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Article

Molecular Networking from Volatilome of *Theobroma grandiflorum* (Copoazu) at Different stages of Maturation Analyzed by HS-SPME-GC-MS

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Abstract: *Theobroma grandiflorum* (copoazu) is a plant native to South America that is cultivated in countries within the Amazon region. Its phytochemical composition imparts characteristic organoleptic properties, making it an exotic fruit. In this study, headspace solid-phase microextraction (HS-SPME) combined with gas chromatography-mass spectrometry (GC-MS) was employed to identify the volatile organic compounds (VOCs) produced by copoazu. Initially, optimal sample pretreatment conditions were determined using a design of experiments (DoE) approach. Analysis of the volatile profiles enabled the identification of 103 copoazu VOCs during three ripening stages. 97 VOCs were classified based on their chemical compound families using spectral correlation analysis in different libraries and databases, as well as their molecular networks. Additionally, a volatilomic analysis was conducted to study the variation in VOCs in the three ripening stages of copoazu. Through molecular network analysis, it was determined that the VOCs emitted by the fruit are correlated with the interconversion of compounds, which is observed when studying the metabolic pathways. The results provide a detailed analysis of the copoazu volatilome and will provide insight into the organoleptic characteristics of this Amazonian fruit. Esters and terpenes such as α -terpineol, β -pinene, linalool, 2-methylbutyl butanoate, 3-methylbut-2-enoic acid, 2-methylpentyl ester, ethyl 4-methylpentanoate, vinyl acetate, isobutyl hexanoate among others were found as potential biomarkers in the copoazu ripening process.

Keywords: *Theobroma grandiflorum*; HS-SPME; GC-MS; Volatilomics; Molecular Networking

1. Introduction

The Amazon region is the foremost reservoir of plant genetic resources globally, boasting numerous *Theobroma* species under intensive cultivation [1]. *Theobroma grandiflorum* (copoazu) has garnered considerable attention in both domestic and international markets owing to its significant bioeconomic, biotechnological, and horticultural potential [2]. Copoazu cultivation spans Colombia, Bolivia, Peru, Ecuador, and Brazil [3,4]. The Amazon is the primary production hub, yielding approximately 20,000 tons per year, with pulp production accounting for 3400 tons [4]. Notably, copoazu cultivation in Colombia is concentrated in Amazonas, Caquetá, Putumayo, and Guaviare, with fruit butter exports to Brazil being predominantly utilized in the cosmetic industry [5].

Copoazu fruit is characterized by its excellent texture, flavor, and aroma, and its economic significance lies in the utilization of its pulp, seeds, and peel [6]. It is attributed to its therapeutic

potential owing to its nutritional and bioactive properties that are beneficial to human health, thereby garnering interest in the food, cosmetic, and pharmaceutical industries. The pulp is mucilaginous and ranges in color from white to cream or creamy yellow. It is marketed fresh or processed and is used in the production of food products such as jams, ice creams, juices, and yogurt [3]. It also contains a high proportion of starch, pectin, polysaccharides, and dietary fiber, primarily insoluble fiber, which enhances the sensory and textural parameters of dairy products [7]. The seeds contain significant levels of fat and fatty acids, such as oleic, linoleic, and stearic acids, which are important in the diet [8]; hence, an analog of chocolate called "cupulate" or "cupulado" is produced [2,9].

Volatile organic compounds (VOCs) serve as crucial quality indicators and commercial attributes that dictate the acceptability of fruits and their derived products, given their role in shaping organoleptic characteristics such as flavor and aroma [10]. Throughout the ripening process, VOCs are regulated and synthesized by various metabolic pathways, rendering the ripening stage a pivotal determinant of fruit sensory traits [11]. A profound understanding of the volatile profile during ripening facilitates the examination of industrially relevant compounds [12], thereby elevating the value of the fruit and its derivatives as functional food items. Research on copoazu VOCs predominantly highlights esters, trailed by terpenes and alcohols, notably ethyl butanoate, ethyl hexanoate, and linalool [13]. Diverse extraction techniques such as vacuum distillation, solid-phase extraction, and liquid-liquid extraction have been employed for such analyses [13–17]. Nonetheless, most of these methods require multiple steps, contaminating reagents, and long analysis times. Conversely, solid phase microextraction (SPME) in headspace (HS) mode circumvents solvent usage, offering heightened sensitivity, selectivity, versatility, and cost-effectiveness. By using HS-SPME, extraction, concentration, desorption, and sampling are integrated, improving the complex sample pretreatment procedures that affect the efficient determination of VOCs [18,19].

In the optimization of key factors in HS-SPME, such as extraction time and temperature, salting-out, sample quantity, equilibration time, and temperature, the one-factor-at-a-time (OFAT) approach is typically employed [20]. However, this method has certain drawbacks: it requires numerous experiments, it cannot discern interactions between factors, and it often fails to achieve a global optimal response. Design of Experiments (DoE) is a multivariate statistical approach used to identify the effects of individual and interactive variables, facilitating the simultaneous determination of optimal parameter settings for each factor while minimizing time and cost expenditures in analyses [21–23]. Response Surface Methodology (RSM) is commonly employed to visualize optimal values, enabling the identification of process weaknesses and assessment of relationships between factors and responses [24,25]

Gas chromatography coupled to mass spectrometry (GC-MS) is an automated, versatile, robust, and reproducible analytical technique that is extensively employed to analyze VOCs across diverse matrices. However, processing a large amount of multidimensional data generated by GC-MS analysis can be cumbersome. Therefore, it is crucial to employ multivariate statistical methods to gain a deeper understanding of the volatile profile of a sample and condense the vast volumes of generated data. Volatilomics is an area of omics sciences tasked with studying the biochemistry of plants, fruits, and microorganisms by analyzing the composition of VOCs to understand the eco-physiological, environmental, and genetic aspects through the study of metabolic networks [26].

This study represents a groundbreaking effort in the comprehensive analysis of VOCs in copoazu using HS-SPME-GC-MS combined with DoE optimization and a volatilomics approach. To our knowledge, this is the first instance where a multivariate statistical method has been applied to optimize HS-SPME conditions specifically for the analysis of copoazu VOCs, with a particular focus on the fruit ripening stages. This novel approach not only enhances the extraction and analysis of VOCs but also provides new insights into the metabolic changes that occur during fruit ripening. Our findings contribute significantly to the existing knowledge by offering a detailed volatile profile of copoazu, which can elevate its value in various industries, such as food, cosmetics, and pharmaceuticals.

2. Materials and Methods

2.1. Chemicals and Materials

Divinylbenzene/carbon wide-range/polydimethylsiloxane (DVB/CWR/PDMS) 80 μm \times 10 mm fiber (Agilent, Switzerland) and a manual SPME holder (Supelco, USA) were used for the HS-SPME-GC-MS analysis. Liquid nitrogen was obtained using a Philips System (Netherlands). Sodium chloride from Sigma-Aldrich. The standards used for the identification of VOCs were a Terpene mixture 1, 21 components, and 2,500 $\mu\text{g}/\text{mL}$ in hexane (DR. EHRENSTORFER, USA) and Fragrance Allergen Mix A1 (Supelco, Switzerland). HPLC grade formic acid $\geq 98\%$ (LiChropur, Germany) and methanol $\geq 99,9\%$ (Honeywell, Seelze, Germany) were used as mobile phase and extractant solution preparation for HPLC analysis. Ultrapure water was obtained using a Heal Force Smart Mini System (Shanghai, China).

2.2. Copoazu Collection and Processing

Copoazu fruits were purchased at local market in Paujil, Caquetá, Colombia, ($1^{\circ}37'01.9''$ N $75^{\circ}17'49''$ W). Fruits at three stages of maturity (medium, ripe, and overripe) were stored at room temperature and transported to the laboratory. The pulp was separated from the peel and seeds, followed by freezing at -80°C . Subsequently, half of the pulp was stored in hermetically sealed bags, while the other half was preserved in borosilicate glass jars for subsequent lyophilization.

