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Posted Date: 12 May 2026

doi: 10.20944/preprints202605.0784.v1

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Article

# Design and Evaluation of an Artificial Photosynthesis System for Carbon Dioxide Capture and Oxygen Production from Fossil Fuel Combustion Emissions

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## Abstract

The accelerating accumulation of atmospheric carbon dioxide (CO<sub>2</sub>) from fossil fuel combustion represents one of the foremost environmental challenges of the twenty-first century. This paper presents the design, theoretical basis, and experimental framework of a novel artificial photosynthesis system capable of capturing CO<sub>2</sub> from combustion flue gases and converting it into oxygen (O<sub>2</sub>) and energy-rich compounds, directly mimicking the biochemical process performed by trees. The proposed system integrates a sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>) absorption tower for CO<sub>2</sub> capture, a thermal desorption unit for solvent regeneration, and a cobalt oxide-catalyzed photosynthetic reactor for CO<sub>2</sub>-to-O<sub>2</sub> conversion. System performance is quantified using non-dispersive infrared (NDIR) sensors for CO<sub>2</sub> measurement and electrochemical oxygen sensors for O<sub>2</sub> detection. Stoichiometric analysis indicates that 1 kg of captured CO<sub>2</sub> yields approximately 0.73 kg of O<sub>2</sub>, and national-scale deployment projections suggest energy savings of approximately \$200 billion per year by 2030 alongside a potential reduction of 302,600 million metric tons of CO<sub>2</sub> emissions. Comparative analysis with existing decarbonization approaches—including carbon capture and storage (CCS), hydrogen production, and enhanced oil recovery (EOR)—demonstrates that artificial photosynthesis offers a fundamentally superior outcome by permanently transforming CO<sub>2</sub> into life-sustaining O<sub>2</sub> rather than merely sequestering or displacing it. This work establishes a laboratory-scale proof of concept and a systematic experimental roadmap for scaling the technology to industrial application.

**Keywords:** artificial photosynthesis; carbon dioxide capture; CO<sub>2</sub> conversion; sodium carbonate absorption; cobalt oxide catalyst; oxygen production; carbon capture utilization; decarbonization

## 1. Introduction

The combustion of fossil fuels remains the dominant driver of global carbon dioxide (CO<sub>2</sub>) emissions, which have approximately doubled over the fifty-year period from 1971 to 2021 [5]. While international agreements such as the Paris Accord and successive United Nations Climate Change Conferences have set ambitious decarbonization targets, fossil fuels continue to supply the majority of global primary energy and are projected to remain a significant component of the energy mix through 2050, given the limitations of current renewable energy technologies in meeting large-scale, continuous baseload demand [4].

Rather than approaching fossil fuel combustion as an inherently irredeemable process, this paper proposes a paradigm shift: treating CO<sub>2</sub> not as a pollutant to be suppressed or buried, but as a feedstock to be valorized. Nature has provided a compelling precedent for this approach in the form of photosynthesis. Through this biochemical process, trees and other photosynthetic organisms continuously absorb CO<sub>2</sub> from the atmosphere, using solar energy to convert it into glucose and oxygen. According to the United States Department of Agriculture (USDA), a single mature tree absorbs approximately 48 pounds (21.8 kg) of CO<sub>2</sub> per year, and a one-hectare plantation of 1,000

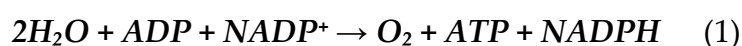
trees sequesters approximately 22 tonnes of CO<sub>2</sub> annually [1]. Artificial photosynthesis systems, which replicate this chemistry using engineered materials and catalysts, have been shown to achieve CO<sub>2</sub> capture rates approximately 1,000 times greater than those of biological trees per unit area [2].

This paper describes the design, theoretical framework, and experimental methodology of a laboratory-scale artificial photosynthesis system that captures CO<sub>2</sub> from combustion flue gas and converts it into oxygen. The system employs sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>) as a non-toxic, low-cost absorbent solvent; cobalt oxide (Co<sub>3</sub>O<sub>4</sub>) as a stable, earth-abundant photocatalyst; and solar thermal energy for the endothermic photosynthetic reaction. The paper is structured as follows: Section 2 reviews the biochemical and chemical principles underpinning the system; Section 3 presents the system design and experimental methodology; Section 4 discusses instrumentation and measurement; Section 5 reports performance analysis and national-scale impact projections; Section 6 compares the proposed approach with existing decarbonization methods; and Section 7 presents conclusions and future directions.

