

Review

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Review

Advances in CRISPR Plant Applications

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Abstract

The ability to precisely edit genetic characteristics with a CRISPR (Clustered Regularly Interspaced Short Palindromic Repeats)/Cas (CRISPR-associated) immunity complex is a revolutionary advance in science. Originally discovered in bacteria as part of a natural defense mechanism against viruses, CRISPR/Cas provides a precise, efficient, and relatively simple method for editing genes in microbes, plants, animals, and humans. The process relies on the Cas protein, an enzyme that cleaves and unwinds DNA at targeted locations. This process is guided by RNA sequences complementary to the DNA or RNA sequence of interest, allowing for changes to the genome through innate non-homologous end joining (NHEJ) and homology-directed repair (HDR). The potential applications of CRISPR/Cas are immense and in agriculture, is facilitating crop development with resistance to abiotic, biotic, and agronomic characteristics that improve yield, quality, and food security. Gene editing also facilitates the relatively rapid modification of regulatory and complex pathways that enable studies to advance our understanding of gene function. This review provides an update of the fast-evolving CRISPR/Cas modification of important crops to address emerging global population, environmental and climate challenges.

Keywords: immunity; RNA; gene editing; crop improvement

Introduction

Traditional plant breeding and transgenic/cisgenic genetically modified plants/organisms (GMOs) capabilities to improve crop production have been restricted by relatively long timelines, lack of precision, and acceptance limitations. Precise genetic engineering methods have emerged, but application of zinc finger nucleases (ZFN) and Tal effector nucleases (TALEN) have not been widely applied because of the complexity [1,2]. A relatively simple method for site-specific gene editing was recently discovered in prokaryote adaptive immunity involving clustered regularly interspaced short palindromic repeats (CRISPR) and CRISPR-associated (Cas) nuclease [3]. Remarkably, a non-coding single guide RNA (sgRNA) may target nucleic acid and direct a Cas endonuclease to cleave nucleic acid with specificity, and the genomic site is subsequently repaired by innate cellular repair mechanisms.

CRISPR was initially observed as an unusual, interrupted repeat of sequences in *Escherichia coli* [4]. Subsequently, the term CRISPR was introduced to describe the increasing reports describing the occurrence of similar sequences [5,6]. Several breakthroughs indicated spacers matched viral sequences indicating an adaptive immunity mechanism, identified the Cas9 sequence and adjacent Protospacer Adjacent Motif (PAM), and confirmed bacterial immunity against phage infection [7–13]. A key advance in our understanding of CRISPR was the observation that the clustered repeats were associated with CRISPR-associated (Cas) proteins with helicase and nuclease motifs [14]. Further characterization identified essential non-coding CRISPR RNA (crRNA) as the guiding sequence and trans-activating CRISPR (tracrRNA) that complexes with crRNA to secure Cas protein and target DNA for cleavage. In *Streptococcus pyogenes* the CRISPR Cas9 complex includes a trans-activating CRISPR RNA combined into a single guide RNA (sgRNA) and the crRNA may be synthesized to target key sequences for editing [3]. A simplified engineered two-part CRISPR-Cas9

or inhibit translation [21]. This process does not alter the genomic DNA but rather downregulates replication and gene expression transiently or stably through transgenic constructs. Applications of antisense RNA have grown rapidly since the initial reports of capabilities to alter phenotype and obtain high levels of disease resistance [22,23]

Mechanisms of adaptive RNA immunity differ in that CRISPR-Cas gene editing is a DNA-level modification via nuclease activity and silencing is an RNA-level suppression via small RNA-mediated degradation by the RISC [21]. Whereas CRISPR-Cas are usually permanent genomic changes, RNAi may be transient or semi-stable depending on the delivery method. Precision of CRISPR-Cas and RNAi is high, but off-target mutations or unexpected expression downregulation may occur. Regulatory agency evaluation is similar for RNA immunity products, but consumer acceptance is often influenced by delivery method and novelty of the plant-trait combination. RNAi is often effective for transient applications of exogenously applied double-stranded RNA (dsRNA) to the targets with nanoparticle protection and optimized delivery [24,25]. While RNAi is ideal for temporary gene silencing and functional genomics studies, CRISPR is often applied in genome editing, gene therapy, and studying gene function [3]. CRISPR-Cas is particularly well-suited for creating knockouts, correcting alleles, and engineering cis-regulatory elements and offers precision breeding opportunities without necessarily introducing foreign DNA. In summary, RNAi and CRISPR are powerful adaptive immunity tools for gene manipulation, but mechanisms, targets, and applications differ significantly.

