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Article

Effect of Wood-Based Biochar on the Engineering Properties of Medium Plasticity Clay

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Abstract

This research investigates the impact of wood-based biochar on the engineering properties of medium plasticity clay obtained from Perryville, Maryland. The clay was amended with biochar at volumetric contents of 0%, 3%, 6%, 9%, 12%, and 15%, and subjected to a comprehensive suite of laboratory tests, including Atterberg limits, Proctor compaction, consolidation, direct shear, and unconfined compression. Results indicate that increasing biochar content leads to higher liquid limits and plasticity indices, a decrease in dry unit weight, and a higher optimum moisture content. Consolidation tests revealed increased compressibility and final void ratio with higher biochar content, likely due to biochar's porous structure. Direct shear tests showed consistent improvements in shear strength parameters, including increases in both the internal friction angle and cohesion. Unconfined compression tests also demonstrated higher strength and ductility in biochar-amended samples. These findings support the potential of wood-based biochar as a sustainable and effective soil amendment for improving the geotechnical performance of clayey soils.

Keywords: biochar; soil improvement; compaction; shear strength; consolidation

1. Introduction

Rapid urbanization and the expansion of infrastructure networks—including roads, railways, tunnels, levees, and foundations—have increased the demand for construction-ready land. However, suitable sites with favorable geotechnical conditions are becoming scarce [1], often necessitating construction on problematic soils, particularly those containing high proportions of clay minerals. These fine-grained soils present several geotechnical challenges, such as low permeability, poor bearing capacity, and significant volume changes due to moisture fluctuations, all of which can compromise the stability and longevity of built structures.

The presence of fine particles—particularly clay—within expansive soils has been found to increase swelling potential in proportion to the amount of fine material present [2]. Clay minerals are electrochemically active, extremely small crystalline particles formed through the chemical weathering of rock-forming minerals. These particles are typically less than 1 μm in diameter and have a flake-like structure composed of repeating atomic layers [3].

Traditional soil stabilization techniques—such as lime treatment, cement mixing, or fiber reinforcement—have proven effective but are often expensive and environmentally taxing. In response, there has been growing interest in sustainable alternatives, such as nano clay [4], Xanthan gum [5], and biochar, a carbon-rich byproduct produced through the pyrolysis of organic biomass under limited oxygen conditions [6–9]. Biochar possesses several properties beneficial to geotechnical applications, including high porosity, low density, large surface area, and a strong water retention capacity.

This study explores the feasibility of utilizing wood-based biochar as a sustainable amendment to improve the engineering behavior of medium plasticity clay. Laboratory tests were conducted on clay samples amended with varying biochar contents (3% to 15% by volume) to assess changes in key geotechnical parameters, including compaction behavior, compressibility, shear strength, and

unconfined compressive strength. By analyzing the performance of biochar-clay mixtures, this research aims to contribute to the development of eco-friendly solutions for soil improvement in geotechnical engineering.

2. Historical Use of Biochar as a Soil Amendment

Biochar is an environmentally sustainable soil amendment produced through a process known as pyrolysis. This involves heating biomass in a low- or no-oxygen environment at temperatures typically ranging from 200°C to 700°C [10,11]. During pyrolysis, organic material is converted into a stable form of carbon—biochar—which resists decomposition and the release of carbon into the atmosphere [12]. The characteristics of biochar can vary depending on the type of feedstock used. For example, biochar derived from food waste tends to contain more labile carbon and less aromatic structure, resulting in lower stability. In contrast, biochar produced from wood, grass, or straw is more highly carbonized, with aromatic structures that enhance soil stability [13]. Similarly, biochar generated from agricultural or forestry residues is typically considered highly stable in soil [13].

In recent years, biochar has attracted increasing attention in geotechnical engineering as a soil stabilizer [7,8]. Its beneficial properties—such as high porosity, large specific surface area, low density, water-holding capacity, and nutrient retention—make it a promising material for ground improvement [14–16]. Due to its high porosity, biochar enhances soil permeability, reducing water retention and mitigating the swelling behavior of expansive soils. The effects of biochar on the hydraulic conductivity of soils were investigated by numerous researchers [6,9,17]. Beyond geotechnical applications, biochar is also widely used in carbon sequestration, contaminated soil remediation, and water and wastewater treatment [18]. Nakhli, Goy, Manahiloh and Imhoff [17] investigated the spatial heterogeneity created when mixing biochar with soil, and its impact on the hydraulic conductivity of soil.

