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Article

Ea₃Mab-20: A Specific Anti-Human EphA3 Monoclonal Antibody for Flow Cytometry

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Abstract: Erythropoietin-producing hepatocellular (Eph) receptor A3 (EphA3) is a member of the Eph receptor family, which binds to its respective ligands, ephrins. These interactions are essential for normal development and tissue homeostasis. Dysregulation of EphA3 has been reported to be associated with human hematopoietic malignancies, making it a promising target for therapy and diagnosis. Due to the high similarity of the extracellular domain among Eph receptors (more than 33% amino acid identity), generating highly specific monoclonal antibodies (mAbs) is crucial. We developed anti-human EphA3 mAbs in this study using the Cell-Based Immunization and Screening (CBIS) method. Among them, the clone Ea₃Mab-20 (IgG₁, kappa) exhibited high affinity and specificity in flow cytometry. The dissociation constant values of Ea₃Mab-20 for CHO/EphA3 and Jurkat cells were determined to be $9.0 \pm 0.3 \times 10^{-9}$ M and $1.4 \pm 0.1 \times 10^{-9}$ M, respectively. Ea₃Mab-20 showed no cross-reactivity with other Eph receptors in flow cytometry. Furthermore, Ea₃Mab-20 demonstrated the suitability for detecting formalin-fixed paraffin-embedded cell samples in immunohistochemistry. Therefore, Ea₃Mab-20 is valuable mAb for basic research and is expected to contribute to the clinical application of mAb for cancer therapy and diagnosis.

Keywords: EphA3, monoclonal antibody, Cell-Based Immunization and Screening, flow cytometry, immunohistochemistry

1. Introduction

Erythropoietin-producing hepatocellular (Eph) receptors are a family of receptor tyrosine kinases with a single transmembrane domain, classified into A and B categories based on their extracellular domains [1–6]. The extracellular domains of Eph receptors share a highly similar architecture, consisting of a ligand binding domain, a cysteine-rich region with Sushi and epidermal growth factor-like domains, and two fibronectin type III domains in tandem [1–3,7], with more than 33% amino acid identity [8]. Eph receptors interact with their membrane-bound ephrin ligands, with each receptor having preferred ephrin ligands [2]. The mammalian Eph system comprises 14 receptor tyrosine kinases (nine EphA and five EphB receptors such as EphA1 to EphA8, EphA10, EphB1 to EphB4, and EphB6) and eight cell surface-anchored ephrin ligands (five glycosylphosphatidylinositol-linked ephrin-As such as ephrin A1 to A5 and three transmembrane ephrin-Bs such as ephrin B1 to B3) [4,9]. These interactions are essential for various normal cellular processes during development and serve as key mediators of adult tissue homeostasis [7,10–12].

The expression of Eph receptors and ephrin ligands can be either upregulated or downregulated in cancer cells compared to normal tissues [5,7,13,14]. Aberrant EphA3 regulation has been reported in human hematopoietic malignancies and solid cancers [5,14,15]. High expression and oncogenic functions of EphA3 have been reported in acute lymphoblastic leukemia (ALL) [16], glioblastoma [17], gastric cancer [18], head and neck cancer [19], and prostate cancer [20]. Conversely, low expression and a tumor-suppressive role of EphA3 have been observed in small-cell lung cancer [21].

Additionally, the correlation between EphA3 mutational status and tumorigenesis in lung cancer has been reported [22]. These findings highlight EphA3 as an important therapeutic target for cancer treatment.

In the development of therapeutic monoclonal antibodies (mAbs) targeting EphA3, the mouse antibody (clone IIIA4) and its humanized defucosylated mAb ifabotuzumab (KB004) were developed to target EphA3-overexpressing cells [7,23]. Ifabotuzumab selectively binds to EphA3-positive cancer cells [24] and can stimulate antibody-dependent cell-mediated cytotoxicity (ADCC) [25]. This agent also prevents the proliferation of cancer cells and endothelial cells in the tumor vasculature by inhibiting EphA3 signaling [26]. Ifabotuzumab was evaluated in a Phase I clinical trial for the treatment of patients with hematological malignancies, demonstrating some encouraging clinical responses [24]. Moreover, treatment with IIIA4, conjugated to maytansine or lutetium-177, prevented tumor formation in glioblastoma-bearing mice [17]. Additionally, EphA3-targeted chimeric antigen receptor (CAR)-T cells demonstrated robust antigen-specific killing of human glioblastoma and diffuse midline glioma cell lines in animal models [27,28]. The EphA3 CAR, consisted of single-chain variable fragments (scFv) derived from the anti-EphA3 mAbs IIIA4 [27] and 3C3-1 [28], has been reported.