CRISPR-Cas Characterization

Agroinfiltration is considered a transient sequence delivery procedure that utilizes *Agrobacterium tumefaciens* strains, such as GV3101 or EHA105, to deliver foreign DNA into plant tissues [26]. Frequently used in gene expression studies, agroinfiltration has been widely adapted for functional genomics and genome editing research notably with CRISPR Cas-systems. A relatively simple, cost-effective, rapid, and efficient procedure has made agroinfiltration an invaluable method for characterization of CRISPR targets and constructs (Figure 2). Screening of vector and construct efficiency in generating gene edits may be determined by reporter genes such as luciferase, fluorescent proteins, or phytoene desaturase (PDS) [27–29]. Delivery into protoplasts or leaves and axillary meristems through agroinfiltration facilitates the relatively rapid determination and optimization of the expression vectors and regulatory elements. For example, expression of sgRNA and Cas may be elevated with the use of an enhancer such as the duplicated CaMV 35S promoter [30]. Combination of the enhancer and a promoter with a defined transcription start nucleotide to produce sgRNA can increase efficiency of gene editing (Figure 2). Observation of tissue culture or soil propagated plant editing occurs within weeks and allows for relatively fast widescale screening of sgRNA vectors and production of gene edited tissues.

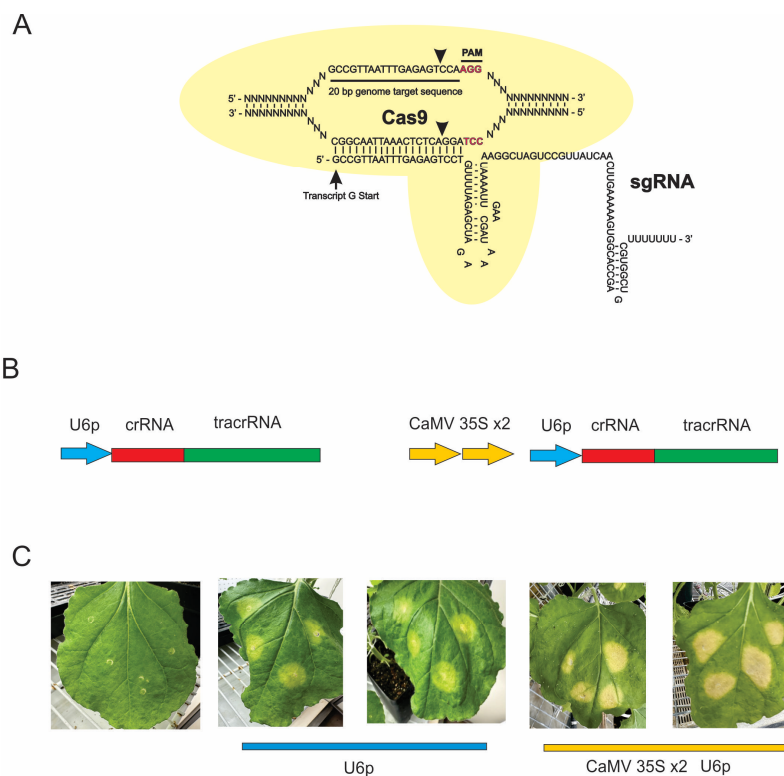


Figure 2. Application CRISPR-Cas to facilitate vector development and determine editing efficiency. A) Illustration of crRNA sequence for phytoene desaturase (PDS) in *Nicotiana benthamiana* in a sgRNA Cas complex [18,26]. B) Schematic diagram of DNA constructs used for expression and characterization of impact with the PDS visual reporter crRNA and tracrRNA [26,33,34]. C) Agroinfiltration of *N. benthamiana* leaves 3 weeks post-infiltration showing impact of the duplicated CaMV 35S promoter-enhancer as previously described [18,26,30,34].

CRISPR-Cas Delivery

Several procedures are available for stable plant genome knockout or gain of function editing (Figure 3). Protoplasts allow direct delivery of sgRNA and Cas but are relatively slow, requiring the regrowth of cell walls and use of phytohormones that can cause undesirable somaclonal off-target mutant phenotypes [31]. Production of callus from wounded tissues with *A. tumefaciens* delivery of sgRNA and Cas reduces exposure to phytohormones and plant production timelines. While axillary meristems produce gene edited adventitious shoots within weeks in culture-free propagation with minimal need of phytohormones and developmental regulators but often produces chimeric tissues [18,32].

