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Review

# Yellow Mealworm (*Tenebrio molitor*) for a Resilient Circular Bioeconomy: Trade-offs Between Industrial-Scale and Arid-Zone Production Models

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## Abstract

The yellow mealworm, *Tenebrio molitor* (*T. molitor*), is gaining recognition as a reliable and sustainable source of protein. Its potential fits well with circular and low-tech bioeconomy strategies. In particular, low-input models adapted to arid conditions are emerging as a distinct pathway, linking insect farming with territorial resilience. This review covers developments between 2020 and 2025, with a focus on scientific progress and regulatory approvals such as those issued by EFSA in Europe. Several new applications have emerged, including enzymatic hydrolysates, lipid recovery, and the extraction of chitosan from exuviae. Uses now span animal nutrition, biodegradable materials, and bioactive food ingredients. In comparison with conventional livestock production, the yellow mealworm shows a much lower level of greenhouse gas emissions, requires less water, and uses land more efficiently. However, key challenges remain, including inconsistent frass composition, allergenic risks, and mixed consumer perceptions. This review further identifies a key sustainability trade-off between high-yield, energy-intensive industrial production and decentralized, low-input systems suited for arid regions, proposing the latter as a novel pathway for territorial resilience. This work brings together recent findings to assess the value of *T. molitor* in both research and industry and outlines the critical areas that still require validation before large-scale deployment.

**Keywords:** mealworm; *Tenebrio molitor*; edible insects; circular bioeconomy; sustainable feed; arid regions; life-cycle thinking; techno-economics; supply chain; by-products; waste valorization

## 1. Introduction

The accelerating global population and growing environmental pressures are reinforcing the search for new food sources, especially sustainable proteins [1]. According to recent life-cycle assessments, mealworm farming has a comparatively low footprint. In Austria, Dreyer et al. estimated that producing 1 kg of edible protein results in 20.4 kg CO<sub>2</sub>-eq, 213.7 MJ of non-renewable energy use, and 22.4 m<sup>2</sup> of land occupation. Compared with organic broiler, impacts were 18-72 % lower across most categories, except for freshwater eutrophication, which was slightly higher [2]. Within this transition, *T. molitor* stands out as a model species to explore (i) alternative protein production, (ii) integrated approaches linking nutrition and co-product valorisation, and (iii) circular bioeconomy strategies. The arid-zone model is here defined as a decentralized, low-input farming system. It operates under scarce water conditions, strong day/night temperature fluctuations, and relies on irregular local waste streams with minimal capital or energy infrastructure. Among edible insects, the yellow mealworm (*Tenebrio molitor*, *T. molitor*) is notable for its balanced nutritional profile, low environmental footprint, and potential to integrate into circular bioeconomy models [3]. Recent research has also highlighted the multi-sectoral value of its biomass. The exuviae are a promising source of high-quality chitosan with applications in food packaging and biomedical materials [4], while its frass and oils are increasingly incorporated into agricultural and cosmetic products [5,6]. Over the past five years, investigations have shifted from basic feasibility studies [7]

to advanced applications. New findings include bioactive protein hydrolysates with antioxidant properties [8], functional peptides, and decentralized low-tech farming systems adapted to rural contexts [9]. Tachykinin-related peptides (TRPs) identified in *T. molitor* are of particular interest for their dual role: while they contribute to allergenic cross-reactivity, they also show potential in modulating immune responses and gut barrier integrity [10]. From a regulatory perspective, *T. molitor* has progressively gained Novel Food recognition in Europe, while pioneering policies outside the EU have supported its early commercialization. This evolving legal framework underscores the growing institutional interest in insect-based proteins. Technological innovation is also moving the sector forward. For example, machine learning-based monitoring systems are being developed to optimize insect farming and improve quality control at scale [11]. Research so far has revealed both opportunities and limits. Promising avenues include the economic use of co-products, the development of bioactive compounds, and socio-economic gains. However, these coexist with hurdles such as variable frass composition, allergenic risks, and uneven consumer acceptance [5,6,12].

Ultimately, this review brings together key advances made between 2020 and 2025, with a focus on nutritional quality, functional innovation, regulatory progress, and scalable low-tech strategies. However, these findings also show how *T. molitor* can help build food systems that are resilient and efficient in their use of resources. This highlights a growing scientific consensus on its potential while also opening perspectives beyond nutrition, including possible applications in health and cosmetic sciences. In addition, this review explicitly considers the relevance of decentralized, low-input production models as potential pathways for resilience in arid regions. This perspective is contrasted with energy-intensive industrial scaling.

## 2. Regulatory Framework and Legitimacy

This section reviews the current regulatory landscape surrounding *T. molitor*, including authorization processes, safety assessments, and allergenicity evaluations critical for its integration into food and feed systems.

### 2.1. Regulatory Landscape and Approvals

Since 2021, the European Union has approved the use of processed insect proteins (PIPs) in poultry and pig feed, marking an important step in the integration of insects into the agri-food chain. It followed several years of safety assessments of insect-based products, particularly *T. molitor*, carried out by the EFSA Panel on Nutrition and Novel Foods (2021). Two years later, the same EFSA panel validated that both frozen and dried forms of *T. molitor* larvae are safe for human consumption as a Novel Food. This update reinforced their regulatory status (EFSA Panel on Nutrition and Novel Foods, 2025). Regulatory initiatives are also advancing outside Europe. In Asia, South Korea, through its Ministry of Agriculture (MAFRA), is promoting sustainable approaches that integrate insects into national agricultural policies. Regional consultations supported by FAO Korea Partnership (2022) have fostered South–South cooperation. These initiatives are now shaping harmonized regulations across Asia and Africa. They are also paving the way for the transnational recognition of *T. molitor* as a food and functional ingredient [13].

In January 2025, the European Commission extended this recognition by authorizing the commercialization of whole *T. molitor* powder treated with UV irradiation. This decision (Implementing Regulation (EU) 2025/89) facilitates its incorporation into processed foods such as breakfast cereals, dairy products, and snacks [14]. Meanwhile, in Switzerland, the sale of *T. molitor* for human consumption has been legal since 2017. This early regulation fostered the emergence of innovative start-ups in sustainable food and gave Switzerland a technological advantage over the rest of Europe, according to EFSA (2025).

From a microbiological perspective, several studies have shown that thermal treatment of larvae combined with fasting prior to processing eliminates pathogenic risks. These safety measures have been critical in securing approval for insect-based products in both human and animal nutrition, as reported by EFSA (2025). Future regulatory challenges include the harmonization of global

standards, the standardization of processing methods, and the adaptation of legal frameworks to innovative products such as insect protein hydrolysates or functional lipid extracts. Several studies have also highlighted persistent regulatory ambiguities within the European framework. While Regulation (EU) 2015/2283 provides the foundation for approving insects as Novel Food, implementation across Member States remains heterogeneous, particularly regarding the classification of substrates and waste categories permitted for insect rearing. Meijer et al. (2025) emphasize the need for harmonized criteria concerning substrate safety, traceability, and cross-border market authorization. These measures are essential to facilitate industrial scaling of *T. molitor* production under consistent legal standards [15]. Żuk-Golaszewska et al. note that insect farming is gaining recognition under the Novel Food Regulation (EU) 2015/2283. However, national differences in labelling, substrate policies, and marketing standards still slow commercialization and add to consumer uncertainty [16].