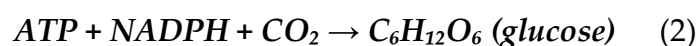
## 2. Background and Theoretical Foundations

### 2.1. Natural Photosynthesis Mechanism

The photosynthesis process occurs within chloroplasts, subcellular organelles containing thylakoid membranes rich in chlorophyll — the green pigment responsible for light absorption. When solar radiation strikes the thylakoid membrane, chlorophyll molecules are excited, releasing high-energy electrons. These electrons drive a cascade of redox reactions collectively known as the light reactions, during which adenosine diphosphate (ADP) is phosphorylated to adenosine triphosphate (ATP) and nicotinamide adenine dinucleotide phosphate (NADP<sup>+</sup>) is reduced to NADPH:



The ATP and NADPH produced in the light reactions then power the Calvin cycle (dark reactions), in which CO<sub>2</sub> is fixed and reduced to glucose:

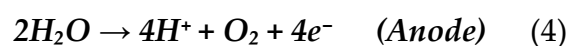


The net photosynthesis reaction, combining both stages, is expressed as:



### 2.2. Artificial Photosynthesis Principles

Artificial photosynthesis replicates the essential function of Equation (3) using engineered semiconductor photocatalysts and redox mediators in place of biological chlorophyll and enzymes. The two critical half-reactions are the oxidative water-splitting reaction at the anode, which generates oxygen, protons, and electrons:



and the reductive reaction at the cathode, where protons are reduced to hydrogen fuel:



Water splitting is thermodynamically non-spontaneous under standard conditions, requiring approximately 280 kJ/mol H<sub>2</sub>O [internal calculation]. The presence of an appropriate photocatalyst substantially lowers the activation energy barrier, enabling the reaction to proceed under solar illumination. Key catalyst systems investigated in the literature include manganese-based complexes (which mimic the oxygen-evolving complex of Photosystem II), dye-sensitized titanium dioxide (TiO<sub>2</sub>) nanoparticles, and cobalt oxide (Co<sub>3</sub>O<sub>4</sub>). Among these, cobalt oxide has emerged as the most

promising candidate for large-scale application owing to its chemical stability, high catalytic activity, abundance in the Earth's crust, and compatibility with solid-state reactor configurations.

### 2.3. CO<sub>2</sub> Capture Chemistry

#### 2.3.1. Amine-Based Solvents

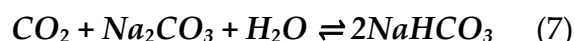
Amine compounds have been extensively studied as CO<sub>2</sub> absorbents. Primary amines (e.g., monoethanolamine, MEA) and secondary amines (e.g., diethanolamine, DEA) react rapidly with CO<sub>2</sub> to form stable carbamate species:



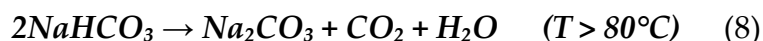
While primary and secondary amines offer high reaction rates and good absorption capacity, they suffer from significant drawbacks including high energy requirements for solvent regeneration, equipment corrosion necessitating inhibitors and resistant materials, and degradation in the presence of oxygen, SO<sub>x</sub>, and other flue gas impurities (HCl, HF, Hg) [6]. Tertiary amines (e.g., methyldiethanolamine, MDEA) avoid carbamate formation but exhibit lower CO<sub>2</sub> absorption rates due to the absence of an N–H bond, reacting instead via base-catalyzed hydration to form bicarbonate ions [6].

#### 2.3.2. Sodium Carbonate – Selected Absorbent

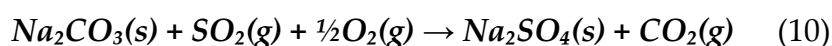
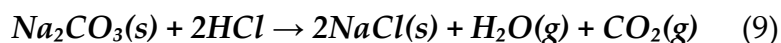
To overcome the limitations of amine solvents, this work selects sodium carbonate (Na<sub>2</sub>CO<sub>3</sub>) as the CO<sub>2</sub> absorbent. The absorption reaction is reversible and proceeds as follows:



The forward reaction (absorption) is exothermic ( $\Delta H \approx -32.4$  kcal/mol CO<sub>2</sub>), and the optimal operating temperature for the absorption unit has been identified at approximately 70°C based on the phase diagram of the Na<sub>2</sub>CO<sub>3</sub>–NaHCO<sub>3</sub>–H<sub>2</sub>O system [8]. Desorption (regeneration) is achieved by heating the CO<sub>2</sub>-rich sodium bicarbonate solution above 80°C:



Sodium carbonate also reacts with acidic flue gas impurities, providing simultaneous desulfurization and dechlorination:



Key advantages of Na<sub>2</sub>CO<sub>3</sub> relative to amine solvents include low cost, low corrosivity, non-toxicity, non-volatility, and straightforward thermal regeneration without the high energy penalties associated with amine stripping. These characteristics are well-documented in the literature [20–23]. The solubility of Na<sub>2</sub>CO<sub>3</sub> in water at 35°C is approximately 50 g/100 mL H<sub>2</sub>O, providing a high absorption capacity per unit volume of solvent.

