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Communication

Systematic Investigation into Evolution of Materials and Techniques Used in Lacquer Lian from Warring States Period to Yuan Dynasty

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Abstract: In order to investigate the evolution of Chinese lacquering techniques, seven pieces of Lacquer Lian from Warring States Period to Yuan Dynasty (475 BC- 1368 AD) were analyzed by means of cross-section observation, Raman spectroscopy (RS) and thermally assisted hydrolysis and methylation pyrolysis coupled with gas chromatography/ mass spectroscopy (Py-GC/MS). The results revealed that Lacquer Lian comprised of a three-layer structure, encompassing a pigment layer on the surface, an undercoat layer in the middle, and a ground layer. The red mineral pigment utilized was cinnabar, while a combination of Chinese lacquer and drying oil served as the primary organic materials. Although lacquering techniques had undergone minimal changes from Warring States Period to Yuan Dynasty, the species of drying oil had changed based on the fact that boiled tung oil was found in the ground layer of lacquerwares from Song Dynasty and Yuan Dynasty. The present research provided direct evidence for the inheritance and development of Chinese lacquer technology.

Keywords: Lacquer Lian; Py-GC/MS; Chinese lacquer; Boiled tung oil; Cross-sections; Lacquering techniques

1. Introduction

Lacquer, a natural coating material for wood, porcelain and metal, is tapped from lacquer trees growing in different regions of East and Southeast Asia: *Rhus vernicifera* (China, Japan and Korea), *Rhus succedanea* (Vietnam, and Taiwan), and *Melanorrhoea usitata* (Laos, Burma, Thailand and Cambodia)[1,2]. The main component of lacquer is a mixture of catechol and phenol derivatives (60-65%), proteins (glycoproteins (2%) and a laccase enzyme (1%)), polysaccharides (7%) and water (30%)[3]. Lacquer, when catalyzed by laccase, can undergo polymerization in the natural surroundings, resulting in the formation of a film characterized by an intricate three-dimensional network[4,5]. Exhibiting exceptional stability and possessing remarkable abilities to resist water, corrosion, and microbial growth, lacquer emerges as an exemplary environmentally-friendly substance.

Lacquered artifacts have been revered and esteemed due to their unparalleled fortitude, enduring resilience, imperviousness, and exquisite beauty across a prolonged span of time. The utilization of lacquer throughout history can be traced back to the Neolithic era, and in the context of China's heritage, it can be classified into six distinct phases. The initial phase is the period of incubation, predominantly during the Neolithic epoch. The subsequent phase is the period of germination, transpiring during the Bronze Age, encompassing the Xia, Shang, and Zhou dynasties. This is followed by the phase of growth, occurring in the Iron Age, specifically during the Chunqiu Zhanguo dynasty. The fourth phase emerges as the heyday, characterized as the era of lacquer, flourishing primarily during the Qin and Han dynasties. The fifth phase, known as the recession stage, arises during the Buddhist era, spanning from the Wei to Tang dynasties. Ultimately, the final stage unveils itself as the pinnacle of prosperity, within the porcelain era, comprising the Song, Yuan, Ming, and Qing dynasties[6]. The initial evidence of Chinese lacquerware can be traced back over 8000 years ago to the Kuahuqiao Culture, where an ancient wooden bow, delicately adorned with raw lacquer, was unearthed[7]. A red lacquered wooden bowl was unearthed at Hemudu, a Neolithic

site in Yangtze River Delta, that can be traced back to 6000-7000 years ago[8]. In the present day, lacquerwares continue to hold their esteemed position as the most esteemed and sought-after handicrafts globally.

The red lacquer film commonly includes one of the subsequent mineral constituents, such as iron oxide red (Fe_2O_3), lead red (Pb_3O_4)[9] or cinnabar (HgS). The primary constituents of the yellow lacquer film are orpiment or realgar. The black lacquer film frequently incorporates carbon black[10] or ferroferric oxide. Throughout the annals of lacquerware artistry, the red, yellow and black colors have assumed significant roles. In this investigation, the main colors observed in the lacquer film specimens were red and black, aligning harmoniously with traditional aesthetics.

As we know, a number of modern analytical methods have been used to characterize lacquerwares, such as optical microscopy (OM)[11], scanning electron microscope augmented by energy dispersive X-ray spectrometry (SEM-EDS)[12], Raman spectroscopy[13], Fourier transform infrared spectrometry (FTIR)[14] and pyrolysis-gas chromatography/mass spectrometry (Py-GC/MS)[15]. A large number of scientific researches have been taken to characterize Asian lacquer, which focused on molecular markers to identify the three lacquer species[16], the interactions between plant oils and lacquers[17], and the pathways of lacquers degradation[18]. Most researches were aimed at one ancient lacquerware, several in one burial, or several in different burials but in same period[19–22]. Although China was one of the earliest countries to make and use lacquerwares, few researches about its inheritance and evolution of lacquering techniques were reported. The sole extant treatise on the art of lacquering is *Xiushilu*, authored by Huang Cheng during the Ming Dynasty. Despite providing the groundwork for the exploration of lacquer techniques, the accounts within *Xiushilu* are regrettably concise, limiting our contemporary comprehension of the materials and methodologies employed in the creation of such exquisite lacquerware. Lacquer Lian was an important daily necessity in ancient times for Chinese women to store their toiletries, and was very common in unearthened cultural relics from Warring States Period to Tang and Song dynasties, which was very suitable for research on the inheritance and evolution of Chinese ancient lacquer techniques. In this study, seven Lacquer Lian from Warring States Period, Han Dynasty, Song Dynasty and Yuan Dynasty were analyzed by numerous modern analytical methods to investigate the type of lacquer, pigments, drying oil added to the lacquer. The inheritance and evolution of Chinese ancient lacquer techniques was discussed by comparing the analysis results of seven lacquerware samples. Moreover, this study can also provide scientific support for the preservation and conservation of unearthened lacquerware.