2.3. VOCs Analysis and Optimization

2.3.1. Analysis of Volatile Metabolites Using HS-SPME-GC-MS

Briefly, 750 mg of copoazu pulp previously ground with liquid nitrogen was weighed and added to a 20 mL headspace vial. Then, the headspace glass vial was tightly capped with a silicon septum and pre-equilibrated for 6 min at 60°C on an oil bath. An 80 μm \times 10 mm DVB/CWR/PDMS fiber was then driven into the headspace vial to extract the volatile metabolites for 30 min under the temperature of 60°C . The fiber was then desorbed at 250°C for 5 min in the injection port of the GC-MS in the splitless injection mode, following conditions previously reported [27].

VOCs were separated on a capillary GC column composed of 5% Phenyl/95% Dimethyl Polysiloxane (30 m \times 0.25 mm \times 0.25 μm) from SGE brand (Austin, TX, USA) and analyzed by using a Gas Chromatograph HP 6890 Series equipped with an Agilent Mass Selective Detector 5973 (Agilent Technologies, Palo Alto, CA, USA). The heating ramp was optimized for analyses as described below, starting at 35°C for 0.5 min, then increased at $1^{\circ}\text{C}/\text{min}$ to 40°C , raised to 60°C at $1.5^{\circ}\text{C}/\text{min}$, finally ramped at $5^{\circ}\text{C}/\text{min}$ to 120°C , and held for 1 min. The carrier gas was performed with high-purity helium (99.999%) and, the flow rate was set at 1.3 mL/min. The mass spectrometer was operated under the following conditions: ionization mode, electronic ionization; ion source temperature, 230°C ; electron energy, 70 eV; the quadrupole mass range, 30–300 amu; the transmission line temperature, 230°C ; detector voltage, 1.4 kV; quadrupole temperature, 150°C . The VOCs were tentatively identified based on a comparison of the mass spectra of all detected metabolites with those in NIST 17.0, and GNPS libraries. Additionally, the terpene mixture (Terpene mixture1, 21 components, 2,500 $\mu\text{g}/\text{mL}$ in hexane and the allergen mix (Fragrance Allergen Mix A1) were used at a concentration of 600 ppm. The peak area normalization method for relative quantitative calculation was used to calculate the relative percentage content of each compound in copoazu samples in three ripening stages.

2.3.2. Optimization of Analysis Conditions using Desing of Experiments

For the optimization of copoazu VOCs extraction, a 2×3 factorial design was employed, incorporating the exposure time of SPME fiber (15, 30, and 45 min) and exposure temperature of SPME fiber (40°C , 60°C , and 80°C) as variables. Optimal conditions were assessed using the relative area of peaks present in the three maturity states of the copoazu pulp as the response variable. The

experimental design was conducted using the statistical software Minitab (version 19.1) [23]. Table S1 presents the randomized conditions generated by the program, along with the corresponding number of experiments carried out.

2.3.3. Quality Control

To ensure the accuracy of the analysis and proper interpretation of the results, appropriate quality control (QC) must be carried out. During the sample preparation, QC was performed in the following manner: blank column analysis for monitoring carry-over and blank sample analysis for monitoring the memory effect on SPME fibers. Column and fiber blanks were performed prior to metabolite analysis and intermediate fiber blanks were performed during and after the analysis sequence.

2.4. Data Treatment, Metabolite Annotation and Molecular Networking

GC-MS data were first collected on the Agilent MSD Chemstation software (.D) and were translated using the Agilent GC MSD translator. Data underwent conversion to mzML format using ProteoWizard's msConvert software (version 3.0) [28] and were uploaded to MassIVE (<https://massive.ucsd.edu>). The data were processed using MSHub deconvolution workflow [29] to generate a spectrum file (.mgf) and a quantification table (.csv). These files were directly used as input for GNPS's molecular-library search-GC workflow.

The processed data were exported to Agilent MassHunter Quantitative software for integration purposes. Also, the data was filtered for reproducibility and presence by estimating the coefficient of variation (CV) of the intensity of the signals in the samples. Molecular characteristics with CV > 30% were excluded from further analysis. Data with complete absence or presence within each group were retained for subsequent analysis. The data obtained was then normalized using autoscaling, and a correction factor was performed using each sample's exact weight for statistical analysis [30].

An unsupervised principal component analysis (PCA) was performed to verify the reproducibility of the analytical platforms and sample distribution. To select statistically significant molecular characteristics throughout the different maturation stages, both univariate (UVA) and multivariate (MVA) statistical analyses were conducted. MetaboAnalyst 6.0 server was used for these analyses [31].

The metabolite annotation process was performed using different criteria such as searches in online databases, molecular ion, isotopic distribution, retention time (RT), MS spectra, fragmentation pathways, and metabolite standards. The annotation confidence levels were reported between 0 and 4 [32]. For the ID levels, 0 corresponds to an unambiguous 3D structure; 1 to a confident 2D structure or reference standard match; 2 to a likely structure or coincidence with literature spectra; 3 to a possible structure, confirmation with molecular formula; and 4 to an unknown feature or a basic match with libraries.

The databases and libraries employed for metabolite annotation were GNPS (Global Natural Products Social Molecular Networking, version 30; <https://gnps.ucsd.edu>; [29]) and NIST (National Institute of Standards and Technology, library 2.2 version 2014). In this study, the FlavorDB database (<https://cosylab.iiitd.edu.in/flavordb/>) [33] was used to identify molecules with a known flavor profile.

Regarding GNPS libraries, a molecular network was created with the Library Search/Molecular Networking GC workflow at GNPS A spectrum similarity cosine score of <0.70, and at least 6 matched peaks were used to generate molecular networks using GNPS (version 30). Further, edges between two nodes were kept in the network if and only if each of the nodes appeared in each other's respective top 10 most similar nodes. Finally, the maximum size of a molecular family was set to 100, and the lowest-scoring edges were removed from molecular families until the molecular family size was below this threshold. Also, VOCs were annotated by GNPS library search using a balance score of 65% to guarantee that only spectra with high quality were searched against the library (considered high confidence matches, <65%) [34].

The resulting network file (.graphml) was visualized in Cytoscape (version 3.10.1) [35], and the nodes corresponding to low-confidence matches were removed manually. The library search results were retrieved from GNPS and NIST, and compounds with annotations were classified using ClassyFire [36].

2.5. Characterization of Copoazu Maturation Stages

2.5.1. pH and Total Soluble Solids (TSS)

Fruit pH was determined by dissolving 1 g of pulp in 5 mL of distilled water using a potentiometer (PHS-3BW Microprocessor/mV/Temperature Meter, China). Total soluble solids (TSS) in the pulp juice were assessed using a refractometer (Eloptron, Schmidt + Haensch, Germany). Each assay was conducted in triplicate for each fruit maturation state.

2.5.2. ATR-FTIR Analysis

The lyophilized and pulverized pulp was directly placed on the attenuated total reflectance (ATR) crystal of a Fourier transform infrared spectroscopy (FTIR) instrument (IR Tracer-100, SHIMADZU, Madison, USA) equipped with LabSolutions software. Spectra were recorded in the range of 400–4000 cm^{-1} . Both the background and sample were scanned 32 times at a resolution of 8 cm^{-1} . Before each sample analysis, air was used as background [37].

