

1 Article

2 Segmentation of coffee consumers using sustainable 3 values: cluster analysis on the Polish coffee market

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13 **Abstract:** In the face of the ongoing degradation of the natural environment and increasingly
14 worrying climate change, societies and their governments should pay more and more attention to
15 the issue of the development of sustainable consumption and pro-environmental consumer
16 behaviour. It has been known for a long time that producers and retailers are the driving force
17 behind adopting the idea of sustainable development. Unfortunately, many of them, when
18 preparing the offer of their goods and services, still take into account only such consumer
19 characteristics as their wealth, the purchasing frequency and volume. In consumer segmentation,
20 the sustainable values that consumers follow when making their purchasing decisions are rarely
21 taken into account. The purpose of the presented article is to try to fill the research gap in this area.
22 The Polish coffee market, on which this type of research has not been conducted so far, was chosen
23 as an example of segmentation taking into account the sustainable values of consumers. The
24 article's main source of information is the results of primary research carried out using the CAWI
25 (Computer-Assisted Web Interview) technique on a nationwide sample of 800 coffee consumers in
26 July 2018. Multi-dimensional analyses such as extrapolative factor analysis (EFA) and cluster
27 analysis (CA) were used to describe the results which were obtained from the research and
28 statistical analysis. This made it possible to identify and describe six segments of coffee consumers,
29 taking into account their demographic, social and economic characteristics as well as being guided
30 by sustainable values in their purchases. The conclusions presented in the last part of the article
31 may be used by manufacturing and trade enterprises, operating on the coffee market, in order to
32 respond to the identified needs and expectations of consumers and by governmental and social
33 organisations so as to determine the directions of pro-ecological education of consumers.

34 **Keywords:** market segmentation, coffee market, consumer behavior, sustainable consumption,
35 sustainable values, factor analysis, cluster analysis

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37 1. Introduction

38 W.R. Smith is considered to be the creator of the concept of market segmentation. He put forth
39 the concept of market segmentation as opposed to the concept of product differentiation. He pointed
40 out that "(...) as a starting point, segmentation adopts the development of the demand side of the
41 market and means a rational and more precise adaptation of the product and marketing activities to
42 the requirements of the consumer or user. In the economist's language, segmentation results in
43 disaggregation and aims to the recognition of many demand lists where previously only one was
44 recognised"[1] (p.5). After the publication of W.R. Smith's article, many publications appeared
45 addressing the problems of market segmentation, its nature, types of applications, criteria, and, over
46 time, also experiences from research and applications, and finally critical analyses (Table 1).

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Table 1. Review of the definition of the concept of market segmentation - chronological order

No.	Authors	Understanding segmentation
1	J. Liguel, A. Cadet	Market segmentation means dividing the population into homogeneous groups of consumers, both in terms of their visible features and the mentality of consumption.
2	R. Kramer	Market segmentation is a market strategy that deals with dividing the entire market into segments and conducting consistent marketing in these segments. Any arbitrarily limited part of the entire market, which is characterised by a uniform structure of the motivation to purchase (consume) goods and services of a certain type, is defined as a segment.
3	Ph. Kotler	Market segmentation is a secondary division of the market into homogeneous buyer subgroups, where each subgroup can of course be selected as a market facility to be achieved through a separate composition of marketing elements (the so-called marketing mix).
4	H. Assael	The principle of segmentation is reasonable: a diversified allocation of marketing resources to meet diverse needs.
5	N. Goluskin	Market segmentation is identifying a group of consumers who have a homogeneous set of needs and then offering them a product that will satisfy those particular needs.
6	A. Samli	Market components, segments can be identified on the basis of different sets of criteria. A component or segment is each subgroup of the entire market that is worth cultivating.
7	M. McDonald, I. Dunbar	The process of market segmentation involves the division of clients or potential clients within a given market into groups, i.e. segments in which all clients have the same or similar requirements, satisfied with a specific marketing composition.
8	J. Altkorn	Market segmentation is the division of the market, on the basis of specific criteria, into relatively homogeneous partial markets (relatively homogeneous consumer groups) called segments, which determine the area of enterprise expansion and constitute a reference point for determining the target market and marketing strategy.
9	L. Garbarski	Market segmentation is the division of the market according to a given criterion into homogeneous consumer groups (market segments), which define the area of activity for the enterprise and constitute a reference point when formulating the plan of this activity.

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Data source: [2-10].

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The definitions presented in Table 1 show that the concept of segmentation can be interpreted as a research process or as one of the company's basic strategies on the market. For the purpose of the article, in accordance with the definition by J. Altkorn and L. Garbarski, it has been assumed that segmentation on the coffee market is a research process whose purpose is to divide the market into homogeneous sets of consumers (so-called market segments) that define the area of the company's activity and constitute one of the stages in the process of formulating a marketing strategy. Formulating a marketing strategy on the coffee market requires the definition of the target market, i.e. selecting a group of potential buyers whose needs the coffee producing enterprise intends to satisfy.

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Consumer groups, whose needs and expectations are unsatisfied or not satisfied sufficiently, may become the area of activity of coffee producers in Poland. Determining whether these groups can become a viable market and decisions to focus activity on a specific market segment is referred to as the selection of target market segments [11].

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This choice requires the use of an appropriate procedure that allows the division of the entire market into smaller areas, called market segments, which include buyers with similar needs, similar behavioural or motivational features, as well as assessment as to which of the identified segments has the highest market opportunities or potential threats [12].

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Due to the varied objectives of segmentation research, both in source literature and in practice, various market segmentation procedures have been proposed, but the most common are the procedures such as:

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- Traditional *a priori* segmentation procedure [13],
- E.J. McCarthy's simplified segmentation procedure [13],
- J. Kramer's simple, practical six-step procedure [14],
- Segmentation procedure with an analytical and decision-making character [15],
- Five-stage procedure for determining segments in a given market developed by M. McDonald and I. Dunbar [9].

