Work function tuning in hydrothermally synthesized vanadium-doped MoO₃ and Co₃O₄ mesostructures for energy conversion devices

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Abstract

The wide interest in developing green energy technologies stimulates the scientific community to seek, for devices, new substitute material platforms with low environmental impact, ease of production and processing and long-term stability. The synthesis of metal oxide (MO) semiconductors fulfils these requirements and efforts are addressed at optimizing their functional properties, through improvement of charge mobility or energy level alignment. Two MOs have rising perspectives for application in light harvesting devices, mainly for the role of charge selective layers but also as light absorbers, namely MoO₃ (an electron blocking layer) and Co_3O_4 (a small band gap semiconductor). The need to achieve better charge transport has prompted us to attempt doping strategies with vanadium (V) ions that, when combined with oxygen in V_2O_5 , produce a high work function MO. We report on subcritical hydrothermal synthesis of V-doped mesostructures of MoO₃ and of Co_3O_4 , in which a tight control of the doping is exerted by tuning the relative amounts of reactants. We accomplished a full analytical characterization of these V-doped MOs that unambiguously demonstrates incorporation of the vanadium ions in the MO crystal lattice, as well as effects on the optical properties and work function. We foresee a promising future use of these materials as charge selective materials in energy devices based on multilayer structures.

Keyword

Metal oxide, doping, semiconductor, work function tuning, energy device

Introduction

Transition metal oxides are a multifaceted and diversified class of inorganic materials whose chemico-physical, structural and functional properties encompass a very wide range of different features[1–3]. From the structural point of view, also depending on their stoichiometry, they display very different structures, such as, for instance, (the most common) NaCl, rutile, corundum, fluorite, spinel and cuprite structures. As far as their electric behavior is concerned, it ranges from superconductors (e.g. high-T_c copper oxides), to good metallic conductors (e.g. V₂O₃, ReO₃) through semiconductors (e.g. NiO, ZnO, TiO₂, VO₂) and they can also display interesting magnetic (e.g. Fe₃O₄), and electrochromic (e.g. WO₃) characters.[2,3] From the chemical point of view, their properties span the full range from acidic through amphoteric to basic. These chameleonic features allow these materials to be widely used in commercial products combined to their thermal and chemical stability, ease of processing, and excellent mechanical robustness.

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Focusing on the semiconducting materials, there is a flourishing research in optimizing electronic properties of metal oxides in order to fulfill the stringent requirements of next generation clean energy conversion devices such as solar cells.[4]

This is the case, for example, of MoO₃ and Co₃O₄, that show different electrical properties [5–9] but present one issue: the low mobility of charge carriers. In fact, both oxides are used in photovoltaics for different reasons. First, MoO₃ is a n-type semiconductor; however, due to the high band gap (about 3 eV [10]) and a work function similar to that of Au (5.1 eV or higher depending on conditions in which it is measured [11,12]), it is commonly used as hole transporting material (HTM) and/or as blocking layer for hampering photocharges recombination together with other more conductive HTM. This increases the overall cost of device production in terms of money and time consumption. In addition, the charge mobility that affects the actual conductivity of the material is strongly dependent on the exact stoichiometry: the electron conductivity in MoO₃ is almost zero (10⁻⁷ S cm⁻¹), whereas in oxygen-poor MoO_{3-x} species the conductivity can be pushed up of several orders of magnitude, reaching 10⁴ S cm⁻¹ in pure MoO₂.[13,14] These results are in agreement with the fact that the atmospheric conditions (mainly either vacuum or ambient) dramatically change valence/conduction band (VB/CB) values estimation measured with conventional spectroscopic techniques, with a remarkable variation found in the literature that inevitably affects the design of device architectures. On the other hand, the spinel Co₃O₄ shows similar low hole mobility (order of 10⁻⁵ S cm⁻¹), slightly higher due to the presence of a double electronic direct band gap that allows the oxide to have the proper band gap value (about 1.5 eV) to be directly used as light absorber and HTM in a pn-junction-based next generation all-oxide solar cell.[15–18]

