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# Study of Physical Properties of Copper Oxide Thin Films Prepared by Spin Coating for Hole Transport Applications in Perovskite Solar Cells

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## Article

# Study of Physical Properties of Copper Oxide Thin Films Prepared by Spin Coating for Hole Transport Applications in Perovskite Solar Cells

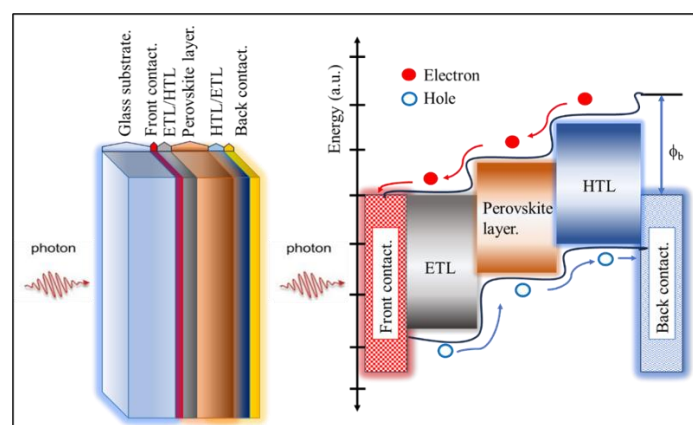
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**Abstract:** Different materials prepared by appropriate synthesis methods and applying different post synthesis processes could be used as hole transport layer in perovskite solar cells. In the present work annealing was employed to enhance physical properties of copper oxide (CuO) thin films fabricated via spin coating technique and the effects of annealing on their optical, morphological, electrical and structural properties were investigated. The XRD findings revealed the polycrystalline structure with large crystallite size. Optical spectra showed larger transmission beyond the visible region, reduced absorption, and a decrease in bandgap energy from 1.93 eV to 1.81 eV. The  $A_g$  phonon modes at 299.22 and 304  $\text{cm}^{-1}$  shown by the Raman shift confirmed the development of the CuO pure phase. FTIR spectra showed the Cu-O stretching band at 759, 764 and 446  $\text{cm}^{-1}$ . SEM revealed the agglomeration of nano crystallites with large grains on the surface. The carrier type conductivity of annealed CuO thin films was determined via two-point hot probe technique. Low resistivity values were determined via four-point probe method. These findings indicate that CuO thin films may be successfully used as a companion with an n-type layer in p-n junction solar cells, and a hole transport layer in perovskite solar cells.



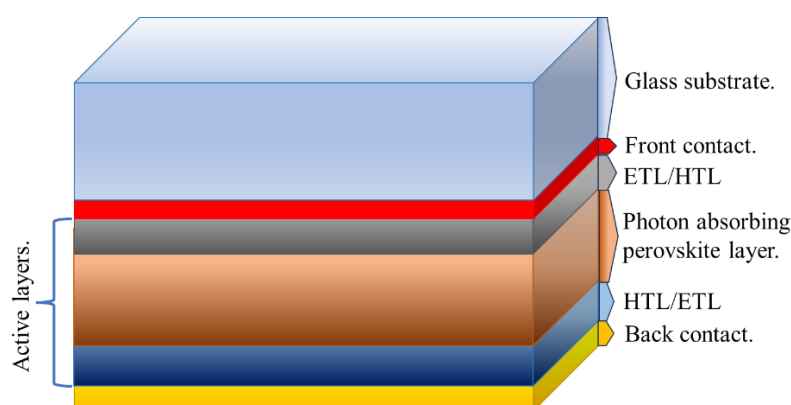
Graphical abstract.

**Keywords:** CuO thin films; spin coating; hole transport; optical properties; *p*-type conductivity

## 1. Introduction

Hybrid perovskite solar cells (PSCs) having 24.6% power conversion efficiency [1] are a favourite research subject these days. Three main layers, perovskite layer electron transport layer (ETL) (**Figure 1**), and hole transport layer (HTL) generate and transport the charge carriers. When light falls on the perovskite layer, it generates exciton by absorbing light. Binding energy variation causes the

formation of charge carriers (holes and electrons) from exciton. Holes transportation is accomplished via HTL, and electrons via ETL. At the end, holes are trapped by the back contact layer and electrons by front contact layer of transparent conducting oxides. Therefore, these layers play a crucial role in increasing the efficiency of PSCs. Charge extraction and injection rely on these layers. These layers should have the best values of energy levels to lower loss of charge and enhance charge transportation for PSCs [2,3]. Recently, many semiconductor materials like NiO, CoO, CuI, WO<sub>x</sub>, VO<sub>x</sub>, and CuO, etc, are being evaluated for use in perovskite solar cells as hole transport material [4]. But copper oxide (CuO) is the most versatile [5] and has many potential applications in photocatalysis, antibacterial activities [6], ultraviolet sensing [7], supercapacitors, displays [8], thin-film lithium-ion batteries and solar cells [9], due to its optimal band gap, high melting points, non-toxicity and high surface area. Due to its ideal bandgap energy of 1.21–2.1eV [10], CuO have a remarkable absorption coefficient ( $>10^5 \text{ cm}^{-1}$ ). All these properties make it suitable for making hole transport layer in application of perovskite solar cells.



**Figure 1.** Layered structure of perovskite solar cell.

Several techniques are in practice for the coatings of CuO thin films [11], such as molecular beam-epitaxy [12], reactive sputtering [13], dip coating [14], magnetron sputtering [15], chemical-bath deposition [16], electro-deposition [17], co-precipitation [18], spray-coating [10], Flame hydrolysis deposition [19], pulsed laser deposition [20], and spin coating [21] etc. But spin coating is a straightforward, economically sound, and well-known coating method. Spin coating technique includes the steps; (i) mixing and stirring of the chemicals to prepare a precursor solution, (ii) allowing the solution to age and turn into a gel, (iii) coating the gel on a substrate, and (iv) annealing the thin films [22]. Various methods are used to enhance physical properties of hole transport layers [23,24]. The characteristics of films are enhanced by a number of parameters, such as doping, concentration, spinning time, chelating agents, substrate temperature, post-heating temperatures, annealing time, and spinning speed. Optimizing ageing duration and heat-treatment play a crucial role in fabricating thin films via managing optical band gaps [25] among other aspects, to produce high-quality thin films.

