

Brief Report

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Brief Report

Systems Design and Experimental Study of a Solar Parabolic Trough for Solar Refrigeration

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Abstract: A solar parabolic trough is manufactured, and the data required in the analysis provided in the current work is recorded with the said apparatus. The trough is manufactured considering its use for solar refrigeration using triple fluid vapor absorption refrigeration system (TFVARS). In this method, the solar energy is converted to thermal energy in the form of a stream of hot-air generated at the receiver of a parabolic trough. This thermal energy is used to heat the generator of the TFVARS. In this way, the refrigeration effect is achieved. Additionally, a discussion on the tracking modes of the trough for best efficiency and ease in tracking, is provided. In this work, the solar parabolic trough is designed as per the requirements of the TFVARS refrigerator, and then conduct a series of tests for recording the trough's performance parameters.

Keywords: Solar energy; solar thermal energy; solar parabolic trough; triple fluid vapor absorption system.

Introduction

The main objective of using solar refrigeration device is to provide cold storage in remote/rural areas where electricity is unavailable for continuous and everyday applications, especially in the under-developed and/or developing countries. Refrigeration has domestic applications and it is used in several industries, and it consumes significant power or electricity. It is required for storing vaccines and blood, and for storing few types of seeds, fertilizers, etc. Additionally, fish can also be stored immediately as soon as they are caught on ship, where the conventional method was fishing and then refrigerating the fishes on the port/shore. In the conventional process, the fish starts decomposing from the point of fishing till it is stored on port. Resultantly, the fish might be infected because of this delay. Solar refrigeration is the best option for the problems discussed above, and for reducing the use-phase electricity consumption compared to the conventional refrigeration, resultantly reducing the global warming/climate-change impacts of refrigeration. Solar refrigeration can be an alternative to all/most of the applications of refrigeration.

Previous studies by Ullah et al. [1], Cabrera et al. [2], Sarbu et al. [3], and Siddiqui et al. [4] are latest studies that are relevant to this work, and they review all methods of solar refrigeration in detail. However, these studies do not provide the design of the solar collector considered in each of these studies. The limitations of previous studies motivate this work. The scope and purpose of this work is to provide a design of a solar parabolic trough for an absorption type of refrigeration system, specifically a triple fluid vapor absorption refrigeration system; along with its test results. A solar parabolic trough is manufactured in-house (K.J. Somaiya College of Engineering [KJSCE]) and is tested, and its performance parameters are recorded. The authors also provide a discussion on the various tracking modes of this trough. This study will help researchers to design and self-manufacture a solar parabolic trough and apply it different systems which require thermal, mechanical or electrical energy as an input to their system. These systems and applications may

include but are not limited to powering a sterling engine for mechanical/electrical energy, solar dryers, power an organic Rankine cycle to obtain work-output via turbo-expander etc. The above is the significance of this work.

Overview of Systems Involved

Triple Fluid Vapor Absorption Refrigeration System (TFVARS)

TFVARS uses ammonia as refrigerant, water as absorbent, and hydrogen as an inert gas. The total pressure is constant throughout system, thus eliminating the need for mechanical pump or compressor. To allow the refrigerant (ammonia) to evaporate at low temperatures in the evaporator, a third inert gas (hydrogen) is introduced into the evaporator-absorber of the system. Thus, even though the total pressure is constant throughout the system, the partial pressure of ammonia in evaporator is much smaller than the total pressure due to the presence of hydrogen obeying Dalton’s law of partial pressures. The Generator is conventionally heated by electric heaters [5]. Figure 1 shows a TFVARS and Figure 2 shows TFVARS coupled to a solar parabolic trough. The parabolic trough in Figure 2 is a design model made by the authors in CATIA.