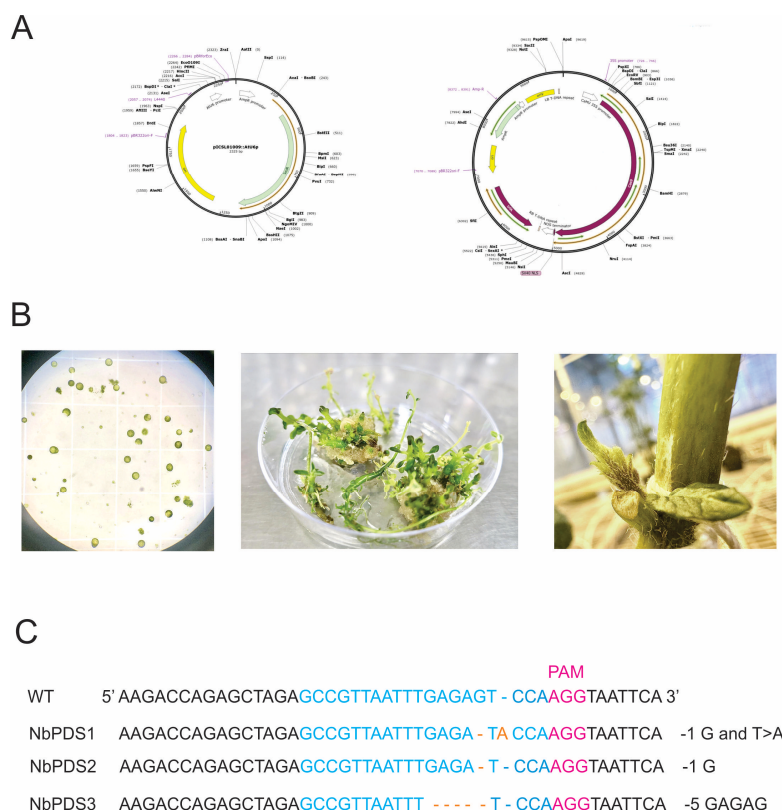


Figure 3. Introduction of CRISPR-Cas into plants for sequence editing. A) Binary vectors for *Agrobacterium tumefaciens*, simultaneously expressing sgRNA with desired crRNA target sequence [33,34]. B) Methods for transitional transformation include protoplasts (left), wounded tissue and callus formation (center), and axillary meristems (right) producing adventitious shoots (right) [18]. (C) Sequence of phytoene desaturase (PDS) editing detected following agroinfiltration of *Nicotiana benthamiana* leaves 3 weeks post-infiltration identifies nucleotide insertions and deletions (gold) as described by previous studies [18,26].

Abiotic Stress Resilience: Single Genes to Network Modulation

Abiotic stresses, including drought, salinity, extreme temperatures, and oxidative stress, remain major constraints on crop productivity under changing climates and intensifying production pressures. Although traditional breeding has improved stress tolerance, progress is often slow because these traits are typically quantitative, polygenic, and strongly influenced by environmental conditions. Transgenic strategies have introduced beneficial alleles, but regulatory barriers and public concerns have limited widespread adoption. The emergence of CRISPR-Cas genome editing has shifted this paradigm by enabling precise modification of endogenous genes and regulatory elements, allowing targeted rewiring of stress-response networks without necessarily introducing foreign DNA. One of the most significant advances is the capacity to modulate hormone signaling pathways that integrate environmental sensing with growth regulation (Table 1). For example, editing ABA-related regulators such as *AREB1* genes enhances drought responsiveness by fine-tuning stomatal closure and water-use efficiency [36], while modifications to *OST2* alter guard cell dynamics [35]. Importantly, these examples illustrate a broader shift in engineering strategy; rather than constitutive overexpression of stress-response genes, that often imposes growth penalties, CRISPR enables adjustment of signaling sensitivity, thereby balancing stress tolerance with yield stability.

Table 1. Abiotic CRISPR-Cas improvements.

Trait	Plant	Locus	Reference
Drought	<i>Arabidopsis</i>	<i>AtOST2</i>	35

		<i>AtAREB1</i>	36
	<i>Glycine max</i>	<i>GMMYB118</i>	37
	<i>Orza sativa</i>	<i>OsERA1</i>	38
		<i>OsPUB7</i>	39
		<i>StDRO2</i>	40
	<i>Zea mays</i>	<i>ZmHDT103</i>	41
Salt	<i>Arabidopsis</i>	<i>AtWRKY3, AtWRKY4</i>	42
		<i>AtACQOS</i>	43
	<i>G. max</i>	<i>GmDrb2a, GmDrb2b</i>	44
		<i>GmAIR</i>	45
		<i>GmNHL1</i>	46
		<i>GmCG</i>	47
	<i>Hordeum vulgare</i>	<i>HvGSK1.1</i>	48
	<i>Medicago truncatula</i>	<i>MtHEN1</i>	49
	<i>O. sativa</i>	<i>OsDST</i>	50
		<i>OsRAV2</i>	51
		<i>OsRP22</i>	52
		<i>OsNAC45</i>	53
		<i>OsSPL10</i>	54
		<i>OsTPP3</i>	55
	<i>Solanum lycopersium</i>	<i>SIHyPRP1</i>	56
		<i>SIHAK20</i>	57
	<i>Solanum tuberosum</i>	<i>Stcoilin</i>	58
	<i>Triticum aestivum</i>	<i>TaHAG1</i>	59
	<i>Zea mays</i>	<i>ZmHKT2</i>	60
Heat	<i>Gossypium hirsutum</i>	<i>GhPGE, GhCLA1</i>	61
	<i>Lactuca sativa</i>	<i>LsNCED4</i>	62
	<i>O. sativa</i>	<i>GmHSP17.5Ep</i>	63
		<i>OsDEP1, OsROC5</i>	64
		<i>OsGER4</i>	65
		<i>OsPYL</i>	66
		<i>OsTMS5</i>	67
	<i>S. lycopersicum</i>	<i>SIAGL6</i>	68
		<i>SICPK28</i>	69
		<i>SIMAPK3</i>	70
	<i>T. aestivum</i>	<i>TaHsfA1</i>	71
	<i>Z. mays</i>	<i>ZmTMS5</i>	72
		<i>ZmHSPs</i>	73
Cold	<i>O. sativa</i>	<i>OsPRP1</i>	74
		<i>OsHLH57</i>	75
	<i>S. lycopersicum</i>	<i>SICBF1</i>	76
	<i>S. tuberosum</i>	<i>StInv</i>	77
	<i>T. aestivum</i>	<i>TaPGK</i>	78
	<i>Z. mays</i>	<i>ZmG6PDH1</i>	79
Metal	<i>Arabidopsis</i>	<i>Atoxp1</i>	80
	<i>O. sativa</i>	<i>OsARM1</i>	81
		<i>OsHAK1</i>	82
		<i>OsLCD</i>	83
		<i>OsLCT1</i>	84
		<i>OsMYB84</i>	85
		<i>OsNIP3</i>	86