2.5.3. Carotenoids Analysis by HPLC-DAD

Carotenoids were extracted using 250 mg of previously lyophilized copoazu pulp and 4 mL of methanol:formic acid solution (99:1; v/v), taken ultrasonicated (Bransonic 1510R-MT) for 20 min, and centrifuged (Thermo, Centra CL3) for 10 min at 3500 rpm. The supernatant was evaporated to dryness. A stock solution of 10,000 ppm dried extract was prepared with methanol, filtered through a 0.45 μm PTFE membrane, and analyzed into HPLC using an ultrahigh-performance liquid chromatographer Dionex UltiMate 3000 equipped with diode array detection (DAD). Raw data was acquired and processed using the Xcalibur 4.3 software. Both equipment and software are Thermo Scientific (San Jose, CA, USA). The chromatographic separation was performed using conditions previously published [38] at 30°C. Thus, 10 μL for sample was injected on a YMC-C30 column (150 x 4.6 mm i.d., 3 μm particle size; YMC America, Inc., Devens, MA, USA) protected with a SecurityGuard Cartridge Phenomenex C18 (4 x 2 mm, 3 μm particle size) pre-column. The mobile phase consists of 400 mg/L of ammonium acetate dissolved in a solvent mix of methanol:methyl tert-butyl ether:water (80:18:2 v/v/v, for solution A and 8:89:3 v/v/v, for solution B) with a total running time of 40 min. DAD was performed over the entire UV–vis range (240–600 nm), and the characteristic absorbances of the carotenoids were extracted at 450 nm.

2.5.4. Statistical Analysis for the Characterization of Maturation States of Copoazu

For the univariate analysis, the experiments were carried out in duplicate. Results are presented as mean \pm Standard Deviation (SD). Data obtained were subjected to analysis of variance (ANOVA) employing the software InfoStat (version 2020). Multiple comparisons of means (p -value ≤ 0.05) were performed using generalized linear mixed model analysis (GLMM); as a post hoc test, the LSD-Fisher test was performed [39].

3. Results and Discussion

3.1. Analysis of Volatile Metabolites Using HS-SPME-GC-MS

To enhance the sensitivity and selectivity of HS-SPME for VOCs, various parameters were initially evaluated during sample pretreatment. The assessed parameters included maceration with liquid nitrogen, freezing at -80°C , lyophilization, salting-out effect with a 30% NaCl solution (w/v), and ultrasound treatment. The sample macerated with liquid nitrogen significantly affected the

chromatographic peak area, exhibiting a 37% increase in the relative peak area compared with the other treatments (Fig S1a). The volatile compounds reported in Table 1: linalool (127), ethyl hexanoate (89), 2-methylpentanoic anhydride (68), and 2-methyl-3-buten-2-ol (5), were significantly different ($p < 0.05$) across all treatments, with a higher relative area observed with nitrogen maceration (Fig S1b). The enhanced resolution and increased number of chromatographic peaks were associated with the augmented surface area of the matrix [40]. Additionally, liquid nitrogen freezes the sample, preventing loss or enzymatic degradation of VOCs during maceration [41]. Contrary to expectations, lyophilization not only sublimated water but also removed VOCs from the copoazu pulp, resulting in decreased sensitivity in chromatographic analysis. Using salting-out, the sensitivity may increase or decrease depending on the biological matrix characteristics and salt concentration [42]. A decrease in the relative areas of the peaks in the copoazu chromatogram was observed in this study. Likewise, prolonged treatment of the sample involving the use of an ultrasound bath could generate the loss of VOCs, leading to a decrease in the peaks of the metabolites analyzed [43]. Because of the decreased analytical sensitivity when lyophilization and salting-out were employed, neither step was included in the sample preparation for VOC analyses in this study.

To increase chromatographic sensitivity, different quantities of copoazu pulp previously macerated with liquid nitrogen were evaluated, including 150, 300, 600, 900, and 1200 mg. Fig S2 illustrates the variation in the relative areas of the 11 representative chromatographic peaks with respect to sample quantity. The relative area of linalool increased to 900 mg and decreased at 1200 mg, whereas the areas of the other compounds did not vary significantly. Based on the above, 750 mg was established as the optimal mass amount, because increasing the sample amount above 900 mg tends to reduce and suppress the volatilization of VOCs, preventing adsorption on SPME; similar behavior has been reported in the analysis of melon samples [44]. Additionally, equilibrium times of 6, 12, and 18 min before fiber exposure to the sample were compared, and no statistically significant effect was observed with increasing time. Thus, 6 min was selected as the optimal equilibrium time.

Table 1. VOCs identified in the copoazu in three ripening stages.

	GNPS Scan number	tr	Metabolite	Formula	Confidence Level	Identification	ClassyFire (SubClass)
Alcohols and polyols	5	2,3	2-methylbut-3-en-2-ol	C ₅ H ₁₀ O	3	NIST	Alcohols and polyols
	7	2,4 7	isobutylalcohol	C ₄ H ₁₀ O	2	GNPS, NIST	Alcohols and polyols
	10	2,9 3	butan-1-ol	C ₄ H ₁₀ O	2	GNPS, NIST	Alcohols and polyols
	11	3,2 2	1-penten-3-ol	C ₅ H ₁₀ O	2	GNPS, NIST	Alcohols and polyols
	14	3,5 3	3-pentanol	C ₅ H ₁₂ O	2	GNPS, NIST	Alcohols and polyols
	20	3,7 4	1,3-butanediol	C ₄ H ₁₀ O ₂	3	GNPS	Alcohols and polyols
	25	4,2 6	1,2-Propanediol	C ₃ H ₈ O ₂	3	GNPS	Alcohols and polyols
	26	4,3 5	Isoamyl alcohol	C ₅ H ₁₂ O	2	GNPS, NIST	Alcohols and polyols
	27	4,4 4	2-methylbutanol	C ₅ H ₁₂ O	2	GNPS, NIST	Alcohols and polyols
	31	5,4 1	1-pentanol	C ₅ H ₁₂ O	3	NIST	Alcohols and polyols
	34	5,5 3	2-penten-1-ol	C ₅ H ₁₀ O	2	GNPS, NIST	Alcohols and polyols

	36	5,6 8	2-methyl-2-buten-1-ol	C ₅ H ₁₀ O	2	GNPS, NIST	Alcohols and polyols
	37	5,7 9	2,3-butanediol (Isomer I)	C ₄ H ₁₀ O ₂	2	GNPS, NIST	Alcohols and polyols
	44	6,2 7	2,3-butanediol (Isomer II)	C ₄ H ₁₀ O ₂	3	GNPS	Alcohols and polyols
	53	8,5 8	2-ethyl-1-butanol	C ₆ H ₁₄ O	2	GNPS, NIST	Alcohols and polyols
	58	10, 25	1-hexanol	C ₆ H ₁₄ O	2	GNPS, NIST	Fatty alcohols
	119	24, 12	2-ethyl-1-hexanol	C ₈ H ₁₈ O	4	GNPS	Alcohols and polyols
Monoterpenoids	87	19, 18	β-myrcene	C ₁₀ H ₁₆	1	NIST, STD	Monoterpenoids
	98	21, 45	2-thujene	C ₁₀ H ₁₆	2	GNPS, NIST	Monoterpenoids
	99	21, 45	Limonene	C ₁₀ H ₁₆	1	GNPS, NIST, STD	Monoterpenoids
	101	22, 27	β-trans-ocimene	C ₁₀ H ₁₆	1	GNPS, NIST, STD	Monoterpenoids
	102	22, 33	3-thujene	C ₁₀ H ₁₆	2	GNPS, NIST	Monoterpenoids
	105	22, 82	β-cis-ocimene	C ₁₀ H ₁₆	1	GNPS, NIST, STD	Monoterpenoids
	117	23, 98	3-thujanone	C ₁₀ H ₁₆ O	3	GNPS	Monoterpenoids
	121	24, 68	trans-linalool oxide	C ₁₀ H ₁₈ O ₂	2	GNPS, NIST	Tetrahydrofurans
	127	25, 35	linalool	C ₁₀ H ₁₈ O	1	GNPS, NIST, STD	Monoterpenoids
	129	25, 44	β-pinene	C ₁₀ H ₁₆	3	GNPS	Monoterpenoids
	151	28, 25	terpinen-4-ol	C ₁₀ H ₁₈ O	3	NIST	Monoterpenoids
	152	28, 3	4(10)-Thujene	C ₁₂ H ₂₀ O	3	GNPS	Monoterpenoids
155	28, 75	α-terpineol	C ₁₀ H ₁₈ O	1	GNPS, NIST, STD	Monoterpenoids	
Ethers	18	3,6 5	3-ethoxy-3-methyl-1-butene	C ₇ H ₁₄ O	3	NIST	Ethers
	49	7,7 5	1-ethoxy-3-methyl-2-butene	C ₇ H ₁₄ O	2	GNPS, NIST	Ethers
	64	11, 3	1-butene, 3-butoxy-2-methyl-	C ₉ H ₁₈ O	4	NIST	Ethers
1,3-dioxanes and 1,3-dioxalanes	24	4,1 5	2,4,5-trimethyl-1,3-dioxolane (Isomer I)	C ₆ H ₁₂ O ₂	2	GNPS, NIST	1,3-dioxolanes
	28	4,8 8	2,4,5-trimethyl-1,3-dioxolane (Isomer II)	C ₆ H ₁₂ O ₂	2	GNPS, NIST	1,3-dioxolanes
	30	5,3 3	2,4,5-trimethyl-1,3-dioxolane (Isomer III)	C ₆ H ₁₂ O ₂	2	GNPS, NIST	1,3-dioxolanes
	41	6,1 2	2,4-dimethyl-1,3-dioxane	C ₆ H ₁₂ O ₂	2	GNPS, NIST	1,3-dioxanes