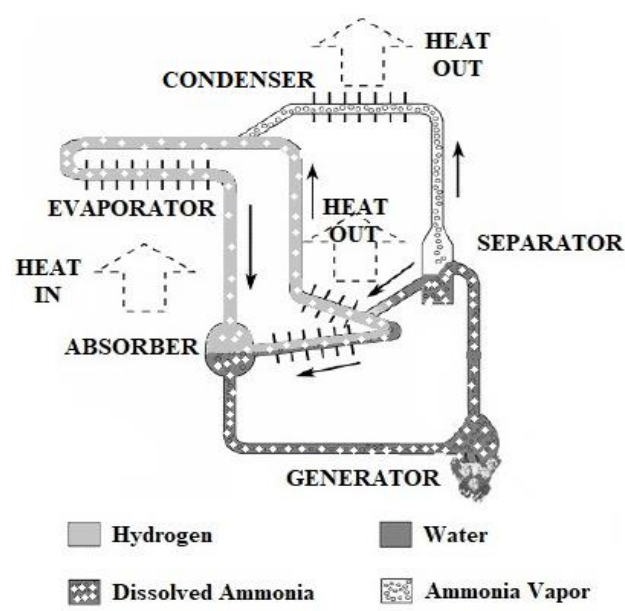


Figure 1. TFVARS schematic diagram.

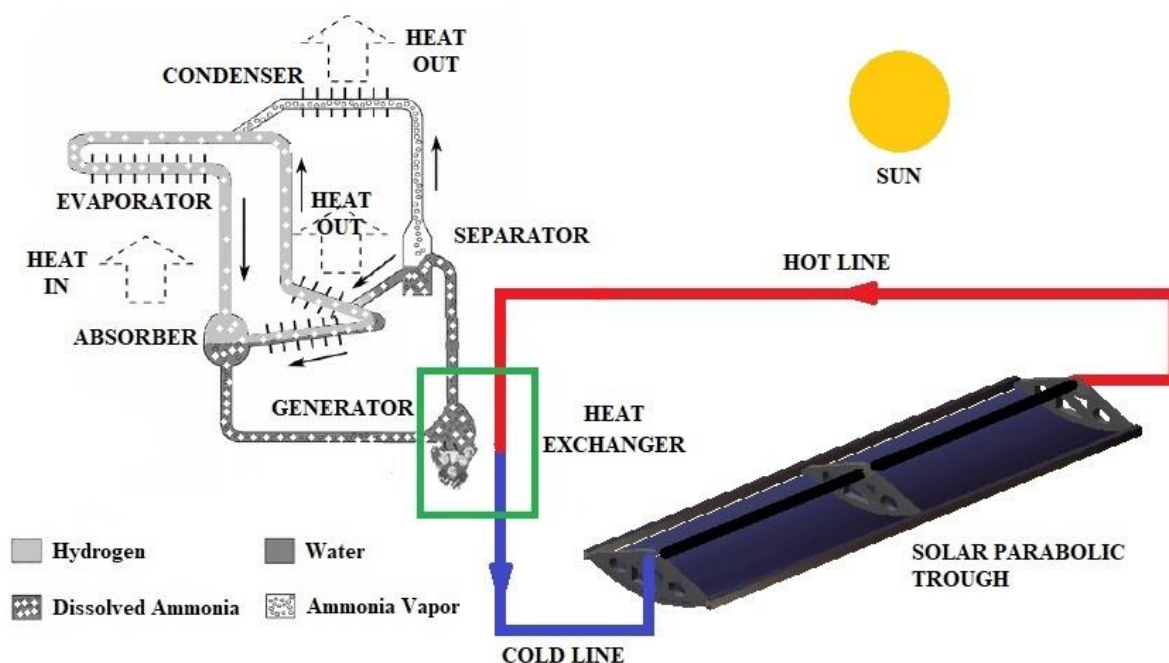


Figure 2. TFVARS coupled to a solar parabolic trough.

Solar Thermal Collector

Different types of thermal collectors like paraboloid dish, cylindrical parabolic trough, and compound parabolic collector (CPC) were studied. The paraboloid dish is difficult in construction and it costs more. It requires too much precision in obtaining the focus of the paraboloid dish. Similarly, CPC construction is costly, and getting two intersecting parabolic surfaces as a reflective surface is cumbersome (from manufacturing perspective) [6]. A cylindrical parabolic trough which has a parabola (2D) extruded in the third dimension, is selected for this study (and for manufacturing). In this trough, the sunrays incident on the parabolic reflecting surface gets concentrated at the receiver (focus of the parabola) thereby heating the fluid (air in this study) passing through the receiver (pipe). The thermal energy of air is utilized to heat the generator of a TFVARS.