		<i>OsNramp5</i>	87
		<i>OsNRAMP1</i>	88
		<i>OsZIP5, OsZIP9</i>	89
		<i>OsPRX2</i>	90
		<i>OsATX1</i>	91
	<i>T. aestivum</i>	<i>TalPK1</i>	92
Herbicide	<i>Brassica napus</i>	<i>BnALS</i>	93
	<i>Manihot esculenta</i>	<i>MeEPSPS</i>	94
	<i>O. sativa</i>	<i>OsALS</i>	95
		<i>OsTB1</i>	96
		<i>OsPUT1/2/3</i>	97
		<i>OsACC</i>	98
UV Radiation	<i>O. sativa</i>	<i>OsCOP1</i>	99
Oxidation	<i>O. sativa</i>	<i>OsCAT2</i>	100

Applications targeting salinity and temperature tolerance further demonstrate how genome editing can refine key regulatory nodes in plant stress physiology. Editing ion transporters such as *ZmHKT2* improves sodium exclusion or compartmentalization, enhancing ionic homeostasis under saline conditions [60], while disruption of negative regulators such as *HyPRP1* in tomato increases survival under high salinity [56]. However, these interventions also highlight an important limitation; modification of ion transport or hormone signaling pathways can generate pleiotropic effects on development and nutrient balance. Consequently, emerging approaches emphasize multiplex editing and promoter engineering to modulate the spatial or temporal expression of target genes rather than relying solely on gene knockouts. A similar transition toward regulatory network engineering is evident in temperature stress responses. CRISPR-mediated manipulation of heat shock factors (HSFs), heat shock proteins (HSPs), and upstream regulators such as *SIAGL6*, *ZmTMS5*, and *SIMAPK3* enhances thermotolerance by stabilizing proteins and reproductive tissues during heat stress [68,70,72], while editing targets including *OsMYB*, *VInv*, and proline-rich proteins improves cold tolerance through increased membrane stability and osmolyte accumulation [74,77,85]. Herbicide resistance was similarly obtained by editing the acetolactate synthase *OsALS*, that is involved in amino acid synthesis [95], and the polyamine uptake transporters *OsPUT*, which improved paraquat resistance without yield loss [97]. Collectively, these studies underscore that CRISPR's greatest potential lies not simply in gene disruption but in reshaping transcriptional and metabolic pathways that coordinate stress adaptation. Because abiotic tolerance is rarely governed by single loci and often reflects quantitative trait loci (QTL) architecture, future progress will depend on multiplex editing of pathway components, integration with genomic selection, and the use of transcriptomic and epigenomic data to identify central regulatory hubs rather than peripheral stress markers.

Elevating Biotic Resilience: Immunity and Ecological Interactions

CRISPR-Cas genome editing, derived from a prokaryotic adaptive immune system, has emerged as a powerful platform for engineering plant responses to biotic stress. Its applications extend across resistance to pathogens, insect pests, and nematodes, as well as the modulation of beneficial plant-microbe interactions (Table 2). Although pesticides, crop rotation, and conventional breeding have historically mitigated biotic stress, these strategies often lack genetic precision, require lengthy breeding cycles, or raise environmental and health concerns. Moreover, resistance breeding is frequently constrained by available germplasm and linkage drag, limiting the speed and specificity with which desirable traits can be deployed. In contrast, CRISPR-Cas enables targeted editing of genes controlling immunity, defense signaling, and host-pathogen compatibility [3], thereby facilitating both incremental improvements and the creation of novel resistance phenotypes through precise modification of coding or regulatory sequences (Table 2). A prominent strategy involves

disruption of plant susceptibility *S* genes, host factors exploited by pathogens during infection. For example, knockout of *MLO* alleles across multiple crops confers durable resistance to powdery mildew [101–103], while CRISPR-mediated mutation of *OsSWEET* genes in rice blocks pathogen-induced activation of sugar transporters by *Xanthomonas oryzae*, enhancing resistance to bacterial blight without detectable developmental penalties [115]. These cases demonstrate how loss-of-function edits can generate broad-spectrum disease resistance while minimizing the growth–defense trade-offs often associated with constitutive activation of immune pathways. Similarly, CRISPR has been used to engineer resistance to plant viruses and viroids either by directly targeting viral genomes or by modifying host factors required for viral replication [123–139]. Although these strategies demonstrate considerable versatility, their long-term durability remains influenced by viral mutation rates and the potential emergence of escape variants.

