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Article

Constructure and Feasibility of Micron Sized Fe₃O₄/PCL Biocomposite Scaffolds to Guide Magnetic Drug Delivery

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Abstract: Adjuvant chemotherapy is a critical regime in cancer treatment. The Magnetic Targeted Drug Delivery System (MTDDS) can selectively aggregate chemotherapy agents at the target areas, which has attracted high attention due to its safety, high efficiency, and minimal side effects to the human body. It would be ideal to establish a tissue engineering scaffold that can not only reconstruct the defect from the surgical tumor removal, but also serve as a magnetic station to attract MTDDS to the local site to enhance the targeted drug delivery. The current study constructed polycaprolactone magnetic tissue engineering scaffolds with various micrometer-sized magnets. The degradation properties of the scaffolds were assessed in simulated body fluid (SBF), and primary mouse bone marrow stromal cells were used to evaluate the biocompatibility of the scaffolds to osteoblast differentiations. The scaffolds were further examined by implantation to an air pouch model on the back of BALB/c mice. The intro-peritoneal injected fluorescence-magnetic particles were enriched on the implanted magnetic scaffold, indicating that the magnetic scaffold can effectively attract magnetic substances. The hematoxylin and eosin (H&E) staining and the real time PCR results showed that the prepared magnetic tissue engineering scaffolds have good biocompatibility without cytotoxicity.

Keywords: magnetic composite; targeted drug delivery; biocompatibility; mouse model

1. Introduction

Solid cancer is one of the leading causes of mortality and effective treatment of cancer is very challenging. The efficacy of conventional chemotherapy is reduced due to the non-specific distribution, low efficiency, and significant toxicity of many chemo agents in the human body when administered at high doses. [1–3] Cancer patients often require chemotherapy after surgical resection of the lesion. Chemotherapy drugs are toxic, and once they enter the human body, they will spread throughout the body, making it difficult to concentrate on the lesion. Therefore, chemotherapy can bring systemic toxicity to patients. [4–6] Meanwhile, it is necessary to maintain a higher dosage of chemotherapy drugs for systemic administration in order to achieve the therapeutic concentration at the tumor site, which further enhances the toxicity of drugs to adjacent and remote normal tissues. The concept of drug delivery system (DDS) has hence been popularized. Among them, the magnetic targeted drug delivery system (MTDDS) has attracted high attention due to its safety, high efficiency, and minimal side effects on the human body.[7–9] However, most research on magnetic targeted drug delivery systems rely on the strategy to use external magnetic fields to guide magnetic drugs to the lesion.[10–15] Although this may be relatively straight forward for the treatment of surface lesions

or superficial organs, the technique appears difficult and inconvenient to accurately delivery of MTDDS to the deeper tissues and organs such as bones.

In clinical management of malignant tumors such as osteosarcoma, a common practice is the surgical removal of the primary tumor with adjuvant chemotherapy before and/or after surgery. The research concept of this study is that by implanting a magnetic tissue engineering scaffold into the void space left by the surgical resection, it not only can serve as a tissue reconstruction scaffold, but also become an attraction source to gather/concentrate the chemotherapeutic agent-capsulated magnetic drug delivery particles. Therefore, it is of great significance to construct magnetic tissue engineering scaffolds and study their properties in *vitro* and in *vivo*.

Our research laboratory has developed various compositional magnetic engineering scaffolds. In the current study, we prepared ferro ferric oxide (Fe_3O_4) / polycaprolactone (PCL) magnetic tissue engineering scaffolds and tested their degradation performance in SBF. After *in vitro* evaluated the cytotoxicity of the scaffolds to the osteoblasts induced by BALB/c mouse bone marrow stem cells, a murine air pouch model was adopted to assess the feasibility of the MTDDS trafficking and tissue responses to the particles in *vivo*.

2. Materials and Methods

2.1. Fe_3O_4 /PCL Scaffolds Preparation

Polycaprolactone (PCL) scaffolds with iron(II,III) oxide (Fe_3O_4) were prepared using a sodium chloride (NaCl) particulate leaching technique[16]. In brief, Fe_3O_4 particles (<5 μm , 95%, Sigma-Aldrich) and PCL (Mn80,000, Sigma) were mixed at 0:1 (E0), 0.05:0.95 (E1), 0.10:0.90 (E2), 0.20:0.80 (E3) and 0.40:0.60 (E4) wt/wt ratios (Table1).