## 3. System Design and Experimental Methodology

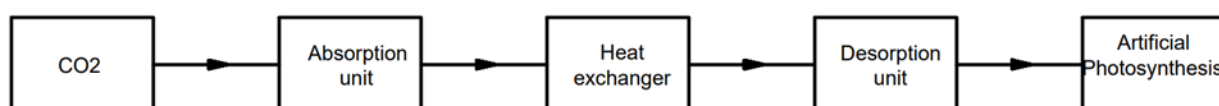
### 3.1. Case Study Site

The system is designed and evaluated in the context of a laboratory facility at the University of Louisiana at Lafayette (latitude 30.2°N), where the Artificial Photosynthesis Research Laboratory is under development. The laboratory is equipped with computing infrastructure provided by the School of Computer Science and data acquisition systems from the Department of Petroleum Engineering, enabling real-time monitoring and long-term data archiving.

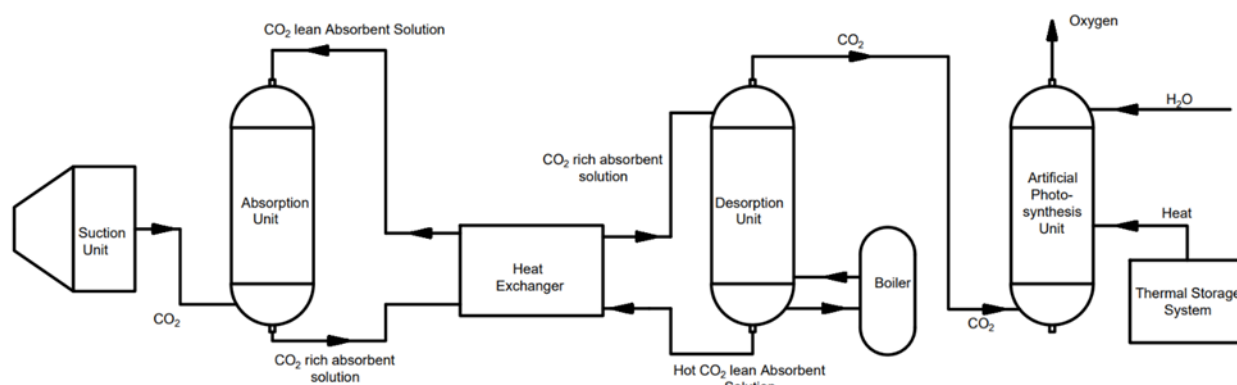
### 3.2. Overall Process Description

The integrated system comprises three primary functional units: (1) a CO<sub>2</sub> capture unit based on Na<sub>2</sub>CO<sub>3</sub> absorption; (2) a thermal desorption unit for CO<sub>2</sub> recovery and solvent regeneration; and (3) an artificial photosynthesis reactor for CO<sub>2</sub>-to-O<sub>2</sub> conversion. The process flow is illustrated in Figure 1 (schematic to be inserted), and the detailed system layout is shown in Figure 2.

Atmospheric air or combustion flue gas is drawn into the system by an air suction unit and fed to the base of the absorption tower. Within the tower, the rising gas stream contacts a descending Na<sub>2</sub>CO<sub>3</sub> solution (concentration approximately 50 g/100 mL), forming sodium bicarbonate (NaHCO<sub>3</sub>) according to Equation (7). The CO<sub>2</sub>-rich NaHCO<sub>3</sub> solution is withdrawn from the bottom of the absorption tower and passed through a plate heat exchanger, where it is preheated by the hot lean solvent returning from the desorption unit. The preheated solution then enters the desorption unit, where it is heated above 80°C to release concentrated CO<sub>2</sub> gas (Equation 8) and regenerate the Na<sub>2</sub>CO<sub>3</sub> solvent. The regenerated lean solvent is recirculated to the absorption tower after passing through the heat exchanger, minimizing thermal energy consumption. The liberated CO<sub>2</sub> stream is directed to the photosynthetic reactor.



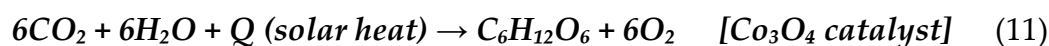
**Figure 1.** Simplified process flowchart of the integrated CO<sub>2</sub> capture and artificial photosynthesis system.