Table 2. Biotic CRISPR-Cas improvements.

Biotic Stress Type	Pathogen/Pest	Plant	Locus	Reference	
Fungi/ Fungus-like	Powdery mildew	<i>Cucumis sativus</i>	<i>CsMLO8</i>	101	
		<i>Petunia x hybrida</i>	<i>PhMLO</i>	102	
		<i>Solanum lycopersicum</i>	<i>SIMLO</i>	103	
		<i>S. lycopersicum</i>	<i>SIPMR4</i>	104	
		<i>Vitis vinifera</i>	<i>VvMOL3</i>	105	
		Late blight	<i>S. lycopersicum</i>	<i>miR482b/c</i>	106
			<i>Solanum tuberosum</i>	<i>S-genes</i>	107
				<i>CCoAOMT</i>	108
				<i>Solanum americanum</i>	<i>SaNRL1</i>
		Gray mold	<i>S. lycopersicum</i>	<i>SIPL</i>	110
White mold	<i>Glycine max</i>	<i>Gm5g29080</i>	111		
Stripe rust	<i>Triticum aestivum</i>	<i>TaCIPK14</i>	112		
Southern late blight	<i>Zea mays</i>	<i>ZmAGO18b</i>	113		
Rice blast	<i>Oryza sativa</i>	<i>OsPi21</i>	114		
Bacteria	Bacterial blight	<i>O. sativa</i>	<i>OsSWEET115</i>	115	
			<i>OsPUB9</i>	116	
		<i>Citrus sinensis</i>	<i>CsLOB1</i>	117	
		Bacterial speck	<i>S. lycopersicum</i>	<i>SIJAZ2</i>	118
		Bacterial spot	<i>S. lycopersicum</i>	<i>SIBs5</i>	119
		Bacterial leaf streak	<i>O. sativa</i>	<i>OsSULTR</i>	120
		Bacterial wilt	<i>S. lycopersicum</i>	<i>SIPRP1/DEA1</i>	121
				<i>SIGAD2</i>	122
		Virus	Bean yellow dwarf	<i>Nicotiana benthamiana</i>	LIR
Beet severe curly top	<i>N. benthamiana</i>		IR	124	
Tomato yellow leaf curl	<i>N. benthamiana</i>		IR	125	
Tomato yellow leaf curl	<i>S. lycopersicum</i>		CP/Rep	126	
Cotton leaf curl	<i>N. benthamiana</i>		IR	127	
Wheat dwarf	<i>Hordeum vulgare</i>		MP/CP/IP	128	
Cotton leaf curl	<i>N. benthamiana</i>		Rep	129	
Cauliflower mosaic	<i>A. thaliana</i>		CP	130	
Banana streak	<i>Musa spp.</i>		ORF1, 2, 3	131	
Chili leaf curl	<i>N. benthamiana</i>		C + V	132	

	Tomato yellow leaf curl	<i>S. lycopersicum</i>	<i>SIPelo</i>	133
	Cucumber mosaic	<i>N. benthamiana</i>	<i>ORF1a, 3a</i>	134
	Potato virus Y, S, and A	<i>S. tuberosum</i>	P3, CI, CP	135
	Geminiviruses	<i>Manihot esculenta</i>	IR, ORFs	136
	Potato spindle viroid	<i>S. lycopersicon</i>	SIDCL2b	137
	Maize rough dwarf	<i>Z. mays</i>	ZmGD1a	138
	Yellow mottle	<i>O. sativa</i>	OsCPR5.1	139
Pest	Plant hopper	<i>O. sativa</i>	OsCKX	140
	Insects	<i>Gossypium hirsutum</i>	GhMLP423	141
	Chewing insects	<i>G. max</i>	GmUGT	142
	Root-knot nematode	<i>O. sativa</i>	OsHPP04	143
	Cyst nematode	<i>G. max</i>	GmSNAP02	144
	Parasitic weeds	<i>Sorghum bicolor</i>	CCD	145
Beneficial	Mycorrhizal	<i>Marchantia paleacea</i>	CCaMK	146
	Nitrogen fixation	<i>O. sativa</i>	CYP75	147