Since the development of therapeutic mAbs requires strict specificity to minimize off-target effects caused by cross-reactivity, we aimed to develop anti-EphA3 mAbs with no cross-reactivity to other Eph receptors. We have previously developed several mAbs against various membrane proteins, including Eph receptors, using the Cell-Based Immunization and Screening (CBIS) method [29–33]. The mAbs obtained using this method are prone to recognize conformational epitopes and are suitable for flow cytometry. Furthermore, some of these mAbs also apply to immunohistochemistry, contributing to therapeutic and diagnostic advancements. Therefore, we employed the CBIS method to generate anti-EphA3 mAbs with strict specificity to develop therapeutic and diagnostic agents targeting EphA3.

2. Materials and Methods

2.1. Plasmid Construction and Establishment of Stable Transfectants

The gene encoding human *EPHA3* (NM_005233) was obtained from the RIKEN BioResource Research Center (Ibaraki, Japan). The open reading frames, excluding the signal sequences, were subcloned into the pCAG-Ble vector (FUJIFILM Wako Pure Chemical Corporation, Osaka, Japan) with an N-terminal PA16 tag [34] or a MAP16 tag [35]. The plasmids were transfected into Chinese hamster ovary (CHO)-K1 and LN229 cells (ATCC, VA, USA), and stable transfectants were established as described previously [29]. Other Eph receptor-expressed CHO-K1 cells (e.g., CHO/EphA2) were established and the cell surface expression was confirmed as reported previously [29]. The human T cell leukemia cell lines Jurkat and MOLT-4 were obtained from the Cell Resource Center for Biomedical Research, Institute of Development, Aging and Cancer at Tohoku University (Miyagi, Japan) and the Japanese Collection of Research Bioresources Cell Bank (Osaka, Japan). These cell lines were cultured as described previously [36].

2.2. Development of Hybridomas

Two six-week-old female BALB/cAJcl mice (CLEA Japan, Tokyo, Japan) were intraperitoneally immunized with LN229/EphA3 cells (1×10^8 cells) with Alhydrogel adjuvant (2%, InvivoGen). After three weekly immunizations (1×10^8 cells), a final booster injection (1×10^8 cells) was administered two days before splenocyte harvesting. The splenocytes were fused to P3X63Ag8.U1 (P3U1, ATCC). Hybridomas were generated as described previously [31].

2.3. Flow Cytometry

Cells were stained with Alexa Fluor 488-conjugated anti-mouse IgG (1:2,000 dilution; Cell Signaling Technology, Inc., Danvers, MA, USA) for 30 minutes at 4°C. Data were acquired using the

SA3800 Cell Analyzer (Sony Corporation, Tokyo, Japan) and analyzed using FlowJo software (BD Biosciences, Franklin Lakes, NJ, USA).

2.4. Determination of Dissociation Constant Values Using Flow Cytometry

CHO/EphA3 and Jurkat cells were treated with serially diluted Ea3Mab-20 and IIIA4 (10 to 0.0006 $\mu\text{g/mL}$). Subsequently, the cells were stained with Alexa Fluor 488-conjugated anti-mouse IgG (1:200 dilution) for 30 minutes at 4°C. The dissociation constant (K_D) values were determined as described previously [29].

2.5. Immunohistochemical Analysis

Formalin-fixed paraffin-embedded (FFPE) CHO/EphA3 and CHO-K1 cell blocks were prepared using iPGell (Genostaff Co., Ltd., Tokyo, Japan). Staining was performed using the VENTANA BenchMark ULTRA PLUS (Roche Diagnostics) with the recommended protocol and the ultraView Universal DAB Detection Kit.