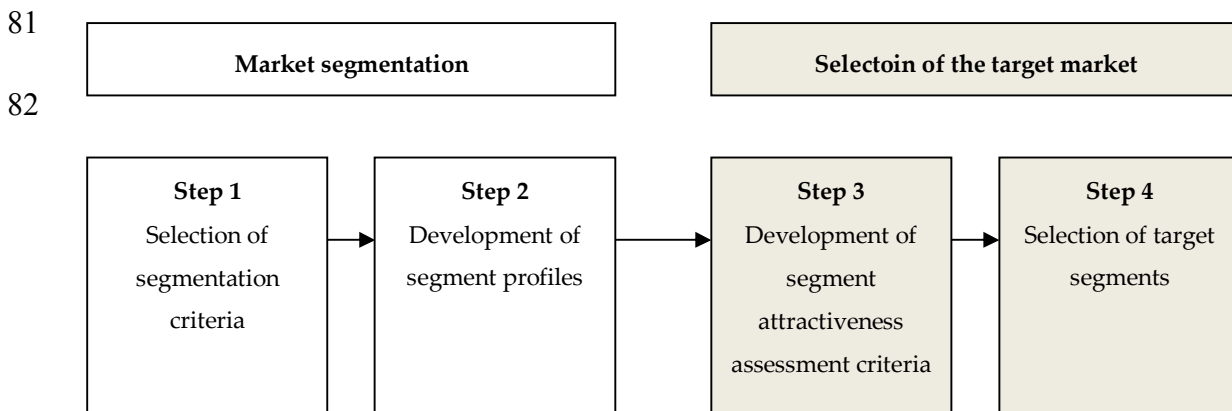
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An overview and brief description of the segmentation procedures for ultimately selecting the target market are presented in Table 2.

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77 In the segmentation of the coffee market, which is a market characterised by a very large,
78 heterogeneous group of recipients, it seems the most appropriate to use the analytical and
79 decision-making procedure. The procedure is derived from E.J. McCarthy's simplified segmentation
80 and is based on the four main steps presented in Figure 1.



83 **Figure 1.** Selection of the target market in coffee manufacturing companies in Poland

84 Data source: Own study based on [16-18].

85 As presented in Figure 1, the selection of segmentation criteria is made after defining the
86 product and the market to be segmented and determining the needs and expectations of potential
87 buyers. The next step of the procedure is to examine and evaluate potential market segments, which
88 requires the preparation of the so-called segment profiles. This step is about the development of
89 qualitative and quantitative characteristics in order to assess the attractiveness (profitability) for the
90 enterprise of future target (operational) segments. The choice of target segments and the planning of
91 marketing activities depending on the adopted variant of the market segmentation strategy is the
92 last step of the procedure.

93 **Table 2.** Review of market segmentation procedures

No.	Type of procedure	Research stages
1	A priori procedure	<ul style="list-style-type: none"> • A priori selection of segmentation criteria • Selection of a set of characteristics describing segments and the formulation of hypotheses about the relationship between these characteristics and segmentation criteria • Design and selection of a test sample • Gathering information in the course of empirical research • The creation of segments by grouping consumers using selected segmentation criteria • Sketching the profile of individual segments by analysing the collected information about consumers • Estimating the size of each of the profiled segments, choosing the target market, designing or modifying a marketing strategy
2	E.J. McCarthy's procedure	<ul style="list-style-type: none"> • Broad definition of the segmented market • Formulating a list of needs of potential buyers • Defining segments by creating a combination of needs met in a given market • Identification and removal of common features • Naming the separable segments of the market • In-depth description of individual segments • Determination of the relative size of segments
3	J. Kramer's procedure	<ul style="list-style-type: none"> • Defining the company's area of activity on the market • Defining the needs that the company can satisfy in a separate area of the market • Initial identification of various market segments • Identification of those needs that are repeated in each segment • Naming the isolated market segments
4	Analytical/decision-making procedure	<ul style="list-style-type: none"> • Defining the product and market to be segmented • Defining the needs and expectations of potential buyers of the product • Review and initial selection of criteria for the division of buyers into segments • Selection of market segmentation criteria • Research and evaluation of potential market segments • Choosing the target market, planning marketing activities depending on the adopted

		variant of the market segmentation strategy
5	Procedure of M. McDonald and I. Dunbar	<ul style="list-style-type: none"> • Creating a market map (structure and decision makers) • Analysis of customer behaviour and the transactions conducted (who is buying, what is being bought, who is buying what) • Market segmentation (why things are bought, formulating segments, segment control) • Assessment of the segments' attractiveness (attractiveness criteria, weighting of criteria, criteria parameters, segment assessment) • Assessment of the company's competitiveness in individual segments

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Data source: [19-20].

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Due to the fact that the coffee market is internally very diverse, not only in Poland, but also in the world, in order to distinguish its most important segments, it is necessary to apply many segmentation criteria [21-23]. In the source literature, market classification according to general and specific criteria, as well as according to objective and subjective criteria (Table 3), is the most common.

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Table 3. Classification of market segmentation criteria

Criteria for market segmentation/consumer characteristics			
Objective		Subjective	
General	Specific	General	Specific
1. Geographical factors (place of residence - city size class, rural area, region)	1. The method (model) of consumption (e.g. one's diet)	1. Characteristic personality traits	1. Behaviour on the market
2. Demographic factors (gender, age, stage of family life cycle, family status)	2. Attachment to specific trademarks, products, stores, forms of sale and purchase, brand loyalty	2. Lifestyle (specific areas of activity, interests, opinions)	2. Manner of reacting to marketing strategies used by coffee producers
3. Socio-economic factors (education, affiliation to social class, social mobility, character of professional activity)	3. Consumption levels (high, medium, small) and purchasing frequency	3. Hierarchy of one's instrumental superior values	3. Attitudes towards products (expected benefits), values related to the product
4. Adaptation to the computerization of everyday life	4. Purchase related situations and subjective product categories	4. Susceptibility to the impact of marketing instruments	4. Perception of product features
	5. The role in the process of the assimilation and infiltration of information		5. Preferences

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Data source: Own study based on [24-27].

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The general criteria include those that apply to every consumer, a coffee consumer in this case, regardless of the market situation, and specific criteria refer to a specific market situation affecting consumer behaviour as a subject of demand. Objective criteria include those criteria that can be measured in an indisputable way (e.g. age, gender), while subjective criteria have to be arrived at on the basis of research results (e.g. lifestyle, coffee brand preferences, attitude towards sustainable consumption) [28-29].

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A list of the most commonly used criteria for the segmentation of coffee consumers both in Poland and in the world is presented in Table 4.

