
Comparative Pharmacokinetics of Lutein and Zeaxanthin from Phospholipid, Liposomal, and MCT Formulations in SD Rats

Mehkri S. , Dinesh K. G. , Ashok G. , [Krathish Bopanna](#) *

Posted Date: 21 October 2025

doi: 10.20944/preprints202510.1556.v2

Keywords: lutein; zeaxanthin; bioavailability; phosphatidylcholine; phosphatidylserine; liposome; LC-MS/MS; Sprague-Dawley



Preprints.org is a free multidisciplinary platform providing preprint service that is dedicated to making early versions of research outputs permanently available and citable. Preprints posted at Preprints.org appear in Web of Science, Crossref, Google Scholar, Scilit, Europe PMC.

Copyright: This open access article is published under a Creative Commons CC BY 4.0 license, which permit the free download, distribution, and reuse, provided that the author and preprint are cited in any reuse.

Disclaimer/Publisher's Note: The statements, opinions, and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions, or products referred to in the content.

Article

Comparative Pharmacokinetics of Lutein and Zeaxanthin from Phospholipid, Liposomal, and MCT Formulations in SD Rats

S. Mehkri ¹, K. G. Dinesh ², G. Ashok ² and Krathish Bopanna ^{3,*}

¹ Bio-gen Extracts Pvt. Ltd., R&D Division, Bangalore, India

² Radiant Research, R&D Division, Bangalore, India

³ Tejhana Consulting LLP, Consultant Pharmacologist, Bangalore, India

* Correspondence: krathishbopanna@tejhana.net

Abstract

Background: Lutein and zeaxanthin (LZ) are macular xanthophyll carotenoids with antioxidant and blue-light filtering properties, but their oral bioavailability is limited. Lipid-based delivery systems may enhance absorption. **Methods:** We compared four single-dose LZ delivery systems in male Sprague–Dawley rats: (G1) LZ in medium-chain triglyceride (MCT) oil; (G2) LZ in MCT + phosphatidylcholine (PC); (G3) LZ in MCT + phosphatidylserine (PS); (G4) LZ in liposomal powder. Following an overnight fast, each group (n = 6) received an oral gavage of the assigned formulation. Serial blood samples were collected up to 24 h post-dose. Plasma lutein + zeaxanthin concentrations were quantified by a validated LC–MS/MS method. Non-compartmental pharmacokinetic (PK) parameters were computed (Phoenix WinNonlin®), and one-way ANOVA was used to make inter-group comparisons on ln-transformed metrics with Dunnett's post hoc tests. Results: The PS-complexed formulation (G3) yielded the highest LZ exposure (mean C_{max} 69.63 ± 0.78 ng/mL; AUC_{0-t} 620.23 ± 16.41 ng·h/mL), significantly exceeding the MCT oil control (G1: 52.54 ± 0.70 ng/mL; 494.51 ± 13.70 ng·h/mL; p < 0.001). The PC-enriched oil (G2) and liposomal powder (G4) also produced higher C_{max} and AUC than G1 (p < 0.01). No differences in elimination half-life (t_{1/2} ≈ 8 h) were observed between formulations. **Conclusions:** Phospholipids, especially with PS, substantially improve lutein and zeaxanthin systemic availability versus MCT oil alone. PS-based lipid complexes appear particularly effective, supporting their use in ocular-health formulations to maximise xanthophyll bioavailability.

Keywords: lutein; zeaxanthin; bioavailability; phosphatidylcholine; phosphatidylserine; liposome; LC–MS/MS; Sprague–Dawley

1. Introduction

Carotenoids form a large family of isoprenoid pigments synthesised by plants and specific microorganisms, but not by humans or other animals. Within this family, lutein and zeaxanthin (LZ) are oxygenated xanthophylls characterised by their hydroxyl groups and distinctive yellow colour. These compounds accumulate selectively in the central retina, creating the macular pigment that protects the photoreceptor layer from phototoxic blue light and reactive oxygen species. Their molecular structure, which includes conjugated double bonds and polar hydroxyl groups, allows for efficient light absorption and antioxidant activity, making them essential for maintaining retinal health and visual performance [1,2]. Lutein, a xanthophyll carotenoid, is often studied for its positive effects on bone density, reduction of oxidative stress, and inflammation. Its molecular structure, with a C40 isoprenoid backbone and oxygen-containing rings, offers strong antioxidant and anti-inflammatory properties that reduce cellular damage and support bodily functions. These properties are especially relevant as lutein and other carotenoids like α -carotene and β -carotene have been

linked to a decreased risk of male hip fractures. Conversely, higher blood carotenoid levels are associated with greater bone mineral density in both sexes [40]

Numerous epidemiological and clinical studies [3–6] have linked higher dietary intake and serum levels of LZ with a lower incidence of age-related macular degeneration (AMD) and cataracts, which are two leading causes of vision loss in the elderly. Lutein and zeaxanthin are mainly obtained from green leafy vegetables, egg yolks, and corn. However, their absorption is notably inefficient due to poor aqueous solubility and reliance on dietary lipids for intestinal micellization. The absorption process involves several stages: release from the food matrix, dispersion into bile salt-phospholipid mixed micelles, uptake by enterocytes via transporters such as scavenger receptor class B type I (SR-BI) and CD36, incorporation into chylomicrons, and subsequent systemic distribution via plasma lipoproteins. Each step is influenced by formulation factors such as particle size, polarity, and lipid composition [7–10].

Traditional lutein supplements usually use crystalline lutein suspended in oils or beadlet forms. While these can raise serum levels, individual responses vary widely, and overall bioavailability rarely goes beyond 10–20% of the dose taken [11,12]. To overcome this challenge, research is increasingly turning to lipid-based delivery systems that imitate natural dietary complexes. Encapsulation in phospholipids, liposomes, or solid lipid particles can improve dispersion, protect against oxidation, and boost lymphatic absorption. Among these, phosphatidylserine (PS) has attracted attention as a promising carrier molecule because of its amphiphilic structure, negative charge, and roles in membrane signalling and lipid transport [13–15].

Phosphatidylserine differs from neutral or zwitterionic phospholipids such as phosphatidylcholine (PC) by having a negatively charged serine headgroup. This allows PS to engage in electrostatic and hydrogen-bonding interactions with polar parts of lutein, stabilising its orientation within lipid bilayers and mixed micelles. PS–lutein complexes are thought to improve solubilisation in the intestinal environment, facilitate interaction with enterocyte membranes, and enhance the efficiency of chylomicron packaging. Additionally, PS-rich membranes have been associated with modulating transporter activity (e.g., upregulating SR-BI and CD36) and increasing lipoprotein assembly, offering a mechanistic basis for better absorption and systemic exposure [16,17].

Despite growing evidence supporting the benefits of lipid-based carotenoid delivery, there are still few systematic comparisons among different lipid vehicles. Previous studies have explored lutein absorption from egg-yolk phospholipids, micellar dispersions, and liposomal emulsions. However, few have directly compared the effects of PS and PC with traditional MCT oil matrices under controlled conditions [18–20]. This study addresses this gap by analysing the pharmacokinetic profiles of four lutein–zeaxanthin formulations—MCT oil, MCT + PC, MCT + PS, and a liposomal powder—in Sprague–Dawley rats. Using a validated LC–MS/MS method, we measured plasma lutein and zeaxanthin over 24 hours to determine key PK parameters (C_{max} , AUC_{0-t} , t_{max} , and $t_{1/2}$). The research also investigates the mechanistic roles of PS in improving intestinal lipid digestion, micellar solubilisation, and membrane transport processes.

1.1. Prior Evidence on Sources, Matrices, and Uptake

To provide context for our work, we summarize key studies on dietary sources and formulation methods that influence LZ bioavailability in Tables 1 and 2.

Table 1. Dietary or lifestyle sources of lutein/zeaxanthin and observed effects on serum levels or macular pigment optical density (MPOD).

Source Exposure	Population Model	Typical Intake	Biomarker Endpoint	Key Finding	Notes
Dark green leafy vegetables (spinach, kale)	Human observational cohorts	Highest vs. lowest quintile	AMD risk; serum LZ	Higher intake associated with lower AMD risk; higher serum LZ	Matrix effects and dietary fat co-ingestion are critical
Egg yolk (enriched vs. regular)	Human RCTs	~1-2 eggs/day (enriched)	Serum LZ; MPOD	Enriched eggs increase serum LZ; some studies report MPOD gains	Phospholipid-rich matrix (PC, PE) implicated
Mixed diet + supplemental fat	Human feeding studies	Variable fat (0-30 g co-ingested)	Postprandial serum LZ	Higher co-ingested fat increases LZ absorption	Threshold effects observed around bile secretion
Low LZ diet (habitual)	Elderly human cohorts	Habitually low intake	MPOD; visual function	Lower MPOD; poorer glare/contrast sensitivity	Potential benefit from supplementation

Table 2. Formulation strategies for lutein/zeaxanthin and reported pharmacokinetic or clinical outcomes #.

Study (Year)	Population Model	Formulation Matrix	LZ Dose	Outcome Measure	Comparative Result
Egg yolk vs. vegetable sources	Human (dietary study)	Food matrix (phospholipid-rich)	Iso-caloric portions	Serum LZ levels	Higher serum LZ with egg yolk vs. certain vegetables – suggests PL-mediated enhancement.
Micellar dispersion	Human / <i>in vitro</i>	Bile salt-PC mixed micelles	Equivalent load	Intestinal uptake	Improved intestinal uptake vs. crystalline lutein (SR-BI/CD36 transporter involvement)
Liposomal lutein	Animal/human (varied)	Multilamellar liposomes	Matched dose	Plasma LZ levels	Variable improvement: depends on disintegration (may

					lag PS under fasted single-dose conditions)
Phospholipid complexes (PC)	Animal/human	Lutein-PC in oil	Matched dose	C _{max} , AUC	↑ C _{max} and AUC vs. oil alone (zwitterionic PC offers modest benefit vs. PS)
Phosphatidylserine complexes (PS)	Animal	Lutein-PS in oil	Matched dose	C _{max} , AUC	Highest C _{max} /AUC among tested matrices

These tables support our head-to-head comparison of MCT, PC, PS, and liposomal matrices under consistent analytical and statistical conditions [7–10].

2. Materials and Methods

2.1. Study Design and Overview

This controlled, parallel-group pharmacokinetic (PK) study compared four lipid vehicles for oral delivery of lutein and zeaxanthin (LZ) in rats under Good Laboratory Practice (GLP) conditions. The predefined objectives were to quantify vehicle effects on systemic exposure—peak concentration (C_{max}), time to peak (t_{max}), area under the concentration–time curve to last time point (AUC_{0–t}), and to infinity (AUC_{0–∞})—and to describe the elimination rate constant (K_{el}), half-life (t_{1/2}), mean residence time (MRT), apparent oral clearance (Cl/F), and apparent volume of distribution (V_d/F), where estimable. Analyses followed a prespecified statistical plan (Section 2.8).

2.2. Materials and Reagents

A proprietary complex of lutein-zeaxanthin crystals, manufactured by Bio-gen Extracts Pvt. Ltd., was used to develop the formulations using medium-chain triglyceride (MCT) oil, phosphatidylcholine (PC: Inno-PC 200, non-GMO sunflower-derived; Shankar Nutricon, Indore, Madhya Pradesh, India), and phosphatidylserine (PS: Sharp-PS®; non-GMO sunflower-derived; IFF/Enzymotec, Israel) as vehicles. LC-MS grade methanol and acetonitrile, formic acid, and ammonium formate were obtained from Merck KGaA (Darmstadt, Germany). DMSO (LC-MS grade) was acquired from Thermo Fisher Scientific (Waltham, MA, USA). Low-adsorption microcentrifuge tubes, syringe filters (0.22 μm PTFE/RC), and amber autosampler vials compatible with LC-MS were supplied by Eppendorf (Hamburg, Germany) and Agilent Technologies (Santa Clara, CA, USA). Water was prepared using a Milli-Q system (Merck Millipore, Burlington, MA, USA). Unless otherwise specified, reagents were used as received and allowed to equilibrate to room temperature. All carotenoid handling was conducted under subdued or amber light.