3. Results

3.1. Development of Anti-Human EphA3 mAbs

Two BALB/cAJcl mice were immunized with LN229/EphA3 cells (Figure 1A). After harvesting splenocytes from these mice, cell fusion with P3U1 cells was performed (Figure 1B). The resulting hybridomas were seeded into 96-well plates. After colony formation, supernatants were collected and analyzed by flow cytometry-based high-throughput screening to identify those that were negative for CHO-K1 cells and positive for CHO/EphA3 cells (Figure 1C). Subsequently, 20 hybridomas producing anti-EphA3 mAbs were cloned by limiting dilution. Finally, anti-EphA3 mAb clones, including Ea3Mab-20 (IgG₁, kappa), were established (Figure 1D).

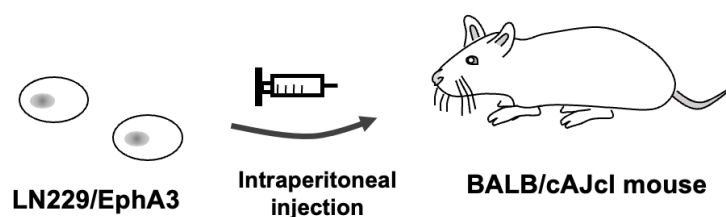
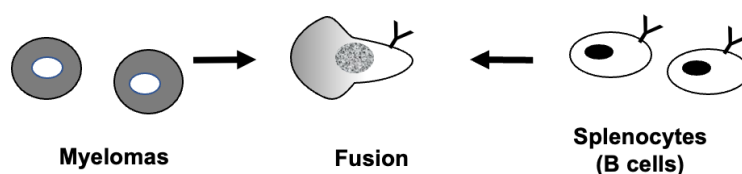
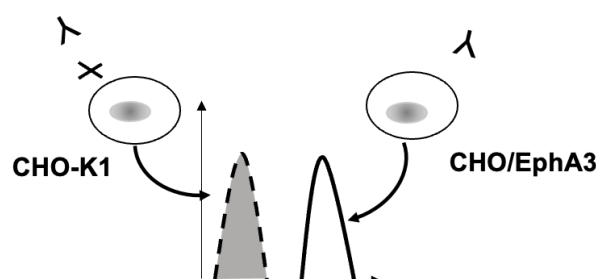
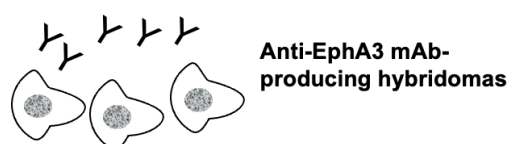
A. Immunization of LN229/EphA3**B. Production of Hybridomas****C. Screening of supernatants by flow cytometry****D. Cloning of Hybridomas by limiting dilution**

Figure 1. Schematic illustration of anti-EphA3 mAb production using the CBIS method. (A) Two female BALB/cAJcl mice were intraperitoneally injected with LN229/EphA3 cells. (B) Splenocytes were harvested and fused with P3U1 myeloma cells using PEG1500. (C) Hybridoma supernatants were screened by flow cytometry using CHO/EphA3 and parental CHO-K1 cells to identify anti-EphA3-specific mAbs. (D) Hybridoma clones producing antigen-specific mAbs were isolated through the limiting dilution method.

3.2. Flow Cytometry Using Ea₃Mab-20 and IIIA4

We assessed the reactivity of Ea₃Mab-20 against CHO/EphA3 and CHO-K1 cells. Ea₃Mab-20 recognized CHO/EphA3 cells in a dose-dependent manner at concentrations ranging from 1 to 0.001 µg/mL (Figure 2A). However, Ea₃Mab-20 did not bind to CHO-K1 cells at any concentrations (Figure 2B). This result indicates that Ea₃Mab-20 recognizes EphA3 on the cell surface. A commercially available anti-human EphA3 mAb (IIIA4) exhibited a similar pattern of reactivity with CHO/EphA3 and CHO-K1 cells (Figure 2). Next, we analyzed the reactivity of Ea₃Mab-20 against endogenous EphA3-expressing cells, Jurkat (Figure 3A) and MOLT-4 (Figure 3B) cells [16], using IIIA4 as a positive control (Figure 3). Dose-dependent reactivity was observed, suggesting that Ea₃Mab-20 binds to endogenous EphA3.