Table 1. Composition of Fe_3O_4 /PCL scaffolds.

Scaffold ID	Fe_3O_4 (w/w, %)	PCL(w/w, %)
E0	0	100
E1	5	95
E2	10	90
E3	20	80
E4	40	60

NaCl particles sized in 355–500 μm at 9 folds of the total weight of Fe_3O_4 and PCL were used to generate a controlled porosity in the scaffold. PCL was dissolved in tetrahydrofuran (Sigma-Aldrich, US) followed by homogeneously mixed in Fe_3O_4 particles and NaCl particles until a viscous slurry developed. The mixture was cast into a mold. After evaporation of the solvent, the samples were taken out of the mold, and washed in excess distilled water to leach out NaCl. The ultrastructures of scaffolds were observed using a scanning electronic microscope SEM (FE-SEM SU-70).

2.2. Degradability of Scaffolds in Simulated Body Fluid

The simulated body fluid (SBF) used in this research was prepared according to the literature [17] and have a pH value of 7.4. Its components are similar to human plasma. Scaffold dices (10 mm x10 mm x 2.5 mm) were incubated in 5 ml SBF in test tubes which were agitated at 37 °C at a rate of 160 rpm. SBF solution was changed weekly.

The dry weight of scaffolds was measured before immersed in SBF (designated as “Wi”). After incubation in SBF for one week, scaffolds were taken out and washed with ddH₂O thoroughly. After being dried out, their weight was measured again (designated as “Ws”). The percentage of mass loss was recorded as mass loss (%) = $(W_i - W_s) / W_i \times 100\%$. If $W_i < W_s$, the calculation formula would be changed to $(W_s - W_i) / W_i \times 100\%$ as the increase weight ratio of the scaffolds showing in the figure. pH value change of SBF and weight change of scaffolds were continually recorded for 4 weeks.

2.3. Mouse Cells Culture

Primary bone marrow-derived stromal cells (BMSCs) were isolated from Balb/C mice of 6 - 8 weeks of age and were induced to differentiate to osteoblasts in DMEM media supplemented with 10% fetal bovine serum (FBS) (Invitrogen, US), 10 mM β -glycerolphosphate (Sigma-Aldrich, US), 100 mM L-ascorbic acid (Sigma-Aldrich, US), and 10 nM dexamethasone (Sigma-Aldrich, US), 2 mM glutamine (Invitrogen, US), 100 U/ml penicillin (Invitrogen, US), and 0.1mg/ml streptomycin (Invitrogen, US)[18]. Medium was changed every third day until use for scaffold cytotoxicity experiments.

2.4. Cytotoxicity Assay of Fe₃O₄/PCL Scaffolds

Each sample (square, 10mm x 10mm x 2.5mm) was immersed in 1ml culture medium in a sterile tube for 24 hours at 37°C before harvesting the supernatant for Day1 release. The same amount (1ml) of fresh medium was added to the tube, and then the medium was harvested after 24h at 37 °C and labeled Day 2. The above procedure was repeated every day till Day7 release media were yielded.

Primary mouse osteoblasts were seeded in a 96-well plate at 10⁴/100 μ l medium/well for 24h in an incubator (37°C, 5%CO₂ in air) before introduction of the samples release media (100 μ l medium/well) including control wells with fresh medium. AlamarBlue® reagent (ThermoFisher) at 1 to 10 ratio were added to the culture medium. Absorbance detection of the culture media 6 hours later, on a spectrophotometer (Molecular Devices, SPECTRA max, PLUS) after transferred to a new reading plate [19]. Cells were continued to culture in a fresh medium and repeated the next day for a total of 7 days. The cell proliferation/cytotoxicity ratios among groups were calculated based on the absorbance readings of alamarBlue® at 570 nm normalized the 600 nm value.

2.5. Animal Experiment

Twenty Balb/C mice of ~20 gm body weight were recruited to establish the air pouch model as previously described[20]. Briefly, 3 ml of filtered air was subcutaneously injected on the back of the mice, with a repeated 1 ml of air injection 3 days later. At day 7 when the air pouches were established, scaffold dices (8mmX8mmX1mm) of E0 and E3 were surgically implanted into the pouches. At the following day, 0.5 ml fluorescence-magnetic suspensoid was peritoneally injected into each mouse. The mice were sacrificed 5 days later, the pouches were collected for histological and molecular assessments.