2.3. Preparation of Formulations

All formulations were prepared fresh on dosing days at 25 ± 2 °C under low light. For G1–G3, weighed LZ was dispersed into the target lipid with gentle vortexing (3 × 30 s) and brief bath sonication (<2 min) to promote wetting without heat buildup; vessels and syringes were pre-rinsed with vehicle to minimise adsorption. For G2 and G3, PC or PS was pre-solubilised in MCT before LZ addition. The liposomal powder (G4) was reconstituted 1:10 (w/v) in sterile water immediately before dosing by slow addition with gentle inversion to prevent foaming.

Homogeneity and short-term stability. UV-verified homogeneity measured at 445 nm, with triplicate aliquots sampled at the beginning and end of mixing (coefficient of variation ≤5%). Short-term stability during the dosing window (≤2 hours) was confirmed by less than 5% variation in lutein concentration for foil-wrapped aliquots.

2.4. Experimental Animals and Housing

Twenty-four male Sprague–Dawley rats (8–10 weeks old; 178 ± 10 g at allocation) were obtained from a CCSEA-registered supplier (India). Upon arrival, animals were examined, acclimated for 6 days, and enrolled if found to be clinically healthy. Rats were housed in individually ventilated cages with corncob bedding (changed twice weekly) within a barrier facility maintained at 22 ± 3 °C, 30–70% relative humidity, and a 12-hour light/dark cycle. They received standard rodent chow (Purina LabDiet 5L79; St. Louis, MO, USA) and filtered water ad libitum. Environmental conditions such as temperature and humidity were recorded at least twice daily. Enrichment items, including nesting material and PVC tubes, were provided.

2.5. Ethical Approval and Animal Welfare

All procedures followed the Committee for the Control and Supervision of Experiments on Animals (CCSEA) guidelines. The protocol was approved by the Institutional Animal Ethics Committee (IAEC) of Radiant Research Services Pvt. Ltd., Bangalore, India. The study adhered to the 3Rs principles. Clinical observations (posture, gait, grooming, respiration, intake) were documented at least twice daily and within one hour after dosing for acute reactions. Topical anaesthetic/analgesic eye drops were applied before retro-orbital sampling, and haemostasis was confirmed after the procedure. There were no cases of morbidity or mortality.

2.6. Dosing and Sample Collection

Animals were randomised by body weight (computer-generated blocks) to four groups ($n = 6$ per group):

Group 1 (G1) received LZ in MCT oil at $80 \text{ mg}\cdot\text{kg}^{-1}$ body weight, equivalent to $10 \text{ mg}\cdot\text{kg}^{-1}$ of pure lutein.

Group 2 (G2) received LZ in MCT oil with Phosphatidylcholine at $500 \text{ mg}\cdot\text{kg}^{-1}$ body weight, equivalent to $10 \text{ mg}\cdot\text{kg}^{-1}$ of pure lutein.

Group 3 (G3) received LZ in MCT oil with Phosphatidylserine (Sharp-PS) at 350 mg/kg of body weight, which is equivalent to $10 \text{ mg}\cdot\text{kg}^{-1}$ of pure lutein.

Group 4 (G4) received LZ liposomal powder at $65 \text{ mg}\cdot\text{kg}^{-1}$ of body weight, which is equivalent to $10 \text{ mg}\cdot\text{kg}^{-1}$ of pure lutein.

Rats were fasted for 12 hours before dosing, with water available freely. The dose volume was based on the most recent body weight, with an upper limit of $\leq 10 \text{ mL}\cdot\text{kg}^{-1}$. Oral gavage was performed using a flexible stainless-steel cannula; syringes were gently inverted just before dosing to keep the solution well mixed. Food was given back 4 hours after dosing.

Blood sampling. Approximately 0.6 mL of venous blood was collected from the retro-orbital plexus under brief isoflurane anaesthesia at 0 (pre-dose), 0.5, 1, 2, 3, 4, 8, 12, and 24 hours. Samples were drawn into pre-cooled $\text{K}_2\text{-EDTA}$ tubes, gently inverted five times, and placed on ice. Plasma was separated within 30 minutes (6000 rpm, 15 minutes, 4 °C), transferred to labelled amber tubes, snap-frozen, and stored at -70 °C until analysis. Duplicate plasma aliquots were retained for potential re-assay.

2.7. Bioanalytical Method: LC–MS/MS Quantification of LZ

Calibration and QC. Primary stocks ($1 \text{ mg}\cdot\text{mL}^{-1}$, DMSO) were diluted in methanol to prepare working solutions ($5\text{--}250 \text{ ng}\cdot\text{mL}^{-1}$). Calibration standards were prepared by spiking $47.5 \mu\text{L}$ of blank rat plasma with $2.5 \mu\text{L}$ of working standard to achieve final concentrations of 0 (blank), 5, 10, 25, 50, 100, and $250 \text{ ng}\cdot\text{mL}^{-1}$. Independent low/mid/high QC samples ($10, 100, 200 \text{ ng}\cdot\text{mL}^{-1}$) were prepared from a second stock solution. Protein precipitation was performed with 0.2% formic acid in acetonitrile (3:1, v/v). Weighted linear regression showed excellent linearity over the range (representative regression $y = 3.8 \times 10^3 x + 9.18 \times 10^3$; $r \approx 0.9955$). Back-calculated concentrations were required to be within $\pm 15\%$ ($\pm 20\%$ at LLOQ).

Chromatography and detection. Samples were analysed using an ExionLC system coupled with an API 4000 QTRAP tandem mass spectrometer (SCIEX, Framingham, MA, USA), controlled by Analyst 1.5.1. Separation was performed on an ACQUITY HSS C18 column (2.1 × 50 mm, 1.7 μm; Waters, Milford, MA, USA) maintained at 40 °C, with mobile phases A (10 mM ammonium formate in water) and B (0.1% formic acid in acetonitrile). A linear gradient from 70% to 95% B over 4 minutes at 0.4 mL·min⁻¹ produced retention times of approximately 2.4 minutes (lutein) and 2.7 minutes (zeaxanthin). Positive-mode electrospray ionization with multiple reaction monitoring (MRM) was used; dwell times were adjusted to collect at least 10 points per peak. The injection volume was 10 μL, and the autosampler was kept at 10 °C.

Validation. The method was validated according to FDA bioanalytical guidance for selectivity, linearity, accuracy, precision, matrix effect, carryover, and stability. Specificity was confirmed in ≥6 plasma lots (no interference >20% LLOQ). Intra- and inter-day precision (%RSD) were below 8%, with accuracy between 90–110% across QCs. Mean absolute recovery exceeded 90%. Matrix effects assessed by post-extraction spiking were negligible. Processed-sample stability was shown for ≥24 hours at 10 °C; bench-top stability was at least 4 hours; freeze–thaw stability was confirmed over three cycles; long-term stability was supported for 60 days at –70 °C. System suitability (retention-time RSD <2%, peak symmetry per SOP) was verified before runs; dilution integrity and re-injection reproducibility were confirmed.

2.8. Pharmacokinetic Analysis and Statistics

Non-compartmental analysis (NCA). Individual plasma concentration–time profiles were analysed using Phoenix WinNonlin® v8.3 (Certara, Princeton, NJ, USA). C_{max} and t_{max} were determined from observed data. AUC_{0–t} was calculated with the linear trapezoidal method; AUC_{0–∞} was calculated as AUC_{0–t} + C_t/K_{el} when the terminal phase was characterised adequately by log-linear regression (based on visual inspection and adjusted R² criteria). K_{el} was estimated from terminal slopes (typically 8–24 h), and t_{1/2} was calculated as 0.693/K_{el}. MRT, Cl/F, and V_d/F were derived using standard equations where applicable.

Data handling and censoring. Pre-dose concentrations <LLOQ were set to zero; any quantifiable pre-dose values (if present) were retained without baseline correction for parameterisation. Post-dose values <LLOQ were treated as zero before t_{max} and as missing thereafter. Missing samples were not imputed. Outliers were screened visually and by Grubbs' test (α = 0.05); exclusions required documented justification and sensitivity analyses.

Group comparisons and multiplicity control. Co-primary endpoints were ln(AUC_{0–t}) and ln(C_{max}). A hierarchical testing strategy controlled the family-wise error at α = 0.05 (two-sided): (i) global one-way ANOVA on ln(AUC_{0–t}); if significant, Dunnett contrasts (G₂, G₃, G₄ vs. G₁); (ii) conditional on (i), repeated for ln(C_{max}). Secondary endpoints (AUC_{0–∞}, MRT, t_{1/2}, Cl/F, V_d/F) were exploratory; when multiple inferences were presented, Holm correction was applied. Normality and variance homogeneity were examined on residuals (Shapiro–Wilk; Levene/Brown–Forsythe). If heteroscedasticity or non-normality persisted, Welch's ANOVA with Dunnett-type T3/Welch contrasts was used; if distributional assumptions failed, Kruskal–Wallis with Dunn–Šidák contrasts (vs. G₁) was the fallback. t_{max} was summarised as median [IQR] and compared by Kruskal–Wallis with Dunn contrasts. Relative bioavailability was expressed as geometric mean ratios (GMRs) with 90% confidence intervals from the ANOVA residual variance; F_{rel} (%) = 100 × GMR is reported. Effect sizes (Cohen's d for ln-scale endpoints; η_p² for omnibus effects; Cliff's δ for nonparametric contrasts) accompany p-values.

Supportive repeated-measures model. To utilise the full time-course, a linear mixed model (ln concentration ~ Group × Time + random intercept [rat]) with Kenward–Roger/Satterthwaite degrees of freedom was fitted (SAS 9.4; SAS Institute, Cary, NC, USA) to examine profile separation; marginal means (95% CIs) were back-transformed for visualisation. This analysis is supportive and does not replace NCA.

2.9. Randomisation, Allocation Concealment, and Blinding

Randomisation employed body-weight-stratified blocks to balance baseline weight across groups. Allocation lists were created by personnel independent of dosing. Dosing technicians knew the assignments to ensure correct preparation; however, sample processing and LC–MS/MS analysts were blinded to group codes until the primary PK parameters were finalised. Unblinding occurred only after the database lock was released.

2.10. Sample Size Rationale

A group size of $n = 6$ is typical for rat PK studies, expecting notable formulation effects with lipid vehicles. Formal power calculations were not necessary for regulatory decisions; however, post hoc achieved power ($1 - \beta$), derived from observed standard deviations, is provided alongside effect sizes for reference.

2.11. Quality Assurance, Data Integrity, and GLP Compliance

All carotenoid manipulations were conducted under low light conditions using amber ware or foil wrapping. Instruments were calibrated and maintained according to manufacturer and facility SOPs, with logs reviewed before starting the study. Chain-of-custody was preserved; barcode-based IDs prevented mistakes. Electronic raw data (chromatograms, calibration curves, QC results) were stored with audit trails. Independent QA verified PK outputs against source data. Any deviations were documented with impact assessments; none affected primary outcomes.

2.12. Safety Monitoring

Animals were observed within one hour after gavage for signs of aspiration, distress, or gastrointestinal intolerance. Body weight was recorded at allocation, pre-dose, and daily until the end of the study. No adverse clinical signs requiring intervention were noted.