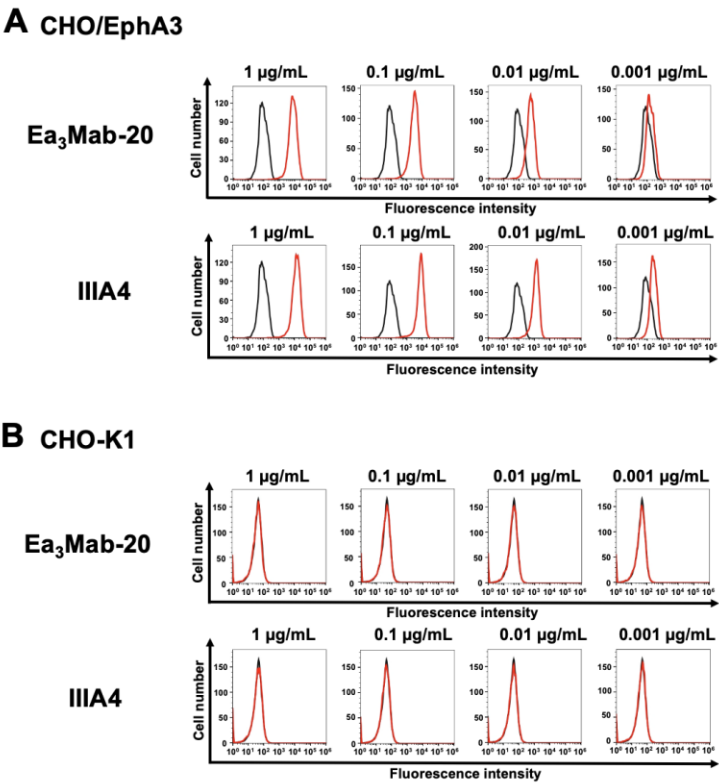


Figure 2. Flow cytometry analysis of anti-EphA3 mAbs against CHO/EphA3 and CHO-K1 cells. CHO/EphA3 (A) and CHO-K1 (B) cells were treated with Ea₃Mab-20 or the commercially available anti-EphA3 mAb IIIA4 at the indicated concentrations. Cells were stained with (red lines) or without (black lines) anti-EphA3 mAbs, followed by staining with Alexa Fluor 488-conjugated anti-mouse IgG. Fluorescence data were subsequently acquired using the SA3800 Cell Analyzer.