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Table 4. Types and criteria for the segmentation of coffee consumers

Type of segmentation	Methods and criteria for dividing the market
Psychographic	Division of the market into distinct groups of buyers because of their membership to a social group, lifestyle or personality traits.
Behavioural	Division of the market into groups of buyers due to their knowledge, attitude, preferences, market choices, etc.
Geographical	Division of the market into distinct geographical units such as nations, countries, regions, provinces, cities, districts, etc.
Demographic	Division of the market into groups of consumers according to demographic variables such as gender, age, family size, family life cycle, occupation, education, race or nationality.
Geodemographic	Research on relationships between geographical location and buyer demographics.
According to age and life cycle	Offering products or the use of methods of marketing influence in a way that takes into account the changing needs of consumers in different phases of their life cycle.
Economic	Division of the market into groups of buyers with different incomes, relatively high, medium or low, also indicating material conditions.

According to purchasing opportunities	Division of the market due to the situations in which the intention to buy a product appears, its purchase takes place or the purchased product is being used.
According to benefits	Division of the market into groups of buyers due to the different benefits that they expect from the former product. This means identifying the major benefits that people expect from a given category of products, buyers looking for all of these benefits and leading brands that provide them.
According to the user's status: the intensity of use	Division of the market into groups of buyers: those who do not use the product, ex-users, potential users, new users and those regularly using the product. In some markets, segments of customers can be distinguished based on high, medium and low intensity of product use. Those using the product intensively are usually a small percentage of the market, but they have a large share in the total value of purchases.
According to the degree of loyalty	Division of the market into groups of buyers fully loyal (always buying the same brand), loyal to a certain extent (faithful to two, or three product brands, or preferring a certain brand, but from time to time buying another) and disloyal (when buying products they choose a different brand every time or choose one which is offered in promotion) to their products, then focusing on profitable, loyal consumers.
According to purchasing readiness	Division of the market into groups of buyers at different stages of readiness to purchase a particular product into those unaware of the existence of the given product, those conscious and interested in the product, those wanting to have it and those who intend to buy it. The relative abundance of each of these groups has a significant impact on building loyalty programs. The stages through which the usual consumer moves when making the purchase are: awareness, knowledge, liking, preference, conviction and purchase.
According to the attitude towards the product	Division of the market into groups of buyers who are enthusiastic, positive, indifferent, negative or hostile towards a given product. Attitude to the product can be an effective variable of market segmentation when marketing programmes can confirm the belief of people having a positive attitude towards a product and try to convince those who are indifferent. Little time to devote to attempts a changing the customer's negative or hostile attitude to the product.

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Data source: Own study based on [16, 30-34] .

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In the presented list (Table 4) covering the analysis of source literature, it is difficult to find segmentation criteria referring to sustainable development or to sustainable consumption. Thus, there are no studies that take sustainable values in the segmentation criteria on the coffee market into account. Therefore, this article is an attempt to fill the research gap in this field.

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For the needs of the research conducted, the following hypothesis was put forward: Sustainable values, such as environmental protection, the ethical behaviour of producers, fair trade and maximising the usefulness of consumption can be used as segmentation criteria in the coffee market. The relation to these values differentiates consumer groups, distinguishing a segment for which not only a better quality of their life is important, but also the protection of the Earth's ecosystem and concern for the ability to meet the needs of future generations. Knowledge about the availability, measurability and size of this segment may contribute to the wider implementation of a balanced product offer by producers and sellers operating in the coffee market.

To verify the truth of the hypothesis put forward, primary research was carried out with the participation of 800 Polish coffee consumers. The research methodology, as well as the results and conclusions are presented in the subsequent parts of the article.

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2. Materials and Methods

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For the purpose of this article, direct research was carried out (Table 5). The research was completed in July 2018. The research conducted was quantitative. The research focused on Polish coffee consumers. The aim of the research was to identify the attitudes and behaviours of respondents on the coffee market in Poland, including the study of the respondents' attitudes towards sustainable values.

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Table 5. Basic information on the quantitative research conducted

Specification	Description
Research method	Interview
Research technique	CAWI (Computer Assisted Web Interview)
Research tool	Standardised interview questionnaire
Sample selection	Targeted (inhabitants of Poland, people declaring that they drink coffee at least once or several times a week, gender breakdown consistent with the ratio in the general population of Poland's inhabitants)
Sample size	Total of 800 people (50 respondents from each province in Poland)
Spatial extent of research	Poland (all 16 provinces)
Research date	13-27 July 2018

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Data source: Collected by this research.

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The study was conducted using the interview method, via the CAWI technique (Computer-Assisted Web Interview). The research took advantage of the electronic platform of the Ariadna National Research Panel [35]. The electronic questionnaire was available at the following Internet address: <https://panelariadna.pl/survey/page.php?code=YToxOntzOjc6InBhZ2VfaWQiO3M6NToiY2xvc2UiO30=>. The research tool consisted of 15 substantive questions and 9 demographics questions. The substantive questions were formulated in the form of open, closed and semi-closed questions and Likert scales. In addition, dichotomous and filtering questions were used. The substantive questions were strictly subordinated to the research objectives. The demographics questions made it possible to characterise the sample in regard to the demographic, economic and psychographic characteristics of the respondents. The quality of this research is guaranteed by the Interviewers' Quality Control Programme Certificate (PKJPA) of the Polish Association of Public Opinion and Marketing Research Firms (OFBOR) [36]. OFBOR adopts recommendations included in the International Code on Market, Opinion and Social Research and Data Analytics by the International Chamber of Commerce (ICC) and the European Society for Opinion and Marketing Research (ESOMAR) as binding for its members [37], and at the same time on their basis prepares its own sets of rules of professional conduct intended for the Polish market and controls their observance.

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Targeted sampling was used in the research. The survey sample constituted people who declared that they drank coffee at least once a week. The size of the research sample was 800 people, 50 people from each province in Poland. This assumption was met - a total of 800 correctly and fully filled out questionnaires were received (about 160 questionnaires obtained from respondents from each of the five age groups: 16-24, 25-34, 35-44, 45-54 and 55-64). The size of the sample was chosen as this size is optimal from the point of view of both the research objectives, the research costs and the researcher's workload. At the same time, it should be remembered that the size of the sample does not depend on the size of the population, but on the degree of its homogeneity. The more homogeneous population (in terms of selected features), the smaller the sample can be (Table 6).