## 2.2. Safety, Toxicology, and Allergenicity

Malematja et al. studied how heavy metals accumulate in feeder insects. Their work included cadmium (Cd), lead (Pb), mercury (Hg), arsenic (As), copper (Cu), and zinc (Zn). *Tenebrio molitor*, raised on substrates with controlled contamination, showed measurable uptake of Cd and Pb. The authors noted that “substrate composition directly shaped accumulation levels,” suggesting diet is a key driver [17]. These data serve as baseline values, but they also raise questions. How do larval and adult stages compare? And do current concentrations exceed EFSA or Codex Alimentarius thresholds? These gaps make clear that regulatory benchmarks are still needed. Machona et al. tested powdered *T. molitor* larvae in Sprague-Dawley rats for 70 days at 300, 1000, and 3000 mg/kg/day. They reported no deaths or clinical signs of toxicity. Body weight, food intake, and organ weight ratios stayed within normal ranges. A small change in liver weight appeared, though it was not statistically significant. “No adverse effects were observed under the tested conditions,” the authors concluded. Yet the study’s limited duration and the lack of genotoxicity or reproductive data underline the need for long-term trials before drawing final safety conclusions [18]. In its opinion on novel foods, the EFSA Panel on Nutrition, Novel Foods and Food Allergens (2021) [19] evaluated frozen and dried whole *T. molitor* larvae. Their conclusion was cautious: safe for use in products like cereal bars and biscuits, as long as allergenicity is controlled and clearly labelled. The assessment combined composition, processing, stability, and microbiological checks. It matched the toxicological trends reported in [18]. Nevertheless, EFSA acknowledged the absence of post-market epidemiological data, which is a common gap for novel foods. Allergenicity remains a central issue. Emilia et al. examined allergenicity in *T. molitor* using sera from patients allergic to crustaceans, mollusks, and dust mites. IgE binding to tropomyosin and arginine kinase was detected by ELISA and immunoblot. As they caution, “the presence of sIgE is not equal to allergy.” In plain terms, sensitization does not necessarily predict clinical reactions, and cross-reactivity with crustaceans and mites underpins the EU’s mandatory labelling, while clinical challenge tests remain scarce [20]. Reports of severe reactions, including anaphylaxis observed in some Asian cohorts, further support the need for careful monitoring as *T. molitor* enters human diets. As a practical perspective, indirect strategies to reduce allergenic exposure deserve attention. In a previous study, Debache (2021) [21] tested a novel feed combining boiled-dried *T. molitor* granules with date-fruit waste and observed improved broiler chicken performance without adverse effects. Using such intermediate steps, introducing insect proteins first via poultry diets before they enter human food chains, might help lower direct IgE-related risks while maintaining nutritional benefits. This remains a working hypothesis requiring validation. Nevertheless, it highlights a potential bridge between allergenicity research and innovative feed-to-food pathways that merit further exploration.



### 3. Cost and Environmental Impact

The economic viability of *T. molitor* production depends largely on two interlinked factors: (1) feedstock cost efficiency and (2) regional resource availability [22]. These parameters shape both the operational strategy and the long-term sustainability of production systems, regardless of scale.

#### 3.1. Environmental Performance and Circularity

In recent years, several investigations have shown that *T. molitor* farming, when embedded within circular agri-food systems, can cut environmental impacts while still generating outputs of economic value. Among these outputs, frass stands out. Analyses report nitrogen levels between 2.8 % and 4.1 %, phosphorus ( $P_2O_5$ ) from 1.5 % to 2.4 %, and potassium ( $K_2O$ ) ranging from 1.4 % to 2.0 %, together with a range of beneficial microorganisms [23]. This composition makes frass a valuable organic fertilizer, able to promote plant growth and support soil microbial communities. To achieve consistent agronomic benefits, nutrient ratios must be adjusted to the needs of each crop, while also meeting EFSA and Codex Alimentarius safety limits for contaminants and heavy metals.

The choice of substrate plays a major role in environmental performance. Life-cycle assessments show that agro-industrial by-products, including malt residual pellets, wheat bran, or corn germ meal, help sustain high larval yields and close nutrient cycles [24,25]. In Lienhard et al., malt residues matched the growth performance of wheat bran while making productive use of a local waste stream [25]. Such substitutions can reduce carbon emissions by up to 50 % and cut water use by 40-60 % compared with conventional fishmeal production [6]. Similarly, an Austrian life-cycle assessment found that while heating drives most of the climate burden, *T. molitor* still outperformed organic broiler across nearly all impact categories [2]. Production scale is another determining factor. Small, low-tech farms, often relying on manual operation, can function with much lower energy requirements than fully automated industrial plants. These decentralized approaches can be well-suited to areas with limited resources, provided that strict biosecurity and quality standards are maintained to ensure consistent outputs [26,27]. Nevertheless, Table 1 reveals that small-scale's labour costs (8-12 hrs/kg) negatively impact the Return on Investment (ROI) in high-wage areas, favouring automated systems [27]. Economic analyses suggest that integrating frass upcycling into the production chain can also improve environmental metrics. For example, in Dutch models, such integration was estimated to offset 20 % to 25 % of operational costs while simultaneously reducing the overall ecological footprint [28,29]. Policy incentives like EU tax breaks could help industrial systems overcome nutrient loop challenges while boosting circularity [28]. In this review, the “low-tech” column reflects an arid-zone production model: scarce water, wide day/night temperatures, and irregular substrates. Practical adaptations are simple: passive ventilation, only essential evaporative cooling, and strict substrate screening. These constraints help explain higher labour inputs and the variability seen for growth and frass.

As summarized in Table 1, small-scale systems excel in circularity but face scalability trade-offs, whereas industrial production prioritizes consistency at higher energy costs. This contrast is not only about scale but also geography. Small-scale, low-tech systems often match the realities of arid regions, where energy is costly and water is scarce. Local residues, like downgraded fruits or crop by-products, become the main resource. In these contexts, the “arid-zone model” is less about yield maximization and more about survival and resilience. Industrial farms, by contrast, depend on stable inputs and heavy infrastructure, which are rarely feasible in such environments.

**Table 1.** Comparative sustainability of *T. molitor* production systems, contrasting small-scale/low-tech with industrial/large-scale approaches.

Parameter	Small-Scale/Low-Tech	Industrial/Large-Scale	Key Implications
Substrate	Local by-products (high variability) [30,31]	Standardized diets (consistent nutrients) [31]	Small farms adapt to waste but face contamination risks.
Energy Use	15–20 kWh/kg (passive systems)[25]	25–30 kWh/kg (HVAC + automation)[26]	Industrial cuts labor costs but increases energy demand.
Labor	8–12 hrs/kg (manual processes)[26]	1–2 hrs/kg (automated)[26]	Critical for ROI in high-wage regions [26].
Frass Quality	Variable NPK; occasional As exceedance [30]	Uniform NPK; EFSA-compliant [30]	Small-scale requires blending (e.g., rice hulls [31]).
Circularity	High (local waste recycling) [25]	Moderate (logistics constraints) [28]	Policy incentives (e.g., EU tax breaks) could boost industrial circularity.

Note: Data compiled from multiple sources, including Lienhard et al. [25], Mahmoud et al. [26], Khan et al. [6], Niyonsaba et al. [28]. Energy estimates exclude transport emissions for decentralized systems. The low-tech column is particularly relevant for arid-zone conditions, where energy is scarce and residues are the main resource.

3.2. Economic Feasibility and Production Models

The economic viability of *T. molitor* production depends largely on two factors: feedstock cost structures and the availability of local resources [22]. Controlled trials have shown that agricultural by-products such as malt pellets and corn germ meal can match the yields obtained with conventional wheat bran [25]. In a separate, unpublished trial conducted in Biskra, Algeria, larvae from the same batch were reared either on downgraded local dates, a readily available by-product in the region, or on assorted vegetable scraps. Both groups completed their development over the same period with no adverse effects observed, and growth rates were comparable, even without measuring protein or lipid contents. Notably, this dual advantage, lower costs and maintained performance, illustrates the potential of waste stream utilization as a driver of sustainable value chains.

In Europe, profitability depends above all on three factors. Feed conversion efficiency is the key driver. Labour productivity also matters but is often underestimated. Finally, the market value of insect proteins adds volatility that producers must manage [28–30]. Together, these factors explain why small-scale and industrial systems follow distinct economic paths. Small-scale operations often achieve financial stability sooner. Their reduced capital requirements and localized distribution networks shorten the path to breakeven. In contrast, industrial-scale production relies on substantial upfront investment but can deliver lower unit costs through economies of scale. Interestingly, such outcomes are more likely when policy support and adaptable business models are present [32].

The choice of production model ultimately reflects regional assets and constraints. Regions rich in agro-industrial residues but with limited capital tend to favour decentralized, low-tech approaches. In arid-zone settings, the cost structure shifts from electricity to labour and logistics. Consequently, decentralized hubs can remain viable where wages are low, even if biomass is scarce. In contrast, high-wage economies inevitably favour automated, large-scale systems. This framing helps clarify the arid-zone model as a distinct pathway within the broader spectrum of mealworm

production systems. Capital-intensive environments, by contrast, lend themselves to automated vertical integration, though careful energy management becomes essential to control ongoing costs [26]. Climate matters, and in arid contexts later-instar harvests can prioritize protein when cooling is limited. Gentle drying preserves lipids and vitamins. The rule is simple; less energy, tighter process windows, unchanged safety. To put it differently, these low-tech adaptations are not just cost-driven but also context-specific, directly linking production models to territorial resilience. Dutch models suggest that profitability can be reached within three to five years when co-products such as oil and frass are fully valorised [28]