2. Experimental

2.1. Archaeological samples

Seven fragment samples of Lacquer Lian used in this study were supplied by Jingzhou Museum, Yangzhou Museum, Changzhou Museum and Jinsha site Museum, respectively. Two of the samples (Sample 1 and Sample 2) dated back to Warring States Period unearthened from Jigongshan and Yangjiashan tomb, Hubei Province, respectively. Two samples (Sample 3 and Sample 4) were traced back to Han Dynasty from Tianhui town tomb and Fenghuang mountain tomb, Sichuan Province. Two samples (Sample 5 and Sample 6) dated back to Song Dynasty supplied by Yangzhou Museum and Changzhou Museum, respectively. The last one (Sample 7) was traced back to Yuan Dynasty provided by Yangzhou Museum. Images of lacquer fragments are shown Figure 1.

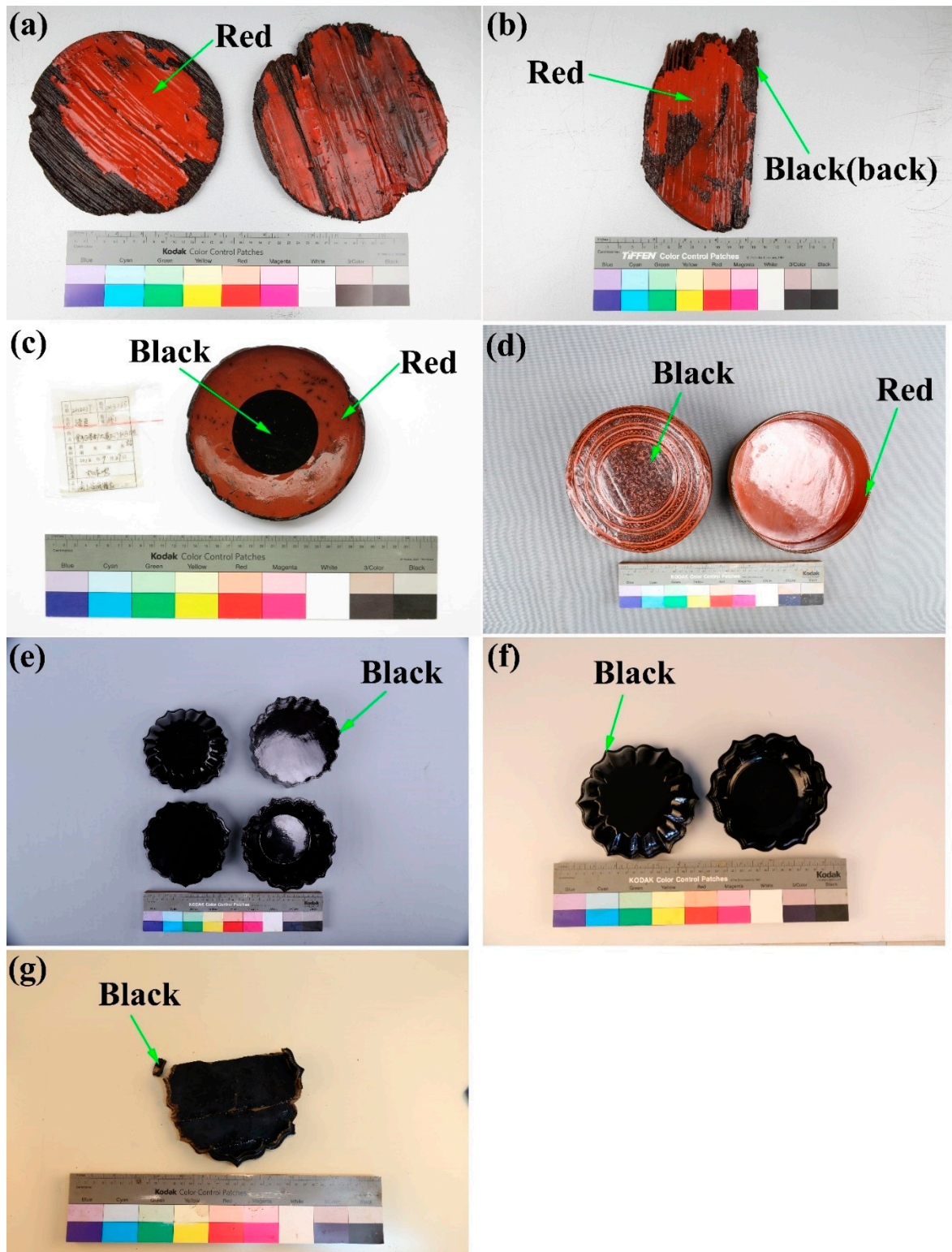


Figure 1. Images of lacquer fragments of a) - b) Warring States Period, c) – d) Han Dynasty, e) – f) Song Dynasty and g) Yuan Dynasty. The sampling locations are indicated by green arrows.

