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Article

Sustainable Synthesis and Photocatalytic Activity of Translucent ZnO Nanowires Using Moringa Seed Extract

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Abstract: Background: The study demonstrates the sustainable synthesis of translucent zinc oxide (ZnO) nanowires using Moringa seed extract, highlighting eco-friendly and sustainable approaches. Methods: Characterization techniques such as X-ray diffraction (XRD), field emission scanning electron microscopy (FESEM), energy dispersive spectroscopy (EDS), transmission electron microscopy (TEM), and X-ray photoelectron spectroscopy (XPS) confirmed the formation of ZnO nanostructures with diverse morphologies, including nanowires and spherical clusters. Results: The synthesized ZnO nanowires exhibited remarkable photocatalytic activity, achieving over 89% degradation efficiency of methylene blue (MB) under UV light within 80 minutes, demonstrating their potential for wastewater treatment applications. Conclusions: The research findings support Sustainable Development Goals (SDGs) related to clean water, climate action, and life below water and on land, highlighting the role of eco-friendly nanostructures in environmental remediation. The dual advantage of Moringa seed extract, providing both a sustainable synthesis route and health benefits due to its rich content of vitamins and phytochemicals, underscores the potential of integrating natural resources in nanotechnology for environmental and health applications.

Keywords: Translucent Zinc Oxide Nanowires; Moringa seeds; Photocatalytic activity.

1. Introduction

Embarking on an exploration of the Horseradish tree, known by various names such as Moringa, Mulangay, Benzolive, and more, reveals a tree of profound significance belonging to the Moringaceae family. Spanning the continents of Africa, Arabia, South and East Asia, the Pacific and Caribbean islands, and South America, Moringa establishes its presence in diverse geographical landscapes [1]. Beyond its wide distribution, Moringa stands out for its renowned nutritional and medicinal attributes

Diving into the intricate world of phytochemicals, Moringa unfolds a tapestry rich in vital vitamins, including L-ascorbic acid (vitamin C), retinol (vitamin A), and niacin (vitamin B3). The composition extends to an impressive variety of flavonoids like quercetin, kaempferol, myricetin, and isorhamnetin, coupled with notable phenolic acids such as ellagic acid, gallic acid, chlorogenic acid, and caffeic acid. This intricate amalgamation, thoughtfully organized into five distinct groups (refer to Table 1), underscores not only the nutritional value but also the potential health benefits of Moringa. Moreover, these constituents play a significant role in the synthesis of ZnO NPs [2,3].

The surge in environmentally conscious materials has become a focal point for scientists in the realms of nanotechnology and materials science. This heightened interest holds particular significance in the current era, as the world confronts the profound implications of climate change and global warming. These issues have been extensively deliberated in various forums, including the

recent COP27 held in Egypt, and align with Sustainable Development Goals (SDG 7, 11, and 13) [4–6].

Approaches dedicated to crafting such materials are often labelled as “green” when they involve the use of active components derived from natural sources, aiming to reduce toxicity levels. Alternatively, the term “eco-friendly” is applied when there is a concerted effort to balance product quality with the minimization of environmental impact during the synthesis process [7–12]. This emphasis on environmentally sustainable practices reflects a collective commitment to addressing global challenges through innovative and responsible material development.

Within the existing literature, a myriad of synthesis methods have been documented, encompassing both conventional approaches [13] and environmentally conscious methods such as green and eco-friendly synthesis [14–17] as illustrated in Figure 1.

Table 1. Moringa composition and role.

N0	Phytochemicals	Role	Mechanism of formation	Ref. No
1	Phytosterols	Stabilizers of Zinc Ions	Regulating particle size, morphology, and structure. Reduce zinc ions, transforming	[18,19]
2	Flavonoids	Reduction of ions	them into nanoparticles while mitigating undesired side reactions during synthesis.	[20,21]
3	Polyphenols	Reducing stabilizers of Zn ⁺²	and Coat the surface of nanoparticles to prevent clustering and facilitate the reduction of Zn ⁺² Incorporate into the ZnO surface	[18,19,22]
4	Amino Acids and Proteins	Capping stabilizer of Zn ⁺²	and to prevent the formation of clusters, simultaneously providing stabilization and reduction.	[18,20,21]
5	Lipids	Hydrophobicity of ZnO NPs	Mult-compatibility and wettability through interaction with the ZnO surface	[18,21,22]

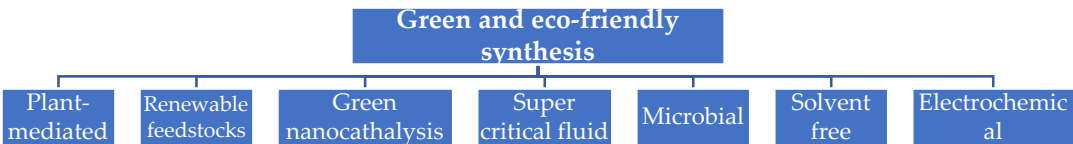


Figure 1. Green/Eco-friendly Synthesis of Nanoparticles .

1.1. Moringa Seeds Role in Synthesis of ZnO

The synthesis of zinc oxide (ZnO) utilizing Moringa seeds powder is orchestrated by a multitude of mechanisms, capitalizing on the synergistic and versatile roles played by phytochemicals. These intricate processes entail a dynamic interplay of biochemical compounds found in Moringa seeds, with each compound contributing to the synthesis in distinct yet interconnected ways. These roles encompass reduction, stabilization, capping, Ostwald ripening, and agglomeration, as illustrated in the Table 1.

Zinc Oxide (ZnO) stands out for its remarkable versatility, finding applications across diverse fields, including energy devices [23], biomedical applications [24–26], and sensing [27–29]. Ongoing research endeavors are dedicated to exploring environmentally friendly methods to harness the unique properties of ZnO. In the context of this experiment, we successfully synthesized high-quality ZnO nanostructures using [Zn (CH₃COO)₂·2H₂O] and Moringa seed powder (MSP). A comprehensive characterization of these nanostructures covered their structural, surface, optical,

electrochemical, and dielectric characteristics, with a specific focus on unraveling their potential applications in energy devices and nanofluids [3,30–32].

For the deposition of homogeneous thin films with high crystallinity on p-Si (100) using spin coating for photovoltaic materials, we employed green-synthesized ZnO nanoparticles from *Punica granatum* (pomegranate) juice extract [33]. Given that *Punica* belongs to the polyphenols group, the reaction with Zinc ions led to the formation of complex molecules of $\text{Zn}(\text{OH})_2$ through a capping and reducing process. These complex molecules were transformed into respective nanoparticles during the annealing process at around 500°C. The resulting films exhibited a wurtzite hexagonal arrangement with a crystallite size of 60nm, a direct bandgap of 3.41eV according to UV-VIS Spectra, and a distribution of two components, Zn and O, as confirmed by EDX analysis. While the study did not extend to I-V and dielectric measurements, these findings lay the groundwork for potential applications of the films in light-emitting diodes apparatus.