#### 4. Nutritional Quality and Food Innovation Potential

It is now well established, and has been for several years, that *T. molitor* larvae rank among the richest animal sources of protein, with values typically ranging from 44.2% to 60.2% of dry matter [33–35]. What makes their protein particularly valuable is its complete amino acid profile, which includes substantial amounts of lysine (K), leucine (L) and valine (V), similar to what we find in lean meats [33]. These proteins consist of both structural components like actin and myosin, and soluble fractions packed with essential amino acids. The lipid fraction is also of considerable interest, representing between 20.0% and 36.0% of dry matter [33]. In line with many other animal-derived sources, the fatty acid profile is largely shaped by polyunsaturated fats, with omega-6 linoleic acid making up 47-54% of total lipids. By contrast, omega-3  $\alpha$ -linolenic acid remains scarce (1.0-1.8%), which leads to an omega-6 to omega-3 ratio in the range of 25:1 to 35:1 [5,34]. The larvae further provide notable amounts of oleic acid (27-32%) and a saturated fraction (21-26%) dominated by palmitic acid at roughly 15% [33]. It should be noted that processing may influence these qualities. Lipid stability can decline over time, and drying steps may accelerate this effect. Heat during processing can also destroy certain vitamins. From a safety perspective, Hazard Analysis and Critical Control Points (HACCP) monitoring by Öllinger-Zierler et al. showed that properly processed batches maintain consistent microbiological quality. Key figures were total viable counts 3.5-4.2 log CFU/g, no detectable *Salmonella* or *Listeria*, *Bacillus cereus* spores <10<sup>2</sup> CFU/g, fungal loads around 2.3 log CFU/g (mainly *Aspergillus* and *Penicillium*), and no harmful levels of mycotoxins [35]. Recent innovations have successfully incorporated *T. molitor* into various food products, as highlighted in the comprehensive review by [12]. The applications range from protein-packed snacks to pasta and bakery items. What's particularly clever is how food technologists are overcoming potential sensory challenges, through fine milling, careful flavor masking, and strategic blending with familiar ingredients [12]. In bakery applications, *T. molitor* larval powder replacing 5-10% of wheat flour increases water absorption (+4-6%) and improves mixing stability. The resulting breads show greater volume and a softer crumb; above ~15% substitution, crumb darkening and roasted notes intensify. A practical mitigation is protease pre-treatment, which improves gas retention and helps maintain texture [36]. An observation repeatedly reported across studies tracking composition over larval development is that later instars can reach up to 56% protein (dry matter), with notably high levels of leucine, lysine, and valine, whereas early instars tend to carry more polyunsaturated fats and later instars accumulate a higher proportion of monounsaturated oleic acid [37]. For producers, this is more than a detail. It means harvest timing can be adapted in practice, either to secure the highest possible protein yield, or to target a specific fatty acid profile depending on the product's intended use. Climate matters. In arid contexts, later-instar harvests can prioritize protein when cooling is limited. Gentle drying preserves lipids and vitamins. The rule is simple; less energy, tighter process windows, unchanged safety.

#### 5. Applications in Animal Nutrition

The meal and oil derived from *T. molitor* are increasingly studied for their potential in animal feed, particularly for monogastric species (poultry, pigs, fish). This section explores recent scientific findings regarding the use of *T. molitor* in these species, highlighting zootechnical, digestive, and

health-related benefits. Two subsections are dedicated to the main sectors concerned: poultry and other monogastrics.

### 5.1. Poultry (Broilers, Quails)

Several authors have reported that incorporating *T. molitor* into poultry diets delivers clear nutritional benefits [38–40]. Studies using inclusion levels as low as 5–10 % have still shown measurable gains in growth and feed efficiency [41–43]. In slow-growing chickens, full replacement of soybean meal with *T. molitor* can reduce feed intake and early growth. Performance, however, converged by ~95 days, with final outcomes comparable to conventional diets [44]. In trials with broilers, Biasato et al. reported an average final body weight of 2.51 kg and a feed conversion ratio of 1.58 when diets combined *T. molitor* meal and oil. Using both fractions together increased the energy density of the ration while maintaining protein digestibility above 85%. Under low-input production systems, these results were achieved without compromising carcass yield or meat quality, and egg parameters in quails also remained stable. Interestingly, the same feeding strategy supported robust zotechnical performance in resource-limited settings, making it compatible with decentralised micro-farming models. In the same trials, villus height increased by 7–10% while crypt depth stayed stable, a pattern likely linked to improved nutrient uptake. Diets also promoted a richer gut microbiota, with more lactic acid bacteria and fewer *Clostridium* spp [45]. Overall, these changes support better digestion and resilience, an advantage in low-input, decentralised poultry systems.

From a market perspective, poultry stands out as the most widely consumed and culturally accepted monogastric worldwide. It faces fewer religious restrictions than pork. It also requires less water and infrastructure than aquaculture. All these factors keep poultry in a leading position as the prime target for insect-based feed innovations.

### 5.2. Other Monogastrics (Pigs, Fish)

In pigs, diets incorporating *T. molitor* meal achieve protein digestibility rates of 91–99 %, with digestible indispensable amino acid scores (DIAAS, a measure of protein quality based on ideal digestibility of each essential amino acid) in the range of 89–92, values comparable to high-grade animal proteins such as poultry or fish meal [46]. These profiles include approximately 6.5 % lysine and 2.1 % methionine (of crude protein), both key amino acids for post-weaning piglets. Growth trials show that such inclusion maintains weight gain and supports a balanced gut microbiota [39,40,46]. In post-weaning conditions, daily gains around 400–420 g and feed conversion ratios equivalent to those obtained with soybean- or fishmeal-based diets have been reported, with no adverse effects on general health indicators [39]. In arid regions, ensuring that balance means relying on blends from residues that truly exist, not on idealized feeds. That practical choice often decides between nutritional adequacy and deficiency. In aquaculture, *T. molitor* has been widely tested as a sustainable replacement for fishmeal. In Nile tilapia, both partial and total substitution achieved growth rates and feed efficiency equal to, and sometimes exceeding, those from fishmeal diets, with average gains of 1.2–1.4 g/day and FCR values in the 1.3–1.4 range [6]. Fillet lipid profiles also shifted towards a higher proportion of polyunsaturated fatty acids [6]. In rainbow trout, even full replacement preserved growth performance, reaching FCR values of 1.0–1.1, and reduced liver fat deposition by 12–15 % [39]. As observed in poultry trials conducted by Jiang et al.; *Effects of yellow mealworm larvae meal on the growth performance, serum biochemical parameters and caecal metabolome in broiler chickens* [40], these insect-based diets may also favour beneficial gut microbiota, increasing lactic acid bacteria counts and reducing potential pathogens. Such effects, achieved in controlled feeding trials, could represent a practical advantage for disease resilience in aquaculture systems.

## 6. Bioactive Compounds and Human Health Applications

The nutritional quality of *T. molitor* has been increasingly linked to its bioactive peptide fraction. Recent work identified cryptides (2–20 amino acids) generated by controlled enzymatic hydrolysis of



*T. molitor* proteins and further released during simulated human gastrointestinal digestion. Antioxidant capacity was confirmed via DPPH radical-scavenging ( $EC_{50} \approx 0.30\text{--}0.87$  mg/mL). In LPS-stimulated human Caco-2 cells, digestion-derived hydrolysates down-regulated pro-inflammatory genes (TNF- $\alpha$ , IFN- $\gamma$ , IL-6; modest effect on IL-1 $\beta$ ) and up-regulated IL-4, with in silico docking suggesting interaction with the TLR4/MD2 complex [47]. On this basis, Hammer et al. further investigated the protein quality of *T. molitor*, using in vitro digestibility and DIAAS as indicators. The study also compared results with *Acheta domesticus* as a reference species. Interestingly, cricket proteins also showed digestibility above 90% [46]. For *T. molitor*, Khanal et al. confirmed similarly high digestibility and DIAAS values, consistent with the data already presented in Section 4 [3].

Recent syntheses reinforce this evidence base: comprehensive reviews describe multiple families of *T. molitor*-derived peptides (antioxidant, anti-inflammatory, antihypertensive, immunomodulatory) and consolidate analytical workflows (HPLC-MS-MS, targeted bioassays) supporting their health relevance [48,49]. In parallel to enzymatic routes, gentle non-thermal processing can also help. Perez et al. applied pulsed electric fields to defatted *T. molitor* and increased protein extraction yield while improving foaming capacity and foam stability. The treatment subtly altered protein structure, which likely explains the better techno-functionality for health-oriented formulations [50]. Evidence from process-standardized hydrolysates further supports these findings. An Alcalase-based protocol produced peptide fractions with both antioxidant activity and antimicrobial action, effective against *Staphylococcus aureus* and *Escherichia coli* [51]. Time-resolved hydrolysis experiments showed a progressive rise in free amino groups and a parallel increase in radical-scavenging capacity. These results support the antioxidant profile of *T. molitor* protein hydrolysates under optimized reaction windows [5]. Nevertheless, these findings emerge from a classic preclinical pipeline. In vitro assays show activity at milligram-per-millilitre concentrations, levels unlikely to be reached via diet. Small-animal models, often rodents, provide some in vivo support but are short-term and limited in physiological relevance. Validation then requires pharmacokinetic studies and, ultimately, human clinical trials. Without this translational ladder, claims on health applications remain premature.