2.2. Analysis methods

2.2.1. Cross-section observations

Lacquer samples (length × height, 10mm × 5mm) were embedded in epoxy resin and the bottom surface was polished by dry sandpapers (up to 12000#) after the epoxy resin was completely cured. The cross-section observations were carried out with an optical microscope (Axio Scope A1, Zeiss,

Germany) under blue light (BL). The thickness of each layer was acquired by measuring ten data points using AxioVision software and calculating their average value.

2.2.2. Raman spectroscopy

Micro confocal Raman spectrometer (LabRAM HR Evolution, HORIBA, France) was used to determine the mineral pigment in the lacquer film layers. The analysis was conducted using an excitation wavelength of 532 nm. The Raman spectra were acquired across the spectral range of 100–800 cm^{-1} with a resolution of 2 cm^{-1} , and subsequently cross-referenced with the RRUFF Raman spectroscopy databases.

2.2.3. Thermally assisted hydrolysis and methylation pyrolysis coupled with gas chromatography/mass spectroscopy (THM-Py-GC/MS)

The pyrolysis-gas chromatography/mass spectroscopy measurements were carried out using a PY-3030D pyrolyzer (Frontier Lab, Japan) attached to a GCMS-QP2020 gas chromatograph mass spectrometer (Shimadzu, Japan). A stainless-steel capillary column (0.25mm i.d. \times 30m) coated with 0.25 μm of 100% dimethylpolysiloxane was used for separation. The online-methylation with additions of less than 1mg sample and 5 μL 25% aqueous solution of tetramethyl ammonium hydroxide was used to obtain methylated phenolic hydroxyl groups. The sample was pyrolyzed at 500 $^{\circ}\text{C}$ for 0.2min. The temperatures of pyrolyzer and GC interface was 300 $^{\circ}\text{C}$. The initial temperature of gas chromatograph oven was set to 50 $^{\circ}\text{C}$, hold at this temperature for 5min, and then increased from 50 $^{\circ}\text{C}$ to 300 $^{\circ}\text{C}$ at 4 $^{\circ}\text{C}/\text{min}$. The temperature of gas chromatograph oven was then maintained at a constant temperature of 300 $^{\circ}\text{C}$ for 15.5min. The temperatures of the injector and ion source were set to 300 $^{\circ}\text{C}$ and 230 $^{\circ}\text{C}$, respectively. Helium was used as the carrier gas at a flow rate of 1.0mL/min with a split ratio of 1:20. The electron ionization energy for mass spectroscopy was 70eV, and scanning range were from m/z 10 to 600 with full scan mode. Compounds were identified by comparisons between mass spectroscopy and NIST library.

3. Results and discussion

3.1. Cross-sectional analysis

The morphology of the cross-sections of seven samples were examined by optical microscope. As shown in Figure 2, their cross-sections showed similar three-layer structures, including a colored paint layer with red pigment or a surface finish layer (Layer 1), an undercoat layer (Layer 2) and a ground layer (Layer 3). Layer 1 boasts a more uniform thickness in comparison to Layer 2. The detailed thickness of lacquer films of the analyzed archaeological samples is shown in Table 2. The difference in thickness between the red layer and the black layer is distinct, with the black layer being significantly thicker than the red layer (21.6 vs 19.2, 40.8 vs 29.9, 39 vs 27.6). The red colored layer became thicker from Warring States Period to Han Dynasty (21.6, 19.2 vs 29.9, 27.6).

The colored paint layer, known as a mixture of pigment, drying oil and lacquer liquid, was not only used to decorate the lacquerwares, but also could increase the covering power of the lacquer film, prevent ultraviolet rays from penetrating the lacquer film, and delay the aging of the lacquer film. It is located on the top layer of lacquerware, as shown in Figure 2a,c,e,g). The undercoat layer under the surface layer, which was usually a mixture of lacquer and drying oil, was used to cover defects on the next layer, such as the second layer in Figure 2, which resulted in the uneven thickness. It can also be used as the surface finish layer for the original color of raw lacquer, as shown in Figure 2b,d,f,h-j). A mixture of clay, lacquer and oil, known as the ground layer, was used to fill the pores of lacquer bodies, as shown in Figure 2. As an important daily necessity in ancient times, the manufacturing process of Lacquer Lian adopted a three-layer structure, which was a commonly used technique in ancient Chinese lacquerware, such as earring cup[23].

As shown in Figure 2, the lacquering techniques of Lacquer Lian had undergone minimal changes during nearly 1800 years from Warring States Period to Yuan Dynasty. Firstly, the ground layer was painted on the lacquer bodies to fill the pores. Secondly, the undercoat layer was used to

cover the defects of the ground layer. Lastly, a colored layer or a lacquer layer was used as the surface finish layer to decorate the lacquerware. However, the thickness of the same layer in different eras varied greatly, for instance, the red colored layer became thicker from Warring States Period to Han Dynasty as discussed above.