The physical properties of copper oxide (CuO) deposited on glass slides can be improved [26] through annealing because annealing alters the crystallite size, surface roughness, phase purity, electrical, optical, and morphological characteristics of synthesized films [27]. In this work, CuO thin films are fabricated on glass slides, and annealed at various temperatures [28] to investigate how the annealing effects can enhance the physical properties of thin films.

## 2. Materials and Methods

### 2.1. Chemicals Used in Experimental Work

Copper acetate monohydrate ( $\text{Cu}(\text{C}_2\text{H}_3\text{O}_2)_2 \cdot \text{H}_2\text{O}$ , 99.999% purity), a source material with CAS No. 6046-93-1, was acquired from Sigma Aldrich and used exactly as purchased to create CuO thin films. The liquid 2-aminoethanol (CAS 141-43-5:  $\text{NH}_2\text{CH}_2\text{CH}_2\text{OH}$  with purity  $>99.5\%$ ), and a reagent

known as (MEA) were used as a solvent and stabiliser respectively. Microscope glass slides (CAT 7101, 1mm-1.2 mm thick) were used as substrates.

## 2.2. Substrates' Cleaning

Glass slide substrates were thoroughly cleaned before depositing CuO material. This process involved three steps, (i) the glass slides were first meticulously cleaned with surfactant for 20 minutes, (ii) in the second step they were scrubbed with an electric tooth brush and soap in distilled water. (iii) In the last step, the glass slides were treated ultrasonically for 10 minutes each in IPA.

## 2.3. Preparation of CuO Thin Films

First, copper (II) acetate was dissolved in 100 ml of 2-methoxyethanol ( $C_3H_8O_2$ ) to prepare the precursor solution, and kept on stirring at for one hour. When the mixture became uniform, monoethanolamine ( $NH_2CH_2CH_2OH$ , >99.5% purity) was added drop by drop during stirring process. Finally, the prepared mixture (sol-gel solution) was applied to the glass substrate via dropper placed on holder of spin coater and spun the coater at 2000 rpm for 30 s. After completing this coating process, a hot plate was used for drying at  $150^\circ C$  for 5 minutes before deposition of second layer. In this way five successive layers were deposited on each other. The deposited thin films were annealed at various temperatures between  $200^\circ C$  to  $400^\circ C$  in the furnace for half an hour to allow the formation of well crystalline structure.

## 2.4. Characterizations

CuO thin films fabricated were characterized to investigate the electrical, optical, and structural properties. The mass difference method was used to calculate the thickness of the deposited thin films. The structural characteristics of all CuO thin films were determined with  $CuK\alpha$  radiation ( $\lambda=1.5406\text{\AA}$ ) via X-ray diffractometer (BRUKER Germany), and SEM. Raman spectroscopy was used to reveal the CuO phase. To investigate optical properties a UV spectrophotometer, and FTIR were used. The hot probe method and four-point probe method were used to determine the conductivity type of prepared thin films and resistivity of thin films respectively.

# 3. Results and Discussion

## 3.1. Thin Film Thickness Measurement

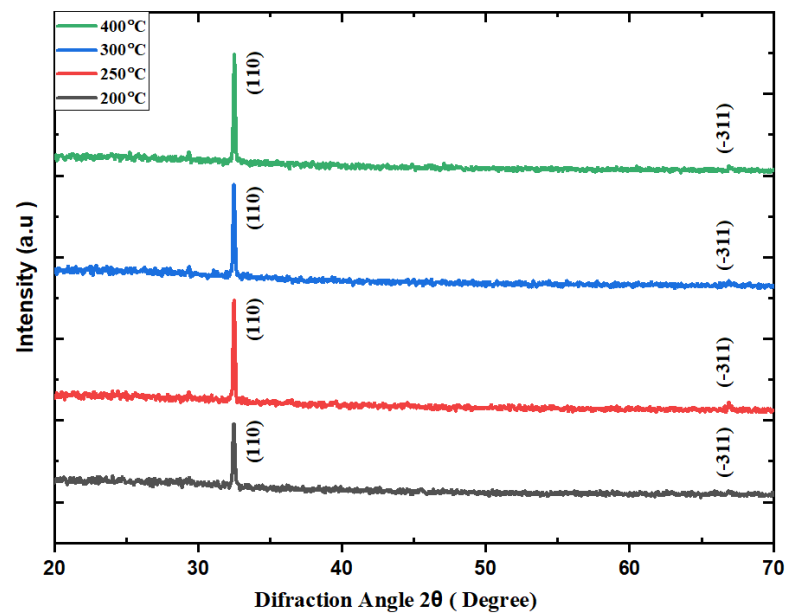
Thin film thickness was estimated via simple, low coat and accurate mass difference technique [29–31]. The determination of mass difference of thin films and substrates involved two steps. First the mass of substrates was measured by using digital balance. and then after coating the CuO material on the substrates. The mass difference of the thin film deposited on the substrate was denoted by " $\Delta m$ ". The CuO density and dimensions of the glass slides were specified as  $0.006\text{ g/mm}^3$  [32] and  $76.2 \times 25.4 \times 1.2\text{ mm}^3$ , respectively. Then average thickness was estimated as 189,180,175, and 176 nm by using the following equation.

$$t = \frac{\Delta m}{\rho \times A} \quad (1)$$

where  $t$ ,  $\Delta m$ ,  $\rho$ , and  $A$  are thickness, mass of thin film, density and area respectively.