Ferrazzano et al. examined the short tripeptide YAN (tyrosine-alanine-asparagine) in a rat model of hypertension [52]. The animals were treated and a fall in blood pressure was observed. Signs of endothelial improvement were also noted, and the effect was linked to inhibition of the angiotensin-converting enzyme (ACE) [52]. In parallel, Kotsou et al. examined peptide fractions obtained from *T. molitor* hydrolysates. In vitro, ACE-inhibitory activity was measured ( $IC_{50} \approx 0.25$  mg/mL). Radical-scavenging activity was also detected, probably related to hydrophobic amino acids [12]. Extending this cardiometabolic perspective, Tan et al. (2022) identified *T. molitor*-derived heptapeptides, notably LPDQWDWR and APPDGGFWEWGD, with strong affinity for dipeptidyl peptidase-IV (DPP-IV), a key regulator of postprandial glucose homeostasis. Their inhibitory capacity ( $IC_{50} \approx 1.64$  mg/mL) suggests potential for modulating glucose metabolism, an effect of particular interest for type 2 diabetes prevention [53]. These experimental findings are consistent with an earlier in silico pipeline that mined 384 *T. molitor* proteins and prioritized cuticular proteins as precursors of potent DPP-IV inhibitory peptides, thereby guiding targeted hydrolysis and validation strategies [54]. The discovery of such targeted peptides is also being revolutionized by new computational methods. The methodological landscape is evolving. Cross-species pipelines now combine enzymatic hydrolysis with computational tools such as deep-learning bioactivity prediction, molecular docking, and molecular dynamics. Gonzalez-de la Rosa et al. screened the *T. molitor* peptidome by LC-TIMS-MS/MS and, from an Alcalase hydrolysate (10 % DH), prioritized low-molecular-weight antimicrobial candidates using PeptideRanker filtering ( $> 0.8$ ) and molecular docking. Top sequences included WLNSKGGF and GFIPYEPFLKKMMA; antifungal scores correlated moderately with hydrophobicity and pI. Experimental validation is still required [55]. These approaches were first applied to non-insect proteins [56,57]. They may nevertheless be adapted to *T. molitor* and used to guide peptide discovery and early preclinical selection.

From methodology to experimental evidence, Brai et al. provide one example. Their study focused on *T. molitor* proteins and the inhibition of angiotensin-converting enzyme (ACE), a central regulator of blood pressure and an established target in hypertension therapy [58]. Among the detected sequences, the previously described tripeptide YAN had been identified earlier in this section by Ferrazzano et al. in a separate in vitro study, further supporting its ACE-inhibitory potential [52]. While known from other biological materials, it was possibly recovered here for the first time from mealworm proteins. The researchers also reported three further peptides, VVYPWTQ, AWYGANK, and LWDHKV, from the same insect source. Each showed ACE-inhibitory activity of a similar order. This combination of results may point to a broader spectrum of mealworm-derived bioactives relevant to cardiovascular health [58]. In line with these cardiovascular observations, Pessina et al. (2020) carried out an in vivo experiment on spontaneously hypertensive rats, a common model in human hypertension research. After oral intake of defatted *T. molitor* larval extracts, the animals' systolic blood pressure dropped. Heart function also improved, with a noticeable rise in ejection fraction and fractional shortening. Interestingly, this was not the only change. The same treatment coincided with higher levels of brain-derived neurotrophic factor (BDNF) and a drop in lipid peroxidation. The authors also observed signs of reduced oxidative stress, along with lower amounts of pro-inflammatory cytokines such as TNF- $\alpha$  and IL-1 $\beta$  [59].

Still within the scope of human health, the incretin hormones GLP-1 and GIP regulate postprandial insulin release but are degraded by the enzyme DPP-4. This enzyme shortens incretin action, reducing their effect on glucose regulation. Berraquero-García et al. (2024) examined *T. molitor* peptides for their ability to inhibit DPP-4 ( $IC_{50} \approx 1.7$  mg/mL). The material was processed through electrospraying and spray-drying to preserve this activity and enable nutraceutical formulation. Both encapsulation methods maintained the inhibitory effect, making them relevant for dietary strategies supporting metabolic function [60]. Complementarily, fermenting *T. molitor* hydrolysates with *Lactobacillus plantarum* enhanced anti-inflammatory readouts in macrophages and improved gastrointestinal motility in a murine constipation model, suggesting microbiome-coupled routes to increase physiological relevance [61].

Turning to cognitive aspects of human health, recent research has explored potential brain-related benefits. Tran et al. tested a mixed extract from *Zophobas atratus* and *T. molitor* in mice model with scopolamine-induced memory impairment. Behavioural assessments, including the Morris water maze and Y-maze, showed marked gains in memory. In this model, the gains were accompanied by modulation of AMPK/SIRT1 and BDNF-Akt/mTOR pathways, which are key for synaptic plasticity, oxidative stress control, and neuronal repair [62]. LC-MS/MS analysis then pointed to two main groups of compounds: glycosides (31 %) and heterocycles (27 %). Both classes are known from other contexts to exert neuroprotective effects, particularly under inflammation or during aging [62]. Methanolic extracts of *T. molitor* containing phenolics also showed measurable antioxidant activity in DPPH and FRAP assays [63]. This highlights that, beyond peptides, insect-derived metabolites may also contribute to nutritional interest. Dermatological/dermocosmetic lines of evidence are also accumulating: a recent review synthesizes peptide-based anti-ageing, moisturizing and soothing mechanisms relevant to skin care [64]; in vivo, trypsin hydrolysates alleviated atopic dermatitis signs via TLR-MyD88-MAPK modulation [65]; and *T. molitor* oil showed moisturizing and cytoprotective effects on human keratinocytes consistent with repair-oriented topical uses [66]. Applications concerning animal health, antimicrobial stewardship, and agroecological systems are discussed separately in Section 8, which focuses on biotechnology and circularity.

Key bioactive compounds derived from *T. molitor* and their associated health effects are summarised in Table 2 for clarity and cross-reference.

**Table 2.** Bioactive compounds from *T. molitor* and their reported health effects. AA = amino acids; YAN = Tyrosine-Alanine-Asparagine; DPP-IV = dipeptidyl peptidase IV; GI = gastrointestinal; TLR = Toll-like receptor; MAPK = mitogen-activated protein kinase.

Bioactive Compound	Health Effect	Reference
Cryptides (2–20 AA)	Antioxidant, anti-inflammatory	[47]
YAN	Antihypertensive	[52,58]
Hydrophobic fractions	Cardiovascular protection	[12]
LPDQWDWR, APPDGGFWEWGD	Type 2 diabetes	[53]
VVYPWTQ, AWYGANK, LWDHKV	Antihypertensive	(32)
Defatted extract	Cardioprotective, anti-inflammatory	[59]
DPP-IV inhibitors	Type 2 diabetes	[60]
Glycosides & heterocycles	Neuroprotective	[62]
Alcalase hydrolysates (standardized process)	Antioxidant; antimicrobial vs. <i>S. aureus</i> , <i>E. coli</i>	[51]
Protein hydrolysates (time-resolved)	Increasing antioxidant capacity during hydrolysis	[5]
Fermented hydrolysates ( <i>L. plantarum</i> )	Anti-inflammatory; improved GI motility (mouse)	[61]
Phenolic compounds (methanolic extracts)	Antioxidant (DPPH, FRAP)	[63]
Dermocosmetic peptides (review)	Anti-ageing, moisturizing, soothing (skin)	[64]
Trypsin hydrolysates (in vivo, dermatitis)	Atopic dermatitis amelioration (TLR-MyD88-MAPK)	[65]
<i>T. molitor</i> oil (keratinocytes)	Moisturizing; cytoprotective for skin repair	[66]

Note: References compiled from multiple studies between 2020 and 2025; values indicate reported experimental outcomes under controlled conditions. These examples collectively highlight the potential of *T. molitor* proteins and extracts as functional ingredients in health-oriented applications.