Beyond pathogens, CRISPR–Cas provides opportunities to strengthen endogenous defenses against herbivores and nematodes while also enabling the rational engineering of beneficial plant–microbe interactions. Unlike transgenic approaches that introduce exogenous toxins, genome editing can enhance native defense pathways, potentially improving regulatory acceptance and ecological compatibility. For instance, modification of cytokinin oxidase/dehydrogenase *OsCKX* genes in rice influences jasmonic acid–mediated insect defense signaling, increasing resistance to chewing and sucking pests [140], while knockout of *GmGUT* genes in soybean alters flavonoid biosynthesis and enhances resistance to chewing insects through relatively minor genomic changes [142]. Resistance to nematodes has likewise been achieved through editing of susceptibility genes such as *HPP04* in rice and *SNAP02* in soybean [143,144], reinforcing a broader conceptual framework in which CRISPR-mediated resistance often arises from removal of host compatibility factors or modulation of defense metabolism rather than introduction of novel resistance genes. Increasing attention is also being directed toward engineering beneficial symbioses with organisms such as arbuscular mycorrhizal fungi and nitrogen-fixing bacteria. Because these associations rely on finely regulated signaling networks, precise genome edits can be particularly advantageous. For example, modification of genes in the common symbiosis signaling pathway, including *SYMRK*, *CCaMK*, and *CYCLOPS*, may enhance mycorrhizal colonization efficiency [146], while manipulation of the flavone biosynthetic pathway in rice promoted bacterial biofilm formation and improved biological nitrogen fixation, resulting in increased seed yield [147]. Collectively, these studies reflect a shift from purely resistance-based paradigms toward optimization of plant holobiont function. As understanding of plant–pathogen–pest–microbe interactions expands, CRISPR–Cas will remain an essential tool for refining immune recognition, regulating defense networks, and improving crop resilience within next-generation crop improvement strategies [148–150].

Phenotype and Agronomic Performance Improvement

CRISPR–Cas9 genome editing has been successfully applied in a range of crop plants to enhance yield, improve quality traits, and boost agronomic performance (Table 3). These advances are increasingly important for meeting the demands of a growing global population while supporting food security and the development of more resilient and efficient agricultural systems. By enabling precise modification of genes controlling plant growth, metabolism, and environmental responses, CRISPR not only accelerates crop improvement but also expands the range of traits that can be modified beyond the constraints of traditional breeding. Yield improvement efforts have largely

focused on genes regulating plant architecture, reproductive development, and resource allocation. For example, CRISPR-mediated editing of the rice grain number gene *Gn1a*, that controls cytokinin degradation, has generated loss-of-function alleles that increase cytokinin levels and enhance grain number and yield [165]. Similarly, editing of *PYL* genes involved in abscisic acid signaling has produced rice plants with optimized architecture and improved grain production [167]. In tomato, targeted modification of *SlIAA*, a regulator of parthenocarpy, and the polygalacturonase gene *PG* has resulted in seedless fruit and delayed softening, respectively, improving both productivity and postharvest shelf life [172,173]. These examples highlight how CRISPR enables direct manipulation of developmental pathways that were previously difficult to modify with precision.

Table 3. Phenotypic agronomic CRISPR-Cas characteristic improvements.

Plant	Locus	Trait	Reference
<i>Brassica napus</i>	<i>BnITPK</i>	Phytic acid	151
<i>Ipomoea nil</i>	<i>DFR-B</i>	Flower colour	152
<i>Jatropha curcas</i>	<i>JcCYP735A, JcCKX</i>	Growth	153
<i>Citrullus lanatus</i>	<i>PDS gene</i>	Colour	154
<i>Glycine max</i>	<i>GmFT2a</i>	Flowering	155
<i>Hordeum vulgare</i>	<i>GW2.1</i>	Seed set	156
	<i>Hina</i>	Grain hardness	157
	<i>HvHGGT, HvHPT</i>	Vitamin E	158
<i>Manihot esculenta</i>	<i>MeMSIII</i>	Starch synthesis	159
	<i>MeCYP79D1</i>	Cyanide	160
<i>Oryza sativa</i>	<i>OsIAA23</i>	Development	161
	<i>OsCKX</i>	Growth and quality	162
	<i>OsRDD1</i>	Photosynthesis	163
	<i>OsHHO3</i>	Nitrogen uptake	164
	<i>OsGn1a, OsGL3</i>	Grain number/size	165
	<i>OsBADH2</i>	Fragrance	166
	<i>OsPYL9</i>	Yield	167
	<i>OsSD1</i>	Lodging	168
	<i>OsRc, OsRd</i>	Red rice	169
<i>Petunia hybrid</i>	<i>PhACO</i>	Longevity	170
	<i>PhPDS</i>	Albino	171
<i>Solanum lycopersicon</i>	<i>PI, PG2a, TBG4</i>	Fruit shelf-life	172
	<i>SlIAA9</i>	Parthenocarpy	173
<i>Solanum tuberosum</i>	<i>StMYB44</i>	Phosphate transport	174
	<i>StGBBS</i>	Starch quality	175
	<i>StSS6</i>	Starch quantity	176
	<i>StSBE</i>	Starch quality	177
	<i>STPDS</i>	Carotenoids	178
	<i>St16DOX</i>	Glycoalkaloids	179
	<i>StSSR2</i>	Glycoalkaloids	180
	<i>StPPO2</i>	Enzymatic browning	181
	<i>FtsZ1</i>	Starch granule size	182
<i>Triticum aestivum</i>	<i>TaARE1</i>	Nitrogen use	183
	<i>TaRPK1</i>	Yield	184
		Zn and Fe uptake	185
	<i>TaGW2</i>	Seed size and weight	186
<i>Zea mays</i>	<i>SSU-crt1, ZmPSY</i>	Carotenoid increase	187
	<i>ipdC</i>	Improved growth	188
	<i>ZmSWEET1b</i>	Sugar transport	189