## 3.2. XRD

XRD patterns were obtained via  $Cu K\alpha$  radiations ( $\lambda=1.54\text{ \AA}$ ) for diffraction angles ranging from  $20^\circ$ – $70^\circ$ . XRD spectra of a CuO thin films revealed the polycrystalline nature of prepared CuO thin films. Figure 2 shows that two prominent peaks (JCPDS card No. 01-089-2529) are present at diffraction angle ( $2\theta$ )  $32.17^\circ$ , and  $66.47^\circ$  for CuO thin films orientated along (110), and (-311) planes respectively. The absence of metallic copper (Cu) and any other impurity phases in the spectra confirmed the successful preparation of the CuO thin films prepared at different annealing temperatures.



**Figure 2.** XRD plots of CuO thin films deposited at various annealing temperatures.

The obtained XRD data of CuO thin films is used to dislocation density, crystallite size, and microstrain. We calculated the crystallite size via Debye-Scherrer's relation [33,34].

$$D = \frac{k\lambda}{\beta \cos \theta} \quad (2)$$

where " $k$ ", " $\lambda$ ", " $\beta$ ", and " $\theta$ " were shape factor, wavelength of the incident copper  $K\alpha$ -radiations, FWHM, and diffraction angle respectively. The Williamson and Smallman's formula [35] was used to calculate the dislocation density [36].

$$\delta = n/D^2 \quad (3)$$

In above equation the value of " $n$ ", was defined as unity. The microstrain within the CuO thin films was computed utilizing following equation [37].

$$\varepsilon = \beta \cos \theta / 4 \quad (4)$$

where the scattering angle and FWHM were by " $\theta$ " and " $\beta$ " respectively. The following equation was used to compute interplanar spacing [38].

$$d = n\lambda / 2 \sin \theta \quad (5)$$

The calculated data for each of these structural parameters along a comparison with literature is provided in Table 1. A plot of how structural parameters change with annealing temperature is presented in Figure 3.

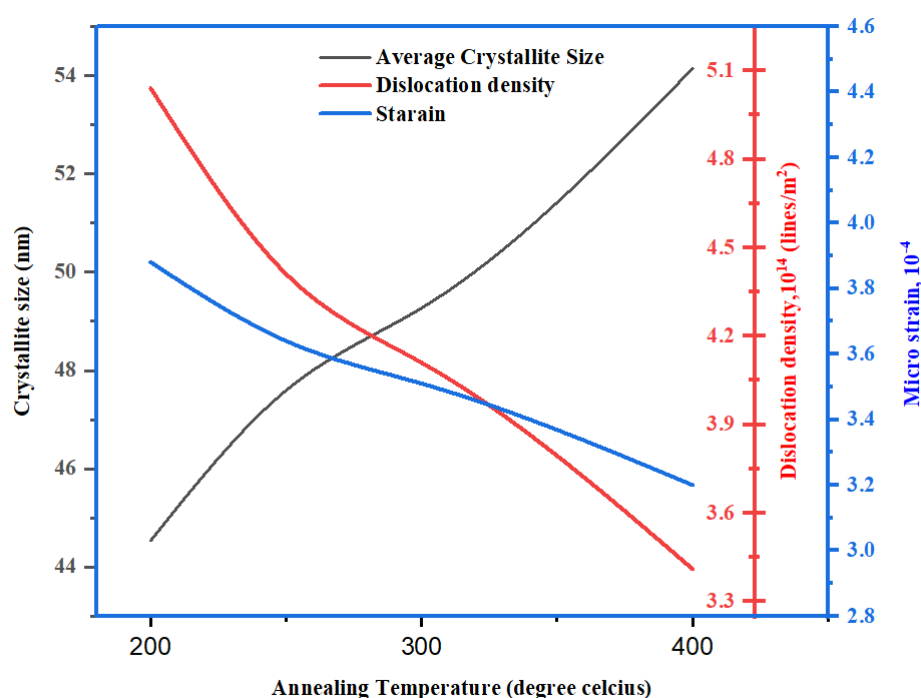
**Table 1.** Structural parameters of CuO thin films obtained from XRD spectra.

Method	Temperature T(°C)	FWHM 2θ (Degree)	Crystallite size D(nm)	Micro strain $\varepsilon(10^{-4})$	Dislocation density $\delta(10^{14}/m^2)$	Reference
Drop casting	200	0.2160	40.70	8.64	6.22	[39]
Plasma focus	RT	0.1710	122.6	0.28	0.6	[39]



Spin coating	600					[40]
		0.2334	37.68	9.61	7.04	
Spin coating	200					Present work
		0.1850	44.54	3.88	5.04	
Spin coating	250					Present work
		0.1738	47.60	3.64	4.41	
Spin coating	300					Present work
		0.1694	49.27	3.51	4.11	
Spin coating	400					Present work
		0.1529	54.14	3.20	3.41	

Figure 3 reveals that the average crystallite size increases [9] with annealing temperature, whereas dislocation density and micro strain decrease. A large crystallite size of 54.14 nm is observed at 400 °C which is not surprising at this annealing temperature using spin coating technique. The increase in crystallite size may be attributed to process of sintering [41]. The finding of large crystalline size range between 44.54 nm to 54.14 nm using spin coating technique is in good agreement with the literature [42]. The decrease in dislocation density and strain affects the quality and number of defects in thin films. The decrease in micro strain and dislocation density indicates less imperfections, showing good quality of the CuO thin films. Normally, large crystallite sizes are preferred in the fabrication of solar cells [45], which is found in this work. So, well-annealed CuO thin films prepared in this work have the potential to be used as a hole transport layer in perovskite solar cells.



