

Supporting Information

Printed Composite Film with Porous/ Micropyramide Hybrid Conductive Architecture for Multifunctional Flexible Force Sensor

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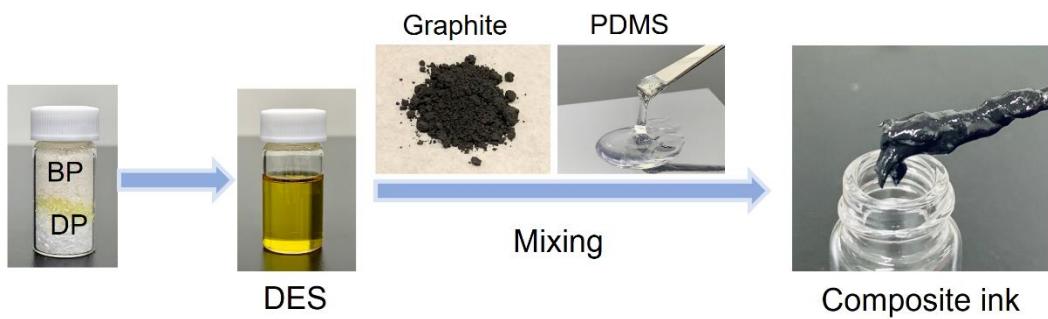


Figure S1. The synthesis process of the printed composite ink

Table S1. Component of the printable composite inks

Inks	PDMS (g)	DES (g)	Graphite (g)
Ink-0	1	0	1.25
Ink-1	1	1	0.5
Ink-2	1	1	0.75
Ink-3	1	1	1.0
Ink-4	1	1	1.25
Ink-5	1	1	1.37



Figure S2. A printed sensing layer with pattern feature of 2 mm by 2 mm.

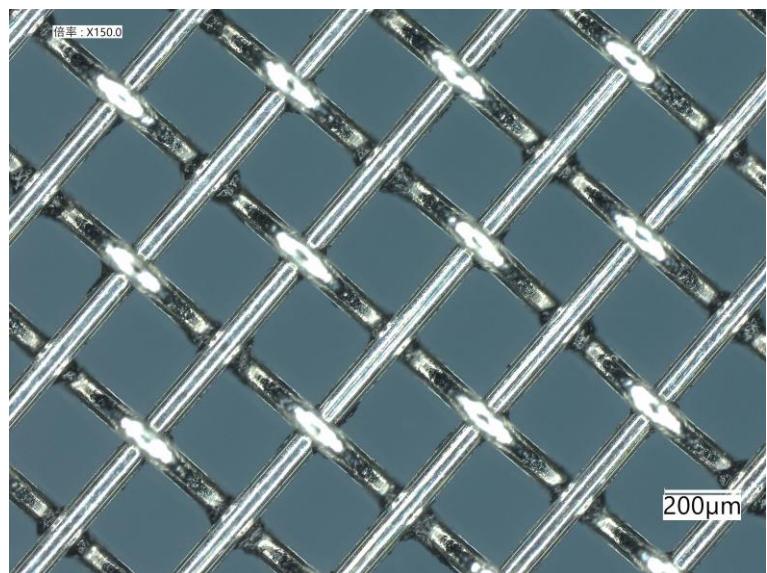


Figure S3. Optical microscopy image of the screen mesh mask.

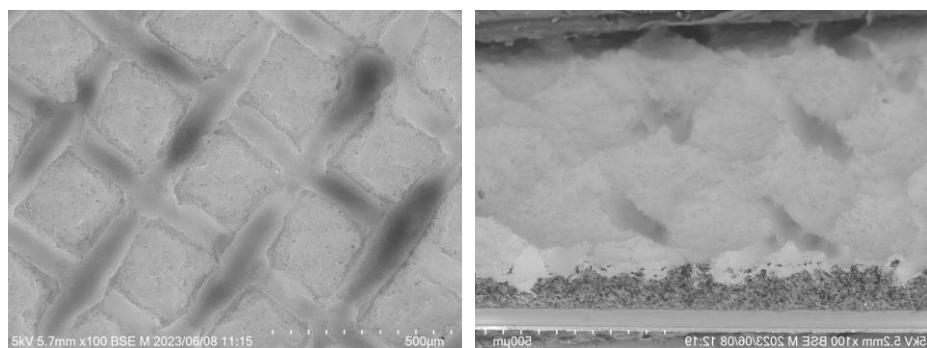


Figure S4. SEM images of Ink-5 with high loading of Graphite taken from the surface (left) and a 45-degree observation angle (right).

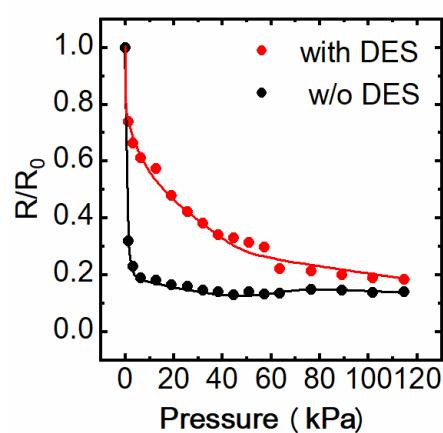


Figure S5. Comparison of performance of inks with DES (ink-4) and without DES (ink-0).