Design of Solar Parabolic Trough

A reverse estimation approach was implemented for calculating the dimensions of the concentrator/trough, i.e. calculating the dimensions of trough from the performance of refrigerator. A test was conducted on a 41-liter TFVARS refrigerator and its coefficient of performance (COP) was calculated to be 0.23. From the electric meter readings, we require 60W power for refrigeration, which is supplied to the generator of TFVARS for heating by means of electric heaters.

A design factor of 4 is considered i.e. four times the required power, to take care of variation in solar energy. If generator input is more then we will get more cooling effect and there will be no disadvantage. Therefore, the trough is designed for power requirement of $4 \times 60 = 240\text{W}$. Let thermic fluid system efficiency be 50%. It includes loss in carrying fluid to heat exchanger, heat exchanger efficiency. Thus, heat supplied to thermic fluid is $240/0.5 = 480\text{W}$. Typically, the efficiency of solar parabolic collector is approximately 50% [6], but there are some studies which report efficiency of 73% [7]. The efficiency mainly depends on the selection of parabolic surface and the corresponding positioning of its receiver, reflectivity of the parabolic surface, evacuation of receiver pipe, and on the tracking system and mode [6]. Let solar concentrator efficiency be 60%. So solar concentrator should have a capacity of $480/0.6 = 800\text{W}$. Maximum solar energy available on surface is 800 W/m^2 [6]. So, required area is $A = 800/800 = 1\text{m}^2$. Therefore, the author's designed a trough of 1 m^2 projected area. The width is 0.5 m, and length is 2 m. The designed parabolic equation is $X^2 = 80 Y$ and its profile is shown below in Figure 3. The concentration ratio is calculated to be 9.047 for receiver pipe (made of

steel) of outer and inner diameter of 19 mm and 18.5 mm respectively. Figure 4 shows the actually-manufactured parabolic trough. The reflective surface is an acrylic mirror. Acrylic mirror is chosen for ease in manufacturing, as it is flexible and non-fragile compared to glass, and it has good reflectivity (~92%). For reducing heat loss due to convection, the receiver pipe is enclosed in a glass tube. Additionally, the receiver pipe is supported mid-way to prevent sagging (loss of focus/concentration of sunlight at the receiver). The total manufacturing cost of the solar parabolic trough is 6000 Indian rupees (equivalent to approximately US \$100).

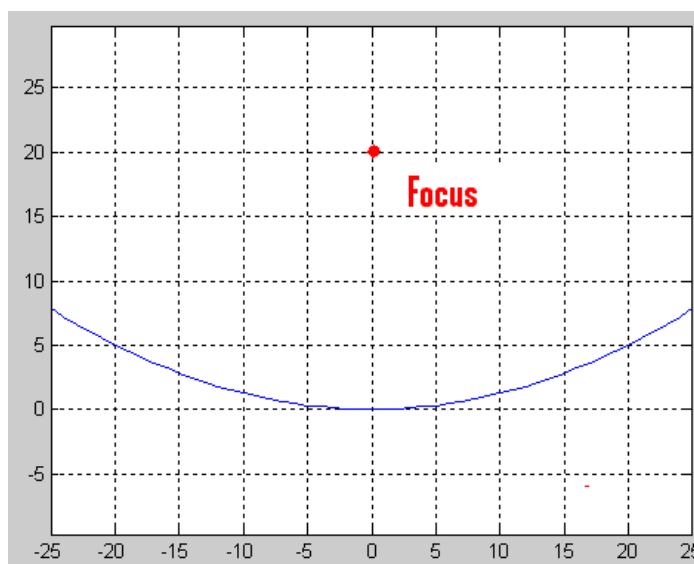


Figure 3. Parabola profile.



Figure 4. Manufactured solar parabolic trough.