<i>Zmbadh2</i>	Aroma	190
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Beyond yield, CRISPR-based potato varieties with modified granule-bound starch synthase *StGBSS* influences composition [175], while disruption of the inositol tetrakisphosphate kinase gene *BnITPK* in oilseed crops reduces phytic acid content, improving mineral bioavailability and nutritional quality [151]. In wheat, modification of *TaGW2*, a negative regulator of grain weight, increases grain size and mass, contributing to improved baking quality and market value [186]. Genome editing has also been used to improve crop performance under diverse environmental conditions. In soybean, editing of flowering-time genes *GmFT2a* and *GmFT5a* has enabled the development of varieties better adapted to different latitudes and seasonal conditions, supporting broader cultivation and improved yield stability [155]. Collectively, these studies illustrate CRISPR's versatility in refining developmental, metabolic, and adaptive pathways to simultaneously enhance yield potential, nutritional quality, and environmental resilience. As plant genomic and transcriptomic resources continue to expand, the identification of new gene and regulatory targets will further increase the precision and scope of genome editing strategies, positioning CRISPR as a central tool for developing crop varieties capable of meeting evolving agronomic, industrial, and societal demands.

Future Applications of Gene Editing in Plants

CRISPR–Cas systems have transformed plant genome engineering by enabling precise, multiplexed, and increasingly transgene-free modification of agronomic traits with substantially greater speed and predictability than conventional breeding or earlier nuclease platforms. Following their adaptation for genome editing, CRISPR tools were rapidly deployed in crops to generate targeted knockouts, allele replacements, and regulatory modifications affecting yield, disease resistance, and abiotic stress tolerance (Figure 4). Compared with previous genome repair and modification, CRISPR offers simpler design, lower cost, and scalable multiplexing, features particularly valuable for editing plants recalcitrant to tissue culture propagation, redundant gene families and polyploid genomes. As gene editing methodologies continue to evolve, their applications are expected to expand significantly in the future, especially when combined with other emerging technologies such as deep sequencing, epigenetics, and artificial intelligence [191–203]. Combining multiple sgRNA is providing an accelerated genetic editing strategy to accelerate crop improvement, especially when pathways are identified that confer value-added characteristics [204]. However, technical and biological constraints remain significant; PAM requirements restrict targetable loci, efficient homology-directed repair is rare in most somatic plant tissues, delivery and regeneration are genotype-dependent and often recalcitrant, and polyploidy complicates complete allele modification. Off-target activity and regulatory heterogeneity across jurisdictions further hinder application. Thus, while CRISPR–Cas platforms provide unparalleled precision and versatility for crop improvement, their agronomic impact ultimately depends on advances in delivery systems, tissue culture independence, and deeper understanding of plant DNA repair and genome complexity.