As previously mentioned, the charge conductivity is the bottleneck for real implementation of these oxides in high-performance energy-conversion devices. Two are the main strategies used for improving the conductivity of thin films based on these materials: i) improvement in the quality of the film morphology (i.e. by grain boundaries engineering) and ii) chemical doping[19] of the MO constituting the film with heteroatoms to accomplish instead band engineering. Among the different doping elements, specific transition metal ions such as Mn, Fe, Cu, Co, Cr [20–22] are the most promising ones because of the number of oxidations states available that can in principle tune electronic properties of the host MO. Our choice in this work was addressed towards an aliovalent vanadium (V) substitution, because this metal can be easily oxidized to its pentavalent form in V₂O₅, a MO that possesses a work function between 6.4 eV and 7 eV[23]). In this way, other MOs that contains V(V) ions as dopants could be likely p-doped, thus improving their charge mobility, as occurred in some examples in literature involving vanadium and MoO₃[24].

In literature the doping of Co₃O₄ has been previously performed using different elements such as Ru, N, La, Sn, Cu, Li, Ag, V and adopting various synthetic/deposition/processing approaches, like coprecipitation [25], plasma treatment[26], spin coating[27], spray coating[28], dip coating[29], magnetron sputtering [30], thermal decomposition[31], and solvothermal or hydrothermal synthesis[32–35]. This last synthetic methodology is the most valuable among the others because it can be carried out under green conditions (water-based solutions) at low costs (i.e. with simple wetchemistry laboratory equipment and easy chemical procedures), and typically pursue fast crystallization of materials already under low temperature subcritical conditions. Moreover, it allows a good control over reaction conditions (such as the fine tuning of the dopant concentration), while ensuring high yields. However, only a few syntheses are reported in literature for the preparation of V-doped Co₃O₄. Magnetron sputtering[30] is instead suitable for direct film deposition, but is not usable to obtain materials to be subsequently processed through solution-based technique. A case of V-doped Co₃O₄ synthesized hydrothermally is reported in the literature for catalytic purposes [35], but the electronic properties are not described, thus remaining hitherto un-characterized. On the other hand, starting from a theoretical analysis that predicts the possibility of balancing the oxygen

vacancies in the lattice,[36] MoO₃ has been doped using both chemical and physical deposition techniques such as CVD[37], sol-gel method [38], solution combusted method[39], magnetron sputtering[40], and also hydrothermal routes [41,42], similarly to Co₃O₄. Differently from cobalt oxides, this last procedure is widely applied for realizing doped Mo₃O₄ samples with different elements such as Ni [37,39], S [43] and a range of other transition metals [44–46] and in particular vanadium [24].

In this work we describe the subcritical hydrothermal synthesis of V-doped Co₃O₄ micro-wires and MoO₃ micro-lamellae starting from water soluble precursors. We also report on the outcomes obtained by implementing a systematic variation in concentration of the introduced dopants (from 1 to 20 at% with respect to the host oxide), which happen to be significantly different for the two investigated MO host matrices, allowing us to draw preliminary conclusions on the arrangement of the V dopant ions within the two different crystalline lattices. We also show that such a tuning of the doping level in these semiconducting MOs can lead to a parallel tuning of the Fermi level towards the realization of materials with higher work function compared to the undoped analogues, with interesting perspectives for applications in energy-conversion devices.

Results and discussion

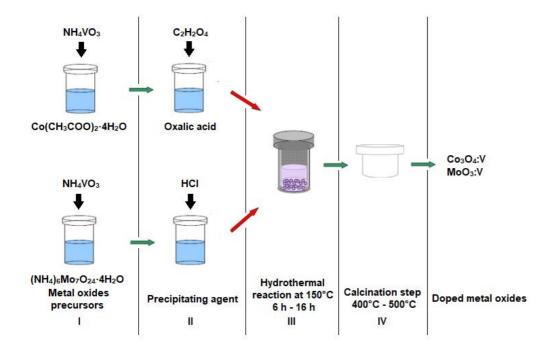


Figure 1. Schematic representation of the hydrothermal synthesis procedure used in this work to obtain the two vanadium-doped MOs, namely Co₃O₄:V and MoO₃:V.

In Figure 1 a scheme of the hydrothermal synthesis used to prepare V-doped MoO₃ and Co₃O₄ mesostructures is presented (experimental details are provided in the Experimental Section). In the first step, the precursors of cobalt or molybdenum and vanadium are dissolved in water. During the second step, a precipitating agent is added under solution stirring. Next, a Teflon reactor containing the mixture is sealed in a Teflon-lined stainless-steel reactor and heated at 150°C for a set time to perform the hydrothermal reaction in the third step. The separated powders are finally calcined to yield the final V-doped and undoped (for reference) MOs (Co₃O₄:V and MoO₃:V).