	48	7,5 7	4-methyl-1,3-dioxane	C ₅ H ₁₀ O ₂	2	GNPS, NIST	1,3-dioxanes
	54	8,9 6	2,4,6-trimethyl-1,3-dioxane	C ₇ H ₁₄ O ₂	3	NIST	1,3-dioxanes
Dicarboxylic acids derivatives	68	12, 17	2-methylpentanoic anhydride	C ₁₂ H ₂₂ O ₃	2	GNPS, NIST	Dicarboxylic acids and derivatives
	70	13, 38	3-methylbutan-2-yl 2-acetyloxyacetate	C ₉ H ₁₆ O ₄	3	GNPS	Dicarboxylic acids and derivatives
Esters	29	5,1	ethyl isobutanoate	C ₆ H ₁₂ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	38	5,9 1	butyl acetate	C ₆ H ₁₂ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	46	6,6 4	ethyl butanoate	C ₆ H ₁₂ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	47	7,2 5	butyl acetate	C ₆ H ₁₂ O ₂	2	GNPS, NIST	Fatty acid esters
	56	9,0 7	ethyl 2-methylbutanoate	C ₇ H ₁₄ O ₂	2	GNPS, NIST	Fatty acid esters
	59	10, 67	isoamyl acetate	C ₇ H ₁₄ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	61	10, 83	2-methylbutyl acetate	C ₇ H ₁₄ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	66	11, 72	vinyl acetate	C ₄ H ₆ O ₂	3	GNPS	Fatty acid esters
	67	12, 07	propyl butanoate	C ₇ H ₁₄ O ₂	2	GNPS, NIST	Fatty acid esters
	69	12, 26	ethyl pentanoate	C ₇ H ₁₄ O ₂	3	GNPS	Fatty acid esters
	71	13, 87	prenyl acetate	C ₇ H ₁₄ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	77	15, 34	butyl 2-methylbutanoate	C ₉ H ₁₈ O ₂	2	GNPS, NIST	Fatty acid esters
	75	15, 34	pentyl butanoate	C ₉ H ₁₈ O ₂	3	GNPS	Fatty acid esters
	79	16, 16	butyl isobutanoate	C ₈ H ₁₆ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	80	16, 33	isobutyl 2-ethylbutanoate	C ₈ H ₁₆ O ₂	2	GNPS, NIST	Fatty acid esters
	86	18, 92	ethyl 5-hexenoate	C ₈ H ₁₆ O ₂	2	GNPS, NIST	Fatty acid esters
	88	19, 62	butyl butanoate	C ₈ H ₁₆ O ₂	2	GNPS, NIST	Fatty acid esters
	89	19, 95	ethyl hexanoate	C ₈ H ₁₆ O ₂	2	GNPS, NIST	Fatty acid esters
	90	20, 07	ethyl isohexanoate	C ₈ H ₁₆ O ₂	2	GNPS, NIST	Fatty acid esters
	92	20, 38	methyl (E)-2-butenate	C ₅ H ₈ O ₂	3	GNPS	Fatty acid esters
94	20, 67	ethyl-4-hexenoate	C ₈ H ₁₆ O ₂	2	GNPS, NIST	Fatty acid esters	
95	20, 8	isomyl Isobutanoate	C ₉ H ₁₈ O ₂	3	GNPS	Carboxylic acid derivatives	

	100	22, 1	4-pentenyl butanoate	C ₉ H ₁₆ O ₂	3	GNPS	Fatty acid esters
	103	22, 53	<i>sec</i> -butyl 2-methylbutanoate	C ₉ H ₁₈ O ₂	3	GNPS, NIST	Fatty acid esters
	114	23, 3	isopentyl 2-methylpropanoate	C ₉ H ₁₈ O ₂	2	GNPS, NIST	Fatty acid esters
	115	23, 43	2-methylbutyl butanoate	C ₉ H ₁₈ O ₂	2	GNPS, NIST	Fatty acid esters
	116	23, 56	pentan-2-yl propyl carbonate	C ₉ H ₁₈ O ₃	3	GNPS	Carbonic acid diesters
	125	25, 2	propyl hexanoate	C ₉ H ₁₈ O ₂	2	GNPS, NIST	Fatty acid esters
	126	25, 3	(E)-2-hexenyl butanoate	C ₉ H ₁₈ O ₂	4	GNPS	Fatty acid esters
	137	26, 26	2-methylpentyl 3-methylbut-2-enoate	C ₁₁ H ₂₀ O ₂	3	GNPS	Fatty acid esters
	139	26, 77	isobutyl 2-methyl-2-butenolate	C ₉ H ₁₆ O ₂	3	GNPS	Fatty acid esters
	141	27, 05	3-methylbut-2-en-1-yl pivalate	C ₁₀ H ₁₈ O ₂	2	GNPS, NIST	Carboxylic acid derivatives
	143	27, 38	4-Methylpentyl butanoate	C ₂₆ H ₅₄	3	GNPS	Fatty acid esters
	145	27, 44	isobutyl hexanoate	C ₁₀ H ₂₀ O ₂	2	GNPS, NIST	Fatty acid esters
	147	27, 76	3-methyl-2-butenyl hexanoate	C ₁₁ H ₂₀ O ₂	3	GNPS	Fatty acid esters
	157	28, 81	ethyl 4-octenoate	C ₁₀ H ₁₈ O ₂	3	NIST	Fatty acid esters
	158	28, 88	butyl hexanoate	C ₁₀ H ₂₀ O ₂	2	GNPS, NIST	Fatty acid esters
	159	29, 11	ethyl octanoate	C ₁₀ H ₂₀ O ₂	2	GNPS, NIST	Fatty acid esters
	160	30, 24	ethylene glycol dibutyrate	C ₁₀ H ₁₈ O ₄	2	GNPS, NIST	Fatty acid esters
	161	30, 56	ethyl 2-phenylacetate	C ₁₀ H ₁₂ O ₂	2	GNPS, NIST	Benzene and substituted derivatives
	163	30, 6	2-ethylphenyl acetate	C ₁₀ H ₁₂ O ₂	2	GNPS, NIST	Phenol esters
	166	30, 81	isopentyl hexanoate	C ₁₁ H ₂₂ O ₂	2	GNPS, NIST	Fatty acid esters
Carbonyl compounds (aldehydes, ketones and acyloins)	2	2,1 5	butanal	C ₄ H ₈ O	3	NIST	Carbonyl compounds
	8	2,7 8	3-methylbutanal	C ₅ H ₁₀ O	2	GNPS, NIST	Carbonyl compounds
	12	3,4 6	pentan-3-one	C ₅ H ₁₀ O	3	NIST	Carbonyl compounds
	35	5,6	3-methylpentan-2-one	C ₆ H ₁₂ O	2	GNPS, NIST	Carbonyl compounds
	45	6,5	hexanal	C ₆ H ₁₂ O	3	GNPS	Carbonyl compounds