For the fabrication of uniform, high-crystallinity thin films on p-Si (100) through spin coating in photovoltaic applications, a green synthesis of ZnO nanoparticles was undertaken utilizing *Punica granatum* (pomegranate) juice extract [33]. Within this process, *Punica*, classified under the polyphenols group, engaged in a reaction with Zinc ions, yielding complex $\text{Zn}(\text{OH})_2$ molecules through a capping and reducing process. These molecules underwent transformation into nanoparticles during the annealing process at approximately 500°C. The resultant films exhibited a wurtzite hexagonal arrangement with a crystallite size of 60nm, a direct bandgap of 3.41eV according to UV-VIS Spectra, and a distribution of two components, Zn and O, as confirmed by EDX analysis. Although the study omitted I-V and dielectric measurements, these findings lay the groundwork for potential applications of the films in light-emitting diode apparatus.

In recent investigations, ZnO was synthesized from various components of *Moringa oleifera*, including leaves [31,34] root extract [3] and seeds[14,32]. These green synthesis approaches primarily focused on exploring antimicrobial and photocatalytic activities. Particularly noteworthy is the utilization of *Moringa oleifera* seeds as a green-mediated agent, employed to synthesize Ag-ZnO NPs with a flower-like morphology, demonstrating efficacy against human pathogenic bacteria in nanotechnological and material science contexts.

Beyond the established findings, the crystalline structures of wurtzite (hexagonal) and zincite, coupled with their direct band gap ranging from 3.0 to 3.7 eV in their pure form, exceptional transparency, and adaptability, position green-synthesized ZnO NPs for promising applications in energy devices and storage [23] (thin films), enhancement of cement concrete properties [35–41] (powder and nanofluid), water purification [42–45] (nanofluids and thin films), engine coolants [46], EOR [47,48] (nano fluids), and gas sensors.

In the realm of green synthesis, the plant extract plays diverse roles. Operating as a reducing agent, the active components within the green material, when in an aqueous solution, facilitate the conversion of metal ions into their respective nanoparticles. Serving as stabilizers, these components act as surfactants to control the p of nanoparticles, mitigating their agglomeration. When extracts serve as capping agents, nucleation through aggregation occurs, giving rise to small clusters where the design of shape and size is meticulously orchestrated. During this intricate process, Ostwald ripening may take place, where larger particles grow at the expense of smaller particles through the diffusion of atoms [49–55] (Figure 1).

This experiment places special emphasis on the plant-mediated synthesis of ZnO nanoparticles (NPs) due to its myriad advantages. Plant-mediated synthesis is heralded for its environmental friendliness, reducing the reliance on excessive chemical usage. Moreover, it proves to be cost-effective, demanding fewer chemicals and materials. The method also stands out for its low toxicity, involving the use of smaller quantities of potentially harmful substances. The reliability of the plant-mediated synthesis method further distinguishes it, offering the convenience of a single-pot process, making it both practical and efficient [30,51,63].

In the process of green synthesis, the phytochemicals present in *moringa* engage with zinc ions, culminating in the formation of zinc oxide (ZnO) nanoparticles. These synthesized ZnO nanoparticles exhibit different morphologies and size resulting is various applications as illustrated in the Table 2.

Table 2. Literature survey on synthesis and functionalization of ZnO using Moringa.

No	Eco-friendly synthesis	Cryst. Size	Applications	Ref. No.
1	Moringa seeds/Zinc precursor/Silver	36.187nm-54.1nm	Antibacterial activity	[56]
2	Moringa/seeds/flowers/leaves/Zinc precursor	10.8nm-13.9	Study physical properties	[57]
3	Moringa leaves/Zinc precursor	0.98nm-91.51nm	Study physical properties	[58]
4	Moringa leaves/Zinc precursor	25nm	Photocatalytic activity of Tiron yellow dye	[22]
7	Moringa seeds/Chitosan/Zinc precursor		Photocatalytic activity	[59]
8	Moringa leaves/Zinc precursor	9nm-18nm	Photocatalysis of wastewater	[60]
9	Moringa leaves/Zinc precursor	52nm	petroleum refinery Photocatalytic and antibacterial activity	[61]
10	Moringa roots/Zinc precursor	15nm-40nm	Antibacterial activity	[62]

2. Materials and Methods

For the experiment was used Zinc Acetate Dehydrate from Merck Life Science Private Limited with the product code ME2M712009, denoted as Zn (CH₃COO)₂·2H₂O, ensuring a purity of over 98% and a molecular weight of 219.49 g/mol, classified under the reference UN3077. Moringa seeds, procured from Greenhouse Farm Services, Indrakunda Road, Panchavati, Nashik – 422003, underwent the subsequent processing steps as outlined in the (Figure 2), adhering strictly to the relevant guidelines [64,65]. For the synthesis process 10.97g of [Zn (CH₃COO)₂·2H₂O] were directly combined with a 100ml solution of moringa aliquots extract described in the Figure 2, and stirred the mixture at 60°C for 1 hour. Sequentially, 0.7g of NaOH were added and the solution subjected to probe sonication for 15 minutes. Afterwards, the solution was allowed to precipitate for 3 hours, and the supernatant was separated from precipitate by using a syringe. The remaining white solution were transferred to a new beaker for washing with CH₃CH₂OH. After washing, the precipitant was removed using a syringe, and centrifuged at 3500 RPM for 5 minutes to allow proper separation. The precipitate material was transferred to a crucible and dried in an oven at 80°C for 48 hours. After complete drying, the obtained powder was subjected to calcination at 500°C for 2 hours to remove impurities and form ZnO [66]. Due to particle aggregation, the formed ZnO was ground multiple times using a mortar and pestle to obtain a fine powder (NPs), which was then stored in a 20ml brown glass bottle for characterization and further treatment. [51].