Bian, et al. [19] observed that soil amended with biochar and high moisture content exhibited favorable geotechnical properties. Specifically, increasing the biochar content was associated with decreases in both the compression index and void ratio, indicating improved soil performance. Biochar also influences various physical and chemical aspects of soil behavior [16,20–22].

Biochar is highly porous, and it has a lower density than soil; thus, the application of soil amendment enhances porosity, pore size distribution, and hydraulic conductivity and reduces the density of soil [23–25]. In addition, due to its high surface area compared to soil, adding biochar to soil results in an increase in soil-specific area [25].

Lamprinakos and Manahiloh [7] demonstrated that adding biochar to silty sand affects compaction behavior by lowering the maximum dry unit weight and increasing the optimum moisture content. Numerous studies have also confirmed that biochar can mitigate the swelling and shrinking of expansive soils while improving mechanical properties such as strength and stiffness [15,16,26–28]. Villarreal and Wang [28] identified two mechanisms through which biochar benefits expansive soils: (1) its superior water-holding capacity compared to clay minerals allows it to retain moisture more effectively, and (2) its high porosity increases soil permeability, thereby reducing expansion deformation.

Further evidence from Zhang, Jing, Chen, Wang and Zhang [22] shows that biochar enhances soil structure and microbial activity by promoting aggregate formation, which positively influences hydraulic properties. Castellini, Giglio, Niedda, Palumbo and Ventrella [26] similarly found that biochar increases hydraulic conductivity relative to unamended soils. Reddy, Yaghoubi and Yukselen-Aksoy [25] indicated that the compressibility of soil decreases as the percentage of biochar content in soil increases, and it increases when the particle size of biochar decreases. This finding aligns with Zhang, Gu, Tang, Shen, Narala and Shi [16], who reported that the presence of biochar reduces the compressibility of clayey soils due to its low-density characteristics. Additionally, Manahiloh, Kaliakin and Verdi [15] observed that incorporating biochar into fat clay improves unconfined compressive strength, with higher biochar percentages leading to greater strength gains.

3. Laboratory Test Results and Discussion

3.1. Characterization of the Control Clay

The clay utilized in this study was obtained from a quarry located in Perryville, Maryland. Following ASTM standard procedures, key geotechnical properties such as Atterberg limits, specific gravity, and grain size distribution were determined. Based on the Unified Soil Classification System (USCS), the soil was identified as a medium plasticity clay. As previously noted, the presence of clay minerals in the soil contributes to its tendency to swell and shrink depending on moisture content.

Plasticity refers to a physical characteristic of the interaction between clay and water. It can be quantified through various methods, including Atterberg limits, Pfefferkorn test, penetrometer, capillary rheometer, Brabender rheometer, and tension-deformation analysis [29]. The plastic behavior of soil is indicative of the presence and nature of clay minerals [30]. These plasticity characteristics significantly influence the geotechnical behavior of soils. According to Mitchell and Soga [30], "the greater the plasticity, the greater is the shrinkage on drying (the lower the shrinkage limit)." Furthermore, they note that "the swelling and shrinking properties of the clay minerals follow the same pattern as their plasticity properties; that is, the more plastic the mineral, the more potential for swell and shrinkage."

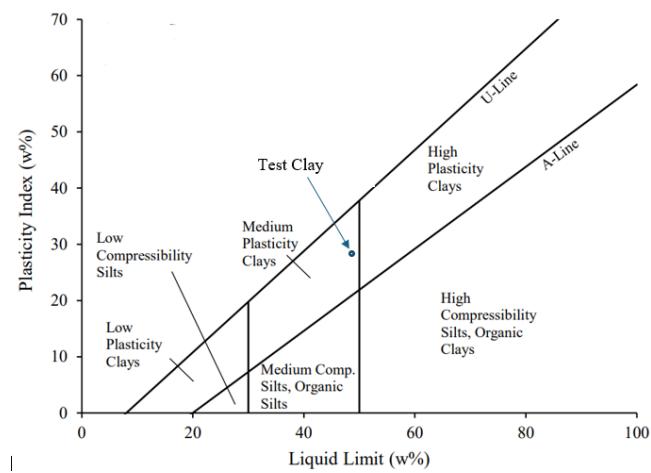


Figure 1. Plasticity Chart for Maryland Clay.