	62	11, 16	3-ethoxy-3-methyl-2-butanone	C ₇ H ₁₄ O ₂	2	GNPS, NIST	Carbonyl compounds
	74	15, 11	5-hydroxy-2,7-dimethyl-4-octanone	C ₁₀ H ₂₀ O ₂	3	GNPS	Carbonyl compounds
	84	18, 77	6-methyl-5-hepten-2-one	C ₈ H ₁₄ O	2	GNPS, NIST	Carbonyl compounds
	131	25, 49	nonanal	C ₉ H ₁₈ O	3	NIST	Carbonyl compounds
	133	25, 53	2-methylbutanal	C ₅ H ₁₀ O	3	GNPS	Carbonyl compounds
Other compounds	57	9,2,7	2,2-dimethylvaleric acid	C ₇ H ₁₄ O ₂	3	GNPS	Fatty acids and conjugates
	63	11, 2	styrene	C ₈ H ₈	3	GNPS	Styrenes
	109	23	2,6-octadiene, 2,7-dimethyl-	C ₁₀ H ₁₈	2	GNPS, NIST	Branched unsaturated hydrocarbons
	138	26, 53	1,3-Cyclopentadiene, 1,2,3,4,5-pentamethyl	C ₁₀ H ₁₆	2	GNPS, NIST	Unsaturated hydrocarbons
Unknowns	33	5,4,1	unknown	-	4	-	
	43	6,2,7	unknown	-	4	-	
	51	7,8	unknown	-	4	-	
	65	11, 3	unknown	-	4	-	
	120	24, 68	unknown	-	4	-	
	122	25, 16	unknown	-	4	-	

3.2. DoE

The extraction time and exposure temperature conditions were optimized using DoE. For the modeling of the 3D graphs, the relative areas of the five compounds present in the three ripening stages of copoazu were chosen as the response variables: 2,4,5-trimethyl-1,3-dioxolane, isoamyl alcohol, hexanal, ethyl 2-methylbutanoate, and isoamyl acetate. Additionally, a Pareto diagram of standardized effects was generated for each of the mentioned compounds (Fig 1a), revealing that for 2,4,5-trimethyl-1,3-dioxolane, temperature (T) (40-80°C) and temperature × temperature (T*T) had a significant effect on the response variable ($p < 0.05$), whereas the time factor (t) and the time-temperature interaction (t*T) had no significant effect. Moreover, temperature and time had negative effects, indicating that a decrease in these values increased the compound area. The same behavior was observed for isoamyl alcohol, ethyl 2-methylbutanoate, and isoamyl acetate (Fig S2a, S4a, and S5a, respectively). In contrast, for hexanal (Figure S3a), none of the factors had a significant effect.

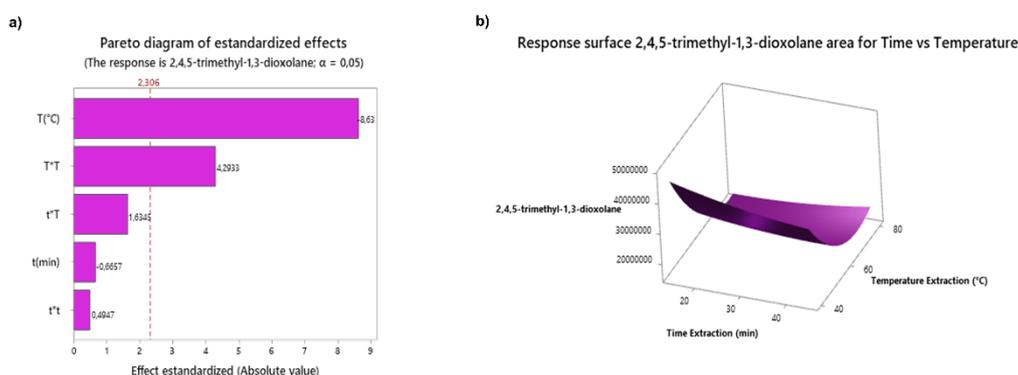


Figure 1. a) Pareto diagram of standardized effects of 2,4,5-trimethyl-1,3-dioxolane. b) Response surface plot of the area of 2,4,5-trimethyl-1,3-dioxolane for the extraction time vs. temperature. b) depicts the response surface plot of the area of 2,4,5-trimethyl-1,3-dioxolane as a function of extraction time and temperature. The compound area reached optimal values at 15 min and at 40°C, with an increasing trend at temperatures below 60°C. The same behavior was observed in the response surface plot of the areas of isoamyl alcohol, ethyl 2-methylbutanoate, and isoamyl acetate as a function of the extraction time and temperature (Fig. S3b, S5b, and S6b). Hexanal reached the optimal temperature and time values across the entire studied interval (40-80°C) and (15-45 minutes), respectively, with a trend of increasing up to 30 min and 60°C and then decreasing (Fig. S4b). The optimal conditions depended on the compound. Therefore, based on the response optimization of the five VOCs, the optimal extraction time and temperature were determined to be 27 min and 40°C, respectively.

3.3. Maturation State Indices

The fruit maturation states were established according to the results of physicochemical analyses, which showed an increase in pH and SST values as the maturation state progressed (Table S2). Similar results have been reported for bananas, mangoes, papaya, and blueberries [45,46]. However, pH did not increase significantly.

3.3.1. Characterization of Copoazu Maturation States by ATR-FTIR

Fig. S7 of the overlaid FTIR spectra of the three studied maturation states is similar; however, depending on the copoazu development stage, some bands increase in intensity while others disappear. The absorption band at 1589.34 cm^{-1} increases as the maturation state progressed. This is attributed to carotenoid compounds owing to C-C stretching in highly conjugated double-bond systems [47]. The increased intensity of the band coincided with an increase in carotenoid content, which is responsible for the pale-yellow color of the pulp of the ripe copoazu (Fig. 2). Conversely, the bands at 1226.73 and 1712.79 cm^{-1} decrease with copoazu maturation. Bands corresponding to the stretching vibrations of the C-C(O)-C and (C=O...H) bonds are related to compounds of the cell wall formed by polysaccharides, such as cutin, phenolic compounds, and pectin [48,49]. During maturation, polysaccharides degrade, intensifying the organoleptic properties of fruits [50].



Figure 2. Ripening stages of copoazu. Longitudinal cut of the fruit. .

3.3.2. Carotenoid Analysis by HPLC-DAD

Carotenoids are responsible for the yellow, orange, and red coloration of fruits and microorganisms [51,52]. To explain the characteristic color of the very ripe copoazu pulp, screening was performed using HPLC. Carotenoid identification was carried out by analyzing the absorbances in the UV-visible region, retention times observed on a C30 column, and comparison with spectral data from the literature [53,54]. Table S3 lists the tentative identification of seven copoazu carotenoids, mostly xanthophylls (zeaxanthin, lutein, luteoxanthin, antheraxanthin, neoxanthin, β -carotene, and (all-E)-lutein 3'-O-palmitate), as the major compound with a retention time of 4.48 min [55,56] (Fig. S8).