**Figure 2.** Detailed schematic of the experimental system, showing absorption tower, heat exchanger, desorption unit, and photosynthesis reactor.

### 3.3. Photosynthesis Reactor

Within the fluidized bed reactor, CO<sub>2</sub> and water undergo artificial photosynthesis in the presence of cobalt oxide (Co<sub>3</sub>O<sub>4</sub>) catalyst and thermal energy supplied by a solar thermal storage system:



Water is supplied to the reactor via a peristaltic pump. The reactor operating temperature is maintained at 70°C, consistent with the thermodynamic requirements of the cobalt oxide-catalyzed system. A thermal energy storage unit employing hot silicon technology stores solar energy during periods of peak irradiance for deployment during periods of low solar intensity, ensuring continuous reactor operation independent of instantaneous solar conditions.

Cobalt oxide was selected as the catalyst based on its demonstrated stability under repeated reaction cycles, high intrinsic catalytic activity for water oxidation, availability in large crustal

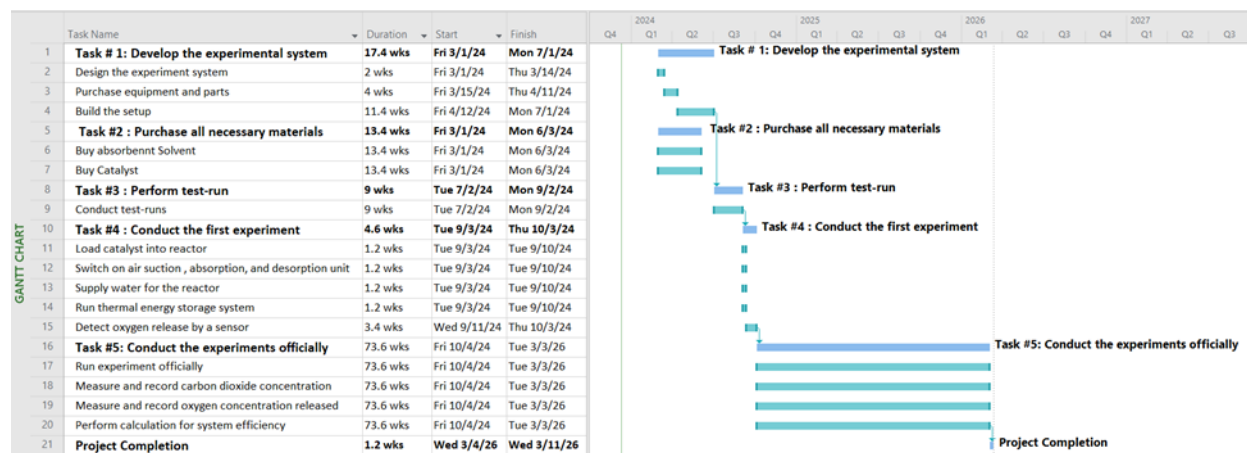
reserves, and compatibility with solid-state fluidized bed operation — avoiding the corrosion and vaporization issues associated with liquid electrolyte systems. The Nafion® membrane (perfluorinated sulfonic acid, PFSA), noted for its mechanical stability and selective cation transport via its sulfonate groups ( $\text{SO}_3^{2-}$ ), is incorporated as the proton exchange membrane to facilitate the separation of evolved oxygen and hydrogen streams.

### 3.4. Experimental Tasks and Timeline

The experimental program is organized into five sequential tasks, as summarized in Table 1 and the Gantt chart (Figure 3).

**Table 1.** Summary of experimental tasks, durations, activities, and success criteria.

Task	Duration	Activities	Success Criteria
1	Months 1–4	Procure and assemble experimental equipment; verify system integrity (no leaks)	All components operational; zero-leak confirmation
2	Months 1–3	Procure $\text{Na}_2\text{CO}_3$ solvent and $\text{Co}_3\text{O}_4$ catalyst; prepare absorbent solution	Materials delivered on schedule; solution prepared at target concentration
3	Months 5–6	Conduct test runs; verify absorption and desorption unit performance	Smooth system operation; consistent $\text{CO}_2$ uptake in absorption unit
4	Month 7	Conduct first official experiment; detect $\text{O}_2$ release	Positive $\text{O}_2$ signal detected by oxygen sensor
5	Months 8–24	Run systematic experiments; measure $\text{CO}_2$ and $\text{O}_2$ concentrations; calculate efficiency	System $\text{CO}_2$ -to- $\text{O}_2$ conversion efficiency $\geq 80\%$