The fluorescence-magnetic suspensoid were fabricated by mixing 14 mg of Fe₃O₄ particles (<50nm, Sigma-Aldrich) with 4 mg 1,6-Diphenyl-1,3,5-hexatriene (DPH, 98%, Aldrich) in 10ml of sterile PBS.

2.6. Histological Assessment

Cryosections of implanted scaffolds at 10 μ m thickness were processed at the Pathology Core in Via Christi St. Francis Hospital and stored in -20°C till used. Hematoxylin and eosin (H&E) staining was performed, and the images of stained sections were digitally captured under a Nikon Eclipse fluorescent microscope (Nikon, Melville, NY USA). The fluorescence images of the frozen sections of the pouches and organ tissues were digitally captured under a dark-field fluorescence Microscope (Axio Imager A2, Zeiss).

2.7. Real-Time PCR

The expression of inflammatory cytokines in the air pouch tissues around the implant scaffolds were quantified by a real time polymerase chain reaction (RT-PCR) technique with the standardized protocol previously described[21,22]. In brief, mouse pouch tissues were homogenized using a polytron Homogenizer (Brinkman Instrument), and total RNAs from the homogenates were isolated by TRIzol™ (Invitrogen) / chloroform. Reverse transcription and real-time PCR were performed in the StepOne Plus, Real-Time PCR System (Applied Biosystems), with murine IL-1 β , TNF- α and IL-6 primer pairs. The fluorescent signals were recorded dynamically. Normalization and analysis of the reporter signals (ΔR_n) at the threshold cycle was carried out, and the relative target gene quantitation among samples were calculated using the software provided by the manufacturer[23].

2.8. Statistical Analysis

In vitro experimental data from 3 individual experiments were combined for statistical analysis. Sample size of the animal experiment was estimated using a PS™ program (Power and Sample Size Calculations, version 3.1.2). Student T-test and one-way analysis of variance (ANOVA) with LSD post hoc multiple sample comparisons were performed among groups (IBM SPSS, version 22). Data were expressed as Mean and standard error of mean (SEM), and a p-value of less than 0.05 was considered significant difference.

3. Results

3.1. Scaffold Morphology Under Scanning Electron Microscope (SEM)

SEM images confirmed the uniform open-porous structures on the surface of the scaffolds with various concentrations of Fe₃O₄ (Figure 1), which is essential for cell adhesion and proliferation. According to our previous work [24], an increase of Fe₃O₄ ratio in the scaffolds enhanced the magnetism, but diminished the structural stability of the scaffolds. When the percentage of Fe₃O₄ was higher than 40%, the scaffolds would be difficult to fabricate, or they became very fragile. For the current study, five different weight ratios Fe₃O₄/PCL scaffolds were tested with Fe₃O₄ powders of 0, 5, 10, 20 and 40%, respectively. Although all the scaffolds formed an even open-porous structure, the higher magnification power of SEM examination revealed uniformly embedded Fe₃O₄ particles in the matrix of PCL on the 5% and 10% concentrated samples (Figure 2B,C), in that the Fe₃O₄ granules were separated from each other. Conversely, the two higher concentrated specimens appeared packed with Fe₃O₄ particles (Figure 2D,E).

