B} should meet the following conditions[8]:

$$0.8 \leq \frac{\lambda_{1B}}{H}\left(\frac{R-r}{R_1-r_1}\right) \leq 1.0 \tag{8}$$

(7) The work pressing force of the new designed diaphragm F_B should be not less than the force F_C in the Separation process [9]:

$$F_B \geq F_C \tag{9}$$

(8) In order to make diaphragm spring satisfy a certain leverage ratio during the separation, the ratio of the outer diameter to inner diameter should be met [3]:

$$\begin{cases} 1.2 \leq R/r \leq 1.3 \\ 3.0 \leq (r_1-r_f)/(R_1-r_1) \leq 4.0 \end{cases} \tag{10}$$

(9) To take advantage of spring material, part size should meet certain requirements, according to engineering experience [8]:

$$\begin{cases} 1.2 \leq R/r \leq 1.35 \\ 70 \leq 2R/h \leq 100 \\ 3.5 \leq R/r_0 \leq 5.0 \end{cases} \tag{11}$$

(10) The highest point of the tensile stress σ_{Amax} (σ_{Cmax}) in the bottom of the *A* (or *C*) dangerous parts of the diaphragm spring separating finger holes should meet a strength condition [9]:

$$\begin{cases} \sigma_{A\max} \leq [\sigma_A] \\ \sigma_{C\max} \leq [\sigma_C] \end{cases} \tag{12}$$

(11) During the diaphragm spring manufacturing process, there are some major dimensions machining errors, the error during assembly process should meet certain requirements [9]:

$$\left(\Delta F_h + \Delta F_t + \Delta F_R + \Delta F_r \right) \big/ F_b \leq 0.05 \tag{13}$$

3. NSGA-II Algorithm and Multi-Objective Solution

In 2002, Deb et al. proposed theNSGA-II, and introduced elite strategies to improve the efficiency of the algorithm searches and robustness[13,14].

In practical engineering, multiple indicators may be involved in many optimization problems[15,16], e.g., the diaphragm spring requires that not only the absolute value of the pressing force $|F_b - F_a|$ is the lowest value that ensures a reliable pressing force in the range of the wear limit but, in addition, the average value of the separation force of bearings in these paration process should be as small as possible to ensure lightmanipulation. These two or more design specifications achieve an optimal value that is termed multi-objective optimization. In the diaphragm spring multi-objective optimization problem, each target cannot achieve the optimal simultaneously. In the conventional processing multi-objective optimization problem, the normalization method is usually used, such as the weighting coefficient method and hierarchical sequence method, by building an evaluation function and eventually transforming the multi-objective optimization problem into a single objective optimization solution. However, thenormalization method often relies on the experience of policy makers. Since each target objection of diaphragm spring is interrelated and constrained, even a target is improved by reducing another target as the cost [17,18]. Many objective solutions are typically non-inferior solution sets. Therefore, it is important to search for the Pareto set in the multi-objective optimization of the diaphragm spring. Figure 3 shows the flow of the NSGA-II algorithm. The main steps of NSGA-II algorithm used in this paper are as follows: (Initial population) create a random population of N chromosome in the population. (Calculate the objective function) calculate the multi-objective function of spring diaphragm. (Satisfied termination criteria) check whether the termination criterion is satisfied or not. If yes, the population is terminated, otherwise, adjust the fitness distribution. (Fitness distribution) evaluate the multi-objective fitness of each chromosome in the population. (Genetic operation and insert parent)generate a new population.
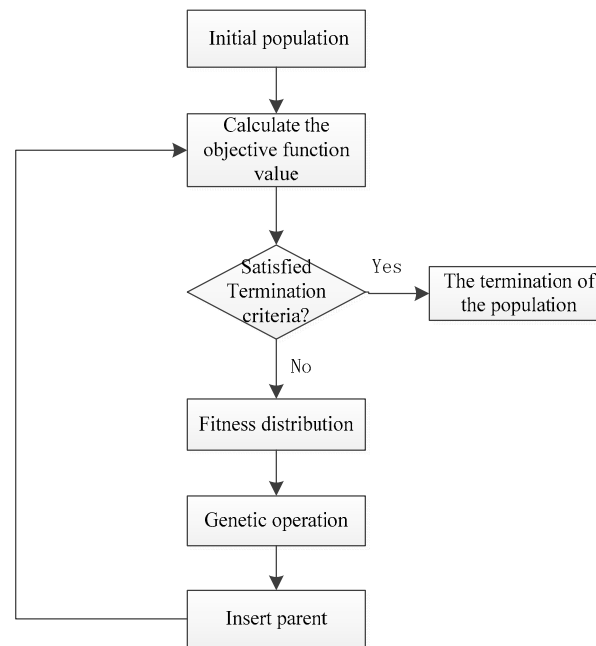
Figure3. Non-dominated sorting genetic algorithm(NSGA)-II algorithm optimization process.