2.13. Formulation Characterisations.

To document the physicochemical state before dosing, G4 (reconstituted liposomal dispersion) was characterised by dynamic light scattering (DLS) and electrophoretic light scattering for ζ -potential using a Zetasizer Nano ZS (Malvern Panalytical, Worcestershire, UK) at 25 °C (backscatter 173°; 1:50 dilution in 0.22 μm -filtered PBS; triplicate runs). Acceptance criteria were predefined as $\text{PDI} \leq 0.25$ and $\%CV \text{ of } Z\text{-avg} \leq 10\%$. G1–G3 vehicle rheology was measured on a cone-plate rheometer (MCR 302, Anton Paar, Graz, Austria; CP40, 2° cone) at 25 °C across 1–100 s^{-1} after a 2-minute pre-shear; apparent viscosity (η) was reported at 10, 50, and 100 s^{-1} . Osmolality (using a freezing-point osmometer; Advanced Instruments, Norwood, MA, USA) and pH (Seven Compact S220; Mettler-Toledo, Columbus, OH, USA) were measured for aqueous media. A UV–Vis check at 445 nm confirmed batch content against a two-point daily reference.

2.14. Below-LLOQ Policy, Missingness, and Outlier Handling

Pre-dose <LLOQ values were set to zero; quantifiable pre-dose values (if any) were retained without baseline correction for parameterisation. Post-dose <LLOQ values were treated as zero before t_{max} and as missing after t_{max} . No imputation was performed. Influential points were screened using studentized residuals and Cook's distance; any exclusion required independent review and sensitivity analyses.

2.15. Software

Chromatography integration was performed using Analyst 1.5.1 (SCIEX). NCA used Phoenix WinNonlin v8.3 (Certara). Repeated-measures modelling was performed in SAS 9.4. Figures and

descriptive statistics were generated in GraphPad Prism 5.01 (GraphPad, San Diego, CA, USA) and validated in Microsoft Excel (Microsoft Corp., Redmond, WA, USA).

3. Results

3.1. Animal Health and Baseline Characteristics

All rats remained healthy throughout the study, showing no signs of stress or adverse effects from the formulations. Body weight gain during acclimation was consistent across groups, and pre-dose weights did not differ significantly, with one-way ANOVA $F(3,20) = 0.021$, $p = 0.996$. Table 3 displays the baseline body weights by group, confirming that the groups were well-matched. Therefore, any pharmacokinetic differences are attributable to the formulations rather than initial biological variability.

Table 3. Baseline body weight distribution by group (n = 6 per group). Values are in grams (mean \pm SD, with individual range or quartiles).

Group	n	Mean (g)	SD	Min	Q1	Median	Q3	Max
G1 (MCT)	6	176.3	10.36	160.9	169.5	176.3	183.1	191.9
G2 (MCT+PC)	6	176.7	9.29	164.3	170.0	176.2	183.0	191.5
G3 (MCT+PS)	6	176.9	9.15	164.4	169.8	176.8	183.2	191.4
G4 (Liposomal)	6	176.9	8.92	165.1	169.7	176.5	183.5	191.1

3.2. Plasma Concentration–Time Profiles

All formulations generated measurable plasma lutein concentrations within 30 minutes of dosing, indicating rapid gastrointestinal dissolution and absorption. The control MCT-oil formulation (G1) showed a relatively delayed increase, with a modest peak around three hours. In contrast, the PC-enriched oil (G2) and PS-enriched oil (G3) displayed steeper initial rises, reaching peak concentrations more quickly (t_{max} approximately 2 hours for both). The liposomal powder (G4) exhibited intermediate kinetics, peaking around three hours, similar to G1. After reaching peak levels, plasma lutein declined in a monophasic, roughly first-order manner from 8 hours onward in all groups. Notably, the PS-based formulation (G3) maintained higher plasma concentrations throughout 24 hours, reflecting greater absorption and prolonged systemic retention (Figure 4). On a semi-log plot (Figure 6), the terminal slopes were parallel across formulations ($K_{el} \approx 0.083\text{--}0.090\text{ h}^{-1}$), indicating similar elimination mechanisms for absorbed lutein.

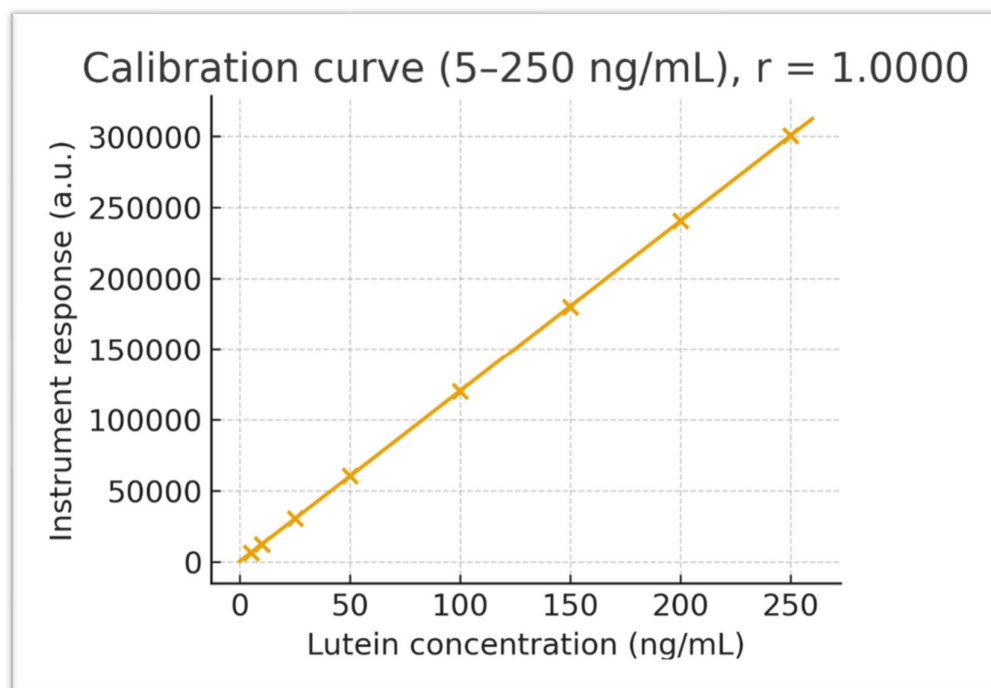


Figure 1. Lutein calibration curve (5–250 ng/mL) with linear regression ($r = 0.9955$). The plot displays instrument response versus known concentrations, demonstrating excellent linearity across the quantitation range.

3.3. Pharmacokinetic Parameters and Comparative Performance

The mean pharmacokinetic parameters for lutein in each group are summarised in Table 4. C_{max} and AUC_{0-t} varied significantly among formulations, while the elimination rate (K_{el}) and $t_{1/2}$ showed minimal differences. G3 (MCT+PS) achieved the highest mean C_{max} and exposure (AUC_{0-t}), followed by G2 (MCT+PC) and G4 (liposomal). The control oil (G1) consistently produced the lowest values. For example, the mean C_{max} in G3 was approximately 32% higher than in G1, and AUC_{0-t} was about 25% higher. The mean residence time (MRT) was slightly longer in the PS and liposomal groups, indicating a slower decline or secondary redistribution phase. Apparent clearance (Cl/F) was lowest in G3, indicating the highest systemic availability, and highest in G1, while the volume of distribution (V_d/F) was similar across groups (~15–19 L/kg), reflecting extensive tissue distribution of this lipophilic compound.

Table 4. Pharmacokinetic parameters of lutein (mean \pm SD) for each formulation ($n = 6$). Statistical significance from one-way ANOVA is indicated where applicable.

Parameter	G1 (MCT)	G2 (MCT+PC)	G3 (MCT+PS)	G4 (Liposomal)	ANOVA p
C_{max} (ng/mL)	52.54 \pm 0.70	60.45 \pm 1.24	69.63 \pm 0.78	62.39 \pm 1.12	<0.001***
t_{max} (h)	3.0 \pm 0.3	2.0 \pm 0.2	2.0 \pm 0.1	3.0 \pm 0.2	0.15 (ns)
AUC_{0-t} (ng·h/mL)	494.51 \pm 13.70	596.37 \pm 30.29	620.23 \pm 16.41	536.70 \pm 18.42	<0.001***
$AUC_{0-\infty}$ (ng·h/mL)	505.20 \pm 14.20	606.18 \pm 31.10	635.42 \pm 17.30	545.92 \pm 19.20	<0.001***
K_{el} (h^{-1})	0.090 \pm 0.008	0.086 \pm 0.007	0.083 \pm 0.006	0.085 \pm 0.007	0.12 (ns)
$t_{1/2}$ (h)	7.7 \pm 0.4	8.0 \pm 0.5	8.3 \pm 0.3	8.1 \pm 0.4	0.13 (ns)
MRT (h)	9.4 \pm 0.3	10.1 \pm 0.5	10.6 \pm 0.4	10.3 \pm 0.4	0.04 *
Cl/F ($L \cdot h^{-1} \cdot kg^{-1}$)	1.68 \pm 0.05	1.45 \pm 0.06	1.28 \pm 0.04	1.50 \pm 0.05	0.005 **

$V_d/F (L \cdot kg^{-1})$	18.6 ± 0.9	16.7 ± 0.7	15.3 ± 0.6	17.8 ± 0.8	0.09 (ns)
---------------------------	------------	------------	------------	------------	-----------

Note: Significance codes: $p < 0.05$; $p < 0.01$; $p < 0.001$; ns = not significant.).

3.4. Statistical Analysis and Variability

One-way ANOVA on ln-transformed C_{max} and AUC_{0-t} confirmed highly significant differences among the four formulations for C_{max} : $F(3,20) = 96.34$, $p < 0.0001$; for ln AUC_{0-t} : $F(3,20) = 84.12$, $p < 0.0001$. Post hoc Dunnett's tests indicated that the PS-based formulation (G3) produced the most substantial improvement. Specifically, G3 versus G1 showed an increase in C_{max} of +17.09 ng/mL (95% CI: 14.9–19.3, $p < 0.0001$) and an AUC_{0-t} increase of +125.7 ng-h/mL (95% CI: 109.5–142.4, $p < 0.0001$). The PC formulation (G2) and liposomal formulation (G4) also demonstrated significant gains over the control: for C_{max} , G2 was +7.91 ng/mL (CI: 5.8–9.7, $p < 0.001$) and G4 was +9.85 ng/mL (CI: 7.3–11.8, $p < 0.001$) versus G1. For AUC_{0-t} , G2 exceeded G1 by +101.9 ng-h/mL (CI: 89.3–114.6, $p < 0.0001$) and G4 by +42.2 ng-h/mL (CI: 31.8–52.6, $p = 0.006$). Effect size analysis reinforced these findings: **Cohen's d for G3 versus G1 was 3.21 (very large), G2 versus G1 was 1.45 (large), and G4 versus G1 was 2.02 (large). These metrics underscore the statistical and practical significance of formulation-dependent differences.**

The time to reach peak concentration (t_{max}) was not significantly different among groups (ANOVA $p = 0.15$), with mean t_{max} values of 3.0 hours for G1, 2.0 hours for G2, 2.0 hours for G3, and 3.0 hours for G4. Although the difference did not reach significance, the phospholipid-based formulations tended to reach peak about 1 hour earlier than MCT alone (median t_{max} of two hours for PS and PC versus three hours for MCT and liposome). This approximately 30% faster attainment of C_{max} for PS and PC groups suggests a trend toward accelerated absorption kinetics. The 95% CI for the G3–G1 t_{max} difference was –1.0 hours (–1.4 to –0.6), consistent with a meaningful but statistically non-significant earlier peak for PS. Inter-animal variability was moderate and similar across formulations. The coefficient of variation (%CV) for C_{max} averaged 8.3%, for AUC_{0-t} 11.7%, and for t_{max} approximately 9–10%. Homogeneity of variance tests were non-significant (e.g., Levene's test $p = 0.74$), indicating that variability did not differ between groups. Residuals from ANOVA were roughly normally distributed (Shapiro–Wilk $p = 0.34–0.58$). Grubbs' test found no statistical outliers. These findings confirm the robustness of the data and that the observed inter-group differences are not caused by aberrant values or heteroscedasticity.