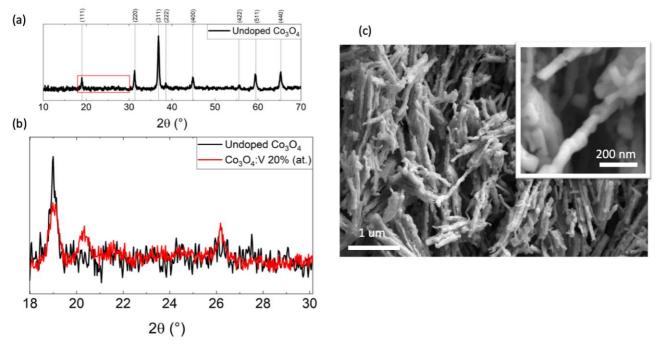


Figure 2. (a) P-XRD diffractogram of hydrothermally synthesized undoped Co₃O₄. (b) Zoom on the 18°-30° 2θ range of the same diffractogram and comparison with that of the Co₃O₄:V 20% (at.) sample. (c) SEM image of a typical Co₃O₄:V sample showing the micro-wire-like morphology. The inset shows a magnified area where the particle-like sub-units of the micro-wires are evidenced.

The samples obtained by this procedure are characterized by Powder X-Ray Diffraction (PXRD) to verify the formation of the desired phase (cubic for Co_3O_4 , space group Fd-3m (227), alpha for MoO₃, space group Pbnm (62)). Figure 2a shows the diffractogram of undoped Co_3O_4 (diffractograms of the V-doped samples are reported in the Supporting Information -S.I.- Figure S1), confirming the presence of the cubic Co_3O_4 phase (PDF 74-1657), with a calculated crystalline parameter with Pawley refinement of $a = 8.0838 \pm 0.0014$ Å (Fig. S3a). The reflections located at $2\Theta = 19^{\circ}$, 31.2° , 36.8° , 38.6° , 44.8° , 55.7° , 59.5° and 65.3° are attributed to the planes (1 1 1), (2 2 0), (3 1 1), (2 2 2), (4 0 0), (4 2 2), (5 1 1) and (4 4 0) of Co_3O_4 .[47] A signal for V_2O_5 is detected only at the highest nominal concentration of dopant (i.e. 20% at.), as shown in Figure 2b, where weak reflections appear at $2\Theta = 20.3^{\circ}$, 26.2° , which are typical of this MO. Specifically, they are due to the planes (0 0 1), (1 1 0) of crystalline V_2O_5 [48], suggesting the formation of a second MO phase in the synthetized material when a relatively high amount of V-precursor is introduced in the reaction mixture. Topological characterization with scanning electron microscopy (SEM, Figure 2c) discloses the peculiar morphology of this MO, constituted of particles of some tens of nm fused together to generate individual micro-wires.

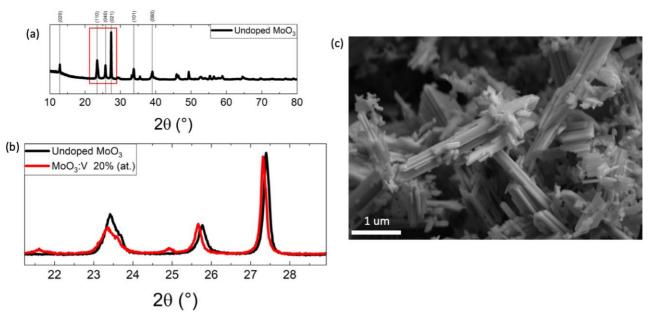


Figure 3. (a) PXRD diffractogram of hydrothermally synthesized undoped MoO₃. (b) Zoom on the 20.5° - 30° 2 θ range of the same diffractogram and comparison with that of the MoO₃:V 20% (at.) sample. (c) SEM image of a typical MoO₃:V sample showing the micro-lamellar-like morphology.