Tracking Modes

Before understanding the tracking modes, we need to first understand the angles, geometry and parameters used in the discussion ahead. These are shown on Figure 5.

θ is the angle of incidence, i.e. it is the angle between an incident beam of flux and the normal to the plane surface; ϕ is latitude of a location, which is the angle made by radial line joining the location to the centre of earth with the projection of the line on the equatorial plane; β is the slope, which is the angle made by the plane surface with the horizontal; w is the hour angle, which is an angular measure of time and is equivalent to 15° per hour; θ_z is the zenith angle, which is the angle made by the sun's rays with the normal to a horizontal surface; I_b is the intensity of incident sunlight in W/m^2 ; r_b is the tilt factor; $I_b r_b$ is the flux in W/m^2 ; and δ is the declination, which is the angle made by the

line joining the centres of the sun and the earth with the projection of this line on the equatorial plane [6].

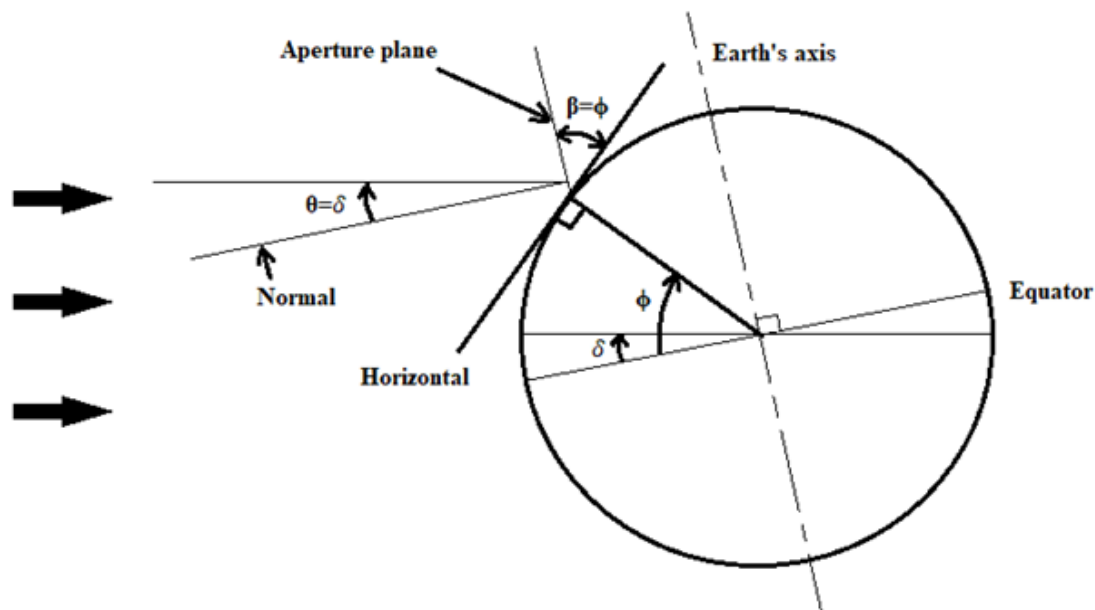


Figure 5. Solar geometry.

There are five tracking modes which are described below. Equations (1)-(5) are taken from resource [6].

Mode I - The focal axis is East-West (E-W) direction and horizontal, and the collector is rotated about a horizontal E-W axis and adjusted once every day [6].

$$\delta^\circ = 23.45 \sin\left[\frac{360}{365} (284 + n)\right] \quad (1)$$

where n is day number in a year.

$$\cos \theta = (\sin \delta)^2 + (\cos \delta)^2 \cos w \quad (2)$$

Mode II - The focal axis is horizontal and in the E-W direction, and the trough is rotated about a horizontal E-W axis and adjusted continuously [6].

$$\cos \theta = (1 - (\sin w)^2 (\cos \delta)^2)^{1/2} \quad (3)$$

Mode III - The focal axis is horizontal and in the North-South (N-S) direction, and the trough is rotated about a horizontal N-S axis [6].

$$\cos \theta = [(\sin \phi \sin \delta + \cos w \cos \delta \cos \phi)^2 + (\cos \delta)^2 (\sin w)^2] \quad (4)$$

Mode IV - The focal axis is inclined at a constant angle equal to the latitude and in N-S direction [6]. It is adjusted such that at solar noon the aperture plane is an inclined surface facing due south [6].