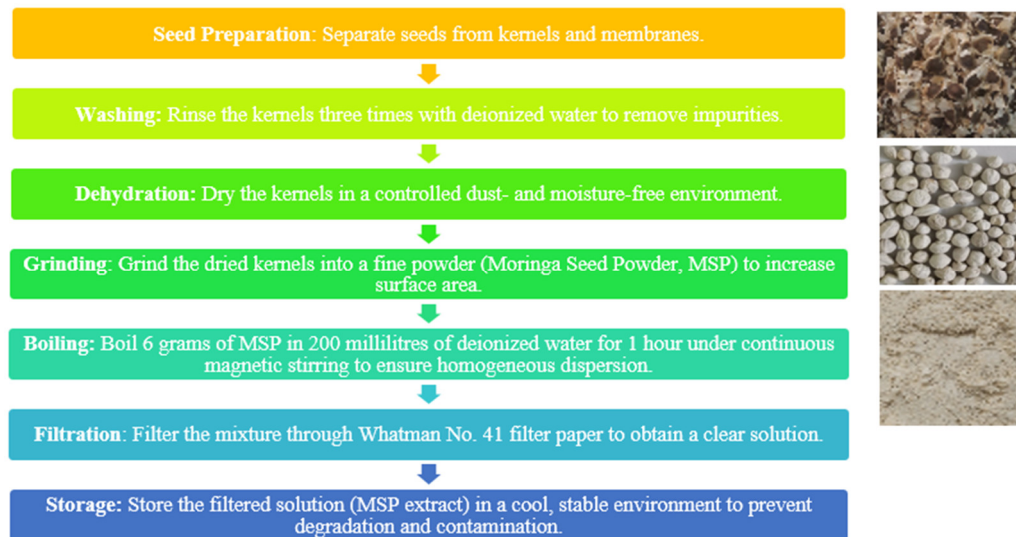


Figure 2. Moringa seeds preparation.

3. Results and Discussions

3.1. X-ray Diffraction Analysis

The structural characterization of ZnO was performed using X-ray diffraction (XRD) in the range of 20-80 degree (Figure 3). The obtained peaks were in accordance with the reference (JCPDS card N0. 75-1621) [67] indicating that the ZnO is related to hexagonal-wurtzite structure.

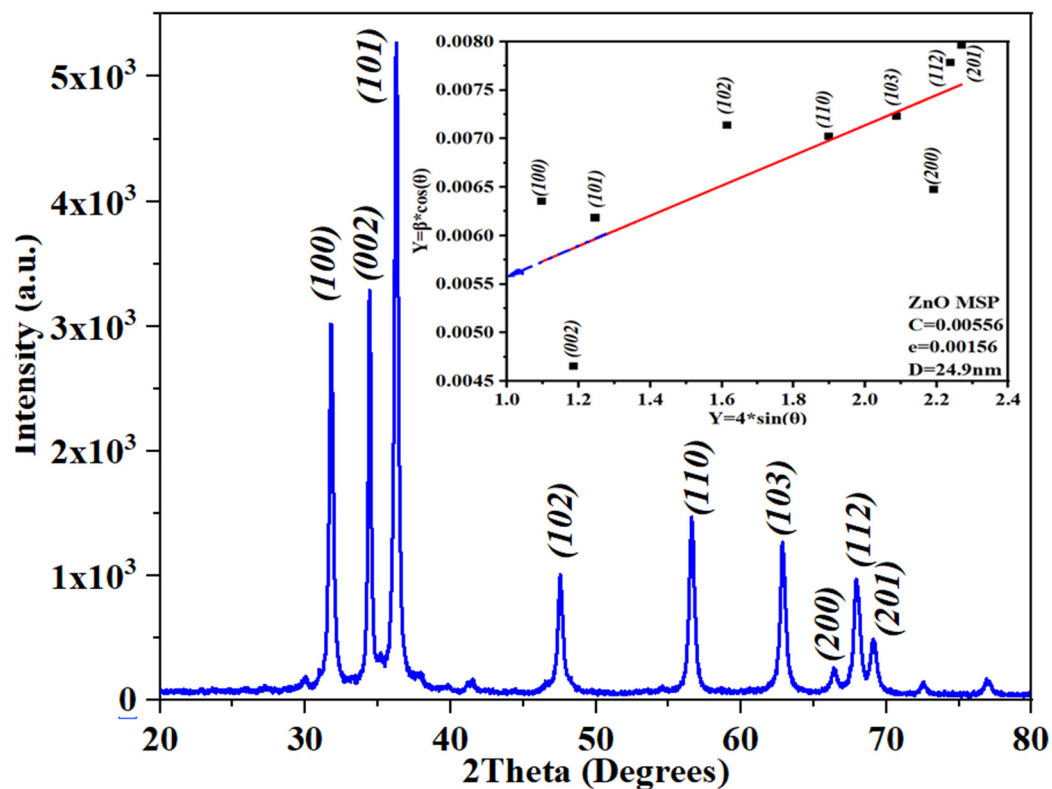


Figure 3. XRD diffraction patterns of ZnO.

As observed from the refined and fitted scattering pattern of the peaks, the average crystallite size was determined to be 20.9 nm using the Debye-Scherrer formula. However, when applying the Williamson-Hall Plot, the average crystallite size was calculated as 24.9 nm.

The discrepancy in the average crystallite size, by applying the two methods, arises from the distinct methodologies employed in these X-ray diffraction analysis techniques. The Debye-Scherrer formula calculates size based primarily on peak broadening, assuming uniform strain distribution and minimal lattice imperfections. In contrast, the Williamson-Hall plot incorporates both crystallite size and strain effects on peak broadening, fitting parameters against scattering angle to account for variations in lattice strain. Consequently, the larger size estimate from the Williamson-Hall plot (24.9 nm) reflects its consideration of strain-related broadening in addition to crystallite size effects, highlighting the method’s sensitivity to crystallographic imperfections and strain distribution within the sample [68].

3.2. Field Emission Scanning Electron Microscopy coupled with Energy Dispersive X-ray Spectroscopy image analysis.

To comprehensively confirm the TEM measurements, a surface morphology study was conducted on the sample synthesized using Moringa seeds. This analysis employed FESEM-EDX TESCAN with an electron beam landing energy ranging from 200 eV to 30 kV, a probe current from 2 pA to 400 nA, and magnification levels from 50x to 200,000x, utilizing the Octane Elite Super EDS detector.

Figures 4 and 5 illustrate various morphologies observed at both nanoscale and microscale levels. The images reveal the presence of sheet-like, rod-like, and spherical particles, often forming cluster-type structures. These diverse morphologies highlight the intricate and varied nature of the synthesized ZnO nanostructures, corroborating the findings from the TEM analysis and providing a more detailed understanding of their structural characteristics.



Figure 4. FESEM Nanowires at 500 nm resolution.



Figure 5. FESEM Sphere like growing alongside nanowires at 1μm resolution.