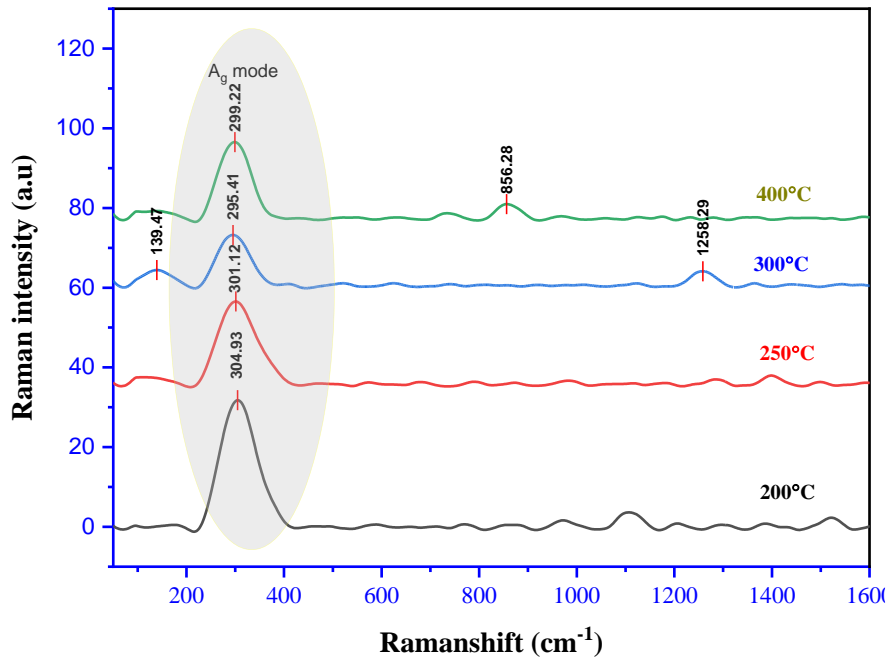
**Figure 3.** Dependence of crystallite size, dislocation density, and microstrain on annealing temperature.

### 3.3. Raman Spectra

The phase purity of CuO thin films was investigated via Raman spectroscopy. CuO coatings exhibits 12 phonon modes with  $C_h^2$  symmetry due to four primordial cell atoms [43] as explained in the following equation.

$$r_{vib} = A_g + 2B_g + 4A_u + 5B_u \tag{6}$$

The most prevalent modes of CuO include, six infrared active modes ( $3A_u$  and  $3B_u$ ), and three Raman active modes ( $1A_g$  and  $2B_g$ ). Figure 4 shows that the Raman scattering revealed the mixed Raman active modes in deposited thin films. These patterns showed a strong peak of pure CuO phase with  $A_g$  as the dominant mode which supported the XRD findings.



**Figure 4.** Raman spectra of CuO thin films annealed at different temperatures.

Figure 4 shows Raman primary phonon modes of  $A_g$  at 304.93, 301.12, 295.41, and 299.22  $\text{cm}^{-1}$  are present, which are well consistent with literature and are given in Table 2.

**Table 2.** Raman shift for different annealing temperatures.

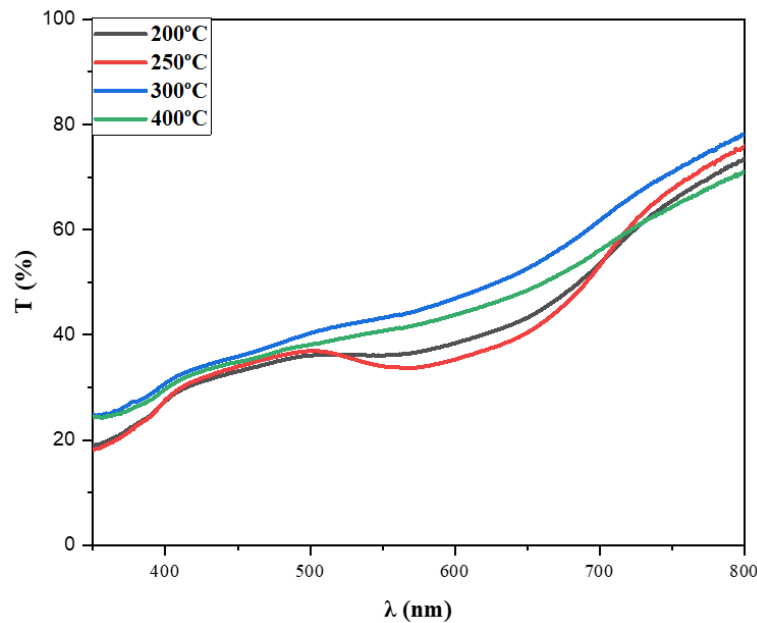
Annealing temperature (°C)	Raman shift (cm <sup>-1</sup> )	Phonon mode	Corresponding mode	Reference
450	624.00	$B_g^2$	CuO	[43]
250	89.00	$A_g$	CuSbSe <sub>2</sub>	[44]
500	286.00	$A_g$	CuO	[45]
450	292.00	$A_g$	CuO	[6]
200	304.93	$A_g$	CuO	Present work
250	301.12	$A_g$	CuO	Present work
300	295.41	$A_g$	CuO	Present work
400	299.22	$A_g$	CuO	Present work

3.4. Ultra Violet – Visible Spectroscopy

Transmission data of CuO films was acquired in the 330 to 800 nm wavelength range via UV-visible spectroscopy. The obtained transmission data was then used to calculate key optical terms such as absorption coefficient and bandgap energy [46].

### 3.4.1. Transmission Spectra

Figure 5 shows that transmission increases from 33% to 43% in the visible region at 650 nm as the annealing temperature increases up to 400 °C. This increase in transmission may be attributed to the increase in crystallite size, which reduces light scattering from grain boundaries. The increasing trend of transmission in the NIR (Near-Infrared) region consistently aligns with the literature [47]. A prominent decrease in transmission, known as the fundamental absorption band edge of CuO, occurs around 406 nm, 407 nm, and 377 nm for nanoparticles of thin films annealed at 200 °C, 250 °C, 300 °C, and 411 nm for those annealed at 400°C, respectively. The shift of the absorption edge to a higher wavelength during annealing indicates that the predicted optical band gap values will decrease as the annealing temperature increases from 200 to 400 °C, and the films are of good quality. This enhancement is related to the improvement of the crystalline microstructure, resulting in less dispersion and fewer defects. Therefore, these less dispersive CuO films can be used in perovskite solar cells as HTLs.