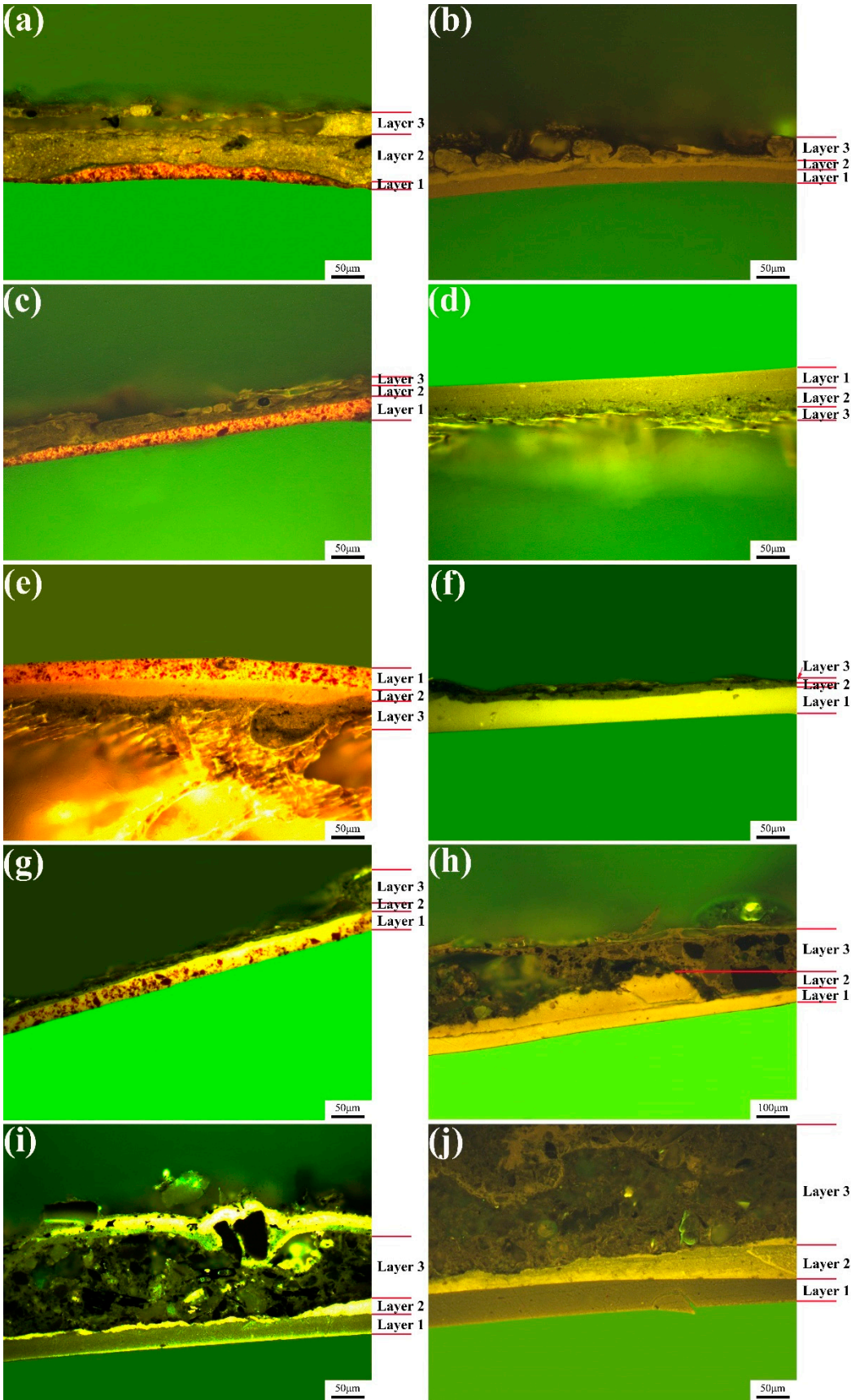


Figure 2. Cross-sectional photos of a) Sample 1, b) Sample 2 (black), c) Sample 2 (red), d) Sample 3 (black), e) Sample 3 (red), f) Sample 4 (black), g) Sample 4 (red), h) Sample 5, i) Sample 6 and j) Sample 7 under blue light.

Table 1. The detailed thickness of lacquer films of the analyzed archaeological samples.

Sample	Color	Layer 1 (μm)		Layer 2 (μm)	
		Average	Standard deviation	Average	Standard deviation
1	red	21.6	2.89	56.7	8.84
2	black	21.6	1.34	28.1	11.84
	red	19.2	5.28	22.7	10.44
3	black	40.8	6.15	-	-
	red	29.9	0.84	23.0	3.20
4	black	39.0	3.92	11.7	1.74
	red	27.6	2.69	5.1	0.97
5	black	43.8	2.45	78.9	20.67
6	black	31.6	1.94	9.9	4.59
7	black	45.3	5.75	35.1	10.86

3.2. Pigment analysis

According to Xiushilu, cinnabar, red ochre and crimson melanterite could make red lacquer. Raman analysis was used to clarify the minerals in the red pigments. Figure 3 shows Raman spectra of the red pigments. All the four red pigments show the similar Raman spectra, with peaks at about 254cm^{-1} and 343cm^{-1} , which are characteristic bands of cinnabar. Due to its excellent color, gloss and anti-corrosion properties, cinnabar is the best choice for making red lacquer. The results were consistent with previous studies[12,24].