The eco-friendly synthesis method using Moringa seeds played a crucial role in the observed morphologies of the ZnO nanostructures. The natural phytochemicals present in Moringa seeds, such as proteins, alkaloids, and flavonoids, likely act as stabilizing and capping agents during the synthesis process, influencing the formation and growth of ZnO nanostructures [14,58]. The diverse morphologies observed—sheets, rods, and spherical particles, can be correlated to the specific interactions between the ZnO precursors and these moringa components. Sheet-like structures may form due to the planar adsorption of certain molecules on ZnO surfaces, promoting two-dimensional growth. Rod-like structures suggest anisotropic growth, which can occur when biomolecules selectively bind to specific crystal facets, directing growth along one axis. The formation of spherical particles indicates isotropic growth, where the biomolecules uniformly surround the ZnO nuclei, leading to a more balanced growth in all directions. The presence of these varied morphologies as clusters can be attributed to the aggregation properties of the nanostructures during the synthesis process. The clustering could result from the residual biomolecules acting as bridges between individual nanostructures, leading to the formation of larger assemblies.

The synthesis method using Moringa seeds significantly influenced the observed surface morphologies of ZnO nanostructures. The composition of moringa seeds facilitate the formation of distinct shapes and clusters, confirmed by the detailed surface morphology study, supporting the structural diversity indicated by the TEM measurements.

Based on Figure 6, the synthesis of ZnO nanostructures was successfully achieved through an eco-friendly process, as evidenced by the quasi-stoichiometric presence of zinc and oxygen with atomic percentages of 43.31% and 45.60%, respectively, as depicted in the spectrum obtained from EDS attached with FESEM. This near-stoichiometric ratio indicates a well-controlled synthesis method, crucial for maintaining the desired material properties.

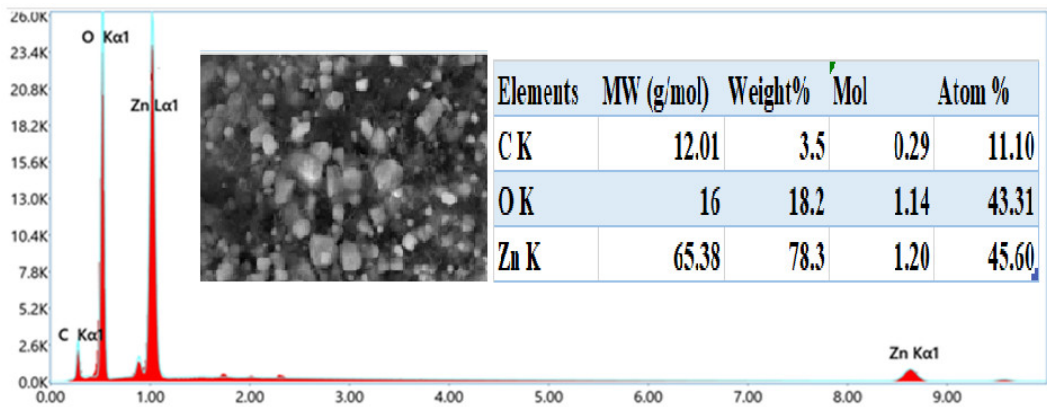


Figure 6. Elemental analysis using EDX of ZnO nanostructures.

The presence of carbon in the spectrum can be attributed to several factors. Firstly, it may originate from the carbon tape used during sample preparation and measurement, which can contribute to background signals. Additionally, carbon signals observed could result from adsorption from the surrounding environment during sample exposure. Another significant source of carbon is the organic matter present in Moringa seeds, such as phytosterols, flavonoids, polyphenols, amino acids, proteins, and lipids, all of which inherently contain carbon. These organic compounds likely play a role as stabilizing agents during the synthesis process, influencing the surface composition of the ZnO nanostructures.

The atomic percentages of zinc, oxygen, and carbon observed in the EDS spectrum are crucial for understanding the stoichiometry and composition of the synthesized ZnO nanostructures. The quasi-stoichiometric ratio of zinc and oxygen suggests that the synthesis method effectively controlled the elemental composition, which is vital for ensuring the desired properties of ZnO in various applications [81].

For instance, in photocatalysis, the stoichiometric balance between zinc and oxygen is crucial for enhancing the efficiency of light-induced reactions. Moreover, the presence of carbon revealed the potential surface modifications or functionalization that can be achieved through tailored synthesis methods involving organic precursors like Moringa seeds. These findings not only support the eco-friendly synthesis approach but also contribute to the broader understanding of nanomaterial synthesis and its applications in sustainable technology [82,83].

3.3. Transmission Electron Microscopy Analysis

Transmission Electron Microscopy (TEM) was conducted on sample. In Figure 7,8 and 9 various morphologies within the crystallites are illustrated, with nanowires predominantly present (Figure 8). Additionally, spherical-like in the form of clusters were identified in the micro and nano scale level, growing alongside the rods in a flower-like pattern (Figure 7).

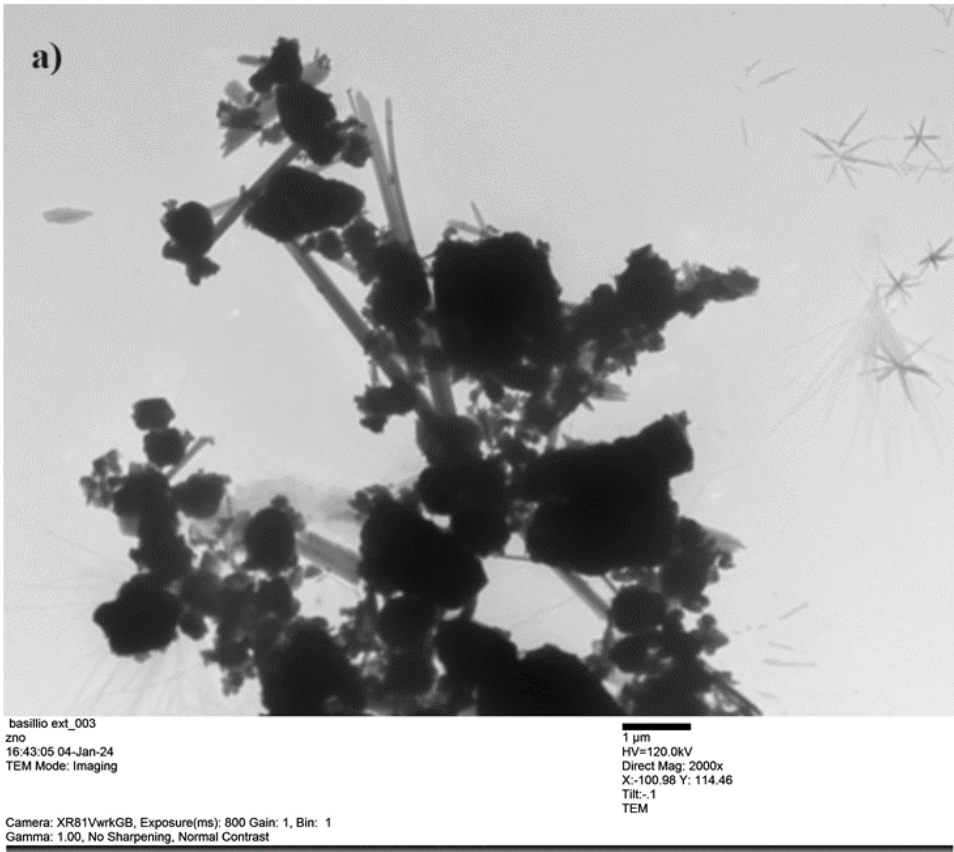


Figure 7. Flower-like Growth Along Wires ZnO Nanoparticles from TEM.