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Table 6. Characteristics of the research sample (N=800)

	Specification	Absolute number	Percentage of the tested sample
Sex	Female	413	51.6
	Male	387	48.4
Age	16-24	160	20.0
	25-34	161	20.1
	35-44	159	19.9
	45-54	161	20.1
	55-64	159	19.9
Place of residence	Rural areas	186	23.3
	Town with up to 20,000 residents	108	13.5
	Town with 20,000-49,000 residents	100	12.5
	Town with 50,000-99,000 residents	106	13.3
	Town with 100,000-199,000 residents	94	11.8

	Town with 200,000-500,000 residents	107	13.4
	Town with over 500,000 residents	99	12.4
Education	Primary/lower secondary	25	3.1
	Vocational	92	11.5
	Secondary	366	45.8
	Higher	317	39.6
Monthly net income per person	200 euro or less	99	12.4
	From 201 euro to 300 euro	157	19.6
	From 301 euro to 500 euro	245	30.6
	From 501 euro to 700 euro	138	17.3
	From 701 euro to 950 euro	94	11.8
	Above 950 euro	67	8.4
Frequency of drinking coffee	3 times per day and more often	190	23.8
	1-2 times per day	521	65.1
	Once or several times a week	89	11.1
Most common type of coffee drunk	Coffee beans (whole beans)	127	15.9
	Ground	315	39.4
	Instant	273	34.1
	Coffee mixes (2in1, 3in1)	16	2.0
	Instant cappuccino	19	2.4
	Coffee in capsules (for espresso machine)	15	1.9
	Coffee in sachets/pads (for espresso machine)	13	1.6
	Instant wheat coffee / chicory	22	2.8

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Data source: Collected by this research.

171 The research involved 413 women and 387 men, which accounted for 51.6% and 48.4% of the
 172 sample, respectively. These were most often people living in towns of various sizes (76.7%) with
 173 secondary (45.8%) or higher education (39.6%). The monthly net income per person in the
 174 respondents' households usually ranged from 301 to 500 euro (30.6% of the respondents provided
 175 such answers). Most people in the consumed ground coffee (39.4%) or instant coffee (34.1%) once or
 176 twice a day (65.1%) - Table 6.

177 Multi-dimensional analyses were carried out in order to identify the main consumer segments
 178 on the coffee market in Poland: factor analysis and cluster analysis. Factor analysis was aimed at
 179 reducing the originally occurring number of variables and creating a new set of variables with the
 180 least possible loss of information contained in them. For this purpose, it was decided to use
 181 exploratory factor analysis (EFA), which allows a large number of studied variables to be reduced to
 182 a much smaller number of factors (principal components). The isolated principal components have a
 183 different substantive interpretation and retain a significant part of the information contained in the
 184 primary variables [38] (p.194).

185 In turn, the objective of cluster analysis (CA) was the final determination of consumer segments
 186 on the coffee market in Poland, including the indication of segments of consumers guided by
 187 sustainable values in their choices.

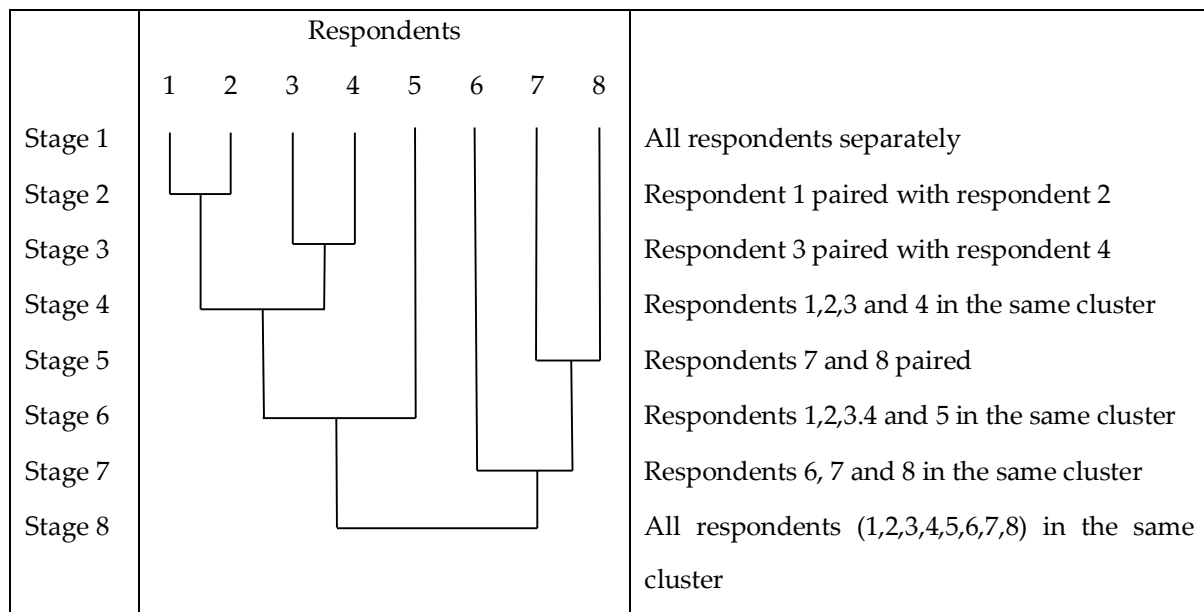
188 CA methods, also known as classification methods or grouping methods, are among the basic
 189 methods of statistical multi-dimensional analysis used in segmentation [39-41]. They make it
 190 possible to find and assess isolated clusters, create classifications and mine data [42] (p.179). The
 191 description of their numerous applications in marketing research has been presented by Walesiak et
 192 al. [43] (pp. 344-347).

193 Various systematics of cluster analysis methods can be found in the source literature; one of the
 194 most commonly adopted systematics is the division into four groups [43-46]:

- 195 • Hierarchical methods (agglomeration and deglomeration).
- 196 • Partitioning methods (area and density methods, when the number of isolated clusters is
 197 unknown and methods optimising the initial division of a set of objects when the number of
 198 separated clusters is known).
- 199 • Graphic presentation methods.
- 200 • Hybrid methods (combining the aforementioned classic methods with neural networks).