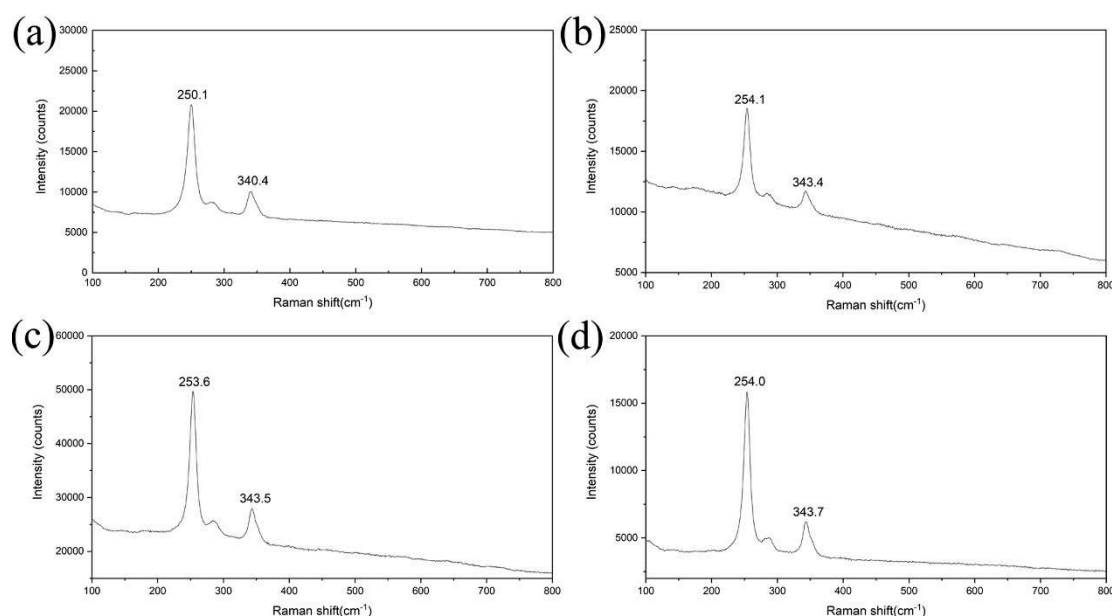


Figure 3. Raman spectra of red pigments of a) Sample 1, b) Sample 2, c) Sample 3, and d) Sample 4.

3.3. Lacquer film analysis

In order to identify the type of lacquer and oil in different layers of the seven samples, THM-Py-GC/MS analysis was carried out. All the seven samples show similar chromatographic profiles, only the chromatographic profiles of red layer of sample 1 was presented in Figure 4, and the rest were

shown in Appendix A. Supplementary data. The presence of lacquer was assessed by using EICs, as shown in Figure 4. Characteristic pyrolysis products have been confirmed. The aliphatic hydrocarbons (C, m/z 55 and 57, Figure 4b,c) present from 1-Decene (C9:1) to 1-Pentadecene (C15:1), peaking at 1-Tetradecene (C14:1), and present from Decane (C10) to Pentadecane (C15), peaking at Pentadecane (C15); the alkylbenzenes (B, m/z 91, Figure 4d) show decreasing profile from benzene propyl- (B3) to benzene octyl- (B8). These results are identical to those of urushi[25]. In addition, 1,2-Dimethoxy-3-pentadec-8-enylbenzene (P1, 3-pentadecenyl-catechol) and 1,2-Dimethoxy-3-pentadecylbenzene (P2, 3-pentadecyl-catechol) have been detected in the red layer, both the components are characteristic components of urushi[26,27]. Based on above results, it could be concluded that the lacquer of seven samples was Chinese lacquer (urushi).