Figure 3 shows the P-XRD patterns of the undoped MoO₃ and MoO₃:V 20% (at.) samples (respectively in Figures 3a and 3b). The reflections correspond to those of the MoO₃ α-phase (PDF 65-2421) with calculated crystalline parameters a=3.9602±0.0003 Å, b=13.8540±0.0011 Å, [49]c=3.6949±0.0002 Å with Pawley refinement (Fig. S3b). However, this analysis shows that a mixture of orthorhombic (α-MoO₃) and monocline (β-MoO₃, PDF 85-2405) phases of MoO₃ is present in the sample. In addition, major diffraction peaks (with relative planes) corresponding to the desired phase $-\alpha$ -MoO3, can be seen at 12.8°, 23.4°, 25.8°, 27.4°, 33.8°, and 39°, relative to the planes (0 2 0), (1 1 0), (0 4 0), (0 2 1), (1 0 1) and (0 6 0), respectively. In Figure 3b two low intensity Bragg peaks at 21.6° and 24.9° are clearly visible, which correspond to a mixed V-Mo oxide phase $(V_{0.1}Mo_{0.9}O_3 \text{ (PDF 81-2414)})$ [50]. Furthermore, a shift in the Bragg's peaks at 25.8° and 27.4° is found, that can be associated to the partial substitution of V⁵⁺ in place of Mo⁶⁺, as just observed in other MoO₃ doping[51]. For the sake of completeness, the entire set of diffractograms for these MOs is also shown in Figure S1 of the S.I.. In addition to the P-XRD diffraction patterns, in Figure 3c a SEM image of a V-doped MoO₃ sample is shown, highlighting the presence of lamellar structures of highly variable dimensions in the order of the µm, similar to what obtained elsewhere in literature [49]: this structural variability can be due to the calcination step, which promotes the coalescence of the smaller objects with the bigger ones, leading to a non-homogenous distribution of size.

The hydrothermally synthesized MO samples have been optically characterized by diffuse reflectance spectroscopy. The recorded spectra are reported in Figure S2 in the S.I. The spectra of Co₃O₄:V samples present two characteristic bands at 700 and 400 nm, attributed to a charge transfer transition from oxygen to the metal centre, namely from O²⁻ to Co³⁺ and from the O²⁻ to Co²⁺ [52]. From the reflectance spectra, a further analysis allows to determine the band gap energy using the Tauc Plot method.[53] This method is based on the relationship existing between light absorbance and band gap energy, described by the equation $(\alpha hv)^{1/\gamma} = B(hv - E_g)$,[54] where α is the absorption coefficient, hv is the incident photon energy, E_g is the energy of the band gap and B is a constant; γ is equal to 1/2 for direct transitions or 2 for indirect ones. In this case, the reflectance spectra are transformed into the corresponding absorption spectra using the Kubelka-Munk Function $(F(R_\infty))$. In the Tauc Plots presented in Figure 4a, the product $(F(R_\infty)hv)^{1/\gamma}$ (with γ assuming the value of $\frac{1}{2}$)

for a direct band gap in Co_3O_4) is plotted as a function of the incident photon energy. The intersection of the linear fit of the Tauc Plot with the x-axis, gives the value of the band gap energy, resulting in two band gaps for the Co_3O_4 :V samples.

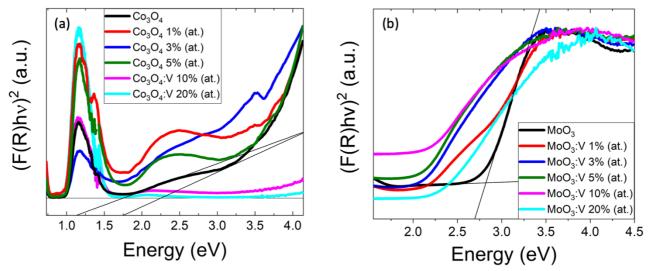


Figure 4. Tauc Plot analysis for the (a) Co₃O₄:V and (b) MoO₃:V samples series.

Reflectance measurements and relative band gap calculations were performed for the MoO₃:V samples as well (reflectance spectra are reported in Figure S2 of the S.I.). In there, a main band around 470 nm can be observed only for the undoped sample, which shifts towards higher wavelengths for the doped samples, following an unclear relationship with the doping concentration. The Tauc Plot is also built for this second MO series (Figure 4b), with the main difference in the γ value used, 2 in this case for an indirect band gap semiconductor.