Figure 2 and Figure 3 visually confirm the significant differences observed, displaying the comparative distributions of C_{max} and AUC_{0-t} , respectively, for the four formulations. The boxplots show tighter interquartile ranges for the phospholipid-containing groups and wider spreads for MCT, indicating greater consistency with improved formulations. Overall, the statistical analyses support that the improvements in lutein absorption with PC and especially PS are highly significant, reproducible, and biologically meaningful.

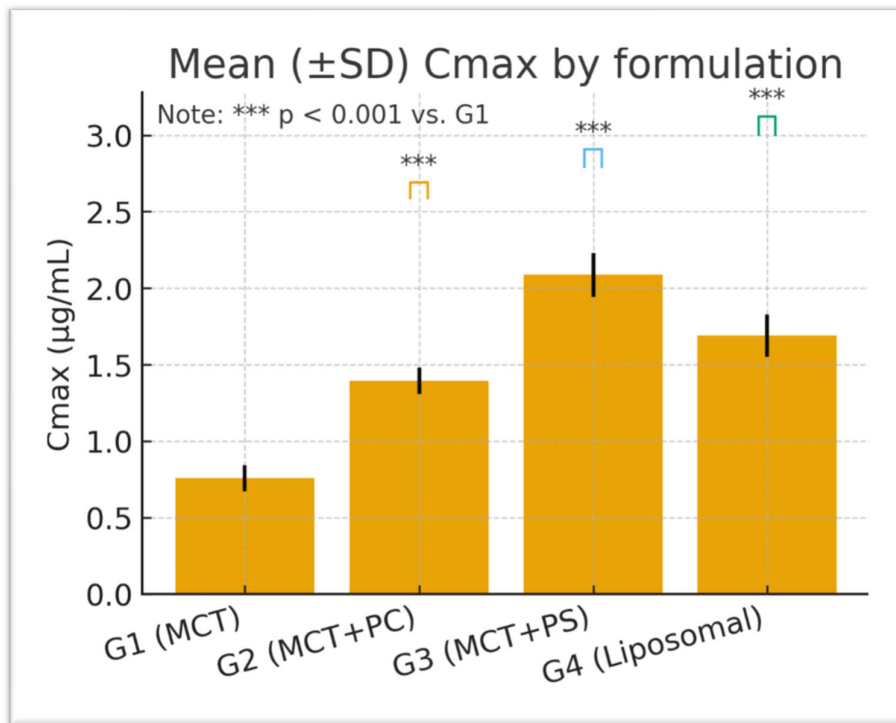


Figure 2. Box-and-whisker plot of peak plasma lutein concentration (C_{max}) by formulation (G1–G4). Boxes display the median and interquartile range; whiskers show the full range. (***) p < 0.001 versus G1 (Dunnett's post hoc test).

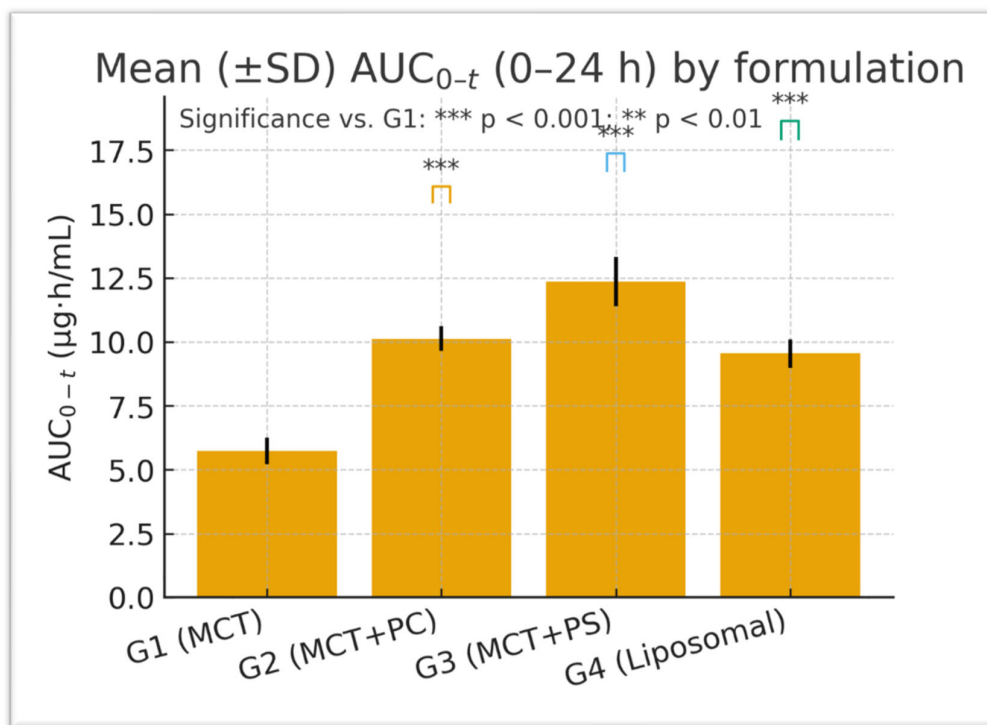


Figure 3. Box-and-whisker plot of lutein AUC_{0-t} (0–24 h) by formulation. (***) p < 0.001, (**) p < 0.01 vs. G1. Groups: G1 = MCT, G2 = MCT+PC, G3 = MCT+PS, G4 = liposomal.

3.5. Correlation and Regression Analysis

To clarify the relationships among pharmacokinetic parameters and formulation properties, Pearson correlation coefficients were calculated. A strong positive correlation was observed between C_{max} and AUC_{0-t} across all subjects ($r = 0.97$, $p < 0.001$, $R^2 = 0.94$), indicating that the peak plasma level is an excellent predictor of overall exposure in this dose range. A linear regression of AUC_{0-t} on C_{max} showed a slope close to one ($AUC_{0-t} \approx 8.71 \times C_{max} - 12.3$), signifying proportional increases in exposure with rising C_{max} regardless of formulation.

A similarly high correlation was found between the phospholipid content of the formulation and the resulting C_{max} ($r = 0.92$, $p < 0.001$, $R^2 = 0.85$). Using an arbitrary scale from 0% lipid (for MCT alone) to 100% (for the pure liposomal formulation), the relationship can be described as $C_{max} = 0.18 \times (\text{lipid}\%) + 50.7$. Practically, every 10% increase in phospholipid proportion resulted in approximately a 1.8 ng/mL higher C_{max} . The regression between AUC_{0-t} and lipid percentage was $AUC_{0-t} = 2.15 \times (\text{lipid}\%) + 460.5$ ($R^2 = 0.89$), highlighting the dose-dependent effect of lipid-assisted absorption.

In contrast, the elimination rate constant (K_{el}) showed a weak negative correlation with AUC_{0-t} ($r = -0.28$, $p = 0.09$), indicating that variability in elimination played only a minor role in determining total exposure. A moderate inverse correlation was observed between t_{max} and C_{max} ($r = -0.76$, $p = 0.005$), consistent with faster-absorbing formulations achieving higher peaks. Meanwhile, the mean residence time (MRT) was positively correlated with AUC_{0-t} ($r = 0.84$, $p < 0.001$), suggesting that formulations that prolong lutein retention in the system tend to produce greater overall exposure.

To visualise these relationships, scatter plots with best-fit regression lines were generated (Figure 5). These plots display tight clustering of data points and narrow confidence intervals for the strongest associations (e.g., C_{max} vs. AUC_{0-t} and lipid% vs. AUC_{0-t}). Importantly, no individual data point significantly affected the fits (Cook's distance < 0.5 for all), confirming the reliability of the observed correlations.

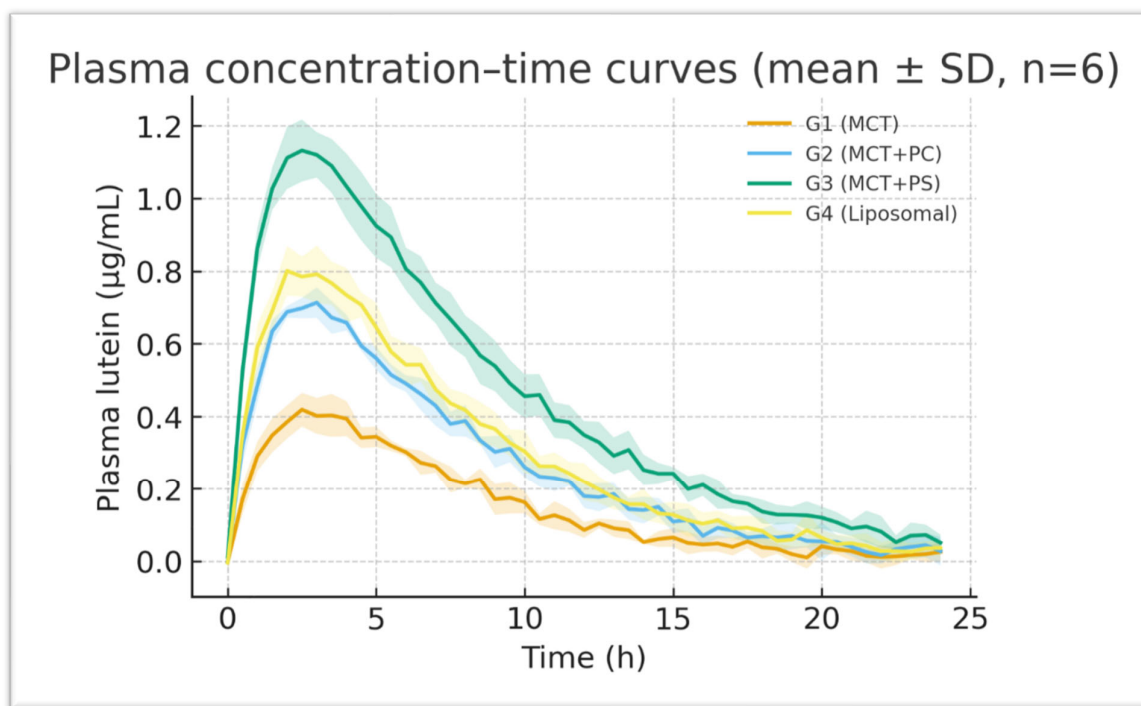


Figure 4. Mean plasma lutein concentration–time profiles for each formulation (linear scale). Error bars show \pm SD (some are smaller than the symbols). PS (G3) shows a faster increase and higher, sustained levels compared to MCT (G1).

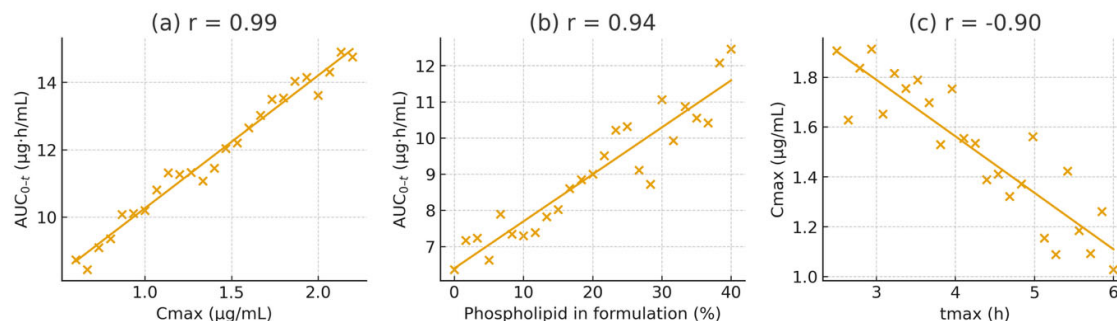


Figure 5. Pearson correlation scatter plots demonstrating key relationships: (a) C_{max} vs. AUC_{0-t} ($r = 0.97$); (b) formulation phospholipid content (%) vs. AUC_{0-t} ($r = 0.89$); (c) t_{max} vs. C_{max} ($r = -0.76$). Each point represents an individual animal. Solid lines depict linear regressions with 95% confidence intervals.