The Atterberg limits of the Maryland clay were determined in accordance with ASTM D4318-17e. Test results indicated a Liquid Limit of 49.8%, a Plastic Limit of 25.1%, and a Plasticity Index of 24.7%. To confirm the classification, the Liquid Limit test was repeated, as the initial value was near the threshold between medium and high plasticity. Since the average Liquid Limit remained below 50%, the clay was classified as having medium plasticity.

3.2. Standard Proctor Compaction Test

A study on standard Proctor compaction curves for silty sand, 6% biochar-soil mix, and 10% biochar-soil mix demonstrated that the dynamic impact of the compaction hammer can fracture biochar particles [7]. This fracturing leads to inconsistent compaction curves during re-compaction, indicating that biochar-amended soils should be compacted only once. To maintain consistency in this study, each sample was compacted a single time and then discarded.

One-point standard Proctor compaction tests were conducted in accordance with [31]. Samples were prepared at water contents ranging from approximately 20% to 26%, using Maryland clay without biochar. Each sample was placed into a mold in three uniform layers, with each layer compacted 25 times using a 5.5 lb hammer dropped from a height of 12 inches. This procedure was repeated five times, with the water content incrementally increased across the samples.



Figure 2. Standard Proctor Compaction Mold and Hammer.

The test results showed that, without biochar amendment, the clay achieved an optimum moisture content of approximately 23.5%, corresponding to a maximum dry density of 15.3 kN/m^3 . As shown in Figure 3 and detailed in Table 1, dry density increased with rising water content up to about 23%, after which it began to decline. The inflection point on the curve occurs between 23% and 24% water content, identifying 23.5% as the optimal moisture content for compaction.

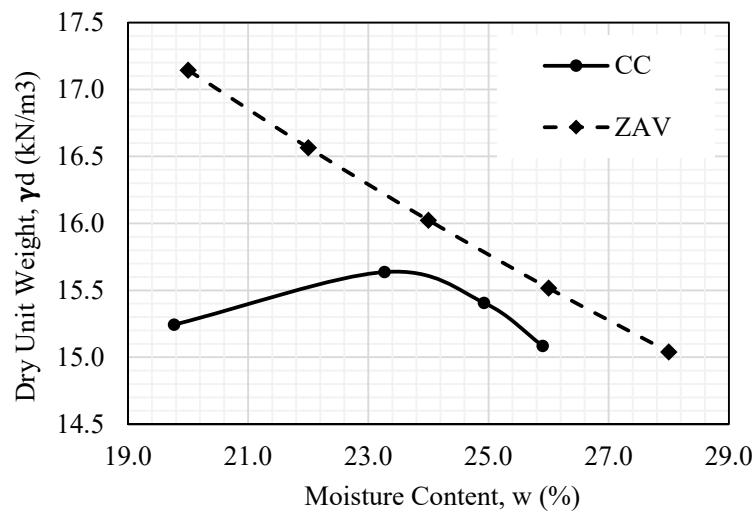


Figure 3. Compaction Curve for Maryland Clay.

Table 1. Proctor Compaction Data.

Sample No.	Water Content (%)	Dry Unit Weight (kN/m^3)
1	19.77	15.24
2	23.27	15.64
3	24.92	15.41
4	25.03	15.44
5	25.90	15.08

3.3. Characterization of Biochar-Amended Clay

3.3.1. Atterberg Limits

Specimens consisting of clay amended with biochar at volumetric proportions of 0%, 3%, 6%, 9%, 12%, and 15% were prepared for testing. The Atterberg Limits of these biochar-clay mixtures were determined in accordance with [32]. The corresponding results are presented in Table 2.

Table 2. Atterberg Limits Data.

Biochar content	Atterberg limit		
	LL	PL	PI
0%	49.8	25.1	24.7
3%	50.9	24.7	26.2
6%	52.2	24.4	27.9
9%	52.5	24.2	28.3
12%	54.3	23.4	30.9
15%	56.0	21.8	34.2

3.3.2. Compression Test

The compressive behavior of both unamended soil and soil–biochar mixtures was assessed using a modified one-dimensional compression test. While compressive characteristics are conventionally determined, on undisturbed disk samples, in accordance with [33] using a consolidometer apparatus, a customized setup, where the samples were prepared by remolding, was employed in this study. As illustrated in Figure 4, the apparatuses include: (1) base plate, (2) metal ring, (3) consolidation ring, (4) porous stones, and (5) loading platen and ball bearing.