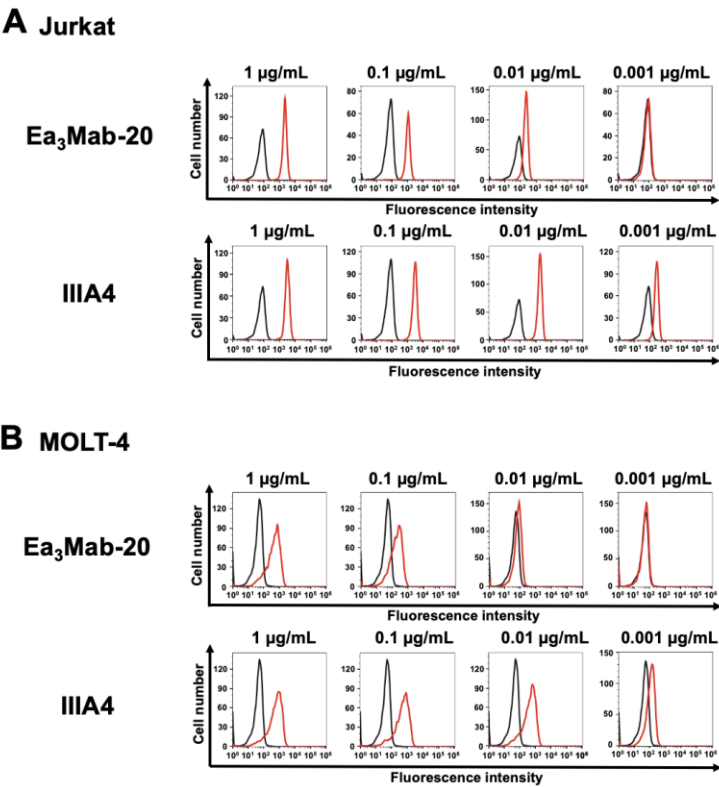


Figure 3. Flow cytometry analysis of anti-EphA3 mAbs against endogenous EphA3 expressing cancer cells. Jurkat (A) and MOLT-4 (B) cells were treated with Ea₃Mab-20 and IIIA4 at the indicated concentrations (red

lines). The black line represents the negative control, which was stained without anti-EphA3 mAbs (blocking buffer). The mAb-treated cells were incubated with Alexa Fluor 488-conjugated anti-mouse IgG. Fluorescence data were subsequently collected using the SA3800 Cell Analyzer.

3.3. Specificity of Ea₃Mab-20 Using CHO-K1 Cells Overexpressed Various Eph Receptors

We previously established CHO-K1 that overexpressed each human Eph receptor (EphA1 to A8, A10, B1 to B4, and B6) [29]. Using these cell lines, we analyzed the specificity of anti-EphA3 mAbs. Among the 20 clones producing anti-EphA3 mAbs, 13 highly reactive clones were selected for analysis. Staining data with 10 µg/mL of Ea₃Mab-3, 4, 7, 9, 15, and 20 showed no cross-reactivity among the Eph receptors (Figure 4 and Supplementary Table S1). However, IIIA4 exhibited slight but significant reactivity with CHO/EphA6 cells (Supplementary Figure S1), indicating that IIIA4 does not exhibit complete specificity for EphA3. Ea₃Mab-20 exhibited the highest binding affinity and specificity among these mAbs.

Ea₃Mab-20

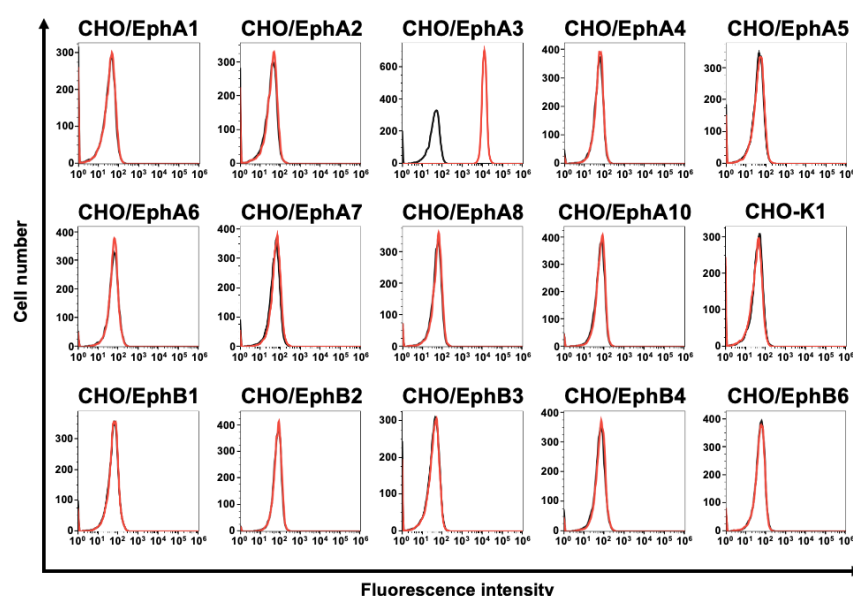


Figure 4. Cross-reactivity of Ea₃Mab-20 in Eph receptor-expressed CHO-K1 cells. The 14 Eph receptors (EphA1 to A8, A10, B1 to B4, and B6)-expressed CHO-K1 and parental CHO-K1 cells were treated with 10 µg/mL of Ea₃Mab-20 (red lines). The black line represents the negative control, which was stained without anti-EphA3 mAbs (blocking buffer). The mAb-treated cells were subsequently incubated with Alexa Fluor 488-conjugated anti-mouse IgG. Fluorescence data were collected using the SA3800 Cell Analyzer.