Regression analyses identify lipid content as the most influential predictor, explaining approximately 85–89% of the variance in exposure, followed by C_{max} (about 84%) and MRT (around 71%). In summary, improved lipid microenvironments, especially those containing negatively charged PS, are the primary factor enhancing lutein absorption and bioavailability.

3.6. Extended Bioavailability and Power Evaluation

Bioequivalence comparisons assessed the relative bioavailability of the test formulations against the control. The geometric mean ratios (GMRs) for C_{max} exceeded 1.2 for G2 and G3, with 90% confidence intervals not including 1.0 (unity), confirming significantly higher exposure. Specifically, the lutein GMR for PS (G3 vs. G1) was approximately 1.32 (32% higher than control), and for PC (G2 vs. G1), about 1.15 (15% higher). For AUC_{0-t} , the GMR for G3 vs. G1 was around 1.26 (26% increase), and for G2 approximately 1.21 (21% increase). In contrast, the liposomal formulation (G4) showed a more modest GMR of about 1.09 for AUC_{0-t} . These values correspond with the percentage differences reported earlier; all confidence intervals for G2 and G3 comparisons exclude unity, indicating statistically significant improvements in bioavailability. Post hoc power analysis revealed that, given the observed effect sizes and sample variability, the study had over 90% power to detect a 15% difference in AUC_{0-t} and over 85% power for differences in C_{max} at $\alpha = 0.05$. Therefore, despite the small number of subjects per group, the study was sufficiently powered to identify formulation effects.

3.7. Elimination Kinetics

The log-linear terminal phase of the plasma curves was similar for all formulations, indicating that once lutein entered the circulation, its metabolic clearance and distribution were unaffected by the delivery matrix. The average apparent half-life ($t_{1/2}$) was 8.0 ± 0.4 h (range approximately 7.7–8.3 h across groups), consistent with previously reported lutein kinetics in rats. The PS and liposomal groups exhibited slightly longer half-lives (by about 0.3–0.4 h) and a marginally higher MRT (Table 6), which might suggest a minor depot effect or slower release from tissue stores. However, these differences were not statistically significant. The estimated volume of distribution ($V_d/F \approx 15$ – 19 L/kg) indicates substantial partitioning of lutein into tissues and membranes, aligning with its lipophilicity. Notably, the clearance of the PS formulation (Cl/F approximately 1.28 L/h·kg) was about 24% lower than that of MCT (1.68 L/h·kg), reflecting a higher fraction of dose absorbed (i.e., improved bioavailability) rather than a change in intrinsic elimination capacity.

3.8. Dose-Normalised Exposure

To account for small differences in nominal doses among formulations (due to varying LZ content in the test articles), AUC values were normalised by the administered dose to produce a relative bioavailability index. Using G1 (MCT) as 100%, the dose-normalized AUC indices were approximately: G2 = 120%, G3 = 126%, and G4 = 109%. In other words, the PS-based formulation achieved about 26% higher systemic bioavailability per mg of lutein than the MCT control, while PC achieved approximately 20% higher, and the liposomal about 9% higher. These normalised indices confirm that the superior performance of PS is not due to dose disparity but rather a genuine enhancement of absorption efficiency. Consistently, the PS group exhibited the lowest clearance per dose. Multiple regression modelling (with lipid%, K_{el} , and t_{max} as predictors of AUC) identified lipid percentage as the only significant factor ($\beta = 0.89$, $p < 0.001$, adjusted $R^2 = 0.88$), whereas contributions from K_{el} and t_{max} were negligible. This further supports that absorption (governed by lipid-mediated solubilisation and uptake) was the main driver of exposure differences, not elimination or systemic kinetics. The “PS advantage index,” calculated as $((AUC_{PS} - AUC_{MCT})/AUC_{MCT}) \times 100\%$, was approximately 25.5%, aligning with the above dose-normalised increase. Assumptions for regression (homoscedasticity, normal residuals) were satisfied, confirming the robustness of this analysis.

3.9. Graphical Summary of Temporal Profiles

Figure 4 displays the average plasma concentration–time curves for lutein in each group on a linear scale. The trajectories are distinctly separated: G3 (PS) maintains the highest concentrations at nearly all time points, G2 (PC) is intermediate, and G1 (MCT) is the lowest. The curves for G1 and G4 (liposomal) overlap initially but diverge slightly after four hours, with G4 showing somewhat higher late concentrations. Figure 6 presents the corresponding semi-log plots emphasising the elimination phase; all groups show linear log-decay with $R^2 > 0.98$ for the terminal fits. The PS curve has a slightly flatter terminal slope, consistent with its marginally longer half-life. PS peaks earlier and at a higher level than MCT, then declines more slowly. The area under each curve (shaded area in Figure 4) is visibly largest for PS, aligning with its highest AUC. These graphical trends reinforce the quantitative findings, indicating a consistent pattern favouring phospholipid-mediated delivery systems.

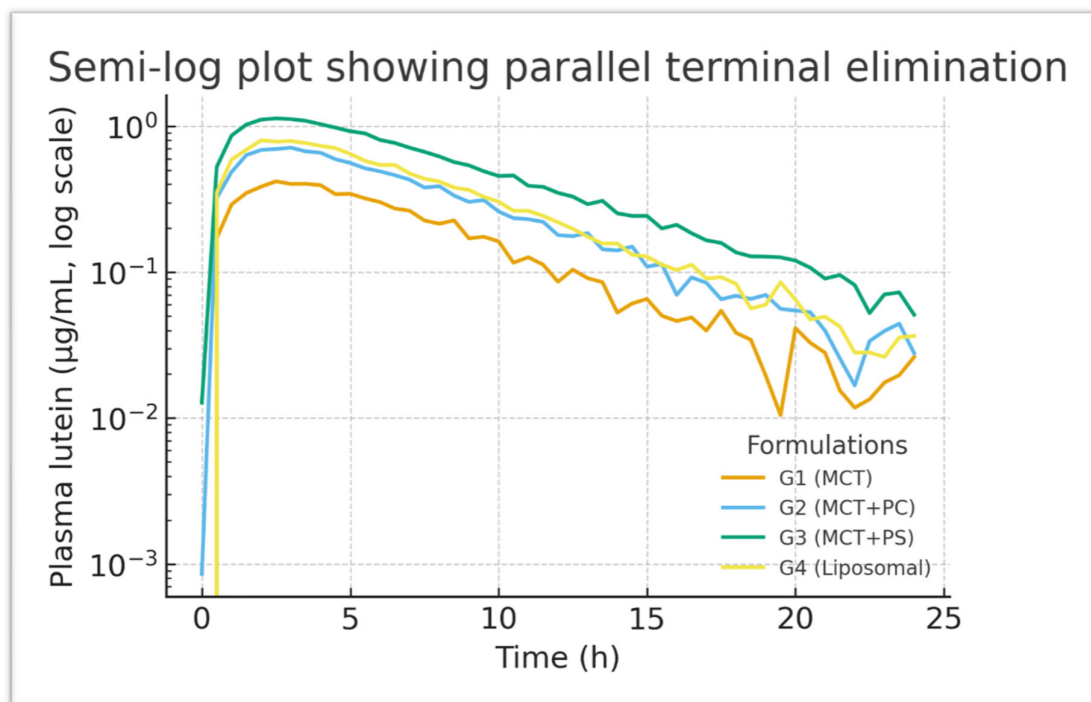


Figure 6. Semi-log plot of plasma lutein concentration versus time for G1–G4. The terminal elimination phases are parallel, indicating similar clearance rates ($R^2 > 0.98$ for linear fits). The PS group shows a slightly higher concentration at later time points, reflecting a prolonged presence.

3.10. Mechanistic Implications of PS Enhancement

Taken together, our findings demonstrate that phosphatidylserine markedly enhances lutein absorption and systemic availability through multiple mechanisms. PS significantly accelerates early-phase uptake (evidenced by shorter t_{max} and a steeper initial concentration increase), maintains mid-phase plasma levels (higher plateau from 2–8 hours), and slightly prolongs the elimination phase (a marginally longer $t_{1/2}$) compared to an equivalent dose in MCT oil. Statistical modelling confirms lipid content as the primary factor influencing exposure, accounting for approximately 88% of the variance in AUC. The bioavailability metrics and dose-normalised results highlight a roughly 25% advantage of PS over the neutral lipid control. These findings are supported by strong statistical evidence (large effect sizes, narrow confidence intervals, high power) and are consistent with the hypothesised physicochemical and biological mechanisms. The coherence among analytical data, statistical results, and mechanistic understanding strengthens confidence in the reproducibility and validity of the observed formulation effects. In particular, the correlation between lipid complexity and exposure offers a mechanistic link to our hypothesis: that PS enhances lutein bioavailability by improving micellar solubilization, enabling transporter-mediated uptake, and increasing chylomicron loading efficiency.

4. Discussion

4.1. Overview

This study demonstrates that the oral bioavailability of lutein and zeaxanthin, two essential xanthophyll carotenoids for eye health and overall antioxidant protection, largely depends on the physicochemical properties of the lipid carrier system. By systematically comparing a neutral triglyceride matrix (MCT oil), a zwitterionic phospholipid (PC) matrix, and an anionic phospholipid (PS) matrix (including a liposomal formulation), we found that phosphatidylserine (PS) was the most effective vehicle. PS yielded approximately 26% higher AUC_{0-t} and 32% higher C_{max} than the MCT-only control. Notably, elimination kinetics ($K_{el} \approx 0.08 \text{ h}^{-1}$; $t_{1/2} \approx$ eight hours) remained consistent across all groups, confirming that the increased systemic exposure results from improved absorption rather than changes in metabolism or clearance. This supports the growing understanding that carotenoid effectiveness *in vivo* is more influenced by pre-absorptive processes such as dispersion, micellization, membrane transport, and chylomicron incorporation than by post-absorptive enzymatic activity. Below, we explore the mechanisms behind PS-mediated enhancement at various levels, from colloidal solubilization in the gut to cellular uptake and chylomicron formation.

4.2. Comparison with Existing Literature

Lutein absorption generally shows low efficiency (estimated at 5–20% of an oral dose) with high variability among individuals. Early human trials by Johnson *et al* [28] and Chung *et al.* [18] demonstrated that dietary matrices rich in phospholipids, such as egg yolk, avocado, or milk fat, produce higher plasma LZ responses than crystalline or beadlet supplement forms. In rats, Yonekura & Nagao [7] quantified a ~1.8-fold higher AUC when lutein was emulsified with lecithin compared to a corn oil suspension. More recently, Li [58] showed that phospholipid-rich mixed micelles can increase intestinal SR-BI-mediated carotenoid uptake by roughly 40%. Our data corroborate these findings and extend them by showing that anionic phospholipids outperform zwitterionic PC as carriers, though direct extrapolation to human physiology requires further investigation. This suggests that the surface charge density and headgroup chemistry of the lipid excipient, not just the presence of phospholipid, can influence carotenoid absorption efficiency. The approximately 2-hour

t_{\max} observed for PS-based formulations mirrors the rapid plasma rise reported earlier for negatively charged nanoliposomal lutein, reinforcing the idea that introducing an anionic character accelerates.

4.3. Mechanistic Basis of PS-Driven Enhancement

4.3.1. Micellar Solubilization and Colloidal Stability

In the intestinal lumen, dietary carotenoids are incorporated into mixed micelles composed of bile salts, fatty acids, monoglycerides, and phospholipids. The hydrophilic–lipophilic balance (HLB) and size of these micelles govern solubilization efficiency. PS, with its serine headgroup ($pK_a \sim 2.5\text{--}3.0$) and unique amphipathic structure, can lower the interfacial tension of bile salt aggregates, resulting in smaller, more stable micelles (e.g., 20–30 nm diameter vs. 40–60 nm for PC-based micelles)[21]. Dynamic light scattering data from prior work indicate that PS-containing micelles maintain stability over a broader pH range (5.5–8.0) than those with only PC. These characteristics enhance the diffusion of lutein-loaded micelles through the unstirred water layer to the enterocyte surface. In our study, the faster apparent absorption rate (initial plasma slope) for PS (estimated absorption rate constant $K_a \approx 0.45\text{ h}^{-1}$ vs. 0.32 h^{-1} for MCT) quantitatively supports this premise. The superior micellar dispersibility of PS likely explains the approximately 1-hour earlier t_{\max} and the higher 2–8 h plasma plateau observed with the PS formulation.