4. Results and Discussion

The design of certain new type of pull diaphragm spring clutch ooptimization is taken as anexample. The parameters are as follows: Maximum engine torque is 1150N·m, reserve coefficient β is 1.8, the friction factor is 0.3, and the diaphragm spring material is 60si2MnA.Allowable stress is1500–1700MPa; Poisson's ratio is 0.3, the wear limit is 3.2mm and separation stroke is 3.5mm. The specific target variables of the experiment are shown in Table 1.The NSGA-II algorithm parameter setting is shown Table 2.

Table1. Experimental parameters design of optimization variables .

Plan	Objective Function	Algorithm
A	$\alpha F_1(X) + \beta F_2(X)$	Penalty function method
B	$\alpha F_1(X) + \beta F_2(X)$	genetic algorithm
C	$F_1(X), F_2(X)$	NSGA-II

Note: α, β-weighted coefficient; $\alpha + \beta = 1$

Table2. NSGA-II algorithm parameter setting.

Population Size	Stop Algebra	Fitness Function Value Deviation	Optimal Front End Individual Coefficient	Maximum Iterative Algebra
100	200	1×10^{-100}	0.3	200

The model is solved by using the penalty function method [8], the genetic algorithm [9] and NSGA-II. The constrained optimization problem is transformed into an unconstrained condition by the penalty function method. The genetic algorithm has very good convergences such as calculation of accuracy requirements. However,the penalty function method and the genetic algorithm are used to solve the multi-objective optimization problem into a single objective function. The weight coefficient is needed to balance the relationship between multiple objectives. The weight coefficients usually depend on experience. So,the multiple objectives are solved by the NSGA-II.The Pareto solution set by NSGA-II is shown in Figure 4.
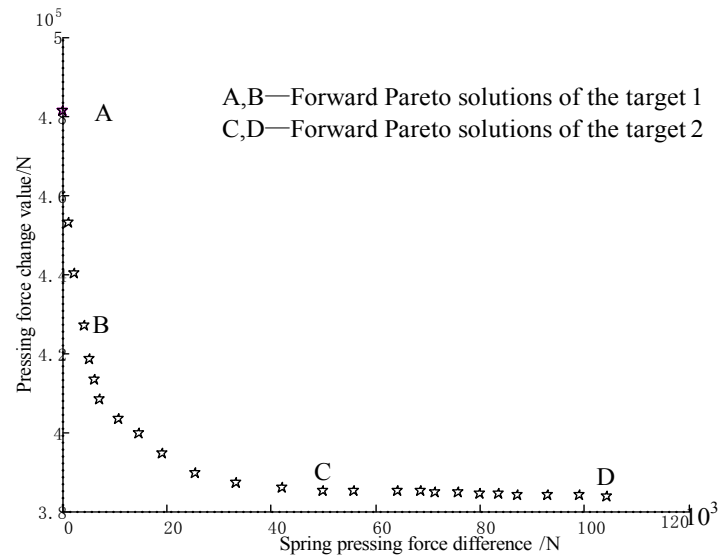
Figure4. Multi-objective optimization Pareto optimal solution set.

From Figure 4, it is found that the Pareto frontier A and D stand for the absolute value of the difference between the minimum point and the spring pressing force changes before and after the spring-loaded force of the diaphragm spring break disc wear. During AB there are great changes in discs wear spring-loaded forces due to small changes of the spring pressing force. During CD there are great changes of the spring pressing force since small changes by disc wear loaded forces. Therefore, the midpoint near the BC is chosen as a result of multi-objective optimization. The optimal results of the diaphragm spring are shown in Tables 3 and 4.

Table 3. Comparison of optimized structural parameters with original ones.

Plan	H/mm	h/mm	R/mm	r/mm	R_1/mm	r_1/mm	λ_{1B}
Original	5.8	2.93	145.7	116.8	143.66	116.1	4.80
A	5.24	2.80	140.00	115.00	138.68	115.00	4.21
B	5.20	2.80	140.04	115.18	138.80	114.00	4.02
C	5.21	2.81	140.35	115.48	140.66	114.50	4.01

Table 4. Comparison of optimized performance parameters with original ones.

Plan	F_b/N	F_a/N	F_c/N	$|F_b-F_a|$/N	$|F_b-F_a|/|F_b|$/%
Original	5226	5925	3817	699	13.37
A	4834	5185	3709	351	7.23
B	4757	5016	3715	259	5.44
C	4422	4603	3567	181	4.09

The optimal results of diaphragm spring are illustrated in Tables 3 and 4.FromTables 3 and 4it is found that the smaller the deformation of the big-deformation λ_1,the longer the lifespan of the clutch. So the lifespan of the diaphragm spring by the NSGA-II is better than the penalty function method and the genetic algorithm. The wear range $|F_b - F_a|$=181N and relative rate of change $|F_b - F_a|/|F_b|$=4.09%, which is far less than the 10% [9], improving the compaction force stability. In addition, the steering separation force of the clutch after optimization is the smallest. There rate of change of the steering separation force$|3817 - 3567|/3817$=6.55%, so the operating flexibility is improved.