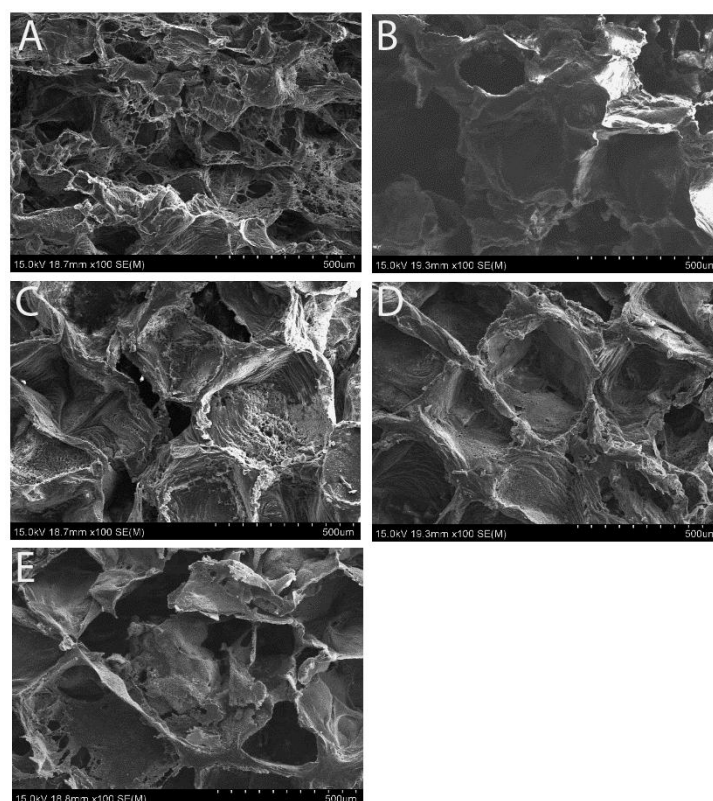


Figure 1. Representative SEM images of the $\text{Fe}_3\text{O}_4/\text{PCL}$ scaffolds with various concentrations of micron-sized magnetic particles, A – E illustrate samples containing 0, 5, 10, 20, or 40% of Fe_3O_4 particles.

3.2. Degradability of Scaffolds in SBF

To test the stability of the Fe_3O_4 embedded scaffolds, they were immersed in SBF with physiological pH at 37°C for a period of time. Figure 2 illustrated the morphological appearance of the samples prior to and after SBF immersion for 2 weeks. Some sediments appeared on the original smooth surface of the pure PCL scaffolds after immersion in SBF (Figure 2A1); and the morphological changes were also noticeable on other groups of scaffolds: the original Fe_3O_4 particles became smooth but at the same time the new sediments formed under the SEM. Further, dry weight measurements of the scaffolds prior to and after SBF immersion were performed among groups. All the samples gained mass weight following immersion in the simulated body fluid and the scaffold mass addition was correlated with the immersion time (Figure 3A).

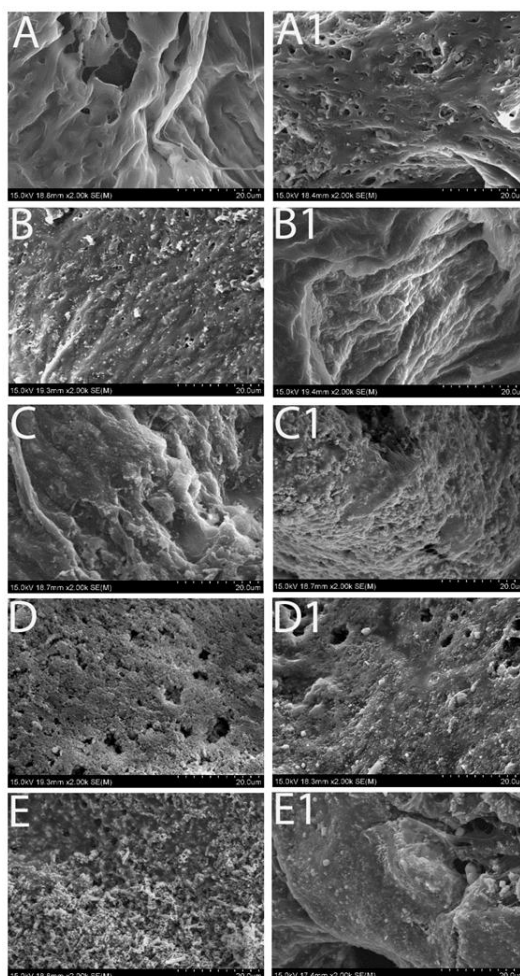


Figure 2. High magnification of SEM images revealing the morphological changes of the scaffolds with various concentration of the magnetic particles. Left column: prior to immersion in SBF; and right column: immersion for 2 weeks.