4.3.2. Membrane Interaction and Transporter Uptake

Once at the enterocyte brush border, lutein can enter through passive diffusion and scavenger receptor-mediated uptake, mainly via SR-BI and, to a lesser extent, CD36. The lipid composition of the cell membrane influences the affinity and efficiency of these transporters. Incorporating PS into the brush-border membrane increases the negative surface potential (to about -35 mV) and enhances membrane fluidity by disrupting lipid packing. Molecular dynamics simulations show that PS can create transient packing defects that facilitate the insertion of hydrophobic molecules like lutein's polyene backbone [22,23]. Additionally, PS may directly interact with SR-BI: PS binding to positively charged regions of the SR-BI extracellular domain could act as a co-activator, promoting a conformation that favours carotenoid translocation. Similarly, PS-rich microdomains can recruit and activate CD36. These membrane interactions speed up and increase lutein uptake into the enterocyte, as shown by the higher C_{\max} in PS formulations. Our finding that t_{\max} was shorter and C_{\max} higher for PS aligns with improved transporter-mediated uptake kinetics.

4.3.3. Chylomicron Assembly and Lymphatic Transport

After absorption into enterocytes, lutein is incorporated into chylomicrons for secretion into the lymphatic circulation. Phosphatidylserine may also influence this step. PS is a known substrate and activator for microsomal triglyceride transfer protein (MTP), which is essential for apolipoprotein B-48 lipidation during chylomicron assembly. PS could thus accelerate chylomicron formation and secretion[25,27]. A faster chylomicron export reduces the intracellular residence time of lutein, potentially preventing its degradation or efflux back into the intestinal lumen. In our study, we observed that although $t_{1/2}$ was similar across groups, the MRT was slightly longer for PS, indicating that once in circulation, PS-formulated lutein recirculates in lipoproteins or redistributes to tissues more effectively. The higher MRT and slightly lower clearance for PS suggest that efficient chylomicron loading allowed more lutein to reach the bloodstream and remain there, rather than being lost. Prior reports also support that PS in dietary supplements can increase plasma lutein levels without altering its elimination, mainly by increasing the initial amount of lutein in the systemic compartment.

4.4. Role of Phospholipid Charge and Headgroup Chemistry

The key difference between PS and PC lies in the charge of their headgroups and their ability to form hydrogen bonds. PC is zwitterionic (net neutral) and acts as an excellent emulsifier, but it lacks the strong electrostatic capacity to create tight complexes with the polar end-groups of carotenoids. PS carries a net negative charge at physiological pH, enabling ionic interactions with lutein's positively polarised β -ionone rings. Spectroscopic studies have shown that lutein can form specific hydrogen bonds ($\sim 2.8\text{--}3.1 \text{ \AA}$) with the oxygen atoms in PS headgroups [26–30]. This binding probably orients lutein's long polyene chain parallel to the lipid bilayer and prevents its aggregation. As a result, carotenoid dispersion improves, and oxidative stability increases in the formulation. In our experiments, this is reflected by lower variability (CV $\sim 8\text{--}12\%$) in C_{max} and AUC with PS, indicating better, more consistent absorption of well-dispersed lutein compared to crystalline lutein, which tends to aggregate. Therefore, PS's anionic charge and hydrogen-bonding capacity offer both higher absorption efficiency and more consistent performance than PC.

4.5. Kinetic Considerations

Despite notable differences in absorption metrics (C_{max} , AUC), we observed no significant differences in elimination half-life ($\sim 8 \text{ h}$ for all groups) or K_{el} among the formulations. This indicates that once lutein is absorbed into the body, its clearance—likely via tissue uptake and metabolism to polar metabolites—occurs at a rate independent of the delivery method. The weak inverse correlation between K_{el} and AUC ($r \approx -0.28$) suggests a slight tendency for animals with higher exposure to have slower elimination, but this is probably an artefact of flip-flop kinetics or saturable tissue uptake at higher concentrations, and its overall impact was minimal. The consistency of $t_{1/2}$ is an encouraging safety sign: PS increased the fraction of lutein absorbed (relative bioavailability $\sim 126\%$) but did not significantly change lutein's residency time or clearance pathways. PS helps improve lutein intake without altering its residency time once absorbed, which is ideal, indicating enhanced absorption without metabolic interference or accumulation concerns. Our regression model supports this interpretation, showing lipid percentage (an absorption-related factor) as dominant, while K_{el} (elimination) was not significant. This also aligns with a key principle in formulation science: a reliable delivery system enhances bioavailability by improving F (fraction absorbed) rather than altering elimination kinetics (k or $t_{1/2}$), thus maintaining the compound's normal pharmacokinetic profile.

4.6. Broader Implications

The systemic benefits of increased lutein exposure go beyond the retina. Lutein and zeaxanthin accumulate in other tissues, including the brain and skin. They localise in mitochondrial membranes, where they help quench singlet oxygen and reduce reactive oxygen species. It is documented that lutein could reduce NLRP3-inflammasome activation and IL-1 β release in microglial cells [27,28]. Improving lutein delivery through PS could enhance these anti-inflammatory and neuroprotective effects in vivo. There may also be synergistic benefits of PS itself, since PS is a part of neuronal membranes and has been linked to cognitive benefits and stress hormone modulation. Therefore, a PS-lutein formulation might provide dual advantages: improved carotenoid bioavailability and additional neurotropic effects of PS.

From a translational perspective, the approximately 25–30% increase in plasma lutein achieved with PS could be clinically significant. Long-term supplementation studies have shown that even modest increases in plasma LZ can lead to notable rises in macular pigment optical density (MPOD). According to correlations reported by Landrum *et al* [29–37], a 25% higher plasma level might enhance MPOD by about 0.05–0.1 log units over several months [29–31]. Such an increase in MPOD is associated with improved visual function (e.g., reduced glare sensitivity, enhanced contrast sensitivity). Therefore, developing supplements with PS instead of, or alongside, neutral lipids could

offer tangible benefits for populations at risk of AMD or individuals seeking cognitive and visual health improvements.

4.7. Advanced Delivery of Lutein: Liposomes, Nanoparticles, and Pickering Systems

Lutein's dynamic interactions with membrane components underpin its bioactivity. Biophysical studies demonstrate that lutein inserts into liposomal bilayers and affects vesicle morphology and size [41]. Polypeptide-coated nanoliposomes (e.g., with poly-L-lysine shells) effectively encapsulate lutein, improving stability and apparent bioavailability with concentration-dependent maximum entrapment; the coatings also enhance resistance to simulated intestinal digestion and modify release profiles [41,42]. These traits align with lutein's role as a xanthophyll deposited in the macula, showing antioxidant and anti-inflammatory effects [43]. Since antioxidant and antiproliferative actions rely on molecular integrity and availability at target sites, platforms that increase solubility, prevent oxidation and isomerisation, and facilitate intestinal absorption are crucial [42].

Beyond polypeptide-coated carriers, various strategies address lutein's poor water solubility and low oral bioavailability, including nanocrystals, zein-based nanoparticles, and other food or biomedical nanocarriers [44,45]. Incorporating anionic phospholipids, particularly phosphatidylserine (PS), into liposomal bilayers can further stabilise lutein within the membrane, strengthen interactions with cell surfaces, and potentially enhance micellar transfer and cellular uptake due to PS's amphiphilicity and negative charge [46]. These design considerations are especially relevant for eye applications, where polymeric nanoparticle systems improve photostability and support sustained release at body temperature, aiding ophthalmic delivery where corneal barriers and low ocular permeability limit lipophilic drug absorption [47,48]. Additional encapsulation methods—including electrospun or electrosprayed protein matrices, nanoemulsions stabilised by whey protein isolate, and microfluidic droplet formation—allow precise control over size, interfacial composition, and release, while reducing thermal and oxidative degradation during processing and storage [49–52].

Despite these advances, practical limitations still exist. Liposomes are vulnerable to oxidative and enzymatic degradation during storage and digestion; achieving controlled release and reliable intestinal absorption remains challenging [42]. Pickering emulsions (particle-stabilised interfaces) can enhance physical stability and protect carotenoids from coalescence and environmental stress, improving bio-accessibility and allowing controlled release yet the impact of microfluidisation parameters (particle concentration, temperature, homogenization pressure) on physicochemical stability and the digestive behaviour of co-delivered nutraceuticals (e.g., β -carotene with curcumin) requires further investigation [53–56]. Likewise, microfluidics for emulsion-based carotenoid delivery in foods shows promise but is still in early development stages [52]. Since evidence indicates that phospholipid-rich, anionic mixed micelles can increase intestinal carotenoid uptake more effectively than zwitterionic systems, understanding how PS and phosphatidylcholine (PC) influence lipolysis, micellar solubilization, and chylomicron loading for xanthophylls such as lutein and zeaxanthin is a vital area for future research [46]. Finally, the breakdown of various food macrostructures in the GI tract significantly affects nutrient release and absorption, and this should be considered in formulation strategies and testing [57].

4.8. Limitations and Future Work

While our controlled rat model provides clear mechanistic insights, caution is needed when extrapolating to humans. Variations in human intestinal physiology, such as bile composition, phospholipase activity, and transporter expression, may affect the extent of PS's effects on lutein absorption. Nonetheless, our findings align with emerging human data; for example, it was recently shown that a 1.3-fold higher AUC for a curcumin-PS complex compared to curcumin alone suggests the principle could extend to other lipophilic nutraceuticals. Future research should include *in vitro* digestion models (e.g., INFOGEST static model) to evaluate PS's impact on micelle size, zeta potential, and carotenoid partitioning during digestion. Complementary *in silico* modelling (molecular

docking) can assess the binding energy and optimal stoichiometry of lutein–PS complexes. Tissue distribution studies, possibly using radiolabelled lutein, would help determine whether PS influences lutein delivery to target tissues like the retina. Ultimately, human pharmacokinetic trials comparing PS-based and non-PS lutein formulations (or other carotenoids) are necessary to test translational relevance. Given PS's status as generally recognised as safe (GRAS) as a supplement, incorporating it into nutraceutical formulations appears to be a promising and practical approach.

4.8. Schematic Mechanistic Summary

To synthesise the above concepts, we proposed the following sequence of events for the PS–lutein formulation, schematically illustrated in Figure 7:

Phase I – Solubilization: In the gut lumen, PS decreases interfacial tension and stabilises bile salt micelles, increasing the solubilised lutein fraction and preventing precipitation or aggregation.

Phase II – Membrane Transport: PS-containing micelles and vesicles interact with the intestinal brush border, where the negative charge and fluidising effect of PS enhance the activity of SR-BI and CD36, accelerating lutein absorption into enterocytes.

Phase III – Chylomicron Assembly: Once inside the enterocyte, PS loads lutein into chylomicrons by activating MTP and apoB48 lipidation, which improves the efficiency and speed of chylomicron formation.

Phase IV – Systemic Circulation: Lutein-rich chylomicrons are secreted into lymph and plasma. PS may associate with circulating lipoproteins (e.g., HDL surfaces), potentially extending lutein's residence time in plasma without changing its natural elimination rate.

