**Supplementary Materials**

**Table S1.** Results of the Multifactorial ANOVA and Tukey's HD test regarding grammage and thickness. Results are reported as F-values and lowercase letters (“c” > “b” > “a”), respectively. Different letters identify significantly different samples.

Immagine che contiene testo, schermata, numero, Carattere

Descrizione generata automaticamente

**Table S2**. Results of the Multifactorial ANOVA and Tukey's HD test regarding CA Oil. Results are reported as F-values and lowercase letters (“c” > “b” > “a”), respectively. Different letters identify significantly different samples.

Immagine che contiene testo, schermata, numero, diagramma

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**Table S3**. Results of the Multifactorial ANOVA and Tukey's HD test regarding KIT12. Results are reported as F-values and lowercase letters (“c” > “b” > “a”), respectively. Different letters identify significantly different samples.

Immagine che contiene testo, schermata, Carattere, numero

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Immagine che contiene testo, schermata, numero, Carattere

Descrizione generata automaticamente

**Figure S1**. Numerical results of the KIT 12 test

Immagine che contiene testo, schermata, numero, Diagramma

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**Figure S2.** Numerical results of the WVTR

**Table S4.** Results of the Multifactorial ANOVA and Tukey's HD test regarding WVTR. Results are reported as F-values and lowercase letters (“c” > “b” > “a”), respectively. Different letters identify significantly different samples.

Immagine che contiene testo, Carattere, numero, schermata

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**Table S5.** Results of the Multifactorial ANOVA and Tukey's HD test regarding CA Water. Results are reported as F-values and lowercase letters (“c” > “b” > “a”), respectively. Different letters identify significantly different samples.

Immagine che contiene testo, schermata, numero, Parallelo

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**Table S6.** Results of the Multifactorial ANOVA and Tukey's HD test regarding Mechanical properties. Results are reported as F-values and lowercase letters (“c” > “b” > “a”), respectively. Different letters identify significantly different samples.

Immagine che contiene testo, schermata, numero, Carattere

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Immagine che contiene testo

Descrizione generata automaticamente

**Figure S3**. Scores of the PCA analysis