The results of all these linear fittings are reported in Table 1. From this analysis, it appears that the bandgap of Co_3O_4 remains almost unvaried, with only a slight increase in the sample doped with 20% (at.) vanadium. For MoO_3 instead a progressive decrease of the E_g from the undoped material is evident, up to the 10% (at.) doped sample, after which a plateau is reached, likely as a consequence of a doping saturation effect.

The shape of the Tauc plots at band gap edges reveals the presence of defects within the band gap of the investigated vanadium-doped cobalt oxides, and a substantial shift of E_g for the vanadium-doped molybdenum ones, suggesting that electronic properties of these MO semiconductors are affected by vanadium inclusion. Therefore, a more detailed electronic characterization is required to understand the effect of the ionic dopant on the energetics of these species, which can be obtained by Kelvin Probe Microscopy (KPM), together with a precise analytical determination of the actual quantity of dopants present in the lattice, which can be obtained by Inductively Coupled Plasma Optical Emission Spectrometry (ICP-OES) analysis.

Although similar synthetic conditions were adopted for both the V-doped MOs, we can state with good approximation that only MoO₃ has been successfully doped, as shown by ICP analysis, whose results are reported in Table 1. More in detail, significantly lower amounts of vanadium are found within the Co₃O₄-based samples with respect to the MoO₃-based ones, despite the experimental and nominal doping concentrations being similar. This result is in substantial accordance with the trend in E_g values determined from the Tauc plots, in which the band gap does not change in Co₃O₄, while it decreases with increasing doping in MoO₃, for at least the first three samples (see Figure 4 and Table 1). Furthermore, the ICP analysis highlights that a significative amount of dopant is found already at very low V concentrations in MoO₃, suggesting that a substitutional doping might occur

and that the inclusion of vanadium ions can be tuned acting on the stoichiometry of the reactants. On the contrary, the Co_3O_4 samples do not show any relevant vanadium incorporation except for the 20% (at.) specimen, which most likely is a biphasic material, i.e. a mixed V_2O_5 - Co_3O_4 composite, as anticipated from P-XRD (Figure 2b). The reason for this different doping behavior with respect to the vanadium ion dopants can probably be ascribed to the different crystal structures of the MOs with α -MoO₃ and V_2O_5 being both orthorhombic whereas Co_3O_4 having a cubic lattice. In light of these considerations, it appears reasonable to foresee an easier accommodation of the V(V) cations in the structure of MoO₃ with respect to that of Co_3O_4 . On the other hand, we exclude a pure influence of the ionic radii of the cations on the doping efficiency, because these are comparable for all the cations here considered, with the same coordination number (65/54 pm for Co (II/III), 59 pm for Mo(VI) and 54 pm for V(V)).[55]

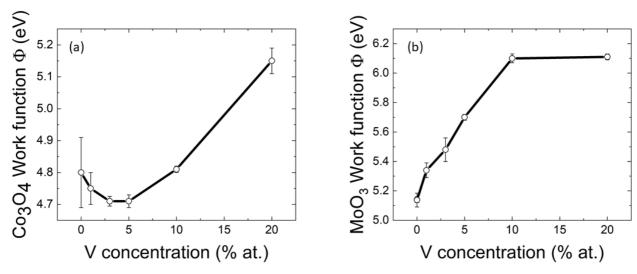


Figure 5. Work function values estimated through Kelvin probe microscopy analysis for the (a) Co₃O₄:V and (b) MoO₃:V samples series.