All specimens were prepared at comparable water contents to ensure uniformity in initial conditions. The biochar content was systematically varied across samples, ranging from 0% to 15% by volume. Each specimen was subjected to a series of incremental vertical stresses: 1, 2, 4, 8, 16, 8, 16, and 32 tons per square foot. Each load increment was maintained for a duration of one day to allow for primary compression before the subsequent load was applied.



Figure 4. Compression test assembly.

Soil specimens were prepared with an initial gravimetric water content of approximately 30%, then compacted to conform to the dimensions of the consolidation ring. The precise initial moisture content was recorded prior to testing. Each specimen was placed within a fixed-ring consolidometer, enclosed between two porous stones to facilitate uniform vertical drainage. Full saturation was achieved by inundating the specimen with water throughout the testing period.

The consolidometer assembly was mounted in a pneumatic loading frame, and vertical deformation was monitored using a linear variable differential transformer (LVDT). An initial vertical stress of 1 ton/ft² was applied, and vertical displacement readings were recorded at regular intervals over a 24-hour period. The loading sequence continued with incremental stress levels of 2, 4, 8, 16, 8, 16, and 32 tons/ft². To evaluate the swell behavior of the soil, the stress was decreased from 16 to 8 tons/ft² and subsequently reapplied to 16 tons/ft². The consolidation tests were conducted on soil specimens amended with biochar at volumetric proportions of 0% (control), 3%, 6%, 9%, 12%, and 15%.

The test results indicate a clear trend of increasing compressibility with higher biochar content. The compression index (C_c) for unamended soil was approximately 14.4, whereas it increased to approximately 21.1 for soil containing 15% biochar by volume (see Figure 5). Additionally, the final void ratio exhibited a corresponding increase with higher biochar content (Figure 6). This behavior is attributed to the porous and high-surface-area structure of biochar, which introduces additional voids within the soil matrix by trapping air and water, thereby enhancing the soil's overall compressibility.

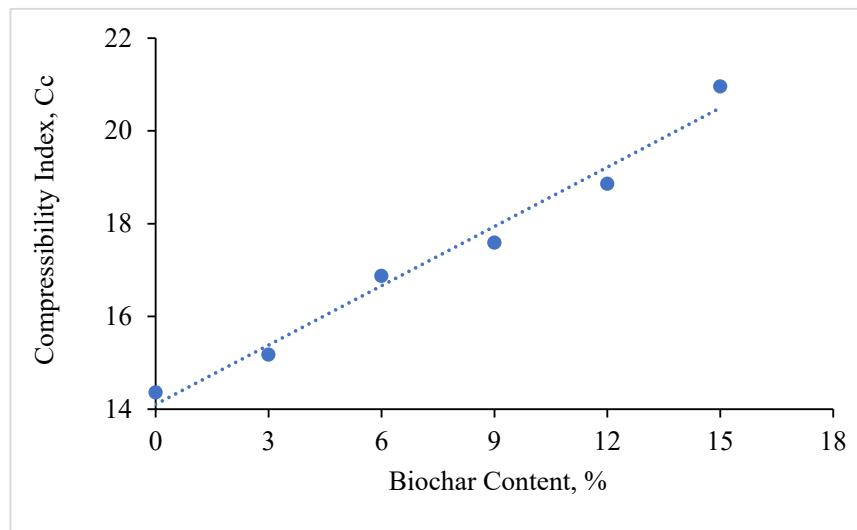


Figure 5. Compression Index vs. Biochar content.