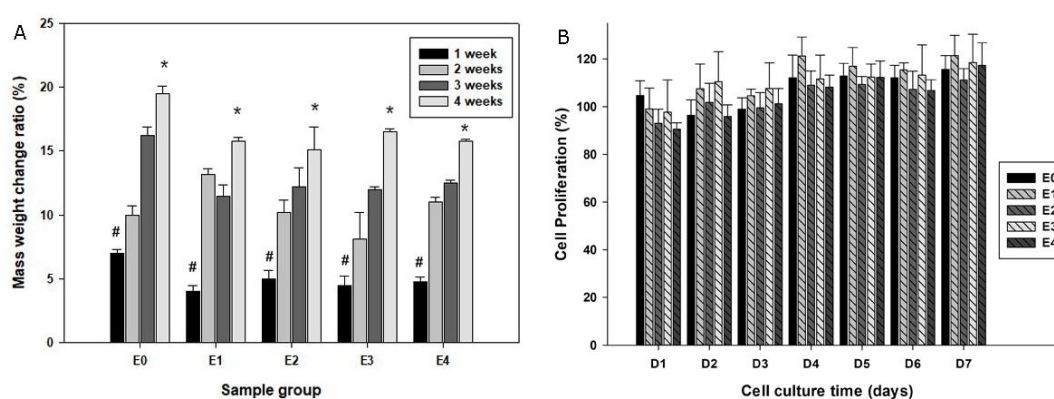


Figure 3. Plot A quantifies the mass changes of the scaffolds following immersion in SBF over periods of time (* $p < 0.05$ compared to #); while B summarizes cell growth patterns with co-culturing of elution from various groups of scaffolds by an alamarBlue® proliferation assay.

3.3. Biocompatibility of the Scaffolds

To test the biocompatibility of the scaffolds, daily elution SBF of the scaffolds was added to the primary mouse osteoblast cultures. The alamarBlue® proliferation assay suggested comparable cell

proliferation patterns among all groups over the experimental period, suggesting that the components released from the scaffolds were not likely to cytotoxic or inhibit cell growth (Figure 3B).

3.4. Murine Air Pouch Model for Targeted Drug Delivery

To ensure the effective magnetic attraction for potential drug delivery, the trafficking of the fluorescent magnetic particles was examined using the mouse air pouch model [20]. Following peritoneal injection of fluorescent particles, extensive fluorescent signals were accumulated in the pouches with Fe₃O₄/PCL scaffolds, while no fluorescence appeared on pouches bearing PCL alone scaffolds (Figure 4A,B). It is apparent that magnetic composite scaffolds have great potential to attract/home magnetic drug delivery substances. Histological assessment of the pouch tissues bearing Fe₃O₄/PCL scaffolds illustrated benign tissue response to the embedded materials, no significant inflammatory cell infiltrations (Figure 4C,D) and inflamed pouch tissues compared to the scaffold-free control group (Figure 4E). Real-time PCR analysis did not reveal significant elevation of IL-1 α , IL-6, and TNF β expressions among the groups (Figure 4F).