3.4. Determination of Binding Affinity of Ea₃Mab-20 and IIIA4 Using Flow Cytometry

The binding affinity of Ea₃Mab-20 and IIIA4 was determined using CHO/EphA3 and Jurkat cells. The average K_D values obtained from three independent measurements for Ea₃Mab-20 were $9.0 \pm 0.3 \times 10^{-9}$ M for CHO/EphA3 cells (Figure 5A and Supplementary Figure S2) and $1.4 \pm 0.1 \times 10^{-9}$ M for Jurkat cells (Figure 5B and Supplementary Figure S2). The average K_D values for IIIA4 were $2.4 \pm 0.3 \times 10^{-9}$ M for CHO/EphA3 cells and $5.7 \pm 0.9 \times 10^{-11}$ M for Jurkat cells (Figure 5 and Supplementary Figure S2).

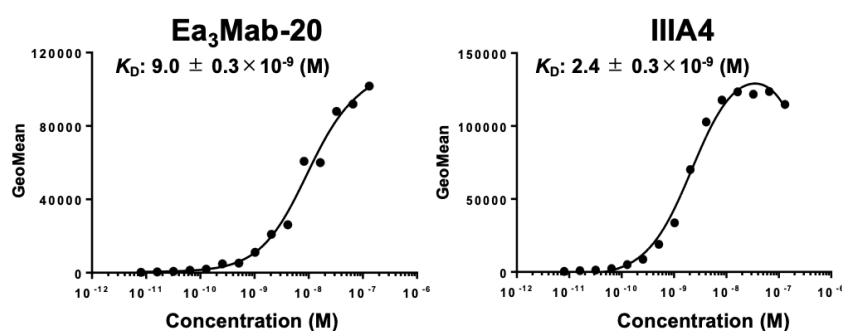
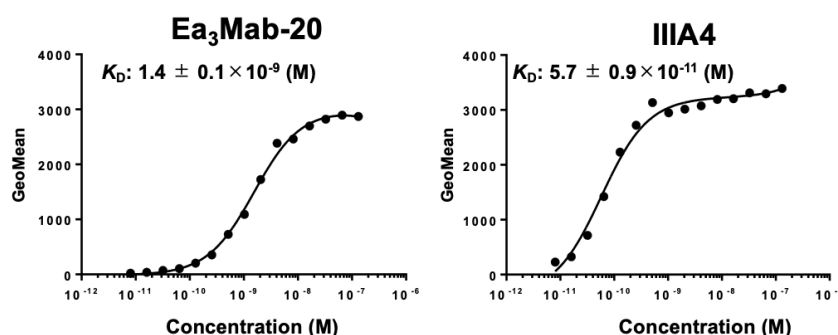
A CHO/EphA3**B Jurkat**

Figure 5. Measurement of the binding affinity of Ea₃Mab-20 and IIIA4. CHO/EphA3 (A) and Jurkat (B) cells were treated with 100 μL of serial dilutions of Ea₃Mab-20 and IIIA4 (10 to 0.0006 $\mu\text{g/mL}$). Subsequently, fluorescence data were collected using the SA3800 Cell Analyzer. The fluorescence data's geometric mean (GeoMean) values were plotted, and the K_D values were calculated using GraphPad PRISM 6 software.

3.5. Immunohistochemistry Using Anti-EphA3 mAbs

Ea₃Mab-20 was assessed for its application in immunohistochemistry using FFPE CHO-K1 and CHO/EphA3 cell sections. We used the VENTANA BenchMark ULTRA PLUS system for the detection. Apparent membranous staining by Ea₃Mab-20 was observed in CHO/EphA3 cells (Figure 6A) but not in CHO-K1 cells (Figure 6B). These results indicate that Ea₃Mab-20 is suitable for detecting EphA3-positive cells not only in flow cytometry but also in FFPE samples. In contrast, IIIA4 is unavailable for staining FFPE cell sections (Figure 6).