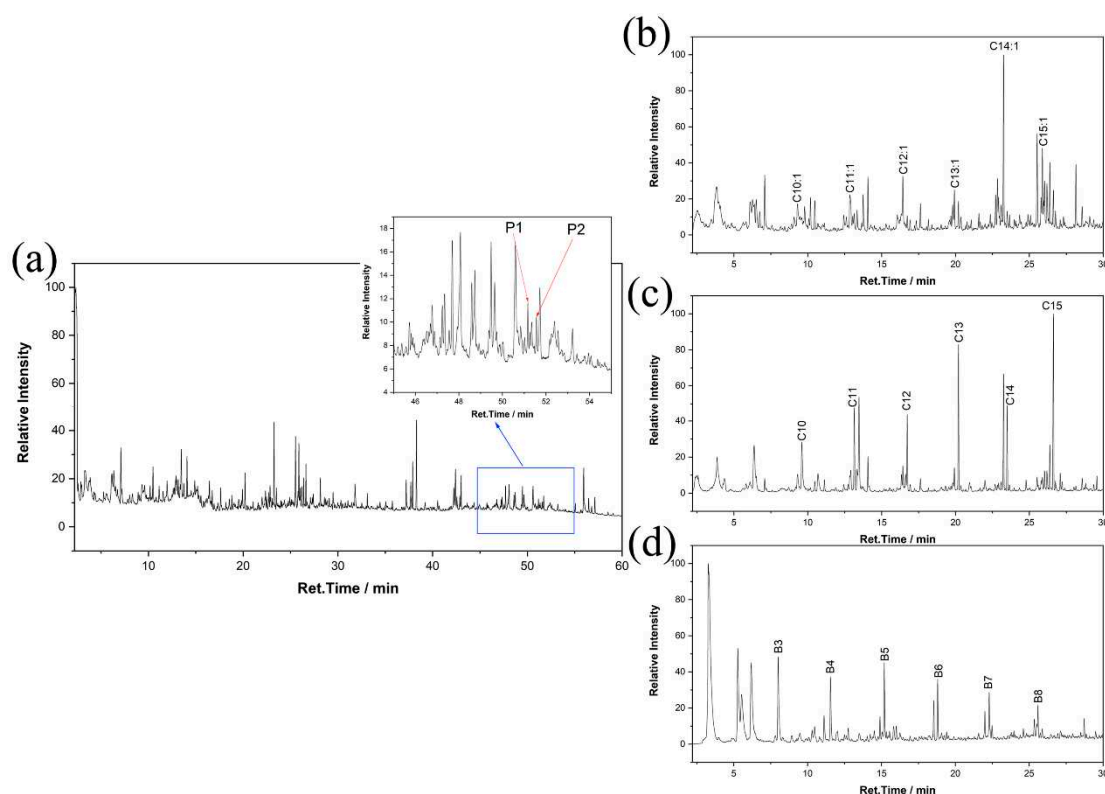
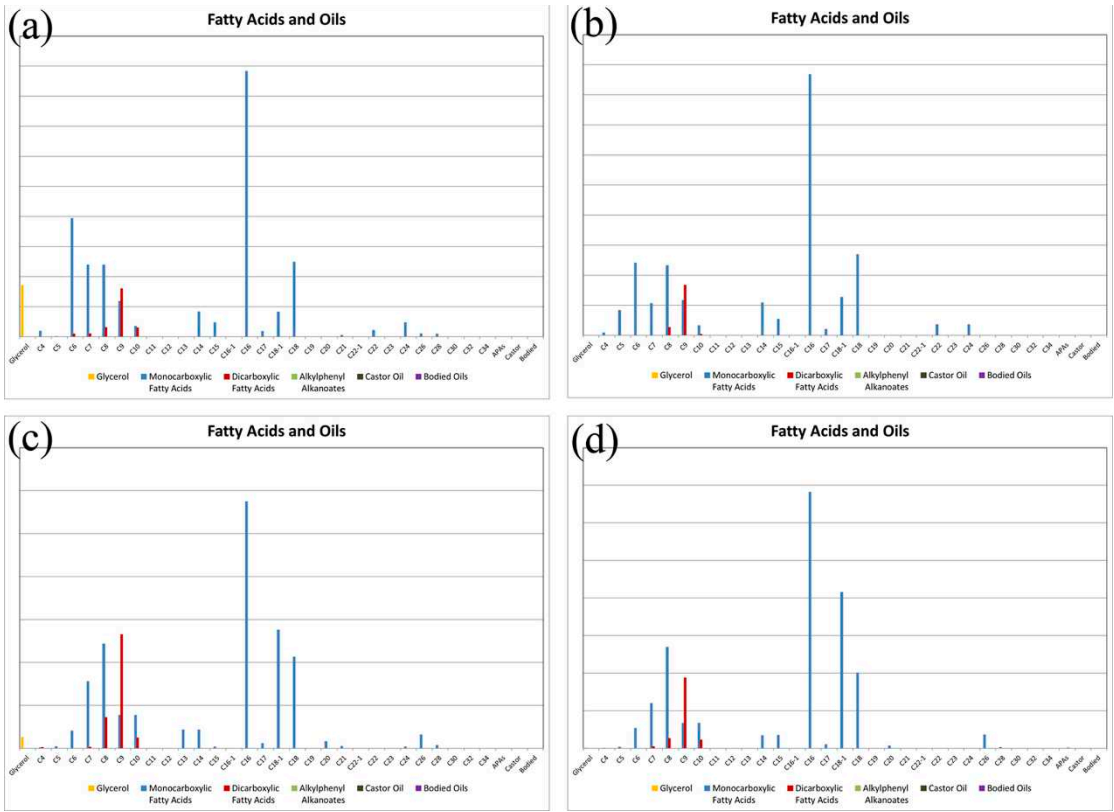