201 Among the cluster analysis methods used in the process of market segmentation, hierarchical
 202 methods are most often used. In the course of the grouping procedure, several stages widely

203 described in the literature [39] (pp. 204-206) can be distinguished. The starting point is the situation
 204 in which each object represents one, independent group, class - in other words, a single element
 205 cluster. There are as many clusters as there are objects. After each classification step, the number of
 206 classes decreases by one, whereby the number of classes is reduced by combining two existing ones.
 207 There are $n-1$ classification steps. The procedure ends when all objects are in a single group [45] (p.
 208 413). The grouping process is usually represented using a binary tree - a dendrogram, which
 209 illustrates the hierarchical structure of the set of objects according to the decreasing similarity
 210 between them (Figure 2).
 211



212 **Figure 2.** Cluster analysis process

213 Data source: Own study based on [49] (p.241).

214 Due to the differences in the method of determining the similarity between objects combined
 215 into classes (clusters) and determining the distance between classes of objects in a multi-dimensional
 216 space, several grouping variants (algorithms) of agglomeration methods are distinguished in cluster
 217 analysis, which is reflected in their names: the nearest neighbour method, the farthest neighbour
 218 method, the centre of gravity method, the median method, the group mean method and Ward's
 219 method [39, 44]. For the purpose of segmentation in marketing research, Ward's method [47] is quite
 220 often used (p. 75). This is determined by the method of combining objects into clusters. In Ward's
 221 method, such objects are combined which cause the smallest increase of the variance in the cluster,
 222 and thus ensure the highest homogeneity of the cluster [48]. In this method, the Euclidean squared
 223 distance is most often used as a measure of similarity between objects. This solution has a very
 224 valuable trait - when calculating the distance between objects, large differences in the values of the
 225 variables describing these objects are taken into account more strongly than in the situation of a
 226 small variation of variables [39]. Unfortunately, like any method, Ward's method has its
 227 methodological drawbacks and limitations. In order to obtain more accurate results, the use of other
 228 classification methods in the same study, e.g. division methods, non-hierarchical methods is
 229 therefore recommended [42]. This was also carried out in the research, first using one of the
 230 hierarchical agglomeration methods - Ward's method applied with the Euclidean squared distance,
 231 and then the non-hierarchical k-means method.

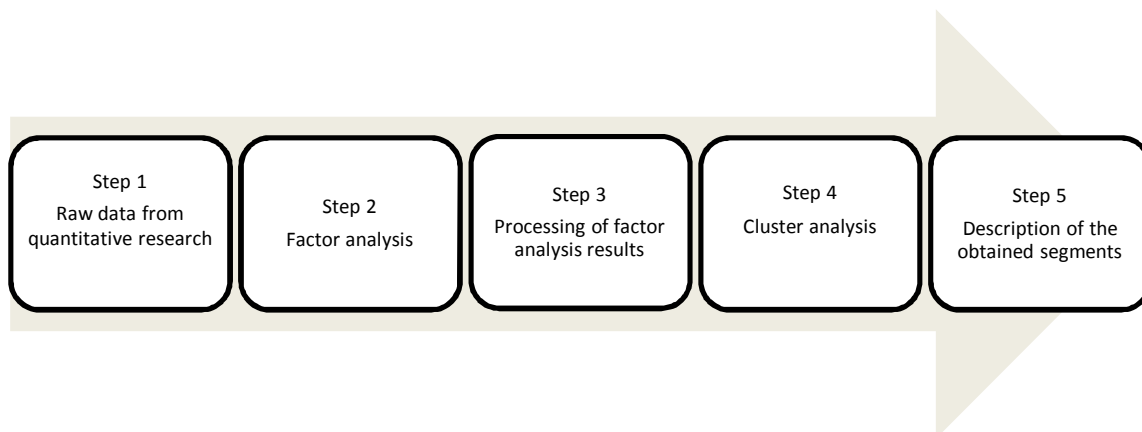
232 3. Results

233 In the research conducted, the segmental analysis was based on behavioural criteria describing
 234 the respondents' attitudes and behaviours related to purchasing opportunities, benefits sought after,
 235 brand attachment or usage intensity, etc. The research took into account the attitude of the

236 respondents to sustainable values, currently strongly promoted by the protagonists of consumerism
 237 and apologists of sustainable consumption. Sustainable values were included in six statements out
 238 of thirty, which were assessed by the study participants. The participants responded to the
 239 statements using a five-point Likert scale, where a score of 1 meant "I strongly disagree" and a score
 240 of 5 meant "I strongly agree". Statements containing sustainable values corresponded with the model
 241 of sustainable consumption in the ecological, economic and social dimension [50-54]. They were
 242 presented as follows:

- 243 • I can pay more for coffee, which is a BIO product or is Fair Trade certified.
- 244 • When buying coffee, I always check who is the producer.
- 245 • I want to know how the coffee I drink was made.
- 246 • It is important for me that the packaging in which coffee is sold is as environmentally friendly as
 247 possible.
- 248 • If the coffee has practical packaging, I can pay more for it.
- 249 • Large packages are better because they are more economical.

250 To elaborate the data obtained in the research, the aforementioned multi-dimensional analyses
 251 were used, the basic feature of which is the possibility of analysing many (more than two) variables
 252 at the same time. This makes it possible to create a uniform image of the consumer, going beyond
 253 many separate and often incomparable profiles that can be obtained based on standard statistical
 254 methods. When segmenting the market, EFA is usually performed first, where factors are initially
 255 unknown and are isolated by analysing the values of random variables. In this study, this type of
 256 factor analysis was also used. Segmentation analysis was carried out in the 5 steps shown in Figure
 257 3.
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Figure 3. The process of consumer segmentation

Data source: Collected by this research.

263 After collecting data from CAWI quantitative interviews, EFA was carried out using the
 264 principal components method. Its purpose was aimed at reducing the originally occurring number
 265 of variables and creating a new set of these variables with the least possible loss of information
 266 contained in them. The analysis was based on 30 statements - attitudes towards coffee consumption.
 267 Five explanatory factors were obtained, totalling 54.6% of the variance of total variables (Table 7).
 268 The obtained factors were subjected to Varimax rotation. It does not change the results of the
 269 analysis itself, but through the distribution of variance, it significantly affects the ease of the
 270 interpretation of the factors.