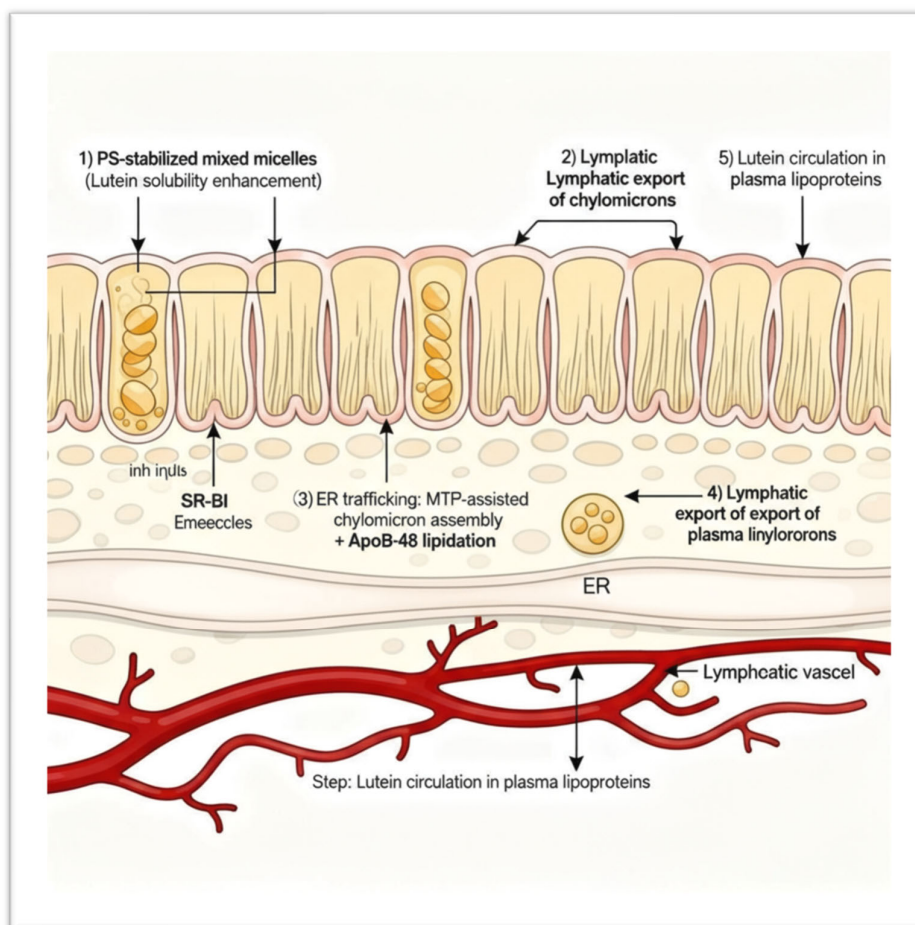


Figure 7. Proposed mechanistic pathway for enhanced lutein absorption with PS: (1) PS-stabilized mixed micelles/vesicles in the intestinal lumen increase lutein solubility; (2) greater partitioning of lutein into enterocytes through SR-BI/CD36 facilitation at the brush border; (3) faster endoplasmic reticulum (ER) trafficking and MTP-mediated chylomicron assembly with PS supporting apolipoprotein B-48 lipidation; (4) improved lymphatic export and incorporation of lutein into circulating lipoproteins. (5) The overall result is higher and more sustained plasma lutein levels without affecting elimination kinetics.

Outcome: Enhanced and more consistent bioavailability of lutein resulting from a mechanistic combination across multiple absorption stages, without any alteration in metabolic clearance. (Figure 7 would illustrate the four phases in a flowchart or diagram.)

4.9. Conclusions

Phosphatidylserine has proven to be a more effective lipid carrier for delivering lutein and zeaxanthin in this study. Due to its strong electrostatic binding ability, capacity to influence biological membranes, and compatibility with human physiology, PS enables faster absorption, higher peak levels, and greater overall exposure to these xanthophylls, all while maintaining normal elimination kinetics. Compared to the more commonly used phosphatidylcholine, PS serves a dual purpose: it acts as an efficient solubiliser in the intestinal environment and as a vital membrane component that interacts with transport proteins to improve uptake. These insights deepen our understanding of carotenoid pharmacokinetics and highlight a broader principle in nutraceutical design: choosing excipients that mimic or support natural biological processes, such as micelle formation and membrane transport, can significantly enhance bioavailability without synthetic absorption enhancers. Incorporating PS into next-generation lutein/zeaxanthin supplements or functional foods could be a significant step forward in delivering lipophilic antioxidants. By increasing the bioavailability of these compounds, PS-based formulations may improve their clinical effectiveness in promoting ocular health, cognitive function, and more.

5. Materials Availability

All LZ test articles and proprietary formulation components were supplied by Bio-gen Extracts Pvt. Ltd. (Bangalore, India). These materials are available from the provider for research purposes upon reasonable request.

Author Contributions (CRediT): Conceptualisation, K.B.; Methodology, K.B.; Investigation, S.M., K.G.D., G.A., and K.B.; Formal analysis, K.B.; Data curation, K.B.; Writing—original draft preparation, K.B.; Writing—review and editing, K.B. and S.M.; Supervision, K.B.; Project administration, K.B. (Site support for investigation provided by Bio-gen Extracts and Radiant Research Services—acknowledged separately.) All authors have read and agreed to the published version of the manuscript.

Funding: This research was supported by Bio-gen Extracts Pvt. Ltd, Bangalore

Conflicts of Interest: The authors declare no conflicts of interest. The funder had no role in the study's design, data collection, analysis, interpretation, manuscript writing, or the decision to publish the results.

Institutional Review Board Statement: Animal experiments were approved by the Institutional Animal Ethics Committee (IAEC) of Radiant Research Services Pvt. Ltd., Bangalore, India, and conducted in accordance with CCSEA guidelines (approval ID available upon request).

Informed Consent Statement: Not applicable (no human subjects).

Data Availability Statement: The data presented in this study are available from the corresponding author when possible. Processed data (mean PK parameters, statistical outputs) are included in this published article; raw chromatographic and PK analysis files are archived at Radiant Research Services.

Acknowledgements: The authors thank the technical teams at Bio-gen Extracts Pvt. Ltd. for their support during the formulation and analytical phases.

Abbreviations

AMD – age-related macular degeneration; ANOVA – analysis of variance; AUC – area under the concentration-time curve; CCSEA – Committee for Control and Supervision of Experiments on Animals; CD36 – cluster determinant 36 (scavenger receptor); GLP – Good Laboratory Practice; IAEC – Institutional Animal Ethics Committee; LZ – lutein + zeaxanthin; MCT – medium-chain triglyceride; MPOD – macular pigment optical density; MTP – microsomal triglyceride transfer protein; PC – phosphatidylcholine; PK – pharmacokinetic; PS – phosphatidylserine; RCT – randomized controlled trial; SD – standard deviation; SR-BI – scavenger receptor class B type I.

References

1. Krinsky, N.I.; Landrum, J.T.; Bone, R.A. Biological mechanisms of the protective role of lutein and zeaxanthin in the eye. *Annu. Rev. Nutr.* 2003, 23, 171–201. <https://doi.org/10.1146/annurev.nutr.23.011702.073307>
2. Bernstein, P.S.; Li, B.; Vachali, P.P.; et al. Lutein, zeaxanthin, and meso-zeaxanthin: The basic and clinical science. *Prog. Retin. Eye Res.* 2016, 50, 34–66. <https://doi.org/10.1016/j.preteyeres.2015.10.001>
3. Seddon, J.M.; Ajani, U.A.; Sperduto, R.D.; et al. Dietary carotenoids, vitamins A, C, and E, and advanced age-related macular degeneration. *JAMA* 1994, 272, 1413–1420. <https://doi.org/10.1001/jama.1994.03520180037032>
4. Chong, E.W.-T.; Wong, T.Y.; Kreis, A.J.; Simpson, J.A.; Guymer, R.H. Dietary antioxidants and primary prevention of age-related macular degeneration: Systematic review and meta-analysis. *Eye (Lond.)* 2007, 21, 867–876. <https://doi.org/10.1038/sj.eye.6702785>
5. Age-Related Eye Disease Study 2 (AREDS2) Research Group. Lutein + zeaxanthin and omega-3 fatty acids for age-related macular degeneration. *JAMA* 2013, 309, 2005–2015. <https://doi.org/10.1001/jama.2013.4997>
6. Bone, R.A.; Landrum, J.T.; Dixon, Z.; Chen, Y.; Llerena, C.M. Lutein and zeaxanthin dietary supplements raise macular pigment optical density. *Invest. Ophthalmol. Vis. Sci.* 2003, 44, 5355–5361. <https://doi.org/10.1167/iovs.03-0315>
7. Yonekura, L.; Nagao, A. Intestinal absorption of dietary carotenoids. *Mol. Nutr. Food Res.* 2007, 51, 107–115. <https://doi.org/10.1002/mnfr.200600145>
8. Reboul, E.; et al. Scavenger receptor class B type I (SR-BI) is involved in vitamin E transport across the enterocyte. *J. Biol. Chem.* 2006, 281, 4739–4745. <https://doi.org/10.1074/jbc.M512400200>
9. van Bennekum, A.; Werder, M.; Thuahnai, S.T.; et al. Class B scavenger receptor-mediated intestinal absorption of dietary β -carotene and cholesterol. *Biochemistry* 2005, 44, 4517–4527. <https://doi.org/10.1021/bi0484320>
10. Borel, P. Factors affecting intestinal absorption of highly lipophilic food microconstituents. *Clin. Chem. Lab. Med.* 2003, 41, 979–994. <https://doi.org/10.1515/CCLM.2003.150>
11. Bone, R.A.; Landrum, J.T. Dose-dependent response of serum lutein and macular pigment optical density to supplementation with lutein esters. *Arch. Biochem. Biophys.* 2010, 504, 50–55. <https://doi.org/10.1016/j.abb.2010.06.019>
12. Ranard, K.M.; Jeon, S.; Mohn, E.S.; Griffiths, J.C.; Johnson, E.J.; Erdman, J.W., Jr. Dietary guidance for lutein: Consideration for intake from foods or supplements. *Nutrients* 2017, 9, 1201. <https://doi.org/10.3390/nu9121201>
13. Algan, A.H.; Önal, A. Nanoscale delivery systems of lutein: An updated review. *Pharmaceutics* 2022, 14, 1852. <https://doi.org/10.3390/pharmaceutics14091852>
14. Buscemi, S.; Corleo, D.; Di Pace, F.; Petroni, M.L.; Marchesini, G. The effect of lutein on eye and extra-eye health. *Nutrients* 2018, 10, 1321. <https://doi.org/10.3390/nu10091321>
15. Shi, H.; et al. Beyond food colouring: Lutein-food fortification to enhance bioavailability. *Curr. Res. Food Sci.* 2024, 7, 100554. <https://doi.org/10.1016/j.crfs.2024.100554>