**Figure 5.** Transmission patterns of CuO thin films annealed at various temperatures.

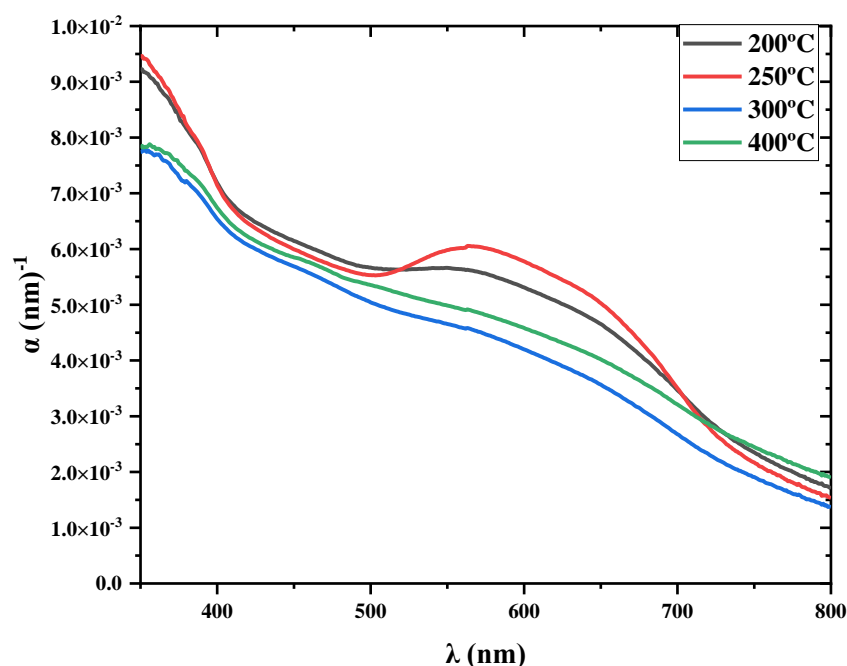
### 3.4.2. Absorption Coefficient

It is the parameter that quantifies the extent of light absorption by a specific material having certain thickness. The absorption coefficient was determined using the a specific relation (equation 7) [48].

$$\alpha = -\left(\frac{1}{t}\right) \cdot \ln T \quad (7)$$

where "T" denotes the percentage of transmission and "t" thickness. Figure 6 shows a decrease in the absorption coefficient with decrease in incident light energy.





**Figure 6.** Plots of absorption coefficient versus wavelength for CuO thin films.

Various materials absorb light differently across different energy ranges. Figure 6 shows that absorption coefficient decreases with increasing annealing temperature in the visible region. The variation of the absorption coefficient with the annealing temperature indicates its strong dependence on annealing. In this study, energy-dependent absorption coefficients are found to be higher in the visible light energy spectrum indicating high absorption quality. These patterns are consistent with previous finding [49]. To use CuO as a hole-transporting layer, it is critical to reduce optical absorption [50] which is found in this work. So, these well annealed CuO thin films presents themselves as a good candidate to be used in laser and solar cells.

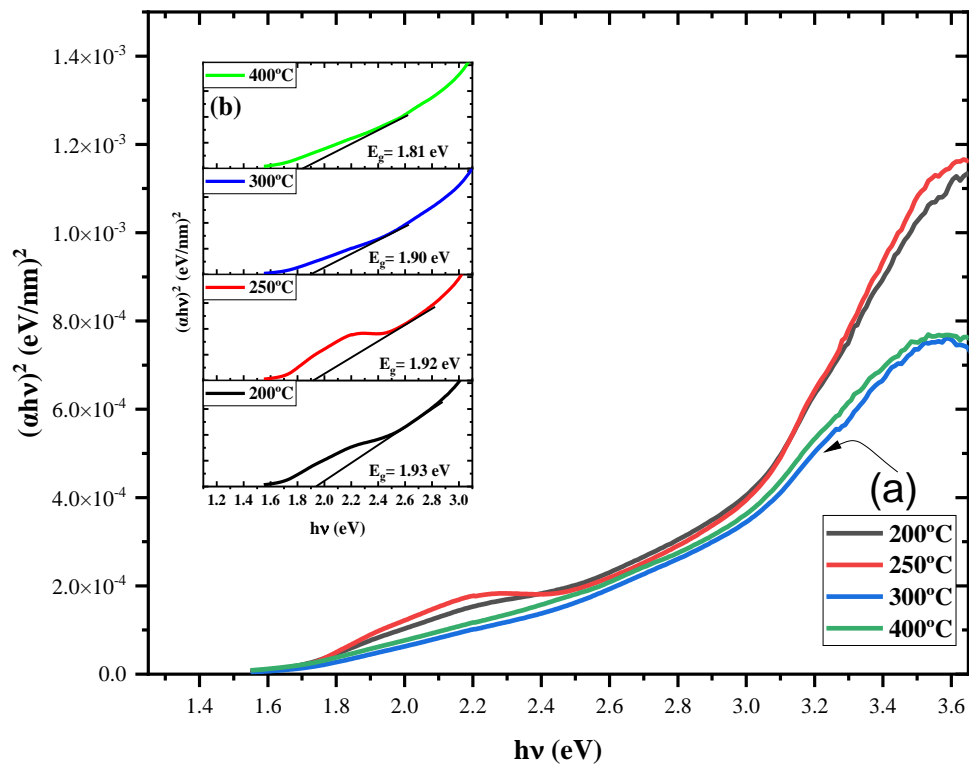
### 3.4.3. Bandgap

The bandgap signifies the specific amount energy required for involvement of an electron in conduction process. The bandgap ( $E_g$ ) of CuO thin films was calculated via Tauc's relation [51]. The bandgap is directly associated to the absorption coefficient (equation 8).