7. Low-Tech Scalability & Biorefineries

7.1. Substrate Flexibility and Local Waste Streams

Low-tech *T. molitor* production offers a surprisingly adaptable solution for resource-limited regions. These resilient insects naturally tailor their growth to local conditions, as work from Shah et al. [22] demonstrated how larval development and body composition shift with dietary changes, essentially making the most of whatever food is available. This remarkable flexibility was also observed by Mahmoud et al. [26]. They reported distinct developmental patterns when switching between cereal byproducts and vegetable residues. In the same line, Greek researchers tested wheat bran, brewery spent grains, olive leaves, and mushroom waste, showing that larvae performed well on bran and spent grains, whereas other substrates gave inconsistent results [67]. To adapt rearing systems to local conditions, researchers have proposed simplified steps. Fondevila et al. demonstrated that tuning the starch-to-fiber ratio can significantly improve larval performance, making even low-quality residues more suitable for growth [68]. López-Gómez et al. observed that

when dried vegetables or crop residues were added, the larvae found the diet more palatable. This adjustment also increased protein yield and improved nutrient availability [42]. In another trial, Yakti et al. tested bean and strawberry vegetative wastes. They applied simple pre-treatments such as autoclaving and solid-state fermentation with *Trichoderma reesei*. Results were mixed. Autoclaved bean residues maintained larval yields and enriched the biomass with minerals like calcium and iron. In contrast, strawberry residues, whether raw or pretreated, reduced larval performance. Still, they improved micronutrient content (e.g., manganese, zinc, iron). In short, beans worked, strawberries less so. The key message is that even modest processing can strongly change both growth outcomes and nutritional profiles [69]. Arid-zone case study, Biskra (Algeria). Larvae were reared on downgraded dates and compared with vegetable scraps. They completed development with similar growth. The trial was small and exploratory. Still, the message is simple. Where water and energy are scarce, local residues can keep *T. molitor* alive and productive, even without sophisticated equipment.

Finally, resource loops can close directly on-farm. In arid sandy soils, the application of *T. molitor* frass produced clear effects. Lettuce and tomato biomass increased by 20-28%, linked to higher foliar nitrogen and potassium levels that supported stronger plant growth [70]. Compared with a conventional mineral fertilizer, frass often achieved similar or even superior results. The benefit extended beyond yields, since soil microbial stability was also maintained, confirming the multifunctional role of frass within low-tech rearing systems.

## 7.2. Frass and Co-Product Valorisation

As previously outlined (see Section 3.1), frass nutrient values vary considerably with substrate and rearing conditions. Zunzunegui et al. reported  $\approx 4.5\%$  N,  $2.6\%$  P, and  $2.5\%$  K, together with calcium ( $\sim 2.4\%$ ), magnesium ( $\sim 0.8\%$ ), and trace elements such as Zn, Cu, and Fe. They also noted that residual chitin fragments can “wake up” beneficial soil microbes. In greenhouse tomato trials, the same material provided not only a solid nutrient supply but also a clear biostimulant-like boost [23]. However, Lopes et al. caution that this composition is highly variable, shifting considerably with the original substrate and processing conditions, and point out that “frass” can include insect excreta, uneaten feed, larval cuticles and associated microbes. As a result, results differ across studies, and harmonised analytical protocols are needed [71]. Still, outcomes remain inconsistent. This is not surprising, given the mix of materials involved. Before strong biostimulant claims can be made, reproducibility and standardization must come first. Alternative routes have also been explored. Through solid-state fermentation, *Aspergillus oryzae* produced protease activities around 350-400 U/g when frass humidity was near  $\sim 65\%$ ; activity remained stable for several days [72]. In parallel, anaerobic digestion studies reported biogas outputs of 44-668 m<sup>3</sup> ton<sup>-1</sup> VS and methane yields of 26-502 m<sup>3</sup> ton<sup>-1</sup> VS, placing them within the range of livestock manures [73]. In that study, performance depended on feedstock mix, operating conditions, and co-digestion strategies. A distinct environmental application comes from He et al. Carbonising *T. molitor* frass yielded an Fe-loaded biochar catalyst (Fe/FBC; surface area 90.65 m<sup>2</sup>/g; Fe(III) 6.0 %). In a photo-assisted Fenton-like process, the catalyst removed 67 % of total organic carbon from malachite-green dye in  $\sim 5$  min and remained stable over reuse cycles. The main pathways involved N-demethylation, hydroxylation and chromophore disruption. Life-cycle analysis indicated lower impacts than standard composting, notably for climate change, aquatic toxicity and eutrophication [74].

In parallel, integrated biorefinery concepts underline the complementarity between insect rearing and co-product recovery. Oil fractions, protein hydrolysates and residual frass can be channelled into food, feed or energy loops [75]. Within this framework, protein hydrolysates surpassed 72% protein while demonstrating valuable emulsifying, foaming, and antioxidant capabilities. Importantly, smaller peptide fractions ( $< 3$  kDa) exhibited potent antioxidant effects alongside moderate antimicrobial activity [47]. Similar high protein levels have been reported in other studies. Some hydrolysates even exceeded 70% protein, showing potential for food and nutraceutical applications due to their emulsifying and antioxidant properties [5,22,36]. For example,



Chewaka et al. used nuruk extract to obtain very small peptides (< 1 kDa) reaching 71.6% protein, all while keeping their key functional properties [8].

### 7.3. Systemic Integration and Biorefinery Models

Several technical innovations aim to optimize resource recovery within circular systems. Kröncke et al. developed a zigzag air separator for larval isolation, combined with image-based neural networks for quality control. The same work noted that drying duration and temperature directly affect nutritional profiles. Oil extraction by screw pressing, followed by conversion of the press cake into insect meal using rolling mills, produced a feed comparable to fishmeal [37].

Moruzzo et al. emphasized in their review that *T. molitor* acts as a central agent in circular food and agriculture systems, turning diverse residues into proteins, lipids, chitosan, or biofertilizers [76]. Despite this potential, structural bottlenecks persist. Substrate logistics, lack of product standards, and consumer acceptability limit expansion. Vodenicharova (2023) added that in Europe, the absence of harmonized supply chain strategies, across pre-sale, on-sale, and post-sale stages, remains a major obstacle [77]. Recent work also points to hybrid biorefineries combining insect co-products with bioenergy production. Anaerobic digestion or biogas generation from frass and side-streams can provide both material and energetic returns, situating *T. molitor* within broader resource recovery frameworks [75].

## 8. Agroecological and Biotechnological Synergies (2020-2025): Towards a Circular Bioeconomy

*T. molitor* is now recognized as a flexible organism positioned between agroecology, biotechnology, and circular economy practices. Studies from the past five years show its use in waste recovery, the design of new biomaterials, and its integration into sustainable food and industrial systems. Unlike Section 6, which focuses on direct human health applications of bioactive compounds, this section emphasizes technological, agro-industrial, and cross-sectoral developments.

### 8.1. Cross-Sector Innovations and Integrated Applications

Recent work has expanded the upcycling of *T. molitor* beyond its nutritional potential toward biopolymers, oils, and system-wide applications. High-tech urban models such as vertical farming consolidate production in controlled environments using LEDs, sensors and automation, but raise energy-efficiency constraints [27]. Chitosan has been obtained from discarded larvae and exuviae, with yields close to those reported for marine sources. This insect-derived material shows reduced allergenic risk and a smaller environmental footprint [78–80]. One study reported antibacterial effects of insect chitosan against *Pseudomonas aeruginosa*, pointing to possible agro-industrial and biomedical uses [81]. New technologies are also streamlining protein processing. For example, Perez et al. used pulsed electric fields to boost protein recovery from mealworm flour. This method improved foaming properties without changing its nutritional value. Such non-thermal methods expand the functional applications of insect proteins in food and industrial formulations [50].

The oil fraction of *T. molitor* offers further technological opportunities. Martínez-Pineda et al. found that the oil contained about 43% oleic acid and 33% linoleic acid.  $\gamma$ -tocopherol and sterols were also identified. The extract showed high oxidative stability [82]. In food applications, South Korean studies [83,84] demonstrated that this oil can be blended with natural waxes to form stable oleogels. These oleogels successfully replaced shortening in bakery products, with no loss of quality. Larvae of *T. molitor* are able to consume many types of agro-industrial residues. For example, studies mention brewery by-products, cassava peels, date pits, and other side streams [21,42,68]. In addition, dairy by-products such as mozzarella whey and whey permeate have been successfully upcycled, with larvae showing increased protein content ( $\approx +7\%$ ) and favourable fat composition [85]. On their own, such inputs have almost no commercial value. Yet the larvae manage to turn them into protein- and lipid-rich biomass. This process also significantly helps to lower rearing costs for producers. At

present, most of these outputs remain at pilot scale. Oil, peptides or oleogels are produced in hundreds of kilos, rarely in tonnes. The near-term value lies in niche applications and full recovery of co-products, not in replacing bulk commodities. Frass, the coproduct of this activity, has been studied on its own. Zunzunegui et al. highlighted how leftover chitin fragments can stimulate soil microorganisms, which indirectly supports plant growth [23]. Interestingly, Muñoz-Seijas et al. placed frass within a biorefinery perspective. In that context, adding it to anaerobic digesters was linked with higher biogas yields [75].