Figure 8. Nanowires ZnO Nanoparticles from TEM.

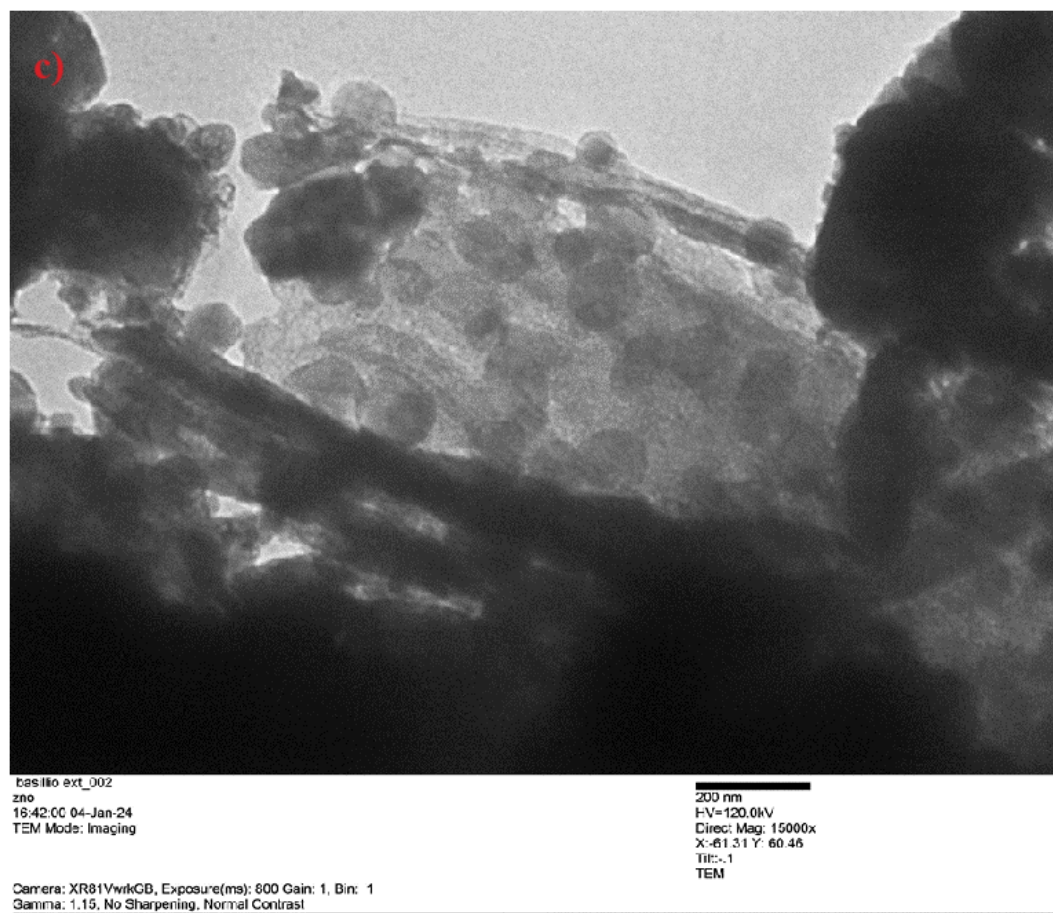


Figure 9. Spherical shape ZnO Nanoparticles from TEM.

The observed morphologies might be attributed to the pH (7,3) level of the reaction at room temperature (30°C) which defined the final structure of nanoparticles. Also, the organic compounds present in the moringa, including proteins, carbohydrates, and polyphenols described their role in the Table 1, might have acted as capping, stabilizers and reducing agents. These agents influence the growth direction and shape of ZnO nanostructures, leading to the formation of diverse morphologies [30].

The formation of translucent one-dimensional nanowires is favoured by anisotropic growth kinetics, driven by selective adsorption of stabilizing agents on specific crystallographic directions. In contrast, translucent spherical-like clusters and flower-like patterns likely might have aroused from secondary nucleation and hierarchical assembly of smaller nanoparticles (Ostwald ripening), influenced by the organic compounds in Moringa seed extract. By using DW as a solvent provided a controlled environment for ZnO crystallization, where factors like temperature and stirring might have shape the final morphology [57]. This interplay of precursor, moringa seed-derived and synthesis conditions at room temperature might have contributed to the varied structures observed in TEM images, displaying the advantages of sustainable synthesis approaches.

In the analyzed section of Figure 9, a detailed examination of crystallite sizes was conducted on 52,200 entities within the provided TEM image using the Feret's diameter concept in the ImageJ software particle analyzer. Feret's diameter, named after mathematician Joseph Feret, represents the longest dimension within an object along a specified direction, determined as the distance between two parallel lines tangent to the particle being measured [69–71].

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As illustrated in Figure 10, approximately 52,121 crystallites measured less than 20 nm, while only four crystallites ranged from 100 nm to 330 nm. This distribution confirms that the synthesized material falls within the nanostructure range, specifically classified as ZnO nanostructures.

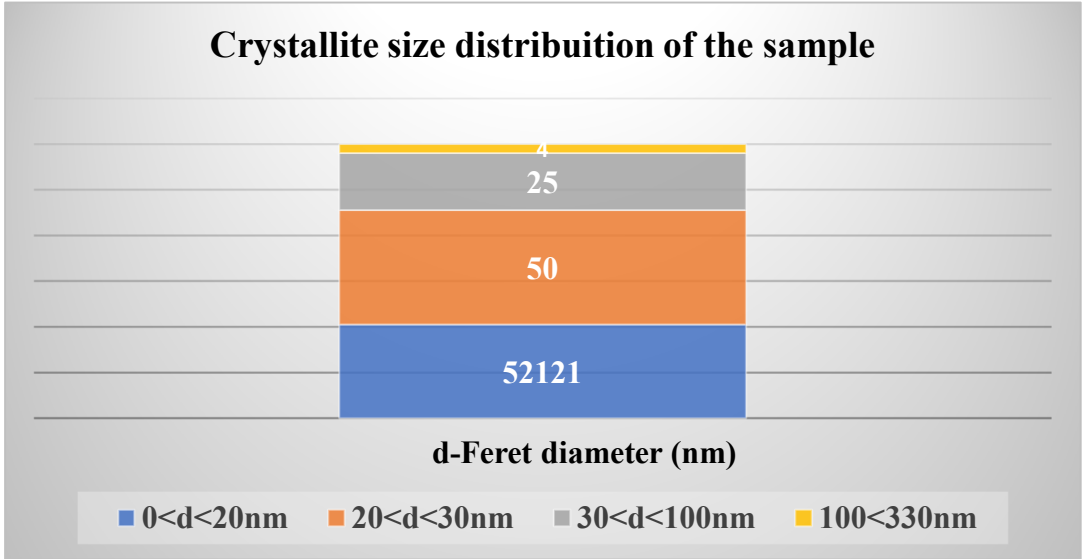


Figure 10. Crystallite size distribution of the sample.