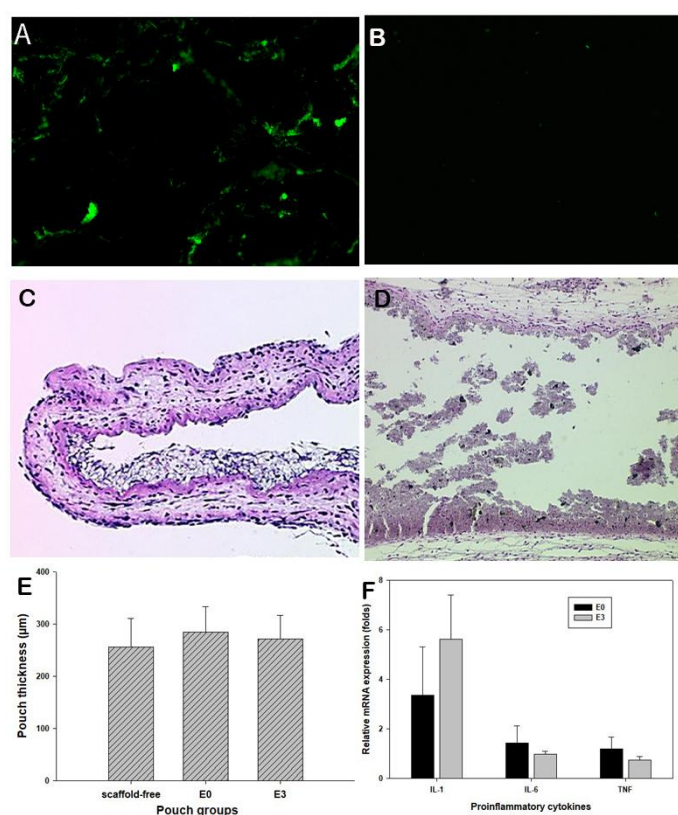


Figure 4. Mouse air pouch model study: Dark-field images of the frozen sectioned air pouches showing fluorescent aggregation in those with 20% Fe₃O₄/PCL scaffolds (A), but absence in PCL alone pouches (B). H&E-stained sections revealing benign tissue response to E0 or E3 samples (C and D). Panel E summarizes the mean air pouch thickness among groups, and F plots the mRNA expression levels of proinflammatory cytokines in the harvested pouch tissues interacted with E0 or E3 scaffolds.

4. Discussion

MTDDS has attracted widespread attention for its ability to gather chemotherapy drugs at the affected area through magnetic field guidance, thereby reducing the chemo-agents' systemic side effects. Studies have shown that external magnetic fields may guide magnetic chemotherapy drugs to the affected area for targeted drug delivery [25]. The use of external magnetic fields increases the difficulty of drug administration in clinical practice and may not be sufficient to accurately dispatch drugs to certain targeted areas. We have been investigating an implantable magnetic tissue

engineering scaffold to serve as a tissue void filler following surgical tumor resection and an internal driving force for drug enrichment towards the affected area. Previously *in vitro* studies from our laboratories have suggested Fe₃O₄/poly(lactic-co-glycolic acid) and Fe₃O₄/chitosan biocomposites possessed good biocompatibility with high magnetism [16,26]. Mixing various sized magnet particles with polycaprolactone (PCL) were also examined to screen magnetic composites for their mechanical properties and cell biocompatibility [19]. The current study further evaluated the Fe₃O₄/PCL scaffold mass changes during the extended immersion in a simulated body fluid. More importantly, this investigation evaluated the *in vivo* biocompatibility and internal magnetic particles' trafficking in response to virously concentrated Fe₃O₄ granules in PCL composites using a murine model.

Scaffolds used in tissue engineering should remain stable before the implanted cells produce their own extracellular matrix [27], prior to their degradation. There was an interesting finding that the mass weight of Fe₃O₄/PCL scaffolds increased during immersion in SBF for 2 weeks or more. Material sediments were deposited on the scaffolds, and the dry weights were increased in an immersion time-dependent fashion. These new sediments appear to be hydroxyapatite as we reported previously [26]. It is apparent that the deposition rate of sediments to the scaffolds was higher than the degradation rate of the scaffolds. The cell proliferation assay also indicated that the biocomposite scaffolds were stable and no cytotoxic elution was generated during the testing period. The pH values of the SBF elution samples, up to 4 weeks, did not show significant variations (data not shown).

For the animal experimentation, established air pouches were surgically implanted either pure PCL scaffold (E0) or magnetic scaffolds containing 20% Fe₃O₄ (E3). Fluorescent-labeled magnetic particles were then peritoneal injected into all the groups of mice. It is amazingly observed that significantly enhanced fluorescent signals were attracted back into the air pouches containing Fe₃O₄/PCL biocomposite, indicating the successful particle homing. Histological and molecular assessment complementarily confirmed the benign tissue response to the scaffolds.

5. Conclusions

This report suggests that inclusion of certain concentrations of micron-sized Fe₃O₄ in PCL can be fabricated into porous biocomposite scaffolds that are biocompatible, sustainable, and potentially sufficient to attract MTDDS for targeted delivery. Further investigations are warranted to evaluate the therapeutic efficacy of the magnetic engineering scaffolds and potential long-term safety issues using animal models of experimental tumors.

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Informed Consent Statement: Not applicable.

Data Availability Statement: All the research data can be shared by requesting to the first and corresponding authors.

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Abbreviations

The following abbreviations are used in this manuscript:

PCL	polycaprolactone
MTDDS	Magnetic Targeted Drug Delivery System
SBF	simulated body fluid
H&E	Hematoxylin and eosin staining
RT-PCR	Reverse transcription-polymerase chain reaction

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