In addition to organic waste, larvae can also process synthetic materials. This capacity for plastic biodegradation is mediated by their gut microbiota. Metagenomic studies by Mamtimin et al. revealed that *T. molitor* larvae fed with polystyrene harbor microbial consortia. These communities were dominated by *Exiguobacterium* and *Pseudomonas*, both known for polymer decomposition [86]. Nutritional co-substrates such as lysine and methionine further enhance degradation efficiency [87]. Enzymes such as feruloyl esterase-like PETases isolated from larvae confirm the direct enzymatic potential of this system [88]. Yet efficiency remains limited, and degradation rates are slow compared to industrial recycling. The potential for generating secondary microplastics also remains an open question. For now, these efficiency and safety constraints limit the large-scale relevance of this process. These caveats need to be kept in view when considering large-scale relevance. Of note, bioinformatics now plays a role here as well. Recent work on the *T. molitor* proteome has identified cuticular proteins as promising precursors of bioactive peptides, particularly DPP-IV inhibitors [54]. Although mainly discussed in health contexts, such in silico tools may also be adapted to predict functional traits of insect proteins and, by extension, support agro-industrial applications. In a separate but equally critical line of research, several teams have investigated how plant secondary metabolites interfere with insect physiology. This is a key consideration when using agricultural residues as feed. For instance, larvae of *T. molitor* exposed to high doses of the mycotoxin zearalenone showed weakened antioxidant defences and even a loss of locomotor activity [89]. A similar outcome was noted when phytochemicals forced *T. molitor* to reshape its digestive and detoxification enzymes, which required adjustments in its enzymatic toolkit [90]. More recently, Winkiel et al. showed that Solanaceae glycoalkaloids modulate energy metabolism in *T. molitor*, affecting glycolysis (phosphofructokinase, PFK), the TCA cycle (citrate synthase, CS), and  $\beta$ -oxidation (3-hydroxyacyl-CoA dehydrogenase, HADH) [91]. In a companion study, Winkiel et al. showed disruptions in lipid metabolism, with altered triacylglycerols and a drop in 3-hydroxyacyl-CoA dehydrogenase activity in the fat body [92]. *In addition to glycoalkaloids, essential-oil volatiles such as (E)-2-decenal, furfural, 2-undecanone and (E,E)-2,4-decadienal impaired T. molitor reproduction in vivo. They reduced terminal oocyte size, vitellogenin expression and follicular patency, cutting oviposition by ~33–43% with lower hatchability; at 10<sup>-5</sup> M, (E)-2-decenal also lowered female survival to ~39% [93].* In broilers, Biasato et al. found that including 5% *Tenebrio molitor* (TM) or a 1:1 blend of *Hermetia illucens* (HI) and *T. molitor* (TM) improved feed efficiency and carcass weight, whereas 10% HI or a 10% HI-TM blend yielded the weakest outcomes; meat-quality effects were variable [45]. *In that study, feed conversion improved and intestinal morphology showed favourable changes [45].* Additional work has explored effects on gut health. Interestingly, ingredients derived from *T. molitor* were shown to modulate the microbiota and to enhance immune responses in monogastric animals [40]. This places insect rearing within a wider perspective of livestock health and welfare, suggesting that it can contribute to One Health approaches.

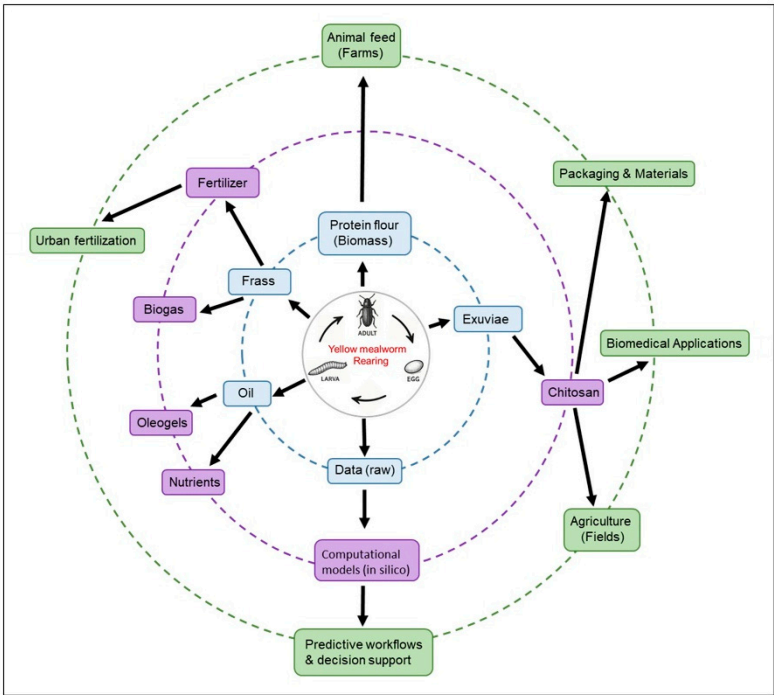
## 8.2. Biotechnologies and Innovative Materials

Applications of *T. molitor*-derived biomolecules extend into material sciences. Chitosan-based packaging films and coatings have demonstrated enhanced barrier properties, antimicrobial activity, and fruit preservation capacities [94–96]. These biodegradable solutions represent sustainable alternatives to petrochemical plastics. Microbiota-assisted biodegradation further broadens the portfolio of green biotechnologies. Mixed diets combining plastics and organic substrates modulate gut microbial communities toward polymer-degrading taxa [97], while co-feeding strategies improve

larval survival under otherwise suboptimal diets [98]. Biomedical research has also leveraged *T. molitor* chitosan for advanced materials. Nanofibrils and bioengineered chitin–lignin complexes show compatibility with extracellular matrices, supporting applications in tissue scaffolding, wound healing, and controlled release systems [4,99,100]. These results place insect-derived chitosan as a promising renewable resource for next-generation biomaterials. Notably, insights from non-insect models reinforce this perspective. A recent study on tilapia skin successfully isolated cytoprotective peptides and validated their function *in silico*, showing protection of ovarian granulosa cells against oxidative stress [56]. Such workflows, combining peptide isolation with computational validation, highlight transferable strategies that could equally enhance the biotechnological exploitation of *T. molitor*. Agroecological studies also point to synergies between insect-derived polymers and plant systems. For example, insect chitosan has been shown to trigger defence pathways in crops, offering a sustainable alternative to synthetic fungicides [34]. This aligns the use of *T. molitor* with integrated pest management strategies.

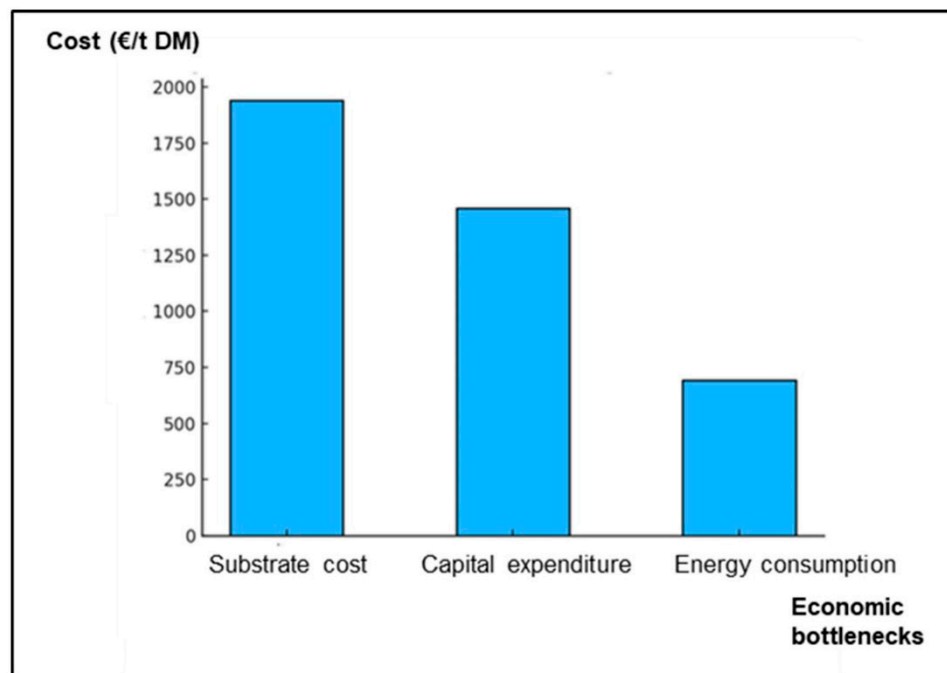
8.3. Modular Biorefineries and Territorial Modeling

Integrated biorefineries represent one of the most promising avenues for scaling *T. molitor*. In practice, no fraction of *T. molitor* is wasted. Primary products include protein flour, oils, and chitosan. Secondary outputs cover frass and bioinformatic data. These flows lead to urban fertilization, animal feed, and sustainable agriculture, as shown in Figure 1.