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Table 7. Total explained variance and eigenvalues

Component	Initial eigenvalues			Sum of load squares after isolation			Sum of load squares after rotation		
	Total	% of variants	Cumulative %	Total	% of variants	Cumulative %	Total	% of variants	Cumulative %
1	8.803	29.342	29.342	8.803	29.342	29.342	7.683	25.610	25.610
2	2.858	9.526	38.868	2.858	9.526	38.868	2.894	9.647	35.257
3	2.259	7.532	46.400	2.259	7.532	46.400	2.882	9.606	44.864
4	1.226	4.086	50.486	1.226	4.086	50.486	1.535	5.116	49.979
5	1.220	4.065	54.551	1.220	4.065	54.551	1.372	4.572	54.551
6	.987	3.290	57.841						
7	.963	3.209	61.050						
8	.827	2.757	63.807						
9	.771	2.568	66.375						
10	.729	2.430	68.805						
11	.680	2.267	71.072						
12	.643	2.143	73.215						
13	.623	2.077	75.292						
14	.608	2.027	77.319						
15	.591	1.971	79.289						
16	.569	1.895	81.185						
17	.551	1.836	83.021						
18	.499	1.665	84.686						
19	.486	1.620	86.306						
20	.466	1.554	87.860						
21	.459	1.528	89.388						
22	.442	1.474	90.863						
23	.425	1.416	92.279						
24	.392	1.306	93.585						
25	.382	1.274	94.859						
26	.341	1.138	95.997						
27	.328	1.093	97.090						
28	.310	1.034	98.124						
29	.288	.961	99.085						
30	.275	.915	100.000						

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Data source: Collected by this research.

278 An important indicator of the quality of factor analysis is the Kaiser-Meyer-Olkin (KMO)
279 measure of sample adequacy. Its purpose is to check to what extent the sample meets the
280 requirements of the factor analysis, i.e. to answer the question whether the sample is adequate for
281 the assumptions of the factor analysis [55] (p.148). The measure compares partial correlations with
282 two-coefficient correlation coefficients. KMO assumes values in the range of 0-1, with low results
283 indicating that the reduction of variables will be small. It is assumed that the result of $KMO \geq 0.5$
284 gives a satisfactory reduction of variables. In the analysis carried out, the KMO measure is 0.919,
285 which means that the variable reduction model is at a very good level (Table 8).

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Table 8. Obtained KMO values and Bartlett's sphericity test values

Kaiser-Meyer-Olkin Measure of Sampling Adequacy		.919
Bartlett's Test of Sphericity	Approx. Chi-Square	9683.195
	df	435
	Sig.	.000

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Data source: Collected by this research.

296 Bartlett's sphericity test (Table 8) was calculated for the same purpose as the KMO measure. This test
 297 examines whether there are any significant correlations between variables, verifying that the
 298 correlation matrix is a unit matrix. In the case of a significant test result, this hypothesis is rejected
 299 and it is assumed that there are correlations between variables, meaning that there are hidden
 300 factors. In the case of this study, the sphericity test is <0.05 and therefore statistically significant.

301 Table 9 presents the results of the factor analysis, including the names that the new variables
 302 received. Those factor loads which are important for individual factors have been presented.

303

Table 9. The obtained matrix of rotational components

Specification	New variables				
	Not any random coffee, but from a responsible producer	There's no difference - coffee is coffee	Quality at a reasonable price	Coffee, a lot of coffee	Trying new things
1. I want to know how the coffee I drink was made.	.742				
2. I can pay more for coffee, which is a BIO product or is Fair Trade certified.	.711				
3. If the coffee has attractive packaging, I can pay more for it.	.709				
4. I am able to spend a lot of time searching for a place where I can buy my favourite coffee.	.695				
5. If the coffee has practical packaging, I can pay more for it.	.687				
6. I am willing to pay more for freshly roasted / produced coffee.	.684				
7. Among my family and friends, I am an expert on the subject of coffee.	.675				
8. When buying coffee, I always check who the producer is.	.657				
9. I like limited edition coffee (available for sale only for a limited time).	.654				
10. Before I buy coffee, I check the opinions on the internet.	.636				
11. I prefer coffee that is roasted / produced in Poland.	.608				
12. I enjoy not only drinking coffee, but also the ritual of its preparation.	.607				
13. More expensive coffee always tastes better than cheaper coffee.	.560				
14. I am a demanding person - I only like a few coffees types.	.521				
15. Small packages are better, because only then the coffee is fresh enough - we will use it up before it becomes stale.	.514				
16. What counts for me is not only the taste of coffee, but also how it looks and in what it is served.	.513				

17. It is important for me that the packaging in which coffee is sold is as environmentally friendly as possible.	.510				
18. The best coffees are in coffee bars / cafés.	.425				
19. I do not care what coffee I drink - coffee is coffee.		.814			
20. I usually buy the cheapest coffee available in the store.		.807			
21. I try to buy coffee which is on offer (at a reduced price).		.615			
22. If my favourite coffee is not available, I just buy a different one.		.587			
23. More expensive coffee does not necessarily mean better quality.			.651		
24. Coffee should be convenient and fast to prepare.			.634		
25. Producers should provide consumers with practical knowledge about the proper preparation of coffee.			.616		
26. I am more willing to choose coffee that has been on the market for a long time, has been tried and tested.			.518		
27. It's hard for me to imagine life without coffee.				.661	
28. Large packages are better because they are more economical.			.474	.483	
29. I'm attached to my favourite coffee and I'm reluctant to change it.			.401		-.620
30. I like to try new coffees when they appear on the market.					.525

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Data source: Collected by this research.

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As a result of factor analysis, each respondent was assigned results consistent with the new variables obtained by factor analysis.

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The next step was to conduct cluster analysis, the aim of which was to define the segments and the analysis itself took place in two stages. The first stage was to perform hierarchical clustering analysis using Ward's method, the second stage - using the non-hierarchical method. The use of both methods results from methodological limitations. Non-hierarchical analysis is less sensitive to observations deviating from the norm and incorrect variables, which enables better results to be obtained. However, the target number of segments need to be specified (which is not pre-determined). To obtain this information, it is first necessary to use a hierarchical clustering analysis. Analysis of the agglomeration coefficient and the dendrogram, obtained using a layered analysis via Ward's method, led to the selection of 6 segments. After conducting a non-hierarchical analysis, their centroids were finally determined, as shown in Table 10.