$$(\alpha h\nu)^{1/n} = \beta(h\nu - E_g) \quad (8)$$

where symbol " $\beta$ " is a constant indicates band tailing, and " $E_g$ " represents the optical bandgap. The exponent " $n$ " often takes values such as 1/2, 3/2, 5/2, 7/2 or 2, 3, 4, 5, 6, corresponding to direct bandgap and indirect bandgap transitions. Figure 7 (a) presents plot of  $(\alpha h\nu)^2$  versus incident light " $h\nu$ " and shows a linear segment beyond the absorption edge, aiding to identify the sample's nature, whether indirect or direct. A linear trend is observed after the absorption edge for  $n = 1/2$ , as exhibited in Figure 7 (b) inset. Tauc's relation (equation 9) is used to investigate the band gap energy.

$$(\alpha h\nu)^2 = \beta(h\nu - E_g) \quad (9)$$



**Figure 7.** (a) Plots of  $(ah\nu)^2$  vs incident light energy ( $h\nu$ ); (b) Inset; Tauc plots of CuO thin films deposited at various annealing temperatures.

Figure 7 (a, b) illustrates the calculation of the bandgap, showing a decrease in the bandgap from 1.93 eV to 1.81 eV with the increase in annealing temperature. The decrease of the bandgap may be attributed to increase in the crystallite size [43]. The principal contribution in reduction of band gap energy may also be due to a temperature dependent interaction between electrons and the lattice, which shifts the relative locations of the conduction and valence bands at higher temperature, resulting in decrease of band gap [52]. All these findings are well consistent with literature [47,51] and are compared in Table 3. These findings showed that annealing can optimize the band gap of CuO thin films to for their applications in solar cells.

**Table 3.** Bandgap of CuO thin films for various annealing temperatures.

Deposition Method		Annealing temperature (°C)	Band gap energy (eV)	Reference
Chemical spray pyrolysis		400 – 600	2.60 – 2.45	[53]
Spin coating		250 – 450	3.99 – 3.94	[54]
Spin coating		300 – 700	1.64 – 1.46	[55]
Spin coating		300 – 500	2.70 – 1.80	[27]
Spin coating		450 – 550	3.72 – 3.48	[56]
Spin coating		RT – 600	1.61 – 1.44	[57]
Spin coating		150 – 500	1.62 – 1.43	[58]
Spin coating		250 – 400	1.93 – 1.81	Present work

3.5. FTIR Spectra

The investigation of microstructural changes in response to processing parameters, such as concentration, annealing time, annealing temperature is an important application of Fourier-transform infra-red spectroscopy [59]. Under standard conditions, Fourier-transform infra-red spectra ranging from 400 to 4000  $\text{cm}^{-1}$  were collected to confirm the Cu-O bond in thin films. Cu-O stretching was observed at 759,764 and 446  $\text{cm}^{-1}$  [60–62], band at 1586  $\text{cm}^{-1}$  is associated to O-H stretching, band at 1086  $\text{cm}^{-1}$  shows C-O bond bending [63] whereas, band at 910  $\text{cm}^{-1}$  is associated to C-H bond [64]. Figure 8 shows the FTIR patterns of CuO thin films annealed at different temperatures range from 200  $^{\circ}\text{C}$  to 400  $^{\circ}\text{C}$ , all the absorption peaks closely match with literature presented in Table 4. It is observed that O-H vibrations are significant for thin films annealed at 200  $^{\circ}\text{C}$  then their intensity decreases at 250  $^{\circ}\text{C}$ , and are completely vanished for thin films annealed at 300  $^{\circ}\text{C}$  and 400  $^{\circ}\text{C}$ . Therefore, annealing renders CuO thin films O-H free, making these thin films better suited to be used as hole transport layers in perovskite solar cells.

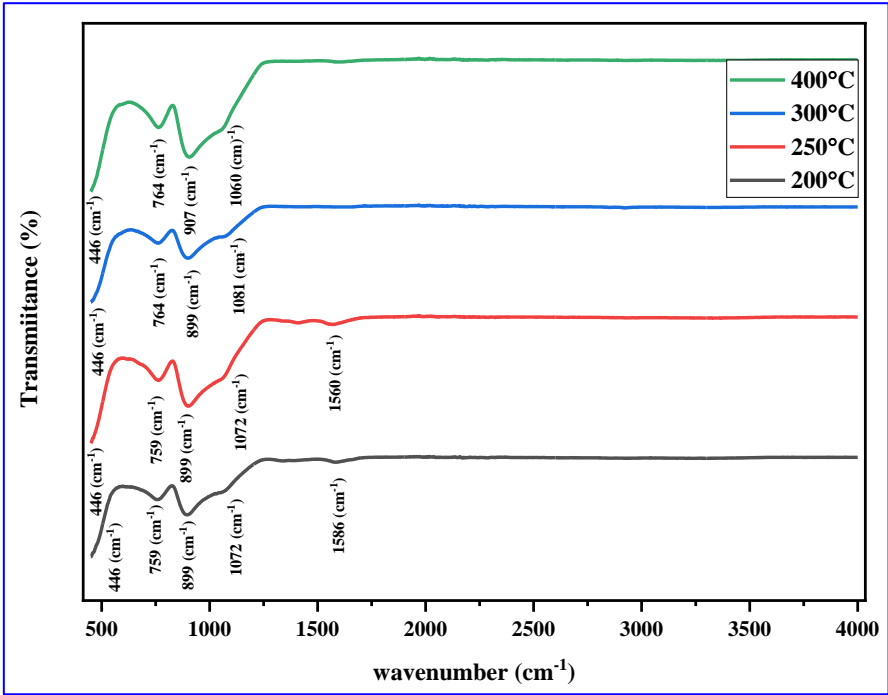


Figure 8. FTIR plots of CuO thin films annealed at various annealing temperatures.