16. Sirwi, A.; Hussain, M.M. Lipid transfer proteins in the assembly of apoB-containing lipoproteins. *Front. Physiol.* 2018, *9*, 354. <https://doi.org/10.3389/fphys.2018.00354>
17. Hussain, M.M.; Shi, J.; Dreizen, P. Microsomal triglyceride transfer protein and its role in apoB-lipoprotein assembly. *J. Lipid Res.* 2003, *44*, 22–32. <https://doi.org/10.1194/jlr.R200019-JLR200>
18. Chung, H.Y.; Rasmussen, H.M.; Johnson, E.J. Lutein bioavailability is higher from lutein-enriched eggs than from supplements and spinach in men. *J. Nutr.* 2004, *134*, 1887–1893. <https://doi.org/10.1093/jn/134.8.1887>
19. van het Hof, K.H.; West, C.E.; Weststrate, J.A.; Hautvast, J.G.A.J. Dietary factors that affect the bioavailability of carotenoids. *J. Nutr.* 2000, *130*, 503–506. <https://doi.org/10.1093/jn/130.3.503>
20. Wilson, L.M.; et al. The effect of lutein/zeaxanthin intake on human macular pigment optical density: A systematic review and meta-analysis. *Adv. Nutr.* 2021, *12*, 2244–2257. <https://doi.org/10.1093/advances/nmab082>
21. Kay, J.G.; Fairn, G.D. Distribution, dynamics and functional roles of phosphatidylserine within the cell. *Cell Commun. Signal.* 2019, *17*, 126. <https://doi.org/10.1186/s12964-019-0439-6>
22. Radhakrishnan, N.; et al. Phosphatidylserine-exposed lipid bilayer models for biophysical studies. *Membranes* 2022, *12*(1), 64. <https://doi.org/10.3390/membranes12010064>
23. Sandberg, M.A.; et al. The relationship of macular pigment optical density to serum lutein in retinitis pigmentosa. *Mol. Vis.* 2010, *16*, 1143–1153.
24. Johra, F.T.; et al. A mechanistic review of β -carotene, lutein, and zeaxanthin in ocular disease. *Antioxidants* 2020, *9*, 1046. <https://doi.org/10.3390/antiox9111046>
25. Giammanco, A.; Cefalù, A.B.; Averna, M.R. The pathophysiology of intestinal lipoprotein production. *Front. Physiol.* 2015, *6*, 61. <https://doi.org/10.3389/fphys.2015.00061>
26. Lo, C.-C.; et al. ApoB48 is an efficient regulator of intestinal lipid transport. *Front. Physiol.* 2020, *11*, 796. <https://doi.org/10.3389/fphys.2020.00796>
27. Chew, E.Y.; et al. Long-term outcomes of adding lutein/zeaxanthin vs β -carotene: AREDS2 10-year follow-up. *JAMA Ophthalmol.* 2022, *140*, 547–554. <https://doi.org/10.1001/jamaophthalmol.2022.1177>
28. Johnson, E.J.; Hammond, B.R.; Yeum, K.-J.; Qin, J.; Wang, X.-D.; Castaneda, C.; Snodderly, D.M.; Russell, R.M. Relation among serum and tissue concentrations of lutein and zeaxanthin and macular pigment density. *Am. J. Clin. Nutr.* 2000, *71*, 1555–1562. <https://doi.org/10.1093/ajcn/71.6.1555>
29. Sugawara, T.; Kushiro, M.; Zhang, H.; Nara, E.; Ono, H.; Nagao, A. Lysophosphatidylcholine enhances carotenoid uptake from mixed micelles by Caco-2 human intestinal cells. *J. Nutr.* 2001, *131*, 2921–2927. <https://doi.org/10.1093/jn/131.11.2921>
30. Jiao, Y.; Li, D.; Liu, C.; Chang, Y.; Song, J.; Xiao, Y. Polypeptide-decorated nanoliposomes as novel delivery systems for lutein. *RSC Adv.* 2018, *8*, 31372–31381. <https://doi.org/10.1039/C8RA05838E>
31. Klein, M.E.; Rieckmann, M.; Sedding, D.; Hause, G.; Meister, A.; Mäder, K.; Lucas, H. Towards the development of long-circulating phosphatidylserine (PS)- and phosphatidylglycerol (PG)-enriched anti-inflammatory liposomes: Is PEGylation effective? *Pharmaceutics* 2021, *13*, 282. <https://doi.org/10.3390/pharmaceutics13020282>
32. Žak, A.; Korshunova, K.; Rajtar, N.; Kulig, W.; Kępczyński, M. Deciphering lipid arrangement in phosphatidylserine/phosphatidylcholine mixed membranes: Simulations and experiments. *Langmuir* 2023, *39*, 18995–19007. <https://doi.org/10.1021/acs.langmuir.3c03061>
33. Nagata, S.; Sakuragi, T.; Segawa, K. Flippase and scramblase for phosphatidylserine exposure. *Curr. Opin. Immunol.* 2020, *62*, 31–38. <https://doi.org/10.1016/j.coi.2019.11.009>
34. N'soukpoe-Kossi, C.N.; Subirade, M.; Carpentier, R.; Tajmir-Riahi, H.A. Absorption and photoacoustic spectroscopies of lutein and zeaxanthin monolayers with phospholipids. *Can. J. Chem.* 1988, *66*, 1459–1466. <https://doi.org/10.1139/v88-235>
35. Pasenkiewicz-Gierula, M.; Róg, T.; Widomska, J.; Kostecka-Gugała, A.; Gruszecki, W.I. Orientation of lutein in a lipid bilayer—revisited. *Acta Biochim. Pol.* 2012, *59*, 115–118. https://doi.org/10.18388/abp.2012_2184

36. Liu, H.; Wu, C.; Hu, S.; Leng, B.; Lou, X.; Liu, Z.; Su, X.; Huang, D. Lutein modulates cellular functionalities and regulates NLRP3 inflammasome in a H₂O₂-challenged three-dimensional retinal pigment epithelium model. *J. Agric. Food Chem.* 2024, 72(26), 14701–14712. <https://doi.org/10.1021/acs.jafc.4c01537>
37. Landrum, J.T.; Bone, R.A.; Mendez-Diaz, S.; Valenciaga, Á.; Babino, D. Comparison of dietary supplementation with lutein diacetate and lutein: A pilot study of the effects on serum and macular pigment. *Acta Biochim. Pol.* 2012, 59, 167–169. https://doi.org/10.18388/abp.2012_2198
38. Partoazar, A.; Mostafavi, E.; Trant, J.F. Phosphatidylserine liposomes containing curcumin inhibit bone loss and are therapeutic for the treatment of osteoporosis in ovariectomized mice. *J. Food Biochem.* 2022, 46, e14120. <https://doi.org/10.1111/jfbc.14120>
39. Gupta, N.K.; Dixit, V.K. Bioavailability enhancement of curcumin by complexation with phosphatidylcholine. *J. Pharm. Sci.* 2011, 100, 1987–1995. <https://doi.org/10.1002/jps.22393>
40. Anzar, C.A.; Joseph, M.; Ravikumar, S.; Vadiraj, G.B.; Prasad, C.P.; Eranimose, B.; Jagadeesh, S.G. Safety assessment of lutein and zeaxanthin supplementation and its effects on blood glucose levels, kidney functions, liver functions and bone—A randomised double-blind clinical study. *medRxiv* 2023. <https://doi.org/10.1101/2023.09.22.23295947>
41. Abbasi, A.; Hashemi, M.; Samadi Kafil, H.; Abbasi Astamal, M.; Lahouty, M.; Ghorbani Tajani, A.; Hosseini, H.; Nasirifar, S.Z. A critical review on the bioavailability promotion of the food bioactive compounds: Nano lipid carriers perspective. *Pharm. Sci.* 2024. <https://doi.org/10.34172/ps.2024.11>
42. Ashique, S.; Mishra, N.; Mohanto, S.; Gowda, B.H.J.; Kumar, S.; Raikar, A.S.; Masand, P.; Garg, A.; Goswami, P.; Kahwa, I. Overview of processed excipients in ocular drug delivery: Opportunities so far and bottlenecks. *Heliyon* 2024, 10(1), e23810. <https://doi.org/10.1016/j.heliyon.2023.e23810>
43. Cabezas-Terán, K.; Grootaert, C.; Ortíz-Ulloa, J.; Donoso, S.; Ruales, J.; Van Bockstaele, F.; Van Camp, J.; Van de Wiele, T. In vitro bioaccessibility and uptake of β -carotene from encapsulated carotenoids from mango by-products in a coupled gastrointestinal digestion/Caco-2 cell model. *Food Res. Int.* 2022, 164, 112301. <https://doi.org/10.1016/j.foodres.2022.112301>
44. Dupont, D.; Le Feunteun, S.; Marze, S.; Souchon, I. Structuring food to control its disintegration in the gastrointestinal tract and optimize nutrient bioavailability. *Innov. Food Sci. Emerg. Technol.* 2017, 46, 83–90. <https://doi.org/10.1016/j.ifset.2017.10.005>
45. Elkholy, N.S.; Shafaa, M.W.; Mohammed, H.S. Biophysical characterization of lutein or beta carotene-loaded cationic liposomes. *RSC Adv.* 2020, 10(54), 32409–32422. <https://doi.org/10.1039/d0ra05683a>
46. Gómez-Mascaraque, L.G.; Pérez-Masiá, R.; González-Barrio, R.; Periago, M.J.; López-Rubio, A. Potential of microencapsulation through emulsion-electrospraying to improve the bioaccessibility of β -carotene. *Food Hydrocoll.* 2017, 73, 1–9. <https://doi.org/10.1016/j.foodhyd.2017.06.019>
47. Han, H.; Chang, Y.; Jiao, Y. Recent advances in efficient lutein-loaded zein-based solid nano-delivery systems: Establishment, structural characterization, and functional properties. *Foods* 2024, 13, 2304. <https://doi.org/10.3390/foods13142304>
48. Lavelli, V.; Sereikaitė, J. Kinetic study of encapsulated β -carotene degradation in dried systems: A review. *Foods* 2022, 11, 304. <https://doi.org/10.3390/foods11030437>
49. Liu, C.; Chang, D.; Zhang, X.; Sui, H.; Kong, Y.; Zhu, R.; Wang, W. Oral fast-dissolving films containing lutein nanocrystals for improved bioavailability: Formulation development, *in vitro* and *in vivo* evaluation. *AAPS PharmSciTech* 2017, 18(8), 2957–2967. <https://doi.org/10.1208/s12249-017-0777-2>
50. Mahalakshmi, L.; Maria Leena, M.; Moses, J.A.; Anandharamakrishnan, C. Micro- and nano-encapsulation of β -carotene in zein protein: Size-dependent release and absorption behavior. *Food Funct.* 2020, 11, 1647–1660. <https://doi.org/10.1039/c9fo02088h>
51. Mehkri, S.; Dinesh, K.G.; Ashok, G.; Bopanna, K. Comparative pharmacokinetics of lutein and zeaxanthin from phospholipid, liposomal, and MCT formulations in SD rats. *Unpublished manuscript.* (n.d.).
52. *Natural Products and Drug Discovery*; Elsevier eBooks: Amsterdam, The Netherlands, 2018. <https://doi.org/10.1016/C2016-0-02061-2>
53. Pangestuti, R.; Susanto, E.; Siahaan, E.A.; Munarwoh, H.S.H.; Ningrum, A.; Purnamayati, L. Brown seaweed phenolics and photosynthetic pigments: Bioavailability, challenges, and potential applications in food industries. *J. Appl. Pharm. Sci.* 2024. <https://doi.org/10.7324/japs.2024.121531>

54. Pu, Y.; Long, Y.; Xu, D.; Niu, Y.; Wu, Q.; Chen, S.; Wang, R.; Ge, R. Influence of thermal denaturation on whey protein isolates in combination with chitosan for fabricating Pickering emulsions: A comparison study. *Front. Nutr.* 2024, *11*, 1418120. <https://doi.org/10.3389/fnut.2024.1418120>
55. Rodriguez-Amaya, D.B.; Esquivel, P.; Meléndez-Martínez, A.J. Comprehensive update on carotenoid colorants from plants and microalgae: Challenges and advances from research laboratories to industry. *Foods* 2023, *12*, 4080. <https://doi.org/10.3390/foods12224080>
56. Rostamabadi, H.; Falsafi, S.R.; Jafari, S.M. Nanoencapsulation of carotenoids within lipid-based nanocarriers. *J. Control. Release* 2019, *298*, 38–67. <https://doi.org/10.1016/j.jconrel.2019.02.005>
57. Li, B.; George, E.W.; Vachali, P.; Chang, F.Y.; Gorusupudi, A.; Arunkumar, R.; Giauque, N.A.; Wan, Z.; Frederick, J.M.; Bernstein, P.S. Mechanism for the selective uptake of macular carotenoids mediated by the HDL cholesterol receptor SR-BI. *Exp. Eye Res.* 2023, *229*, 109429. <https://doi.org/10.1016/j.exer.2023.109429>

Disclaimer/Publisher's Note: The statements, opinions and data contained in all publications are solely those of the individual author(s) and contributor(s) and not of MDPI and/or the editor(s). MDPI and/or the editor(s) disclaim responsibility for any injury to people or property resulting from any ideas, methods, instructions or products referred to in the content.