3.4. Volatilomics and Molecular Networking Analysis

A total of 103 VOCs in copoazu at the three ripening stages were analyzed. The identified compounds included 17 alcohols and polyols, 13 monoterpenoids, three ethers, six 1,3-dioxanes and 1,3-dioxalanes, two dicarboxylic acid derivatives, 42 esters, ten carbonyl compounds (aldehydes, ketones, and acylolins), four other compounds, and six unknowns (Table 1). Using the NIST and GNPS libraries, molecular ions, isotopic distribution, retention time, and fragmentation patterns were used to identify VOCs. GNPS addresses the challenges of analyzing electronic ionization (EI) data through advanced computational methods, such as unsupervised non-negative matrix factorization, facilitating effective deconvolution and co-analysis of large datasets [29]. In addition, terpenoid standards (STD) were used, and the confidence level was assigned according to the identification criteria described in Section 2.4. These results are in agreement with those previously reported for copoazu [13–15,17]. However, to date, no comparative studies have been reported on the volatile profile of copoazu at different stages of maturation.

A volatilomic study was conducted to analyze the variation in VOCs and their correlation in the three ripening stages of copoazu. The study included multivariate statistical analysis and molecular networking to correlate the compounds. Principal component analysis (PCA) was conducted to differentiate the volatile profiles during the maturation stages of copoazu. Fig. 3A shows that components (PC1 and PC2) accounted for 87.4% of the variance in the data. Furthermore, analysis revealed three distinct clusters, each corresponding to a specific ripening stage. These clusters demonstrate a significant variation in the volatile profile of Amazonian fruits based on the stage of ripening.

The VIP scores (Fig. 3B) displayed 47 significant VOCs that allowed differentiation of the three maturation stages with a VIP > 1. The VOCs were found in high concentrations in the ripe stage, middle concentrations in the overripe stage, and low concentrations in the medium stage. However, the compounds ethylene glycol butyrate (160), propyl hexanoate (125), butyl acetate (47), β -cis-ocimene (105), 2,2-dimethylvaleric acid (57), 2-methylbutyl acetate (61), and isoamyl acetate (59) were produced in the medium state, reached a maximum concentration in the ripe state, and then decreased in concentration in the overripe state. It is also noticeable that esters and terpenes, such as α -terpineol (155), β -pinene (129), and linalool (127), predominate with VIP > 1.28, followed by 2-methylbutyl butanoate (115), 3-methylbut-2-enoic acid, 2-methylpentyl ester (137), ethyl 4-methylpentanoate (90), vinyl acetate (66), and isobutyl hexanoate (145) with VIP > 1.26. These results would demonstrate that these compounds have potential as biomarkers for the maturation process of copoazu. Some of these compounds, such as linalool, α -terpineol, butyl acetate, and isoamyl acetate, have already been identified in previous studies [13]; however, this is the first time they have been identified as biomarkers of maturation stage in copoazú using the VIP score graph.

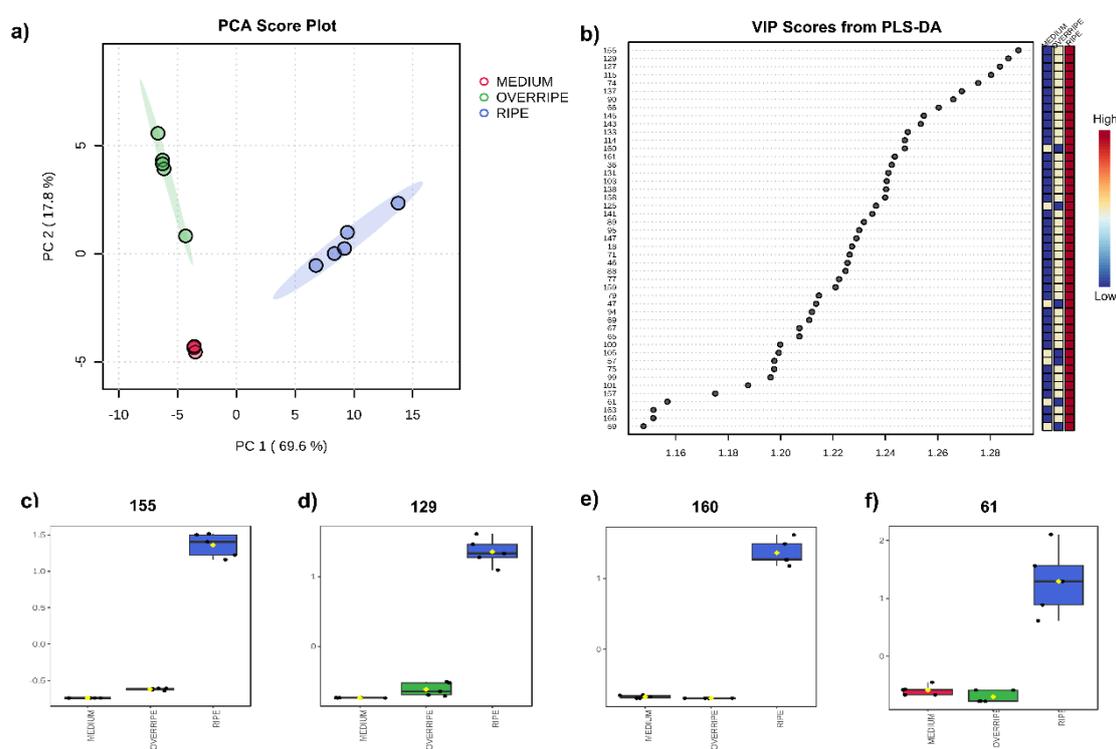


Figure 3. (A) PCA score plot for the three maturation stages. (b) VIP score plots derived from the PLS-DA analysis, displaying the discriminant features at the three maturation stages, with PLS-DA cross-validation parameters $R^2 = 0.95332$ and $Q^2 = 0.90824$, indicating good predictive capability. (c-f) Box plots from the ANOVA of the normalized molecular features α -Terpineol (155), β -Pinene (129), ethylene glycol dibutyrate (160), and 2-methylbutyl acetate (61), respectively.

In the ripe stage, some of the VOCs with the highest concentration (relative peak area) that, according to PCA, distinguish this stage from the others two are: ethyl butanoate (46), butyl acetate (47), prenyl acetate (71), butyl 2-methylbutanoate (77), butyl butanoate (88), ethyl hexanoate (89), isopentyl 2-methylpropanoate (114), 3-methylbut-2-en-1-yl pivalate (141), propyl hexanoate (125), and 2-ethylphenyl acetate (163). These VOCs highlight that the flavor is attributed to short-chain esters with distinct fruity and sweet flavor profiles [33]. Although terpenoids are present at lower concentrations, they are notable differentiators for this maturation stage. Specifically, β -trans-ocimene (105) contributes citrus and floral notes, while β -pinene (129) imparts green and woody flavors. In the overripe stage, the VOCs with the highest concentration that distinguish this stage from others are predominantly alcohols. The odor notes among these compounds—2-methyl-3-buten-2-ol (5), isobutyl alcohol (7), 1-penten-3-ol (11), 3-pentanol (14), 2-methylbutanol (27), 1-

pentanol (31), 2,3-butanediol (44), 3-ethoxy-3-methyl-2-butanone (62), pentan-2-yl propyl carbonate (116), and 2-ethyl-1-hexanol (119)—including oily, herbal, fruity, and sweet profiles [33]. Additionally, the terpenoids 3-thujanone (117), terpinen-4-ol (151), and 4(10)-thujene (152) share notes of spice, woody, and turpentine [33], further contributing to the distinct aroma profile of the overripe state. In the medium stage, the most concentrated VOCs are isoamyl alcohol (26), hexanal (45), and 2-methyl-1-butanol (27) with flavor notes of fruity and alcoholic nuances. This study demonstrates the influence of ripening stages on the organoleptic properties of copoazu and provides insights into the potential market acceptability of the fruit.