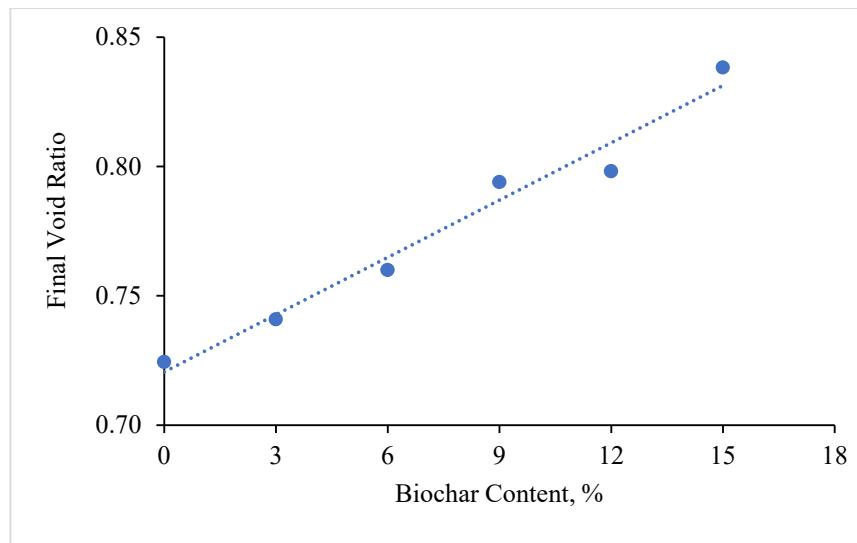


Figure 6. Final Void Ratio vs. Biochar content.

3.3.3. Direct Shear Test

ASTM D3080/D3080M-23 [34] procedures were used to determine the drained shear strength parameters of the soil and biochar amended samples (i.e., cohesion coefficient, c' & angle of internal friction, ϕ'). This was done to determine how the shear strength of the clay soil changed when different percentages of biochar amendment were used. The pieces for the direct shear box assembly, the upper (1) and lower (3) portions of the box, the set screws (2), the base plate (4), the porous stones (5), and the loading cap (6) are shown in Figure 7.

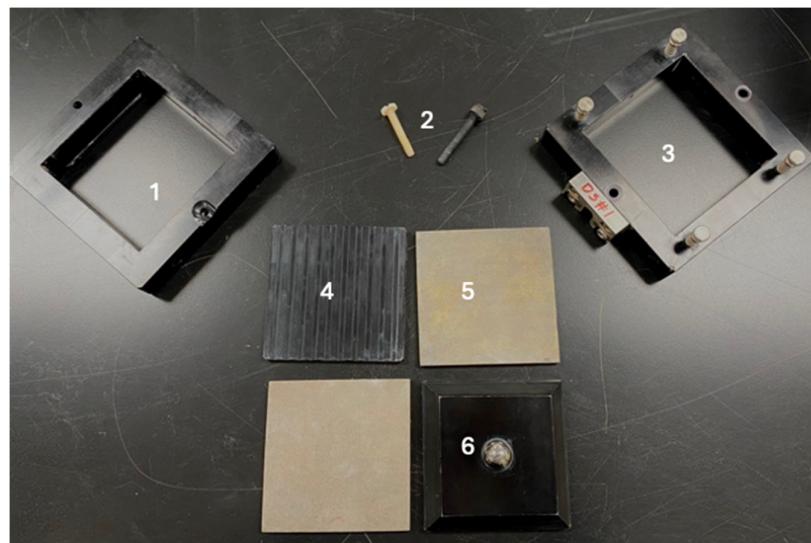


Figure 7. Direct Shear Box Assembly.

The Mohr-Coulomb (M-C) criterion was used to determine the shear strengths of the 0%, 6%, 9%, 12%, and 15% samples. The shear strength is calculated using the equation: $\tau = c' + \sigma'_n \tan(\phi')$, where the shear strength (τ) is expressed as a function of the cohesion coefficient from a drained test (c'), the effective normal stress (σ'_n), and the friction angle from a drained test (ϕ'). The results obtained for shear strength parameters and the shear strength specimens at the considered normal stress values are presented in Table 3 (shear strength) and Table 4, respectively.