3.4. X-ray Photoelectron Spectroscopy

The elemental composition, chemical state analysis, and surface characterization of the ZnO nanostructures were investigated using X-ray photoelectron spectroscopy (XPS), Figure 11. This analysis employed Al K-alpha (1486.61 eV) X-rays produced by a SPECS Surface Nano Analysis GmbH instrument, covering an energy range of 0-1300 eV. The XPS measurements were conducted with an acceleration voltage of 13 kV and a power of 100 W. XPS analysis yielded crucial insights into the elemental composition, oxidation states, and chemical bonding of the surface species present in the ZnO nanostructures [72].

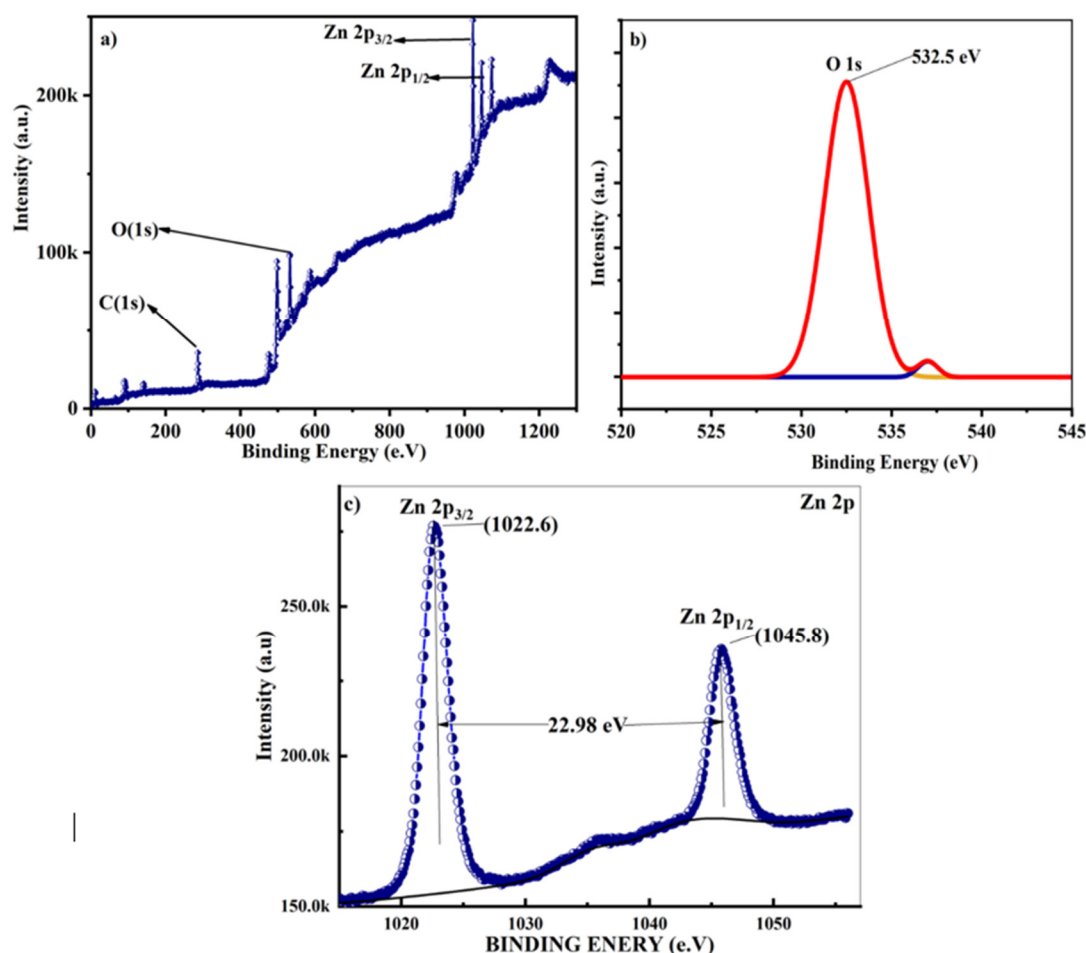


Figure 11. XPS patterns of ZnONPs (a) Full scan, (b) Oxygen 1s, (c) Zn 2p.

A comparison between the experimental data for Zinc and the theoretical data provided by [73], which reported the binding energy of L and M core levels for metals ranging from ^{22}Ti to ^{30}Zn , revealed slight differences of less than 0.1%. These minor discrepancies could be attributed to variations in the measuring instruments, as the reference data were obtained using a Hewlett-Packard 5950 A ESCA. Another potential reason could be the different methodologies employed; the reference data used chemical synthesis techniques from 1981, predating the advent of green synthesis approaches. Thus, while the data align closely, these minor differences highlight the impact of instrument and methodological variations on experimental results.

The XPS analysis, Figure 11, revealed two prominent peaks at 1022.5 eV and 1045.5 eV, corresponding to the Zn 2p_{3/2} (1022.0 eV) and Zn 2p_{1/2} (1045.1 eV) respectively, indicating Zn-O bonding within the hexagonal wurtzite structure [74,75]. These observations align with the core-electron binding energies reported for the first thirty elements. Additionally, Zn signals were detected at 9.8 eV (Zn 3d_{3/2}, reference value: 9.77 eV), 91.5 eV (Zn 3p_{1/2}, reference value: 91.4 eV), 142.5 eV (Zn 3s, reference value: 142.0 eV), and 1206.0 eV (Zn 2s).

Furthermore, in the spectrum, several other elements were identified, including 285.3 eV as (C 1s 285.0±0.3), [76] for pure native elements, 535.2 eV as (O1s 532 eV), and 956.7 eV that might be related (Al 2s). Additionally, the peak at 1071.1 eV might be related to Na(1s) (1071.7±0.7) [72,77–80].