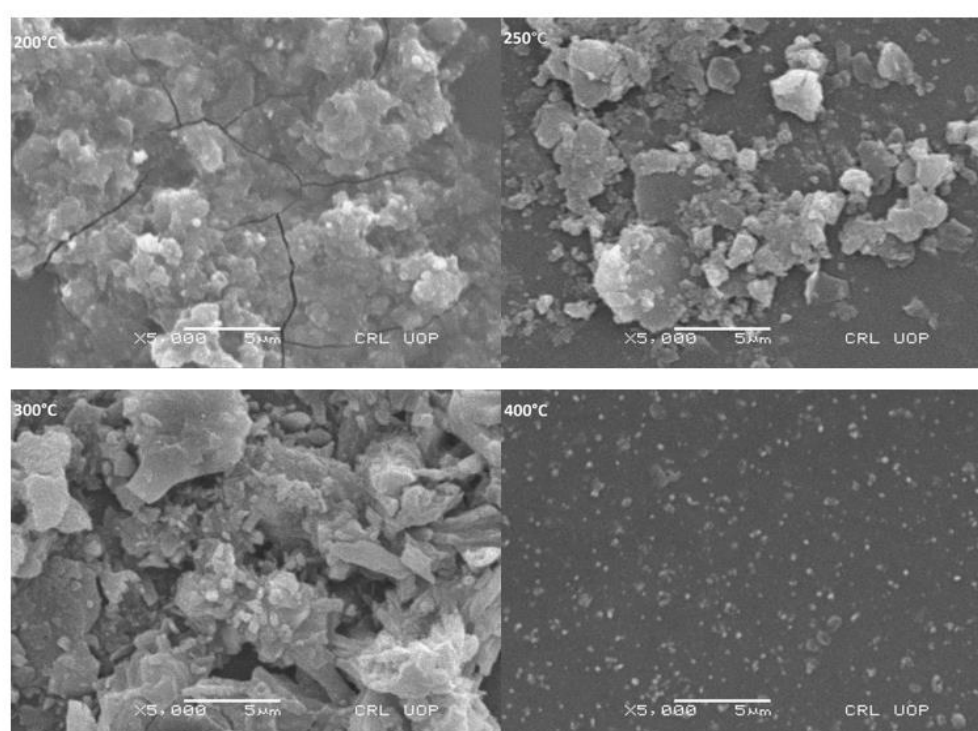
Table 4. FTIR band positions and assignments.

Band position ( $\text{cm}^{-1}$ )	Assigned group or stretching/ bending	Reference
646	Cu-O	[65]
455	Cu-O	[66]
443,535	Cu-O	[67]
784	Cu-O	[62]
420,503,615,740	Cu-O	[68]
446,759,764	Cu-O	Present work

3.6. Surface Morphology

Figure 9 shows SEM images of CuO thin films annealed at different temperatures to diagnose their surface morphology. The surface features are validated upon closer study at a magnification of 5000. These SEM images show clustering of particles during first phase of nucleation, confirming the

presence of agglomeration. The SEM pattern of thin film annealed at 200°C shows an uneven distribution of clustered grains over the surficial layer with cracks, amorphous granular morphology, and spherical-shaped grains. All the cracks and agglomeration may be attributed to inadequate reactions during deposition controlled by surface diffusion [69]. These surface defects can be reduced by controlling synthesis conditions such as stirring time, spinning speed or drying time because cracks normally occurred due to inappropriate synthesis conditions [70]. Whereas, SEM image of CuO thin film annealed at 250 °C reveals crack free surface, less voids spread and more even distribution compared to the thin film prepared at 200°C annealing temperature. Small spherical grains with no obvious flaws indicate complete chemical reaction occurred over the substrate surface and mixture has been thoroughly converted to CuO. Thin film prepared at 300 °C shows even more better flower shape agglomeration of nanoparticles with no cracks, Lastly, prepared CuO thin film, annealed at 400 °C shows no proper visible agglomeration indicating less featured morphology. It may be due to decomposition of clusters due to high temperature effect. These results encourage the use of crack-free CuO thin films in perovskite solar cells as a hole transport layer.

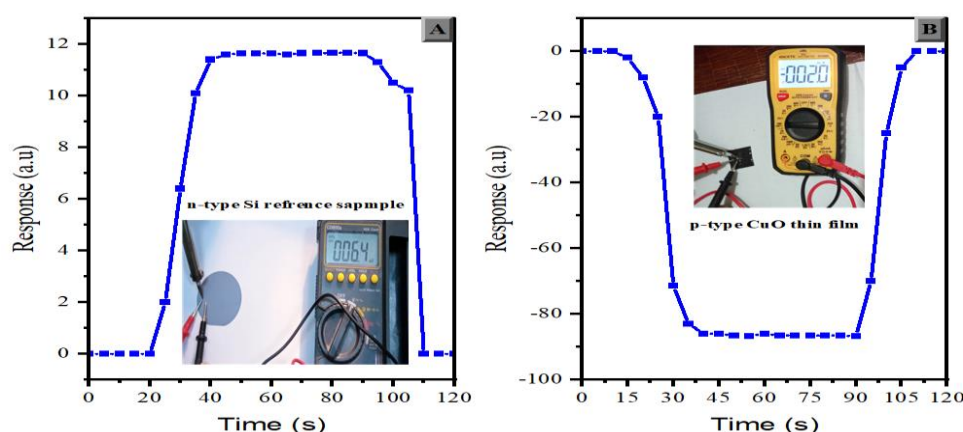


**Figure 9.** SM surface view picture of CuO thin films fabricated at various annealing temperatures.

### 3.7. Electrical Properties

Several techniques can be used for conductivity type determination which includes [71], thermal electromotive force, wafer flat detection, rectification, the hot probe technique, and the Hall effect [31]. The hot probe technique is a simple, accurate, and low-cost method to determine the type of charge carriers [72]. In this technique, two probes are positioned at two different points on the surface of a sample under test. At first, one of the probes (anode) is heated thermally, and the majority carriers begin to diffuse from the anode (heated probe) to the cathode (cold probe) while the holes move in opposite direction. This movement of majority carriers establishes a potential gradient between the two probes. A parallel connected voltmeter senses the potential difference and indicate positive readings until heat is successively is supplied if the sample under test is of n-type material, while the panel shows negative readings when the thin film under test is of p-type [73]. We noticed positively increasing readings and plotted their response curve (Figure 10 A) which goes on increasing during heat supplied and then gradually decreases when cooled for reference silicon wafer, whereas opposite behaviour (Figure 10 B) is observed for CuO thin film. Figure 10 (B) exhibits a positive