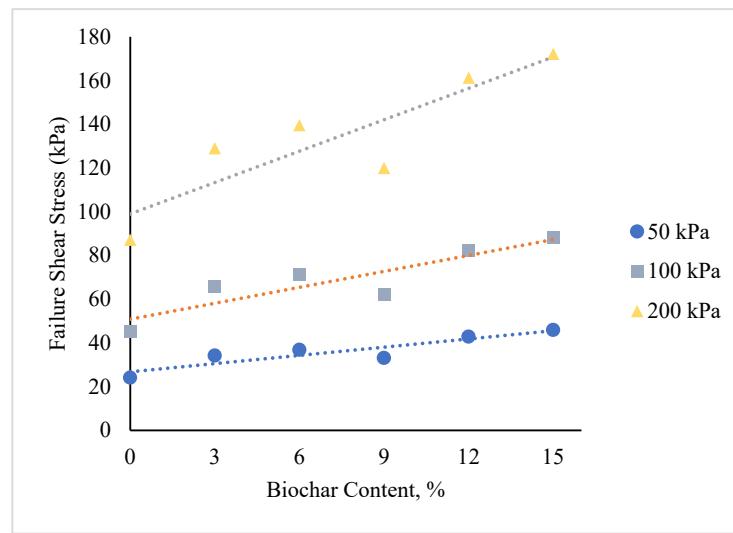
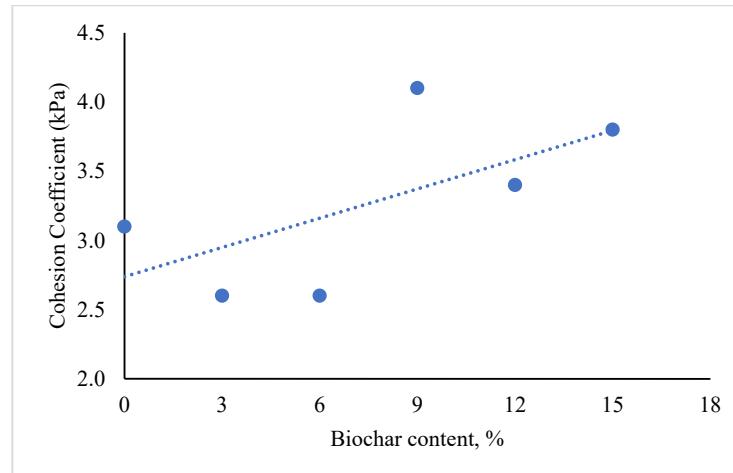
Table 3. Shear Strength data.

Biochar %	Shear Strength τ (kPa)		
	at $s = 50$ kPa	at $s = 100$ kPa	at $s = 200$ kPa
0	24.12	45.14	87.17
3	34.21	65.82	129.03
6	36.84	71.07	139.54
9	33.08	62.07	120.04
12	42.89	82.38	161.35
15	45.90	88.01	172.22

Table 4. Shear Strength Parameters data.

Biochar %	Friction Angle	Cohesion Coefficient
	f' (deg.)	c' (kPa)
0	22.8	3.1
3	32.3	2.6
6	34.4	2.6
9	30.1	4.1
12	38.3	3.4
15	40.1	3.8

Direct shear test results show that as biochar content increased, the shear strength of the soil also increased. The results also indicated that overall, the soil showed an increasing trend with both the cohesion coefficient and angle of friction. These results can be seen graphically in Figures 8–10 below.

**Figure 8.** Failure Stresses of Biochar-Amended Clay.**Figure 9.** Cohesion Coefficients of Biochar-Amended Clay.

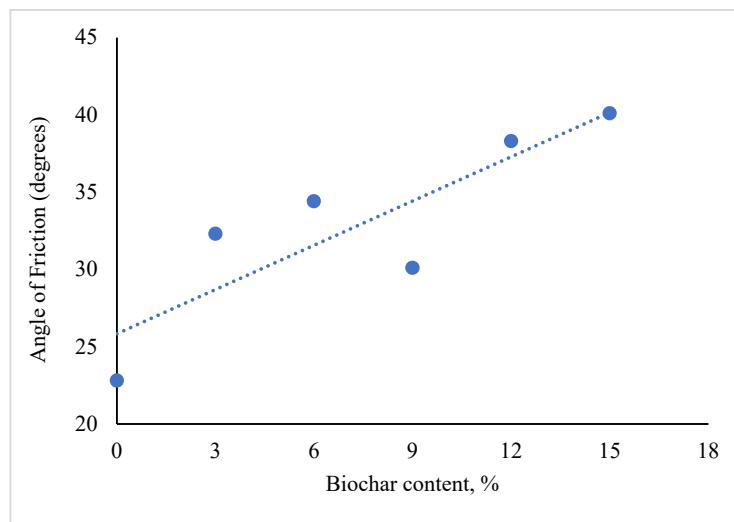


Figure 10. Angle of Friction of Biochar-Amended Clay.

3.3.4. Unconfined Compression Test

To evaluate and compare the relative shear strength of natural clay and biochar-amended clay, unconfined compression (UC) tests were conducted in accordance with [35]. While the UC test does not provide a complete representation of in-situ shear strength due to the absence of confining stress, it remains a rapid and cost-effective method for assessing relative strength characteristics among soil mixtures.