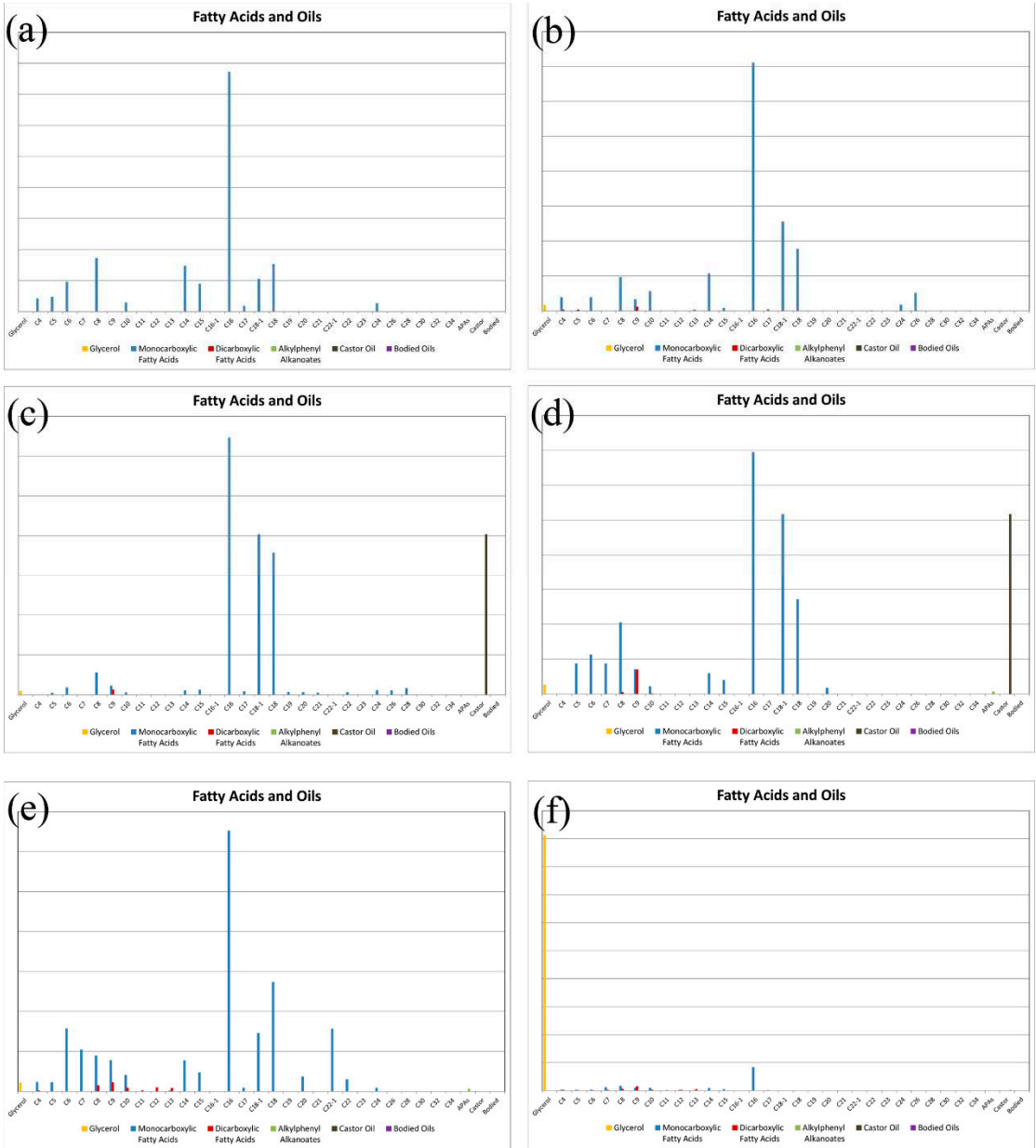
Figure 4. Chromatographic profiles obtained by THM-Py-GC/MS of red layer of sample 1: (a) total ion pyrogram; (b) m/z 55 extracted ion pyrogram; (c) m/z 57 extracted ion pyrogram; (d) m/z 91 extracted ion pyrogram.