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Table 10. Final cluster centres

Specification	Cluster / Segment					
	I	II	III	IV	V	VI
Not any random coffee, but from a responsible producer	1.22992	.01227	-.04732	-.46716	.49747	-1.22403
There's no difference - coffee is coffee	1.29610	-.73632	.30398	-.18234	-.93130	.53307
Quality at a reasonable price	.30222	.11011	-1.18744	.79579	.18571	.40705
Coffee, a lot of coffee	.20172	.78105	-.34943	-1.11779	-.02616	.87190
Trying new things	-.12462	-1.06431	-.06789	-.32330	.99031	.78082

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Data source: Collected by this research.

319 Next, names were given to the isolated segments which, in the opinion of the authors, best
 320 reflect the behavioural features and the attitude towards the sustainable values of the consumers
 321 assigned to the segments. The size of the segments is shown in Table 11.

322 **Table 11.** Size of the segments obtained

Cluster / Segment	Name	Number of observations	Percentage of observations
I	Responsible, aspiring to be connoisseurs	106.00	13.25
II	Loyal coffee enthusiasts	136.00	17.00
III	Pragmatic users	186.00	23.25
IV	Coffee laypersons	134.00	16.75
V	Sophisticated connoisseurs	134.00	16.75
VI	Consumerists, connoisseurs, but not at any price	104.00	13.00
	Valid	800.00	100.00
	Losses	0.00	0.00

323 Data source: Collected by this research.

324 Finally, a description of the segments was made in a broader context, which also included the
 325 socio-economic and demographic characteristics of the respondents and their preferences in the
 326 coffee market. The description of segments was based on cross tables, which were created as a result
 327 of using the IBM SPSS Statistics 24 program. Cross tables, along with statistical significances, form a
 328 detailed structural analysis of data, allowing for an in-depth analysis of results and drawing
 329 conclusions that can be used to build a new or reconstruct existing brand strategies according to
 330 consumer perception. The detailed description of the segments, due to its non-established character,
 331 as well as the subjective names that may be subject to polemics, are presented in the next section of
 332 the paper.

333 4. Discussion

334 The first isolated group (segment I) includes people whose attitudes and opinions are most in
 335 line with the guidelines for sustainable development and sustainable consumption from among all
 336 respondents. For more than 80% of consumers in this group, it is important (the answers "I strongly
 337 agree" and "I mostly agree") that the packaging in which coffee is sold is as environmentally friendly
 338 as possible and to know how the coffee they drink was produced. Also, over 80% of respondents in
 339 this segment agree to pay more for coffee, the packaging of which can be re-used in the household or
 340 which is large, economical, which means less packaging. Over 75% of respondents who find
 341 themselves in this segment are willing to pay more for coffee, which is a BIO type product or has a
 342 Fair Trade certificate, and when buying coffee, always check who the producer is. It is difficult for
 343 these people to imagine life without coffee. They are of the opinion that the best coffee is served in
 344 coffee bars and cafés. Although they are attached to their favourite brand of coffee, if it is not on the
 345 store shelf, they decide to buy another one, so as not to have to give up their favourite drink. They
 346 are happy to choose coffee that is roasted / produced in Poland. They are willing to pay more for
 347 freshly roasted coffee. They drink ground coffee (38.7%) almost as often as instant coffee (35.8%).
 348 These are their most preferred types of coffee. This segment is characterised by an equal share of
 349 women and men. Almost half of the people who make up this segment are young people under 35,
 350 most often living in towns with less than 100,000 inhabitants, who come from households in which
 351 the net monthly income per person is below 500 euro. Therefore, these consumers could be
 352 described as **"responsible, aspiring to be connoisseurs"**, constituting 13.3% of the sample.

353 Consumers classified in the second group (segment II) declare attachment to their favourite
 354 coffee and the reluctance to change it most often among all the participants of the survey. Like
 355 consumers in the first group, it is difficult for them to imagine life without coffee. The respondents
 356 forming this market segment consider themselves demanding - they only like a few coffee brands, as

357 well as coffee experts – more expensive coffee does not necessarily mean better quality. Coffee beans
358 are the most popular among all the segments (25.0%). When it comes to the attitude to sustainable
359 values, positive attitudes ("I definitely agree" and "I mostly agree") can be identified in less than half
360 of the respondents in this group. The segment is dominated by women (56.6%), people aged 45 and
361 more (56.6%) whose monthly net income per person in their households is in the range of 201-500
362 euro. The respondents forming segment II could therefore be described as "**loyal coffee**
363 **enthusiasts**". In the sample, they constitute 17.0% of respondents.

364 The next, third group of respondents, was characterised by attachment to their favourite brand
365 of coffee and a reluctance to change. They are people who like to drink coffee and it is difficult for
366 them to imagine life without coffee. The segment is dominated by men (55.4%). Almost half of the
367 respondents in this group are people aged under 35, mainly aged 16-24 (28.5%). This segment,
368 among all those isolated, is characterised by the highest share of rural residents (30.1%). Almost half
369 of the respondents in this group receive a monthly net income in the range of 201-500 euro per
370 person. When buying coffee, they usually choose ground coffee (39.8%) or instant coffee (35.5%).
371 People forming this segment can be described as "**pragmatic users**" of coffee. They form the most
372 numerous segment - 23.3% of all respondents. Among all the respondents, people in this segment
373 are characterised by the highest indifference towards sustainable values. The responses "I neither
374 agree nor disagree" accounted for as much as 63 to 70% of the responses to statements regarding
375 aspects of sustainable development and sustainable consumption.

376 Segment IV consists of people who can be described as "**coffee laypersons**". They constitute
377 16.8% of all the surveyed coffee consumers. Their market behaviour is characterised by attachment
378 to their favourite coffee and an unwillingness to replace it with another brand. Lack of knowledge
379 about the coffee market translates into the purchase of coffee brands that have been on the market
380 for years. In their opinion, coffee products should be convenient and quick to prepare, and
381 producers should provide consumers with practical knowledge about proper coffee preparation.
382 They agree with the opinion that more expensive coffee does not necessarily mean better quality. As
383 far as their attitude towards sustainable values is concerned, more than half of the respondents in
384 this segment "strongly agree" or "agree" only with the statements "It is important for me that the
385 packaging in which coffee is sold is the most environmentally friendly" (63.4%) and "Large
386 packaging is better because it is more economical" (56.7%). In the "coffee layperson" segment, there
387 are slightly more women than men (51.5%), and more people in the 45+ category than those of a
388 younger age. Nearly two thirds of the respondents in this segment are residents of smaller towns
389 (less than 100,000 inhabitants) and villages. Nearly 40% of the respondents in this group of
390 consumers live in households where the monthly net income per person is in the range of 301-500
391 euro. Consumers in this segment usually buy instant coffee (41.0%).