response for a silicon wafer (006.4), indicating negative conductivity. The positive response confirmed that reference Si wafer had n-type conductivity with electrons as majority charge carriers [74]. We noticed negative readings and plotted (Figure 10 B) their response curve. The opposite response is shown by CuO thin films, which goes on negative side first when heat is supplied successively and then is shifted on opposite side when cooled. A negative response on panel (-002.0) confirmed p-type conductivity of CuO thin films and same response observed for all other samples which were annealed at various annealing temperatures, indicating the presence of holes as majority charge carriers in thin films. Therefore, it is confirmed that prepared samples of CuO thin films are p-type materials and can be used for HTL application in perovskite solar cells.



**Figure 10.** Conductivity type determination; (A) Reference n-type Si substrate, (B) CuO thin film sample. Inset; Measurement set-up.

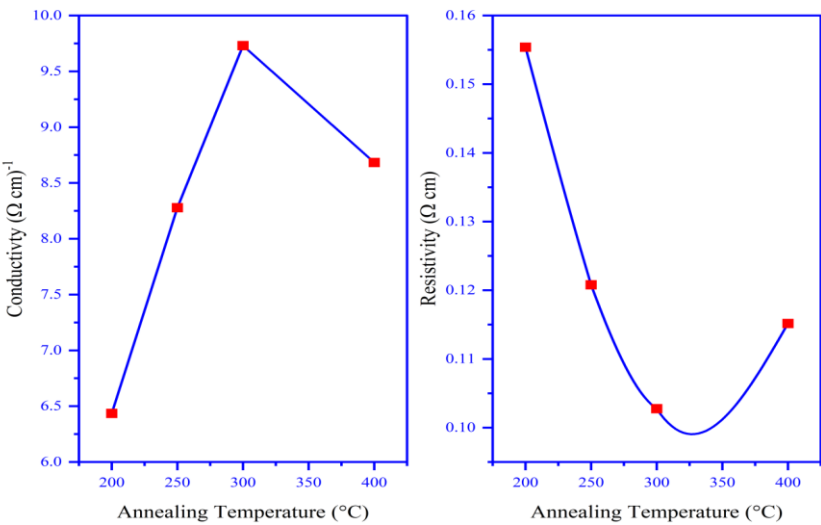
The electrical resistivity of the CuO thin films was measured in air via 4-point probe technique [75]. A current was passed through the two outer probes, and the voltage was measured across the two inner probes. The sheet resistance ( $R_{\square}$ ), resistivity ( $\rho$ ), and conductivity ( $\sigma$ ) were then calculated using the equations [22].

$$R_{\square} = \left( \frac{\pi}{\ln 2} \right) \cdot \left( \frac{V}{I} \right) \quad (10)$$

$$\rho = R_{\square} \cdot t \cdot k \quad (11)$$

$$\sigma = \frac{1}{\rho} \quad (12)$$

where "t" denotes thickness and "k" is the correction factor applied according to the ratio of thickness and distance between probes. Figure 11 shows the results for resistivity and conductivity. CuO is a p-type semiconductor, therefore its conductivity depends on the holes in the valence band formed by copper vacancies in the lattice structure. The increased conductivity values at 250 °C, and 300 °C may be attributed to an increase in crystallite size, which reduces grain boundaries for holes [76]. The least resistivity found ( $10.28 \times 10^{-3} \Omega \cdot \text{cm}$ ) at 300 °C shows an increase in vacancies. This suggests that increasing the annealing temperature can enhance the carrier mobility and electrical conductivity. The findings presented in Table 5 are in line with previous research [27,53,77]. Therefore, CuO thin films with low resistivity characteristic and p-type carriers (holes) have potential for perovskite solar cell applications.



**Figure 11.** Resistivity values for different CuO films annealed at various temperatures.

**Table 5.** Electrical data of the CuO thin films annealed at different temperatures.

Annealing- temperature (°C)	200	250	300	400
Conductivity type	P	P	P	P
Carriers type	Holes	Holes	Holes	Holes
Sheet Resistance (Ω)	8221.2	6711.2	5872.3	6543.4
Resistivity (Ω.cm)	0.1554	0.1208	0.1028	0.1152
Conductivity (Ω.cm) <sup>-1</sup>	6.4358	8.27803	9.7039	8.68325

5. Conclusions

This work used a spin coating deposition approach for the fabrication of CuO thin films on glass slides to enhance. Then these thin films were annealed at various temperatures (200, 250, 300 and 400 °C) in order to enhance their properties. XRD revealed a large crystallite size of the order 44.54 nm, increasing with higher annealing temperatures up to 400 °C. Raman spectra validated the A<sub>g</sub> phase as a pure dominant phase. The band gap energy values for thin films annealed at different temperatures (200, 250, 300, and 400 °C) are 1.93, 1.92, 1.90 and 1.81 eV, respectively. Optical characterization also indicated that the band gap of the samples decreased with the increase in annealing temperature. The optical investigations revealed the temperature-dependent variations in transmittance, absorption coefficient, and optical band gap. Hot probe technique confirmed that all fabricated CuO thin films demonstrated the *p*-type conductivity, and showed low resistivity, which is required for application as a hole transport layer in perovskite solar cells. We can conclude that annealing can enhance the structural, optical, and electrical properties of CuO thin films in terms of large crystallite size, reduced optical absorption, optimised band gap, and low resistivity making them a good candidate for their use in perovskite solar cells as hole transport layers.

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