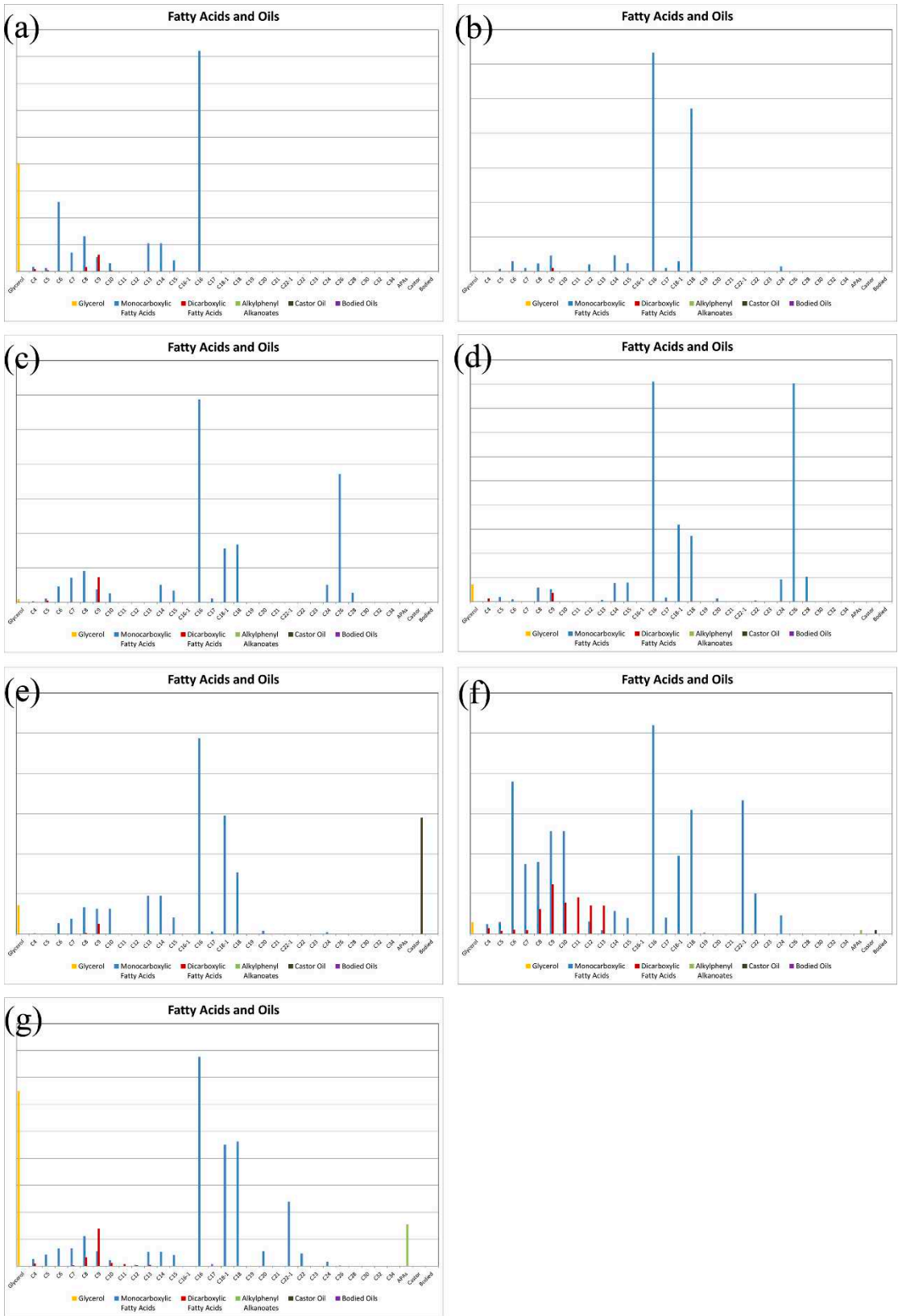
Figure 5 shows the relative concentration of fatty acids detected from red layers. It can be seen that a large number of mono-carboxylic acids and di-carboxylic acids were detected, especially nonanedioic acid (C8) and octanedioic acid (C9), which are the typical pyrolytical and aging products of drying oil. These results indicate that drying oil has been used in the red layer at least during the Warring States period, which was identical to the previous reports[23]. Lacquer could be easily mixed with pigments by drying oil to get colorful lacquerwares.

Figure 6 shows the relative concentration of fatty acids detected from black layers. There is no drying oil in black layers of Lacquer Lian from Warring States Period, as shown in Figure 6a,b. Castor oil were detected in black layers of lacquerwares from Han Dynasty and Song Dynasty, which is one kind of drying oil, as shown in Figure 6c,d. Figure 6e,f indicate that there is drying oil in the black layers of lacquerwares from Song Dynasty and Yuan Dynasty. Drying oil can decelerate the hardening process of lacquer while enhancing the luster and flexibility of the lacquer, thus elevating the quality of lacquerwares.

The relative concentration of fatty acids detected from ground layers is shown in Figure 7. Drying oil was used in the ground layer for Sample 1, but not for Sample 2, as shown in Figure 7a,b. Figure 7c,d shows that drying oil was widely used in ground layers in Han Dynasty. Castor oil was detected in the ground layer of Sample 5 (Figure 7e). Since methyl alkylphenyl alkanoate (APAs) is the marker component of boiled tung oil, it could be concluded that boiled tung oil was used in the ground layer of Sample 6 and Sample 7 based on the results of Figure 7f,g. Boild tung oil, serving as an organic binder for ground layers, emerged in the Song Dynasty at the latest, in accordance with other findings[28].







indicated that Lacquer Lian included pigment layer, undercoat layer and ground layer, and lacquering techniques had undergone minimal changes from Warring States Period to Yuan Dynasty, which indicated the inheritance of lacquer techniques. Raman analysis clarified that the red pigment was cinnabar. The THM-Py-GC/MS results indicated that all lacquerwares were coated with lacquer sap collected from a *Rhus vernicifera* lacquer tree. Drying oil was mixed with lacquer sap to increase luster and elastic of lacquer film. Boiled tung oil was found in the ground layer of lacquerwares from Song Dynasty and Yuan Dynasty, which was the development of lacquer materials. This study will not only provide a better understanding of the inheritance and evolution of Chinese lacquering techniques and lacquering materials, but also provide scientific support for the preservation and conservation of unearthed lacquerware.

Supplementary Materials: The following supporting information can be downloaded at the website of this paper posted on Preprints.org

Author Contributions: Hao Wu, the lead author, carried out the Raman experiments of the samples, analyzed the data and designed the article. The second author, Yang Zhao, carried out THM-Py-GC/MS of the samples. The third author, Beisong Fang, provided archaeological samples and their archaeological information. Corresponding author and the fourth author, Jingren Dong, designed the article and funded the research. All authors have read and agreed to the published version of the manuscript.

Conflicts of interest: The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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