KPM analysis provides a value of the work function (WF), which can substantially vary upon effective chemical doping, and thus provides information on the doping character (p- or n-) in the semiconducting materials. The trends in WF of the MO materials (Figure 5) are highly related to the optical and ICP data: in the Co₃O₄:V samples series the WF remains practically unchanged (4.7÷4.8 eV) across most doping values except for the highest one, for which a significative variation takes place (from ~4.75 eV up to ~5.15 eV). The increased WF being obtained only at the highest V-doping level in Co₃O₄ can be related to the presence of the second V₂O₅ phase formed, which is perhaps located on the external surface of the MO mesostructures, thus largely contributing to the measured value (WF of pure V₂O₅ should be ~7 eV [56]). On the contrary, for the MoO₃ samples, a linear increase of the WF (from 5.14 eV to 6.10 eV) is observed with increasing dopant concentration, for the lowest values thereof, while the WF does not increase further only at the highest concentration (with a 6.11 eV WF value obtained when the actual amount of vanadium in the MO doubles from 10 at% to 20 at%), thus suggesting also in this case the occurrence of a phase separation within the material as for the case of Co₃O₄:V 20 at%. These results (with nominal doping concentrations corroborated by ICP data), suggest that only in the case of MoO₃ an hypothetical substitutional pdoping of the material is obtained by using the hydrothermal method, whereas for Co₃O₄ any additional determined p-character can be only attributed to the presence of a V₂O₅ phase formed in conjunction. However, an interesting two-phase composite material appear, with high crystalline content as revealed by P-XRD, which possesses the characteristics of both the constituents (the Eg of pristine Co₃O₄ and a deeply located Fermi level similar to V₂O₅), what could be useful for photovoltaic applications.

Table 1. Summary of chemical and electrical properties for the series of hydrothermally synthesized undoped and V-doped Co₃O₄ and MoO₃ samples investigated in the present study.

Sample	$V\%^{I}$	$E_g (eV)^2 (\pm 4\%)$	$WF (eV)^4$
Undoped Co ₃ O ₄	-	1.74; 2.24 ³	4.8 ± 0.11
Co ₃ O ₄ :V (1% at)	< 1	1.50; 2.20 ³	4.75 ± 0.05
Co ₃ O ₄ :V (3% at)	< 1	1.50; 2.20 ³	4.71 ± 0.02
Co ₃ O ₄ :V (5% at)	< 1	1.65; 2.14 ³	4.71 ± 0.02
Co ₃ O ₄ :V (10% at)	< 1	1.48; 2.35 ³	4.81 ± 0.01
Co ₃ O ₄ :V (20% at)	12	1.63; 2.62 ³	5.15 ± 0.04
Undoped MoO ₃	-	2.8	5.14 ± 0.05
MoO ₃ (1% at)	1	2.3	5.34 ± 0.05
MoO ₃ (3% at)	3	2.1	5.48 ± 0.08
MoO ₃ (5% at)	4	2.1	5.70 ± 0.02
MoO ₃ (10% at)	6	2.2	6.10 ± 0.03
MoO ₃ (20% at)	13	2.3	6.11 ± 0.02

 $^{^1}$ Actual vanadium atomic concentration as determined by ICP analysis and calculated as: V % = number of V dopant atoms/100 host metal atoms (namely, Mo or Co); 2E_g extracted from Tauc plot analysis with a $\pm 4\%$ associated error; 3 For Co $_3$ O $_4$ two E_g values are extracted; 4 Determined by KPM analysis.

Conclusions

In this work we demonstrated the efficient incorporation of V ions in a MoO₃ scaffold until a relatively high atomic percentage (10%), resorting to a green hydrothermal method that starts from polyoxometalate and carboxylate precursors. We also showed the effect of such an incorporation on

the work function of the MO semiconducting scaffold, which results in a progressive (and almost linear) increase (with respect to the vacuum level), thus allowing us to predict an effective p-doping of the material that enables tuning of the charge transport properties of the materials, whose actual determination remains the subject of future work. In addition, it should be pointed out that the nature of the Mo(VI) substitution with aliovalent extrinsic V(V) cations in the lattice is only hypothesized at the moment, and its confirmation would be obtained through X-ray absorption spectroscopy investigations performed at synchrotron, which is a suitable method to investigate the typology of ion incorporation into doped materials.

On the other hand, we showed that a low band gap Co₃O₄ MO semiconductor (also prepared through hydrothermal synthesis) cannot guest V ions into its lattice, although V(V) and Co(II/III) ionic radii are quite similar in dimension, and the modulation of the WF is achievable only when a relatively high concentration of vanadium precursor is added, thus forming a 2-phases compound based on V₂O₅ and Co₃O₄. Although the synthetic goal of this work was mainly demonstrating the possibility of substitutional (or even interstitial) doping of the two considered MO matrices, we will next characterize this Co-V composite further, to better understand its structural features and evaluate its real potential for application in sustainable technologies for conversion of light energy into other useful forms (electricity, solar fuels, but even into light energy storage applications, given the relevance of cobalt oxides in battery-like devices).