**Figure 1.** Integrated modular biorefinery for *T. molitor*. Center: rearing and life cycle. Ring 1: primary outputs (protein flour, oils, exuviae). Ring 2: intermediate valorisation (fertiliser, biogas, oleogels, chitosan, in-silico data). Outer nodes: territorial uses (urban fertilisation, animal feed, field crops, packaging/materials and biomedical). Arrows indicate transformation or use; no reverse flows are implied.

Case studies in France and the Netherlands demonstrate that combining insect farming, peptide extraction, and urban fertilization can achieve profitability within three years [28,75]. Techno-economic models point out that substrate costs (~1 939 €/t DM), capital expenditure (~1 459 €/t DM), and energy use (~693 €/t DM) remain the primary economic bottlenecks [28,101]. These economic bottlenecks are summarized in Figure 2.



**Figure 2.** Bottlenecks for scaling *T. molitor* biorefineries (€/t DM). Substrate cost dominates, followed by capital expenditure and energy use.

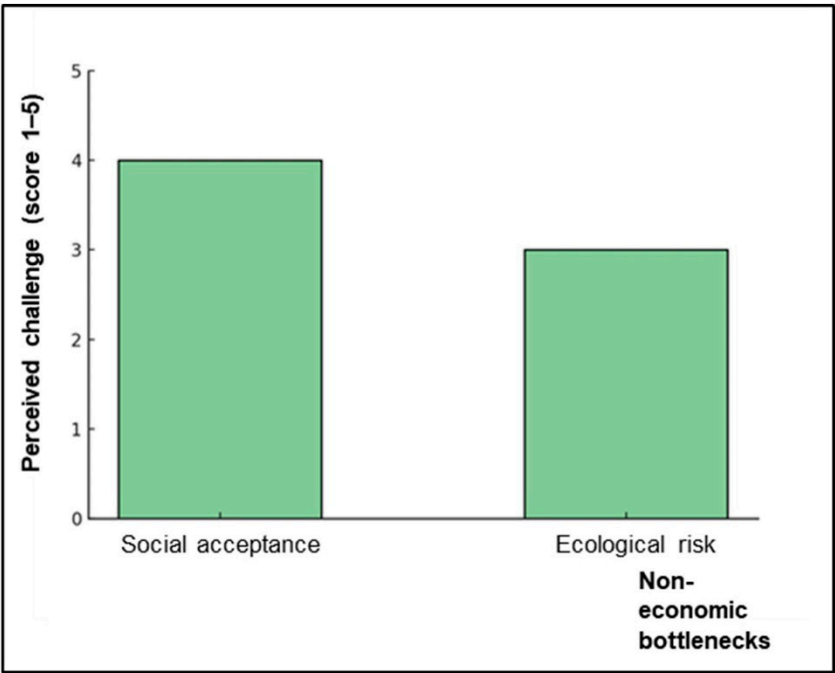
Life cycle assessments reveal lower greenhouse gas emissions and water use than conventional animal proteins, but also highlight non-renewable energy demand as a critical impact category [102,103]. This is consistent with an Austrian LCA of mealworm farming, which identified heating as a dominant hotspot while still outperforming organic broiler across most impact categories [2]. Comparative studies with other alternative proteins (e.g., *Spirulina*) show similar challenges of cost and scalability [104]. This has brought coproduct recycling and territorial integration into focus. Moreover, pilot projects indicate that the use of frass in agro-aquaculture systems supports nutrient recycling and reduces reliance on chemical fertilizers [5]. This demonstrates the capacity of *T. molitor* coproducts to contribute to climate-resilient territorial models. Beyond insects, predictive workflows developed for agro-industrial by products such as tomato residues have demonstrated the feasibility of identifying bioactive peptides entirely in silico [57]. Transferring such computational approaches to *T. molitor* could enhance integrated biorefineries, enabling not only the extraction of proteins and lipids but also the conversion of secondary flows in a circular economy framework.

#### 8.4. Challenges and Prospects for Sustainable Industrialization

Scaling *T. molitor* production faces systemic barriers. Maintaining a steady supply of substrates remains a challenge. Energy efficiency is another unresolved issue, and seasonal variations still complicate production. Nevertheless, LCAs consistently flag non-renewable energy demand, largely from heating, as the dominant hotspot; the Austrian study confirms this even though mealworms still compare favourably to poultry systems [2]. Importantly, in slow-growing strains, full soybean replacement is not performance-neutral during early phases [44]. Plant secondary metabolites, especially Solanaceae glycoalkaloids, can blunt energy metabolism and disrupt lipid handling in *T. molitor*, likely contributing to the performance variability seen on plant-residue diets [91,92]. Environmental concerns also enter into the picture. One relates to competition with other industries for feedstock. Another is the ecological risk that could occur if insects escape and establish themselves in non-native ecosystems. Social acceptance continues to constrain expansion. Consumer surveys



indicate greater acceptance of flours and processed forms than of whole insects [5,46]. These non-economic challenges are illustrated in Figure 3.



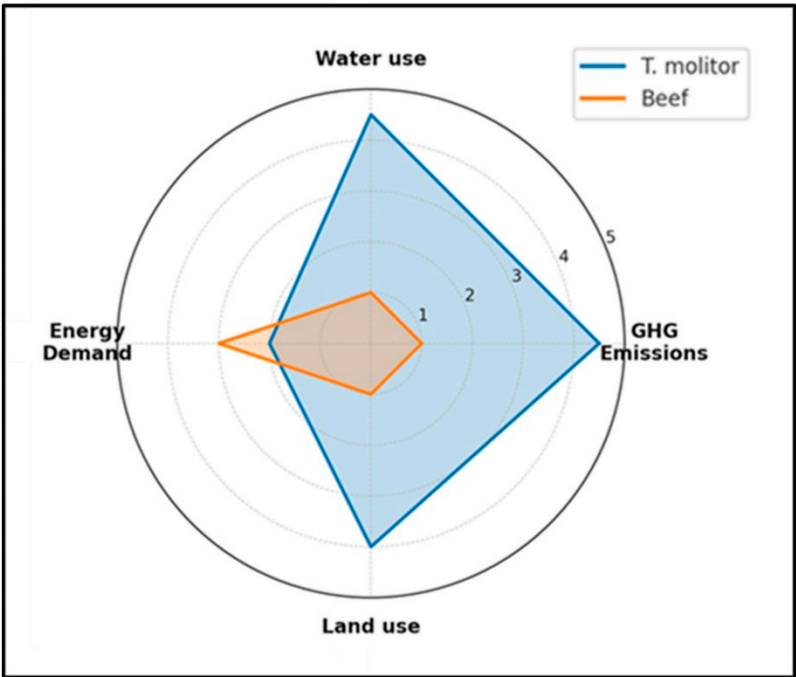
**Figure 3.** Non-economic bottlenecks expressed as qualitative scores (1-5). Social acceptance is a strong barrier, while ecological risk is of moderate concern. These scores are indicative, based on consumer surveys [5,46] and ecological risk assessments, not quantitative.

Camouflaged or blended ingredients, combined with transparent communication and traceability, appear critical for improving adoption. Regulatory frameworks are progressing unevenly. While EFSA approvals in Europe are expanding [19,105], other regions such as Africa lack harmonized standards despite traditional entomophagy practices [13]. Asia presents a mixed picture, with countries like South Korea moving faster than others [15]. Harmonized safety and labelling protocols will be essential for global trade.

8.5. Perspectives for Innovative Applications

In addition to the domain-specific applications detailed in Table 3, recent years have seen the emergence of transversal bioinformatic workflows and predictive in silico pipelines. These tools facilitate the discovery of novel bioactive peptides in *T. molitor*. Moreover, they provide transferable methodologies that can be applied to other organisms and by-products. This dual capability reinforces the systemic integration of insect biotechnology into a circular bioeconomy.

Table 3 provides a synthetic overview of these promising cross-sectoral opportunities identified between 2020 and 2025. Note that rows focused solely on human nutraceutical peptides (e.g., antihypertensive agents, DPP-IV inhibitors) have been excluded, as they are discussed in depth in Section 6. It is important to note that while Table 3 effectively highlights sectoral opportunities and functional benefits, it does not convey their environmental footprint. To provide this crucial perspective, Figure 4 contrasts the life cycle impacts of mealworm production with a conventional protein source, using data from recent LCA studies [102,103]. When considered together, Table 3 and Figure 4 offer a comprehensive view of both the industrial potential and the ecological positioning of *T. molitor* valorisation.