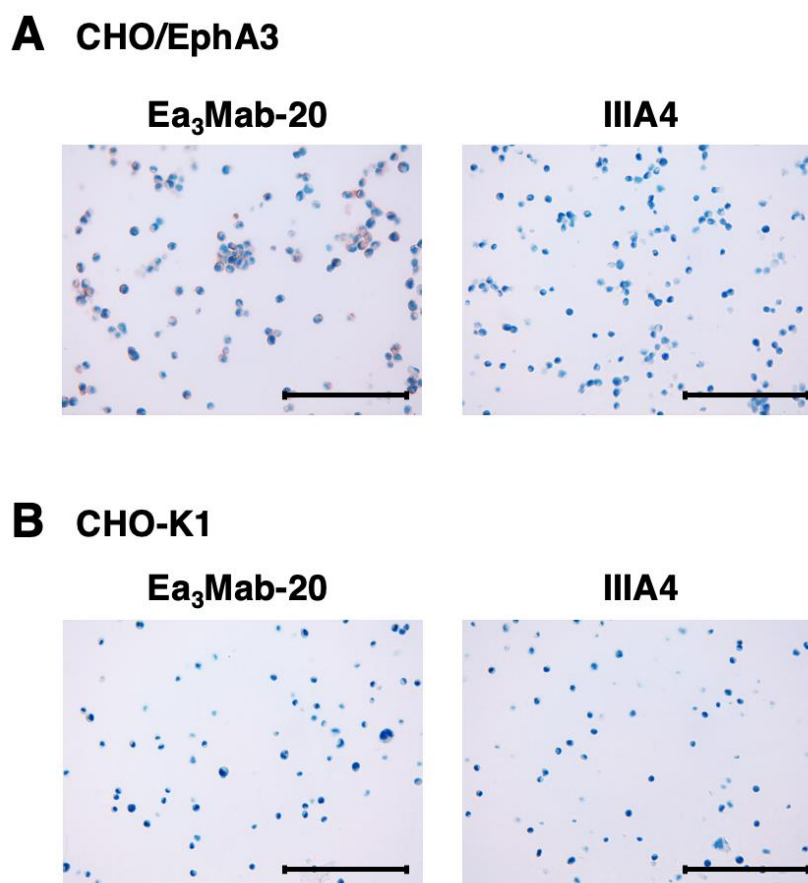


Figure 6. Immunohistochemical staining of paraffin-embedded cell sections of CHO/EphA3 and CHO-K1 cells. Sections of CHO/EphA3 (A) and CHO-K1 (B) cells were stained with 10 µg/mL of Ea₃Mab-20 and IIIA4 using the VENTANA BenchMark ULTRA PLUS. Scale bar = 100 µm.

4. Discussion

Using the CBIS method, we generated novel anti-EphA3 mAbs, including Ea₃Mab-20, with confirmed specificity for EphA3. Ea₃Mab-20 is suitable for flow cytometry (Figures 2 and 3) and immunohistochemistry (Figure 6). Since Ea₃Mab-20 does not cross-react with other Eph receptors expressed in CHO-K1 cells (Figure 4), it is versatile for basic research and is expected to contribute to the development of clinical applications of mAbs for cancer therapy and diagnosis.

The cross-reactivity of IIIA4 with EphA6 may be due to the similarity of the extracellular domain among Eph receptors. The amino acid identity and similarity of the extracellular domain among human Eph receptors range from 33 to 65% and 72 to 91%, respectively (Supplementary Figure S3A). The extracellular domain of EphA6 is the most similar in the phylogenetic tree among Eph receptors (Supplementary Figure S3B), exhibiting a high amino acid identity (64%) and similarity (91%) with that of EphA3. This may explain why an anti-EphA3 mAb IIIA4 cross-reacts with EphA6. Additionally, several clones of the obtained anti-EphA3 mAbs showed cross-reactivity with various Eph receptors, including EphA6 (Supplementary Table S1). Since the development of therapeutic mAbs requires strict specificity to avoid off-target effects caused by cross-reactivity, Ea₃Mab-20 is a promising candidate for further development as a therapeutic and diagnostic agent.