Experimental section

All reagents and solvents were purchased from Sigma Aldrich, if not otherwise specified, and used as received. Powder X-Ray Diffraction was carried out on a Bruker D8 Advance Plus diffractometer using the Cu K_{α} radiation. Patterns for Co_3O_4 -based samples were recorded in the range $10\text{-}70^\circ$ with a 0.027° (2Θ) scan step and 0.7 s per step acquisition time. For the Co_3O_4 :V 20% (at.) sample, one additional XRD pattern was recorded in the range $18\text{-}40^\circ$ with a 0.027° (2Θ) scan step and 2 s per step acquisition time. The XRD patterns of the MoO_3 -based samples were collected with the same instrument in the range $10\text{-}80^\circ$ with a $0.014^\circ(2\Theta)$ scan step and 0.3 s acquisition time per step.

Scanning electron microscopy images were recorded with a Zeiss SUPRA 35VP instrument.

UV-Visible reflectance spectra were acquired on a Cary 5000 spectrophotometer equipped with an integrating sphere.

Kelvin probe microscopy measurements on hydrothermally synthesized MO powders were carried out in ambient air with an atomic force microscope MFP-3D by Asylum Research (Oxford Instruments, UK). A probe ASYELEC.02 was used, with nominal cantilever resonance frequency of 300 kHz, and tip coated with 25 nm thick Ti/Ir film. The scan was two-pass, with surface potential measured during the second pass at elevated height (typically 80 nm). The WF of the tip was first determined, by measuring the electrical surface potential V on highly-oriented pyrolitic graphite (HOPG), whose work function was assumed to be 4.6 eV. Measurements were carried out on a thick (bulk) layer of sample powder, pressed to form a solid pellet, finding consistent values, within the estimated uncertainty (± 100 mV). The obtained value resulted from averaging the means from N=4 images of typical 5 μ m scan size, in different sample locations.

Elemental analysis was carried out via Inductively Couple Plasma Optical Emission Spectrometry (ICP-OES), with an iCAP 7600 DUO (Thermo Fisher Scientific). Samples were weighted and digested in a single overnight step, in the case of Co_3O_4 -based samples, in a flask with aqua regia; MoO_3 -based samples were instead digested in a two-step process, first with HF and then with aqua regia. The digested samples were diluted to 10 mL using ultrapure Milli-Q water and filtered using a 0.45 μm PTFE filter before the analysis. ICP-OES was used to determine the relative amount of vanadium with respect to the metal in the MO sample. Values were evaluated using the Qtegra software (Thermofisher).

Hydrothermal synthesis of V-doped Co₃O₄ and V-doped MoO₃.

For a typical hydrothermal synthesis of V-doped Co₃O₄ and V-doped MoO₃, adapting procedures reported in literature [35,57], a given amount of metal precursor are dissolved in deionized water (10 mL). The precursor is either 0.15 M cobalt acetate tetrahydrate (Carlo Erba, City, Country) or 0.05 M ammonium eptamolybdate tetrahydrate (Alfa Aesar, City, Country) and ammonium metavanadate, in order to have in the mixture different atomic ratios between cobalt or molybdate precursor and vanadium (V: 1%, 3%, 5%, 10%, 20% at.). At the cobalt precursor solution, oxalic acid with a molar ratio 1:1 with respect to cobalt acetate is added, following by stirring for 30 min. The molybdenum precursor solution is instead stirred for 20 min, then 275 µL of HCl 37% v/v are added, and next the solution is stirred for other 20 min. Each solution is prepared in a A255AC PTFE cup (Parr Instrument Company). After the dissolution of the reagents, the PTFE cup is placed in a stainless steel 4745 General Purpose Acid-Digestion Bomb (Parr Instrument Company) and heated at 150 °C for 6 h (Co₃O₄ synthesis) or 16 h (MoO₃ synthesis). After the reaction, the autoclave is allowed to cool down at room temperature. The resulting solid powder is isolated by centrifugation, washed twice with deionized water and once with absolute ethanol, and dried in an oven at 80 °C. Finally, the powder is calcinated in a muffle at 400°C for 2 h (Co₃O₄ synthesis) or at 500°C for 3 h (MoO₃ synthesis), to convert it to the desired crystalline phase.

Author contributions

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Conflicts of Interest

The authors declare no conflict of interest.

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