A control sample composed solely of clay was prepared at a target water content of 30%. A mass of 397.7 grams of the saturated clay was compacted into a cylindrical mold measuring 50 mm in diameter and 100 mm in height. The mold assembly is shown in Figure 11, with components including: (1) Mold cap for compaction, (2) Cylindrical mold, (3) Base plate for compaction, and (5) Base plate for extraction.

Compaction was performed using a mechanical jack and frame system (Figure 12) to ensure consistency across all specimens. During compaction, the mold cap and base plate served as physical stops to maintain uniform specimen height. Upon achieving the desired density, the specimen was extracted using an alternate base plate designed for sample removal.

Each prepared sample was placed into the UC load frame (Figure 13) and subjected to axial loading at a constant strain rate of 25.4 mm/min. The test was continued until a distinct post-peak drop in axial stress was observed, indicating failure. This procedure was repeated for specimens amended with 3%, 6%, 9%, 12%, and 15% biochar by volume.



Figure 11. Mold for UC Test.

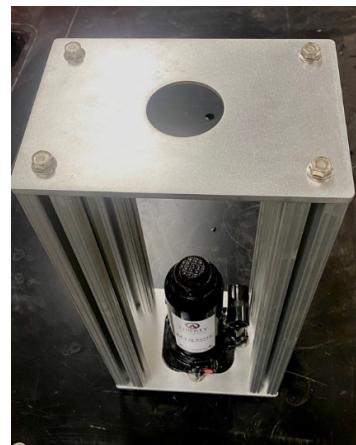


Figure 12. UC Test Compaction and Extraction Set-up.



Figure 13. UC Test Load Frame.

Figures 14 and 15 illustrate the appearance of representative clay–biochar specimens before and after testing, respectively. Post-test observations indicated that specimens with higher biochar content exhibited increased deformation prior to failure, suggesting enhanced ductility and strain capacity. Table 5 summarizes the peak unconfined compressive strength and corresponding axial strain at failure for each mixture.



Figure 14. Representative Samples (%ages show Biochar content by volume).

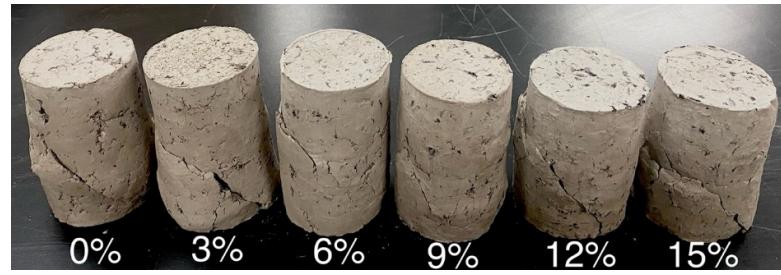


Figure 15. Failed Samples (%ages show Biochar content by volume).

Table 5. Shear Strength Parameters data.

% Biochar	Stress (kPa)	Strain %
0	53.4	13.7
3	55.8	17.9
6	58.4	12.3
9	57.4	16.3
12	68.3	18.4
15	63.4	20.1

Figures 16 and 17 present the trends in unconfined compressive strength and strain at failure, respectively. The results demonstrate a general increase in both strength and ductility with rising biochar content. The peak strength rose from 53.4 kPa (0% biochar) to a 68.4 kPa (15% biochar), while strain at failure increased from 13.7% to 20.1% over the same range. These trends suggest that biochar not only enhances the peak strength of the clay matrix but also improves its capacity to undergo larger deformations before failure.