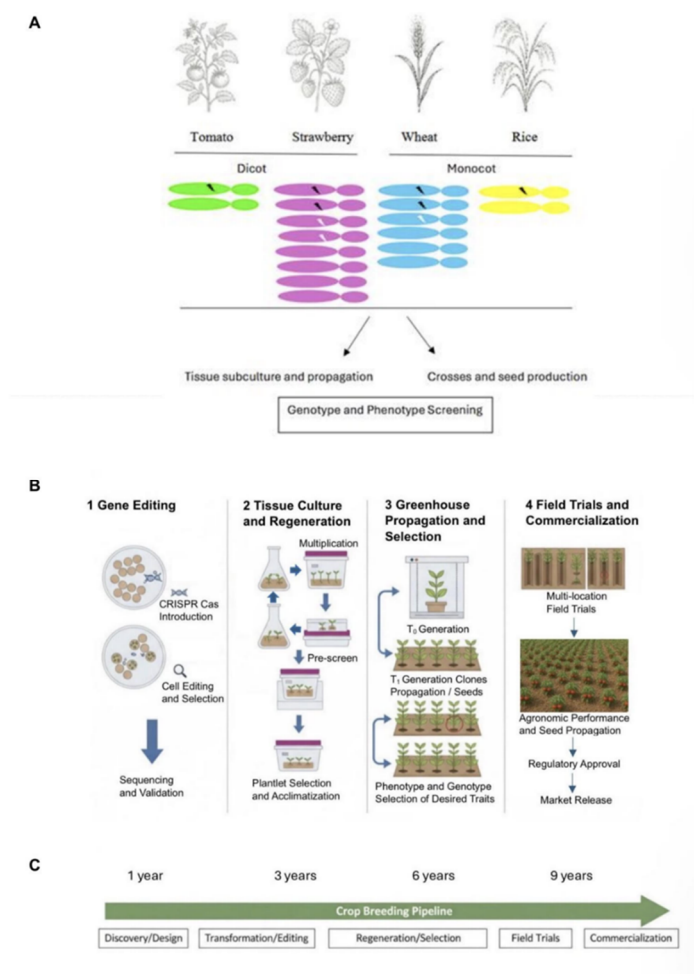


Figure 4. Schematic overview of key considerations and limitations associated with CRISPR–Cas–mediated crop breeding. A) Gene editing of chromosomes (colored) in polyploid plants can generate dominant, codominant, incompletely dominant, additive, or recessive alleles (edits indicated by black and white zigzag arrows), with reported editing efficiencies of up to 89% in dicots and 91% in monocots [34]. B) Edited tissues may be multiplied through subculture and vegetative propagation or through sexual crosses and seed production, followed by molecular screening to determine genotypic sequences, the presence of transgenic nucleic acids, and levels of heterozygosity. Current CRISPR–Cas applications are largely limited to well-characterized, simply inherited traits, whereas complex quantitative trait loci remain challenging targets. C) Phenotypic screening of germplasm is essential to confirm trait expression, detect deleterious off-target edits, and ensure agronomic performance. While a known single locus edit may be achieved within months for trait modification, the timeline for variety selection and release still involves many steps over several years.

Emerging computational and technological innovation is further expanding the scope and precision of plant genome editing. This may be especially important for crops that lack a diverse genetic gene pool and are especially susceptible to attack by emerging pathogens and vulnerable to extreme growing conditions [205–217]. The AI-assisted analysis of large genomic datasets has started to improve guide RNA design and reduce off-target activity, a persistent challenge resulting from the inherent tolerance of CRISPR systems to guide–target mismatches [5–14]. Such unintended cleavage events can generate genomic rearrangements, including deletions, inversions, or translocations, that may activate stress-response pathways, highlighting the need for improved predictive algorithms and enhanced editor specificity. AI-driven modeling and structural prediction platforms, such as SWISS-Model and AlphaFold2, also facilitate the prediction of protein-level consequences of genomic edits, thereby accelerating the identification of functional targets [218,219]. At the technological level,

advances in delivery systems, including viral vectors, nanoparticles, agroinfiltration, biolistic methods, and meristematic injection, are expanding the diversity of crops amenable to genome editing while allowing greater spatial or temporal control of CRISPR activity [24,220–223].

CRISPR platforms consistently outperform earlier genome-editing platforms in terms of design simplicity, multiplexing capacity, and editing efficiency, with Cas9 frequently achieving mutation rates of 50–80% in protoplasts and 10–70% in stable transformants [34–147,151–190]. As these technologies continue to evolve, they are enabling new strategies such as accelerated domestication of wild plant species, engineering of metabolic pathways for pharmaceutical or biofuel production, and optimization of crop traits through regulatory and epigenetic modification. The emergence of base and prime editing that combines Cas9 with a reverse transcriptase to program a prime editing guide RNA (pegRNA) that specifies the target site and encodes the desired edit, further extends precision by enabling predictable nucleotide substitutions without double-strand DNA breaks [224]. However, the deployment of genome-edited crops remains shaped by regulatory frameworks, intellectual property considerations, and public acceptance, that vary considerably among jurisdictions [19,20,225,226]. The commercialization of genome-edited tomatoes with elevated γ -aminobutyric acid (GABA) levels in Japan illustrates the growing transition of CRISPR technologies from experimental platforms to agricultural products [227], while also highlighting the complex legal and societal landscape that continues to influence their global adoption.

Conclusions

The future of gene editing in plants promises to revolutionize global agriculture and food systems. By enabling targeted modifications with high specificity and efficiency by endogenous repair mechanisms, this technology empowers researchers to address pressing issues with unprecedented speed and possibilities, from food security and population growth to environmental sustainability during climate and market needs. Continued interdisciplinary collaboration and responsible innovation exploiting emerging technologies and advances will be key to realizing the full potential of plant gene editing. Innate RNA adaptive immunity represents exciting tools for plant genetic research and biotechnology improving product development. CRISPR's precision and permanence contrast with the flexibility and reversibility of RNAi-based approaches and complements existing breeding technologies. The choice of technology to address crop challenges should be decided by experimental objectives, regulatory context, and desired transient or stable outcome. For optimal results, integrated approaches leveraging various technologies will offer synergistic advantages in functional genomics and multidisciplinary crop improvement programs for industry and global populations.

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