392 Consumers classified to the fifth group (segment V) are people who more often than others
393 replied that what counts for them is not only the taste of coffee, but also how it looks and how it is
394 served. It's not just drinking coffee that makes them happy, but also the ritual of preparing it. They
395 can also surely be included in the group of pioneers. They like to try new products whenever they
396 appear on the market. They cannot imagine life without coffee and are willing to pay more for good,
397 freshly roasted coffee. This segment is dominated by women (56.7%), people under 55, inhabitants of
398 larger cities (over 100,000 inhabitants) and relatively well-to-do people. Nearly 1/3 of the
399 respondents in this segment declared a monthly net income of 701 euro and more per person in their
400 households. "**Sophisticated connoisseurs**", which is how this segment can be described, are
401 characterised by a high consumption of coffee, bought in bean form (23.1%), second in this respect,
402 and only slightly, to loyal coffee enthusiasts. In the analysed sample, they constitute 16.8% of all
403 respondents. Their attitudes and opinions are the most in line with sustainable values, immediately
404 after the consumers classified in the first segment.

405 The sixth and last segment of coffee consumers are people who are least guided by the values of
406 sustainable consumption. Over 70% of the respondents in this group admit that they do not see any
407 justification to pay more for coffee which is a BIO product or has a Fair Trade certificate. About 60%
408 do not agree to pay more for coffee in a practical packaging, which can be used later. A similar

409 percentage is not interested in either who produces the coffee they buy or how it is produced. It is
 410 important for every sixth respondent in this group that the packaging in which coffee is sold is
 411 environmentally friendly. People in this segment mainly buy coffee currently on sale (offered at a
 412 reduced price), choosing large packages that they think are more economical. In their opinion, more
 413 expensive coffee does not necessarily mean that the coffee is of good quality, and if the store does not
 414 have their favourite brand - they simply buy another one. Regarding the type of coffee purchased, it
 415 is usually ground coffee (40.4%) or instant coffee (37.5%). This segment has slightly more men than
 416 women (52.9%), nearly 1/3 are people aged 35-44, urban residents (79.0%), most often with a
 417 monthly net income of 201-500 euro per person in a household. In the studied sample they
 418 constituted the smallest group, 13%. They can be described as "**consumerists, connoisseurs, but not**
 419 **at any price.**"

420 The synthetic approach to sustainable values in the identified segments of coffee consumers is
 421 presented in Table 12.

422 **Table 12.** Attitude towards sustainable values in identified segments (N=800, in%)

Specification	Evaluations	Coffee consumer segments					
		I	II	III	IV	V	VI
I can pay more for coffee, which is a BIO type product or is Fair Trade certified.	negative	3.8	38.2	20.9	46.3	15.7	70.2
	neutral	18.9	39.0	69.4	29.1	37.3	25.0
	positive	77.4	22.8	9.7	24.6	47.0	4.8
When buying coffee, I always check who is the producer.	negative	4.7	24.3	21.5	44.0	20.9	58.7
	neutral	17.0	34.6	64.5	33.6	29.1	25.0
	positive	78.3	41.1	14.0	22.4	50.0	16.3
I want to know how the coffee I drink was made.	negative	0.9	28.0	21.5	29.8	9.0	62.5
	neutral	17.0	39.0	62.9	46.3	38.1	31.7
	positive	82.1	33.0	15.6	23.9	52.9	5.8
It is important for me that the packaging in which coffee is sold is as environmentally friendly as possible.	negative	2.8	14.0	20.4	9.0	12.0	36.6
	neutral	15.1	38.2	65.1	27.6	29.9	46.2
	positive	82.1	47.8	14.5	63.4	58.2	17.2
If the coffee has practical packaging, I can pay more for it.	negative	2.8	34.6	20.9	38.8	21.7	62.5
	neutral	16.1	36.8	69.4	38.8	41.8	26.0
	positive	81.1	28.7	9.7	22.4	36.6	11.5
Large packages are better because they are more economical.	negative	0.9	2.2	13.4	13.4	26.9	4.8
	neutral	9.4	16.9	65.1	29.9	26.1	6.8
	positive	89.7	80.9	21.5	56.7	47.0	88.4

423 Data source: Collected by this research.

424

425 5. Conclusions

426 The basic research carried out for the purposes of the article and the statistical analysis of its
 427 results allow the hypothesis which was set in the introduction to be accepted. The sustainable values
 428 included in the study, such as environmental protection, the ethical behaviour of producers, fair
 429 trade or maximising the usability of consumption can, and should, be used as segmentation criteria
 430 in the coffee market in Poland. What has been proven is that the attitude of the respondents to these
 431 values statistically significantly differentiates the consumer groups, distinguishing a segment to
 432 which not only a better quality of their life is important, but which is also concerned for the natural
 433 environment and the ability to meet the needs of future generations. What is more, the
 434 implementation of the segmentation procedure also allowed the identification of the coffee
 435 consumer segment for which being guided by sustainable values in the consumption process is of
 436 little importance. It is worth emphasising that segments of coffee consumers guided by sustainable
 437 values ("Responsible") and those who disagree with them ("Consumerists") constitute two extreme
 438 clusters of the least similar individuals. This demonstrates more clearly the importance of
 439 sustainable values as variables differentiating consumer behaviour in the coffee market.

440 The authors of the article are aware that, although the conducted research was of a national
 441 nature, it cannot be considered as fully representative. According to the authors, the presented
 442 results may, however, provide interesting conclusions about demographic, economic,
 443 psychographic or behavioural characteristics of Polish coffee consumers, while providing input to
 444 the discussion on the importance of sustainable consumption and sustainable development in
 445 consumer decisions and choices in the coffee market.

446 An important research task would be to confirm the results obtained in these studies using a
 447 representative sample of consumers selected randomly. It would also be important and interesting
 448 to conduct further research on the impact of sustainable values on consumer behaviour in other
 449 markets for goods and services.

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 451 paper developing, all the phases have been discussed and worked upon by the authors.

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