The heatmap in Fig. 4 shows the similarities of the copoazu samples as a function of the concentrations of the 66 significant VOCs (p -value > 0.05) at different stages of maturation. According to the graph, fruits in the medium and overripe stages of ripening share more similarities, which makes them cluster. On the other hand, ripe fruits had a greater Euclidean distance, indicating a different composition of VOCs compared to the other ripening stages. During medium maturation, late stages of the biosynthetic metabolic pathways of VOCs may occur, that is, volatiles continue to be produced, whose principal function is to protect the growing organ against pathogens and predators [57]. Additionally, compounds present in the medium stage can act as precursors of molecules biosynthesized in the ripe stage, such as isoamyl alcohol, a precursor in the biosynthesis of esters such as isoamyl acetate [58]. In the overripe stage, alcohols such as 1,3-butanediol (20), isoamyl alcohol (119), 2-methylbutanol (27), 2-methylpropan-1-ol (7), 1-pentanol (31), 2-ethyl-1-butanol (53), 3-pentanol (14) and 1-penten-3-ol (11) were predominant. This observation is consistent with the report by Klie et al. [59] that ethylene alters fruit metabolism, leading to a climacteric respiratory rise that promotes the biosynthesis of alcoholic substrates that are later used to form esters. In addition, fruits emit alcohol in response to the stress caused by microorganisms or fermentation. For instance, when caimarone grapes metabolize sugars and aliphatic acids, such as tartaric, citric, and malic acids, they generate 2,3-butanediol isomers that have fruity notes or a bread/banana aroma, depending on their levo or meso stereochemistry [60]. In contrast, the ripe stage of copoazu has a higher content of VOCs, particularly esters, which contribute significantly to its characteristic odor. Esterified compounds have been reported to be the most representative of the mature stage in strawberries [61] and purple passion fruit [62]. That is, in the mature stage of the copoazu, VOCs peaked at harvest. Esters can be divided into two groups: carboxylic acid derivatives such as isoamyl acetate (59), 2-methylbutyl acetate (61), prenyl acetate (71), ethyl butyrate (46), pentyl isobutyrate (95) and fatty acid derivatives such as butyl acetate (47), ethyl hexanoate (89), butyl hexanoate (158), isoamyl hexanoate (166), butyl butanoate (88), butyl 2-methylbutyrate (77), among others. Several of these esters are attributed to fruity, sweet, pineapple, apple, pear, and banana odors [63]. In addition, terpenes such as β -trans-ocimene (101), β -cis-ocimene (105), and D-Limonene (99) were detected in the ripe stage, whereas 3-thujanone (117) and terpinene-4-ol (151) were found in the overripe stage. According to Nagegowda et al. [64], terpenes undergo different enzymatic modifications, resulting in their vast chemical diversity. Also, Souza et al. [12] suggested that variation in the volatile profile is related to the biosynthesis of terpenoids, which depends on the biosynthesis and cleavage of carotenoids.

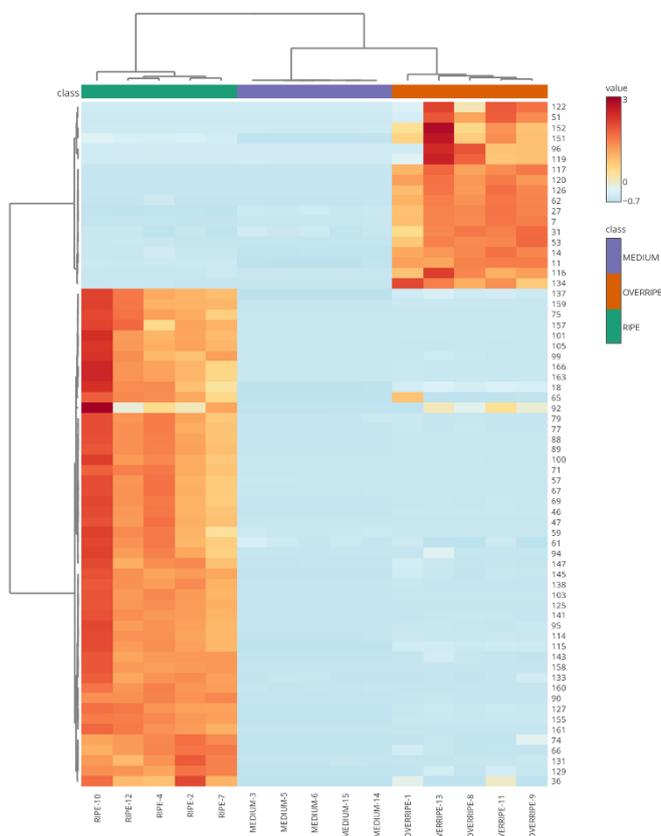


Figure 4. Heatmap analysis of metabolite features associated with VOCs in copoazu. Variation and clustering of the three stages of fruit ripening according to the abundance of detected metabolites. The color spectrum ranging from red to blue indicates the range of high to low signal intensities for each metabolite.

Finally, a molecular network of the volatile profile was constructed (Fig. 5) to understand the biochemistry of VOCs in copoazu fruit during the three stages of maturation. The network consisted of clusters of compounds that were structurally related to spectral similarity. The network is composed mainly of seven families of compounds: esters (light green), alcohols and polyols (blue), monoterpenoids (green), dioxanes and dioxolanes (pink), carbonyl compounds (aldehydes, ketones, and acylolins) (light orange), and dicarboxylic acids and derivatives (red). These compounds are produced through various metabolic routes; fruits undergo biosynthesis to produce and emit regulated VOCs during development and ripening. For example, aldehydes (2, 8, 45), alcohols (7, 10, 26), and straight-chain esters (89, 125, 158) are derived from fatty acids and amino acids. They have a fresh and fruity aroma and are formed during the ripening period associated with a climacteric increase in respiration [65]. In contrast, branched-chain esters (90, 95, 145) are produced by isoleucine metabolism [66]. C6 and C9 aldehydes are formed via the lipoxygenase-hydroperoxide pathway, in which enzymes oxidize polyunsaturated fatty acids. Hexanal (45) is produced when the substrate is linoleic acid, [67].

A study conducted by Liu et al. [66] identified VOCs present in three varieties of apples during fruit development and found that hexanal (45) decreased as the fruits ripened. This decrease is related to ester biosynthesis, because alcohol dehydrogenase reduces aldehydes in the fatty acid and isoleucine degradation pathways to their corresponding alcohols, which are metabolized to esters by the action of alcohol acetyltransferases [68]. The wide variety of esters found in copoazu can be explained by the esterification of linear, branched, or aromatic alcohols with acyl-CoA, which is produced by the oxidative decarboxylation of pyruvate, giving rise to acetyl-CoA. Acyl-CoA produces ethyl esters, whereas acetyl-CoA generates acetate esters [69].