The final optimal results of the load deformation characteristic curve based on the Table 2 are illustrated in Figure 5.From Figure 5, it is found that the friction plate abrasion clamping force of the diaphragm spring within the limit range in the scheme A is reduced greatly, but the separation of

driver control force average change is increased slightly. So the optimization of the scheme A is not ideal. Compared with the original scheme, the friction plate abrasion clamping force of the diaphragm spring within the limit range in scheme B is greatly reduced too. In addition, separation of the driver control force average also decreased, so the effect is good. Compared to the scheme C with the original scheme, the friction plate abrasion clamping force of the diaphragm spring within the limit range is drastically show, and separation of the driver control force is greatly reduced. The separation performance improved significantly compared withthe first two schemes. Comparing A, B and C, the three schemes improve a little, but clamping force in scheme C is more gentle. At the same time, the pedal force that needs to be overcome to separated the drives control force is smaller, so separation is more portable and the comprehensive performance of the last program is the most comprehensive andcomparative one of three integrated programs.

It can be seen from Tables 3 and 4, and Figure 5, in can be seen that the pressing force of the optimized diaphragm spring varied slightly during the abrasion range of the friction film, and the manipulation became remarkably light. The problem of the weight coefficient in the traditional empirical design is solved. The new optimization model is proved correct and effective, and the purpose of optimization is achieved.
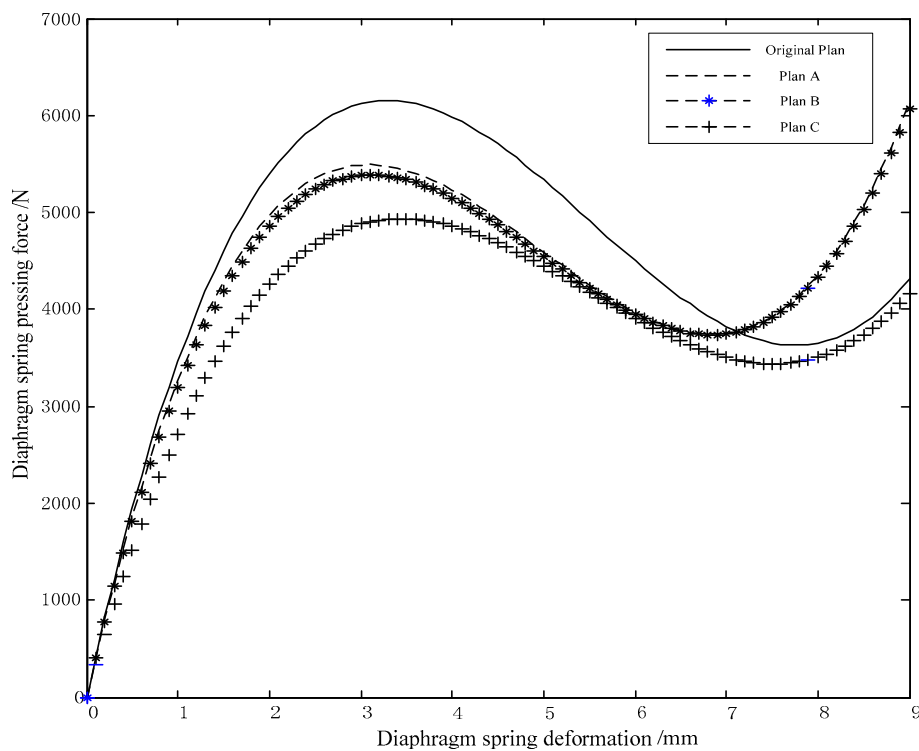

Figure 5. Characteristic curve of the diaphragm spring.

5. Conclusions

In this paper, the multi-objective optimizations of a clutch diaphragm springare carried out based on NSGA-II. A new optimization target function is proposed. The new function takes the minimum average change in compress force of the spring and the minimum force of the separation as total objectives. The results show that the pressing force of the diaphragm spring by the new algorithm is improved by 4.09% and the steering separation force is improved by 6.55%, which has better stability and steering portability. The results showthat the optimal purpose can be achieved in the given case. Comparing the NSGA-IIwith the penalty function method and the genetic algorithm indicates that the multi-objective can lead to a more desirable design than the single-objective optimization. Future work may include further development of NSGA-II by adding other constraints,e.g., reliability, or other objective functions,e.g.,weight; use of these algorithms on other clutch optimization problems may also be valuable.

Author Contributions: Chun Wang analyzed the data;Junjun Zhu contributed analysis tools;Junchao Zhou wrote the paper.

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