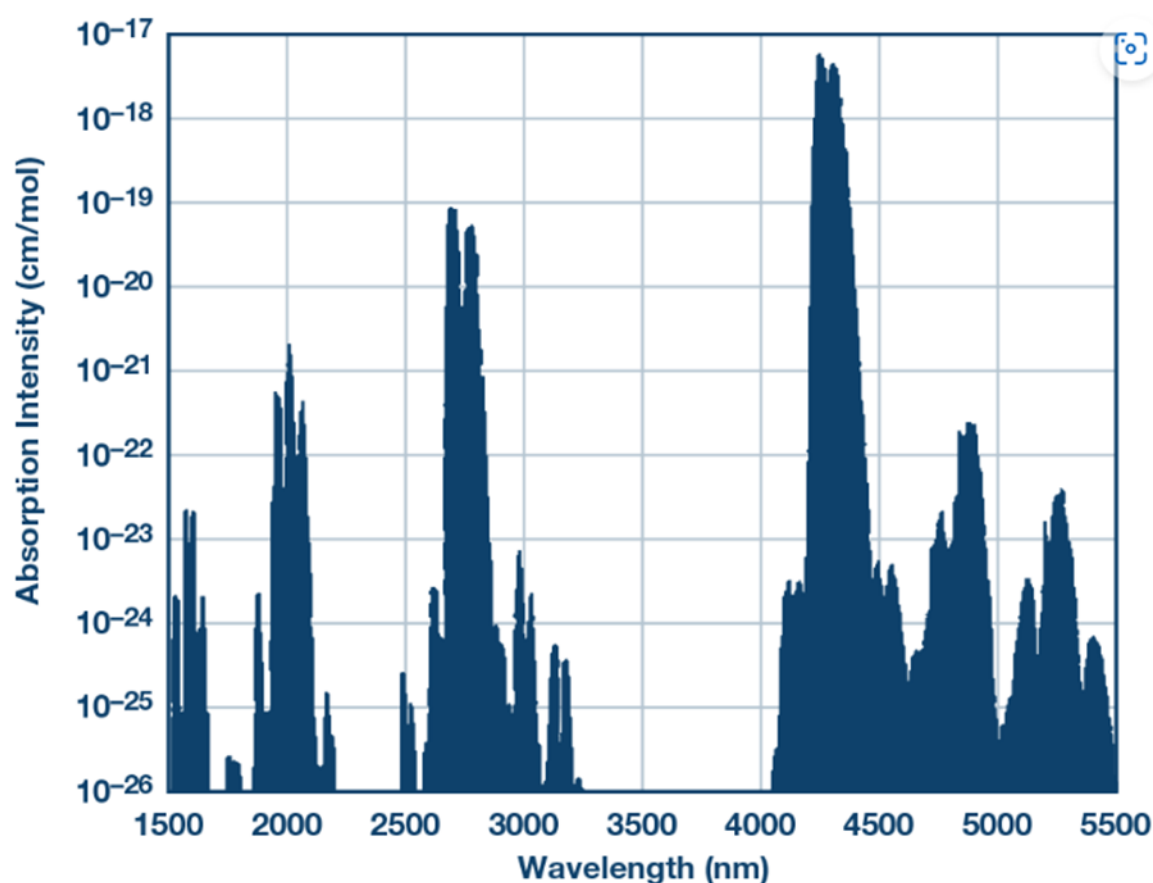


**Figure 3.** Project timeline presented as a Gantt chart across the 24-month project duration.

## 4. Instrumentation and Measurement

### 4.1. CO<sub>2</sub> Measurement: Non-Dispersive Infrared (NDIR) Sensor

CO<sub>2</sub> concentration is quantified using a non-dispersive infrared (NDIR) sensor, which operates by directing infrared radiation through a sample chamber containing the gas mixture. Because CO<sub>2</sub> exhibits a unique and strong infrared absorption band centered at 4.26  $\mu\text{m}$ , the attenuation of transmitted infrared intensity at this wavelength is directly proportional to CO<sub>2</sub> concentration via the Beer-Lambert law. The measurement system employs three chambers arranged in series: the first chamber establishes the baseline (inlet) CO<sub>2</sub> concentration; the second chamber houses the artificial photosynthesis system, where CO<sub>2</sub> is consumed; and the third chamber measures the outlet CO<sub>2</sub> concentration post-reaction. The difference between inlet and outlet concentrations quantifies the CO<sub>2</sub> captured and converted per unit time.



**Figure 4.** Infrared absorption spectrum of CO<sub>2</sub> showing the characteristic absorption band at 4.26  $\mu\text{m}$  used for NDIR detection [19].