The binding affinity of IIIA4 is approximately 3.8-fold higher than that of Ea₃Mab-20 when analyzed using CHO/EphA3 cells (Figure 5). However, this ratio increases to approximately 24.6-fold when using Jurkat cells endogenously express EphA3 (Figure 5). This discrepancy may be due to the endogenous expression of EphA6 in Jurkat cells [35], which could have influenced the affinity analysis through the cross-reactivity of IIIA4 with EphA6. The mAbs with high specificity for Eph receptors, such as Ea₃Mab-20, are crucial for clinical applications, even though the binding affinity of

Ea3Mab-20 (K_D : $9.0 \pm 0.3 \times 10^{-9}$ M) is lower than that of IIIA4 (K_D : $2.4 \pm 0.3 \times 10^{-9}$ M) in CHO/EphA3 cells.

Several preclinical studies reported that anti-EphA3 CAR-T cells are effective against glioblastoma [27,28]. Regarding the binding affinity of CARs consisting of scFv, it has been reported that a low-affinity CAR (K_D : 1.4×10^{-8} M), which exhibits more than 40-fold lower affinity for CD19 compared to existing scFvs derived from FMC63, enhances CAR-T cell expansion and prolongs persistence in pediatric patients with ALL [37]. Additionally, it has been noted that a faster off-rate, which reflects the rate at which the antibody dissociates from the antigen, is preferred, particularly in CAR-T therapies. The on-rate and off-rate of Ea3Mab-20 should be determined. However, its affinity for CHO/EphA3 and Jurkat cells is on the order of 10^{-9} M, which may provide sufficient potential for CAR development.

We have previously developed two methods for epitope mapping: PA insertion for epitope mapping (PAMAP) and RIEDL insertion for epitope mapping (REMAP) [38–42]. These approaches have successfully identified the epitopes of various mAbs, including anti-mouse CD39 mAb (C39Mab-1) [38], anti-CD44 mAbs (C44Mab-5 and C44Mab-46) [39,40], and anti-EGFR mAbs (EMab-51 and EMab-134) [41,42]. Further investigation is necessary to determine the epitope of Ea3Mab-20. If Ea3Mab-20 targets a linear and non-glycosylated epitope, this finding could facilitate the development of broadly applicable and highly specific mAbs against other Eph family members through peptide-based immunization strategies.

To effectively target EphA3-positive cancer cells using Ea3Mab-20 (IgG₁), generating a class-switched variant with a mouse IgG_{2a} backbone would be beneficial. Additionally, our previous studies demonstrated that defucosylated IgG_{2a} mAbs enhance ADCC activity and exhibit more potent antitumor effects in mouse xenograft models [43,44]. Developing a class-switched and defucosylated version of Ea3Mab-20 could improve its therapeutic efficacy against EphA3-positive cancers in preclinical research. Furthermore, it is also essential to evaluate whether Ea3Mab-20 demonstrates ADCC activity or drug-induced cytotoxicity when conjugated with cytotoxic agents.

Altogether, Ea3Mab-20 reacts with EphA3 without cross-reactivity with Eph family members and is suitable for flow cytometry and immunohistochemistry. EphA3 is a potential therapeutic target, especially in hematopoietic malignancies and brain cancers. Therefore, Ea3Mab-20 is a highly sensitive and versatile mAb for basic research and is expected to contribute to clinical applications such as antibody therapy and tumor diagnosis.

Credit authorship contribution statement: Hiroyuki Satofuka : Investigation, Funding acquisition, Writing – original draft. Hiroyuki Suzuki : Investigation, Funding acquisition, Writing – review and editing. Miu Hirose: Investigation. Keisuke Shinoda: Investigation. Takuya Nakamura: Investigation. Tomohiro Tanaka: Investigation, Funding acquisition. Mika K. Kaneko: Conceptualization. Yukinari Kato: Conceptualization, Funding acquisition, Project administration, Writing – review and editing. All authors have read and agreed to the published version of the manuscript.

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Institutional Review Board Statement: The animal study protocol was approved by the Animal Care and Use Committee of Tohoku University (Permit number: 2022MdA-001) for studies involving animals.

Informed Consent Statement: Not applicable.

Data Availability Statement: All related data and methods are presented in this paper. Additional inquiries should be addressed to the corresponding authors.

Conflicts of Interest: The authors declare no conflict of interest involving this article.

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