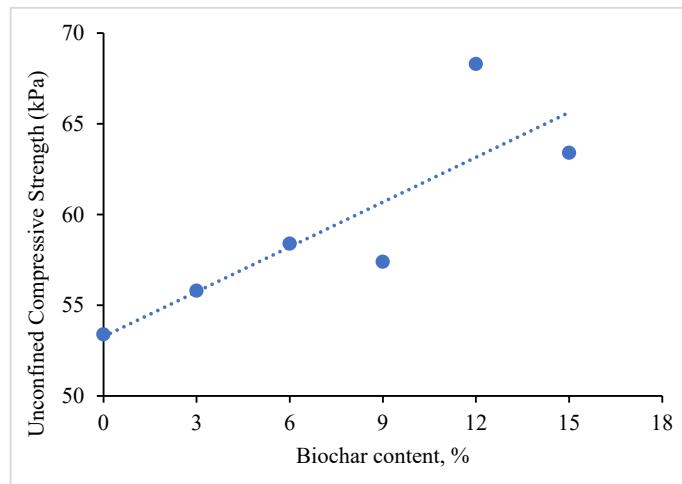
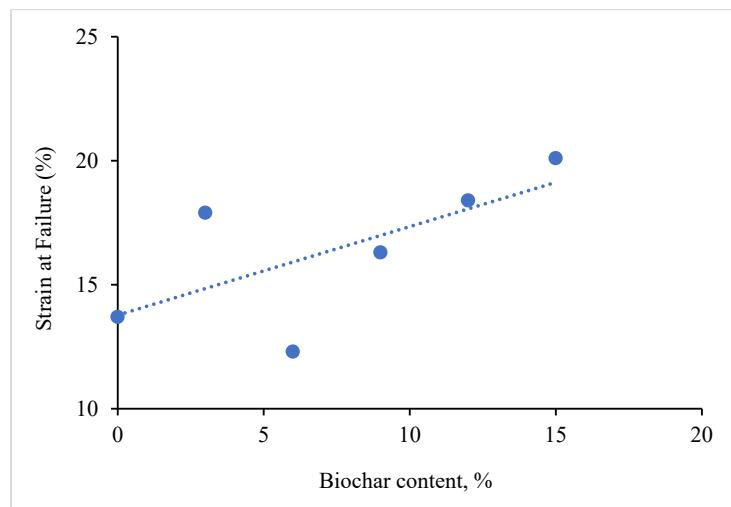


Figure 16. Unconfined Compressive Strength.**Figure 17.** Strain at UCS failure.

4. Conclusions

This study systematically evaluated the influence of wood-based biochar on the geotechnical properties of medium plasticity clay through a comprehensive suite of laboratory tests. Biochar was incorporated at volumetric contents ranging from 0% to 15%, and the resulting mixtures were assessed for changes in Atterberg limits, compaction characteristics, compressibility, shear strength, and unconfined compressive behavior.

The following are key findings from the investigation:

1. **Plasticity Behavior:** The addition of biochar led to a consistent increase in the liquid limit and plasticity index, indicating enhanced water retention capacity and altered clay-water interactions. These changes are attributed to the porous microstructure and high surface area of biochar.
2. **Compaction Characteristics:** Increasing biochar content resulted in a reduction in maximum dry unit weight and an increase in optimum moisture content. This trend is consistent with the low specific gravity and high-water absorption capacity of biochar, which influences the compaction response of the soil.
3. **Compressibility:** Consolidation tests demonstrated increased compressibility and final void ratio with higher biochar content. This is likely due to the incorporation of porous biochar particles, which introduce additional voids and facilitate water retention within the soil matrix.
4. **Shear Strength Parameters:** Direct shear testing revealed overall improvements in shear strength with biochar amendment. Both cohesion and internal friction angle increased with biochar content, suggesting that biochar enhances interparticle bonding and resistance to shear deformation under drained conditions.
5. **Unconfined Compressive Strength:** UC tests indicated a general increase in both peak compressive strength and strain at failure with increasing biochar content. The results suggest that biochar not only improves strength but also imparts greater ductility, allowing the clay matrix to undergo larger deformations before failure.

Collectively, the findings support the feasibility of using wood-based biochar as a sustainable and effective soil amendment for enhancing the engineering performance of clayey soils. The improvements in strength, ductility, and compressibility observed in this study highlight biochar's potential as a low-cost, environmentally friendly alternative to conventional soil stabilizers. Future work should explore the long-term behavior of biochar-amended soils under field conditions and evaluate the effects of different biochar feedstocks and production parameters on geotechnical performance.

Author Contributions: Conceptualization, K.N.M., S.M.F., and D.E.; methodology, K.N.M., S.M.F., and D.E.; software, K.N.M., S.M.F., and D.E.; validation, K.N.M., S.M.F., and D.E.; formal analysis, K.N.M., S.M.F., and D.E.; investigation, K.N.M., S.M.F., and D.E.; resources, K.N.M., S.M.F., and D.E.; data curation, K.N.M., S.M.F., and D.E.; writing—original draft preparation, K.N.M., S.M.F., and D.E.; writing—review and editing, K.N.M., S.M.F., and D.E.; visualization, K.N.M., S.M.F., and D.E.; supervision, K.N.M.; project administration, K.N.M.; funding acquisition, K.N.M. All authors have read and agreed to the published version of the manuscript.

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