These results collectively confirm the presence and chemical states of Zn, C, and O within the nanostructures, thereby validating the structural integrity and chemical composition of the synthesized ZnO nanostructures.

3.5. Investigating Photocatalytic Activity of ZnO nanostructures

The synthesized ZnO represents a significant advancement in promoting sustainable practices through eco-friendly synthesis and technological applications. Amid rising concerns over pollution and its detrimental effects on air and water quality, this research highlights the crucial role of eco-friendly synthesized ZnO nanostructures in mitigating environmental impacts. The study specifically investigates the photodegradation of methylene blue, a prevalent and harmful dye commonly discharged into wastewater by industries including textiles, printing, medicine, and laboratories.

The disposal of MB into wastewater, prior to proper pretreatment, poses threats to aquatic life, leads to water contamination, and disrupts ecosystems. Furthermore, direct exposure to humans can result in respiratory diseases, throat, eye, and skin irritation, as well as allergic reactions. In cases of ingestion, methylene blue may induce nausea, abdominal pains, and vomiting. The cumulative adverse effects necessitate the implementation of compensatory pretreatment measures for wastewater containing this dye.

Diverse formulations have been investigated for the degradation of methylene blue Table 4, but certain options are accompanied by undesirable side effects [92]. In light of its GRASE (generally recognized as safe and effective) status [93], research suggests that ZnO makes noteworthy contributions to the degradation of various dyes. This positions ZnO as a promising path for the development of environmentally friendly and sustainable wastewater treatment practices.

Table 4. Summary of ZnO Efficiency in Methylene Blue Removal: Previous Findings.

N0	ZnO Morphology	Cryst. Size	Effectiveness in MB removal	Ref
1	ZnO-NR	42.25nm	50% in 120min and 86% removal	[84]
2	ZnO ACF ¹ /NR	42.25nm	99% removal after 120 minutes	[84]
3	ZnO/CNCs ²	7.7-59.5nm	82.2% removal after 120 minutes	[85]
4	ZnO	7.7-59.5nm	65.87% removal after 120 minutes	[85]
5	Ag-ZnO	40-77nm	98% removal in 14-50 minutes	[86]
6	Green Synth./Citrus ZnO	10-35nm	120minutes removal	[87]
7	Green Synth./Myrtus ZnONW	10µm	99%removal	[88]
8	Green Synth./Tymus ZnO NPs	20-30nm	95% removal of real textile wastewater in 60 minutes under UV	[89]
9	Green Stynth. Plygonum minus ZnO/TiO ₂	32nm/28nm	99.5% removal to ZnO and 90% to TiO ₂ after 60 minutes	[90]
10	Green Stynth. Gomphrena serrata ZnO Spherical	20-30nm	90.5% removal after 180 minutes	[91]

1-ACF (Activated carbon fibers), 2-Cellulose nanocrystals.

3.5.1. Experimental Procedure and Results

Based on the research findings presented in Tables 2 and 4, laboratory experiments were conducted using eco-friendly methods to synthesize ZnO. This experiment employed light with a wavelength of $\lambda = 395\text{ nm}$ to investigate the effectiveness of ZnO in degrading methylene blue (MB), as shown in Figure 12a. Centrifugation was used to remove residues from aliquots at each phase of the experiment (Figure 12b). Additionally, Figures 12c and 12d depict the initial and final states of the simulated wastewater.

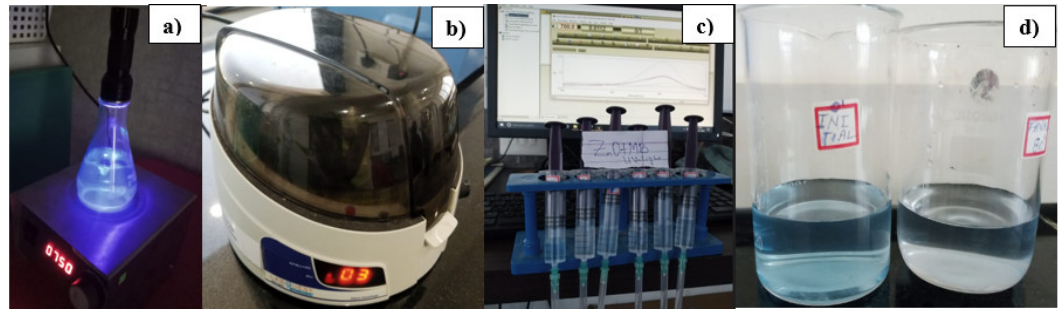


Figure 12. Experimental procedure of photodegradation testing.

To perform the experiment, 25 mg of ZnO was dispersed in 100 ml of distilled water, and a separate solution was prepared by dissolving 0.5 ml of MB in an equal volume of distilled water. Subsequent measurements revealed significant. The initial absorbance readings of ZnO (AbsZnO) and AbsMB solutions were recorded within the 400nm-700nm range, yielding values of 0.0247838 for AbsZnO, displaying a linear profile, and 0.0926765% for AbsMB, exhibiting a Gaussian curve-like trend, as depicted in Figure 13.