### 4.2. O<sub>2</sub> Measurement: Electrochemical Oxygen Sensor

The concentration of oxygen released by the photosynthetic reactor is measured using an electrochemical oxygen sensor positioned at the reactor outlet. The sensor generates a current proportional to the partial pressure of O<sub>2</sub> in the gas stream, enabling continuous, real-time monitoring of O<sub>2</sub> production. Sensor readings are logged by a data acquisition system and cross-correlated with CO<sub>2</sub> concentration measurements to compute the overall CO<sub>2</sub>-to-O<sub>2</sub> conversion efficiency of the system.

### 4.3. Reactor

A fluidized bed reactor is employed as the primary reaction vessel for the artificial photosynthesis process. The fluidized bed configuration ensures intimate contact between the cobalt oxide catalyst particles, the CO<sub>2</sub> feed gas, and the water spray, maximizing mass transfer and reaction efficiency. The reactor is equipped with a temperature control system to maintain the target operating temperature of 70°C, a water inlet port connected to a peristaltic pump, and a gas outlet connected to the oxygen sensor.

### 4.4. Thermal Energy Storage System

Solar thermal energy is stored in a hot silicon thermal energy storage (TES) unit, which captures incident solar radiation during daylight hours and releases stored heat on demand to maintain reactor temperature during periods of low irradiance. This decoupling of energy collection from energy utilization ensures continuous 24-hour system operation, overcoming the intermittency limitation that constrains direct solar photovoltaic systems.

## 5. System Performance Analysis and Impact Projections

### 5.1. Stoichiometric Performance

From the stoichiometry of Equation (11), the molar masses of CO<sub>2</sub> (44 g/mol) and O<sub>2</sub> (32 g/mol), and their 1:1 molar ratio in the balanced equation (6 mol CO<sub>2</sub> consumed per 6 mol O<sub>2</sub> produced), the mass-based CO<sub>2</sub>-to-O<sub>2</sub> conversion ratio is:

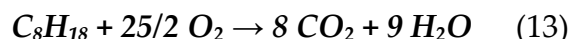
$$\text{Mass ratio} = 6 \times 32 / 6 \times 44 = 32/44 \approx 0.727 \text{ kg O}_2 \text{ per kg CO}_2 \quad (12)$$

Accordingly, 1 kg of CO<sub>2</sub> captured and fully converted by the photosynthesis reactor yields approximately 0.73 kg of O<sub>2</sub>. To reduce CO<sub>2</sub> concentration by 1 ppm in a space of 1,000 m<sup>3</sup> volume, the system must capture and convert approximately 1 kg of CO<sub>2</sub>, releasing 0.73 kg of O<sub>2</sub> into the space. The overall system conversion efficiency target is set at ≥ 80%, accounting for absorption efficiency, desorption losses, and incomplete photocatalytic conversion.

### 5.2. National-Scale Impact Projections

According to projections from the U.S. Energy Information Administration (EIA) and Department of Energy (DOE), widespread adoption of artificial photosynthesis technology could deliver energy-equivalent savings of 3.4 quads (residential) and 3.9 quads (commercial) per year by 2030 [Hughes, 2008]. At the average U.S. electricity retail rate of \$0.1688/kWh (July 2024), this corresponds to annual national savings of approximately \$200 billion.

In terms of fossil fuel displacement, nationwide deployment at scale could eliminate the need for approximately 732 million barrels of oil, 152 million tonnes of coal, 4 trillion cubic feet of natural gas, or 32 billion gallons of gasoline annually. The CO<sub>2</sub> reduction potential is calculated using the combustion stoichiometry of gasoline (C<sub>8</sub>H<sub>18</sub>, density 0.75 kg/L):



$$\text{Molar mass of C}_8\text{H}_{18}: 114 \text{ g/mol}; \text{ Molar mass of } 8 \times \text{CO}_2: 352 \text{ g/mol} \rightarrow \text{Mass ratio CO}_2/\text{fuel} \approx 3.09$$

The elimination of 32 billion gallons of gasoline (equivalent to approximately 98.84 billion metric tonnes of fuel) corresponds to a CO<sub>2</sub> reduction of approximately 302,600 million metric tonnes. This represents roughly 50 times the current annual U.S. greenhouse gas emission equivalent of 6,343 million metric tonnes CO<sub>2</sub>e [EIA, 2024]. At an assumed carbon abatement cost of \$200 per tonne, this reduction translates to a potential national saving of approximately \$60.5 trillion in carbon capture and storage expenditures — an extraordinary economic case for artificial photosynthesis at scale.