Mode V - The focal axis is N-S and inclined [6]. The trough is rotated continuously about an axis parallel to the focal axis, and about a horizontal axis normal to this axis and adjusted so that the solar beam is perpendicularly incident on the aperture plane at all times [6]. In this situation:

$$\cos \theta = 1 \quad (5)$$

Solar Tracking Analysis for Kjsce Site

Analysis for KJSCE site (Mumbai, India) in the month of June with positions 19.0865° (N) and 72.904° (E) i.e. $\phi=19.0865^\circ$ and $\delta=23.5^\circ$. Pyranometer (kept on a horizontal surface) readings taken for the Beam Intensity (I_b). Equation (6) is taken from resource [6].

$$\cos \theta_z = (\sin \phi \sin \delta + \cos w \cos \delta \cos \phi) \quad (6)$$

Sample calculation for $w=67.5^\circ$ and tracking mode 1 using equation 2 and putting respective values $\cos \theta = (\sin \delta)^2 + (\cos \delta)^2 \cos w$. Therefore, $\cos \theta_z = 0.462$ and $\cos \theta = 0.48$. Tilt factor $r_b = \frac{\cos \theta}{\cos \theta_z} = 1.039$. Flux incident normally on the aperture plane $I_{brb} = 281(W/m^2)$.

Similarly, calculations of all other modes can be done by using Equations (1)-(6). The results are recorded in Table 1. From Table 1, the above discussion and analysis of different systems we can conclude that the cylindrical parabolic trough in Mode III is an excellent system. This mode is used because of the ease in tracking. Also, the flux incident normally on the aperture plane is higher in comparison with other modes, considering the ease in tracking.

Table 1. Normal incident flux calculations.

Time	Intensity $I_b(W/m^2)$	Hour angle	Mode I $I_{brb}(W/m^2)$	Mode II $I_{brb}(W/m^2)$	Mode III $I_{brb}(W/m^2)$	Mode IV $I_{brb}(W/m^2)$	Mode V $I_{brb}(W/m^2)$
7.30 am	270	67.5	281	310.23	564.03	535.95	584.55
10 am	510	30	513.57	514.59	574.77	530.91	578.85
12 noon	603	0	604.80	604.809	603	554.96	604.809
3 pm	340	-45	344.42	348.16	451.18	419.56	457.64
5.30 pm	298	-82.5	328.694	335.176	430.53	400.96	435.34

Results and Discussion

A test is conducted on the manufactured solar parabolic trough in the month of March at KJSCE site (Mumbai, India). The trough tracking mode is Mode III. Air is used as a thermic fluid passing through the receiver of the trough, and it is supplied by means of an air blower. The mass flow rate of air in this test is 10kg/hr. An automatic tracking system (electronic system) is used in the trough. A comparative study is conducted to examine the effect of installation of tracking mechanism, with time. For manual tracking, the trough was adjusted manually such that the focus (line in 3D) was observed on the receiver. The result of this comparative study is shown in Figure 6. Installing the tracking mechanism increases the temperature of air flowing through the receiver.