**Figure 4.** Comparative environmental performance of *T. molitor* and beef (illustrative). Radar diagram based on life cycle assessment (LCA) results. Axes cover greenhouse gas emissions, water use, energy demand, and land use. *T. molitor* shows lower impacts in GHG emissions, water, and land use, while energy demand remains a relative weakness. Scores are normalized (1 = highest impact, 5 = lowest impact), so higher values indicate better environmental performance. Values are indicative, derived from published LCA studies. Note: Data adapted from recent LCA studies, including Malila et al. (2024) [106] and Modahl & Brekke (2022) [103].

**Table 3.** Cross-sectoral opportunities for *T. molitor*.

Application Domain	Valorized Form of <i>T. molitor</i>	Function/Benefit	References
Medical/Biomaterials	Chitin nanofibrils	Skin regeneration, tissue engineering	[4,99,100,102]
Agriculture	Frass, chitosan	Organic fertilizer, soil enhancer, crop protection	[5,12,23–25,34,42,67,107,108]
Animal Nutrition	Meal, peptides	Alternative protein source, gut health, immune modulation	[9,19,39,40,42,43,45]
Green Biotechnologies	Chitosan	Biodegradable antimicrobial films	[34,94–96]
Food Technology	Oil, oleogels	Fat replacement, nutrient-rich oil	[37,82–84]
Industrial Processes	Whole larvae, oils, meal	Sensor-based monitoring, scalability, optimization	[28,37,75,101,103,104]
Bioinformatics & Predictive Workflows (Transversal)	Proteome mining, in silico modeling	Bioactive-peptide prediction; by-product upcycling; computational workflows	[54,56,57]

Scope note: Table 3 highlights cross-sectoral, non-nutraceutical applications. Rows focused solely on human nutraceutical peptides (covered in Section 6) are excluded. Biomaterials and dermocosmetic uses remain in scope when their function comes from material properties (e.g., chitin nanofibrils), not from ingestible peptides.

## 9. Conclusions

*T. molitor* has emerged as a versatile and promising resource, well suited to address contemporary challenges in sustainable food systems, circular economy, and territorial resilience. Its valorisation, into insect meal, oil, protein hydrolysates, or even as secondary by-products such as frass, opens a wide array of opportunities across agriculture, human and animal nutrition, and green biotechnologies. This circular logic also extends to biomedical and dermatological fields through the exploitation of secondary biomaterials. Chitin nanofibrils extracted from *T. molitor*, which mimic the structure of the extracellular matrix, have shown potential for tissue regeneration and advanced skin applications [4]. Recent studies confirm the effective integration of *T. molitor* into poultry diets, even at moderate inclusion rates (5-10%), with measurable improvements in zootechnical performance, digestibility, and meat quality [39,40,45]. Similar effects are observed in aquaculture, where *T. molitor* proves to be a promising substitute for fishmeal, yielding benefits in growth, liver health, and overall body composition [6,39]. Building on this, enzymatic hydrolysis of *T. molitor* proteins allows the production of high-value bioactive peptides with validated functional properties, including emulsifying, antioxidant, and sensory attributes [5,8,36,47]. These extracts have already been tested in fortified formulations such as bread, snacks, and dietary supplements [12,36]. Many of the reported bioactive effects remain confined to in vitro experiments or brief rodent trials, with limited physiological relevance. The inhibitory concentrations (IC<sub>50</sub>) reported for certain bioactive peptides, such as DPP-IV inhibitors, suggest that their potency may be too low to be physiologically relevant in humans. Without pharmacokinetic and bioavailability data, translation into functional foods or nutraceuticals must therefore be considered uncertain until clinical data can be obtained. Regulatory approval in Europe has advanced rapidly (EFSA 2021; 2025), confirming safety and paving the way for commercialization. Yet, well-powered human trials are still missing. In vitro and animal data are promising, but they cannot, on their own, guarantee real benefits. Stability, bioavailability, and metabolic fate are still poorly understood. Addressing these issues is the necessary step if *T. molitor* is to move from experimental promise to credible nutrition and health applications.

One of the most overlooked issues is yield and feasibility. To give a sense of scale, global olive oil production reaches millions of tonnes each year. By contrast, outputs from *T. molitor* oil remain in the range of only a few hundred kilos to tonnes at pilot scale. This gap does not erase the promise of mealworm oils or peptides. It does, however, underline that positioning must be realistic, probably niche, not mainstream [1]. Recent pilot work confirms this limitation. Performance depends strongly on the type of agri-by-products used, with some supporting efficient growth and others leading to poor outcomes. At present, the near-term value lies more in niche applications and full valorisation of co-products than in replacing bulk commodities; this perspective helps to keep expectations realistic. In humid regions, abundant vegetation allows composting or manure recycling to sustain soils. By contrast, arid zones face chronic biomass scarcity, making it difficult to maintain fertility. In such contexts, insect farming, using downgraded fruits or wild inedible plants as feed, could deliver both protein and frass, offering one of the few circular options available. This remains largely unexplored and deserves targeted trials. The arid-zone pathway should therefore not be seen as anecdotal but as a systemic model: low-input, decentralized, and tied to local residues, where mealworms can provide resilience where conventional farming fails. Another point concerns contradictions across the literature. Some studies highlight strong frass fertilization effects or potent bioactive peptides, yet others report highly variable results or concentrations too weak to matter physiologically. These tensions are rarely acknowledged, but they are central if we want to move from enthusiasm to reproducibility. Frass composition is a moving target. Reproducibility through standardisation will be the key step before broad deployment. Without this, agronomic claims will

remain case-specific. Finally, the experience in Biskra demonstrates that downgraded dates and insect-based granules can sustain poultry production even in harsh, arid conditions [21]. By contrast, frass trials in the literature mostly address plant tolerance to salinity and drought, without linking back to insect [70]. Collectively, this evidence suggests insect farming could serve as a resource in fragile ecosystems, but the evidence is still fragmentary. More direct trials in arid zones are needed before resilience claims can be generalized. Beyond efficiency, arid-zone systems could become a second model: decentralized, low-input, and based on local residues. This approach does not compete with industrial yield but offers territorial resilience where conventional farming fails. From an environmental perspective, *T. molitor* clearly outperforms beef or pork in greenhouse gas emissions, land use, and water consumption. Yet recent LCAs highlight non-renewable energy demand, driven largely by heating and ventilation in industrial facilities, as a persistent weak point [106]. This creates a core sustainability trade-off: energy-intensive industrial systems deliver volume and consistency, whereas lower-yield low-tech setups use less energy. Ecological risks from escapes remain moderate but warrant continued monitoring. Mirroring these technical issues are socio-economic hurdles. Consumer acceptance may be the most unpredictable bottleneck. A global review shows large regional contrasts: willingness to pay is higher in Asia, Africa, and Latin America, but in Europe it remains weak, shaped by neophobia and cultural barriers [109]. A recent synthesis by Biteau et al. indicates that uptake may remain modest even when products are relabelled and presented in familiar formats [110]. Transparent communication, culinary innovation, and harmonized labelling will likely be decisive for broader adoption. Taken together, the pathway looks promising. But it will require better communication and product design, and at the same time cleaner, more efficient process energy. Overall, these findings position *T. molitor* as a credible but not yet fully mature component of the circular bioeconomy. Its true value may lie less in isolated products than in systemic integration, where every stream (proteins, oils, chitin and frass) is utilised in interconnected loops. Future research must now shift from proof-of-concept to validation. Standardized methods and well-designed clinical trials are essential. Progress will also rely on cross-disciplinary collaboration, linking biotechnology, agroecology, and social science. This review has provided a transversal synthesis of *T. molitor* research (2020-2025), bringing together advances in nutrition, bioactive compounds, environmental sustainability, and novel applications. Perhaps more importantly, it has also highlighted the gaps that remain, stressing the urgent need for clinical validation. This review thus moves beyond summary by confronting key literature contradictions and proposing arid-zone integration as a novel, systemic pathway for circularity. It positions *T. molitor* as a promising model for sustainable food systems within a circular bioeconomy. Still, rigorous standardization will be necessary if this potential is to translate into industrial reality. The path forward now requires a concerted effort to address the identified challenges of bioefficacy, product standardization, energy efficiency, and consumer trust. Success will therefore depend on translating robust science into scalable, socially accepted, and economically viable applications within a truly circular framework. From these findings, a clear roadmap can now be drawn: (i) standardization of frass composition and safety protocols, (ii) well-powered human clinical trials on key bioactive peptides, (iii) pilot-scale LCAs of integrated production systems in arid regions, and (iv) cross-cultural studies on consumer acceptance drivers.

The key message is this. The yellow mealworm can turn even unexpected residues into valuable outputs, but translating promise into practice requires moving beyond enthusiasm toward reproducible science, regulatory clarity, and societal trust.

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