**Table 2.** Projected national-scale impact metrics for widespread artificial photosynthesis deployment.

Impact Metric	Projected Value
Annual national energy cost savings (2030)	~\$200 billion USD
CO <sub>2</sub> emission reduction (gasoline equivalent)	~302,600 million metric tonnes
Carbon abatement cost savings (@ \$200/tonne CO <sub>2</sub> )	~\$60.5 trillion USD
Fossil fuel displaced (oil equivalent)	~732 million barrels/year
Fossil fuel displaced (natural gas equivalent)	~4 trillion ft <sup>3</sup> /year
O <sub>2</sub> produced per kg CO <sub>2</sub> converted	0.73 kg O <sub>2</sub>
Target system conversion efficiency	≥ 80%
CO <sub>2</sub> capture rate vs. natural tree (per unit area)	~1,000× higher

## 6. Comparative Analysis with Existing Decarbonization Approaches

Artificial photosynthesis occupies a distinct and superior position relative to existing decarbonization strategies when evaluated on the dimension of permanent CO<sub>2</sub> transformation rather than merely displacement or sequestration. The principal competing approaches are evaluated below.

### 6.1. Carbon Capture and Storage (CCS)

CCS involves capturing CO<sub>2</sub> from point sources, compressing it, and injecting it into geological formations for long-term storage. Despite decades of development and significant public investment, global CCS capacity captures only approximately 0.1% of total annual CO<sub>2</sub> emissions [28,29]. Persistent barriers include high capital and operating costs, uncertain long-term containment integrity, risk of CO<sub>2</sub> leakage, and public opposition to subsurface storage [30]. Critically, CCS does not transform CO<sub>2</sub>; it merely relocates it, leaving the fundamental issue unresolved and creating new long-term liabilities.

### 6.2. Hydrogen Production

Hydrogen is widely regarded as a promising clean fuel carrier. However, the dominant production pathways carry significant CO<sub>2</sub> implications: grey hydrogen (produced from natural gas via steam methane reforming without carbon capture) generates substantial direct CO<sub>2</sub> emissions; blue hydrogen (grey hydrogen with CCS) inherits the limitations of CCS described above [26,27]; and green hydrogen (produced via electrolysis powered by renewable electricity) remains prohibitively expensive at current technology readiness levels, with estimated production costs significantly exceeding those of fossil-derived hydrogen [24,25].

### 6.3. CO<sub>2</sub>-Enhanced Oil Recovery (CO<sub>2</sub>-EOR)

CO<sub>2</sub>-EOR utilizes injected CO<sub>2</sub> to mobilize residual oil in depleted reservoirs, providing an economic incentive for CO<sub>2</sub> utilization. However, the recovered oil is subsequently combusted, re-releasing the injected CO<sub>2</sub> and additional carbon from the oil itself, making the approach thermodynamically unsustainable on a net-emissions basis [31].

### 6.4. Artificial Photosynthesis – Transformative Advantage

In contrast to the above approaches, artificial photosynthesis does not merely capture, store, or displace CO<sub>2</sub>; it chemically transforms CO<sub>2</sub> into O<sub>2</sub> and energy-rich organic compounds. This transformation is irreversible under the intended operating conditions and yields two direct co-benefits: reduction of atmospheric CO<sub>2</sub> and simultaneous production of oxygen, which is essential to sustaining aerobic life. Moreover, the hydrogen produced as a co-product (via Equation 5) can be utilized as a clean fuel for internal combustion engines or fuel cells, further diversifying the system's value proposition. Table 3 provides a systematic comparison.

**Table 3.** Comparative evaluation of decarbonization approaches across key technical, environmental, and economic criteria.

Criterion	CCS	Green H <sub>2</sub>	CO <sub>2</sub> -EOR	Artificial Photosynthesis
CO <sub>2</sub> permanently removed?	No (stored)	Partial	No	Yes (converted)
CO <sub>2</sub> transformed into useful product?	No	No	No	Yes (O <sub>2</sub> , glucose, H <sub>2</sub> )
Energy self-sufficient?	No	Partial	Partial	Yes (solar)
Scalability	Limited	High	Limited	High
Environmental co-benefit	None	Low	Negative	O <sub>2</sub> production
Technology Readiness Level	TRL 8–9	TRL 5–7	TRL 8–9	TRL 3–4 (this work)
Cost trajectory	High / stagnant	Declining	Moderate	Early-stage / high potential

## 7. Relation to Prior Research

The scientific literature on CO<sub>2</sub> capture and artificial photosynthesis is extensive. Santori et al. [9] proposed an adsorption-based artificial tree system for atmospheric CO<sub>2</sub> capture, purification, and compression, providing foundational thermodynamic analysis of the capture cycle. Barzagli et al. [10] demonstrated CO<sub>2</sub> capture using aqueous Na<sub>2</sub>CO<sub>3</sub> with calcium chloride (CaCl<sub>2</sub>) for pure CO<sub>2</sub> recovery at ambient conditions, validating the sodium carbonate absorption pathway employed in the present work. Xiao et al. [6,11] conducted systematic structure-activity relationship studies of tertiary amines for post-combustion CO<sub>2</sub> capture, establishing the thermodynamic constraints that motivate the selection of Na<sub>2</sub>CO<sub>3</sub> as the preferred absorbent in this study.