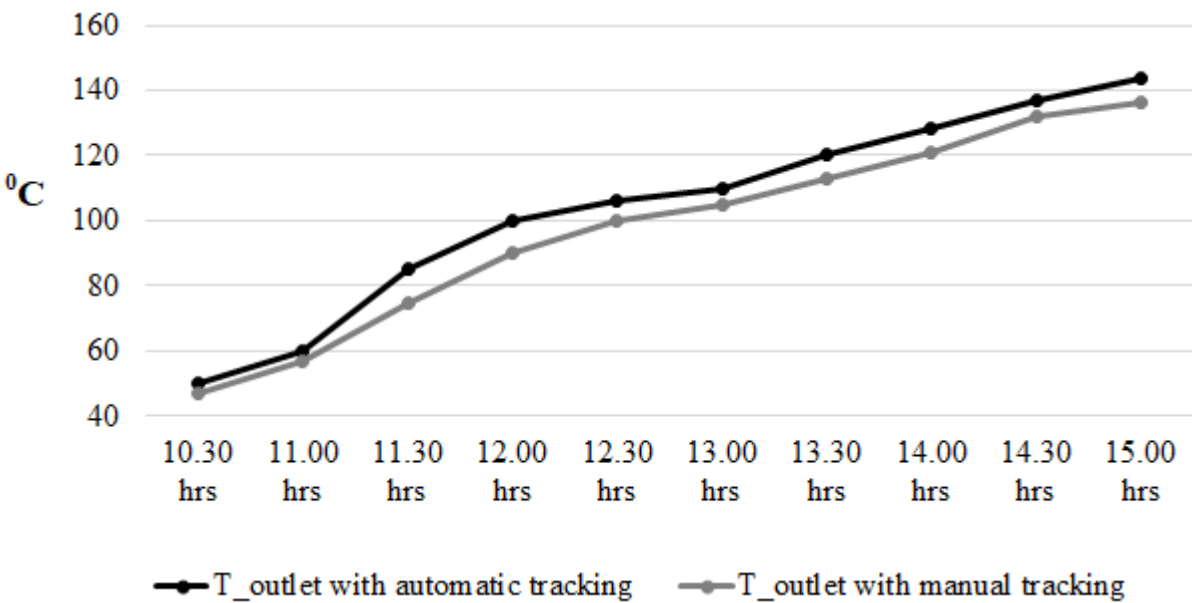


Figure 6. Effect of tracking mechanism on the temperature of air at receiver outlet.

Table 2 shows the recorded data from test on the trough, along with performance calculations (with a trough area of 1m²). This test was conducted on the trough with automated tracking installed on it in Mode III. The power/energy required at the generator of the 41-liter TFVARS described above is 60W. From Table 2 it can be observed that the trough can avail thermal energy (via air as thermal fluid) of at least 200W and a maximum of approximately 290W. The ideal effectiveness of a simple counter-flow heat exchanger (CFHE) is 100%, and in real applications it has significantly higher effectiveness and efficiency [8,9]. A CFHE is ideal for this application. A detailed design of a heat exchanger is out of the scope of this work. An assumed/worst-case heat transfer performance of 50% by the CFHE will still avail at least 100W of energy-power to the generator, thereby providing the required energy to perform refrigeration.

Table 2. Trough performance test and calculations.

Time (PM)	Tilt factor	Radiation (W/m ²)				Temperature (°C)			Heat absorbed (W/m ²)	Efficiency (%)
		Total	Diffusive	Incident	Flux Incident	Output	Input	Rise		
12:00	0.981	778	255	523	513.06	101	27	74	208.23	40.59
12.45	1.001	823	272	551	551.55	108	30	78	219.48	39.79
1.45	1.104	791	235	556	613.82	122	32	90	253.25	41.26
2.45	1.339	719	190	529	708.33	132	33	99	278.58	39.33
3.15	1.5	610	173	437	655.50	136	32	104	292.64	44.64
4.15	2.179	408	126	282	614.48	133	32	101	284.20	46.25

Conclusions

In this paper, the authors provide the design of a solar parabolic trough to be used for solar refrigeration. The refrigeration method used for this application is an absorption type of refrigeration system, specifically a TFVARS. A solar parabolic trough was manufactured with the help of this design. The trough underwent a series of tests and data was collected for the same. The trough’s performance parameters were evaluated based on this data. The thermal energy available with the thermic fluid i.e. air in this work, is found sufficient, to power the 41-liter TFVARS, thereby validating the design process of the parabolic trough. This work motivates a follow-up study on the detailed design of a heat exchanger between generator and the thermic fluid. The manufactured solar parabolic trough will be able to sufficiently power the said refrigerator, thereby providing solar refrigeration.

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Supporting Data Statement: All data is provided in this manuscript, and no separate supplementary data (in any form) is required to be provided along with this manuscript.

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