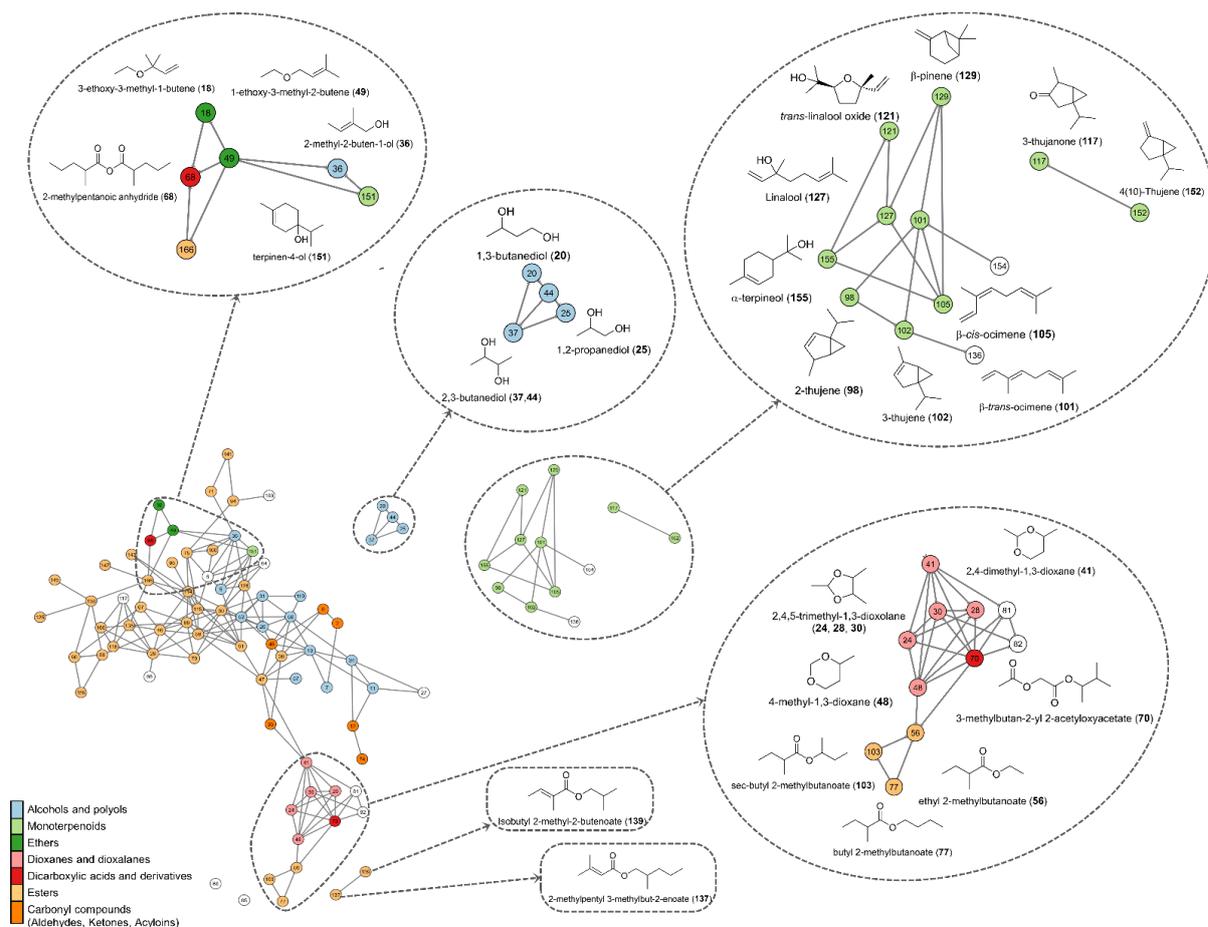


Figure 5. Molecular network from volatilomic profile of the copoazu in three ripening stages. In the molecular network, the biochemical correlation of the compound families is evidenced by the observation that the aldehydes butanal (2) and 3-methylbutanal (8) are precursors of the alcohols butan-1-ol (10) and 3-methylbutanol (26), and the esters resulting from metabolism, such as butyl acetate (38). In contrast, in the network dioxane/dioxolane groups are formed by metabolites such as 2,4,5-trimethyl-1,3-dioxolane isomers (24, 28, 30) and 2,4-dimethyl-1,3-dioxane (41). According to Yu et al. [70], this compound is formed by the condensation between acetaldehyde and 2,3-butanediol or ethanol.

The correlation between color due to carotenoids and variation in volatile terpenes could be associated with the 2-c-methylerythritol 4-phosphate (MEP) pathway that produces both families of compounds [67]. In this case, the increase in the percentage of terpenes in the ripening stage coincided with the results obtained in the ATR-FTIR spectroscopic analysis, in which spectral bands characteristic of carotenoids were found, in addition to the characterization of these compounds by HPLC. Furthermore, in the molecular network, a well-defined cluster of monoterpenoids (127, 129, 155, 101, etc.) and *trans*-linalool oxide (121) was observed, separated from the main cluster, possibly correlated with the increase in the ripening state of copoazu.

The aromatic composition of fruits also depends on several factors, such as: climatology, edaphology, time of harvest, pre- and post-harvest treatments, variety, phenological stage of the fruit [71], storage, fruit condition (whole, sliced, wet, dry), type of analysis (field or laboratory), [19] and VOC extraction technique. Some studies have reported the influence of similar factors on the volatile profiles of sweet pepper [72] and highbush blueberry [73]. Therefore, although most of the VOCs reported in the copoazu were identified, these results could also vary owing to the previously discussed variables. In addition, it was confirmed that the volatile profile of copoazu depended on the maturation stage.

4. Conclusions

This study presents a comprehensive analysis of the volatilome of *Theobroma grandiflorum* at three different maturation stages (medium, ripe, and overripe), using HS-SPME-GC-MS analysis and molecular networks. Additionally, the use of DoE for optimizing sample preparation and SPME conditions helped develop a simple extraction process, improving the sensitivity of VOC analysis. The conditions for the extraction of VOCs were achieved using 750 mg of the sample macerated with liquid nitrogen and an SPME fiber equilibration time of 6 min. In addition, by DoE, the optimal extraction time and temperature were determined to be 27 min and 40 °C, respectively.

The 103 VOCs exhibited variable abundances throughout the different maturation stages. The volatile profiles were analyzed using multivariate analyses, such as PCA and PLS-DA, which enabled the identification of specific VOCs that could serve as potential biomarkers for monitoring the ripening process of copoazu. Notable VOCs include α -terpineol, β -pinene, linalool, 2-methylbutyl butanoate, 3-methylbut-2-enoic acid, 2-methylpentyl ester, ethyl 4-methylpentanoate, vinyl acetate, and isobutyl hexanoate. Additionally, the ripe stage has emerged as a transitional stage in VOC production, with a potential biomarker showing a decrease in abundance in the overripe stage and absence in the medium stage due to the presence of precursors. Compounds that differentiated the odor of copoazu at different stages of maturation were identified. In the mature stage, the fruity, sweet, citric, and floral odors are attributed to esters and terpenes, whereas in the overripe stage, the alcohols are related to the herbal, woody, and turpentine odors.

On the other hand, the molecular network analysis enabled the visualization of structural relationships between various groups of volatile compounds, including esters, alcohols, monoterpenoids, and carbonyl compounds. The molecular network of VOCs evidenced the chemical similarities observed in the different families of compounds that correlated due to their biosynthetic pathways. The findings of this study provide a solid foundation for future studies. Further exploration of the biosynthetic mechanisms underlying VOCs production and the application of biomarker monitoring to optimize copoazu harvesting and processing are possible prospective applications in the food industry.

CRedit authorship contribution statement: **Mayrin Valencia:** Methodology, Investigation, Formal analysis, Data curation. **Mónica Pérez-Beltrán:** Investigation, Formal analysis, Data curation. **Gerson-Dirceu López:** Writing – original draft, Writing – review & editing, Methodology, Conceptualization, Supervision. **Chiara Carrazzone:** Writing – review & editing, Methodology, Funding acquisition, Conceptualization, Supervision. **Paula Galeano:** Writing – original draft, Writing – review & editing, Methodology, Funding acquisition, Conceptualization, Supervision.

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Data availability statement: All data from this research are available in this paper and supplementary material including the web links for the MSHub/GNPS jobs generated can be found in: <https://gnps.ucsd.edu/ProteoSAFe/status.jsp?task=c047070e264a497984029f6890f194c3>, <https://gnps.ucsd.edu/ProteoSAFe/status.jsp?task=e865a49261d948cdae02d41081b6f2e8>.

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