Lackner [12] provided a rigorous thermodynamic analysis demonstrating that the free energy requirement for direct air capture of CO<sub>2</sub> is intrinsically small, supporting the feasibility of large-scale CO<sub>2</sub> capture. Zhang et al. [13] analyzed multi-stage temperature swing adsorption systems for CO<sub>2</sub> enrichment, and Drechsler and Agar [14] investigated water co-adsorption effects in solid sorbent direct air capture, both providing insights relevant to the desorption unit design in this work. Li et al. [15] demonstrated nanoparticle-enhanced CO<sub>2</sub> absorption in the Rectisol process, offering potential future improvements to the absorption efficiency of the Na<sub>2</sub>CO<sub>3</sub> system. Applications of CO<sub>2</sub> in enhanced oil recovery were reported by Bhavsar et al. [16], Al-Shargabi et al. [17], and Alam et al. [18], contextualizing the limitations of CO<sub>2</sub>-EOR relative to the transformative approach pursued here.

The present work advances beyond the existing literature by integrating CO<sub>2</sub> capture (via Na<sub>2</sub>CO<sub>3</sub> absorption) and photocatalytic CO<sub>2</sub> conversion (via cobalt oxide-catalyzed artificial photosynthesis) into a single continuous system, with the specific objective of producing oxygen as the primary output rather than sequestering or otherwise displacing CO<sub>2</sub>. To the authors' knowledge, no prior study has demonstrated this integrated capture-conversion-oxygen-production system in a laboratory-scale continuous flow configuration.

## 8. Conclusions

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This paper has presented the design, theoretical foundations, and experimental framework of an integrated artificial photosynthesis system for CO<sub>2</sub> capture and oxygen production. The following principal conclusions are drawn:

1. The proposed system successfully integrates three functional units — Na<sub>2</sub>CO<sub>3</sub> absorption, thermal desorption, and cobalt oxide-catalyzed photosynthetic reaction — into a continuous process that mirrors the essential function of natural tree photosynthesis while achieving CO<sub>2</sub> capture rates approximately 1,000 times greater per unit area.
2. Sodium carbonate is demonstrated to be a superior absorbent relative to amine compounds for this application, offering lower cost, lower energy consumption for regeneration, negligible corrosivity, and non-toxicity, while providing simultaneous removal of SO<sub>2</sub> and HCl impurities from the flue gas stream.
3. Cobalt oxide is identified as the optimal photocatalyst for the artificial photosynthesis reactor, combining chemical stability, high catalytic activity, earth-abundance, and compatibility with solid-state fluidized bed operation.
4. Stoichiometric analysis confirms a CO<sub>2</sub>-to-O<sub>2</sub> mass conversion ratio of 0.73 kg O<sub>2</sub> per kg CO<sub>2</sub>, with a system-level efficiency target of ≥ 80% established as the key performance indicator.
5. National-scale deployment projections indicate the potential for approximately \$200 billion in annual energy cost savings by 2030, reduction of 302,600 million metric tonnes of CO<sub>2</sub> emissions, and savings of approximately \$60.5 trillion in carbon abatement costs — establishing an extraordinarily compelling economic and environmental case for technology development.
6. Comparative analysis confirms that artificial photosynthesis offers a fundamentally superior outcome relative to CCS, hydrogen production, and CO<sub>2</sub>-EOR, by permanently transforming CO<sub>2</sub> into oxygen and energy-rich compounds rather than merely sequestering, relocating, or displacing it.

Future research will focus on laboratory-scale demonstration of the integrated system, optimization of cobalt oxide catalyst loading and particle size, investigation of Nafion® membrane performance under continuous operation, evaluation of system performance across a range of CO<sub>2</sub> feed concentrations, and development of a validated scale-up model for industrial deployment. Applications beyond terrestrial energy systems — including life support in extraterrestrial environments such as the Martian atmosphere, which is approximately 95% CO<sub>2</sub> — provide further motivation for advancing this technology.

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