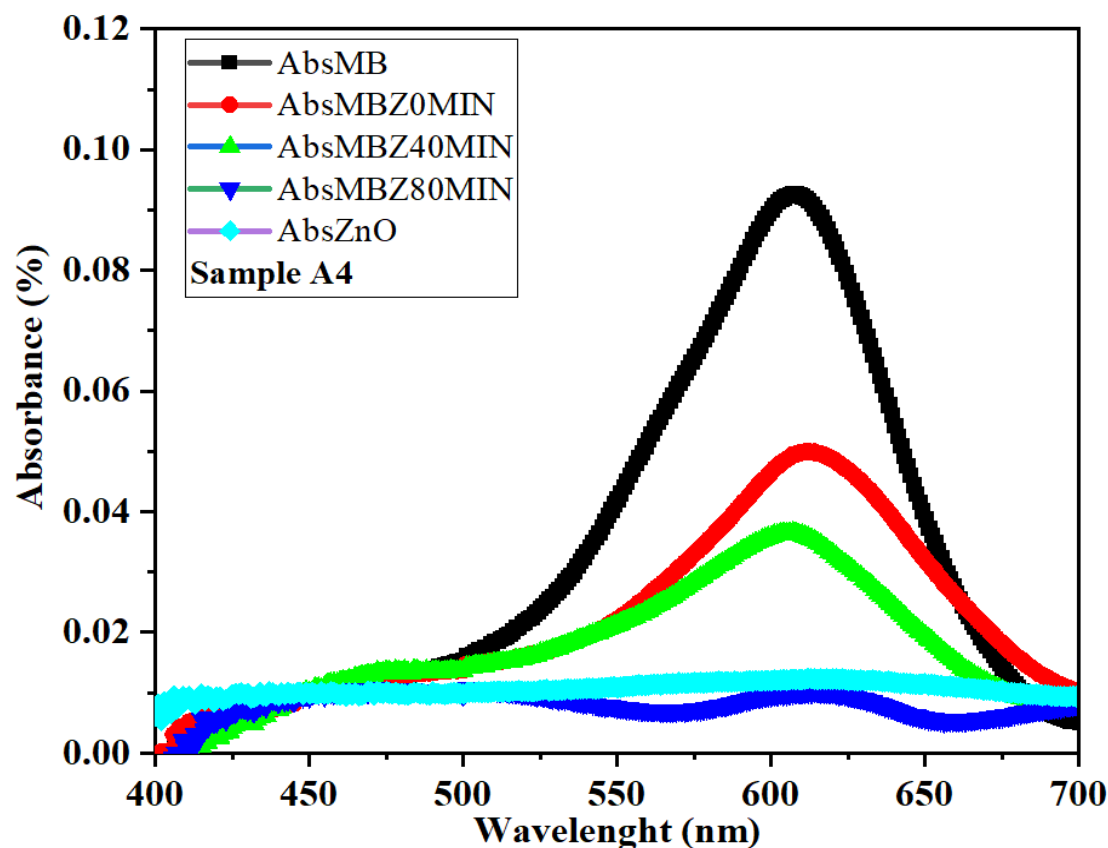


Figure 13. Absorbance Spectra of MB and (ZnO) Sample (A4) at 450-700nm.

Following the preparation, the ZnO solution was introduced into the Methylene Blue (MB) solution with vigorous magnetic stirring within a light-free environment. After a few minutes of blending, a 6ml aliquot was extracted using a syringe from the mixture, which has a cuvette capacity of approximately 3ml. This aliquot underwent centrifugation at 5000rpm for 3 minutes to settle any potential solid suspensions (Figure 12c). The resulting solution, denoted as AbsMBZ0, was measured for absorbance. Subsequently, the solution was exposed to UV light at 395nm (depicted in Figure 12a) with continuous vigorous magnetic stirring.

After a 40-minute UV exposure, another 6ml sample was collected, underwent centrifugation, and its absorbance was measured. A subsequent sample was collected after 80 minutes, at which point more than 89% of the initial Methylene Blue (MB) had already undergone degradation, as observed in Figure 14).

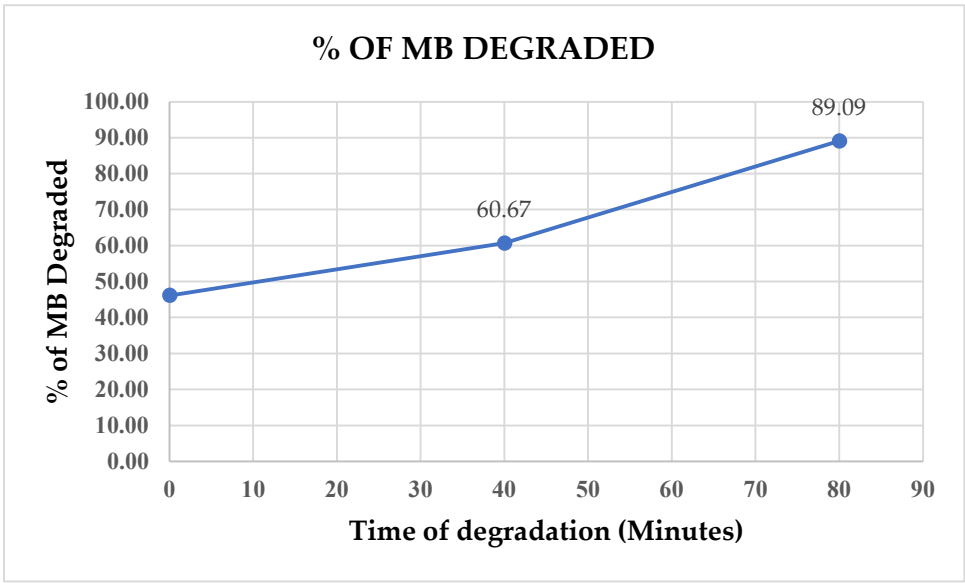


Figure 14. Dye Degradation Over Time: Temporal Evolution.

These findings highlight the promising potential of eco-friendly synthesized zinc oxide nanostructures in the pretreatment of wastewater containing methylene blue. This contribution is significant for addressing the challenges related to water pollution in both effluents and the broader environment. It aligns with key objectives outlined in Sustainable Development Goals, specifically SDG 6 (Clean Water and Sanitation), SDG 13 (Climate Action), SDG 14 (Life below Water), and SDG 15 (Life on Land) [94–96]

Conclusions

The study demonstrated the successful eco-friendly synthesis of zinc oxide (ZnO) nanostructures using Moringa seed extract, aligning with sustainable practices and contributing to green chemistry by reducing the environmental impact associated with conventional methods. The synthesized ZnO nanostructures exhibited significant photocatalytic activity, achieving over 89% degradation efficiency of methylene blue under UV light within 80 minutes, highlighting their potential for wastewater treatment applications. This research supports several Sustainable Development Goals (SDGs), notably SDG 6 (Clean Water and Sanitation), SDG 13 (Climate Action), SDG 14 (Life Below Water), and SDG 15 (Life on Land), by contributing to the reduction of water pollution and addressing environmental challenges. Characterization techniques such as TEM, XRD, and XPS confirmed the formation of ZnO nanostructures with diverse morphologies, including nanowires and spherical clusters, which are suitable for applications in optoelectronics, sensors, photovoltaic cells, and catalysis. The findings encourage further exploration into the environmental remediation applications of ZnO nanostructures and the continued development of sustainable synthesis methods using natural extracts, which could be applied to other metal oxides and nanomaterials. Additionally, the use of Moringa seed extract not only offers a sustainable synthesis route but also leverages the health benefits of Moringa, rich in vitamins and phytochemicals, underscoring the value of integrating natural resources into nanotechnology for both environmental and health applications.

Supplementary Materials: The following supporting information can be downloaded at the website of this paper posted on Preprints.org.

Author Contributions: The research was jointly conceptualized by B.J.A. José and M.D. Shinde. B.J.A. José prepared the methodology, handled characterization, and conducted formal analysis and investigation. Both authors contributed to data curation, resource collection, and visualization. B.J.A. José wrote the original draft, while M.D. Shinde reviewed the manuscript. Supervision and project

administration were managed by M.D. Shinde. B.J.A. José secured funding for characterization and resources acquisition. All authors have read and approved the final manuscript.

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